```
e_0^{-1} = -\mathbf{e}_0
   p = e_0 + p_1 e_1 + p_2 e_2 + p_3 e_3
   q = q_1 \mathbf{e}_1 + q_2 \mathbf{e}_2 + q_3 \mathbf{e}_3
  r = r_1 \boldsymbol{e}_1 + r_2 \boldsymbol{e}_2 + r_3 \boldsymbol{e}_3
   q \wedge r = A = (q_1r_2 - q_2r_1) e_1 \wedge e_2 + (q_1r_3 - q_3r_1) e_1 \wedge e_3 + (q_2r_3 - q_3r_2) e_2 \wedge e_3
   p \wedge A = X = (q_1r_2 - q_2r_1) \mathbf{e}_0 \wedge \mathbf{e}_1 \wedge \mathbf{e}_2 + (q_1r_3 - q_3r_1) \mathbf{e}_0 \wedge \mathbf{e}_1 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_0 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (p_1q_2r_3 - p_1q_3r_2 - p_2q_1r_3 + p_2q_3r_1 + p_3q_1r_2 - p_3q_2r_1) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 + (q_2r_3 - q_3r_2) \mathbf{e}_1 \wedge \mathbf{e}_2 \wedge \mathbf{e}_3 
   e_0^{-1}|X = D = (q_1r_2 - q_2r_1)e_1 \wedge e_2 + (q_1r_3 - q_3r_1)e_1 \wedge e_3 + (q_2r_3 - q_3r_2)e_2 \wedge e_3
                                                \frac{11\cdot2+32\cdot1}{\left(q_{1}\right)^{2}\left(r_{2}\right)^{2}+\left(q_{1}\right)^{2}\left(r_{3}\right)^{2}-2q_{1}q_{2}r_{1}r_{2}-2q_{1}q_{3}r_{1}r_{3}+\left(q_{2}\right)^{2}\left(r_{1}\right)^{2}+\left(q_{2}\right)^{2}\left(r_{3}\right)^{2}-2q_{2}q_{3}r_{2}r_{3}+\left(q_{3}\right)^{2}\left(r_{1}\right)^{2}+\left(q_{3}\right)^{2}\left(r_{2}\right)^{2}}\boldsymbol{e}_{1}\wedge\boldsymbol{e}_{2}
 D^{-1} = + \frac{-q_1 r_3 + q_3 r_1}{(q_1)^2 (r_2)^2 + (q_1)^2 (r_3)^2 - 2q_1 q_2 r_1 r_2 - 2q_1 q_3 r_1 r_3 + (q_2)^2 (r_1)^2 + (q_2)^2 (r_3)^2 - 2q_2 q_3 r_2 r_3 + (q_3)^2 (r_1)^2 + (q_3)^2 (r_2)^2} \boldsymbol{e}_1 \wedge \boldsymbol{e}_3
                                                +\frac{-q_{2}r_{3}+q_{3}r_{2}}{\left(q_{1}\right)^{2}\left(r_{2}\right)^{2}+\left(q_{1}\right)^{2}\left(r_{3}\right)^{2}-2q_{1}q_{2}r_{1}r_{2}-2q_{1}q_{3}r_{1}r_{3}+\left(q_{2}\right)^{2}\left(r_{1}\right)^{2}+\left(q_{2}\right)^{2}\left(r_{3}\right)^{2}-2q_{2}q_{3}r_{2}r_{3}+\left(q_{3}\right)^{2}\left(r_{1}\right)^{2}+\left(q_{3}\right)^{2}\left(r_{2}\right)^{2}}\boldsymbol{e}_{2}\wedge\boldsymbol{e}_{3}
