# Klayout Tutorial

By Eric (Mita lab) - Version 210723 - Done with Klayout Version 0.27.2

Klayout is a free GDS and OASIS file editor.

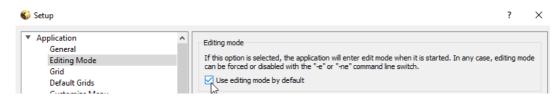
This document is a tutorial for **beginners**. Check the documentation at Klayout homepage for more details (<a href="https://www.klayout.de/">https://www.klayout.de/</a>). It was done with Klayout on Windows. Hopefully, it should not be much different on other systems.

Here I show how to create GDS files with the **GUI** (Graphical User Interface). It's also possible to do it using python or ruby macro. This will be the subject of another tutorial (under construction).

You can find this file, its conversion into pdf, some font files and the gds file obtained after following this tutorial in the following github repository: <a href="https://github.com/ericlebrasseur/klayout-tutorial">https://github.com/ericlebrasseur/klayout-tutorial</a>

#### Installation

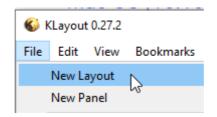
- Installation is straightforward. Go to KLayout homepage (<a href="https://www.klayout.d">https://www.klayout.d</a>
   e/), download the version corresponding to your system and install it.
- Open KLayout editor (not viewer).
- The first time it opens, a Tip window appears. Check the Don't show this windows again checkbox and click Yes.
- Click File → Setup to open the Setup window.
  - In Application → Editing Mode, check Use editing mode by default checkbox and click OK. Thanks to this, KLayout will always open in Editor mode by default.



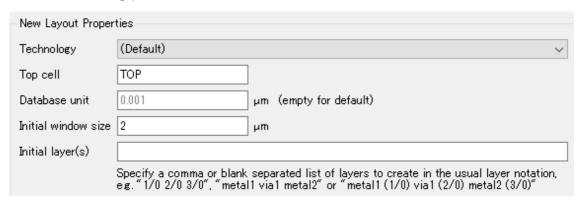
It can be convenient to see the axis, so let's also set Display →
 Background → Axis → Lines

# **Creating a Layout and a Layer**

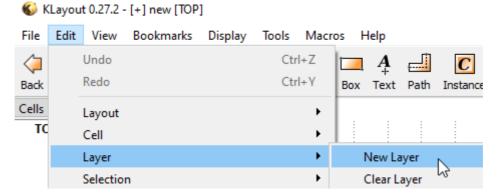
Create a new layout: File → New Layout



Set the following parameters and click OK:



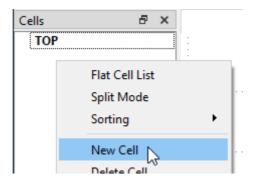
Create a layer: Edit → Layer → New Layer:



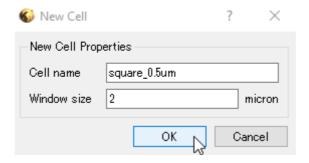
· Click **OK** in the next window.

# **Drawing a square**

• Let's draw a box in a new cell. Right click in the Cells field and click New Cell:



• Enter square\_0.5um for the Cell name and click OK:



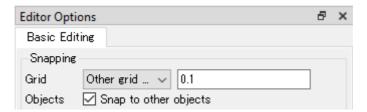
• Click on the Layer 1/0:



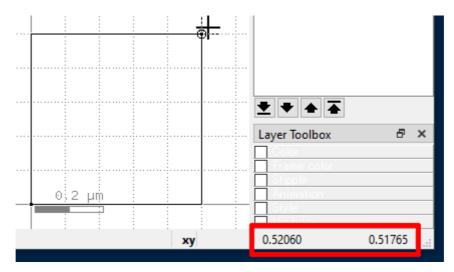
Click on the Box icon:



The Editor Options window may appear now. If not, open it: Edit → Editor Option (or F3). The snapping behavior seems different depending on the versions, so let's set it now. In the Basic Editing tab, set Grid to Other grid and write 0.1 in the text field. Then the cursor will snap every 0.1um. Also, check the Snap to other object checkbox:



