

## UNITED STATES ENVIRONMENTAL PROTECTION AGENCY WASHINGTON, D.C. 20460

OFFICE OF ENFORCEMENT AND COMPLIANCE ASSURANCE

May 13, 2011

STREET SCHEER RESPONDEDS METAL CO (GUM SPRING PLANT) 500 FAST RESPONDEDS ROAD ANTAIDELPHIA, AR 71923

> Re: Foreign Notice ID: 11-121-EXP EPA Notice ID: 002515/4)/11

## Dear BRITT SCHEER:

Under the requirements in 40 CFR §§ 264.71(a)(3) and 265.71(a)(3) owners and operators to business waste treatment, storage, and disposal facilities receiving hazardous waste from a facilities receiving hazardous waste from a facilities receiving the same time to the import of the meanthous waste at the same time they submit a copy of the RCRA hazardous waste manifest within theiry (30) days of each import shipment's delivery.

This letter and attached notification serve as EPA's import consent documentation for the expect of 6,000,000 Kilograms of SPENT POTLINERS from ALUMINERIE DE BUCANCOUR INC., 5555 RUE PIERRE-THIBAULT, BECANCOR, QC, CANADA to REYNOLDS METAL CO (QUM SPRING PLANT), 500 EAST REYNOLDS ROAD, ARY ADDITIONAL, AR. Shipments may occur under EPA's consent to the attached notice from May 6, 2011, to May 6, 2012. This waste will be subject to all applicable federal and state laws and regulations.

Waste Stresso 1: SPENT POTLINERS

Waste Description: SPENT POTLINERS

EPA Waste Code: K088

DOT Shipping Name: Aluminum smelting by-products or Aluminum remelting by-

moduris

DOT Hazard Class: 4.3 DOT LD. No. UN3170

Total Volume to be Exported: 6,000,000 Kilograms

Estimated Frequency: 400 loads Annually

If A is providing this letter and attachment for your potential use and recordkeeping because your facility is listed as a receiving facility or interim receiving facility in the attached conflication. If your facility is not required to submit a copy of the import consent documentation broug with the RCRA hazardous waste manifest under §§ 264.71(a)(3) or 265.71(a)(3) during the period of consent listed above, then you may discard this letter and attachment.

The FPA Waste Import and Export Tracking System ID assigned to this notice is \$40.515/60/11.

If you have any questions regarding this correspondence, please contact Jean Shaw at a Labone, 202-564-7111, telefax: 202-564-0025, or email: shaw.jean@epa.gov.

Sincerely,

Rébent G. Heiss, Director

Jan Blaw

International Compliance Assurance Division

Office of Federal Activities

Additional street,

is May Tucker

Regional Consdinator, Region 6

2011-Apr-06 11:01 AM EC CANADA 8199530508

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(including cover)

## FACSIMILE COVER SHEET

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY OFFICE OF FEDERAL ACTIVITIES INTERNATIONAL COMPLIANCE AND ASSURANCE DIVISION 1200 PENNSYLVANIA AVENUE., N.W., Rm.6144 MAIL CODE 2254A WASHINGTON, D.C. 20460

> PHONE NUMBER: 202-564-7111 FAX NUMBER: 202-564-0025

Tri Beite	leheer	OFFICE: Reynolds Metal Company
PECOE N	UMBER:	FAX NUMBER: 870-246-7344
hat iwi	Jean Shaw Dapor/Export Program	
	MAY 13 2011	
CATTE		# OF PAGES:

COMMONETTA:

DATE:

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	Becanior Quebec 69 H2+7 Generator's Phone: (819) 294-6101	Arkad	elphra	AR .	71923	25	15/4	1411	
	6. Transporter 1 Company, Name Grand Trunk Werstern Railroad	10107			U.S. EPAID N	lumber			
	7. Transporter 2 Company Name		-		U.S. EPA ID N	umber			
П	Onron Pacific Kailroad  8. Designated Facility Name and Site Address			- 15-85	U.S. EPAID N		1929	10_	
	8. Designated Facility Name and Site Address ALCOA Reynolds metal Co Gum Spring PL. Sco East Reynolds Road				10.0-	SEC 100 100		rest Mr	
	Arkadel phra AR 71923 (820) 245-2717		***				354	16/	
	9a. U.S. DOT Description (including Proper Shipping Name, Hazard Class, ID Number, and Packing Group (if any))		10. Contain No.	Type	11. Total Quantity	12. Unit Wt./Vol.	13. V	Vaste Codes	
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	Canadian Manifest: # 9467718-4.	PLRU 0229:	ce i	0,0100	22299				
	14. Special Handling Instructions and Additional Information PLRU 033993 F Container ID Number: 17060	16730	33 1	1814			Roula		
	rosters 4.3 ou						4 5 5 4	X93	
	15. GENERATOR'S/OFFEROR'S CERTIFICATION: I hereby declare that the contents of this comarked and labeled/placarded, and are in all respects in proper condition for transport accord Exporter, I certify that the contents of this consignment conform to the terms of the attached E	ing to applicable interna	ional and natio						
11	I certify that the waste minimization statement identified in 40 CFR 262.27(a) (if I am a large q	uantity generator) or (b)		Il quantity ge	nerator) is true.		- 17		
	Generator's/Offeror's Printed/Typed Name GUYLAINE Carbo PIN Cau	Signature	al.		10 - 12 - 11 - 12 - 12 - 12 - 12 - 12 -		Mon	th Day	Year 112
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-	17. Transporter Acknowledgment of Receipt of Materials								
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TRANSPORTER	Transporter 2 Printed/Typed Name	Signature					Mon	th Day	Year
4	18. Discrepancy	4 100							
	18a. Discrepancy Indication Space Quantity Type		Residue est Reference	Number	Partial Reje	ection		Full Reje	ction
LITY	18b. Alternate Facility (or Generator)	wam	est Neielence	Number.	U.S. EPA ID N	umber		-	
FAC	Facility's Phone:				1				
DESIGNATED FACILITY	18c. Signature of Alternate Facility (or Generator)						Mor	nth Day	Year
SIG	19. Hazardous Waste Report Management Method Codes (i.e., codes for hazardous waste treatme	nt, disposal, and recycli	ng systems)						
- DE	1. H132/H061	3.			4.				
	20. Designated Facility Owner or Operator: Certification of receipt of hazardous materials covered to		s noted in Item	18a					
	Printed/Typed Name	Signature	· ler	1	1		Mor	th Day	Year
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Container ID  GENERATOR STOPP marked and tabeled p Exporter 1 certify that the waste enterator's Officior's Printe  Guiternational Stapments for sporter Acknowledg an Action 1 Punted Typer CASCAM ansporter 2 Printed Typer CASCAM Can Discrepancy Indication  Container ID	Number F1  VV (Kg)  EROR SCERTIFIC lacarded, and are in the contents of this minimization state at Typed Name  Carports only!  Interpret to Receipt of I Name  I Name  Space []  Facility (or General	CATION: Thereby decin all respects in prope is consignment conforment identified in 40 Grant to U.S.  Materials  Quantity  Output  Out	clare that the conte ar condition for train in to the terms of the CFR 262.27(a) (if I	ents of this consinsport according the attached EPA am a large qual	ignment are fully to applicable int Acknowledgmen intity generator) o Signature  ort from U.S  Signature  Signature	and accurately demational and mit of Consent.  r (b) (if I amp is in the Port of each of each of the Port of each	described above attornal government grantity general training U.S.	Partial Rejo	ON ection	ie; and are classified, packager hipment and Lain the Primary Blomth Day Day Month Day Health Rejection
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Container ID  S GENERATOR STOPP marked and tabeled by Exporter Leertify that the waste effection's Officior's Printer  S international Supplier in Security (Inc.) International Printed Printed Typer CASSANC ansporter 2 Printed Typer to Discrepancy indication  C Alternate Facility for Greater's Priore C Signature of Alternate I  that and our Waste Report	Number Fr  Vvi (kg)  EROR SCERTIFIC lacarded, and are the contents of the minimization state of Typed Name  Camporing Imperports only impent or Receipt of I Name  I Name  Space []  enerator)  Facility (or General Methanagement	CATION: Thereby decin all respects in prope is consignment conformation to U.S.  Materials  Quantity  Output	clare that the conte er condition for train in to the terms of the CFR 262.27(a) (if I	ents of this consinsport according to attached EPA am a large qual	ignment are fully to applicable into Acknowledgmen intity generator) of Signature o	and accurately of emational and not of Consent.  Port of a Date lead  Residue  Analest Reference expelling systems)	described above ational government governmen	Partial Rejo	ON ection	ie; and are classified, packager hipment and Lain the Primary Blomth Day Day Month Day Health Rejection

