

# KENWOOD

# SERVICE MANUAL

## Model TS-670

### FM-430, GC-10, VS-1

### ALL MODE QUAD BANDER



БЕЛСРД

Bentley Bridge  
Chesterfield Rd.  
Matton,  
Perth,  
Perthshire  
Tel. 0124 511  
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# TS-670

## SPECIFICATIONS

### [General]

#### Transmit/receive frequency range:

40 m band: 7.0 — 7.1 MHz  
15 m band: 21.0 — 21.45 MHz  
10 m band: 28.0 — 29.7 MHz  
6 m band: 50.0 — 54.0 MHz

#### Mode:

SSB (A3J), CW (A1), AM (A3) and FM (F3-option)  
(50 MHz band only for AM transmission.)

#### Antenna impedance:

50 Ω

#### Supply voltage:

12 — 16 V DC  
(Reference voltage: 13.8 V DC)

#### Power consumption:

Approx. 4 A at transmission

Approx. 1.1 A at reception with no signal

#### Dimensions:

270W(279) × 96H(108) × 260D(298) mm  
Dimensions in ( ) are the maximum, including projections.

#### Weight:

5.4 kg

### [Transmitter]

**Final power input:** SSB, CW, FM 10 W  
AM 4 W  
(50 MHz band only)

#### Modulation :

SSB: Balanced modulation

FM : Variable reactance direct shift

AM : Low level modulation

#### Carrier suppression:

Better than 40 dB

#### Unwanted sideband suppression:

Better than 50 dB

#### Unwanted radiation intensity:

7, 21, 28 MHz bands : Less than -40 dB  
50 MHz band : Less than -60 dB  
21 MHz band 5th higher harmonic: Less than -70 dB

50 MHz band 2nd higher harmonic: Less than -70 dB

**Transmission frequency response (SSB):** 400 — 2600 Hz  
(better than -6 dB)

**Maximum frequency deviation (FM):** ±5 kHz  
(FM-430 installed)

**Microphone impedance:** 500 Ω — 50 kΩ

### [Receiver]

**Circuitry:** SSB, CW, AM : Single superheterodyne

: Double superheterodyne

**Intermediate frequency:** SSB, CW, AM: 8.83 MHz

FM: 1st IF 8.83 MHz

: 2nd IF 455 kHz

#### Sensitivity:

SSB, CW (10 dB S/N) : Less than -12 dB $\mu$  (0.25 μV)  
AM (10 dB S/N) : Less than 6 dB $\mu$  (2 μV)  
FM (30 dB S/N) : Less than 0 dB $\mu$  (1 μV)  
(12 dB SINAD) : Less than -8 dB $\mu$  (0.4 μV)  
With YK-88A inserted in AM mode.  
With FM-430 inserted in FM mode.

#### Squelch sensitivity:

FM (28.50 MHz band) : Less than -10 dB $\mu$  (0.32 μV)  
SSB, CW, AM : Less than 10 dB $\mu$  (3.2 μV)

#### Image ratio:

More than 50 dB

#### IF reflection:

More than 50 dB

#### Selectivity:

	-6	-60 dB
SSB, CW	2.5 kHz	6 kHz
AM*	6 kHz	11 kHz
FM**	12 kHz	22 kHz

\* With YK-88A inserted.

\*\* With FM-430 inserted.

**RIT variable range:** More than ± 1.2 kHz

**Audio output power:** More than 1.5 W

(with 8 Ω load, 10% distortion)

**Audio output impedance:** 8 — 16 Ω

### [Frequency Controller]

#### Frequency accuracy:

Within  $\pm 10 \times 10^{-6}$  at room temperature

Within  $\pm 30 \times 10^{-6}$  at 0°C — +50°C

#### Frequency stability (at reception):

Within  $\pm 30 \times 10^{-6}$  at 0°C — +50°C.

Within ± 300 Hz for up to 60 minutes after turn-on, and within 30 Hz for any 30 minute period thereafter.

■ Circuitry and ratings are subject to change without notice due to developments in technology.

■ GC-10, VS-1, VOX-4, FM-430, MB-430, SP-430 and PS-20 are optionally available.

## CIRCUIT DESCRIPTION

### OUTLINE

The TS-670 is a single conversion 4-band transceiver having an intermediate frequency of 8.83 MHz. In the FM reception mode double conversion at 455 kHz is employed.

The Phase Locked Loop (PLL) uses a digital variable frequency oscillator (VFO) control system at a 10 and 100 Hz step switching rate in all modes but FM, in which 10 kHz and 100 kHz switching is automatically selected by the transceivers microprocessor. Excluding only the FM receiver second conversion oscillator, all oscillator frequencies generated in this device are including the carrier injection frequencies controlled by and synthesized from a single reference frequency source of 24 MHz.

The main auxiliary functions include two VFOs, 80-channel memory, frequency specify function, memory scan, program scan, IF shift, RIT, NB, power control and other useful functions.

### RECEPTION CIRCUIT CONFIGURATION

The TS-670 reception system uses a single conversion at IF 8.83 MHz in SSB, CW and AM modes. In the FM mode, double conversion is used with a second IF at 455 kHz.

The RF stage is divided into 50 MHz, 7 MHz, 21 MHz and 28 MHz, while the stage following the mixer is common.

The signal received by the antenna is fed through the Low Pass Filter (LPF) (common for both transmission and reception), which is relay switched according to band, and antenna relay RL1 on the Filter unit before being input to the RF unit PA terminal.

The signal is fed through broad-band transformer T1, RF attenuating relay RL2, 8.83 MHz trap T2 and T3, IF traps L2 to L4, and for 50 MHz Band, the signal is stepped up by antenna coil T4 and T5. It is then amplified by RF amp Q1 (2SK74 (L)) and fed through Band Pass Filter (BPF) T6 to T8 before being output from buffer amp Q2. HF signals are stepped up by broadband transformer T9, and then fed through either a 7, 21, or 28 MHz BPF : 7 MHz; T12, T15 and T18, 21 MHz; T11, T14 and T17, 28 MHz; T10, T13 and T16. It is then amplified by RF amp Q3 (3SK74 (L)) before being output from buffer amp Q4.

Both 50 MHz and HF signals are converted a balanced signal by broad-band transformer T20, then mixed with the local oscillator by common mixers Q5 and Q6 (3SK122(L) x 2) to become an 8.83 MHz intermediate frequency signal T19 is an 8.83 MHz trap.

This signal is fed through ceramic filter CF1, then amplified by the first IF amp Q7 (3SK73 GR), and fed through Noise Blanker (NB) gate diode D17 through D20 before being output to the IF unit via the RIF terminal in the SSB, CW and AM modes. In the FM mode, the signal is first fed through buffer amp Q8, and is then output to the FM unit through the FMI terminal. The noise blanker samples from the output of ceramic filter CF1, feeds this through buffer amp Q11 (2SK192 (Y)), then amplifies this by Q12, Q13 and Q14 the noise component is detected by diodes D23 and D24 before

driving switching transistor Q15 to switch the NB gate.

The NB gate also serves as a blanking circuit to eliminate Phase Locked Loop (PLL) "click" noise when the Voltage Controlled Oscillator (VCO) resets (Q9 and Q10).

The signal from the RF unit RIF terminal is fed to the IF unit RIF terminal through matching transformer L1 and through mode-selected Monolithic Crystal Filters (MCFs), and is then amplified by IF amps Q1 and Q4 (3SK73).

The signal in SSB and CW modes is detected by product detector D26 through D29 (1N60), amplified by audio pre-amp Q7 which is common to each mode, and fed through squelch switching transistor Q8 before being output to the gain control.

In the FM mode, the signal is detected by diode D25, then passed through buffer amp Q6 before being fed to pre-amp Q7.

In FM mode, the signal is mixed, amplified and detected in the FM unit, then fed through the IF unit FAF terminal before being input to pre-amp Q7.

The audio input to this pre-amplifier is switched by either D30, for the SSB and CW modes, D32 for the AM mode or D31 for the FM mode.

### TRANSMISSION CIRCUIT CONFIGURATION

Like the reception system, the transmission system uses single conversion in the SSB, CW and AM modes, and uses double conversion in the FM mode.

In the SSB, CW and AM modes, audio from the MIC input terminal is amplified by Q34 on the IF unit, then fed through the mic gain control, and further amplified by Q35 before being input to balanced modulator Q36 (AN612).

In the SSB mode, the output from this modulator is Double Side Band, and after passing through the Monolithic Crystal Filter (MCF) YK-88S3 becomes an SSB signal.

In the AM and CW modes, modulator balance is lost by applying the DC voltage to pin 1 of this modulator. At this time, the amount of carrier to be injected is determined by varying the DC bias current to pin diode D44 (MI204). In the AM mode, the output from Q36 is fed through R5 (680 ohm). (However, when AM filter YK-88A is mounted, the signal is also fed through this filter.) In the CW mode, the output is fed through SSB filter YK-88S3. Each mode signal fed through the filter is amplified by transmitter IF amp Q24, then output to the RF unit.

In the FM mode, the audio signal fed through mic amp Q34 which is commonly used is fed to the FM unit where the signal is FM-modulated using the 8831.5 kHz carrier frequency, the out-put of which is input to No. 1 transmitter balanced mixers Q24 and Q25 (3SK122 x 2) of the RF unit.

The switching between the SSB, CW, AM signals and the FM signal is performed by switching diodes D32 and D38.

The ALC (Automatic Level Control) is performed on transmitter IF amp Q42 of the IF unit.

The transmitter signal from the IF unit is mixed with band-wise VCO output at first transmitter balanced mixers Q24 and

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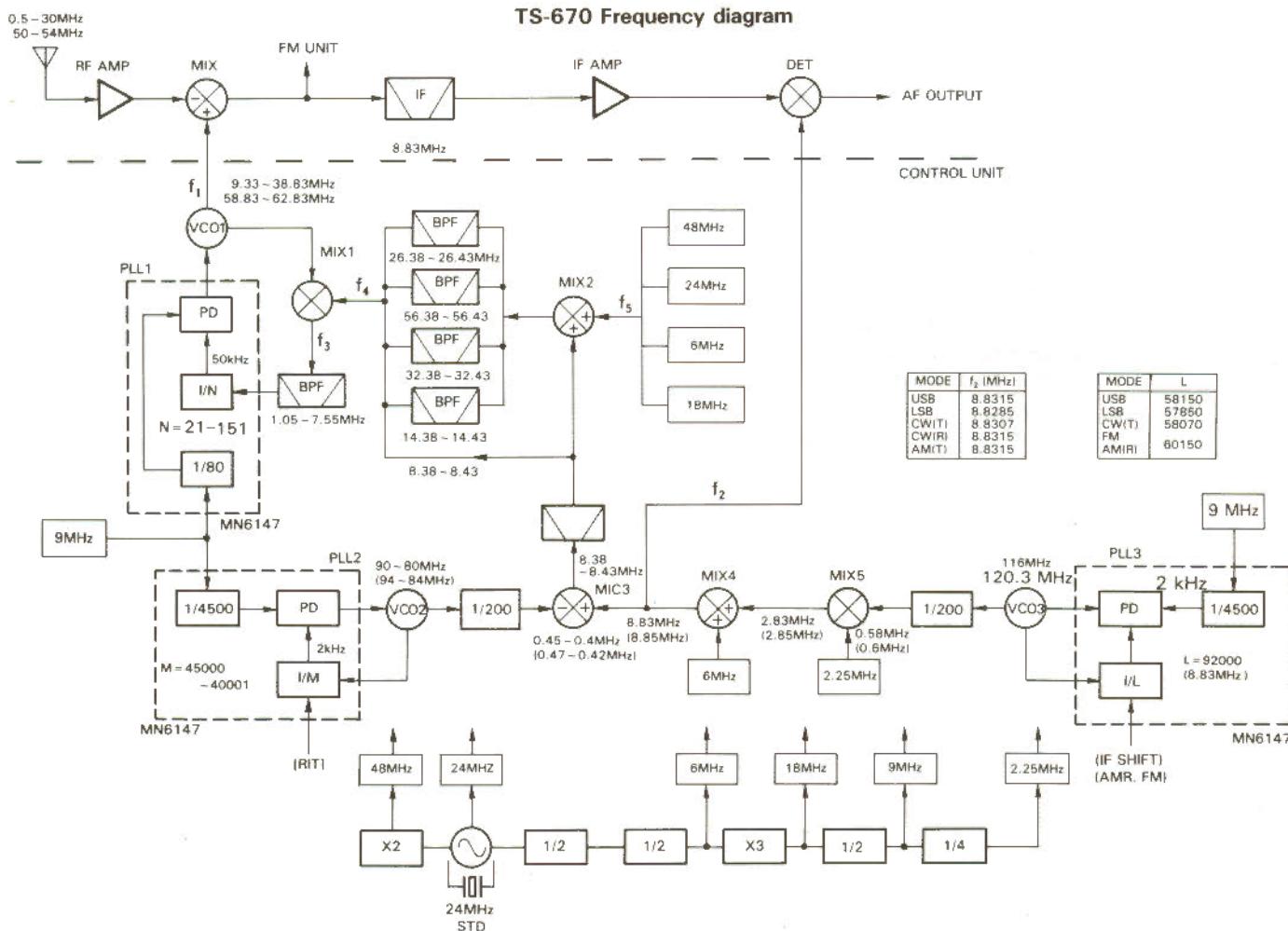
## CIRCUIT DESCRIPTION

Q25, then branched into two signals; 50 MHz and 7, 21, 28 MHz signals. The 50 MHz signal is fed through BPF (T37 to T40), then amplified by transmitter amp Q29 (3SK73) and broad-band amplifiers Q30 and Q31 (2SC2086 x 2), and output as a 50 MHz signal. The 7, 21 and 28 MHz signals are fed through each band-wise BPF (common as in reception), then amplified by broad-band amp Q26 (3SK73), buffer amp Q27 and broad-band amp Q28 (2SC2086).

The amplified 50 MHz signal and 7, 21 and 28 MHz signals

are switched by relay RL1, then become a drive output to the final unit.

The signal fed to the final unit is amplified by broad-band push-pull drive amps Q1 and Q2 (2SC1971 x 2), then further amplified by broad-band push-pull final amps Q3 and Q4 (2SC2509 x 2), and becomes a 10 W output. The RF output is fed through the band-wise LPFs in the filter unit, then fed to the antenna for output. The ALC and protection detection are performed at the antenna line after feeding through LPFs.



Item	Rating
Center frequency f <sub>0</sub>	8830.7 kHz
Center frequency deviation	f <sub>0</sub> ± 150 Hz at 6 dB
6 dB bandwidth	± 250 Hz or more
60 dB bandwidth	± 900 Hz or less
Ripple	2 dB or less
Loss	6 dB ± 2 dB
Guaranteed attenuation	80 dB or more within f <sub>0</sub> ± 2 kHz to ± 1 MHz
Input and output impedance	600 Ω/15pF

Table 1 CW crystal filter YK-88C (L71-0211-05) Option

Item	Rating
Center frequency f <sub>0</sub>	8830.7 kHz
Center frequency deviation	f <sub>0</sub> ± 50 Hz at 6 dB
6 dB bandwidth	± 125 Hz or more
60 dB bandwidth	± 600 Hz or less
Ripple	2 dB or less
Loss	8 dB ± 2 dB
Guaranteed attenuation	80 dB or more within f <sub>0</sub> ± 2 kHz to ± 1 MHz
Input and output impedance	600 Ω/15pF

Table 2 CW crystal filter YK-88CN (L71-0221-05) Option

## CIRCUIT DESCRIPTION

### PLL CIRCUIT

The PLL circuit of the TS-670 consists of 3 PLL circuits using a reference frequency of 24 MHz and all the frequencies are placed under the control of the 24 MHz reference oscillator. ICs 3, 4 and 13 are PLL ICs. A single package of these ICs (MN6147) contains the program divider, phase comparator, and frequency dividers for the reference signal.

The IC3 PLL has a reference comparison frequency of 2 kHz, and oscillates at 116 MHz (120 MHz during AM reception and FM reception). The 9 MHz signal obtained by dividing a 18 MHz signal by 2, the 3rd higher harmonic of 6 MHz which has been produced from a reference frequency of 24 MHz by dividing with 4, is further divided within the PLL to produce 2 kHz, which is in turn used as a reference comparison frequency. Frequency dividing ratios L are 58150 in USB, 57850 in LSB and 58070 in CW (during transmission) and 60150 during FM and AM (reception). The frequency dividing ratios are determined by the signals fed from data bus DB0 to DB3 of the CPU (IC19: TMP8049P-3034).

The 116 MHz (AM reception, FM 120 MHz) output is divided by a ratio 1/100 x 1/2 (IC5: M54459L, IC6-b: SN74LS112AN) to become 0.5815 MHz (0.6 MHz AM reception, FM1 in USB mode, then mixed with a 2.5 MHz signal produced from the reference oscillator by MIX5 (IC7: SN161913P), fed through the BPF, and then mixed with the 6 MHz signal produced by the reference oscillator to obtain 8.8315 MHz in USB mode. This signal is fed through the buffer amp to become the CAR signal, and, on the other hand, it becomes a signal for other PLL. PLL IC4 has a reference comparison frequency of 2 kHz and oscillates at 90 to 80 MHz (AM reception, FM 94 to 84 MHz) in 2 kHz steps.

The 9 MHz signal obtained by the reference frequency is divided within the IC to produce a 2 kHz signal which is in turn used as a reference comparison frequency. The frequency dividing ratio M of the program divider is 45000 to 40001 and the frequency dividing setting signals for the IC are sent from data bus B0 to B3 of the CPU (IC19: TMP8049P-3034).

An output of 90 to 80 MHz (AM reception; FM 94 to 84 MHz) from VCO2 (Q24: 2SC1923) is divided by 1/100 x 1/2 (IC9: M54459L, IC6-a: SN74LS112AN) to become a 10 Hz step signal of 450 - 400 kHz (AM reception; FM 470 to 420 kHz). This signal is mixed with the 8.83 MHz PLL output of IC3 at MIX3 (IC10: SN16913P), then the resultant 8.38 to 8.43 MHz signal is fed through the ceramic filter and input to MIX2 (IC11: SN16913). This 8.38 to 8.43 MHz signal is either kept as it is or mixed with 48 MHz, 24 MHz, 6 MHz or 18 MHz signals generated by the reference oscillator, then input to the final PLL (IC13).

The final PLL IC13 oscillates at VCO frequencies (7, 21, 28 and 50 MHz amateur band frequencies plus 8.83 MHz) corresponding to respective amateur bands using a reference comparison frequency of 50 kHz. A reference comparison frequency of 50 kHz is obtained by dividing the 9 MHz signal generated from a reference frequency of 24 MHz within the PLL IC. Frequency dividing ratio N of the program divider is 31 to 151, and the frequency dividing ratio is given by data bus B0 to B3 of the CPU (IC19: TMP8049P-3034).

	BAND	Frequency range	VCO ( $f_1$ )	( $f_2$ )	( $f_4$ )	( $f_5$ )	
①	05A	0.5 ~ 1.8MHz	9.33 ~ 10.63MHz	5.05 ~ 3.8MHz	14.38 ~ 14.43MHz	6 MHz	
②	2A	1.8 ~ 4 MHz	10.63 ~ 12.83MHz	2.25 ~ 4.4MHz	8.38 ~ 8.43MHz	—	
③	4A	4 ~ 6.6MHz	12.83 ~ 15.43MHz	4.45 ~ 7 MHz	8.38 ~ 8.43MHz	—	
*	④	7A	6.6 ~ 8 MHz	15.43 ~ 16.83MHz	1.05 ~ 2.4MHz	14.38 ~ 14.43MHz	6 MHz
⑤	8A	8 ~ 9.9MHz	16.83 ~ 18.73MHz	2.45 ~ 4.3MHz	14.38 ~ 14.43MHz	6 MHz	
	10A	9.9 ~ 12 MHz	18.73 ~ 20.83MHz	4.35 ~ 6.4MHz	14.38 ~ 14.43MHz	6 MHz	
⑥	12A	12 ~ 16 MHz	20.83 ~ 24.83MHz	5.55 ~ 1.6MHz	26.38 ~ 26.43MHz	18MHz	
⑦	16A	16 ~ 21 MHz	24.83 ~ 29.83MHz	7.55 ~ 2.6MHz	32.38 ~ 32.43MHz	24MHz	
*	⑧	21A	21 ~ 24.8MHz	29.83 ~ 33.63MHz	3.45 ~ 7.2MHz	26.38 ~ 26.43MHz	18MHz
*	⑨	28A	24.8 ~ 30 MHz	33.63 ~ 38.83MHz	1.25 ~ 6.4MHz	32.38 ~ 32.43MHz	24MHz
*	⑩	50A	50 ~ 54 MHz	58.83 ~ 62.83MHz	2.45 ~ 6.4MHz	56.38 ~ 56.43MHz	48MHz

Note 1: \* Mark, original installed (without GC-10)

Note 2: ⑤ Band has change VCO ( $f_1$ ) only and RF has 8 ~ 12 MHz BPF.

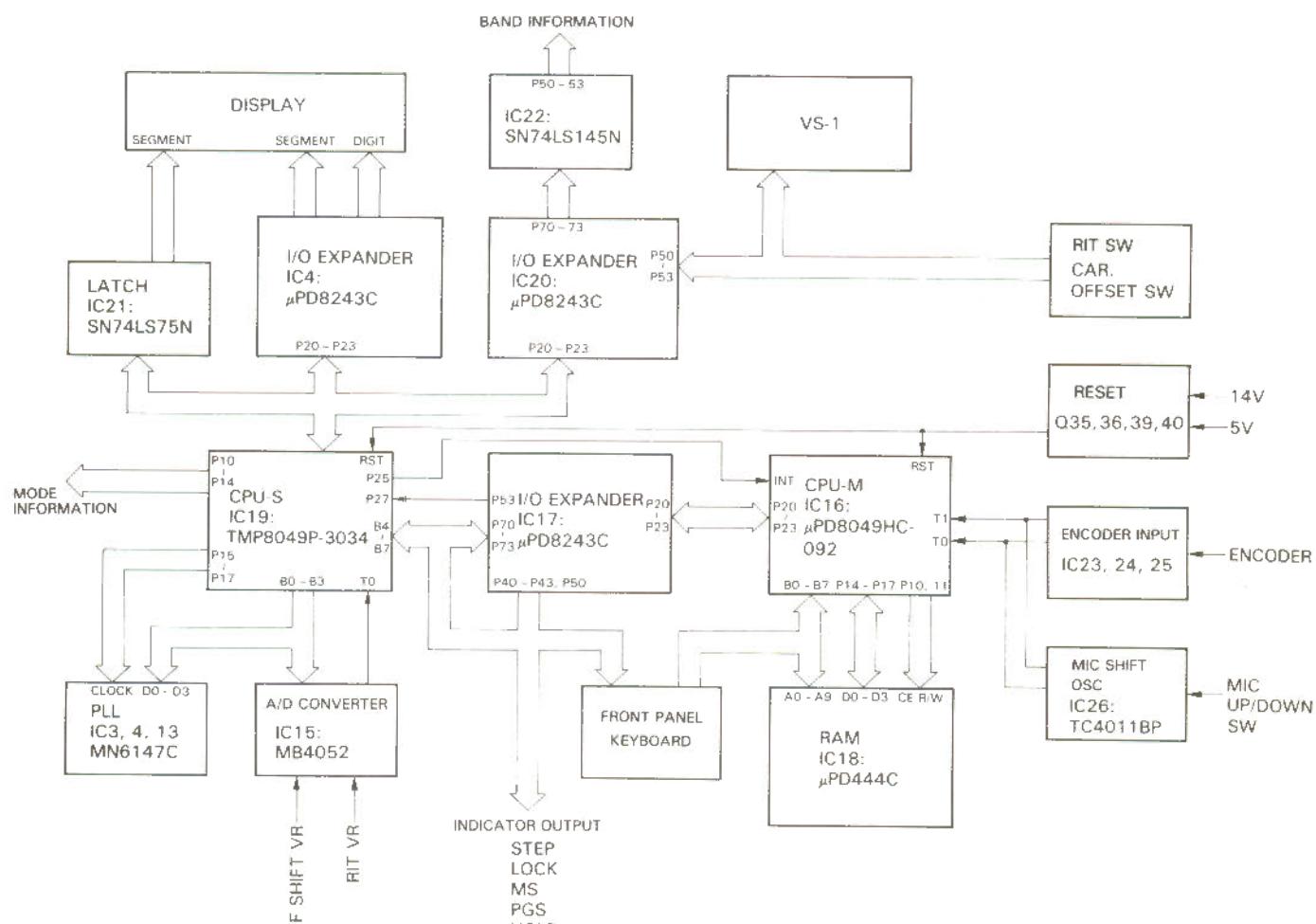
# TS-670

## CIRCUIT DESCRIPTION

The VCO consists of Q17, Q18, Q19 and Q20, and the VCO frequencies corresponding to 7, 21, 28 and 50 MHz are mixed with either one of the five corresponding frequencies 14.38 - 14.43 MHz, 32.38 - 32.43 MHz, 56.38 - 56.43 MHz, and 26.38 - 26.43 MHz (8.38 - 8.43 MHz is used when the general coverage unit is incorporated) generated by the previous MIX2, then fed through the BPF

and input to the PLL IC where phase is compared with the 50 kHz signal obtained by using dividing ratio N of 31 to 151.