- Let's draw a 0.5um size square. There are two ways to do this:
  - First method: draw directly the square at its exact position and size.
    - In the **canvas** (the central panel), move the mouse pointer close to the origin (0, 0) until it snaps to the origin, then click once.
    - Move close to (0.5, 0.5) until it snaps to this point, then click again. You can zoom in an out using the mouse wheel, and you can see the coordinates of the pointer at the bottom right of the main window:



- Congratulation, you have created your first box!
- But you can already delete it by pressing CTRL+Z (shortcut for Undo) so you can try the second method to draw a square.
- Second method: draw rapidly a box and set the position and size after.
  - Click anywhere in the canvas, move the mouse pointer somewhere else and click again.
  - Click the **Select** icon:



■ Double click on the square. The **Object Properties** window opens. Set the **Lower left** and **Upper right** coordinates as follow and click **OK**:



Personally I tend to use this second method, because snapping behavior used to be unstable, but it seems to have improved in the latest versions. Anyway, you can chose your favorite method.

# Create an array of squares

- Arrays of squares or circles are very popular among Takeda Clean Room users, so let's do this.
- You could copy and paste the square, but this is not the correct method. The
  correct method is to create instances of the square cell. In this case, if you
  change something in the square cell, such as the square size or position or
  anything else, it will be reflected in all its instances.

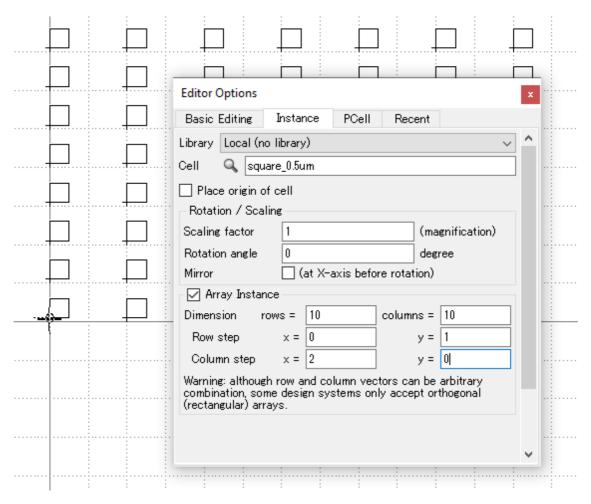
 Create a new cell and call it square\_0.5um\_array with a Window size of 10um:

| Cell name   | square_0.5um_array |        |  |  |
|-------------|--------------------|--------|--|--|
| Window size | 10                 | micron |  |  |

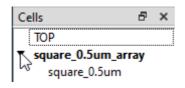
Click on the Instance icon:



In the Editor Options window, Instance tab, check that the Library is set to
Local and start to write square\_0.5um in the Cell field. It will show a list of cell
names. Select the square\_5um cell. Then check the Array Instance checkbox
and fill out the fields as follow:



- Then click on the origin or the canvas, close the *Editor Options* window and press ESC button. You have now an array of 10x10 squares with a pitch of 2um in the x direction and a pitch of 1um in the y direction.
- Now you can see that the square\_0.5um cell has disappeared from the Cells list at the left side. This is because this cell is now a subcell of the square\_0.5um\_array cell, so it was placed "inside" it. If you click on the triangle at the left side of the square\_0.5um\_array cell, it will open the hierarchy tree and you can see the square\_0.5um cell again:



• The cell that appears in **bold** characters is the one displayed in the canvas. If you want to display another cell, you have to click it with the **mouse center button**. Try a center click on **square\_0.5um** cell. The square should appear. Center click back to the **square\_0.5um\_array** cell. Before the squares were not filled with the layer1 stipple 1. Now they are. It seems that Klayout has automatically moved to the second hierarchy level. The hierarchy level is set here:



