# TCM-453V/454VK

# **SERVICE MANUAL**

Ver 1.1 1998. 3



Photo: TCM-454VK

US Model Canadian Model AEP Model

(TCM-453V/454VK)

E Model East European Model Chinese Model

(TCM-453V)

Model Name Using Similar Mechanism	NEW
Tape Transport Mechanism Type	MT-453V-118

### **SPECIFICATIONS**

#### Recording system

2-track 1 channel monaural

### Frequency range

250-6,300Hz

### Speaker

Approx. 3.6 cm (17/16 in.) dia.

### Power output

300mW (at 10 % harmonic distortion)

#### Input

Microphone input jack (minijack) sensitivity 0.14 mV for 3 kilohms or lower impedance microphone

#### Output

Earphone jack (minijack) for 8 - 300 ohms earphone

### Variable range of the tape speed

from +30% to -15%

# **Power requirements**

- Two size R6 (AA) batteries (not supplied): 3V DC
- Two NC-AA rechargeable batteries (1.2 V) (supplied to TCM-454VK)

DC IN 3 V jack accepts:

 Sony AC power adaptor (supplied to TCM-454VK) or AC-E30HG AC power adaptor (not supplied) suitable in the country where the unit is to be used. Dimensions (w/h/d) (incl. projecting parts and controls)

 $113 \times 91 \times 37 \text{ mm} (4^{1}/_{2} \times 3^{5}/_{8} \times 1^{1}/_{2} \text{ in.})$ 

### Mass (not incl. batteries)

170g (6.0 oz.)

#### Supplied accessories

Hand strap (1) (attached to the unit)

AC power adaptor (1) (TCM-454VK)

Battery charger adaptor (1) (TCM-454VK)

Rechargeable batteries (TCM-454VK) (2)

(Models for U.S.A. and Canada: NC-AA, 1.2V, 600mAh, Ni-

Cd)

(Model for Europe: NC-AA, 1.2V, 700mAh, Ni-Cd)

Design and specifications are subject to change without notice.

**CASSETTE-CORDER** 





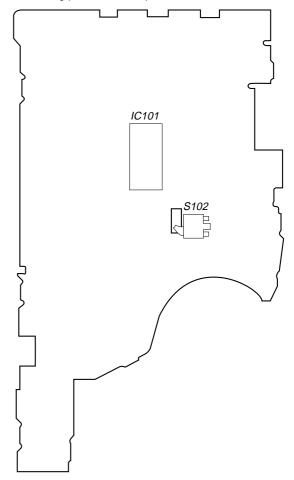
# SECTION 1 SERVICING NOTES

# TABLE OF CONTENTS

1.	SERVICING NOTES	2
2.	GENERAL	
	Preparing a Power Source	
	Recording	
	Playing a Tape	
	Maintenance	3
3.	DISASSEMBLY	4
4.	MECHANICAL ADJUSTMENTS	7
5.	ELECTRICAL ADJUSTMENTS	8
6.	DIAGRAMS	
6-1.	Block Diagram	9
	Printed Wiring Board	
6-3.	Schematic Diagram	13
7.	EXPLODED VIEWS	16
8.	ELECTRICAL PARTS LIST	19

In this set, the S102 (power) detects REC/PLAYBACK on. It is mounted on the MAIN board, and therefore the REC/PLAYBACK on cannot be detected with the MAIN board removed. When making an operation check and voltage check of mechanical deck with the MAIN board removed, fix the S102 at turn on.

### [MAIN BOARD] (Conductor Side)



# Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

### **SAFETY-RELATED COMPONENT WARNING!!**

COMPONENTS IDENTIFIED BY MARK  $\triangle$  OR DOTTED LINE WITH MARK  $\triangle$  ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

### ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

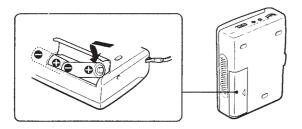
LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE A SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

# **Preparing a Power Source**

Choose one of the following power sources.

# **Dry Batteries**

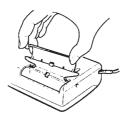
Make sure that nothing is connected to the DC IN 3V jack.



### To take out the batteries

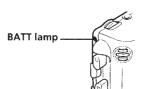


# To attach the battery compartment lid if it is accidentally detached

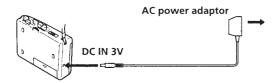


# When to replace the batteries

Replace the batteries with new ones or charge the batteries (TCM-454VK only) when the BATT lamp dims.



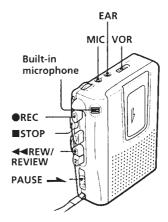
# **House Current**



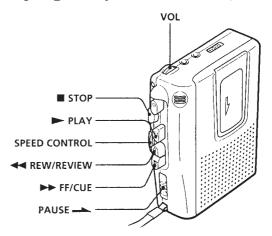
# Recording

You can record right away with the built-in microphone. Make sure that nothing is connected to the MIC jack.