When the optional general coverage unit (GC-10) is incorporated, the outputs from the six VCOs within the GC-10 are fed to MIX1 where phase is compared with the 50 kHz signal just as in amateur bands.



TS-670 CONTROL BLOCK diagram

Item	Rating
Center frequency ( $f_0$ )	$8831.5 \text{ kHz} \pm 250 \text{ kHz}$
-6 dB bandwidth	6 kHz
Attenuation bandwidth	11 kHz
Guaranteed attenuation	80 dB or more
Ripple	2 dB or less
Loss	$3 \text{ dB} \pm 2 \text{ dB}$
Input and output impedance	$600 \Omega / 15\text{pF}$
Temperature	$-10^\circ\text{C} \sim +50^\circ\text{C}$

Table 3 AM crystal filter YK-88A (L71-0223-05) Option

Item	Rating
Normal center frequency ( $f_0$ )	8.830 MHz
3 dB bandwidth	$f_0 \pm 5 \text{ kHz}$ or more, total 25 kHz or more
20 dB bandwidth	90 kHz or less
Ripple (Within 3 dB bandwidth)	1 dB or less
Spurious response	14 dB or more within $f_0 \pm 1.5 \text{ MHz}$
Input and output impedance	$330 \Omega$

Table 4 Ceramic filter (L72-0324-05) SFE8.83MF  
(RF unit, CF1)

## CIRCUIT DESCRIPTION

### DIGITAL CONTROL CIRCUIT

The controller of the TS-670 uses two 8-bit microprocessors ( $\mu$ PD8049HC-092, and TMP8049P-3034), and its peripheral circuits consist of three I/O expander ICs ( $\mu$ PD8243C), externally connected RAM ( $\mu$ PD444C), etc.

The two CPUs are connected with each other via 4-bit data bus and 2-bit control bus for data interchange.

The microprocessor clock operates at 8.1 MHz, which is oscillated by CPU-S (IC19). The clock pulse is also fed to the other CPU-M (IC16).

The CPU-M (IC16) performs decision and arithmetic operations with which to select the operating state of the unit, using the data from various switches on the panel and encoders, etc., determining the operating frequencies and modes. The determined frequencies and mode data are stored in the externally connected RAM (IC18) and at the same time transferred to the CPU-S (IC19).

To the CPU-M, the I/O expander IC17 is connected, from which control signals for various indicators are output and to which data from the keyboard switches on the front panel is input in matrixed form.

The CPU-S provides the digital frequency display based on the input frequency and mode data, and calculates frequency dividing ratio for each PLL circuit, then set data at PLL ICs (IC3, IC4 and IC13). At the same time, in order to control the

external circuits, the CPU-S also outputs mode data and band data. The band data is output in 5-bit data consisting of 4-bit BCD and 1 bit. The 4-bit BCD data is fed through IC22 (SN74LS145N) where it is divided into 10 bands, and a total of 11-band data is output.

The encoder input circuit consists of the OR, exclusive NOR and NAND gates of IC23, IC24 and IC25; the input 250 pulses/revolution clock rate is multiplied by 4 to become 1000 pulses. The IC25 (TC4011BP) flip-flop circuit detects the direction of revolution of the rotary encoder.

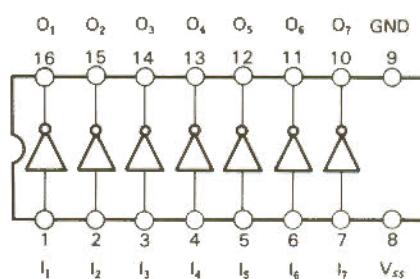
The non-stable multivibrator IC26 (TC4011BP) is an oscillatory circuit for frequency shift by the mic UP/DOWN switch and operates at approx. 55 Hz; this oscillatory frequency determines the shift speed. However, a 1-step feed has nothing to do with this oscillator but is internally processed by the microprocessor.

The RIT and IF shift of the TS-670 are varied by using potentiometers; these can be varied digitally in 10 Hz steps. In RIT mode, the actual frequency is also displayed. The DC voltages preset by potentiometers are divided into approx. 0 to 2.5 V by voltage dividers, then input to the A/D converter (IC15: MB4052) where the signals are converted into the 8-bit (256 steps) data before being input to the CPU-S, varying the frequency dividing ratio of the PLL circuit for control.

### $\mu$ PA80C MAX Rating

Item	Symbol	Condition	Rating
Power voltage	$V_{SS}$	-60	V
Input voltage	$V_I$	-20	V
Output current	$I_O$	50	mA/unit
Ross	$P_d$	550	mW
Operating case temp.	$T_{op}$	-25 ~ +75	°C
Storage temp.	$T_{str}$	-40 ~ +125	°C

### $\mu$ PA80C Block diagram



Item	Rating
Center frequency $f_0$	455 kHz
3 dB bandwidth	$f_0 \pm 4.2$ kHz or more
6 dB bandwidth	$f_0 \pm 6$ kHz or more
60 dB bandwidth	$f_0 \pm 12$ kHz or less
Ripple (With $f_0 \pm 4.2$ kHz)	3 dB or less
Loss	6 dB or less
Guaranteed attenuation	50 dB or more within $f_0 \pm 100$ kHz
Spurious	25 dB or more within 0.1 MHz to 1 MHz
Input and output impedance	1.5 kΩ

Table 5 FM crystal filter CFV455F (L72-0342-05)  
(FM UNIT, CF1)

Item	Rating
Center frequency $f_0$	8830 kHz
Center frequency deviation	$f_0 \pm 150$ Hz at 6 dB
6 dB bandwidth	± 1.2 kHz or more
60 dB bandwidth	± 3.3 kHz or less
Ripple	2 dB or less
Loss	6 dB or less
Guaranteed attenuation	80 dB or more within $f_0 \pm 3$ kHz to ± 1 MHz
Input and output impedance	600 Ω/15pF

Table 6 CW crystal filter YK-88S3 (L71-0245-05)  
(IF UNIT, XF1)

# TS-670

## CIRCUIT DESCRIPTION

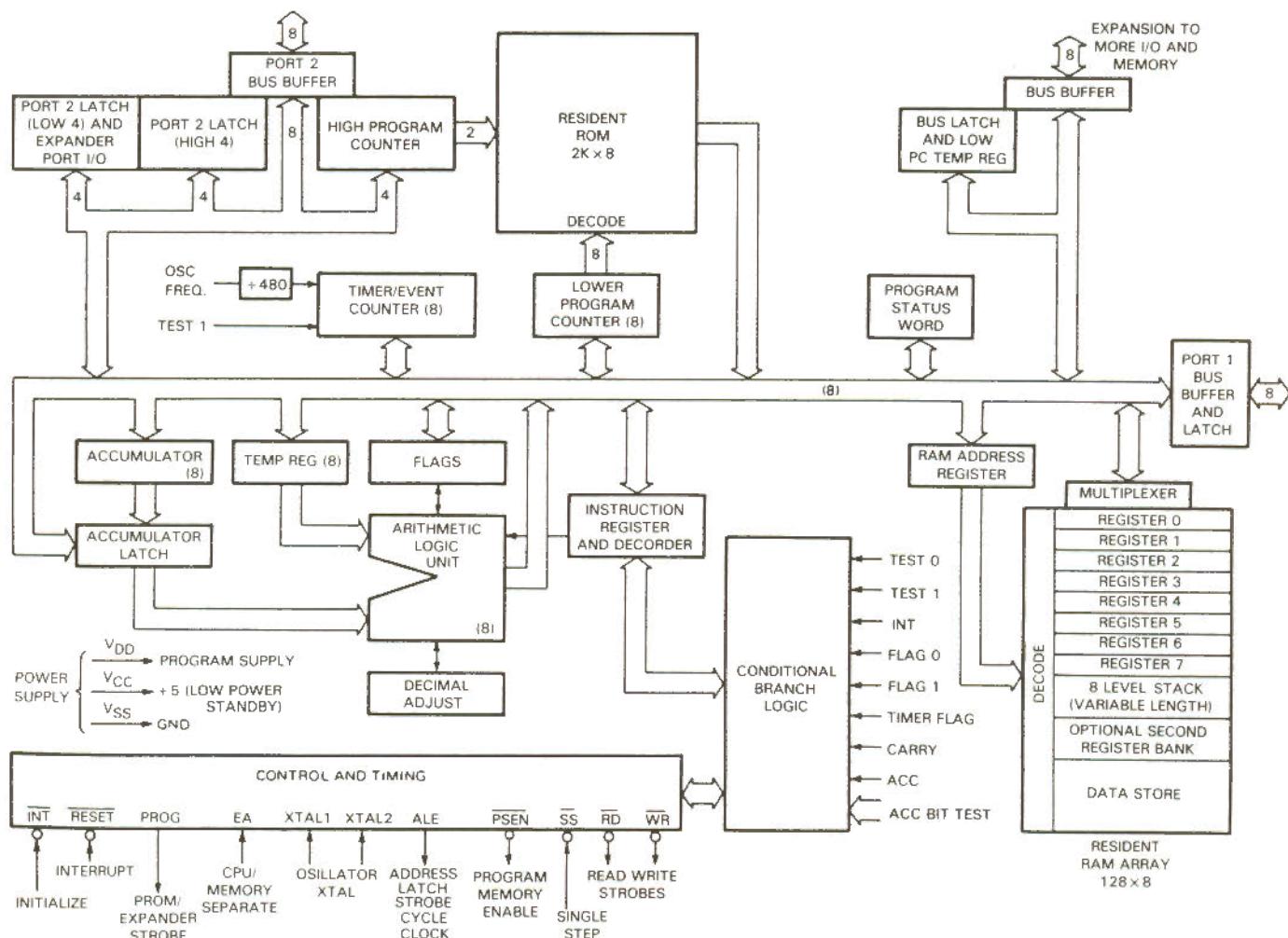
CPU-M IC6 ( $\mu$ PD 8049HC-092) Terminal function

Terminal No.	Symbol	Explanation	Terminal No.	Symbol	Explanation
1	TO	Encoder UP/DOWN signal input	21	P20	
2	X'tal 1		22	P21	
3	X'tal 2	Microcomputer clock input	23	P22	I/O EXPANDER control output (IC17)
4	RESET	Microcomputer reset input. Normally "H"	24	P23	
5	SS	Normally "H"	25	PROG	
6	INT	CPU-S control input	26	V <sub>DD</sub>	5V Power supply
7	EA	Normaly "L"	27	P10	RAM CE output
8	RD		28	P11	RAM R/W output READ: H WRITE: L
9	PSEN	Open	29	P12	1MHz STEP SW input OFF: H ON: L
10	WR		30	P13	POWER DOWN input NORM: H
11	ALE		31	P14	
12	DB 0		32	P15	RAM Date IN/OUTPUT
13	DB 1		33	P16	
14	DB 2		34	P17	
15	DB 3	Data input	35	P24	RAM Address output (A8)
16	DB 4	RAM address output (A0 ~ 7)	36	P25	RAM Address output (A9)
17	DB 5		37	P26	Encoder F.F. Reset output
18	DB 6		38	P27	TX signal input TX: L RX: H
19	DB 7		39	T 1	Encoder clock output
20	GND	GND terminal	40	V <sub>ee</sub>	5V Power supply

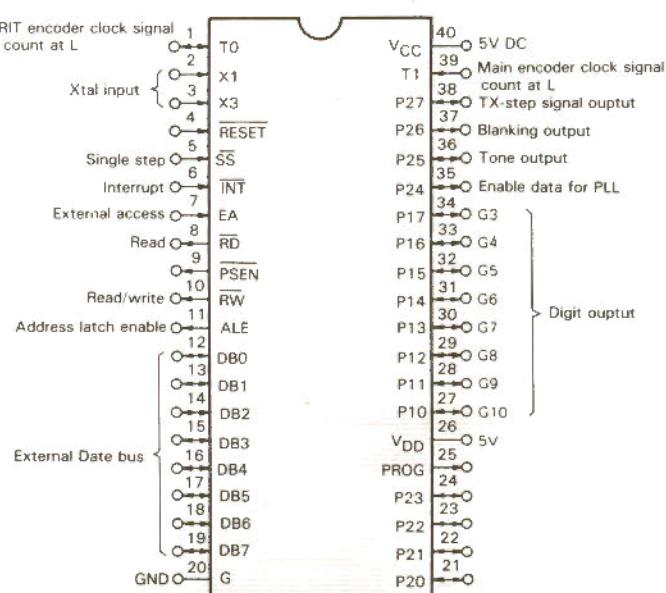
CPU-S IC19 (TMP8049P-3034) Terminal function

Terminal No.	Symbol	Explanation	Terminal No.	Symbol	Explanation
1	TO	A/D converter input	21	P20	
2	X'tal 1		22	P21	I/O EXPANDER control output (IC20)
3	X'tal 2	Microcomputer clock OSC	23	P22	LATCH IC data output
4	RESET	Microcomputer reset input. Normally "H"	24	P23	
5	SS	Normally "H"	25	PROG	
6	INT	Display dinamic drive clock input (1kHz)	26	V <sub>DD</sub>	5V Power supply
7	EA	Normaly "L" (GND)	27	P10	LSB
8	RD		28	P11	USB
9	PSEN	Open	29	P12	CW MODE output Normally "H"
10	WR		30	P13	AM
11	ALE		31	P14	FM
12	DB 0		32	P15	PLL 1 clock output (IC13)
13	DB 1	PLL dividing ratio output	33	P16	PLL 2 clock output (IC4)
14	DB 2	A/D control output	34	P17	PLL 3 clock output (IC3)
15	DB 3	Data input	35	P24	LATCH output
16	DB 4		36	P25	CPU-M control output
17	DB 5	CPU-M control bus (input)	37	P26	EXPANDER CHIP SELECT output
18	DB 6		38	P27	CPU-M control input
19	DB 7		39	T 1	PLL UNLOCK input NOR: H UNLOCK: L
20	GND	GND terminal	40	V <sub>ee</sub>	5V Power supply

## CIRCUIT DESCRIPTION



$\mu$ PD8049HC-092/TM8049P-3034 Block diagram

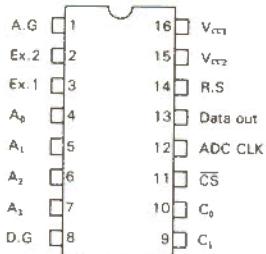


$\mu$ PD8049HC-092/TM8049P-3034 Terminal name

TS-670

# CIRCUIT DESCRIPTION

MB4052 Terminal name (TOP VIEW)

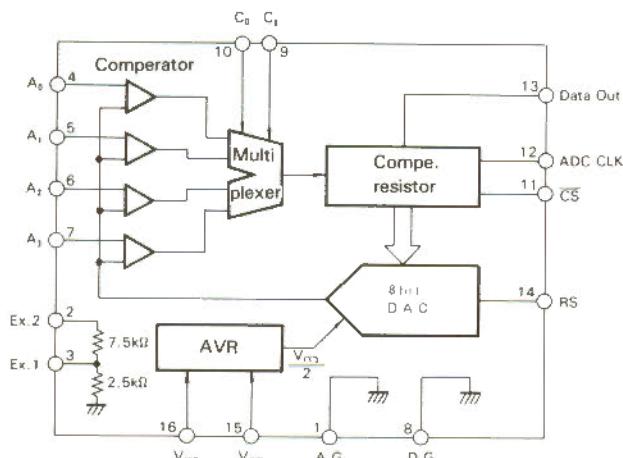


#### TC4071BP Max rating

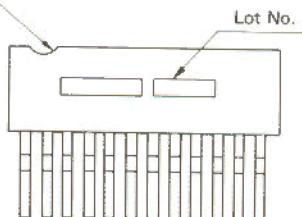
Item	Symbol	Rating	Unit
Operating voltage	$V_{DD}$	$V_{SS} - 0.5 \sim V_{SS} + 20$	V
Input voltage	$V_{IN}$	$V_{SS} - 0.5 \sim V_{DD} + 0.5$	V
Output voltage	$V_{OUT}$	$V_{SS} - 0.5 \sim V_{DD} + 0.5$	V
Input current	$I_{IN}$	$\pm 10$	mA
Packaged loss	$P_o$	300	mW
Operating temperature	Tstg	-65 ~ 150	°C
Soldering time, temperature	Tsol.	260°C·10sec	

TC4071BP Block diagram

MB4052 Block diagram



1 pin mark

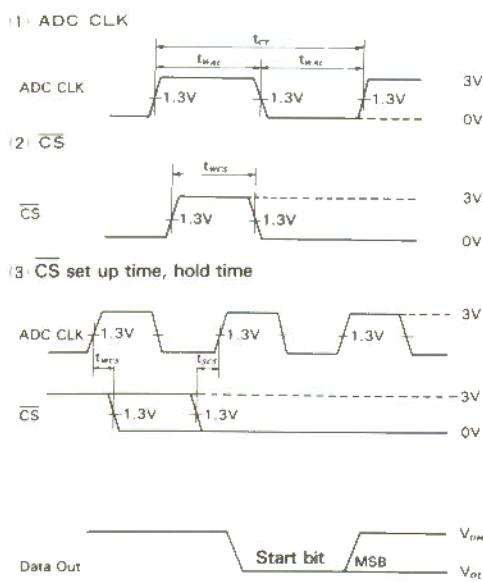


### TA57 Max rating ( $T_a = 25^\circ\text{C}$ )

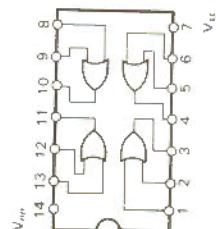
Item	Symbol	Rating
Collector-Base voltage	$V_{CBO}$	- 75V
Collector-Emitter voltage	$V_{CEB}$	- 75V*
Emitter-Base voltage	$V_{EBO}$	- 5V
Collector current	$I_C$	- 50mA
Collector loss	$P_c$	50mW/element
Junction temperature	$T_j$	125°C
Operating temperature	$T_{stq}$	- 55 - 125°C

$$^*R_{BE} = 10k\Omega$$

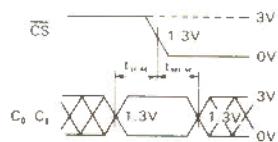
MB4052 Wave form



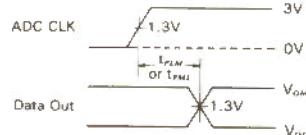
## TA57 Terminal diagram



4 channel set up time



## 5 Pulse delay timing



# PARTS LIST

CAPACITORS	CC	45	TH	1H	220	J
	1	2	3	4	5	6
1 = Type ... ceramic electrolytic etc			4 = Voltage rating			
2 = Shape .... round square etc			5 = Value			
3 = Temp coefficient			6 = Tolerance			

**Temperature coefficient**

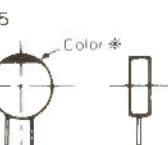
1st Word	C	L	P	R	S	T	U
Color *	Black	Red	Orange	Yellow	Green	Blue	Violet
ppm/ $^{\circ}\text{C}$	0	-80	-150	-220	330	-470	-750

2nd Word	G	H	J	K	L
ppm/ $^{\circ}\text{C}$	$\pm 30$	$\pm 60$	$\pm 120$	$\pm 250$	$\pm 500$

Example CC45TH =  $-470 \pm 60$  ppm/ $^{\circ}\text{C}$

**Tolerance**

Code	C	D	G	J	K	M	X	Z	P	No code
(%)	$\pm 0.25$	$\pm 0.5$	$\pm 2$	$\pm 5$	$\pm 10$	$\pm 20$	$+ 40$	$+ 80$	$+ 100$	More than $10\mu\text{F}$ - $10 \sim + 50$



CC45

**Rating voltage**

1st word 2nd word	A	B	C	D	E	F	G	H	J	K	V
0	1.0	1.25	1.6	2.0	2.5	3.15	4.0	5.0	6.3	8.0	-
1	10	12.5	16	20	25	31.5	40	50	63	80	35
2	100	125	160	200	250	315	400	500	630	800	-
3	1000	1250	1600	2000	2500	3150	4000	5000	6300	8000	-

**Capacitor value**

0 1 0 =  $1\text{pF}$

1 0 0 =  $10\text{pF}$

1 0 1 =  $100\text{pF}$

1 0 2 =  $1000\text{pF} = 0.001\mu\text{F}$

1 0 3 =  $0.01\mu\text{F}$

2 2 0 =  $22\text{pF}$

1st number      Multiplier  
2nd number

Symbol	Destination
K	U.S.A.
W	Europe
T	Britain
M	General market

**Less than 10 pF**

Code	B	C	D	F	G
(pF)	$\pm 0.1$	$\pm 0.25$	$\pm 0.5$	$\pm 1$	$\pm 2$

Abbreviation		Abbreviation	
Cap	Capacitor	ML	Mylar
C	Ceramic	S	Styren
E	Electrolytic	T	Tantalum
MC	Mica		

Resistors not listed in this parts list are standard, fixed carbon composition, 1/4W or 1/8W  
The resistance values, in ohms, are indicated on the schematic diagram

N : New parts

\* : Please note that parts are sometimes not in stock and it takes much time to deliver.