   DD^{-1} = 1
   e_0^{-1}|(e_0 \wedge X) = N(p_1q_2r_3 - p_1q_3r_2 - p_2q_1r_3 + p_2q_3r_1 + p_3q_1r_2 - p_3q_2r_1)e_1 \wedge e_2 \wedge e_3
                                                                                                                                        \frac{p_{1}(q_{2})^{2}(r_{3})^{2}-2p_{1}q_{2}q_{3}r_{2}r_{3}+p_{1}(q_{3})^{2}(r_{2})^{2}-p_{2}q_{1}q_{2}(r_{3})^{2}+p_{2}q_{1}q_{3}r_{2}r_{3}+p_{2}q_{2}q_{3}r_{1}r_{3}-p_{2}(q_{3})^{2}r_{1}r_{2}+p_{3}q_{1}q_{2}r_{2}r_{3}-p_{3}q_{1}q_{3}(r_{2})^{2}-p_{3}(q_{2})^{2}r_{1}r_{3}+p_{3}q_{2}q_{3}r_{1}r_{2}}{(q_{1})^{2}(r_{2})^{2}+(q_{1})^{2}(r_{3})^{2}-2q_{1}q_{2}r_{1}r_{2}-2q_{1}q_{3}r_{1}r_{3}+(q_{2})^{2}(r_{1})^{2}+(q_{2})^{2}(r_{3})^{2}-2q_{2}q_{3}r_{2}r_{3}+(q_{3})^{2}(r_{1})^{2}+(q_{3})^{2}(r_{2})^{2}}e_{1}
(e_0^{-1}\lfloor (e_0 \wedge X))D^{-1} = \\ + \frac{-p_1q_1q_2(r_3)^2 + p_1q_1q_3r_2r_3 + p_1q_2q_3r_1r_3 - p_1(q_3)^2r_1r_2 + p_2(q_1)^2(r_3)^2 - 2p_2q_1q_3r_1r_3 + p_2(q_3)^2(r_1)^2 - p_3(q_1)^2r_2r_3 + p_3q_1q_2r_1r_3 + p_3q_1q_3r_1r_2 - p_3q_2q_3(r_1)^2}{(q_1)^2(r_2)^2 + (q_1)^2(r_3)^2 - 2q_1q_2r_1r_2 - 2q_1q_3r_1r_3 + (q_2)^2(r_1)^2 + (q_2)^2(r_3)^2 - 2q_2q_3r_2r_3 + (q_3)^2(r_1)^2 + (q_3)^2(r_2)^2}e_2 + \frac{-p_1q_1q_2(r_3)^2 + p_1q_1q_2r_1r_3 + p_1q_2q_3r_1r_3 - p_1(q_3)^2r_1r_2 + p_2(q_1)^2(r_3)^2 - 2p_2q_1q_3r_1r_3 + p_2(q_3)^2(r_1)^2 - p_3(q_1)^2r_2r_3 + p_3q_1q_2r_1r_3 + p_3q_1q_3r_1r_2 - p_3q_2q_3(r_1)^2}{(q_1)^2(r_2)^2 + (q_1)^2(r_3)^2 - 2q_1q_2r_1r_3 + (q_2)^2(r_1)^2 + (q_2)^2(r_3)^2 - 2q_2q_3r_2r_3 + (q_3)^2(r_1)^2 + (q_3)^2(r_1)
                                                                                                                                         +\frac{p_{1}q_{1}q_{2}r_{2}r_{3}-p_{1}q_{1}q_{3}(r_{2})^{2}-p_{1}{(q_{2})}^{2}r_{1}r_{3}+p_{1}q_{2}q_{3}r_{1}r_{2}-p_{2}{(q_{1})}^{2}r_{2}r_{3}+p_{2}q_{1}q_{2}r_{1}r_{3}+p_{2}q_{1}q_{3}r_{1}r_{2}-p_{2}q_{2}q_{3}{(r_{1})}^{2}+p_{3}{(q_{1})}^{2}{(r_{2})}^{2}-2p_{3}q_{1}q_{2}r_{1}r_{2}+p_{3}{(q_{2})}^{2}{(r_{1})}^{2}}{(q_{1})^{2}(r_{2})^{2}+(q_{1})^{2}(r_{3})^{2}-2q_{1}q_{2}r_{1}r_{2}-2q_{1}q_{3}r_{1}r_{3}+(q_{2})^{2}{(r_{1})}^{2}+(q_{2})^{2}{(r_{3})}^{2}-2q_{2}q_{3}r_{2}r_{3}+(q_{3})^{2}{(r_{1})}^{2}+(q_{3})^{2}{(r_{2})}^{2}}e_{3}