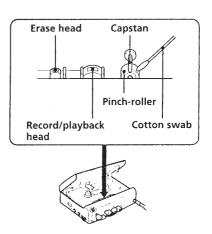




# **Playing a Tape**



# Maintenance



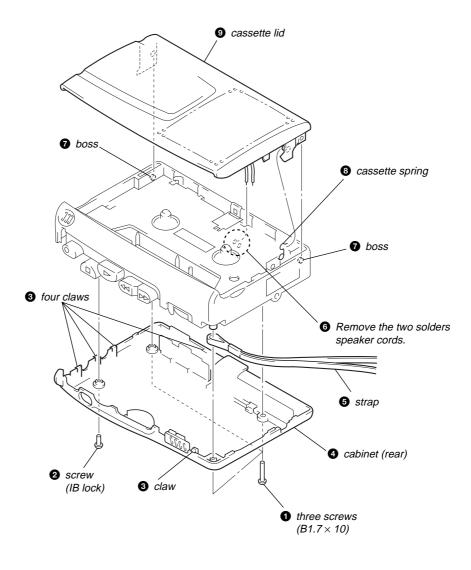
# SECTION 3 DISASSEMBLY

• This set can be disassembled in the order shown below.

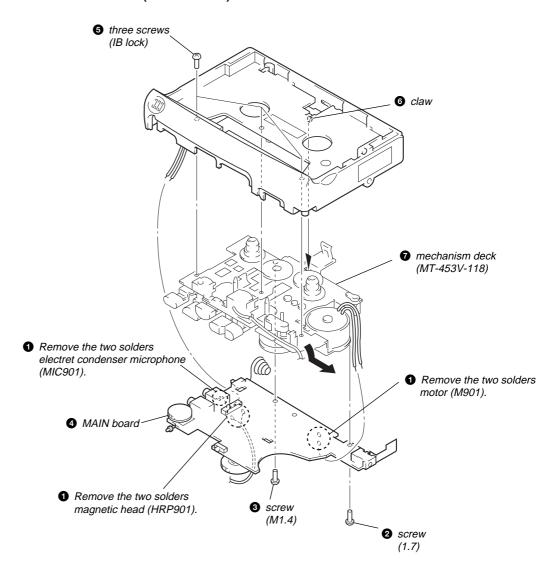


**Note:** Follow the disassembly procedure in the numerical order given.

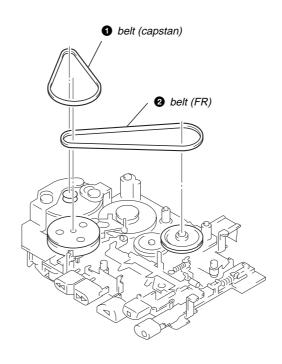
# CABINET (REAR), CASSETTE LID



# MAIN BOARD, MECHANISM DECK (MT-453V-118)

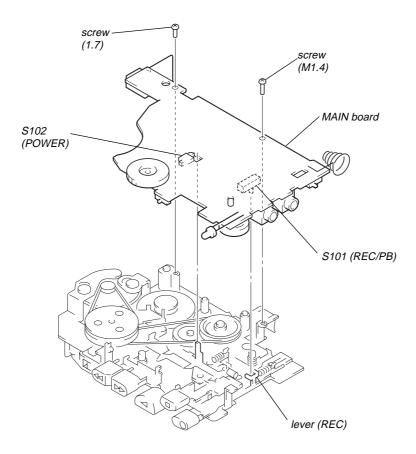


# **BELT**



# **INSTALLATION MAIN BOARD**

On installation MAIN board, adjust to the S101 and the S102.



# SECTION 4 MECHANICAL ADJUSTMENTS

 Clean the following parts with a denatured-alcohol-moistened swab:

record/playback head pinch roller erase head rubber belt capstan idlers

- Demagnetize the record/playback head with a head demagnetizer. (Do not bring the head demagnetizer close to the erase head.)
- 3. Do not use a magnetized screwdriver for the adjustments.
- 4. After the adjustments, apply suitable locking compound to the parts adjusted.
- 5. The adjustments should be performed with the rated power supply voltage (2.5 V) unless otherwise noted.

# **Torque Measurement**

Mode	Torque Meter	Meter Reading
FWD	CO-102C	more than 20 g•cm (more than 0.28 oz•inch)
Forward Back Tension	CQ-102C	0.5 - 3 g•cm (0.007 - 0.04 oz•inch)
FF REW	CQ-201B	more than 50 g•cm (more than 0.69 oz•inch)

# **Tape Tension Measurement**

Mode	Tension Meter	Meter Reading
FWD	CQ-403C	more than 50 g (more than 1.76 oz)

# SECTION 5 ELECTRICAL ADJUSTMENTS

### **Precaution**

 Supplied voltage: 2.5 V
 Switch and control position VOR switch (S104): OFF PAUSE switch (S105): OFF VOL (RV101): mechanical mid

SPEED CONTROL (RV602): mechanical center

# **Test Tape**

Туре	Signal	Used for			
P-4-A063	6.3 kHz, -10 dB	head azimuth adjustment			
WS-48A	3 kHz, 0 dB	tape speed adjustment			

0 dB=0.775 V

# Record/Playback Head Azimuth Adjustment

### **Procedure:**

Mode: playback

test tape
P-4-A063
(6.3 kHz, -10 dB)

level meter

10 k Ω

//

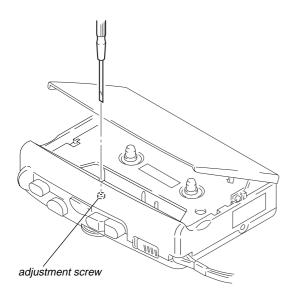
 Turn the adjustment screw to obtain the maximum reading on level meter.

EAR jack

Note: Several peaks may appear, but take the maximum.