**SEMICONDUCTORS**

Item	Re-marks	Name	Item	Re-marks	Name	Item	Re-marks	Name	Item	Re-marks	Name
Diode		BA282 IN60 IS1007 IS1587 IS2208 IS2588 ISS101 ISS133 ISS1555 1TT310TE MC921 M1204 MV13 MV203 VO6B 1SV53A	Zenner Diode  Photo-diode  TR	N	MTZ3.9JA MTZ4.3JA MTZ6.2JA MTZ7.3JC MTZ7.5JA MTZ8.2JB MTZ9.1JB MTZ10JA MTZ12JB WZ071  LN66  2SA562(Y) 2SA733(R) 2SA1015(Y) 2SA1115(E) 2SC460(B)	2SC496(Y) 2SC1775(E) 2SC1815(Y) 2SC1907 2SC1923(O) 2SC1959(Y) 2SC1971 2SC2086 2SC2240(GR) 2SC2347 2SC2458(Y) 2SC2459(BL) 2SC2509 2SC2703(O,Y) 2SC2787(L) TA57  PN1265	Digital-TR  FET  IC  Photo-TR	N N N N N N	DTA114ES DTC114YS 2SK30A(O) 2SK192(Y) 3SK73(GR) 3SK74(L) 3SK122(L)  AN612 AN7805 AN7808 LM358P M54459L MB3614 MB4052 MC3357P MC14077B	2SK30A(O) 2SK192(Y) 3SK73(GR) 3SK74(L) 3SK122(L)  AN612 AN7805 AN7808 LM358P M54459L MB3614 MB4052 MC3357P MC14077B	MN6147C SN74LS11.2AN SN74LS75N SN74LS93N SN74LS145N SN16913P TA1061AP TC4011BP TC4071BP TMP8049P-3034 μPA80C μPC2002V μPD444C-0 μPD8049HC-092 μPD8243C
Vari-cap Diode	N										

# TS-670 PARTS LIST

Parts No.	Re-marks	Description	Q'ty	Ref No.	Parts No.	Re-marks	Description	Q'ty	Ref No.
<b>TS-670</b>									
A01-0974-02		CASE (A)	1		K29-3002-04	N	KNOB VOICE NB ALC	3	
A01-0975-02		CASE (B)	1		K29-0771-04	N	KNOB MAIN RING	1	
A20-2506-03	N	PANEL	1		LM358P		IC	1	
B05-0708-04	N	SP GRILE	1		LN01201C	N	DIODE RED	2	
B10-0664-04	N	FRONT GLASS	1		LN01301C	N	DIODE GREEN	5	
B30-0817-15		LAMP	1		LN01401C	N	DIODE UMBER	4	
B31-0653-05	N	METER	1		LN66(R)		DIODE	2	
B39-0407-04		SPACER FOOT	2		N09-0256-05		SCREW	4	
B40-3501-04	N	NAME PLATE KENWOOD	1	K type only	N09-0682-04	N	SCREW (ACS. MOUNTING BLACKET)	1	
B42-2378-04	N	FCC PLATE	1		N09-0646-04		SCREW M4X4	2	
B43-1007-04	N	BADGE KENWOOD	1		N14-0509-05		NUT GND	1	
B50-4115-00		INSTRUCTION MANUAL KENWOOD	1		N14-0115-05		NUT GND	1	
CE04W1A470M		ELECTRO 47 10V	1		N15-1040-46		FLAT WASHER GND	2	
CK45F1H103Z		CERAMIC 0.01 50V	2		N30-2004-46		PAN HD SCREW	2	
CK45F1H473Z		CERAMIC 0.047 50V	1		N30-2604-46		PAN HD SCREW	4	
D09-0306-04			1	M type only	N32-2604-46		FLAT HD SCREW	6	
D09-0307-04			1	M type only	N32-2606-46		FLAT HD SCREW	10	
D40-0626-15		MECHANISM ASSY	1		N32-3006-46		FLAT HD SCREW	2	
ERZD03DK331		SERGE ABSORB	2		N33-3006-41		ROUND FLAT SCREW	4	
E04-0152-05		RF COAXIAL CABLE RECEPTACLE	2		N33-3006-45		ROUND FLAT SCREW	4	
E06-0751-05		CYLINDRICAL RECEPTACLE REMOTE	1		N35-3004-41		BIND SCREW	16	
E07-0852-05		VOLTAGE SELECTOR PLUG	1	M type only	N35-3006-46		BIND SCREW	2	
E08-0203-25		VOLTAGE SELECTOR SOCKET	1		N87-2608-46		TAPPING SCREW	2	
E30-1648-05		DC CABLE ASS'Y	1		N87-3006-41		TAPPING SCREW	6	
E31-0431-05		SPEAKER CABLE	1		N87-3006-46		TAPPING SCREW	16	
E31-2161-05		INSIDE CONNECTING WIRE	1	M type only	N87-3012-46		TAPPING SCREW	29	
E40-0474-05		PIN ASS'Y	1	M type only	N88-2605-46		FLAT TAPPING SCREW	2	
					N88-3006-46		FLAT TAPPING SCREW	12	
F05-4022-05		FUSE(4A)	1		PN126S		PHOTO TRANSISTOR	2	
F05-4022-05		FUSE(4A)	1		RS14AB3A100J		METAL FILM 10 OHM 1W	1	
F10-1302-12	N*	SHIELDING PLATE	1		R12-2411-05		SEMI FIXED	2	
F11-0858-03	N	SHIELDING CASE	1		S31-2045-05				
F15-0653-04	N	SHADE	1		S40-2437-05		PUSH SW POWER	1	
G02-0505-05		KNOB FITTING HARDWARE SPRING	3		S50-1406-05		TACT SWITCH(UP,DOWN)	2	
G09-0405-05		SPRING	1		S59-0421-05		KEYBOARD SWITCH	1	M type only
G11-0613-04	N	SOFT TAPE VFO	1		T03-0027-15		SPEAKER	1	
G11-0609-04		SOFT TAPE MIC	1		T91-0316-15		MIC	1	M type only
G13-0666-04		CUSHION PANEL	2	M type only	W02-0328-10		ENCODER ASS'Y	1	
G13-0649-04		MOUNTING HARDWARE METER	2		W09-0323-05		LITHIUM BATTERY CR2032	1	
G53-0511-04		PACKING	4		X41-1550-00	N	SWITCH UNIT	1	
H01-4547-04		CARTON CASE (OUT)	1		X44-1580-00	N	RF UNIT	1	
H03-2177-04		CARTON CASE (IN)	1		X45-1350-00	N	PA UNIT	1	
H10-2588-02	N	POLYSTYRENE FOAM (F)	1		X48-1390-00	N	IF UNIT	1	
H10-2589-02	N	POLYSTYRENE FOAM (R)	1		X51-1320-00	N	FILTER UNIT	1	
H12-1315-04			1		X53-1370-00	N	CONT UNIT	1	
H25-0079-04		BAG 200X200	1	M type only	X54-1600-00	N	DISP UNIT	1	
J02-0323-05		FOOT BOTTOM CASE	4		ZSA1015(Y)		TR	1	
J02-0407-04		FOOT METAL	1		25D29		DIDDE	1	M type only
J02-0403-04		FOOT RUBBER	4		490-0067-05		TAPE 3 MM	4	
J30-0554-04		SPACER (PLATE TYPE)	2						
J31-0141-04		COLLAR MIC	1						
J32-0781-04	N	BOSS 11.5CM	4						
J32-0782-04	N	BOSS 11CM	2						
J32-0786-04	N	BOSS 8.5CM POWER SW	2						
J61-0019-05		VINYL TIE	5						
J61-0408-05		VINYL TIE	5						
K01-0410-05		HANDLE	1						
K21-0768-04		MAIN KNOB	1						
K23-0710-04		KNOB AF RIT MIC	3						
K23-0721-04	N	KNOB SQL	1						
K27-0467-04		KNOB BAND	2						
K29-0741-24		KNOB RF GAIN, IF SHIF	3						
K29-0758-04		KNOB POWER	1						
K29-3001-04	N	KNOB 1MHZ RIT SEND	5						
<b>SWITCH UNIT (X41-1550-00)</b>									
CK45F1H103Z		CERAMIC 0.01 50V	3	C	X41-1550-00				
CK45F1H473Z		CERAMIC 0.047 50V	4	C	X44-1580-00				
C90-0817-05		FIXED ELECTRO	2	C	X45-1350-00				
E06-0858-05		CYLINDRICAL RECEPTACLE 8P	1						
E08-0272-05		VOLTAGE SELECTOR SOCKET 2P	1						
E08-0373-05		VOLTAGE SELECTOR SOCKET 3P	1						
E11-0401-05		EARPHONE JACK EXT.SP	1						
E11-0413-05		PHONE JACK PHONES	1						
E11-0418-05		PHONE JACK 3P KEY JACK	1						
E23-0401-05		TERMINAL (INSIDE)	1						

# PARTS LIST TS-670

Parts No.	Re-marks	Description	Q'ty	Ref No.
E40-0273-05		MINI CONNECTOR 2P	5	
E40-0373-05		MINI CONNECTOR 3P	2	
E40-0473-05		MINI CONNECTOR 4P	1	
E40-0673-05		MINI CONNECTOR 6P	1	
E40-0873-05		MINICONNECTOR 8P	1	
E40-0973-05		PIN ASS'Y	1	
L15-0016-05		LOW-FREQUENCY COIL	1	C, 1
R06-9407-05	N	POTENTIOMETER SQ	1	VR, 1
R12-1428-05	N	TRIM.POT. RVF6P01 1K	3	VR, 5, 7, 10
R12-3443-05	N	TRIM.POT. 10K	1	VR, 9
R12-4413-05	N	TRIM.POT. 50K	1	VR, 6
R12-1430-05	N	TRIM.POT. 3K	1	VR, 8
R19-3418-05	N	POTENTIOMETER	1	VR, 3
R19-3419-05	N	POTENTIOMETER	1	VR, 2
R19-3420-05	N	POTENTIOMETER	1	VR, 4
S40-2440-15		PUSH SW 2-2	7	S, 3, 4, 5, 6, 7, 8, 9
S40-2441-15		PUSH SW NON LOCK	1	S, 10
S50-2402-05	N	TACT SWITCH	2	S, 1, 2
U05B		DIDDE	1	D, 1

## RF UNIT (X44-1580-00)

BA282		DIDDE	5	D, 3, 32, 34, 35, 36
CC45UJ1H030C		CERAMIC 3P 50V	1	C, 101
CC45UJ1H120J		CERAMIC 12P 50V	1	C, 96
CC45SL1H05C		CERAMIC 0.5P 50V	1	C, 7
CC45SL1H121J		CERAMIC 120P 50V	1	C, 136
CC45CH1H040C		CERAMIC 4P 50V	2	C, 6, 159
CC45SL1H010J		CERAMIC 1P 50V	1	C, 152
CC45CH1H050J		CERAMIC 5P 50V	3	C, 106, 113, 114
CC45UJ1H150J		CERAMIC 15P 50V	2	C, 99, 100
CC45SL1H030C		CERAMIC 3P 50V	1	C, 71
CC45UJ1H180J		CERAMIC 18P 50V	5	C, 84, 85, 86, 90, 102
CC45CH1H090D		CERAMIC 9P 50V	2	C, 105, 150
CC45UJ1H220J		CERAMIC 22P 50V	1	C, 102
CC45SL1H331J		CERAMIC 330P 50V	1	C, 75
CC45SL1H470J		CERAMIC 47P 50V	2	C, 51, 52
CC45UJ1H270J		CERAMIC 27P 50V	2	C, 83, 91
CC45UJ1H300J		CERAMIC 30P 50V	1	C, 89
CG45RH1H120J		CERAMIC 12P 50V	2	C, 37, 148
CC45UJ1H330J		CERAMIC 33P 50V	1	C, 94
CC45RH1H150J		CERAMIC 15P 50V	1	C, 125
CC45SL1H101J		CERAMIC 100P 50V	2	C, 139, 160
CC45SL1H100D		CERAMIC 10P 50V	2	C, 57, 65
CC45SL1H151J		CERAMIC 150P 50V	2	C, 109, 110
CC45UJ1H100D		CERAMIC 10P 50V	1	C, 95
CC45SL1H221J		CERAMIC 220P 50V	1	C, 111
CC45SL1H220J		CERAMIC 22P 50V	1	C, 38
CC45RH1H180J		CERAMIC 18P 50V	2	C, 176, 177
CC45RH1H050C		CERAMIC 5P 50V	3	C, 153, 173, 174
CC45SL1H330J		CERAMIC 33P 50V	3	C, 8, 117, 119
CC45CH1H080D		CERAMIC 8P 50V	1	C, 14
CC45CH1H150J		CERAMIC 15P 50V	1	C, 13
CC45RH1H100D		CERAMIC 10P 50V	1	C, 15
CC45SL1H680J		CERAMIC 68P 50V	2	C, 118, 166
CC45SL1H820J		CERAMIC 82P 50V	1	C, 145
CC45CH1H220J		CERAMIC 22P 50V	1	C, 149
CC45CH1H240J		CERAMIC 24P 50V	1	C, 151
CE04W1A470M		ELECTRO 47 10V	4	C, 88, 93, 98, 104
CE04W1C100M		ELECTRO 10 16V	1	C, 55
CE04W1HR33M		ELECTRO 0.33 50V	1	C, 169
CE04W1H010M		ELECTRO 1 50V	1	C, 79
CE04W1H3R3M		ELECTRO 3.3 50V	1	C, 170
CK45F1H103Z		CERAMIC 0.01 50V	30	C, 5, 12, 20, 27, 31, 41, 48, 53, 56, 63, 68, 76, 81, 112
CK45F1H103Z		CERAMIC 0.01 50V	C	115, 121, 124, 125, 128, 130, 133, 146, 156, 157, 158, 162, 164, 168
CK45F1H103Z		CERAMIC 0.01 50V	C	178, 179

Parts No.	Re-marks	Description	Q'ty	Ref No.
CK45F1H2237		CERAMIC 0.022 50V	15	C, 19, 21, 22, 23, 29, 36, 45, 50, 73, 107, 123, 129, 138, 140
CK45F1H2232		CERAMIC 0.022 50V	C	165
CK45B1H471K		CERAMIC 470P 50V	2	C, 120, 161
CK45B1H102K		CERAMIC 1000P 50V	4	C, 46, 67, 74, 134
CK45F1H4732		CERAMIC 0.047 50V	1	C, 35
C092M1H122K		MYLAR 1200P 50V	1	C, 2
C092M1H272K		MYLAR 2700P 50V	1	C, 3
C05-0030-15		TRIMMER 20PF	1	TC, 4
C05-0309-05		TRIMMER 40P	3	TC, 1, 2, 3
C90-0838-05		ELECTRO 1 50V	1	C, 60
C91-0117-05		CERAMIC CAP 0.01	30	C, 1, 10, 11, 16, 32, 34, 40, 44, 47, 54, 58, 59, 62, 66, 70, 78, 87, 92, 97, 103, 116, 122, 132, 135, 141, 142, 147, 155
C91-0117-05		CERAMIC CAP 0.01	C	163, 171
C91-1031-05	N	FIXED 1200P 50V	1	C, 30
C91-1008-05		CERAMIC 0.022	18	C, 17, 18, 24, 25, 26, 28, 39, 42, 43, 49, 69, 72, 77, 82
C91-0119-05		CERAMIC 0.047 25V	4	C, 108, 126, 127, 143, C, 9, 33, 61, 80
DTA114E(\$)	N	DIGITAL TR	6	Q, 33, 35, 36, 37, 38, 44
DTC114E(\$)		DIGITAL TR	1	Q, 43
E23-0443-05		TERMINAL (INSIDE) TP	5	TP, 1, 2, 3, 4, 5
E31-2170-05		JUMPER WIRE	55	
E40-0273-05		MINI CONNECTOR 2P	11	
E40-0373-05		MINI CONNECTOR 3P	2	
E40-0473-05		MINI CONNECTOR 4P	1	
E40-0573-05		MINI CONNECTOR 5P	2	
E40-0673-05		MINI CONNECTOR 6P	1	
ITT31OTE		VARI-CAP DIODE	4	D, 27, 29, 31, 33
J31-0503-05		BEADS	2	
J31-0502-04		COLLAR	3	
J42-0428-05		BUSHING	8	
J61-0408-05		VINYL TIE	1	
L19-0324-05		TRANSFORMER	2	T, 20, 32
L19-0328-05		TRANSFORMER	1	T, 36
L19-0344-05		TRANSFORMER	1	T, 1
L30-0506-05		IFT	1	T, 21
L30-0511-05		IFT	1	T, 25
L30-0512-05		IFT	1	T, 22
L32-0193-05		OSCILLATING COIL 7MHZ	1	T, 31
L32-0197-05		OSCILLATING COIL 21, 28MHZ	2	T, 29, 30
L32-0639-05		OSCILLATING COIL 50MHZ	1	T, 28
L33-0222-05		CHOKE COIL	2	L, 39, 44
L34-0535-05		TUNING COIL	1	T, 26
L34-0536-05		TUNING COIL	2	T, 23, 27
L34-0558-05		TRAP COIL	1	T, 3
L34-0696-35		IN PUT COIL	1	T, 9
L34-0697-05		OUTPUT COIL	1	T, 33
L34-0908-05		TUNING COIL	2	L, 26, 27
L34-0942-05		TUNING COIL	1	T, 24
L34-0966-05		TRAP COIL	2	T, 2, 19
L34-1021-05		INPUT COIL	1	L, 41
L34-1022-05		OUTPUT COIL	1	L, 45
L34-2054-05		TUNING COIL 52MHZ	8	T, 4, 5, 6, 7, 8, 38, 39
L34-2055-05		TUNING COIL 52MHZ	2	T, 41, 42
L34-2205-05	N	TUNING COIL 52MHZ	1	T, 37
L34-2206-05	N	TRAP COIL 8.83MHZ	2	T, 34, 35
L34-3093-05	N	BPF COIL 28MHZ	2	T, 10, 16
L34-3094-05	N	BPF COIL 28MHZ	1	T, 13
L34-3095-05	N	BPF COIL 21MHZ	2	T, 11, 17
L34-3096-05	N	BPF COIL 21MHZ	1	T, 12
L34-3097-05	N	BPF COIL 7MHZ	1	T, 12
L34-3098-05	N	BPF COIL 7MHZ	1	T, 18
L34-3105-05	N	BPF COIL 7MHZ	1	T, 18
L40-1001-02		INDUCTOR 10 UH	3	L, 2, 3, 4
L40-1011-03		INDUCTOR 100 UH	1	L, 18

# TS-670 PARTS LIST

Parts No.	Re-marks	Description	Q'ty	Ref No.	Parts No.	Re-marks	Description	Q'ty	Ref No.			
L40-1511-03		INDUCTOR 150 UH	8	L , 6, 9, 14, 16, 17, 32, 33 , 34	E23-0401-05		TERMINAL (INSIDE)	1				
L40-3391-13		INDUCTOR 3.3 UH	1	L , 38	E23-0512-05		TERMINAL	1				
L40-4791-13		INDUCTOR 4.7 UH	1	L , 43	E31-2061-05		JUMPER WIRE	2				
L40-1001-13		INDUCTOR 10 UH	1	L , 42	F01-0761-03		HEAT SINK	1				
L40-4701-13		INDUCTOR 47 UH	1	L , 47	F20-0078-05		INSULATING PLATE	1				
L40-1011-17	N	INDUCTOR 100 UH	2	L , 13, 29 , 21, 22	J31-0505-04		COLLAR	6				
L40-3982-14		INDUCTOR 0.39UH	2	L , 20, 23	L19-0315-25		COIL	1	T , 1			
L40-8282-14		INDUCTOR 0.82UH	2	L , 40	L19-0325-05		COIL	1	T , 2			
L40-1092-14		INDUCTOR 1 UH	1	L , 10	L19-0326-05		COIL	1	T , 3			
L40-1592-14		INDUCTOR 1.5 UH	1	L , 37	L19-0327-05		COIL	1	T , 4			
L40-4701-14		INDUCTOR 47 UH	2	L , 15, 37	L33-0617-05		CHOKE COIL	1	L , 3			
L40-1011-14		INDUCTOR 100 UH	15	L , 1, 5, 7, 8, 11, 12, 19 , 24, 28, 30, 31, 35, 36, 46	L33-0025-05		CHOKE COIL	1.3UH	L , 1, 2, 4			
L40-1011-14		INDUCTOR 100 UH		L , 48	MV-5T		DIODE	1	D , 1			
L40-2211-14		INDUCTOR 220 UH	1	L , 25	R12-0408-05		SEMI FIXED	1	VR , 2			
L72-0324-05		CERAMIC FILTER 8.83MHZ	1	CF , 1	R12-1422-05		SEMI FIXED	1	VR , 1			
MC921		DOUBLE DIODE	2	D , 40, 50	R92-0601-05		FIXED RESISTOR 0.22	1	R , 9			
MV13		VARISTOR	2	D , 22, 25	R92-0150-05		JUMPER WIRE	3				
MV203		VARISTOR	1	D , 48	SV03Y		DIODE	1	D , 2			
R12-1429-05	N	TRIM.POT. 500	2	VR , 1, 2	ZSC1971		TR	2	Q , 1, 2			
R12-1430-05	N	TRIM.POT. 3K	2	VR , 3, 4	ZSC2509		TR	2	Q , 3, 4			
R12-7403-05		SEMI FIXED RGS6-FAN 500K	1	VR , 5	ZSC496(Y)		TR	1	Q , 5			
R92-0150-05		JUMPER WIRE	20		<b>IF UNIT (X48-1390-00)</b>							
S51-1422-05	N	RELAY	2	RL , 1, 2	AN612		IC	1	Q , 36			
1N60		DIODE	3	D , 21, 23, 24	AN7805		IC	1	Q , 26			
1SS133		DIODE	8	D , 26, 37, 38, 41, 42, 43, 44 , 46	AN7508		IC	1	Q , 27			
1S1555		DIODE	9	D , 51, 52, 53, 54, 55, 56, 57 , 58, 59	CC45SL1H101J		CERAMIC	100P	50V	3	C , 44, 88, 89	
1S1587		DIODE	16	D , 6, 8, 9, 11, 12, 13, 15 , 16, 17, 18, 19, 20, 28, 30	CC45UJ1H150J		CERAMIC	15P	50V	1	C , 35	
1S1587		DIODE	7	D , 45, 47	CC45SL1H221J		CERAMIC	220P	50V	1	C , 54	
1S2588		DIODE	7	D , 1, 2, 4, 5, 7, 10, 14	CC45SL1H050C		CERAMIC	5P	50V	1	C , 12	
2SA733(R)	N	TR	1	Q , 32	CC45SL1H100D		CERAMIC	10P	50V	1	C , 32	
2SA562(Y)		TR	4	Q , 39, 40, 41, 42	CC45SL1H1450		CERAMIC	15P	50V	2	C , 4, 13	
2SA1115(E)	N	TR	1	Q , 34	CC45SL1H470J		CERAMIC	47P	50V	5	C , 53, 55, 107, 110, 121	
2SC2787(L)	N	TR	3	Q , 17, 18, 19	CEO4W1C470M		ELECTRO	47	16V	1	C , 75	
2SC1923(O)		TR	1	Q , 23	CEO4W1H0R1M		ELECTRO	0.1	50V	1	C , 50	
2SC2086		TR	3	Q , 28, 30, 31	CEO4W1HR22M		ELECTRO	0.22	50V	2	C , 61, 81	
2SC2347		TR	1	Q , 21	CEO4W1HR47M		ELECTRO	0.47	50V	4	C , 38, 66, 59, 140	
2SC2458(Y)		TR	1	Q , 28, 30, 31	CEO4W1H010M		ELECTRO	1	50V	13	C , 44, 57, 72, 78, 80, 84, 86	
2SC460(B)		TR	3	Q , 12, 13, 14	CEO4W1A470M		ELECTRO	47	10V	8	C , 92, 96, 98, 125, 126, 130	
2SC1907	N	TR	3	Q , 2, 22, 27	CEO4W1A221M		ELECTRO	220	10V	1	C , 105	
2SK192(Y)		FET	1	Q , 11	CEO4W1H4R7M		ELECTRO	4.7	50V	3	C , 95	
2SK192A(GR)*N		FET	1	Q , 20	CEO4BW1HR22M		ELECTRO	0.22	50V	1	C , 45, 58, 47	
3SK73(GR)		FET	3	Q , 7, 26, 29	CEO4W1C100M		ELECTRO	0.22	50V	1	C , 49	
3SK74(L)		FET	2	Q , 1, 3	CEO4W1C220M		ELECTRO	10	16V	4	C , 64, 82, 94, 113	
3SK122(L)		FET	4	Q , 5, 6, 24, 25	CK45B1H471K		CERAMIC	470P	50V	1	C , 111	
<b>FINAL UNIT (X45-1350-00)</b>												
CC45SL1H220J		CERAMIC	22P	50V	CK45F1H102K		CERAMIC	1000P	50V	5	C , 14, 26, 34, 100, 108	
CC45SL1H820J		CERAMIC	82P	50V	CK45F1H223Z		CERAMIC	0.022	50V	4	C , 18, 19, 30, 123	
CC45SL2H220J		CERAMIC	22P	500V	CK45F1H103Z		CERAMIC	0.01	50V	2	C , 69, 127	
CC45SL2H820J		CERAMIC	82P	500V	C092M1H222K		MYLAR	2200P	50V	4	C , 41, 114, 135, 138	
CC45SL2H221J		CERAMIC	220P	500V	C092M1H822K		MYLAR	8200P	50V	1	C , 60	
CC45SL2H331J		CERAMIC	330P	500V	C092M1H103K		MYLAR	0.01	50V	3	C , 42, 136, 137	
CC45SL2H151J		CERAMIC	150P	500V	C092M1H123K		MYLAR	0.012	50V	4	C , 115, 116, 117, 118	
CEO4W1C100M		ELECTRO	10	16V	C092M1H153K		MYLAR	0.015	50V	1	C , 91	
CEO4W1C221M		ELECTRO	220	16V	C092M1H333K		MYLAR	0.033	50V	2	C , 37, 62	
CK45B1H102K		CERAMIC	1000P	50V	C092M1H475K		MYLAR	0.047	50V	3	C , 63, 93, 139	
CK45F1H103Z		CERAMIC	0.01	50V	C092M1H104K		MYLAR	0.1	50V	1	C , 67	
C05-0030-15		TRIMMER	12	C , 2, 3, 4, 7, 8, 15, 17	C515E1VR22M		TANTALUM	0.22	35V	1	C , 31	
C90-0820-05		ELECTRO		C , 18, 19, 22, 24, 25	C05-030-15		TRIMMER	20PF	TC	1		
C90-0864-05		FIXED ELECTRO			C90-0820-05		ELECTRO	470	16V	1	C , 66	
C90-0866-05		FIXED ELECTRO			C90-0864-05		ELECTRO	220	10V	1	C , 68	
C91-0769-05		FIXED CAP			C90-0866-05		ELECTRO	470	6.3V	1	C , 65	
C05-0043-05		TRIMMER			C91-0769-05		FIXED CAP	0.01		33	C , 1, 2, 3, 5, 6, 7, 8 , 9, 10, 11, 16, 17, 20, 29	