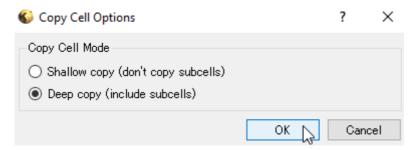
- The **hierarchy levels** represent how deep we are in the cell structure:
  - Level 0: display the bounding box of the cell.
  - Level 1: display the shapes in the cell. The shapes can be of 5 sorts:
     Polygon, Box, Text, Path and Instance. In the square\_0.5um\_array cell, we only have instances of the square\_0.5um cell, so all we can see is the bounding box of those cells.
  - Level 2: display what is inside of the first level instances. So we can see the square inside the square\_0.5um cell.
  - Level 3: display what is inside of the second level instances. If there were some instances of other cells in the square\_0.5um cell, we would see the contents, but this is not the case now so the display doesn't change between level 2 and level 3.
  - Level n: display what is inside of the n level instances.
- If you want to change the array properties, you need to do it from the level 1.
   Let's try:
  - Set level 2 Levels 0 2 and click on a square. The Box
     Properties window opens. Change the Upper right x value to 1 and click
     OK. This has changed the content of the square\_0.5um cell which is reflected in all the instances. This is the power of using instances.
  - CTRL+Z to change back to square shape.
  - Now set level 1 and click on a square (which is actually the bounding box
    of the square\_0.5um cell, not the square itself). The Instance Properties
    window opens. Here you can change the array's properties, like number of
    rows or columns, pitch, but also position, rotation, scale, etc...
  - Close the Instance Properties window.

# Create an array of circles

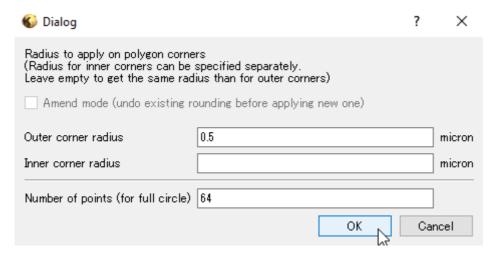
The circle is not available as a basic shape, so it's a bit more tricky to create. We will see how to do it in this paragraph.

We could transform directly our square into a circle, but let's keep the square array and create the same array of circles. For this, we will copy and paste the array or squares:

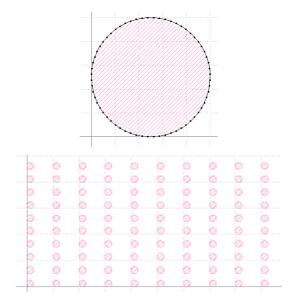
Right click on the square\_0.5um\_array and click on Copy. The Copy Cell
 Options window appears. Keep Deep Copy selected in order to copy also the
 subcells, and click OK.



- Right click in the Cells field and click Paste. A copy appear, automatically renamed to square\_0.5um\_array\$1. Right click on it, click Rename Cell, and set circle\_0.5um\_array as the new name.
- Rename its subcell from square\_0.5um\$1 to circle\_0.5um.
- Check that circle\_0.5um cell is selected (appears in bold characters) and click on the square in the canvas.
- Edit → Selection → Round Corner: a dialog box appear. Set 0.5um for the Outer corner radius and click OK:



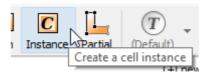
The square is transformed into a circle, or more exactly a polygon with 64 edges and this transformation is reflected in all the instances of the circle 0.5um so the circle 0.5um array cell is now made of circles.



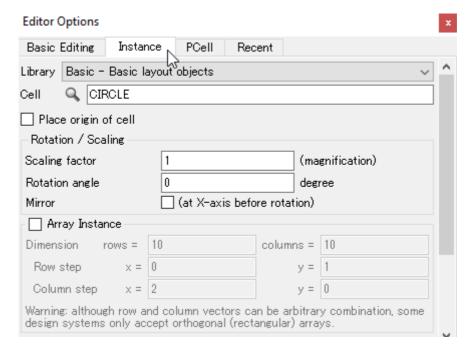
This was kind of a tricky way to do a circle: rounding a square corners. There is a more "proper" way to do it, by using the **PCells** (Parametrized Cells) available in the **library**. However, circles made from PCells are a bit different, as they are something between Cells and shapes and behave differently from polygons in certain occasions. Let's do circle by using PCells.