Plea	ase print or type. (Form designed for use on elite (12-pitch) typewriter.)						Forr	n Approved.	OMB No. 2	050-0039
1	WASTE MANIFEST ARD006354161	2. Page 1 of	1-800-	- Alexander - 100		4. Manifest	007	7586	470	BF
	5. Generator's Name and Malling Address Aluminene de Becancour Inc. 5555 Pierre-Thibault, Bécancour, Québec, G9H 2T7 Generator's Phone: (819) 294-6101		Generator's Site Importer: Alc 500 East Re Arkedelphia, (870) 245-27	ynolds r AR 71	road	an mailing addres ared <b>Co Gum</b>	Spring f	a 5/5/0	,	
	6. Transporter 1 Company Name  Grand Trunk Werstern Reilroad		,			U.S. EPAID N		338		
3	7. Transporter 2 Company Name Union Pacific Railroad					U.S. EPAID N		2910		
2.	B. Designated Facility Name and Site Address     Alcoa Reynolds metal Co Gum Spring PI.					U.S. EPA ID N	lumber			
	500 East Reynolds Road Arkadelphia AR71923					ARDO	06354	161		
	Facility's Phone: (870) 245-2717  9a 9b. U.S. DOT Description (including Proper Shipping Name, Hazard Class, ID Number,		10	). Containe	ore	11. Total	12. Unit	r	0.79 124 1200 1	
	HM and Packing Group (if any))	170	N		Туре	Quantity	Wt./Vol.	13.	Waste Codes	,
GENERATOR	PGIII, RQ, (K088), DOT-E 11602, (spent potliner primary aluminum reduction)		6	3	CM	47900	K	K088		
GENER	2.									
	3.									
	0									
	4.			-						
	Concilor manifest: # 9502800-7					53				
	14. Special Handling Instructions and Additional Information  Container ID Number: PLRO 045996 PLRO  Wt (kg): 17200	005	2704	PLR	2005	2519		Ralica	or no	
		7180		4	350	2519 018057	١	/++x	93	d65
Ш	Posters 4.3 on		7		0				'C 1 1	
	15. GENERATOR'S/OFFEROR'S CERTIFICATION: I hereby declare that the contents of this of marked and labeled/placarded, and are in all respects in proper condition for transport according Exporter, I certify that the contents of this consignment conform to the terms of the attached I certify that the waste minimization statement identified in 40 CFR 262.27(a) (if I am a large	rding to appli EPA Acknow	cable international	and nation ent.	nal governm	ental regulations.				
	Generator's/Offeror's Printed/Typed Name  Guylaine Carbonneau		nature	m ()	173			Mor	nth Day	Year
	16. International Shipments	Export from		ort of entry	//exit: P	ORT-HURO	ON		2101	T.O.
N	Transporter signature (for exports only):  17. Transporter Acknowledgment of Receipt of Materials		D	ate leaving	J U.S.:					
RTE	Transporter 1 Printed/Typed Name	Sig	nature /	77	7			Mon	th Day	Year
TR ANSPORTER INT'L	Cassandra Crenshaw Transporter 2 Printed/Typed Name	Sic	nature	1				Mor	th Day	Year
TRA	(1900) (1904) (1904) (1905) (1								1 200	
1	18. Discrepancy			er e			dest.	Г	7	NO.
	18a. Discrepancy Indication Space Quantity Type		Resid			Partial Reje	ection	Į	Full Reje	ction
7	Generator accepted RMC Wlight on PUF 18b. Alternate Facility (or Generator)	W052	59 Manifest R	eference N	Number:	U.S. EPA ID N	lumber			
DESIGNATED FACILITY						T				
EDF	Facility's Phone: 18c. Signature of Alternate Facility (or Generator)							Mo	nth Day	Year
SNAT			701111111111111111111111111111111111111				N.			1
ESIC	Hazardous Waste Report Management Method Codes (i.e., codes for hazardous waste treatm     2.	nent, disposa 3.	l, and recycling sy	stems)		4.				
	H132 HOLE									
	20. Designated Facility Owner or Operator: Certification of receipt of hazardous materials covered Printed/Typed Name			ed in Item	18a	, ,	,	Moi	oth Day	Voor
+	D. Un Shepherd	الد ا	nature)	1./	Mar	hus !		1//	nth Day	Year   1/2
EPA	Form 8700-22 (Rev. 3-05) Previous editions are obsolete.		- ag	1000	appel	WV -			1 000	40