2. After the adjustment, lock the adjustment screw with suitable locking compound.

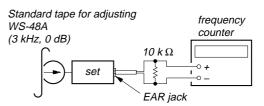
# **Adjustment Location:**



# **Tape Speed Adjustment**

#### **Procedure:**

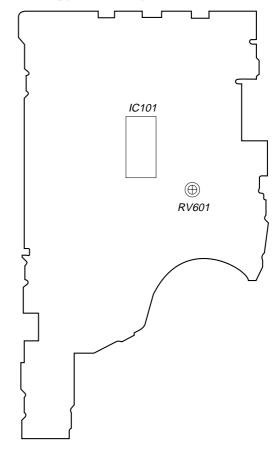
Mode: playback



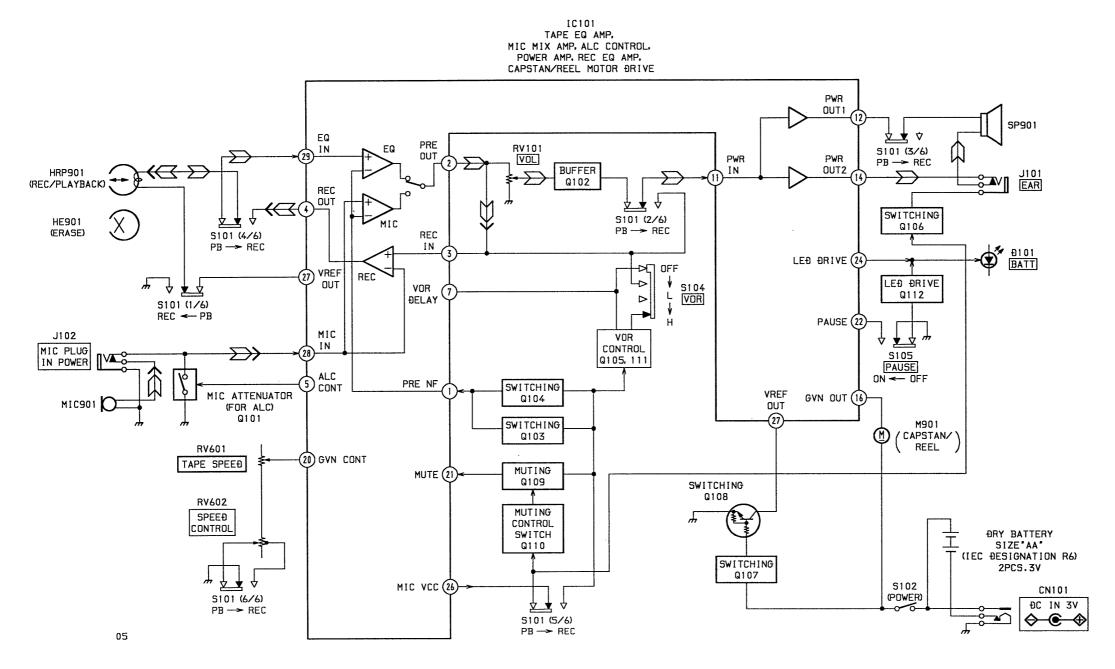
- 1. Play back WS-48A (tape end part) and adjust RV601 so that the frequency counter reading becomes  $3,000 \pm 15$  Hz.
- Play back WS-48A tape the beginning and the end part, check that the frequency counter reading is within same standard of step1.

### **Adjustment Location:**

# [MAIN BOARD] (Conductor side)



# 6-1. BLOCK DIAGRAM



• Signal path.