# **Using PCells**

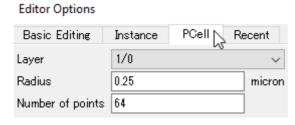
- Select the circle in **circle\_0.5um** cell and press **Delete** button to delete it.
- Click on Instance icon



 In the Editor Option window, select the Basic - Basic layout objects library. In the Cell field, write CIRCLE and uncheck the Array Instance check box in order to draw only one circle.



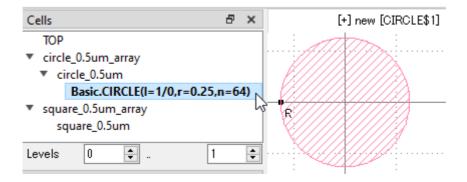
 Go to the PCell tab, select layer 1, set the radius to 0.25um and leave the number of points to 64, then close the Editor Option window



- (Try to) click at coordinate (0.25, 0.25) in the canvas to put the circle PCell center here. Actually it's not possible because of the snapping setting every 0.1um. So let just click anywhere.
- We could put other instances of this PCell by clicking again somewhere else, but we need only one circle so let's press press ESC.
- Now we see the bounding box of the circle PCell. Double click on it to open the Instance Properties window and set the Position of the cell origin to (0.25, 0.25) in the Geometry tab and click OK:



If we want to see the circle itself, we need to set the hierarchy level to 2 in the circle\_0.5um cell or look directly in the circle PCell by center click on Basic.CIRCLE(I=1/0,r=0.5,n=64) in the Cells field:



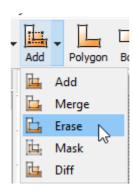
This method, using PCells may seem more complicated, but it is convenient if we need to create more complex shapes like ARC, DONUT, etc.

# **Boolean operations**

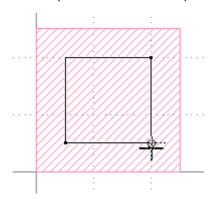
There are several ways to do Boolean operations like subtraction, merging, etc...

# Direct shape subtraction with erase

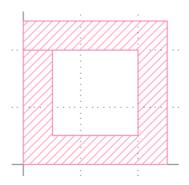
- Let's do this on the square first. Go to the **square\_0.5um** cell.
- Click the arrow at the right side of the Add icon and select Erase



Click the Box icon and draw a square inside the square



 The new inner square is subtracted from the initial square and you obtain a shape like this:

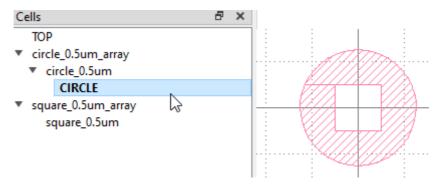


- You can play with other options like Merge, Mask and Diff in order to see what
  it does. Then go back the Add option, and to the square shape by pressing
  CRTL+Z few times.
- Now let's try to do it on the PCell. Move to the Basic.CIRCLE cell, select Erase
  option, and try to draw a box inside the circle. You get an error message:



Cannot put a shape into a PCell or library cell

- OK, let's try the same from the circle\_0.5um cell. You don't get any error message, but nothing happens. Actually this method works only on "regular" shapes, like Polygons, Boxes or Paths of the same layer.
- So if you want to do it with the PCell, you need to convert it to polygons: in the circle\_0.5um cell, click on the circle to select the circle PCell and do Edit → Selection → Convert to static cell. Now if you click again on the circle, you see that it became a polygon made of 64 points. You can see the points coordinates by double clicking on the circle.
- Now the subtraction is possible: Select Erase option and draw a box inside the circle. Oops, it doesn't work! This is because this is not the circle itself, but an instance of the circle. Go to the CIRCLE cell and try again. Now it works:



 Because of the snapping setting, it was not possible to draw a square of any size into the circle. In order to solve this problem, you can either change the snapping setting or use the second method for boolean operation described in the next paragraph.

## Shape subtraction using menu "Other from first"

Let's say that we need to substract a square or size 0.3um to the circle.