                                                   \frac{p_{1}(q_{2})^{2}(r_{3})^{2}-2p_{1}q_{2}q_{3}r_{2}r_{3}+p_{1}(q_{3})^{2}(r_{2})^{2}-p_{2}q_{1}q_{2}(r_{3})^{2}+p_{2}q_{1}q_{3}r_{2}r_{3}+p_{2}q_{2}q_{3}r_{1}r_{3}-p_{2}(q_{3})^{2}r_{1}r_{2}+p_{3}q_{1}q_{2}r_{2}r_{3}-p_{3}q_{1}q_{3}(r_{2})^{2}-p_{3}(q_{2})^{2}r_{1}r_{3}+p_{3}q_{2}q_{3}r_{1}r_{2}}{(q_{1})^{2}(r_{2})^{2}+(q_{1})^{2}(r_{3})^{2}-2q_{1}q_{2}r_{1}r_{2}-2q_{1}q_{3}r_{1}r_{3}+(q_{2})^{2}(r_{1})^{2}+(q_{2})^{2}(r_{3})^{2}-2q_{2}q_{3}r_{2}r_{3}+(q_{3})^{2}(r_{1})^{2}+(q_{3})^{2}(r_{2})^{2}}e_{1}
 N/D = \\ + \frac{-p_1q_1q_2(r_3)^2 + p_1q_1q_3r_2r_3 + p_1q_2q_3r_1r_3 - p_1(q_3)^2r_1r_2 + p_2(q_1)^2(r_3)^2 - 2p_2q_1q_3r_1r_3 + p_2(q_3)^2(r_1)^2 - p_3(q_1)^2r_2r_3 + p_3q_1q_2r_1r_3 + p_3q_1q_3r_1r_2 - p_3q_2q_3(r_1)^2}{(q_1)^2(r_2)^2 + (q_1)^2(r_3)^2 - 2q_1q_2r_1r_2 - 2q_1q_3r_1r_3 + (q_2)^2(r_1)^2 + (q_2)^2(r_3)^2 - 2q_2q_3r_2r_3 + (q_3)^2(r_1)^2 + (q_3)^2(r_2)^2} e_2 + \frac{-p_1q_1q_2(r_3)^2 + p_1q_1q_2r_1r_3 + p_1q_2q_3r_1r_3 - p_1(q_3)^2r_1r_2 + p_2(q_1)^2(r_3)^2 - 2p_2q_1q_3r_1r_3 + p_2(q_3)^2(r_1)^2 - p_3(q_1)^2r_2r_3 + p_3q_1q_2r_1r_3 + p_3q_1q_3r_1r_2 - p_3q_2q_3(r_1)^2}{(q_1)^2(r_2)^2 + (q_1)^2(r_3)^2 - 2q_1q_2r_1r_2 - 2q_1q_3r_1r_3 + (q_2)^2(r_1)^2 + (q_2)^2(r_3)^2 - 2q_2q_3r_2r_3 + (q_3)^2(r_1)^2 + (q
                                                    +\frac{p_{1}q_{1}q_{2}r_{2}r_{3}-p_{1}q_{1}q_{3}(r_{2})^{2}-p_{1}(q_{2})^{2}r_{1}r_{3}+p_{1}q_{2}q_{3}r_{1}r_{2}-p_{2}(q_{1})^{2}r_{2}r_{3}+p_{2}q_{1}q_{2}r_{1}r_{3}+p_{2}q_{1}q_{3}r_{1}r_{2}-p_{2}q_{2}q_{3}(r_{1})^{2}+p_{3}(q_{1})^{2}(r_{2})^{2}-2p_{3}q_{1}q_{2}r_{1}r_{2}+p_{3}(q_{2})^{2}(r_{1})^{2}}{(q_{1})^{2}(r_{2})^{2}+(q_{1})^{2}(r_{3})^{2}-2q_{1}q_{2}r_{1}r_{2}-2q_{1}q_{3}r_{1}r_{3}+(q_{2})^{2}(r_{1})^{2}+(q_{2})^{2}(r_{3})^{2}-2q_{2}q_{3}r_{2}r_{3}+(q_{3})^{2}(r_{1})^{2}+(q_{3})^{2}(r_{2})^{2}}e_{3}
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