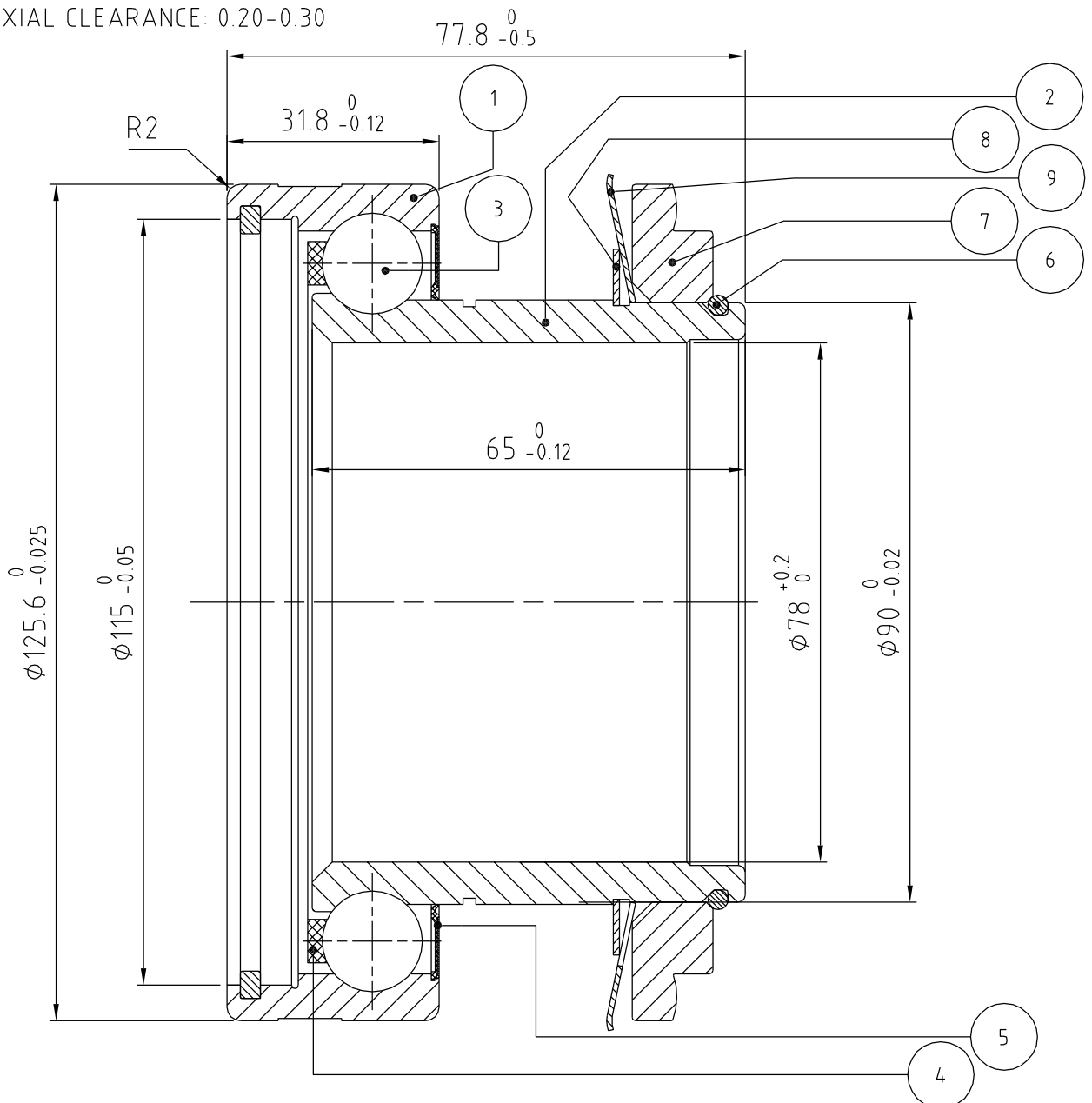


CLEARANCE NOT INDICATED - ACCORDING DIN 7168


OVER INCL	0.03	0.06	0.12	0.25	0.5	1	2	4	6	10	15	25	40	60	100	150	250	400	600	1000	1500	2500	4000	6000	10000	15000	25000
HIGH	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0	±5.0	±6.0	±8.0	±12	±20	±30	±40	±50	±70	±100	±150	±250	±400	±600	±1000
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0	±5.0	±6.0	±8.0	±10	±15	±25	±40	±60	±80	±100	±150	±250	±400	±600	±1000	±1500	±2500
LOW	--	±0.2	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0	±5.0	±6.0	±8.0	±10	±15	±20	±25	±30	±40	±50	±60	±70	±80	±100	±150	±250	±400	±600	±1000

AXIAL CLEARANCE: 0.20-0.30



9	1	STEEL RING	65Mn	HRc42-48
8	1	STEEL RING	65Mn	HRc42-48
7	1	STEEL PART	GCr15	HRc48-54
6	1	RETAIN RING	SAE 1060	HRc42-50
5	1	SEAL	-	-
4	1	BAL CAGE	PA66-GF25	-
3	12	BALL	GCr15-GB/T18254	Ø15 081
2	1	INNER RING	GCr15-GB/T18254	-
1	1	OUTER RING	GCr15-GB/T18254	-

POS	QTD	Descrição	Material	Dimensões

DATE	DRAW	CHANGE DESCRIPTION	REVISION	PESO DO MATERIAL: MATERIAL WEIGHT	-	kg
				PESO DA PEÇA: PART WEIGHT	-	kg
		TODAS AS INFORMAÇÕES CONTIDAS NESTE DOCUMENTO SÃO DE PROPRIEDADE CULTURAL E AUTORA DA ZTL, SENDO VETADO A CESSÃO, REPRODUÇÃO, TRANSMISSÃO E DIVULGAÇÃO E USO DE SEU TEOR POR TERCEIROS, SOB PENA DA SANÇÕES PREVISTAS NA LEGISLAÇÃO VIGENTE.		DESENHADO: DRAW: FELIPE 17/06/2009		
		ALL INFORMATION CONTAINED IN THIS DOCUMENT ARE OF CULTURAL AND AUTHORIAL PROPERTY OF ZTL, BEING VETOED THE CESSION, REPRODUCTION TRANSMISSION AND SPREADING AND USE OF ITS TEXT FOR THIR, UNDER PENALTY OF THE SANCTIONS FORESEEN IN THE CURRENT LAW.		APROVADO: APPROVED: FELIPE 17/06/2009		
				NOME DO CONJUNTO: ASSEMBLY NAME: CLUTCH BEARING		
				NOME DA PEÇA: PART NAME: ASSEMBLE		
ESCALA SCALE 1:1		TOLERÂNCIAS NÃO INDICADAS CONF. DIN-7168: TOLERANCES NOT INDICATED AS DIN-7168		DESENHO Nº: NUMBER DRAW: CE39		REVISÃO REVISION 0