- CTRL+Z to go back to the plain circle
- · Select Add icon
- Draw a **Box** of arbitrary size
- Click Select icon and double click this new box
- Set the proper size in the Box Properties and click OK



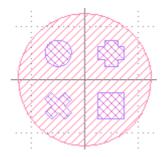
- Click on the circle, press the Shift key and click on the box to select both shapes together.
- Edit  $\rightarrow$  Selection  $\rightarrow$  Subtraction Others From First
- Subtraction is done. Off course there are plenty of other possibilities like
   Intersection and Separate.
- This method can be used with multiple shapes and with different layers. Let's create a Layer 2 in order to illustrate.

#### Work with multiple layers

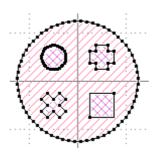
Many process need several layers, one for insulator, one for etching, one for metal, etc... Let's see how to work with multiple layers.

- Edit  $\rightarrow$  Layer  $\rightarrow$  New Layer  $\rightarrow$  Enter 2 in the Layer field  $\rightarrow$  OK
- Click on the Layer 2 in the Layers field.
- Let's create some shapes in the circle. For instance as bellow.

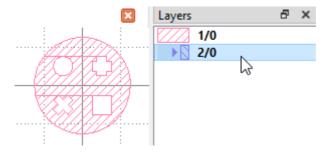
(I have set the grid snapping to 0.025 before drawing the shapes, used Box+Round corners with 32 points for the circle, and polygons for the crosses. When drawing a polygon, you need to double click in order to finish. You can press Esc button anytime in order to cancel the drawing.)



 Now select all the shapes (using Shift key), starting with the outer circle in layer 1.



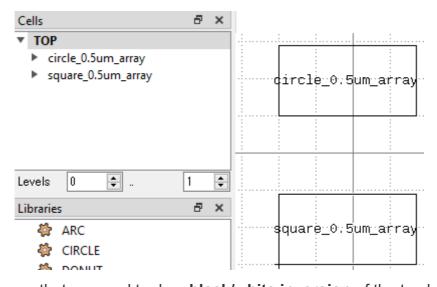
- Edit → Selection → Subtraction Others From First
- Subtraction is done. Difference with previous example is that the shapes in layer 2 are still here.
- Double click on layer 2 in order to hide it. Now you see the layer 1 only and the result of subtraction is well visible.



- Of course if you go back to circle\_0.5um\_array, you can see that all those changes are well reflected in each cell of the array.
- So this method works with shapes of different layers but still doesn't work with Cells or PCells. In the next paragraph, I will present a third method that works with Cells and PCells too.

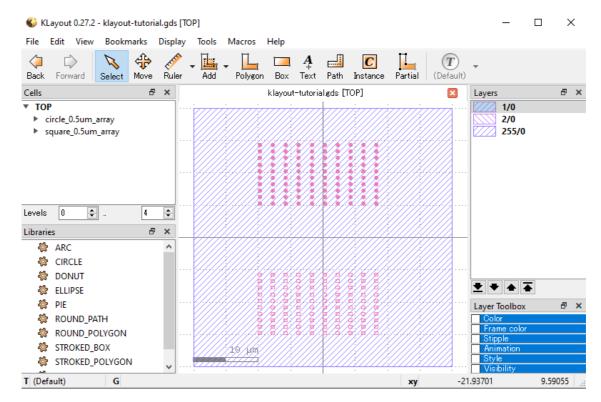
### **Boolean operations on layers**

 Select the TOP cell and create instances of square\_0.5um\_array and circle\_0.5um\_array. Notice that the hierarchy has changed in the Cells field. Now all the other cells are in the TOP cell.

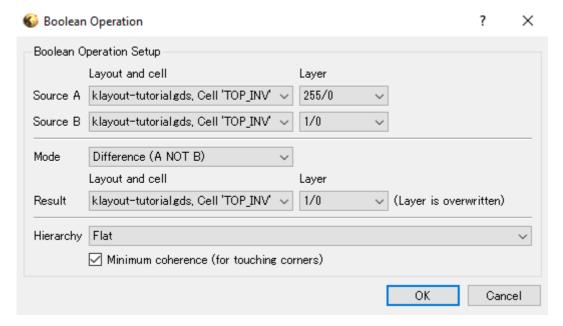


- Let's suppose that we need to do a **black/white inversion** of the top layer.
- Create a layer 255 that will be used for the inversion.