Plea	ase print	or type. (Form design			riter.)						For	m Approved	d. OMB No.	2050-0039
1	WAS	STE MANIFEST		Number ARD006354	1161	2. Page 1 of	1-8	ency Respons <b>00-424</b>	<b>-9300</b>	4. Manifest	007	1586	6480	GBF
	Alu 558 Be	erator's Name and Mailing Iminerie de Bécan 55 Pierre-Thibeult cancour, Québec, tor's Phone:	cour Inc.	2404			Imported 500 East Arkadal	's Site Addres : Alcoa Ru it Reynold phia, AR 15-2720	synolds m s road	than mailing addres	s) Spring f		7	
	6. Trans	sporter 1 Company Name	9				Marmi Se	SI-ALAU		U.S. EPAID N		338		
		sporter 2 Company Name								U.S. EPA ID N	lumber			
	8. Desig	gnated Facility Name and	d Site Address							U.S. EPAID N		2910		
	500	coa Reynolds mete O East Reynolds F Madelohia AR719, s Phone:	Road 23							ARDO	06354	161		
	9a.	9b. U.S. DOT Descriptio	n (including Prop	245-2717 er Shipping Name, Haza	ard Class, ID Number,			10. Conta	ainers	11. Total	12. Unit	13	. Waste Code	es
~	HM 1	and Packing Group (if ar	· · · ·	Iting by-produ	ucts. 4.3. UN	3170	-	No.	Туре	Quantity 51890	Wt./Vol.			
GENERATOR		PGIII, RQ, (I	K088), DC	T-E 11602, (			- 1	03	CM	31040	K	K088		
ENER	2	primary alum	ninum red	uction)					+					
15 -														
	3	3.	-				_		+	<del>                                     </del>			_	
													-	
	4	<u>.</u>	<del></del>		1987 - 1		-							
		Canadian ma	millione : di	950279	0 1								<del> </del>	
	14. Spe	cial Handling Instructions	and Additional Ir	1303 19	7-1	10100	0/	D . 453	C7-7			l		
		cial Handling Instructions Container ID Num Wit	nber : PLR (Ica) :	17630	MERUO.	150	PC	174	0			Railc	ar no	635
		Posters 4.3	3 on										10	
	ma	ENERATOR'S/OFFEROR arked and labeled/placard	ded, and are in all	respects in proper con	dition for transport acc	cording to appli	icable intern	ational and na						
		porter, I certify that the co ertify that the waste minin							nall quantity g	enerator) is true.				
	Generat	lor's/Offeror's Printed/Typ <b>Guylaine</b> C		AA A		Sig	gnature	aul					Day	
NT'L  ∗	16. Inter	national Shipments	X Import		Г	Export from	us	Port of e	ntry/exit:	ORT-HURO	ON		130	10
		orter signature (for export	ts only):			_ LAPOR HOLY	0.0.		ving U.S.:					
RTEF		sporter Acknowledgment rter 1 Printed/Typed Nam	10 0	1,50	`	Sig	natura	20				Mo	onth Day	Year
ISPO	Cas	ssandra		enshau	)		Ca	76				1	1 118	1/2
TR ANSPORTER	Transpo	rter 2 Printed/Typed Nam	ne			Sig	gnature	,				1	onth Day	Year
1	18. Disc	repancy												
	18a. Dis	crepancy Indication Space	ce Qua	antity	Туре			Residue		Partial Reje	ection		Full Rej	ection
I				1000			Mar	nifest Reference	e Number:					
ILITY	18b. Alte	ernate Facility (or Genera	ator)							U.S. EPA ID N	umber			
FAC	Facility's	ZON CONTRACTOR								1				
ATED	18c. Sig	nature of Alternate Facilit	ty (or Generator)									M	lonth Day	Year
DESIGNATED FACILITY	19. Haza	ardous Waste Report Ma	nagement Metho	d Codes (i.e., codes for	hazardous waste trea	atment, disposa	al, and recyc	cling systems)						1
DES	1.	1110-1.		2.		3.				4.				
	20. Desi	ignated Facility Owner or	O(0) Operator: Certific	ation of receipt of haza	rdous materials cover	red by the man	ifest except	as noted in Ite	m 18a					
	and the second second second second	Typed Name	C.				nature	1	11	10		М	onth Day	Year
₽PA	Form 8	700-22 (Rev. 3-95) Pr		are obsolete.			Ne	eggs d	ZAGEA			6	14 30	1/4
		encolore in the second	1045/457-767,T.22	eneration energy to the title.		1	DESIGN	IATED F	ACILITY	TO DESTIN	ATION	STATE	(IF REQ	UIRED)