# PARTS LIST TS-670

Parts No.	Re-marks	Description	Q'ty	Ref No.	Parts No.	Re-marks	Description	Q'ty	Ref No.
C91-0769-05		FIXED CAP 0.01	1	C , 33, 36, 39, 56, 74, 77, 79 , 83, 87, 101, 102, 103, 106, 109	2SA1115(E)	TR		1	Q , 23
C91-0769-05		FIXED CAP 0.01	1	C , 112, 119, 122, 124, 128	2SA733(R)	TR		7 Q , 9, 10, 11, 12, 13, 14, 18	
C91-0117-05		CERAMIC CAP 0.047	4	C , 52, 71, 85, 132	2SC245B(Y)	TR	OR 2SC2603(E)	16 Q , 5, 15, 16, 20, 33, 39, 40	
C91-0119-05		CERAMIC CAP 0.047	6	C , 15, 28, 76, 104, 34, 0, 0 , 0, 0, 0, 141	2SC245B(Y)	TR	OR 2SC2603(E)	Q , 41, 43, 44, 45, 46, 47, 49	
C91-1008-05		CERAMIC CAP 0.023	1	C , 133	2SC245B(Y)	TR		Q , 50, 51	
DTA114E(S)	N	DIGITAL TR	1	Q , 52	2SC245B(Y)	TR		Q , 6, 7, 8, 34, 35	
DTC114E(S)	N	DIGITAL TR	8	Q , 2, 21, 24, 29, 30, 31, 37 , 38	2SD880(Y)	TR		Q , 32	
E29-0413-05		TERMINAL 1P	1		2SK192A(GR)	FET		Q , 22	
E31-2170-05		JUMPER WIRE	52		2SK30A(D)	FET		Q , 17, 19	
E40-0273-05		MINI CONNECTOR 2P	21		3SK73(GR)	FET		Q , 1, 4, 42	
E40-0373-05		MINI CONNECTOR 3P	4						
E40-0473-05		MINI CONNECTOR 4P	4						
E40-0573-05		MINI CONNECTOR 5P	2						
E40-0673-05		MINI CONNECTOR 6P	1						
E40-0773-05		PIN ASS'Y 7P	1						
F01-0784-03		HEAT SINK	1						
F20-0078-05		INSULATING PLATE	1						
F29-0014-05		INSULATING WASHER	1						
J31-0502-04		COLLAR	7						
J42-0428-05		BUSHING	7						
L34-0535-05		TUNING COIL	1	L , 10	CC45SL2H330J	CERAMIC	33P 500V	1 C , 16	
L34-0536-05		TUNING COIL	1	L , 4	CC45SL2H470J	CERAMIC	47P 500V	1 C , 14	
L34-0708-05		TUNING COIL	1	L , 1	CC45SL2H560J	CERAMIC	56P 500V	5 C , 22, 26, 33, 36, 38	
L34-2077-05		TUNING COIL	1	L , 2	CC45SL2H020C	CERAMIC	2P 500V	1 C , 46	
L40-1011-14		INDUCTOR 100 UH	1	L , 12	CC45SL2H101J	CERAMIC	100P 500V	3 C , 7, 13, 17	
L40-3391-13		INDUCTOR 3.3 UH	1	L , 8	CC45SL2H121J	CERAMIC	120P 500V	1 C , 5	
L40-1021-03		INDUCTOR 1 MH	1	L , 6	CC45SL2H151J	CERAMIC	150P 500V	3 C , 9, 24, 44	
L40-1011-17		INDUCTOR 100 UH	2	L , 9, 11	CC45SL2H1000	CERAMIC	10P 500V	3 C , 18, 32, 41	
L40-1511-14		INDUCTOR 150 UH	3	L , 5, 7, 14	CC45SL2H181J	CERAMIC	180P 500V	2 C , 4, 8	
L40-4711-14		INDUCTOR 470 UH	1	L , 13	CC45SL2H221J	CERAMIC	220P 500V	2 C , 15, 47	
L71-0245-05	N	CRYSTAL FILTER YK-8BS3	1	XF , 1	CC45SL2H18CJ	CERAMIC	18P 500V	1 C , 27	
					CC45SL2H220J	CERAMIC	22P 500V	3 C , 34, 37, 39	
					CC45SL2H471J	CERAMIC	470P 500V	1 C , 6	
					CC45SL2H270J	CERAMIC	27P 500V	2 C , 31, 40	
					CEO4W1HR47M	ELECTRO	0.47 50V	3 C , 53, 55, 61	
					CEO4W1H010M	ELECTRO	1 50V	1 C , 56	
					CEO4W1H3RS3M	ELECTRO	3.3 50V	2 C , 51, 57	
					CEO4W1C220M	ELECTRO	22 16V	1 C , 49	
					CK45B1H102K	CERAMIC	1000P 50V	5 C , 48, 65, 66, 67, 68	
					CK45F1H103Z	CERAMIC	0.01 50V	24 C , 1, 2, 3, 10, 11, 12, 19 , 20, 21, 28, 29, 30, 42, 43 , 45, 50, 52, 54, 58, 59, 60 , 62, 63, 64	
					CK45F1H103Z	CERAMIC	0.01 50V	24 C , 1	
MC921	N	DOUBLE DIODE	7	D , 66, 67, 68, 69, 70, 71, 72	C05-0043-05	TRIMMER	20P	1 TC , 1	
MI204		DIODE	1	D , 44					
MTZ4.3JA		ZENER DIODE 4.3V	1	D , 73	E04-0154-05	RF COAXIAL CABLE CONNECTOR RA		2	
MTZ6.2JA		ZENER DIODE 6.2V	1	D , 40	E04-0157-05	RF COAXIAL CABLE RECEPTACLE		1	
MTZ9.1JB		ZENER DIODE 9.1V	1	D , 60	E23-0430-05	TERMINAL (INSIDE)		1	
MTZ10JA		ZENER DIODE 10V	1	D , 38	E40-0273-05	MINI CONNECTOR 2P		3	
MTZ12JB		ZENER DIODE 12V	1	D , 63	E40-0673-05	MINI CONNECTOR 6P		1	
E40-0773-05		PIN ASS'Y 7P			E40-0773-05	PIN ASS'Y 7P		1	
R12-1414-05		TRIM.POT. 1K OHM	1	VR , 1					
R12-2409-05		SEMI FIXED 5k	1	VR , 7	J31-0502-04	COLLAR		7	
R12-3430-05		TRIM.POT. 10K OHM	3	VR , 3, 5, 8	J42-0428-05	BUSHING		7	
R12-4408-05		SEMI FIXED 50k	1	VR , 10					
R12-7403-05		SEMI FIXED RGS6-FAN 500K	1	VR , 4	L34-3099-05	N LPF COIL 7MHZ		2 L , 5, 6	
R12-2413-05		TRIM.POT. 5k	2	VR , 2, 6	L34-3100-05	N LPF COIL 21MHZ		2 L , 9, 10	
R12-3443-05		TRIM.POT. 10K	1	VR , 9	L34-3101-05	N LPF COIL 28MHZ		2 L , 13, 14	
R92-0150-05		JUMPER WIRE	18		L34-3102-05	N LPF COIL 50MHZ		1 L , 18	
					L34-3103-05	N LPF COIL 50MHZ		3 L , 17, 19, 20	
UPC2002V		IC	1	Q , 25	L39-0410-15	N COIL		1 T , 1	
V06B		DIODE	1	D , 61	L40-1011-13	INDUCTOR 100 UH		4 L , 1, 2, 24, 30	
1N60		DIODE	7	D , 25, 26, 27, 28, 29, 33, 34	L40-1011-14	INDUCTOR 100 UH		14 L , 3, 7, 11, 15, 21, 22, 23 , 25, 26, 27, 28, 29, 32, 33	
ISS133		DIODE	8	D , 11, 13, 19, 20, 35, 47, 48	MB3614	IC		1 IC , 1	
1S1555		DIODE	30	D , 50	MTZ6.2JB	ZENER DIODE		1 D , 17	
1S1555		DIODE		D , 1, 2, 12, 14, 16, 17, 18 , 21, 22, 23, 24, 30, 31, 32	R12-1418-05	SEMI FIXED		2 VR , 4, 5	
1S1555		DIODE		D , 36, 37, 39, 43, 49, 51, 52	R12-3434-05	TRIM.POT. 10K(B)3		1 VR , 3	
1S1555		DIODE		D , 53, 54, 55, 56, 57, 58, 64	R12-4411-05	TRIM.POT. 50K		2 VR , 1, 2	
1S1555		DIODE	8	D , 65, 74	R92-0150-05	JUMPER WIRE		24	
				D , 2, 12, 14, 16, 17, 37, 52	S51-1420-05	RELAY DS-1 DC-12V		10 RL , 1, 2, 3, 4, 5, 6, 7 , 8, 9, 10	
1S1587		DIODE	3	D , 9, 10, 46	1N60	DIODE		2 D , 6, 7	
1S1007		DIODE	6	D , 3, 4, 5, 6, 7, 8					
1S2588		DIODE	1	D , 45					



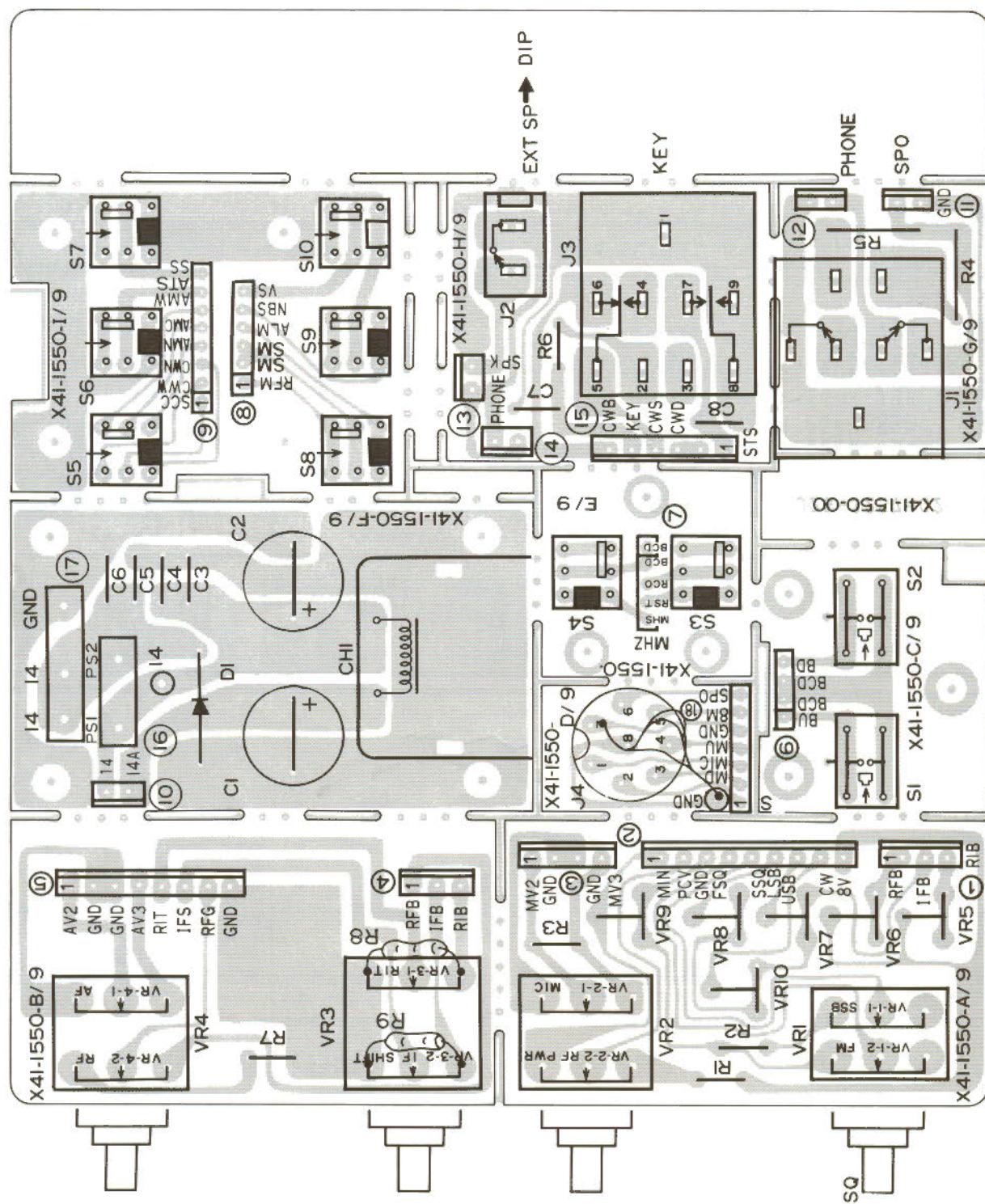
# PARTS LIST TS-670

Parts No.	Re-marks	Description	Q'ty	Ref No.
S31-0401-05	N	DIP SWITCH 10P	1	
TA57	N	TRANSISTOR AREY	1	Q , 55
TC4011BP		IC	3	IC , 14, 25, 26
TC4071BP	N	IC	2	IC , 23, 27
TMP8049P-3034	N	IC	1	IC , 19
UPD8049HC-092	N	IC	1	IC , 16
UPD8243C		IC	2	IC , 17, 20
UPD444C-0		IC	1	IC , 18
1N60		DODDE	1	D , 38
1SS133		DODDE	6	D , 26, 27, 28, 29, 39, 40
1SV53A		DODDE	1	D , 20
1S1555		DODDE	48	D , 5, 6, 7, 8, 22, 23, 24 , 30, 31, 32, 33, 34, 35, 36 , 37, 41, 42, 43, 44, 45, 46 , 47, 48, 49, 50, 51, 52, 53
1S1555		DODDE		D , 54, 55, 58, 59, 60, 61, 62 , 63, 64, 65, 66, 67, 68, 69
1S1555		DODDE		D , 70, 71, 72, 73, 74, 75
1S1587		DODDE	12	D , 2, 3, 4, 9, 10, 12, 13 , 14, 16, 17, 18, 19
1S2588		DODDE	3	D , 1, 11, 15
2SA1015(Y)		TR	7	Q , 35, 43, 50, 51, 52, 53, 54
2SC1923(D)		TR	4	Q , 9, 13, 14, 24
2SC1775(E)		TR	9	Q , 10, 11, 12, 21, 22, 23, 32 , 33, 34
2SC460(B)		TR	3	Q , 1, 16, 17
2SC1959(Y)		TR	1	Q , 19
2SC1815(Y)		TR	30	Q , 2, 3, 4, 5, 6, 7, 8 , 15, 18, 20, 25, 26, 27, 28 , 29, 30, 31, 36, 37, 38, 39
2SC1815(Y)		TR		Q , 40, 41, 42, 44, 45, 46, 47 , 48, 49

Parts No.	Re-marks	Description	Q'ty	Ref No.
<b>DISPLAY UNIT (X54-1800-00)</b>				
CE04W1A470M		ELECTRO	47	10V
CE04W1C101M		ELECTRO	100	16V
CE04W1V100M		ELECTRO	10	35V
CQ92M1H103K		MYLAR	0.01	50V
C90-0840-05		ELECTRIC BLOCK CAPACITOR	1	
C91-0119-05		CERAMIC CAP	0.047	
E31-3024-05	N	TAPE CABLE	2	WIRE
E31-3025-05	N	TAPE CABLE	10	WIRE
E40-0273-05		MINI CONNECTOR	2P	
E40-0373-05		MINI CONNECTOR	3P	
E40-0773-05		PIN ASS'Y	7P	
E40-3008-05		PIN CONNECTOR	3P	
FIP11FM7	N	DISPLY TUBE		
J21-4133-04	N	HARDWARE FIXTURE		
L19-0323-05		TRANSFORMER	1	
L40-1011-14		INDUCTOR	100 UH	
L40-1011-13		INDUCTOR	100 UH	
MT28.2JB		ZENER DIODE	8.2V	
MT26.2JA		ZENER DIODE	6.2V	
R92-0150-05		JUMPER WIRE		17
UPA80C	N	IC	3	IC , 1, 2, 3
UPD8243C		IC	1	IC , 4
1S1555		DODDE	4	D , 1, 2, 3, 4
2SC1959(Y)		TR	2	Q , 1, 2

# TS-670 PC BOARD VIEW

**SWITCH UNIT (X41-1550-00)** Component side view

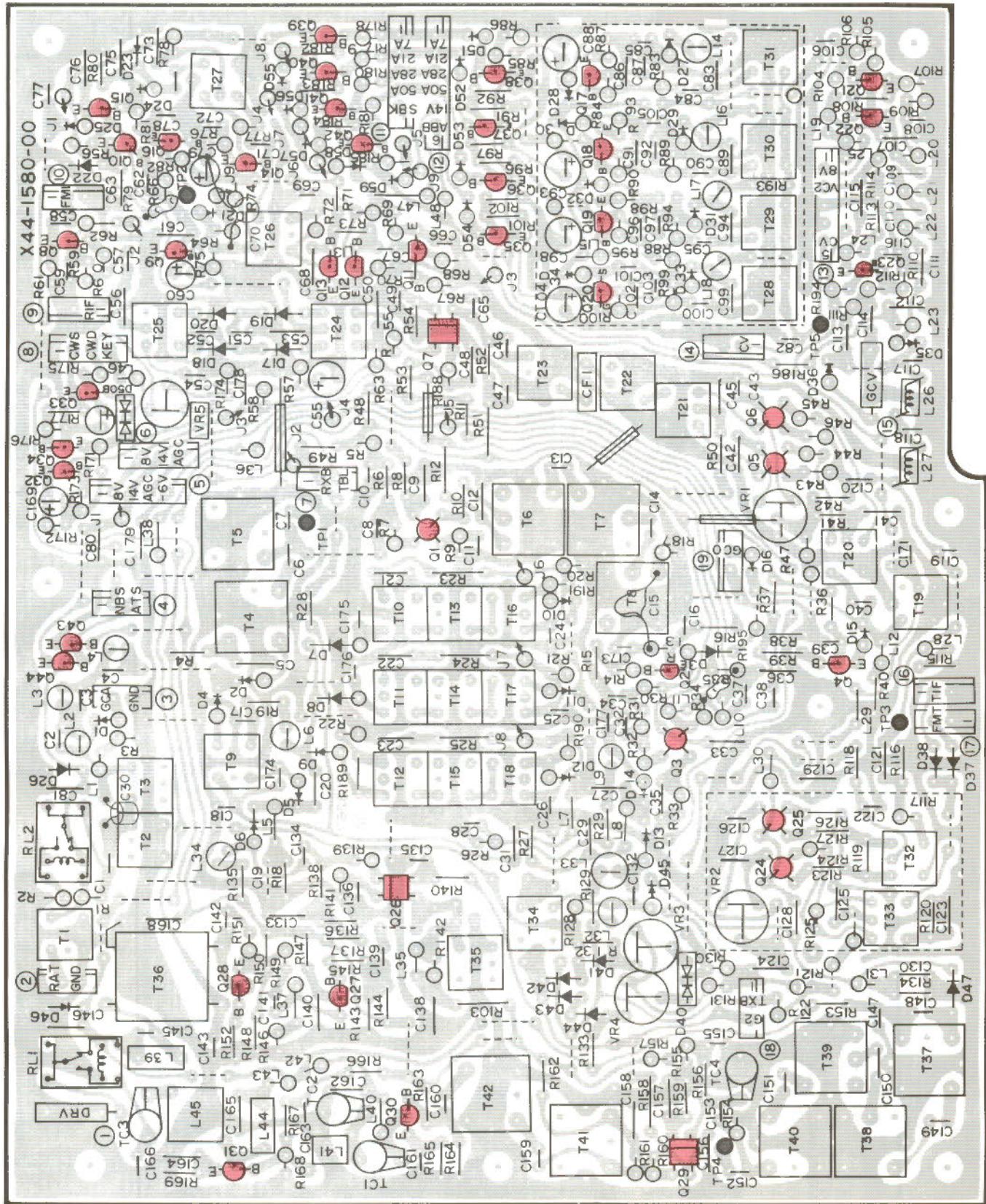


### Terminal number



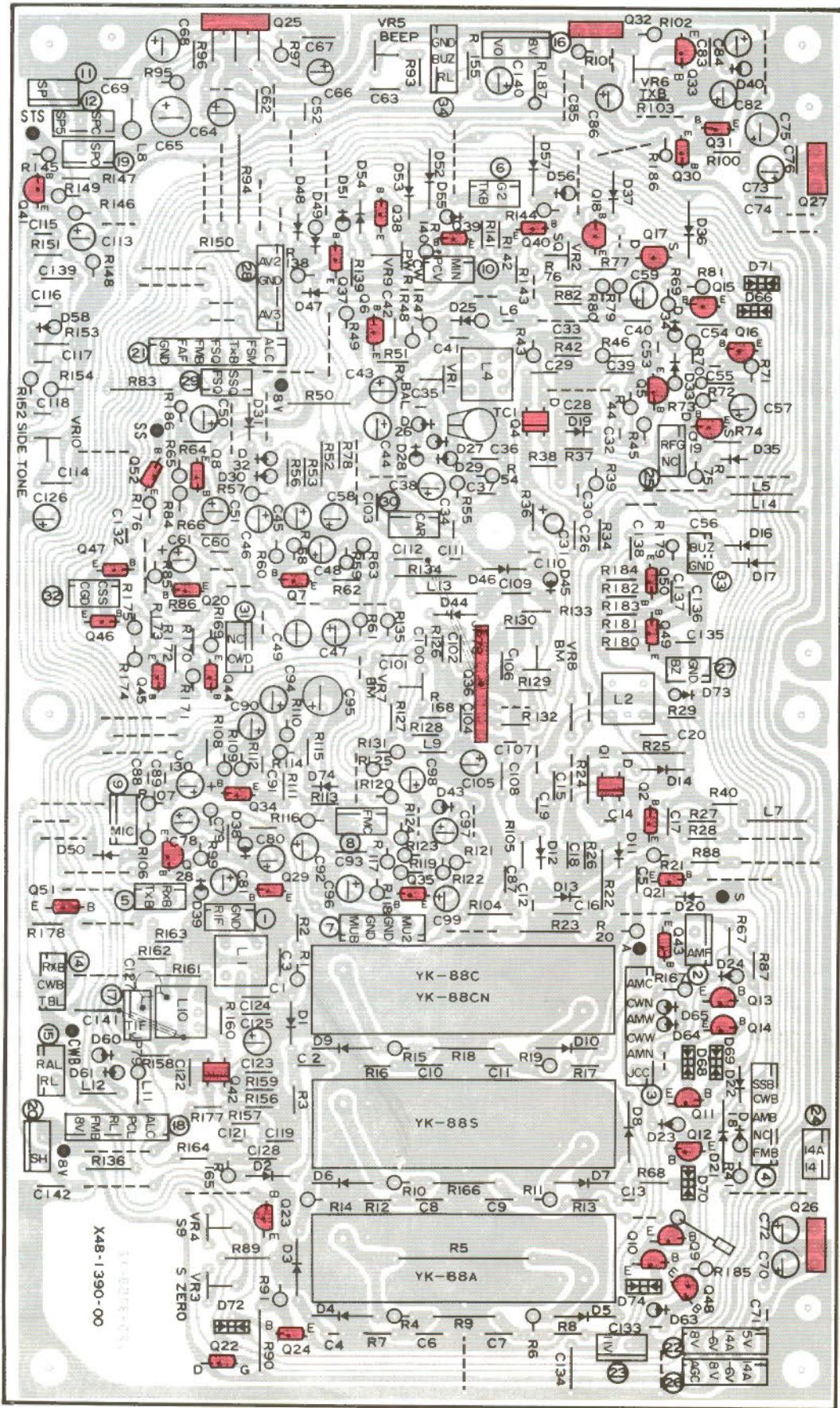
# PC BOARD VIEW

RF UNIT (X44-1580-00) Component side view



## **PC BOARD VIEW**

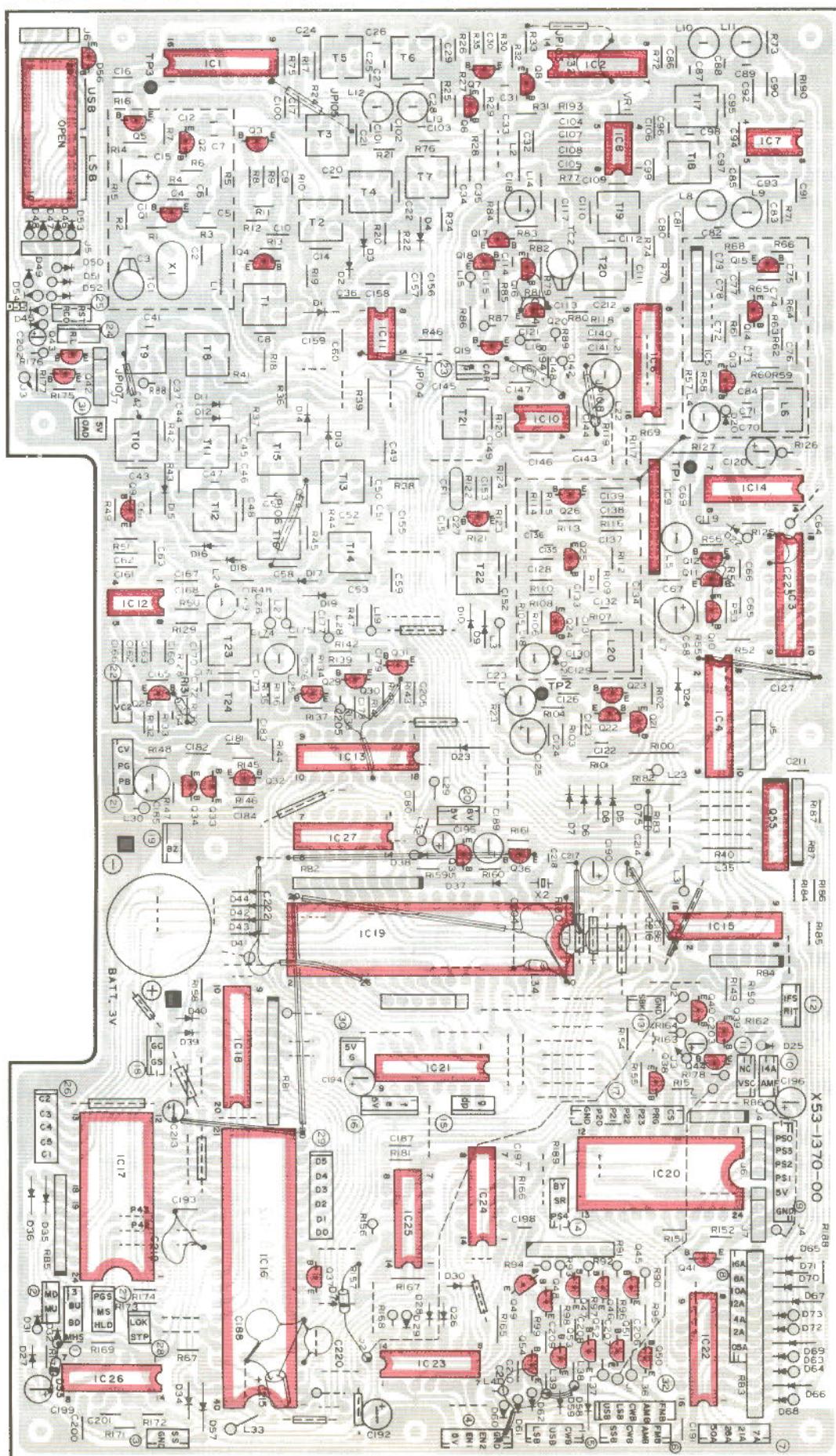
**IF UNIT (X48-1390-00)** Component side view



