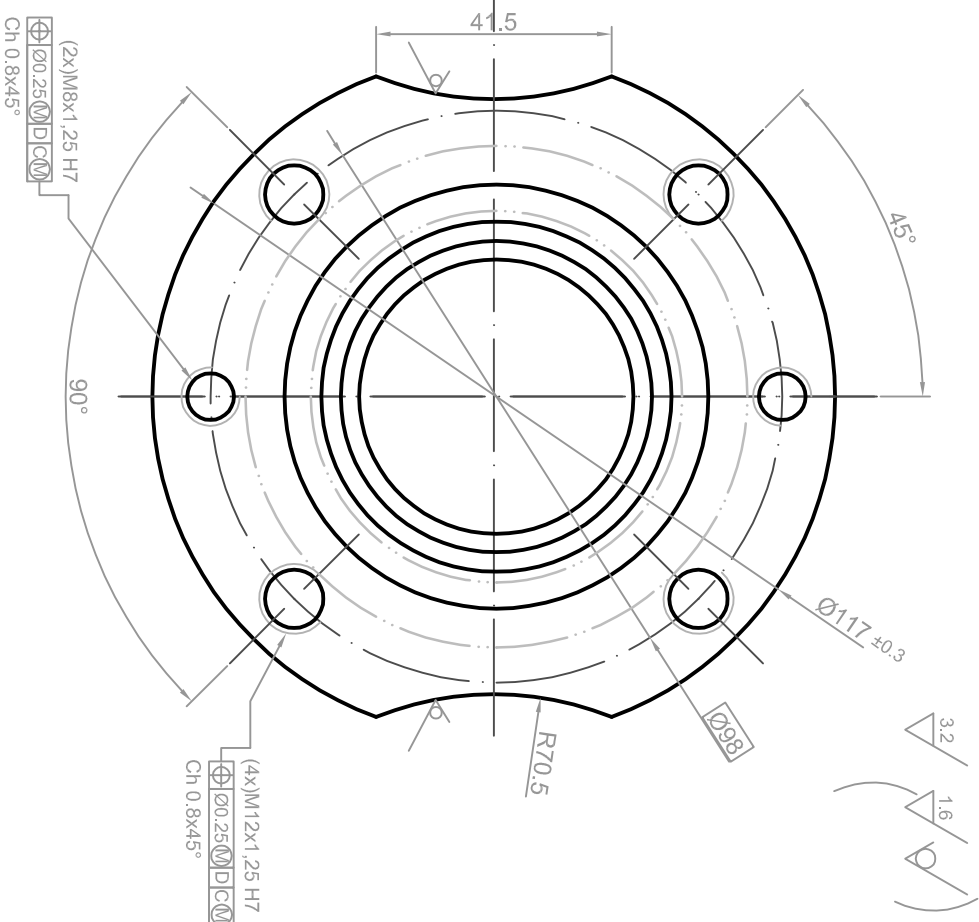
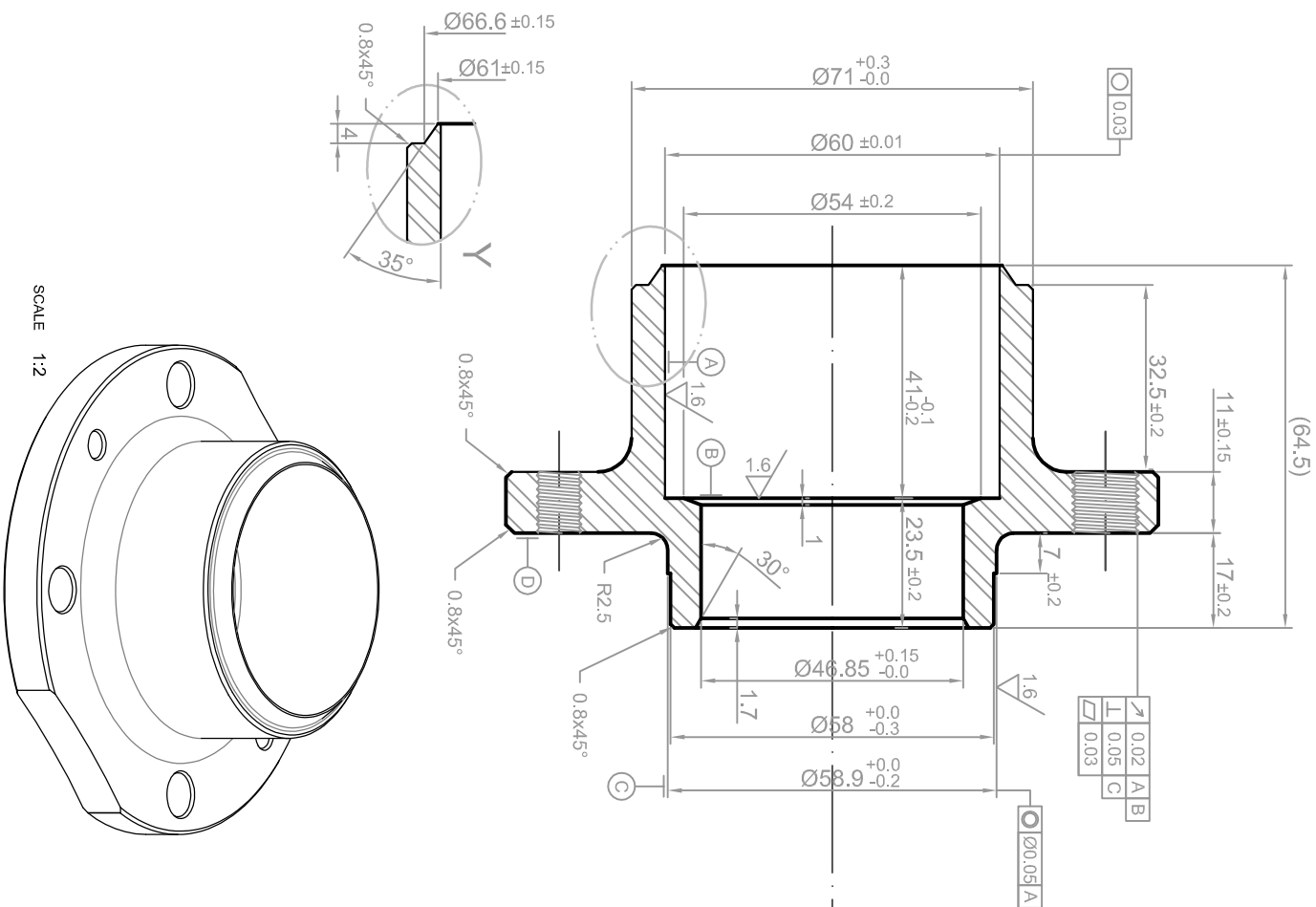


CLEARANCE NOT INDICATED - ACCORDING DIN 7168											
OVER- HOLE	0,0 3,0 6,0	6,0 9,0 12,0	30 120 150	315 1000 1250	1000 2000 2500	2000 4000 5000	8000	8000 12000 16000	12000 16000		
HIGH	$\pm 0,05$	$\pm 0,05$	$\pm 0,1$	$\pm 0,15$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,8$	$\pm 1,0$	--	--
MEDIUM	$\pm 0,01$	$\pm 0,1$	$\pm 0,2$	$\pm 0,3$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	$\pm 2,0$	$\pm 3,0$	$\pm 4,0$	$\pm 5,0$
LOW	--	$\pm 0,2$	$\pm 0,5$	$\pm 0,8$	$\pm 1,2$	$\pm 2,0$	$\pm 3,0$	$\pm 4,0$	$\pm 5,0$	$\pm 6,0$	$\pm 8,0$

[illegible]

-Heat treatment. hardness HB179-207.

GEN-TITLE-CR33.DWG

CR1

REVISION