Siemens

S7-300

通訊模塊 CP343-1

Command	Register Type	Quantity	備註
read	c0		145
read	DB1.DBX0.0		16
read	DB1.DBB0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	DB1.DBW0		1
read	DB1.DBD0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	M0.0	2048	
read	MB0	256	
read	MW0	128	
read	MD0	64	
read	T0		145
read	A0.0	3075	

Command	Register Type	Quantity	備註
read	AB0	2048	
read	AW0	1024	
read	AD0	512	
read	E0.0	3070	
read	EB0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	EW0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	ED0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取

Siemens

S7-1200

內建網卡

Command	Register Type	Quantity	備註
read	c0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	DB1.DBX0.0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	DB1.DBB0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	DB1.DBW0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	DB1.DBD0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	M0.0	5999	
read	MB0	8192	
read	MW0	4096	
read	MD0	2048	
read	T0		預設無開放此 Type, 需透過階梯圖開放, 才可讀取
read	A0.0	6409	
read	AB0	1024	
read	AW0	512	
read	AD0	256	
read	E0.0	6451	

Command	Register Type	Quantity	備註
read	EB0	1024	
read	EW0	512	
read	ED0	256	

read	EB0	1024	
read	EW0	512	
read	ED0	256	