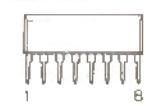
# PC BOARD VIEW

## CONTROL UNIT (X53-1370-00)

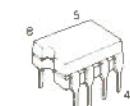
Component side view



M54459L



SN16913P



2SC460



2SA1015



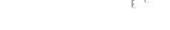
2SC1815



2SC1923

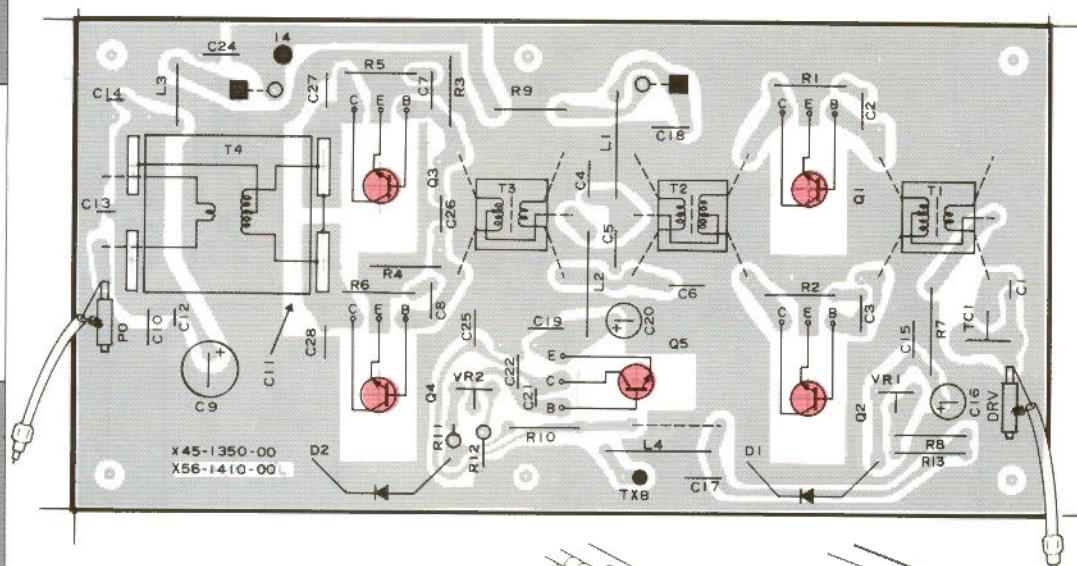


2SC1775



# TS-670 PC BOARD VIEW

FINAL UNIT (X45-1350-00) Component side view



C11 Attachment method

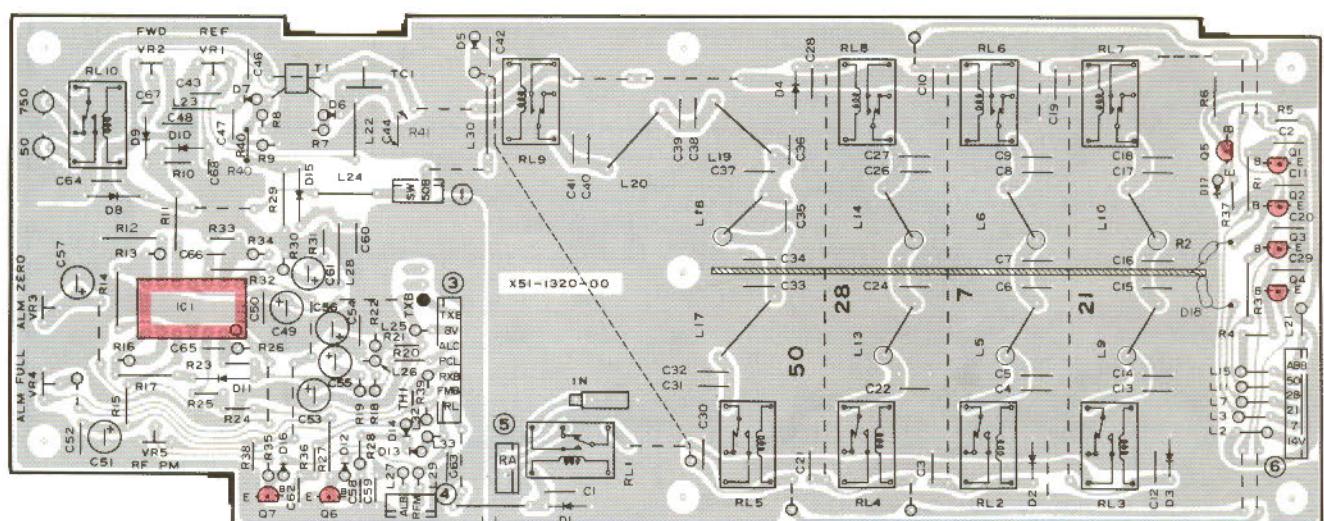


- 1 Cut wire short as possible on C11
- 2 Bend C11 as shown left after solder confirm not over edge.

C27 and C28 should be installed as shown above.  
Do not install them as indicated in the PC board with silk printed pattern.

C30 should be installed externally and directly as shown above  
(Cover the C30 leads with ilux tubes (212-1019-05); the leads length should be minimum.)

FILTER UNIT (X51-1320-00) Component side view

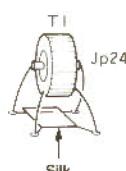


Q1~4 : 2SA562(Y) Q5 : 2SA1115(E) Q6, 7 : 2SC1815(Y) IC1 : MB3614 CR LM324 D1~5, 8, 11~14 : 1S1555 D6, 7 : 1N60 D9, 10, 15, 16 : 1SS101 D17 : MTZ3.9JA

Attachment method of L5, 6,  
9, 10, 13, 14, 18.



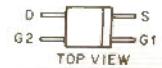
Attachment method of JP24  
as shown following.



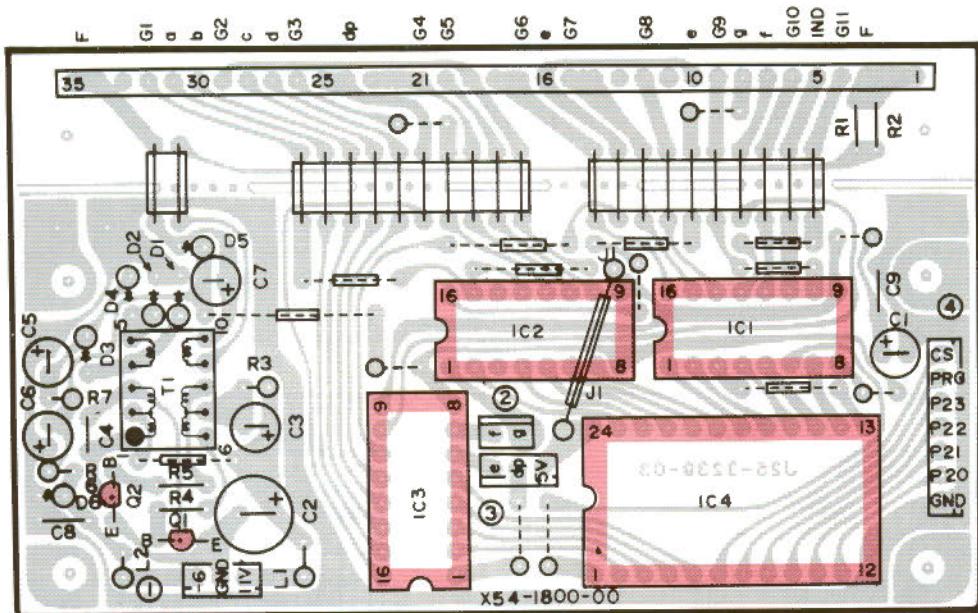
MB3614  
LM324



3SK73(GR)



DISPLAY UNIT (X54-1800-00) Component side view



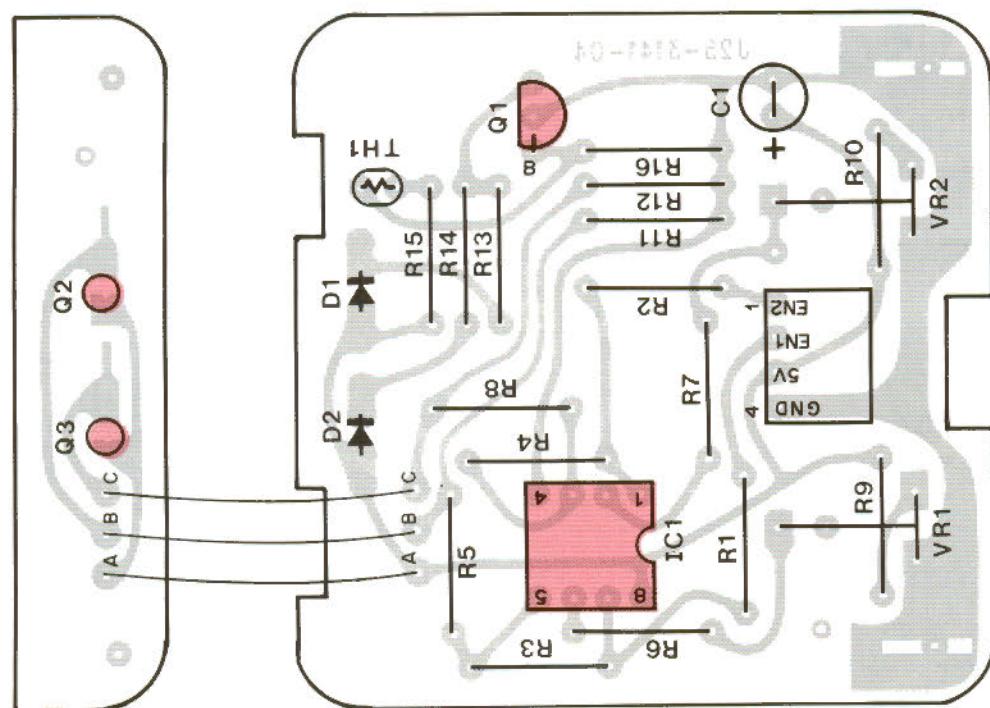
DISPLAY TUBE  
F1P11FM7

Place	Character
G 1	R1T
G 2	
G 3	I
G 4	AL
G 5	
G 6	SPLIT
G 7	B
G 8	VFO
G 9	A
G10	T
G11	M.CH

IC4(μPD8248C)

Terminal No.	Terminal name
24	Vcc
2	P40
3	P41
4	P42
5	P43
6	CS
7	PROG
8	P23
9	P22
10	P21
11	P20
12	GND
13	P70
14	P71
15	P72
16	P73
17	P63
18	P62
19	P61
20	P60
21	P53
22	P52
23	P51
1	P50

ENCODER UNIT (W02-0328-10) Component side view



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## ADJUSTMENT

### REQUIRED TEST EQUIPMENT

#### 1. DC Voltmeter

- 1) Input resistance: More than  $1\text{ M}\Omega$
- 2) Voltage range: 1.5 to 1000 V AC/DC

**NOTE:** A high-precision multimeter may be used. However, accurate readings can not be obtained for high-impedance circuits.

#### 2. DC Ammeter

- 1) Current range: 150 mA, 500 mA, 2 A, 10 A,  
High-precision ammeter may be used.

#### 3. RF VTVM

- 1) Input impedance:  $1\text{ M}\Omega$  and less than 3 pF, min.
- 2) Voltage range: 10 mV to 300 V
- 3) Frequency range: 10 kHz ~ 100 MHz or greater

#### 4. AF Voltmeter

- 1) Frequency range: 50 Hz to 10 kHz
- 2) Input resistance:  $1\text{ M}\Omega$  or greater
- 3) Voltage range: 10 mV to 30 V

#### 5. AF Generator (AG)

- 1) Frequency range: 200 Hz to 5 kHz
- 2) Output: 1 mV or less ~ 1 V, low distortion

#### 6. AF Dummy Load

- 1) Impedance:  $8\ \Omega$
- 2) Dissipation: 3 W or greater

#### 7. Oscilloscope

Requires high sensitivity, and external synchronization capability.

#### 8. Sweep Generator

- 1) Center frequency: 5 MHz ~ 60 MHz
- 2) Frequency deviation: Maximum  $\pm 16$  MHz
- 3) Output voltage: 0.1 V or greater
- 4) Sweep rate: At least 0.5 sec/cm

#### 9. Standard Signal Generator (SSG)

- 1) Frequency range: 8 to 60 MHz
- 2) Output:  $-20\text{ dB}/0.1\ \mu\text{V} \sim 120\text{ dB}/1\text{ V}$
- 3) Output impedance:  $50\ \Omega$
- 4) AM and FM modulation can be possible.

**NOTE:** Generator must be frequency stable.

#### 10. Frequency Counter

- 1) Minimum input voltage: 50 mV
- 2) Frequency range: 60 MHz or greater

#### 11. Noise Generator

Must generate ignition noise containing harmonics beyond 60 MHz.

#### 12. Power Meter

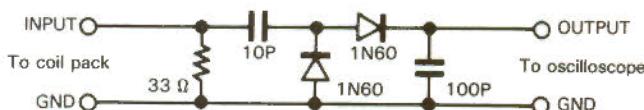
- 1) Impedance:  $50\ \Omega$
- 2) Dissipation: 15 W continuous or greater
- 3) Frequency limits: 60 MHz or greater

#### 13. Spectrum Analyzer

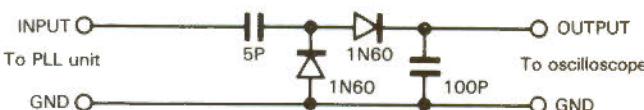
- 1) Frequency range: 100 K to 110 MHz or greater
- 2) Bandwidth: 1 kHz to 3 MHz

#### 14. Detector

- 1) For adjustment of TX BPF



- 2) For adjustment of PLL BPF



#### 15. Directional Coupler

#### 16. Power supply

13.8 V DC, Min 4 A

### PREPARATION

Unless otherwise specified, set the controls as follows.

POWER .....	ON	STEP .....	OFF
NB.....	OFF	MIC .....	MIN
SEND/REC .....	REC	RF PWR .....	MAX
ATT .....	OFF	SQUELCH .....	MIN
NAR/WIDE .....	WIDE	RIT .....	CEN
VFO/M .....	VFO	IF SHIFT .....	CEN
MODE .....	VSB	AF .....	MIN
FUNCTION .....	A	RF .....	MAX
SPLIT .....	OFF	BAND .....	50
LOCK .....	OFF	RIT .....	OFF

## ADJUSTMENT

## VOLTAGE ADJUSTMENT

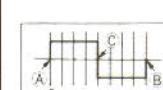
Item	Condition	Measurement			Adjustment		Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts		
Voltage adjustment and confirmation	POWER SW: ON MODE: SSB SEND SW: REC	DC VM	IF	22 - 1			8.55 ~ 9.45V	
	(1) 8V			22 - 2			- 5.9 ~ - 6.1V	
	(2) - 6V			22 - 3			13.5V ± 0.3V	
	(3) 14V			22 - 4			4.75 ~ 5.25V	
	5V			25 - 1	SWITCH	VR6	2.6V ± 0.05V	
	(4) RFG			23 - 2			11.0V ± 0.3V	
	(5) RXB			5 - 2			8.0V ~ 9.0V	
	(6) RXB			5 - 2		SEND SW: ON	0V ON AIR (IND) lights	
	(7) RL			34 - 3		SEND SW: ON	13.2V ± 0.2V	
	(8) TXB			5 - 1	IF	VR6	: OFF SEND SW: ON	0V 8.8V ± 0.1V
	(9) TXB			5 - 1			SEND SW: OFF	0V
	(10) Li BATT			CONTROL	+			More than 3.0V

## CONTROL ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. Adjustment of standard oscillation	(1) Use syncroscope probe (2) 24MHz	F COUNTER	CONT	TP3	CONT	TC1	ADJ to 24.000.000Hz	± 7Hz	
2. Voltage adjustment and confirmation	(1) VCO3 (2) Display: 50.050.0MHz (3) MODE: FM	DC VM		TP1		L6	ADJ to 6.8V	6.8V (FM)	
	(4) VCO2					L20	ADJ to 6.8V	2.1V ± 0.3V (LSB)	Confirm
	(1) CAR	RF V.M		Hot terminal		TC2	ADJ to 0.32V	6.8V (FM)	
	(2) Display: 51.025MHz (3) Display: 28.025MHz (4) Display: 7.025MHz (5) Display: 21.025MHz (6) Display: 50.025MHz MODE: USB (7) Display: 28.025MHz MODE: USB (8) Display: 21.025MHz MODE: USB (9) Display: 7.025MHz MODE: USB (10) CAR output (11) CAR output (12) Display: 51.025MHz MODE: USB					T1	ADJ to MAX output	1.7V ± 0.3V (USB)	Confirm
4. VCO COIL		RF VM	CONT	D3 ANODE		T2		About 0.32V	48MHz MATCHING COIL
						T3,4		About 0.2V	24MHz MATCHING COIL
						T5,6		About 0.25V	6MHz MATCHING COIL
						T7		About 0.54V	18MHz MATCHING COIL
				IC12 2		T8,9,10		About 0.2V	18MHz BPF COIL
						T11,12		About 0.24V	48MHz BPF COIL
						T13,14		About 0.35V	24MHz BPF COIL
				IC12 3		T15,16		About 0.25V	18MHz BPF COIL
						T17,18		About 0.24V	6MHz BPF COIL
						T19,20	ADJ to 0.32V	About 0.24V	2.83MHz BPF COIL
				IC8 1		TC2	About 0.15V	0.15 ~ 0.4MHz BPF COIL	
						T21,22	ADJ to MAX output	About 0.35V	8.831MHz BPF COIL

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## ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
	(13) Display: 50.025MHz Connection •IC12 1 SWEEP •Q31 E Detector	SWEEP SCOPE	CONT	IC12 2 Q31 E	CONT	T23,24	Adjust to 8.5MHz as shown at right.		1.05 – 7.65MHz BPF COIL
5. Encoder adjustment	(1) Remove the VFO knob and motor-drive the encoder at approx. 300rpm.	SCOPE	CONT	4 -3	Encoder	VR1			Point C may be located anywhere. When a motor is not available, manually turn the VFO to check the duty ratio.
	(2) EN1 duty ratio adjustment: Turn a motor CW and CCW.								
	(3) EN2 duty ratio adjustment: Turn a motor in the both direction.					VR2	Adjust until intervals D and E are equal to each other with point C placed at the center.		
6. VCO adjustment	(1) Voltage adjustment MODE: FM 7.990 7.499MHz	DC VM	RF	TP5	RF	T28	ADJ to 6.0V	6.0V	
	6.660 6.600MHz							1.5V ~ 2.5V	Confirm
	24.790 24.790MHz					T29	ADJ to 6.5V	6.5V	
	21.000 21.000MHz							1.3V ~ 2.2V	Confirm
	29.990 29.999MHz					T30	ADJ to 6.5V	6.5V	
	24.800 24.800MHz							1.3V ~ 2.2V	Confirm
	53.990 53.999MHz					T31	ADJ to 6.5V	6.5V	
	50.000 50.000MHz		RF VM	TP3				1.3V ~	Confirm
	(2) All BAND 7.00MHz 53.000MHz						Confirm all BAND by pushing BAND SW.	0.9V ~ 2 dB	Comfirm

## RX ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. RX B·P·F	(1) Display: 7 MHz BAND MODE: FM Connection •RF U 2 : SWEEP •RF U D3: DETECTOR •Preset core of RF U ,T2,T3,T19 att the way inside. P.S 1 : T2,3,19 is IF trap coil See item No. 4 2 : 7.12,28MHz BANDs are adjust under TX BPF	SWEEP SCOPE DETEC-TOR	RF	D3 (cathode)	RF		Confirm waveform as shown at right.	6.6M 8M 2dB	Confirm

## ADJUSTMENT

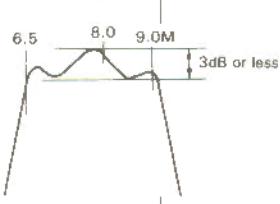
Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. RX B·P·F	(2) Display: 21MHz BAND	SWEEP SCOPE DETECTOR	RF	D3 (cathode)	RF	T4.5,6 7,8	1dB 21M 22M	23M	Confirm
	(3) Display: 28MHz BAND						24M 26.5M 3dB	30M	
	(4) Display: 50MHz BAND						2dB 50M 52M	54M	
2. NULL	(1) RF GAIN VR: CCW MAX IF SHIFT VR: CENTER	RF VM	IF	R46	IF	TC1 VR1	LEVEL MIN adjust back and forth.		
3. RX AMP	(1) Display: 7.150MHz MODE: CW SSG OUT: -6 dB RF GAIN VR: CW MAX	AF VM SSG SCOPE S.P	EXT.SP	IF	L1.2 L4	ADJ AF output MAX.	ADJ AF output MAX. Repeat 2 ~ 3 times this ADJ.		* L2 must realign at FTEM6 S. meter. * T24 will realign at NB alignment.
					RF T20 T22 T23 T24 T25 VR1	ADJ AF output MAX. Repeat 2 ~ 3 times this ADJ.			
4. IF TRAP	(1) Display: 7.990MHz SSG display: 8.830MHz SSG ATT: 80dB	AFVM SSG SCOPE S.P	IF	EXT.SP	RF	T2,3 T19	Align to MIN order as T19, 2, 3.	More than 70dB	
5. NB AMP	(1) Display: 50MHz BAND ANT: NOISE GENERATOR NB SW: ON	N.G. SCOPE S.P	IF	EXT.SP	RF	T26,27 T24	• Adjust T26,27 to will work point decreasing N.G output. • Align slug out point.	Comfirm under high input (SSG + 30dB) and low input (SSG + 3 dB).	
6. S METER	(1) Display: 28.900.0MHz MODE: CW NO SIGNAL	SSG	S METER	IF	RF	T26,27	Set to mechanical start point.	Meter fluctuation Set point VR3 adjustment Mechanical φ point	Confirm
					S meter	VR3			
					RF	T9	ADJ AF output MAX.		
					L2	S1	adjust CCW from peak (turn slug out)	S1 (8 ± 3dB)	
					VR4	S9		S9 (30 ± 6dB)	
							Adjust repeat (2.), (3).		
					FM	VR2	Adjust at 52.010.00	RF meter "20" (30 ± 6dB)	