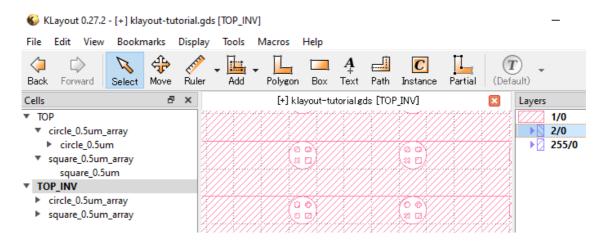
 Select this layer and draw a square around the arrays. You get something like this:



- If we do the boolean operation now, it will work fine, but it will change the subcells too. It will become more complicated to modify the design later. So I recommend to make a copy of the top cell and flatten it before inversion.
   Flatten a cell means that all the shapes are moved to level 1 and the subcells disappear so there is no more hierarchy tree in this cell.
- Make a shallow copy of TOP cell and call the copy TOP\_INV. Shallow means
  that the subcells are not copied (same subcells are used in the copied cell), so
  any change in the subcells will be reflected both in the TOP cell and in the
  TOP\_INV. We don't want this but we don't care because we are going to flatten
  the TOP INV cell anyway, so it will not be related to any subcell anymore.
- Flatten the TOP\_INV cell:
  - Caution! You need to go back to <u>level 1</u>, in order to select the most high level subcells in the next step
  - Select everything in the TOP\_INV cell (with the mouse or by Edit → Select
     → Select All)
  - $\circ$  Edit  $\rightarrow$  Selection  $\rightarrow$  Flatten Instances  $\rightarrow$  All hierarchy levels  $\rightarrow$  OK
- Next do Edit → Layer → Boolean Operations to open the Boolean
   Operation Setup window.
- Set Source A to 255, Source B to 1, Mode to Difference (A NOT B), Result to layer 1 and Hierarchy to Flat, then press OK:



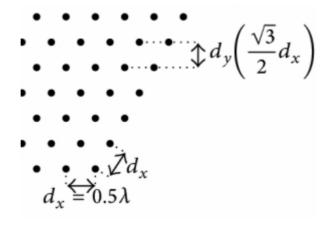
- Click Yes in the Tip window.
- The Inversion is done (only for layer 1 because this is the layer we have selected in the setup window).



 If you need to modify the design later, you can do it in the TOP cell (and its subcells), then copy and invert again.

# Non-orthogonal arrays

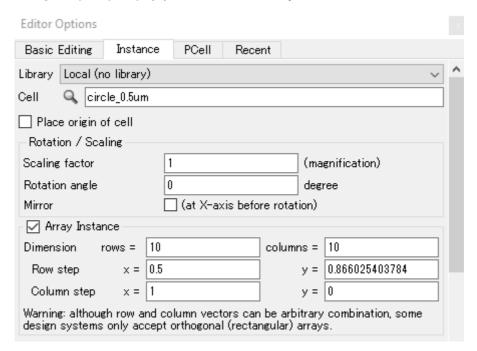
Up to now, we have done orthogonal (or rectangular) arrays. It's possible to do non-orthogonal arrays easily with KLayout but this is not the recommended way as it will not be recognized by the conversion software of some machines. Let's draw an hexagonal array as an example. The dimensions are as follow:



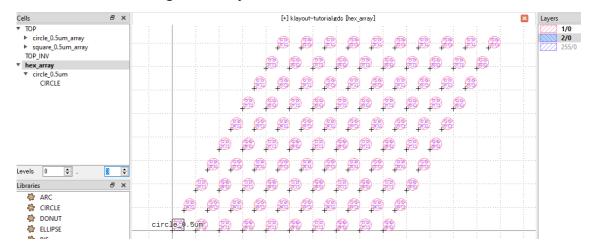
Here we will set dx=1um.

# Easy way (not recommended)

- Let's create a new cell that we will call hex\_array.
- Click the Instance icon, set Library to Local, Cell to circle\_0.5um, and check
  the Array Instance checkbox. Fix the Row step vector to (0.5, sqrt(3)/2) and
  Column step to (1, 0). sqrt(3)/2 is automatically calculated.