Plea	se prin		ned for use on elite (12-p	itch) typewriter.)							m Approved.	OMB No. 2	2050-0039
1	N. A. A. A. A. S. P. S. P. S.	ORM HAZARDOUS ASTE MANIFEST	1. Generator ID Number	006354161	2. Page 1 of	3. Emer	gency Response \$00-424-	Phone 9300	4. Manifest	OO 7	<sup>umber</sup> 7586	490	BF
	55 Br	perator's Name and Mailin luminene de Bacau 555 Pierre-Thibaul écancour, Québec ator's Phone:	t , G9H 2T7 (819) 294-6101			500 Ea Arkada	or's Site Address or: Alcos Res ost Reynolds olphia, AR 7	road	han mailing addres	Spring I	140		
		nsporter 1 Company Name Grand Trunk V	Verstern Railro	ad					U.S. EPA ID N	lumber 0010	38		
		nsporter 2 Company Name Inion Pacific F							NEDO	CONTROL OF THE PARTY OF THE PAR	2910		
	100		Site Address Rd Co Gum Spring P	1.					U.S. EPA ID N	lumber			
-	A	00 East Reynolds I rkedelphia AR719 y's Phone:		2717					ARDO	06354	1161		
	9a. HM	9b. U.S. DOT Description and Packing Group (if a	on (including Proper Shipping	The second secon	Number,		10. Contain	ners Type	11. Total Quantity	12. Unit Wt./Vol.	13.1	Waste Code:	3
GENERATOR —		PGIII, RQ, (	ninum smelting l KO88), DOT-E 1 minum reduction	1602, (spent p			<b>a</b> 3	CM	49060	K	K088		
- GENE		2.	2003 5440 8 9 1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	9									
		3.											
		4.											
		Canadian ma	onlifest: # 950	2798-3									
	14. Sp		s and Additional Information Ther: PLRO Co t (kg): 1613	23152 P4	16370	PU	16560	79			Railca	(922)	17
	n E	narked and labeled/placar exporter, I certify that the c	R'S CERTIFICATION: I her ded, and are in all respects contents of this consignment mization statement identifie	n proper condition for tran conform to the terms of th	sport according to applie e attached EPA Acknow	cable inter ledgment	national and nati of Consent.	onal governr	mental regulations.		nipment and I	am the Prima	ary
$\downarrow$	are control		ed Name Carbonneau		Sig	nature	lail				Mon	th Day	Year //
INT'L	120000000000000000000000000000000000000	ernational Shipments porter signature (for expor	Import to U.S. ts only):		Export from	NS.	Port of en Date leavi	u yrexit.	ORT-HURO	NC			
REE		ansporter Acknowledgment orter 1 Printed/Typed Nan			Sig	naturje	7	,			Mon	th Day	Year
TR ANSPORTER	Ca	SSANDER OF ONE OF THE PRINTED	i Crens	haw		nature	TE				Mon	1/18	Year
1	18. Dis	screpancy											
	18a. D	iscrepancy Indication Spa	ce Quantity		Туре	Ma	Residue	Number:	Partial Rej	ection	[	Full Reje	ection
ACILITY	18b. Al	Iternate Facility (or Genera	ator)						U.S. EPA ID N	lumber			
DESIGNATED FACILITY		y's Phone: ignature of Alternate Facili	ity (or Generator)								Мо	nth Day	Year
ESIG	19. Ha	zardous Waste Report Ma	anagement Method Codes (	.e., codes for hazardous v	vaste treatment, disposa	l, and rec	ycling systems)		4.			- 74	
0		H132 HC	201										
			Operator: Certification of re	eceipt of hazardous materi		-	ot as noted in Item	n 18a	1	7	Mor	oth Dev	Year
*		7/Typed Name D. U. N. 8700-22 (Rev. 3-95)	Shepher	d	Sig	nature	Em 1	Ship	hutel	/	10000	14 30	0 3882