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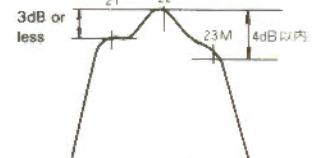
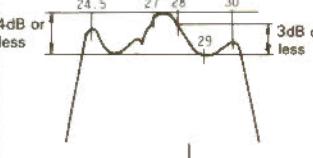
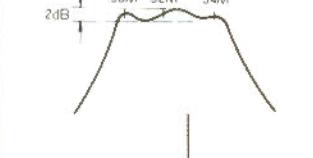
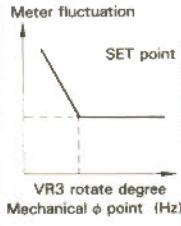
## ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
7. AGC	(1) SSG OUT: 30dB MODE: CW, AM : SSB	AF VM SCOPE	EXT.SP	IF				CW, AM → FAST SSB → SLOW	Confirm
8. SQ	(1) MODE: SSB SQ VR: 12 o'clock				VR2	Adjust VR slowly and step at threshold.			Confirm
	(2) MODE: FM							8:30 ~ 9:30	
9. BEEP tone	(1) AF GAIN VR: CENTER BAND SW: UP AND DOWN Connect IF U 27 hot line to GND.	AF VM SCOPE	IF	VR5	Adjust "PEE" tone.	100mV			
10. RIT	(1) RIT: CENTER SSG OUT: 10dB RIT SW: ON OFF				VR5	RIT SW ON, OFF equal level	Same AF tone. RIT RIT ON, RIT IND light on.		
			SW	VR5			± 1.1kHz	Comfirm	
11. RF ATT			FRONT PANEL	RIT VR			RF ATT ON, OFF	About 30dB DOWN	Comfirm

### TX adjustment

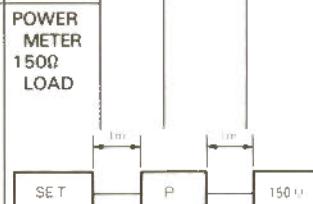
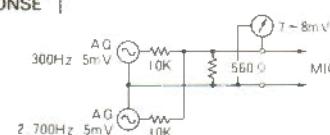
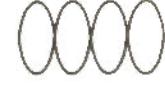
Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. Base current	(1) Display: 28.800MHz MODE: USB MIC VR: CCW MAX RF PWR VR: CCW MAX FILTER U : VR1, VR2 CCW MAX   SEND SW: ON	DC AM	FINAL	A	FINAL	VR1	If adjustment to 300mA is not possible. 200mA or more at position where reduced about 10mA from about 10mA from VR MAX.	300mA (200 ~ 300mA)	
	(2) SEND SW: OFF POWER SW: OFF			B	VR2			200mA	
	(3) POWER SW: ON								
2. POWER	(1) Display: 52.000.000MHz MODE: CW RF PWR VR: CW MAX FILTER U VR1,2: CW MAX RF U TC4: MAX CAP IF U VR9: CENTER RF U DRV Connect terminal SEND SW: ON FINAL U TC1: MAX CAP  SEND SW: OFF	POWER METER SCOPE	ANT (50-7)				• Adjust to MAX power output. • Repeat adjust RF U TC1 ~ 3.		
				RF	TC1 2 3 T41 42				
				IF	L10				
				FINAL	TC1	If power is over 10W reduce to 10W with VR and adjust.			
3. TX-BPF	MODE: FM Connection RF U R123: SWEEP RF U VR2: CCW MAX RF U DRV: 50Ω DUMMY and SPECTRUM ANALYZER	SWEEP SPECTRUM ANALYZER 50Ω DUMMY	RF	50Ω DUMMY	RF	T12 15 18	Adjust us shown at right with MAX gain and band width.	* Following waveform has measured 2 dB/div scale.	
	(1) Display: 7MHz BAND						Slug out over 3 turn on RF U T34, 35		

## ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
	SEND SW: ON								
	(2) Display: 21MHz BAND				T11 14 17				
	(3) Display: 28MHz BAND				RF	T10 13 16			
	(4) Display: 50MHz BAND				TC3 2 T37 42		TC3,2 has adjusted for gain up.		
	SEND SW: OFF								
4. POWER SET	(1) Display: 53.999MHz MODE: USB AG OUT: 1.5kHz 10mV SEND SW: ON adjust power to 15W by MIC VR.	POWER METER AG AF VM	ANT 50~7	FILTER	VR2		Adjust to 11W	11W	
	(2) RF PWR VR: CCW			SW	VR9		Adjust to 1.5W	2.5W or less	
	(3) SEND SW: OFF			IF	VR9		Adjust to 11W		
	(4) MODE: CW RF PWR VR: CW MAX SEND SW: ON								
	SEND SW: OFF								
	(5) Confirm power each BAND edge.							10W ~ 12W	
5. ALC METER	(1) MODE: USB MIC VR: CCW MAX RF PWR VR: CW MAX SEND SW: ON RF/ALC SW: ALC	POWER METER AG AF VM	METER	FILTER	VR3		Adjust mechanical φ point.		Confirm
	(2) AG out: 1.5kHz 5mV MIC VR: set to S1				VR4		AG out: increase 6dB from 5mV.	Adjust ALC full scale.	
	(3) MIC input: OFF RF PWR VR: CCW MAX							No ALC METER sw- ing	
	SEND SW: OFF								

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## ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification	Remarks			
		Test equipment	Unit	Terminal	Unit	Parts	Method					
6. PROTECTION	(1) Display: 53.499MHz MODE: CW RF PWR: CW MAX FILTER U VR1: CCW MAX SEND SW: ON	POWER METER V METER  POWER METER 150Ω LOAD 	ANT (50-7) Both end of VR1	FILTER  VR1	TC1	Minimum voltage	About 100mV or less					
	SEND SW: OFF											
	(2) Display: 21.499MHz : 28.499MHz ANT: 150Ω load SEND SW: ON											
	SEND SW: OFF											
	(3) Confirm at 4 points 7.499MHz, 50.499MHz 52.499MHz, 53.499MHz											
	SEND SW: OFF											
	SEND SW: OFF											
7. SPRIOS	(1) Display: 50.000MHz MODE: CW SEND SW: ON	POWER METER SPE-ANA	ANT (7-50)	RF	VR2 VR4 T33	Adjust to minimize spurious at ± 8.83MHz (Repeat VR2, 4 twice)	60dB or less					
	SEND SW: OFF											
	(2) Confirm at 52.990MHz											
	(3) Display: 53.999MHz MODE: AM SEND SW: ON											
	(4) Display: 21.499MHz SEND SW: ON			RF	VR1	Adjust to MIN spurious at ± 100kHz						
	SEND SW: OFF											
	(5) Display: 7.499MHz											
	SEND SW: OFF											
8. SSB MODE FREQUENCY RESPONSE	(1) AG out: 5mV			CONTROL	DIP S/W		Frequency has set by DIP SW.					
	SEND SW: ON MIC VR: 9 o'clock											
	SEND SW: OFF											
9. CAR BALANCE	(1) Display: 28.8MHz MODE: USB, LSB MIC VR: CCW MAX RF POWER VR: CW MAX SEND SW: ON	POWER METER SCOPE AG 2 SET AF VM	ANT (7-50)	IF	VR7 VR8	Adjust repeatedly to minimize.	-50dB or less					
	SEND SW: OFF											

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## ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
10. TX. RF FREQ-ENCY ERROR	RF POWER: CCW MAX MODE: USB, LSB, CW	POWER METER F COUNTER	IF	30 -1	SW	VR7 VR8 VR10	SEND: Adjust at OFF as ON frequency USB LSB CW	USB: LSB: TX.RX equal frequency CW: Same as USB frequency	
11. RF POWER METER	(1) MODE: FM RF PWR: CW MAX SEND SW: ON RF/ALC SW: RF	POWER METER	ANT METER	FILTER	VR5	RF PWR VR: Adjust to 10W.	RF METER "10".	Confirm	
	(2) RF PWR VR: Adjust 2W					Confirm	RF METER 2W ± 1W		
	SEND SW: OFF								
12. HF: VHF LEVEL ERROR	(1) Display: 53.499MHz, 7.499MHz MODE: CW SEND SW: ON RF/AFC SW: ALC	POWER METER	METER	RF	TC4	Adjust to equal fluctuation on ALC meter between 53.499MHz and 7.499MHz	If 53.499 is low as 7.499 adjust to MAX and within 6dB.		
	SEND SW: OFF								
13. SIDE TONE	(1) MODE: CW AF GAIN VR: 12 o'clock KEY JACK: KEY SEND SW: ON	POWER METER AF VM	EXT.SP	IF	VR10	KEY DOWN	0.63V/8Ω about 800Hz Low distortion.	Confirm	
14. CW BREAKER IN	(1) SEND SW: OFF			RF	VR5	KEY DOWN TIME CONSTANT VR5: CCW longer : CW shorter	Breake in time changeble. VR5: 5V ~ 2V		

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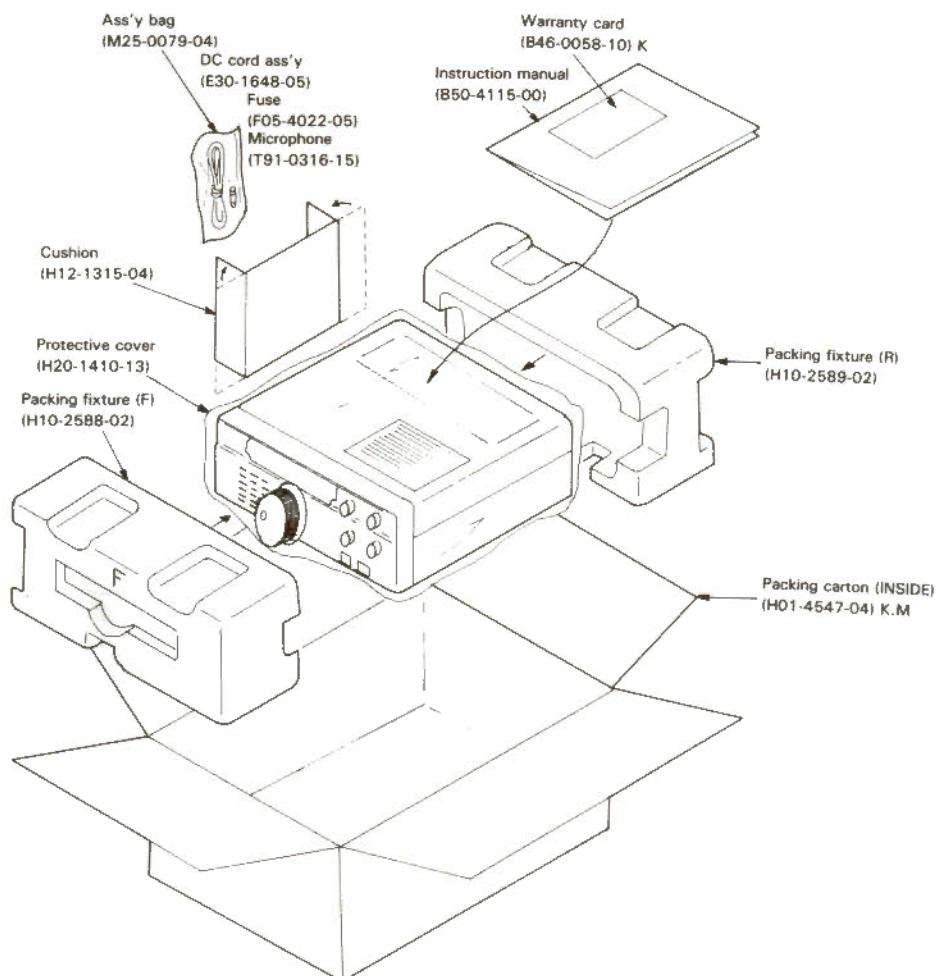
## ADJUSTMENT

### MICROPROCESSOR OPERATION CHECK

Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. BAND	(1) POWER PLUG: CONNECT : (13.8V) POWER: ON			Display				METER CAMP: light on VFO A 50.000.00	
	(2) UP: Push							Display: 51.000.00 Confirm "PEE" tone.	Confirm light doesn't change.
	(3) UP: Continue push							7.000.00–21.000.00–28.000.00 ↓ 29.000.00 ↓ 50.000.00 ↓ 53.000.00–52.000.00–51.000.00	
	(4) DOWN: Push							Confirm continues display as above and "PEE" tone.	
	(5) DOWN: Continue push							Confirm light doesn't change. Display changes down 1MHz or 1 BAND and "PEE" TONE.	
6. FUNCTION	(1) ANT: 7 - 28, 50 ANTS A/B SW: VFO A and VFO B MODE: ULB	POWER METER SET	DISPLAY	DISPLAY			SEND SW OFF→ON→OFF	VFO A shows VFO A VFO B shows VFO B	
	SPLIT: ON A/B SW: VFO B						SEND SW OFF ↓ ON ↓ OFF	VFO B ↓ VFO A As display ↓ VFO B	
	A/B SW: VFO A							Back words function of VFO B	
	SPLIT SW: ON								
	(1) F. STEP: OFF MODE: SSB, CW, AM						Confirm frequency change: CW: High freq. CCW: Low freq.	One knob rotate about 10kHz change	
3. F. STEP	(2) F. STEP: ON							About 100kHz change IND light on	
	(3) MODE: FM							About 100kHz change	
	(4) F. STEP: OFF							About 500kHz change IND light on	
	(1) F. LOCK: ON							Display doesn't change. IND light on	
4. F. LOCK	(2) F. LOCK: OFF							IND goes off	
	(1) POWER OFF→ON HOLDING HOLD SW.						Display: VFO A : 50.000.00 : USB All RESET		
5. MEMORY	(2) VFO/MEMO: ON							Confirm each memo by 10 KEY which frequency has same as entered previously.	Confirm all memo call back.
	(3) MS: ON							Confirm at SEND SW ON, OFF.	Scan time: about 2 sec. each channel.

## ADJUSTMENT/PACKING

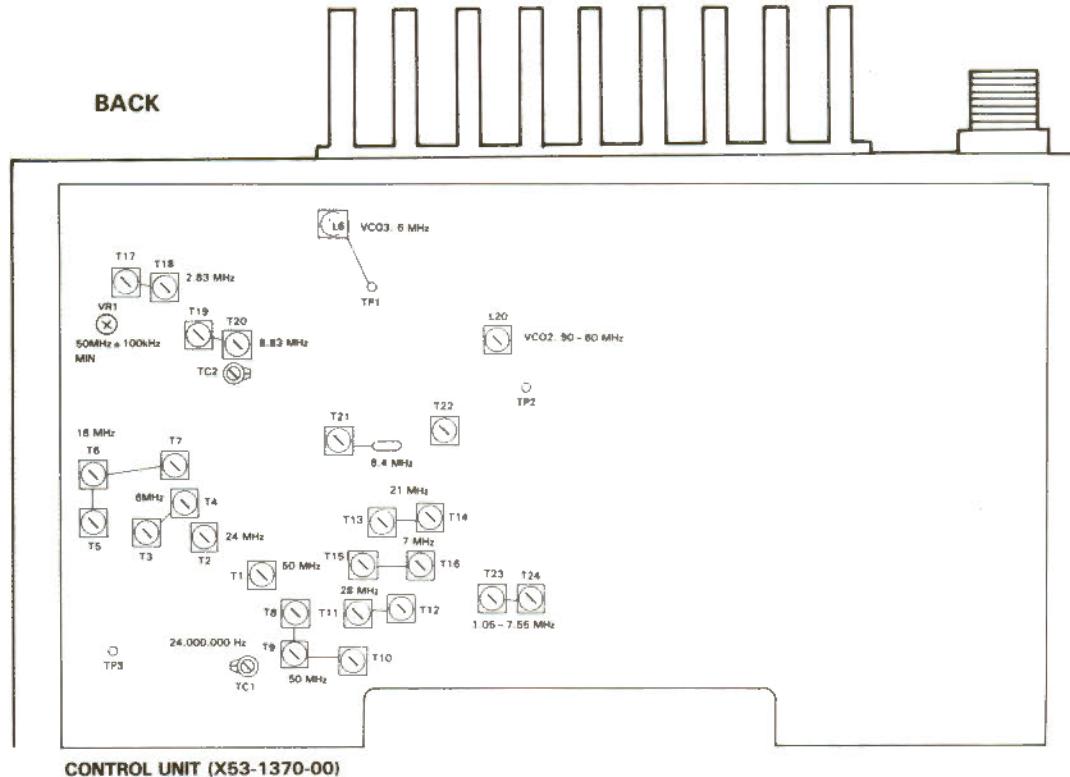
Item	Condition	Measurement			Adjustment			Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
(4) HOLD: ON (5) 10 KEY: "1" PUSH HOLD: OFF F. LOCK: ON (6) VFO/MEMO: ON (7) VFO/MEMO: OFF F. LOCK: OFF								STOP SCAN	
								Confirm display has changes by DIAL and BAND knob. IND light on	
								Starts SCAN	
								IND goes off	
6. PROGRAM SCAN	PS. G: ON						Confirm frequency has change from 8 CH MEMO to 9 CH MEMO which is within 1MHz.	IND light on	
	PS. G: OFF							F. STEP ON-OFF	
7. ENTER	(1) VFO/MEMO: VFO A ENT: ON 10 KEY: 5 3 2 1 0 1 ENT: ON							Display: 53.210.1 IND light on	
	(2) ENT: ON 10 KEY: 0 7 ENT: ON							Display: 7.000.0	



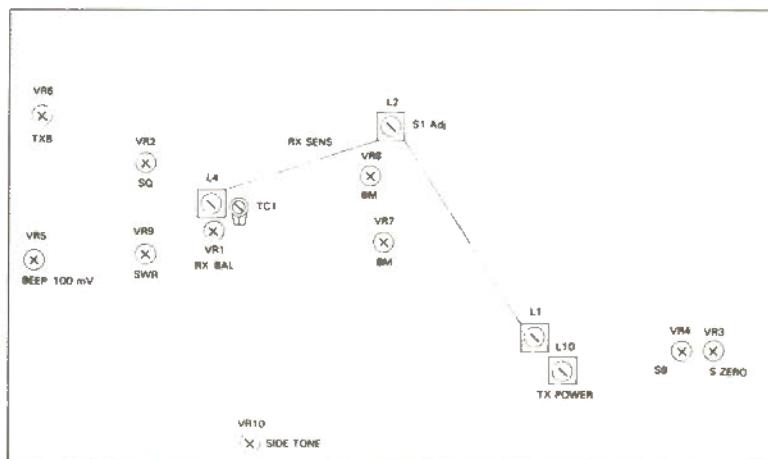
# TS-670

## ADJUSTMENT

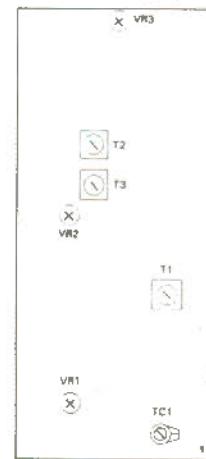
### ADJUSTMENT PART LOCATION (TOP VIEW)



IF UNIT (X48-1390-00)



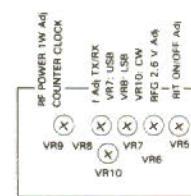
FM-430 UNIT  
(X48-1340-01) (Option)



ENCODER UNIT  
(W02-0328-10)