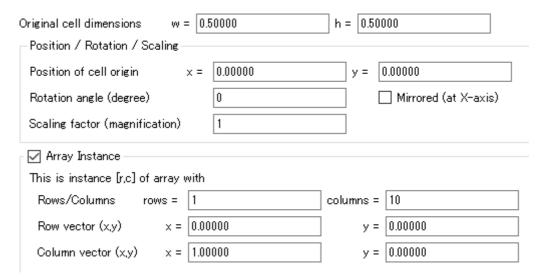
The result is an hexagonal array like bellow:



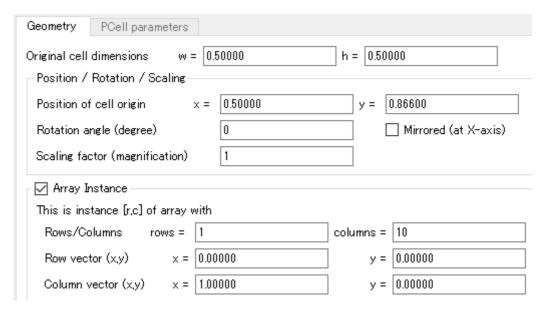
### Recommended method

In this method, we have to include intermediate steps. It's a bit more time consuming but it works with every machines.

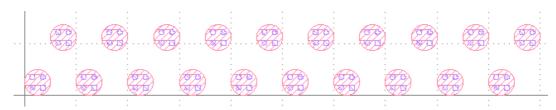
- Create a cell named circle\_0.5um\_lines.
- In this cell create two lines of circles.
  - First line:



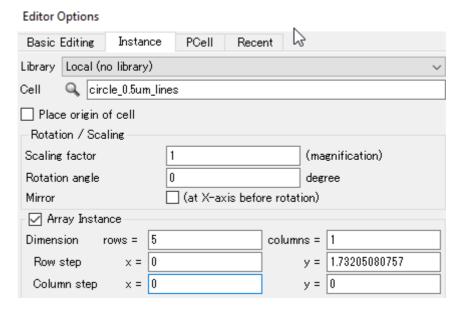
Second line:



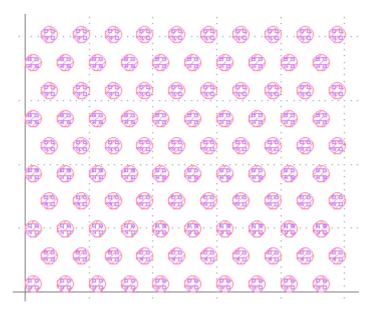
o Result:



- Create a cell named hex\_array\_2
- In this cell, create a column of 5 cells circle 0.5um lines



 The result is a nice hexagonal array that can be converted by all lithography machines in Takeda Clean Room (and it looks better than the first one which was slanted):



# **Text**

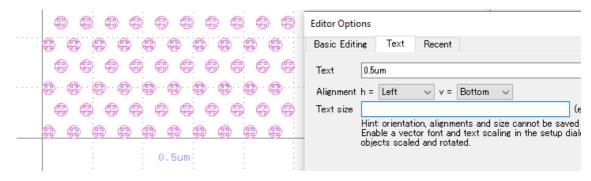
In this paragraph, we are going to write some text by different methods.

### Writing text with the Text icon

• Still in the cell **hex\_array\_2**, click on the Text icon:



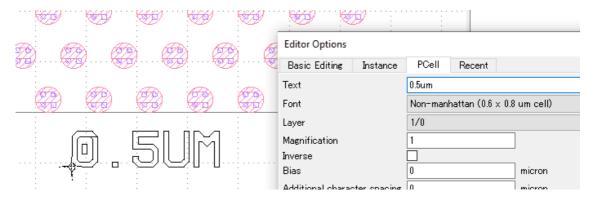
• Enter **0.5um** in the **Text** field and put the text bellow the array in the canvas



• This text is only for annotating your work, it is not part of the design. If you want the text to be part of the design, you need to use PCells (again).