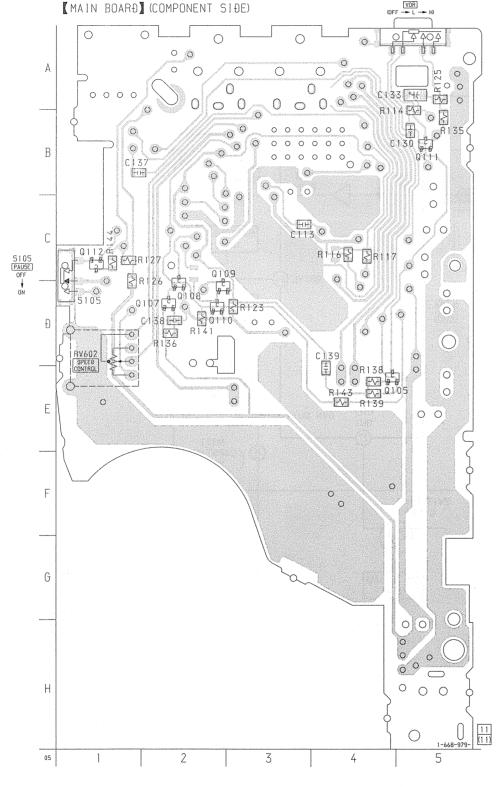
∑ : PB

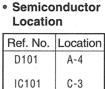
∑ : REC

# 6-2. PRINTED WIRING BOARD

### Semiconductor Location

Ref. No.	Location
Q105	E-4
Q107	D-2
Q108	D-2
Q109	D-2
Q110	D-2
Q111	B-5
Q112	C-1





B-4

B-5

C-2

B-2

D-1

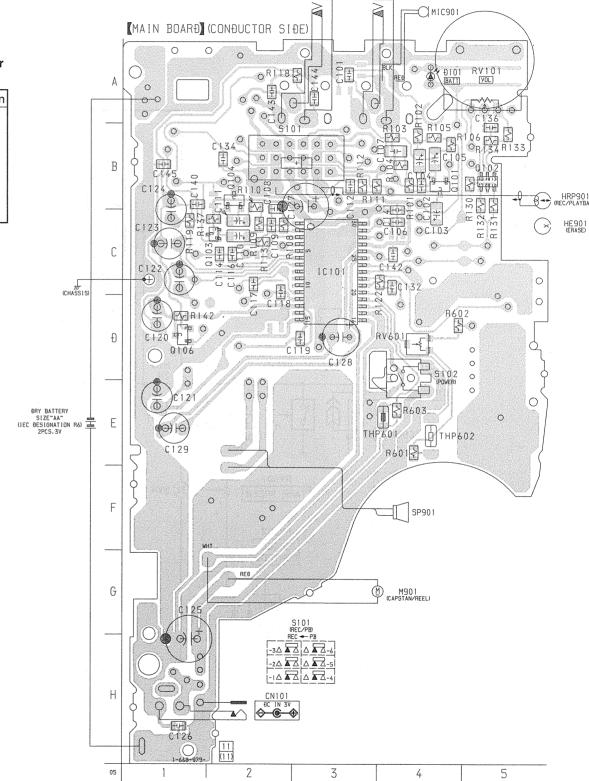
Q101

Q102

Q103

Q104

Q106



J101 MIC PLUG IN POWER

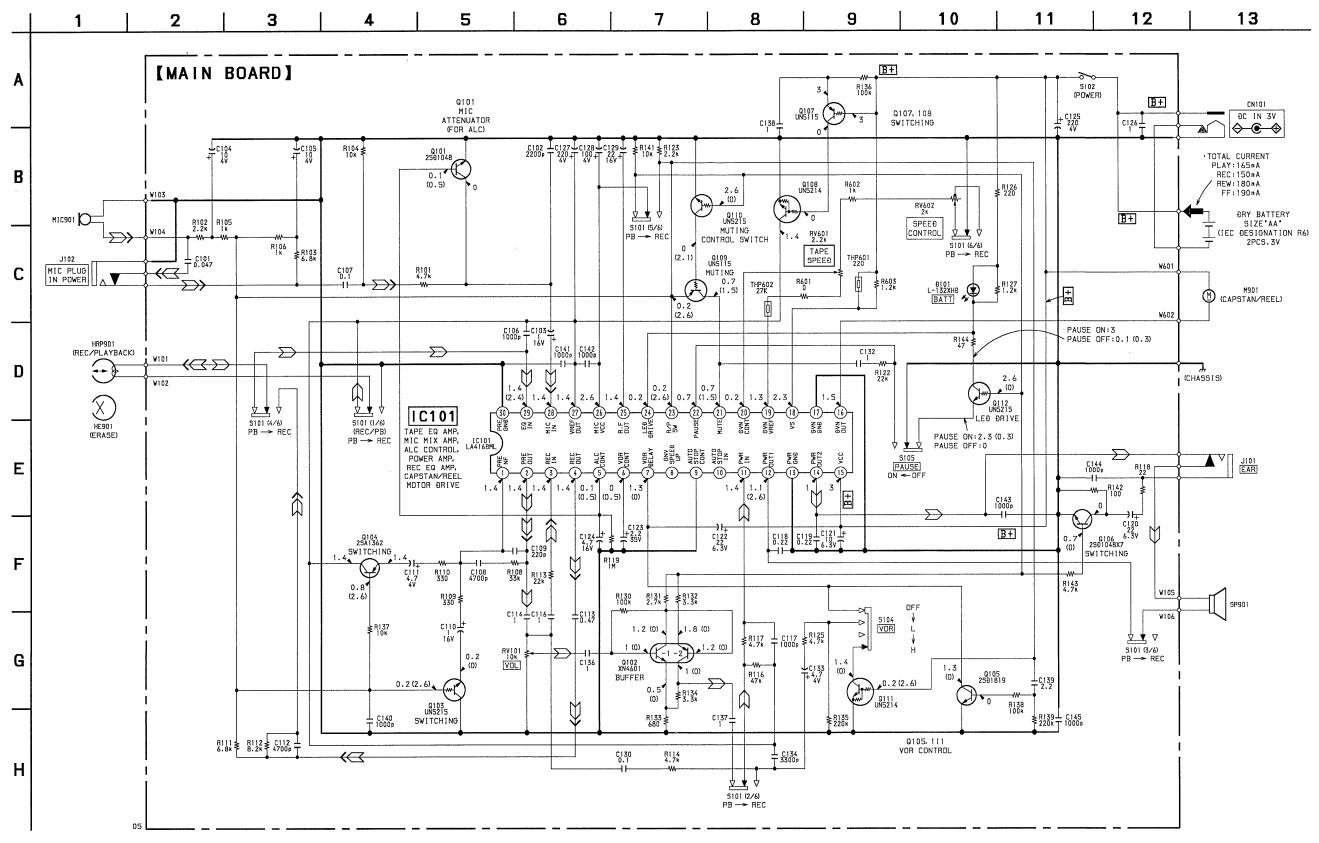
### Note on Printed Wiring Board:

- · : parts extracted from the component side.
- : parts extracted from the conductor side.
- : Pattern from the side which enables seeing.

(The other layers' patterns are not indicated.)

Caution:

Pattern face side: (Conductor Side)
Parts face side: (Parts on the pattern face side seen from the pattern face are indicated.
Parts on the parts face side seen from the parts face are indicated.



# Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. pF: μμF 50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in  $\Omega$  and  $^{1}\!/_{\!4}\,W$  or less unless otherwise specified.
- panel designation.
- **B**+ : B+ Line.
- : adjustment for repair.
- Power voltage is dc 3 V and fed with regulated dc power supply from battery terminal.
- Voltages are dc with respect to ground under no-signal conditions.

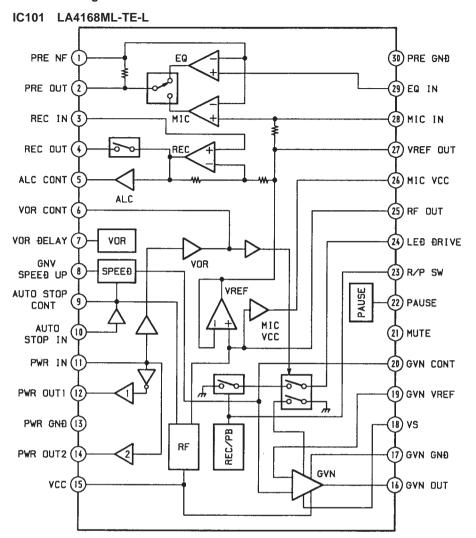
no mark: PB ( ): REC

Voltages are taken with a VOM (Input impedance 10 MΩ).
 Voltage variations may be noted due to normal production tolerances.

Signal path.∑> : PB∑> : REC

# **SECTION 7 EXPLODED VIEWS**

# • IC Block Diagram



#### NOTF:

· -XX and -X mean standardized parts, so they may have some difference from the original

KNOB, BALANCE (WHITE) . . . (RED)

• Color Indication of Appearance Parts Example:

Parts Color Cabinet's Color

3-924-763-01 CUSHION (MICROPHONE)

3-924-742-01 KNOB (VOR)

4-969-980-21 SCREW (IB LOCK)

3-578-101-41 PLATE, ORNAMENTAL

3-019-364-01 CABINET (FRONT) (453V)

3-019-364-11 CABINET (FRONT) (454VK)

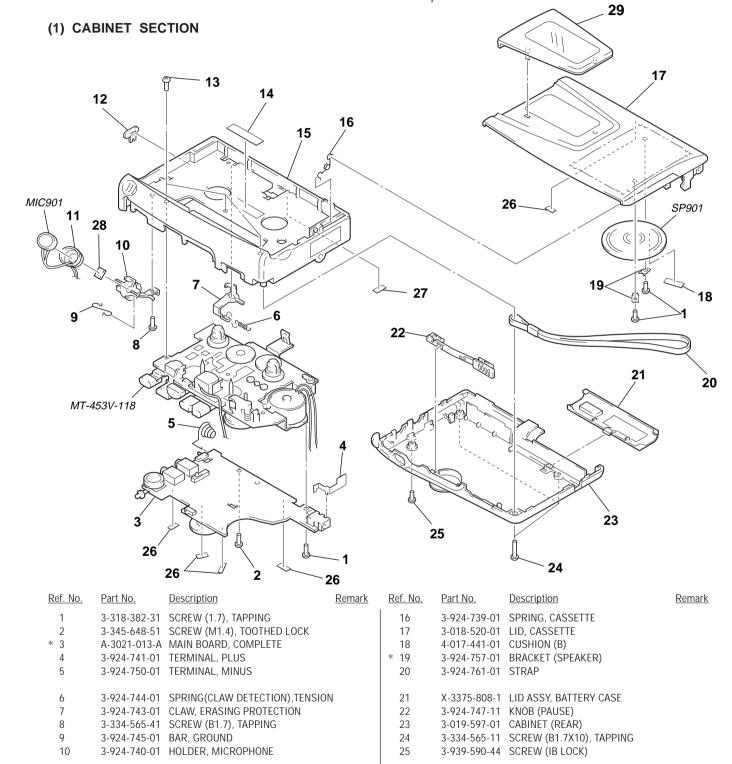
11

12

13

14

- Items marked "\*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- · The mechanical parts with no reference number in the exploded views are not supplied.
- Accessories and packing materials are given in the last of the electrical parts list.



26

\* 27

28

3-831-441-99 SPACER, KNOB

1-505-838-11 SPEAKER (3.6CM)

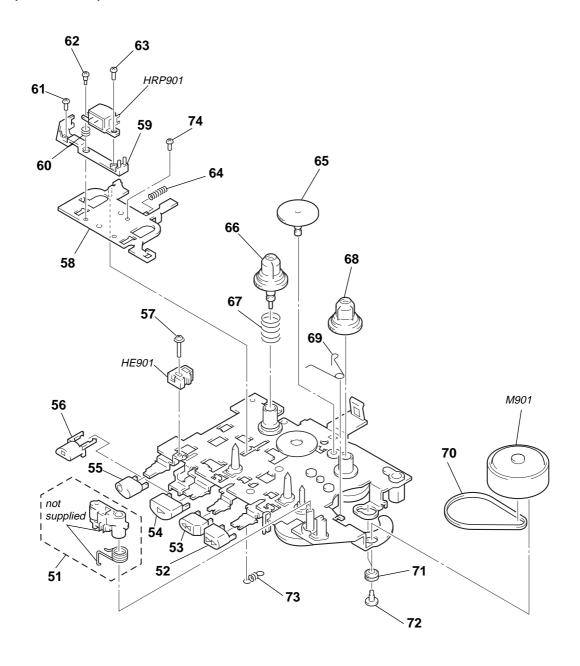
3-018-521-01 WINDOW (CASSETTE)

3-592-351-01 PAPER, VIBRATION PROOF (B)