SWITCH UNIT

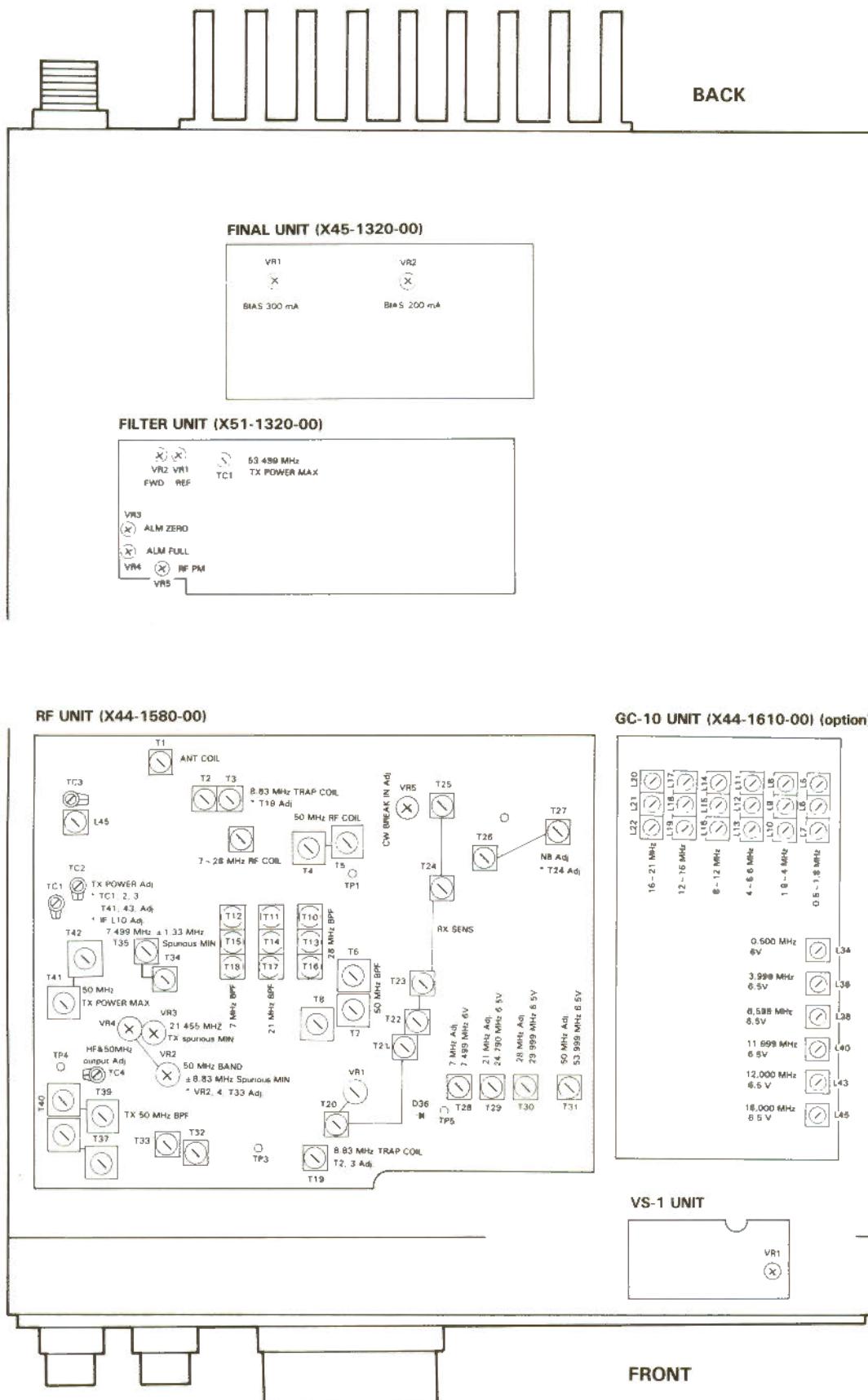


**FRONT**

TS-670

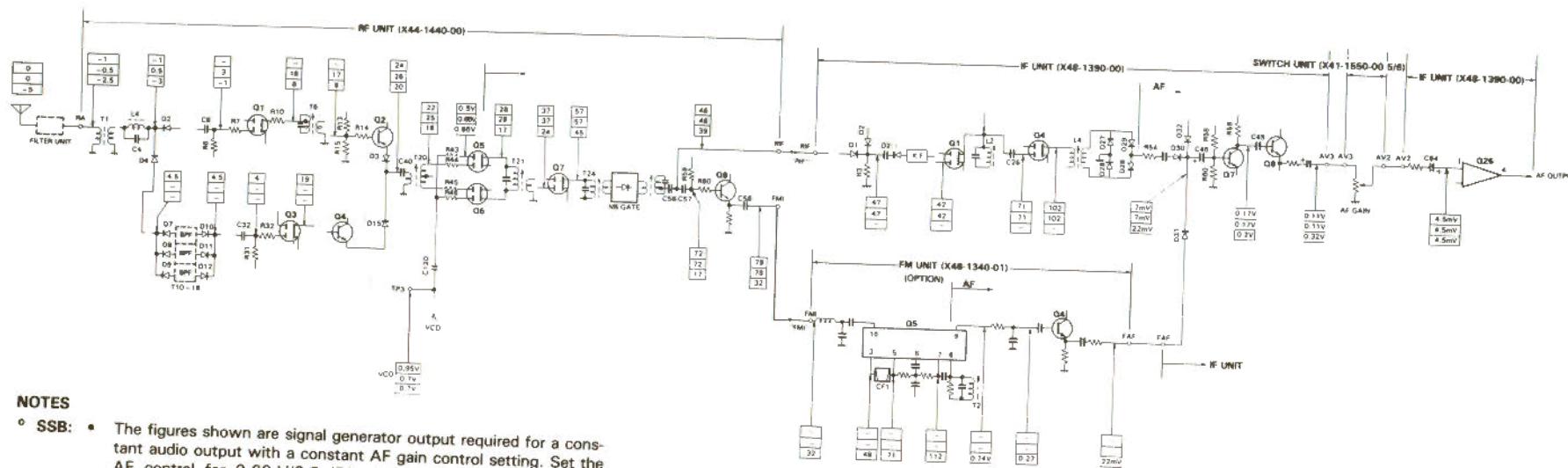
## **ADJUSTMENT**

## **ADJUSTMENT PART LOCATION (BOTTOM VIEW)**



## LEVEL DIAGRAM

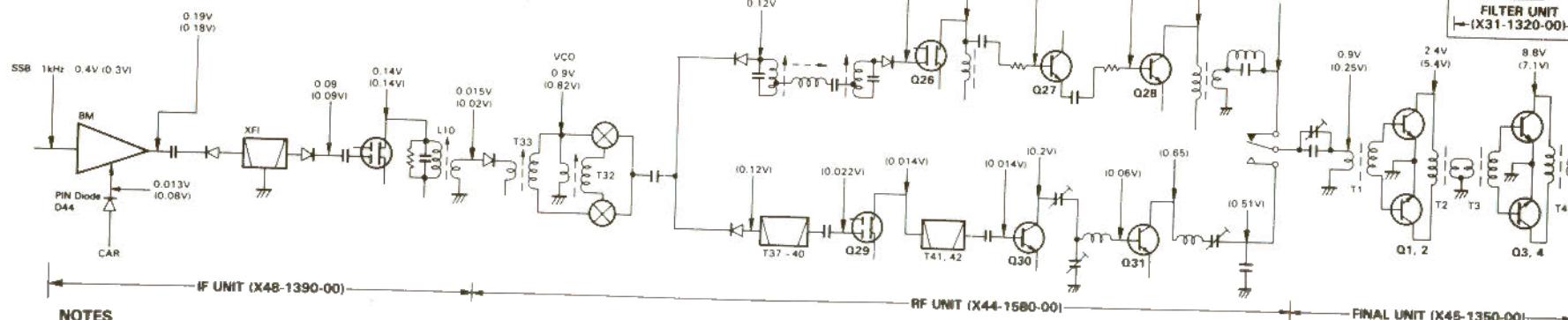
## • RX SECTION



## NOTES

- SSB: • The figures shown are signal generator output required for a constant audio output with a constant AF gain control setting. Set the AF control for 0.63 V/8 Ω (50 mV) audio output 0 dB $\mu$  signal generator input AT 21.225 MHz (21 MHz BAND) and 52 MHz (50 MHz BAND).
- FM: • Set the AF control for 20 dB NQ at FM and SSG input at 52 MHz.
- FM: • To inject signal generator output connect a 0.01  $\mu$ F 50 WV capacitor between the signal generator and the check point.

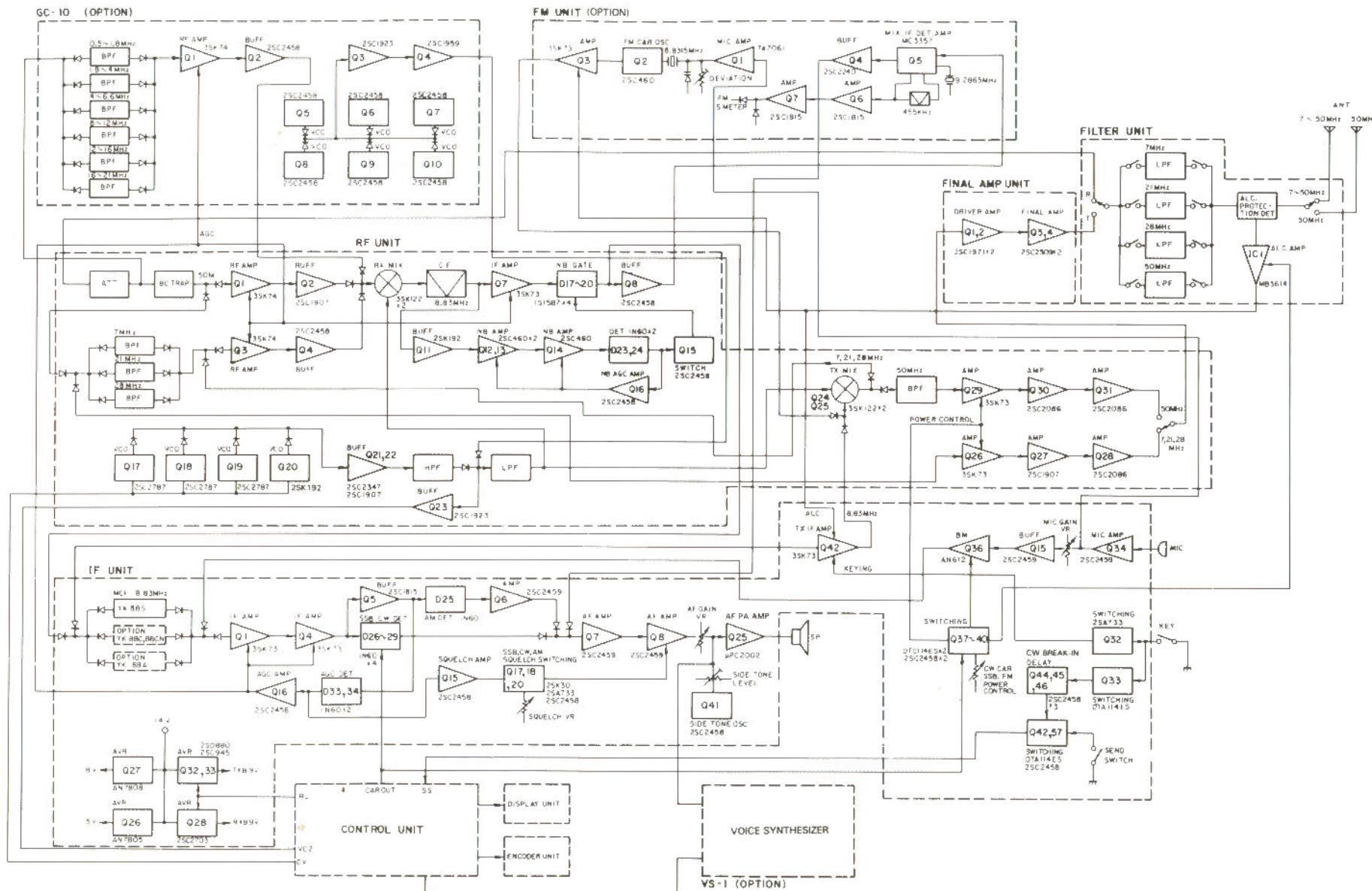
## • TX SECTION



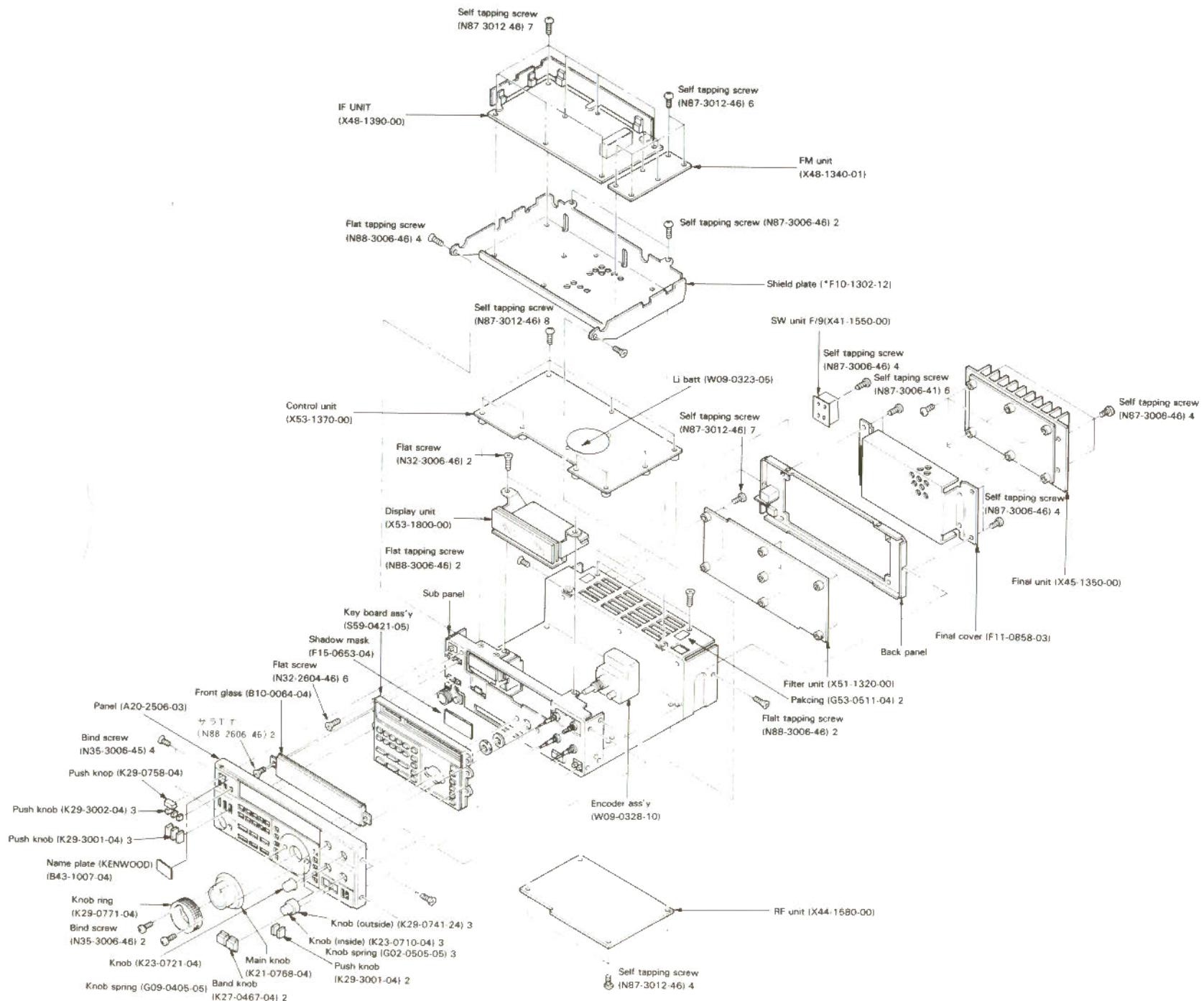
## NOTES

- f 21.225 MHz (52.01 MHz)
- MODE CW
- Levels are measured with RF VTVM. Carrier level is adjusted until the meter indicates the MAX ALC reading.
- A probe with a capacitance is less than 3 pF should be used and the ground should be made near the point of measurement.

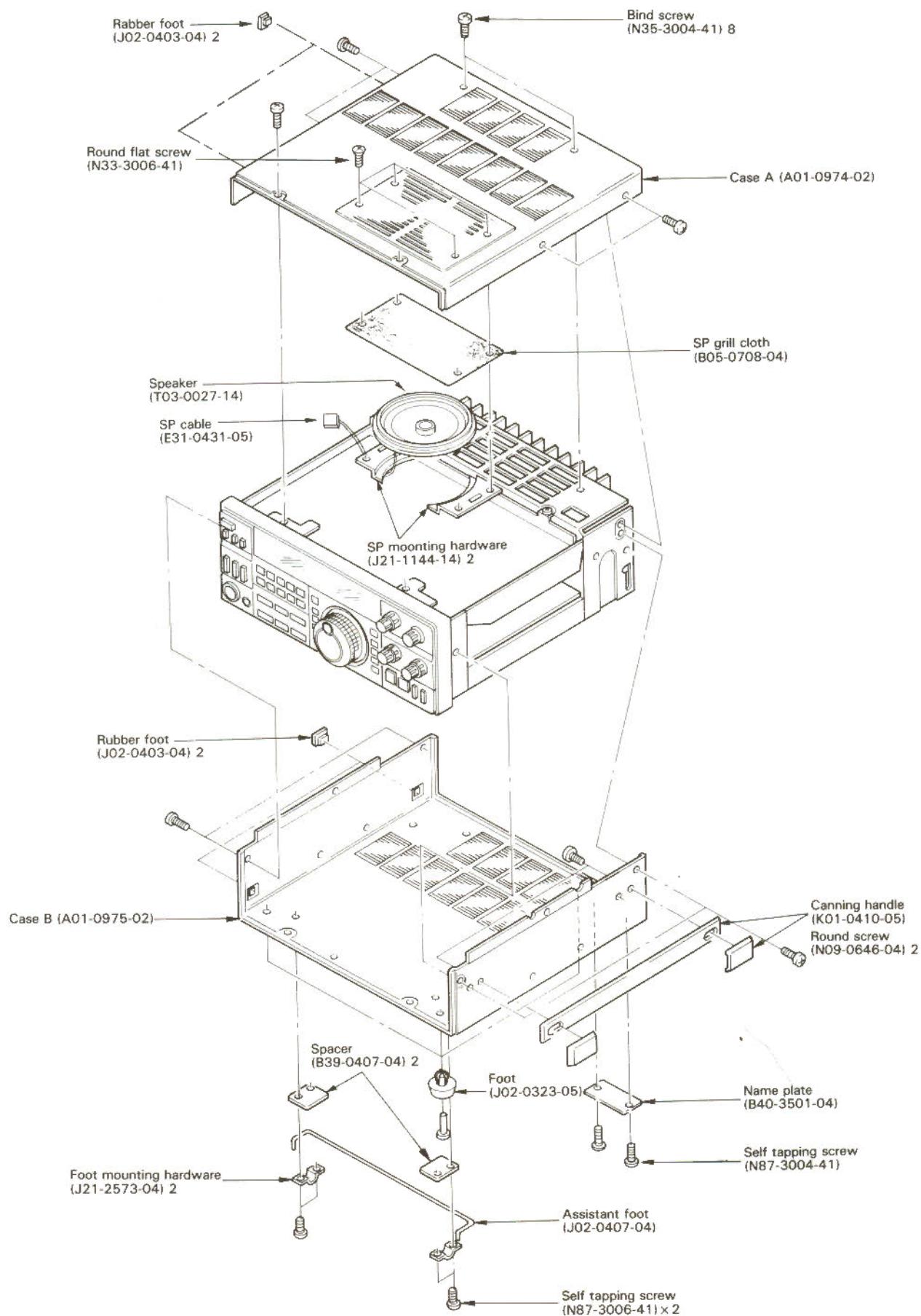
# BLOCK DIAGRAM



# TS-670 DISASSEMBLY



## DISASSEMBLY



# TS-670

## TERMINAL FUNCTIONS

Connector No.	Terminal No.	Terminal name	Function
<b>SWITCH UNIT (X41-1550-00)</b>			
(A/9)	1	RFB	RF GAIN VR voltage output
	2	IFB	IF SHIFT VR voltage output
	3	RIB	RIT VR voltage output
(A/9)	1	MIN	RF PWR VR GND .....MIN voltage AOS
	2	PCV	RF PWR VR control voltage output
	3	GND	
	4	FSQ	FM SQUELCH VR input
	5	SSQ	SSB SQUELCH VR input
	6	LSB	LSB IF SHIFT VR input
	7	USB	USB IF SHIFT VR input
	8	CW	CW IF SHIFT VR input
	9	8 V	8 V LINE
(A/9)	1	MV2	MIC VR output
	2	GND	MIC VR GND
	3	GND	MIC VR GND
	4	MV3	MIC VR input
	1	RFB	RF GAIN VR input
	2	IFB	IF SHIFT VR input
	3	RIB	RIT VR input
	1	AV2	AF GAIN VR output
	2	GND	AF GAIN VR GND
	3	GND	AF GAIN VR GND
	4	AV3	AF GAIN VR input
	5	RIT	RIT VR output
	6	IFS	IF SHIFT VR output
	7	RGF	RF GAIN VR output
	8	GND	RIT VR GND IF SHIFT
(C/9)	1	BU	BAND UP switch MAKE (ON CONTACT)
	2	BCD	BAND switch common (GND)
	3	BCD	BAND switch common (GND)
	4	BD	BAND DOWN switch MAKE (ON GND)
(E/9)	1	BCD	1 MHz STEP switch common (GND)
	2	BCD	1 MHz STEP switch common (GND)
	3	RCO	RIT switch common
	4	RST	RIT switch side
	5	MHS	1 MHz STEP switch ON side (ON GND)
(I/9)	1	RFM	RF/ALC switch RF meter
	2	SM	RF/ALC switch common
	3	SM	RF/ALC switch common
	4	ALM	RF/ALC switch ALC meter
	5	NBS	NB switch (ON GND)
	6	VS	VOICE switch (Push GND)
(I/9)	1	SCC	WIDE/NAR switch CW common
	2	CWW	WIDE/NAR switch CW WIDOW
	3	CWN	WIDE/NAR switch CW NARROW
	4	AMN	WIDE/NAR switch AM NARROW
	5	AMC	WIDE/NAR switch AM common
	6	AMW	WIDE/NAR switch AM WIDE
	7	ATS	ATT switch (OFF open, ON GND)
	8	SS	REC/SEND switch (SEND GND) = SS LINE
(F/9)	1	14 A	14 V LINE (after choke coil)
	2	14	14 V LINE (in front choke coil = after POWER switch)
(G/9)	1	SPO	PHONES AF input
	2	GND	PHONES GND
(G/9)	1	GND	PHONES GND
	2	PHONE	PHONES SP output

Connector No.	Terminal No.	Terminal name	Function
(H/9)	1	GND	14 No. 1 (terminal)
	2	SPK	AF input (SPEAKER) (EXT. SP jack, input)
(H/9)	1	GND	13 No.1 (terminal) inside SP AF output
	2	PHONE	
(H/9)	1	STS	KEY side tone switch (KEY IN open)
	2	CWD	connected (terminal)
	3	CWD	
	4	CWS	KEY CW switch (KEY IN switch to No. 6 CWB)
	5	KEY	KEY signal output
	6	CWB	KEY CW switch input = CWB LINE
(F/9)	1	PS1	POWER switch 14 V LINE
	2	PS2	LOAD side POWER switch 14 V LINE outlet side
(F/9)	1	GND	DC: ⊖ input
	2	14	DC: ⊕ input
	3	14	DC: ⊕ input
(D/9)	1	SS	MIC: 2 = SS LINE
	2	MD	MIC: 3 = DOWN
	3	MIC	MIC: 1 = MIC HOT
	4	MU	MIC: 4 = UP
	5	GND	MIC: 7 = MIC GND
	6	8 M	MIC: 5 = 8 V source
	7	SPO	MIC: 6 = AF output
<b>RF UNIT (X44-1580-00)</b>			
	1	DRV	DRIVE RF output
	1	RAT	RX ANT input
	2	GND	RX ANT GND
	1	GCA	GC-10: ANT output
	2	GND	GND
	1	NBS	Noise Blanker switch GND to ON
	2	ATS	GND to RF ATT ON
	1	8	8 V input
	2	14	14 V input
	3	AGC	AGC input
	4	-6	-6 V input
	1	8	GC UNIT 8 V output
	2	14	GC UNIT 14 V output
	3	AGC	GC UNIT AGC output
	1	RXB	RX about 8.5 V input
	2	TBL	TX about 8.5 V output
	1	CWS	KEY IN signal • CWB has add when key in.
	2	CWD	CW Brake in time constant
	3	KEY	TRANSMITT when key down on CW
	1	RIF	IF output (8.83 MHz)
	2	GND	GND
	1	FMI	FM IF output (8.38 MHz)
	2	GND	GND
	1	7 A	7 MHz BAND information ON = L
	2	21 A	21 MHz BAND information ON = L
	3	28 A	28 MHz BAND information ON = L
	4	50 A	50 MHz BAND information ON = L
	5	SBK	RX Blanking pulse input at PLL switch

## TERMINAL FUNCTIONS

Connector No.	Terminal No.	Terminal name	Function
	1	7 A	7 MHz BAND information
	2	21 A	21 MHz BAND information
	3	28 A	28 MHz BAND information
	4	50 A	50 MHz BAND information
	5	14	14 V input
	6	ABB	7, 21, 28, 50 MHz BAND USE = "H" (about 11.5 V)
	1	PB	PLL 8 V output
	2	VC2	VCO output to CONT UNIT
	3	PG	PLL GND
	4	GND	GND
	5	CV	VCO control voltage
	1	CV	VCO control voltage
	2	GND	GND
	1	GCV	VCO input from GC-10
	2	GND	
	1	TIF	TX 8.83 MHz input
	2	GND	GND
	1	GND	GND
	2	FMT	FM TX 8.83 MHz input
	1	TXB	TX + 8.8 V
	2	G2	Gain control voltage on TX
	1	GCO	RF input from GC-10
	2	GND	GND
<b>IF UNIT (X48-1390-00)</b>			
	1	RIF	RX IF signal input
	2	GND	
	1	NC	
	2	AMF	AM Frequency shift signal
	1	AMC	Filter switch signal AM common
	2	CWN	Filter switch signal YK-88C
	3	AMW	Filter switch signal YK-88A
	4	CWW	Filter switch signal YK-88S
	5	AMN	Filter switch signal YK-88S
	6	SCC	Filter switch signal SSB, CW common
	1	SSB	SSB: 7 V
	2	CWB	CW: 7 V
	3	AMB	AM: 7 V
	4	NC	
	5	FMB	FM: 8 V
	1	TXB	TX: 8.8 V
	2	RXB	RX: 9 V
	1	TXB	TX: 8.8 V
	2	G2	RF UNIT TX FET AMP G2 Control voltage
	1	MV2	MIC VR 2
	2	GND	
	3	GND	
	4	MV3	MIC VR 3
	1	GND	
	2	FMC	FM UNIT MIC ANP output
	1	MIC	MIC input
	2	GND	
	1	PCV	Power control VR signal
	2	MIN	Power control MIN power set
	1	GND	
	2	SP	SPEAKER