#### Writing text with TEXT PCell

- Let's delete the previous annotation. Click on the text handle (at the bottom left of the text) to select it and press **Delete** button.
- Click the Instance icon, set Library to Basic, Cell to TEXT and uncheck the Array Instance.
- Go to the PCell tab, write 0.5um in the Text field, select Layer 1 and click bellow the array to put the text:



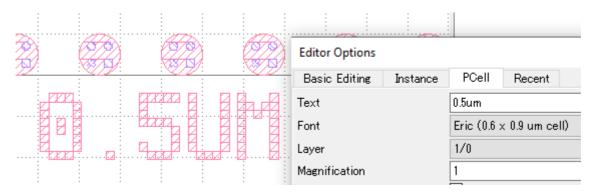
This text is treated as part of the design, and will appear on your device.
 However the font includes some slanted lines. Sometimes you don't want this.
 In particular the F5112 electron beam machine cannot be used in the fast "On the fly" mode if there are slanted lines. So it would be better if the text was done only with rectangular shapes. This is possible! You can use your own text and how to do this is explained in the next paragraph.

#### Writing text with your own font

You can create your own font. The default font file used to be in the klayout\font folder, but I can't find it anymore. I have the file so I will share in the GitHub repository. The name is sdt\_font.gds. I put also my own font folder using only rectangles: eric\_font.gds.

Once you have created your font on the same model as the previous file, put your file in the folder C:\Users\username\KLayout\fonts\ (replace username with your Windows username).

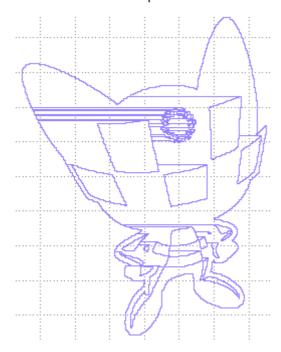
Then you can chose your own font in the PCell tab:



### The fill tool

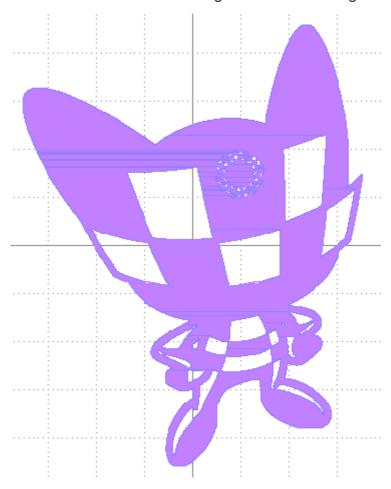
I don't use much this tool, but I think it's fun so I will present it rapidly here.

- Create a new layer. Name it as you like. Mine is named miraitowa.
- Draw an arbitrary shape in this cell, with layer 255. The size may be in the
  order of 100um. You can change the stipple in the Layer Toolbox field. I made
  it with no stipples so we can see the shapes inside later:

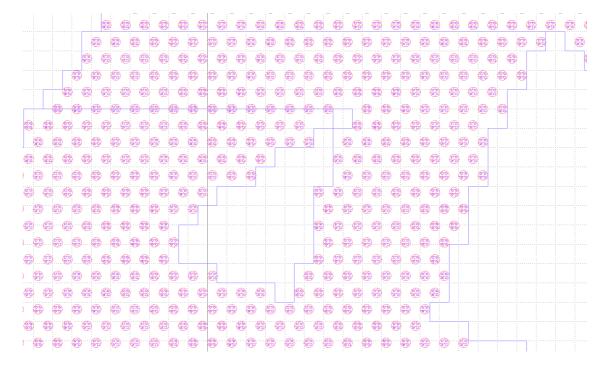


- Edit → Utility → Fill Tool
  - In Fill Area tab: Shapes on layer... → 255/0
  - o In Exclude Areas tab: No exclude
  - In Fill Cell tab:
    - Fill Cell → circle\_0.5um
    - Step vectors: Row: 1, 0 and Column 0.5, 0.866

- Click OK
- Your shape is now filled with circles and organized in an hexagonal array:



· Let's zoom in:



I may **update** this file later, so it you are interested, you may check the GitHub repository later. Who knows, maybe I will explain how I have drawn miraitowa. Thanks for reading.

1. the stipple is the pattern and color of layers  $\underline{\boldsymbol{e}}$