3-831-441-11 CUSHION, CABINET UPPER 10X7X0.5

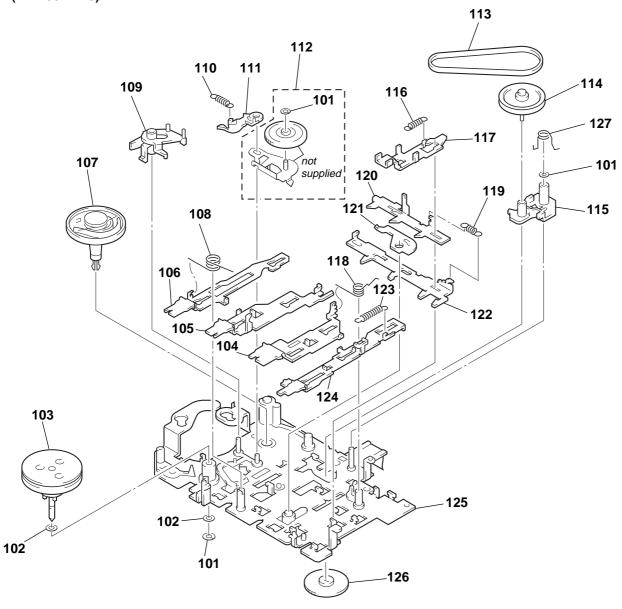
MIC901 1-542-136-11 MICROPHONE, ELECTRET CONDEDSER (MIC)

# (2) MECHANISM DECK SECTION-1 (MT-453V-118)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	X-3370-386-1	PINCH ROLLER ASSY		65	3-924-637-01	GEAR (FF)	
52	3-925-146-01	BUTTON (FF) (►►)		66	3-924-673-01	GEAR (S REEL)	
53	3-925-147-01	BUTTON (REW) (◀◀)		67	3-924-674-01	SPRING (B. T), COMPRESSION	
54	3-925-148-01	BUTTON (PLAY) (►)		68	3-924-641-01	GEAR (T REEL)	
55	3-925-145-01	BUTTON (REC) (●)		69	3-924-726-01	SPRING (M GROUND), TORSION	
		DUTTON (070D) ( <b>-</b> )				DELT (0.100TAN)	
56		BUTTON (STOP) (■)		70		BELT (CAPSTAN)	
57	3-703-925-21	SCREW (M1.4)		71	3-925-109-01	CUSHION (MOTOR)	
58	3-924-625-01	LEVER (HEAD)		72	3-925-108-01	SCREW (MOTOR)	
59	3-924-645-01	BRACKET (HEAD)		73	3-924-644-01	SPRING (POWER TENSION), TENSIO	N
60	3-924-685-01	SPRING (AZIMUTH), COMPRESSION		74	3-348-160-11	SCREW (M1.4X1.6), PRECISION PAN	l
61	3_704_197_91	SCREW (M1.4X1.8), LOCKING		HE901	1-500-515-11	HEAD, MAGNETIC (ERASE)	
62		SCREW (1.4), SPECIAL				HEAD, MAGNETIC (RECORD/PLAYBA	CK)
		· /·				•	CK)
63		SCREW (M1.4X3.8)		M901	1-698-588-11	MOTOR, DC (CAPSTAN/REEL)	
64	3-925-107-01	SPRING (IDLER), COMPRESSION					

# (3) MECHANISM DECK SECTION-2 (MT-453V-118)



Ref. No.	Part No.	<u>Description</u>	<u>Remark</u>	Ref. No.	Part No.	Description	<u>Remark</u>
101	3-321-483-11	RING, RETAINING (0.25)		115	3-924-628-01	LEVER (FR)	
102	3-315-495-31	WASHER		116	3-924-633-01	SPRING (STOP), TENSION	
103	X-3370-384-1	FLYWHEEL ASSY		117	3-924-622-01	LEVER (STOP)	
104	3-924-623-01	LEVER (PLAY)		118	3-924-643-01	SPRING (PR), TORSION	
105	3-924-621-01	LEVER (REW)		119	3-924-684-01	SPRING (LOCK PLATE), TENSION	
106	3-924-620-01	LEVER (FF)		120	3-924-619-01	LEVER (SW)	
107	X-3370-388-1	TABLE ASSY, FELT		121	3-924-639-01	LEVER (CR)	
108	3-924-642-01	SPRING (FR), TORSION		122	3-924-618-01	LEVER (LOCK)	
109	3-924-629-01	LEVER (DETECTION)		123	3-925-208-01	SPRING (REC), TENSION	
110	3-925-207-01	SPRING (S. OFF), TENSION		124	3-924-624-01	LEVER (REC)	
111	3-924-630-01	LEVER (S.OFF)		125	X-3370-227-1	CHASSIS ASSY	
112		LEVER ASSY, IDLER		126	3-924-613-01	GEAR (FR)	
113	3-924-682-01	•		127	3-024-378-01	SPRING (FR LEVER), TORSION	
114	X-3370-385-1	PULLEY (FR) ASSY					

# SECTION 8 ELECTRICAL PARTS LIST

# MAIN

#### NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS

All resistors are in ohms. METAL: Metal-film resistor.

METAL OXIDE: Metal oxide-film resistor.

F: nonflammable

Abbreviation
 CH: Chinese
 CND: Canadian
 EE: East European

 Items marked "\*" are not stocked since they are seldom required for routine service.
 Some delay should be anticipated when ordering these items.

