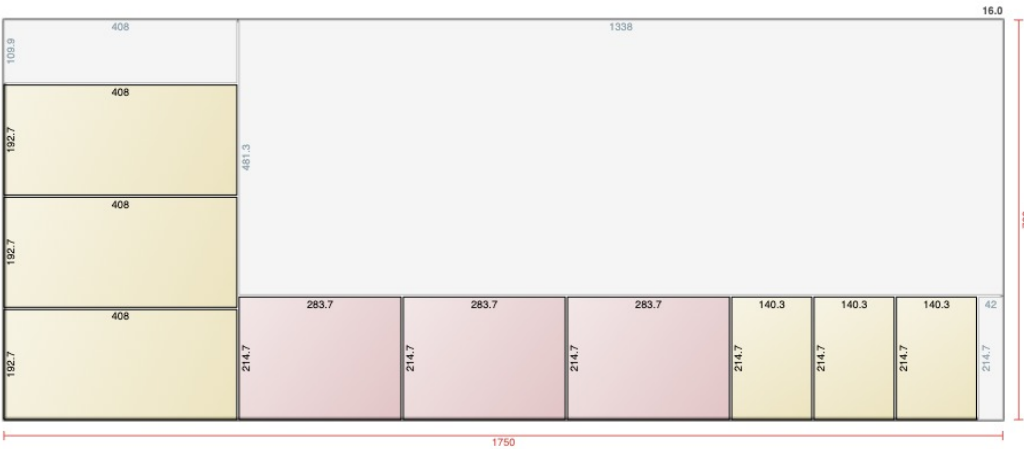


Used stock sheets	2	Panels	430×688 x1 \ 140.3×214.7 x3 \ 192.7×408 x3 \ 130.3×408 x3 \ 130.3×408 x3 \ 172.7×130.3 x3 \ 283.7×214.7 x3 \ 408×192.7 x3 \ 408×267.7 x3 \ 408×267.7 x3 \ 172.7×267.7 x3
Total used area	2221175.8 45%	Stock sheets	1750×700 x1 \ 2440×1540 x1
Total wasted area	2761424.2 55%		
Total cuts	37		
Total cut length	19323.2		
Cut / blade / kerf thickness	4		

Stock sheet	1750×700
Material	16.0
Used area	508963.2 42%
Wasted area	716036.8 58%
Cuts	11
Cut length	4550.2
Panels	9
Wasted panels	3

Panel	Qty
140.3×214.7	3
283.7×214.7	3
408×192.7	3

#	Panel	Cut	Result
1	1750×700	x=408	- \-
2	408×700	y=192.7	408×1 \-
3	1338×700	y=214.7	- \surplu
4	1338×214.7	x=283.7	283.7 \-
5	408×503.3	y=192.7	408×1 \-
6	408×306.6	y=192.7	408×1 \surpli
7	1050.3×214.7	x=283.7	283.7 \-
8	762.6×214.7	x=283.7	283.7 \-
9	474.9×214.7	x=140.3	140.3 \-
10	330.6×214.7	x=140.3	140.3 \-
11	186.3×214.7	x=140.3	140.3 \surpli



Stock sheet	2440×1540
Material	10.0
Used area	1712212.6 42%
Wasted area	2045387.4 58%
Cuts	26
Cut length	14773
Panels	22
Wasted panels	5

Panel	Qty
430×688	1
192.7×408	3
130.3×408	3
130.3×408	3
172.7×130.3	3
408×267.7	3
408×267.7	3
172.7×267.7	3

#	Panel	Cut	Result
1	2440×1540	y=688	- \-
2	2440×688	x=430	430×6 \-
3	2006×688	y=267.7	- \-
4	2006×267.7	x=408	408×2 \-
5	1594×267.7	x=408	408×2 \-
6	1182×267.7	x=408	408×2 \-
7	770×267.7	x=408	408×2 \-
8	2006×416.3	y=408	- \surplu
9	2006×408	x=267.7	267.7 \-
10	1734.3×408	x=267.7	267.7 \-
11	1462.6×408	x=192.7	192.7 \-
12	1265.9×408	x=192.7	192.7 \-
13	1069.2×408	x=192.7	192.7 \-
14	872.5×408	x=130.3	130.3 \-
15	738.2×408	x=130.3	130.3 \-
16	603.9×408	x=130.3	130.3 \-
17	469.6×408	x=130.3	130.3 \-
18	335.3×408	x=130.3	130.3 \-
19	201×408	x=130.3	130.3 \surplu
20	358×267.7	x=172.7	172.7 \-
21	181.3×267.7	x=172.7	172.7 \surplu
22	2440×848	x=172.7	- \surplu
23	172.7×848	y=267.7	172.7 \-
24	172.7×576.3	y=130.3	172.7 \-
25	172.7×442	y=130.3	172.7 \-
26	172.7×307.7	y=130.3	172.7 \surplu