ease print or type. (Form design	ned for use on elite (12-pitch) typewriter.	.)				and the second of the second o			I. OMB No. 2	2050-00
UNIFORM HAZARDOUS WASTE MANIFEST	1. Generator ID Number ARD0063541	61 2. Pag	ge 1 of 3. Eme	rgency Respons 300-424	e Phone -9300	4. Manifest			550G	BF
5. Generator's Name and Mailin Aluminerie de Bécar 5555 Pierre-Thibeut Bécancour, Québec Generator's Phone: 6. Transporter 1 Company Nam	t ; G9H 2T7 (819) 2 <del>94-</del> 6101		500 Ea	or's Site Addres er: Alcoa Ri est Reynold alphia, AR	s road	than mailing addre	Spring  Z 5  Number	PI. 15/4.	3	
7. Transporter 2 Company Name	e					U.S. EPA ID I	Number			
8. Designated Facility Name and	d Site Address cal Co Gum Spring PI.					U.S. EPA ID I				
Arkadalphia AR719 Facility's Phone:	23 (870) 245-2717					ARD0	0635	4161		
9a. 9b. U.S. DOT Description and Packing Group (if a	on (including Proper Shipping Name, Hazard C ny))	class, ID Number,		10. Conta	iners Type	11. Total Quantity	12. Unit Wt./Vol.	1.5	. Waste Codes	6
PGIII, RQ, (	ninum smelting by-product K088), DOT-E 11602, (speninum reduction)			•3	СМ	51300 NB 2	K	K088		
3.										
14. Special Handling Instructions Container ID Nur Posters 4.  15. GENERATOR'S/OFFEROI marked and labeled/placan Exporter, I certify that the c	The result of th	PLRU0535 16490  The contents of this consign for transport according to the attached EPAA	nment are fully a o applicable inte Acknowledgment	nd accurately demational and na of Consent.	escribed abortional govern	mental regulations.		hipment and I		
Guylaine (	Carbonneau			lay					3/29	113
Transporter signature (for expor		Export	t from U.S.	Port of e Date leav	ntry/exit: ving U.S.:	PORT-HUR	ON			
17. Transporter Acknowledgment Transporter 1 Printed/Typed Nan Transporter 2 Printed/Typed Nan  18. Discrepancy  18a. Discrepancy Indication Spa	Crenshaw ne	Туре	Signature Signature	Residue		Partial Rej	ection	14	nth Day  / // // // // // // // // // // // //	Year Year
18b. Alternate Facility (or General	ator)		M	anifest Referenc	e Number:	U.S. EPA ID N	Number			
18c. Signature of Alternate Facili	Particular visitati score y					9	1	M	onth Day	Yea
H132 HO	2. Operator: Certification of receipt of hazardous		3.		m 18a	4.	7	Mo	onth Day	Year
A Form 8700-22 (Rev. 3-05) P	SHUNGU		N/c	dem	1200	NUI/		4	7 310	1/