• SEMICONDUCTORS

 $\begin{array}{lll} \text{In each case, u: } \mu, \text{ for example:} \\ uA. & : \mu A. & uPA. : \mu PA. \\ uPB. & : \mu PB. & uPC. : \mu PC. \\ uPD. & : \mu PD. & \end{array}$ 

• CAPACITORS uF: μF

• COILS uH: μH The components identified by mark  $\triangle$  or dotted line with mark  $\triangle$  are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque  $\triangle$  sont critiquens pour la sécurité.

Ne les remplacer que par une pièce portant le neméro spécifié.

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	<u>Description</u>			<u>Remark</u>	Ref. No.	Part No.	<u>Description</u>			<u>Remark</u>
*	A-3021-013-A	MAIN BOARD, CO	MPLETE			C140	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V
		*********	*****			C141	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V
						C142		CERAMIC CHIP		10%	50V
	3-924-741-01	TERMINAL, PLUS	;			C143	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V
		< CAPACITOR >				C144	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V
						C145	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V
C101		CERAMIC CHIP	0.047uF	10%	25V						
C102		CERAMIC CHIP		10%	100V			< JACK >			
C103		TANTALUM CHIP		20%	16V						
C104		TANTALUM CHIP		20%	4V	CN101	1-580-919-11	JACK,DC(POLA	RITY UNIFIE		(5.0.11.01.0
C105	1-135-201-11	TANTALUM CHIP	10uF	20%	4V						(DC IN 3V)
C106		CERAMIC CHIP	0.001uF	10%	50V			< DIODE >			
C107		CERAMIC CHIP	0.1uF	10%	25V						
C108		CERAMIC CHIP	0.0047uF	5%	50V	D101	8-719-057-27	DIODE L-132X	(HD (BATT)		
C109		CERAMIC CHIP	220PF	10%	50V						
C110	1-135-099-11	TANTALUM CHIP	1uF	20%	16V			< IC >			
C111	1-135-151-21	TANTALUM CHIP	4.7uF	20%	4V	IC101	8-759-492-49	IC LA4168ML-	TE-L		
C112	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V						
C113	1-164-005-11	CERAMIC CHIP	0.47uF		25V			< JACK >			
C114	1-164-346-11	CERAMIC CHIP	1uF		16V						
C116	1-164-346-11	CERAMIC CHIP	1uF		16V	J101	1-766-847-11	, ,			
						J102	1-766-847-11	JACK (MIC PUL	.G IN POWER	2)	
C117		CERAMIC CHIP	0.001uF	10%	50V						
C118		CERAMIC CHIP	0.22uF	10%	16V			< TRANSISTOR	>		
C119		CERAMIC CHIP	0.22uF	10%	16V			TD 4 NO. 0 TO D			
C120	1-126-153-11		22uF	20%	6.3V	Q101		TRANSISTOR			
C121	1-126-157-11	ELECT	10uF	20%	16V	Q102		TRANSISTOR			
0400	4 407 450 44	FLEOT	00 5	000/	. 01	Q103		TRANSISTOR			
C122	1-126-153-11		22uF	20%	6.3V	Q104		TRANSISTOR			
C123	1-124-257-00		2.2uF	20%	35V	Q105	8-729-230-63	TRANSISTOR	25C4116-YG		
C124	1-126-163-11		4.7uF	20%	16V	0104	0 700 000 27	TDANCICTOD	2CD1040 V7		
C125 C126	1-124-434-00		220uF	20%	4V	Q106		TRANSISTOR			
C120	1-104-340-11	CERAMIC CHIP	1uF		16V	Q107		TRANSISTOR TRANSISTOR			
C127	1-124-434-00	ELECT	220uF	20%	4V	Q108 Q109		TRANSISTOR			
C127	1-124-433-00		100uF	20%	4 V 4 V	Q1109		TRANSISTOR			
C128	1-126-153-11		22uF	20%	16V	2110	0-729-420-50	TRANSISTOR	0105215		
C129		CERAMIC CHIP	0.1uF	2070	25V	Q111	8_720_402_03	TRANSISTOR	IINI5211-TY		
C130		CERAMIC CHIP	1uF		16V	Q112		TRANSISTOR		)	
0132	1-104-340-11	CERAINIC CIIII	Tui		100	QTIZ	0-727-420-31	TRANSISTOR	0113213-(1A	,	
C133	1-135-151-21	TANTALUM CHIP	4.7uF	20%	4V			< RESISTOR >			
C134		CERAMIC CHIP	0.0033uF	10%	50V						
C136		CERAMIC CHIP	1uF		16V	R101	1-216-065-00	RES,CHIP	4.7K	5%	1/10W
C137		CERAMIC CHIP	1uF		16V	R102	1-216-057-00	METAL CHIP	2.2K	5%	1/10W
C138	1-164-346-11	CERAMIC CHIP	1uF		16V	R103	1-216-069-00	METAL CHIP	6.8K	5%	1/10W
0		0554445 5::::5				R104	1-216-073-00		10K	5%	1/10W
C139	1-164-505-11	CERAMIC CHIP	2.2uF		16V	R105	1-216-049-11	RES,CHIP	1K	5%	1/10W

# TCM-453V/454VK

# **MAIN**

Ref. No.	Part No.	<u>Description</u>			<u>Remark</u>	Ref. No.	Part No.	<u>Description</u> <u>Remark</u>
R106	1-216-049-11	RES,CHIP	1K	5%	1/10W			MISCELLANEOUS
R108	1-216-085-00	METAL CHIP	33K	5%	1/10W			*******
R109	1-216-037-11		330	5%	1/10W			
R110	1-216-037-11		330	5%	1/10W	HE901	1-500-515-11	HEAD, MAGNETIC (ERASE)
R111	1-216-069-00		6.8K	5%	1/10W	1		HEAD, MAGNETIC (RECORD/PLAYBACK)
KIII	1-210-009-00	WILTAL CITIF	0.01	370	171000	M901		MOTOR, DC (CAPSTAN/REEL)
D110	1 01/ 071 00	METAL CLUD	0.01/	Ε0/	1/10/4/	1		
R112	1-216-071-00		8.2K	5%	1/10W			MICROPHONE, ELECTRET CONDEDSER (MIC)
R113	1-216-081-00		22K	5%	1/10W	SP901		SPEAKER (3.6CM)
R114	1-216-065-00		4.7K	5%	1/10W	******	***********	*************
R116	1-216-089-00	,	47K	5%	1/10W			
R117	1-216-065-00	RES,CHIP	4.7K	5%	1/10W			S & PACKING MATERIALS
							*******	********
R118	1-216-009-00	METAL CHIP	22	5%	1/10W			
R119	1-216-121-00	RES,CHIP	1M	5%	1/10W	$\triangle$		ADAPTOR, AC (AC-E351) (454VK: AEP)
R122	1-216-081-00	METAL CHIP	22K	5%	1/10W	$\triangle$	1-528-405-31	ADAPTOR, BATTERY CHARGE
R123	1-216-057-00	METAL CHIP	2.2K	5%	1/10W			(454VK: US, CND, AEP)
R125	1-216-065-00		4.7K	5%	1/10W	$\triangle$	1-693-073-21	ADAPTOR, AC (AC-E351) (454VK: US, CND)
20	. 2.0 000 00			0,0	.,			MANUAL, INSTRUCTION (ENGLISH)
R126	1-216-033-00	METAL CHIP	220	5%	1/10W		0 002 202 11	(453V: US, CND, E, CH/454VK: US, CND)
R127	1-216-053-00		1.2K	5%	1/10W		2 062 202 21	MANUAL, INSTRUCTION (FRENCH)
	1-216-051-11						3-002-202-21	(453V: CND, AEP, E/454VK: CND, AEP)
R130		- , -	100K	5%	1/10W			(453V: CND, AEP, E/454VK: CND, AEP)
R131	1-216-059-00		2.7K	5%	1/10W			AAAAAAA MAATSIATIAN (SNAIJAN ASAANA)
R132	1-216-061-00	METAL CHIP	3.3K	5%	1/10W		3-862-202-31	MANUAL, INSTRUCTION (ENGLISH, SPANISH,
								PORTUGUESE, GERMAN) (453V: AEP, E, EE)
R133	1-216-045-00		680	5%	1/10W		3-862-202-41	MANUAL, INSTRUCTION
R134	1-216-061-00	METAL CHIP	3.3K	5%	1/10W			(ITALIAN, DUTCH, SWEDISH, FINNISH)
R135	1-216-105-00	RES,CHIP	220K	5%	1/10W			(453V: AEP, E/454VK: AEP)
R136	1-216-097-00	RES,CHIP	100K	5%	1/10W		3-862-202-51	MANUAL, INSTRUCTION
R137	1-216-073-00	METAL CHIP	10K	5%	1/10W			(SPANISH, PORTUGUESE, KOREAN, CHINESE)
								(453V: E)
R138	1-216-097-00	RES,CHIP	100K	5%	1/10W		3-862-202-61	MANUAL, INSTRUCTION (CHINESE)
R139	1-216-105-00	RES.CHIP	220K	5%	1/10W			(453V: CH)
R141	1-216-073-00	,	10K	5%	1/10W		3-862-202-71	MANUAL, INSTRUCTION (POLISH, KOREAN,
R142	1-216-025-00		100	5%	1/10W			HUNGARIAN, CZECH) (453V: EE)
R143	1-216-065-00		4.7K	5%	1/10W			110110711171117, 022011) (1001. 22)
KITS	1-210-003-00	ICLO, OTTI	T. / IX	370	17 10 00			
R144	1-216-017-11	DEC CHID	47	5%	1/10W			
R601	1-216-017-11	,	0	370	171000			
				Ε0/	1/10///			
R602	1-216-049-11	- 1 -	1K	5%	1/10W			
R603	1-216-051-11	METAL CHIP	1.2K	5%	1/10W			
		\\AD\\AD\\E DEC	NOTOR					
		< VARIABLE RES	SISTOR >					
RV101		RES, VAR, CARB	,	OL)				
RV601		RES, ADJ, CARB						
RV602	1-225-598-11	RES, VAR, CARB	ON 2K (SP	EED CON	ITROL)			
		< SWITCH >						
S101	1-771-321-11	SWITCH, SLIDE	(REC/PB)					
S102	1-771-092-21	SWITCH, PUSH	(1 KEY) (P	OWER)				
S104		SWITCH, SLIDE		•				
S105		SWITCH, SLIDE	` '					
		, ,	,					
		< THERMISTOR(	POSITIVF)	>				
			/					
THP601	1-810-007-11	THERMISTOR, P	OSITIVF					
		THERMISTOR, P						
		*******		*****	*****			
						1		

The components identified by mark  $\triangle$  or dotted line with mark  $\triangle$  are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque  $\triangle$  sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le neméro spécifié.