Connector No.	Terminal No.	Terminal name	Function
	1	SPO	
	2	GND	
	3	SPJ	
	1	TBL	CW key down about 8 V
	2	CWB	CW, about 7 V
	3	RXB	RX, about 9 V
	1	RL	TX about 13 V Relay control voltage
	2	RAL	Remote ALC input
	3	VO	Voice synthesizer signal
	1	GND	DC 8 V
	2	8 V	
	3	TIF	TX output
	1	ALC	ALC signal
	2	PCL	power control DC signal
	3	RL	TX about 13 V Relay control voltage
	4	FMB	FM about 8 V
	5	8 V	DC 8 V
	1	GND	
	2	SPO	
	1	SM	S meter signal
	2	NC	
	1	GND	
	2	FAF	FM AF signal
	3	FMB	FM about 8 V
	4	FSQ	FM SQ
	5	TXB	TX about 8.8 V
	6	FSM	FM S meter signal
	7	ALC	FM ALC signal
	1	8 V	DC 8 V
	2	-6	DC -6 V
	3	14 A	14 V after choke coil
	4	5 V	DC 5 V
	1	GND	
	2	11 V	DC 11 V Display
	1	14 A	14 V after choke coil
	2	14	14 V input
	1	RFG	RF gain control signal DC
	2	NC	
	1	AGC	AGC LINE
	2	8 V	DC 8 V
	3	-6	DC -6 V
	4	14 A	14 V after choke coil
	1	GND	
	2	BZ	BEEP TONE ON
	1	AV2	AF VR 2
	2	GND	
	3	GND	
	4	AV3	AF VR 3
	1	SSQ	SSB SQ VR
	2	FSQ	FM SQ VR
	1	GND	
	2	CAR	8.83 MHz Carrier input
	1	NC	
	2	CWD	CW Brake in time constant control

# TS-670

## TERMINAL FUNCTIONS

Connector No.	Terminal No.	Terminal name	Function
	1	CGD	GND at control UNIT
	2	CSS	Stand By signal to control UNIT
	1	BUZ	BEEP TONE output
	2	GND	
	1	RL	TX of 13 V Relay control
	2	BUZ	BEEP Tone input
	3	GND	
IP	1	STS	KEY DOWN to SIDETONE ON
IP	1	SS	STAND BY
IP	1	8 V	DC 8 V
IP	1	CWB	CW about 7 V
<b>FILTER UNIT (X51-1320-00)</b>			
	1	SW	ANT switch: ON = 50B
	2	50B	50 MHz BAND Relay Source
	1	RL	TX about 13 V Relay control
	2	FMB	FM: about 8 V
	3	RXB	RX: about 9 V
	4	PCL	Power control VR change about 0.4~3 V
	5	ALC	ALC LINE: NO ALC about 2.7 V
	6	8 V	DC 8 V LINE
	7	TXB	TX about 8.8 V DC LINE
	1	RFM	RF meter control
	2	ALM	ALC meter control
	1	RA	RX ANT input
	2	E	GND
	1	ABB	AMATEUR BAND HAM = "H", ETC = "L"
	2	50	50 MHz BAND information
	3	28	28 BAND information
	4	21	21 BAND information
	5	7	7 BAND information
	6	14 V	14 V LINE
COAX		IN	Power input from FINAL
COAX		50	50 MHz ANT output
COAX		750	7~50 MHz ANT output
IP		TXB	TX about 8.8 V DC LINE
<b>CONTROL UNIT (X53-1370-00)</b>			
	1	MHS	1 MHz STEP by touch to GND
	2	BD	1 BAND or 1 MHz STEP DOWN by touch to GND
	3	BU	1 BAND or 1 MHz STEP UP by touch to GND
	1	MU	MIC UP by GND
	2	MU	MIC DOWN by GND
	1	SS	STAND BY
	2	GND	GND
	1	GND	GND
	2	EN2	Encoder input
	3	EN1	
	4	5 V	5 V for Encoder

Connector No.	Terminal No.	Terminal name	Function
	1	CWB	CW MODE information + B
	2	USB	USB MODE information + B
	3	LSB	LSB MODE information + B
	1	FMB	FMB MODE information + B
	2	AMB	AM MODE information + B
	3	CWB	CW MODE information + B
	4	SSB	SSB MODE information + B
	1	7 A	7 MHz BAND information operate "L"
	2	21 A	21 MHz BAND information operate "L"
	3	28 A	28 MHz BAND information operate "L"
	4	50 A	50 MHz BAND information operate "L"
	1	05 A	0.5 MHz BAND information operate "L"
	2	2 A	2 MHz BAND information operate "L"
	3	4 A	4 MHz BAND information operate "L"
	i	12 A	12 MHz BAND information operate "L"
	5	10 A	10 MHz BAND information operate "L"
	6	8 A	8 MHz BAND information operate "L"
	7	16 A	16 MHz BAND information operate "L"
	1	PS0	VS-1 voice synthesizer address signal
	2	PS3	VS-1 voice synthesizer address signal
	3	PB2	VS-1 voice synthesizer address signal
	4	PS1	VS-1 voice synthesizer address signal
	5	5 V	5 V output
	6	GND	GND
	1	14 A	14 V input
	2	AMF	AM Frequency shift control
	1	(NC)	—
	2	VSC	VS-1 operate by GND
	1	IFS	IF shift control voltage input
	2	RIT	RIT control input
	1	SBK	RX Blanking pulse input at PLL switch
	2	(GND)	—
	1	PS4	VS-1 voice synthesizer address signal
	2	SR	Voice synthesizer start signal
	3	BY	Voice synthesizer ON = "H"
	1	dp	"d.p" data for display
	2	g	"g" data for display
	1	f	"f" data for display
	2	e	"e" data for display
	3	5 V	5 V output
	1	GND	GND
	2	P20	
	3	P21	
	4	P22	expander control output
	5	P23	
	6	PLG	
	7	CS	clock output chip selector output
	1	GS	GC-10 installation sencer
	2	GC	GC-10 installation sencer
	1	BZ	BEEP TONE control "L" = BEEP
	2	GND	GND
	1	5 V	5 V input
	2	8 V	8 V input

## TERMINAL FUNCTIONS

Connector No.	Terminal No.	Terminal name	Function
	1 2 3	PB PG CV	PLL 8 V input PLL GND VCO control voltage output
	1 2	VC2 GND	VCO RF voltage input GND
	1 2	CAR GND	carrier output GND
	1 2	RL (GND)	TX about + 12 Relay control —
	1 2	RC RS	RIT switch RIT works when toucher RC and RS
	1 2 3 4 5	C2 C3 C4 C5 C1	MATRIX input of KEY BOARD
	1 2 3	PGS MS HLD	Program scan IND output Memory scan IND output Hold IND output
	1 2	LOK STP	lock IND output Step IND output
	1 2 3 4 5 6	D6 D5 D4 D3 D2 D1	MATRIX input of KEY BOARD
	1 2	5 V GND	5 V output GND
	1 2	OAD 5 V	"ON AIR" display 5 V output
<b>DISPLAY UNIT (X54-1880-00)</b>			
	1 2 3	11 V GND -6	11 V LINE (DC-DC CONVERTER SOURCE) 0 V (DC-DC CONVERTER) -6 V LINE (DC-DC CONVERTER output)
	1 2	f g	"f" data for display "g" data for display
	1 2 3	5 V dp e	5 V LINE "d.p." (dot point) data for display "e" data for display
	1 2 3 4 5 6 7	CS PRG P23 P22 P21 P20 GND	chip select input clock input  expander control output  GND

# TS-670

## OPTION (GC-10)

### GC-10 CIRCUIT DESCRIPTION

The GC-10 is an optional unit to be attached to the TS-670 to permit reception of 0.5 to 30 MHz (excluding certain frequencies).

The GC-10 consists of RF amp and 6 sets of BPFs, and six VCOs.

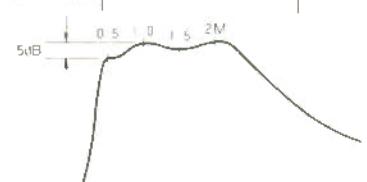
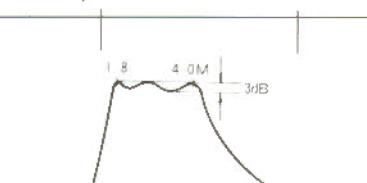
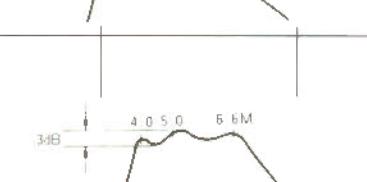
The RF signal is fed from the TS-670 via the RF attenuator, then each band is selected by switching diodes D1 to D12 (IS2588) and amplified by RF amp Q1 (3SK74), then fed

through buffer amp Q2 before being input to the reception mixer of the TS-670.

Excluding the 0.5 to 1.8 MHz band, the medium frequency trap for other bands is inserted at the input.

The VCO output for each band is fed through buffer amps Q3 and Q4, then output to the reception mixer of the TS-670. D31 is a circuit which permits the control unit to detect that the GC-10 is attached to the TS-670.

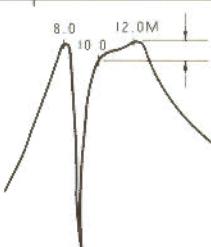
### ADJUSTMENT

Item	Condition	Measurement				Adjustment		Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
1. VCO adjustment	Voltage adjustment MODE: FM	DC VM	GC	CV	GC	L34		6.0V	
								1.8 ~ 2.8V	Confirm
						L36		6.5V	
								1.8V ± 0.5V	Confirm
						L38		6.5V	
								1.9V ± 0.5V	Confirm
						L40		6.5V	
								1.7V ± 0.5V	Confirm
								2V ± 0.5V	
								5.7V ± 0.5V	Confirm
						L43		6.5V	
								1.5V ± 0.5V	Confirm
						L45		6.5V	
								1 ~ 1.9V	Confirm
2. RX BPF adjustment	(1) Display: 1MHz (0.5 ~ 1.799MHz) MODE: FM • Connect the sweep output to RF U 2 connector. • Connect the detector to the RF U D3 cathode.	SWEEP SCOPE DETECTOR	RF	D3 (cathode)	GC	L5,6,7	Adjust as shown on the right.		
						L8,9,10			
						L11,12 13			

# TS-670

## OPTION (GC-10)

### ADJUSTMENT

Item	Condition	Measurement				Adjustment		Specification	Remarks
		Test equipment	Unit	Terminal	Unit	Parts	Method		
3. RX BPF adjustment	(4) Display: 10MHz (8 ~ 11.999MHz)	SWEEP SCOPE DETECTOR	RF	D3 (cathode)	GC	L14,15		4dB	
	(5) Display: 14MHz (12 ~ 15.999MHz)					L17,18			
	(6) Display: 18MHz (16 ~ 20.999MHz)					L20,21			

### GC-10 SPECIFICATIONS

- Reception frequency range : 500 kHz ~ 30 MHz  
(Except around 8.83MHz)
- Image ratio : 40 dB or more\*
- IF disturbance ratio : 40 dB or more\*  
\* Except 7.0 ~ 7.1 MHz, 21.0 ~ 21.45MHz and 28 ~ 29.7 MHz
- Sensitivity

Frequency	Mode	SSB, CW (10 dB S/N)	AM (10 dB S/N)
0.5 ~ 1.8MHz		6 dB $\mu$ (2 $\mu$ V) or less	24 dB $\mu$ (16 $\mu$ V) or less
1.8 ~ 7MHz		-6 dB $\mu$ (0.5 $\mu$ V) or less	12 dB $\mu$ (4 $\mu$ V) or less
*7 ~ 7.1MHz		-12 dB $\mu$ (0.25 $\mu$ V) or less	6 dB $\mu$ (2 $\mu$ V) or less
7.1 ~ 8.3MHz		-6 dB $\mu$ (0.5 $\mu$ V) or less	12 dB $\mu$ (4 $\mu$ V) or less
9.5 ~ 21MHz		-6 dB $\mu$ (0.5 $\mu$ V) or less	12 dB $\mu$ (4 $\mu$ V) or less
*21 ~ 21.45MHz		-12 dB $\mu$ (0.25 $\mu$ V) or less	6 dB $\mu$ (2 $\mu$ V) or less
21.45 ~ 23MHz		-6 dB $\mu$ (0.5 $\mu$ V) or less	12 dB $\mu$ (4 $\mu$ V) or less
23 ~ 24.8MHz		4 dB $\mu$ (1.6 $\mu$ V) or less	22 dB $\mu$ (12.5 $\mu$ V) or less
*24.8 ~ 28MHz		-6 dB $\mu$ (0.5 $\mu$ ) or less	12 dB $\mu$ (4 $\mu$ V) or less
28 ~ 29.7MHz		-12 dB $\mu$ (0.25 $\mu$ V) or less	6 dB $\mu$ (2 $\mu$ V) or less
29.7 ~ 30MHz		-6 dB $\mu$ (0.5 $\mu$ V) or less	12 dB $\mu$ (4 $\mu$ V) or less

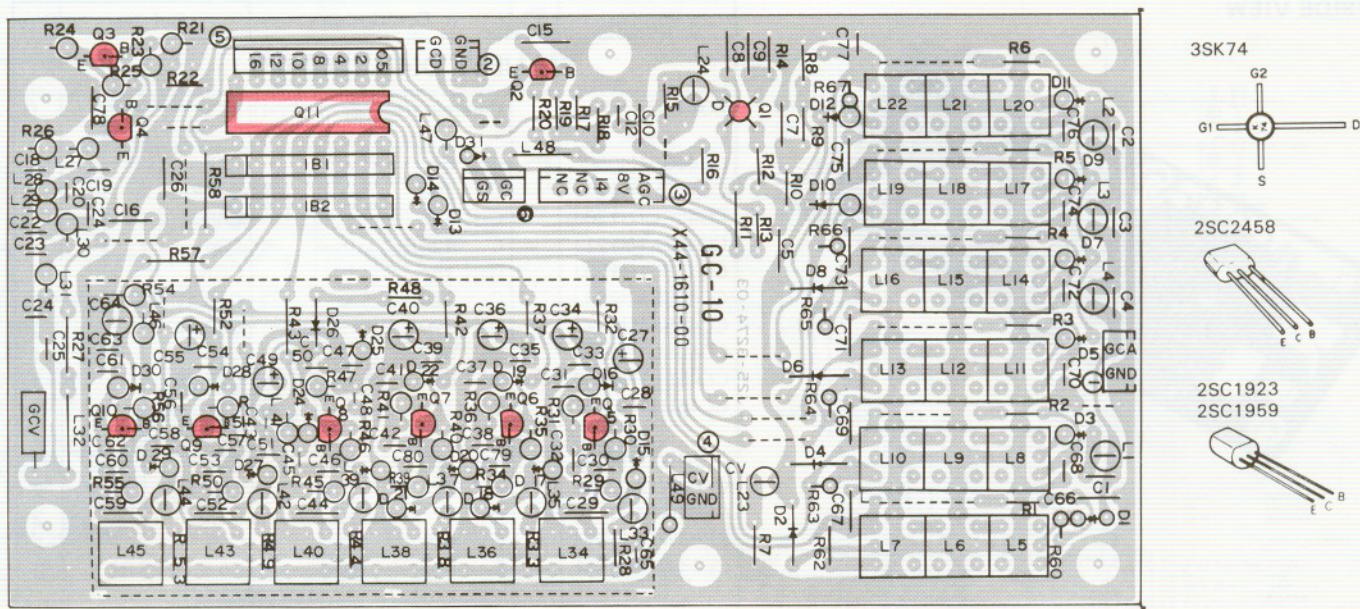
\* TS-670

- Dimensions : 71 mm width  
23 mm height  
135 mm depth
- Weight : Approx. 100 g

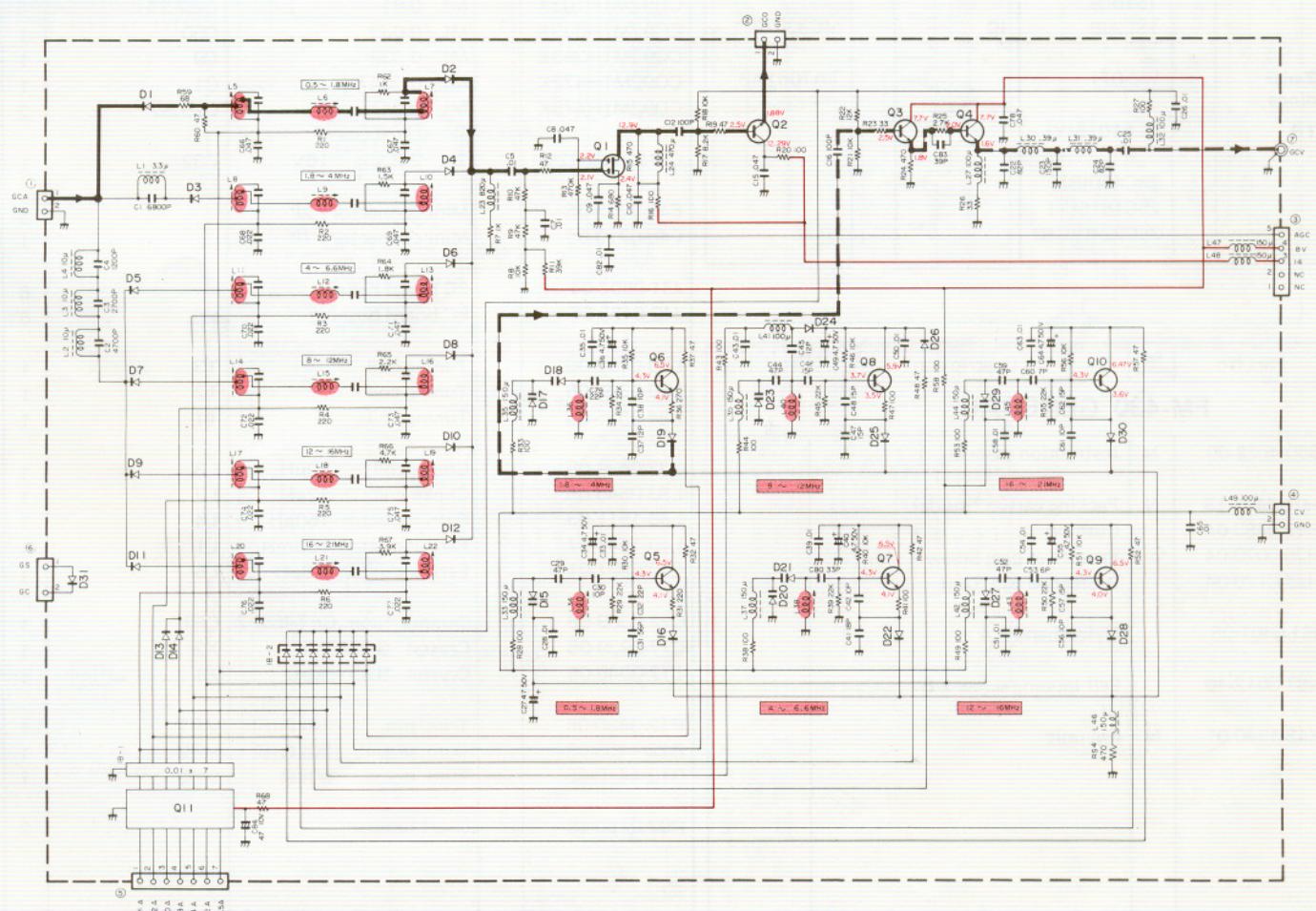
# TS-670 OPTION (GC-10)

Parts No.	Re-marks	Description		Q'ty	Ref No.
<b>GC-10</b>					
B50-4140-00		OPERATING MANUAL		1	
H01-4567-03		CARTON (INSIDE)		1	
H03-2193-04		PACKING CASE OUTSIDE		110	
H12-1365-04		BUFFER		1	
J61-0408-05		VINYL TIE		3	
N87-3012-46		TAPPING SCREW		6	
X44-1610-00		GC UNIT		1	
<b>GC-10 UNIT (X44-1610-00)</b>					
CC45RH1H050C		CERAMIC SP 50V	1	C	, 38
CC45TH1H060D		CERAMIC 6P 50V	1	C	, 53
CC45TH1H070D		CERAMIC 7P 50V	1	C	, 60
CC45RM1H100D		CERAMIC 82P 50V	2	C	, 22, 24
CC45SL1H820J		CERAMIC 10P 50V	3	C	, 30, 32, 42
CC45RM1H101J		CERAMIC 100P 50V	2	C	, 12, 16
CC45RM1H120J		CERAMIC 12P 50V	2	C	, 37, 45
CC45TH1H150J		CERAMIC 15P 50V	1	C	, 46
CC45SL1H151J		CERAMIC 150P 50V	1	C	, 23
CC45RH1H180J		CERAMIC 18P 50V	1	C	, 41
CC45RH1H220J		CERAMIC 22P 50V	1	C	, 79
CC45UJ1H330J		CERAMIC 33P 50V	1	C	, 80
CC45RH1H470J		CERAMIC 47P 50V	1	C	, 29
CC45RH1H560J		CERAMIC 56P 50V	1	C	, 31
CC45UJ1H100D		CERAMIC 10P 50V	2	C	, 56, 61
CC45UJ1H150J		CERAMIC 15P 50V	4	C	, 47, 48, 57, 62
CC45UJ1H470J		CERAMIC 47P 50V	3	C	, 44, 52, 59
CE04W1A470M		ELECTRO 47 10V	7	C	, 27, 34, 36, 40, 49, 55, 64
CK45FH1H03Z		CERAMIC 0.01 50V	3	C	, 5, 7, 26
C092MH1H22K		MYLAR 1200P 50V	1	C	, 4
C092MH1H272K		MYLAR 2700P 50V	1	C	, 3
C092MH1H472K		MYLAR 4700P 50V	1	C	, 2
C092MH682K		MYLAR 6800P 50V	1	C	, 1
C91-0117-05		CERAMIC CAP 0.01	12	C	, 25, 28, 33, 35, 39, 43, 50 , 51, 54, 58, 63, 65 , 68, 70, 72, 74, 76, 77
C91-1008-05		CERAMIC 0.022	6	C	, 8, 9, 10, 15, 66, 67, 69 , 71, 73, 75, 78
C91-0119-05		CERAMIC 0.047 25V	11	C	
E31-2170-05		JUMPER WIRE	13		
E40-0273-05		MINI CONNECTOR 2P	4		
E40-0573-05		MINI CONNECTOR 5P	1		
E40-0773-05		PIN ASS'Y 7P	1		
F11-0867-04		SHIELDING CASE	1		
ITT310TE		VARI-CAP DIODE	8	D	, 15, 17, 18, 20, 21, 23, 27 , 29
J31-0502-04		COLLAR	6		
J42-0428-05		BUSHING	6		
L32-0195-05		OSCILLATING COIL	2	L	, 40, 43
L32-0197-05		OSCILLATING COIL 21.28MHZ	1	L	, 45
L32-0668-05		OSCILLATING COIL	1	L	, 34
L32-0669-05		OSCILLATING COIL	1	L	, 36
L32-0670-05		OSCILLATING COIL	1	L	, 38
L34-3106-05		BPF COIL 05A	1	L	, 5
L34-3107-05		BPF COIL 05B	1	L	, 6
L34-3108-05		BPF COIL 05C	1	L	, 7
L34-3109-05		BPF COIL 2A	1	L	, 8
L34-3110-05		BPF COIL 2B	1	L	, 9
L34-3111-05		BPF COIL 2C	1	L	, 10
L34-3112-05		BPF COIL 4A	1	L	, 11
L34-3113-05		BPF COIL 4B	1	L	, 12
L34-3114-05		BPF COIL 4C	1	L	, 13
L34-3115-05		BPF COIL 8A	1	L	, 14

## OPTION (GC-10)



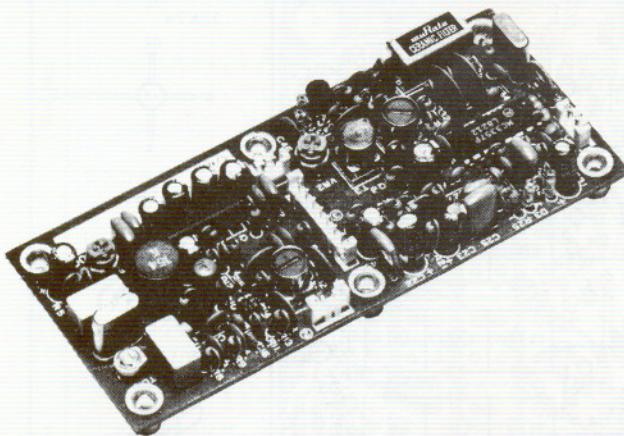
Q1 : 3SK74(L) Q2, 5 ~ 10 : 2SC2458(Y) Q3 : 2SC1923(O) Q4 : 2SC1959(Y) Q11 :  $\mu$ PC80C D1 ~ 12, 24 : 1S2588 D13, 14, 26, 31 : 1S1555 D15, 17, 18, 20, 21, 23, 27, 29 : 1TT310TE D16, 19, 22, 25, 28, 30 : 1S1587



# TS-670

## OPTION (FM-430)

### OUTSIDE VIEW



### PARTS LIST

#### SEMICONDUCTOR

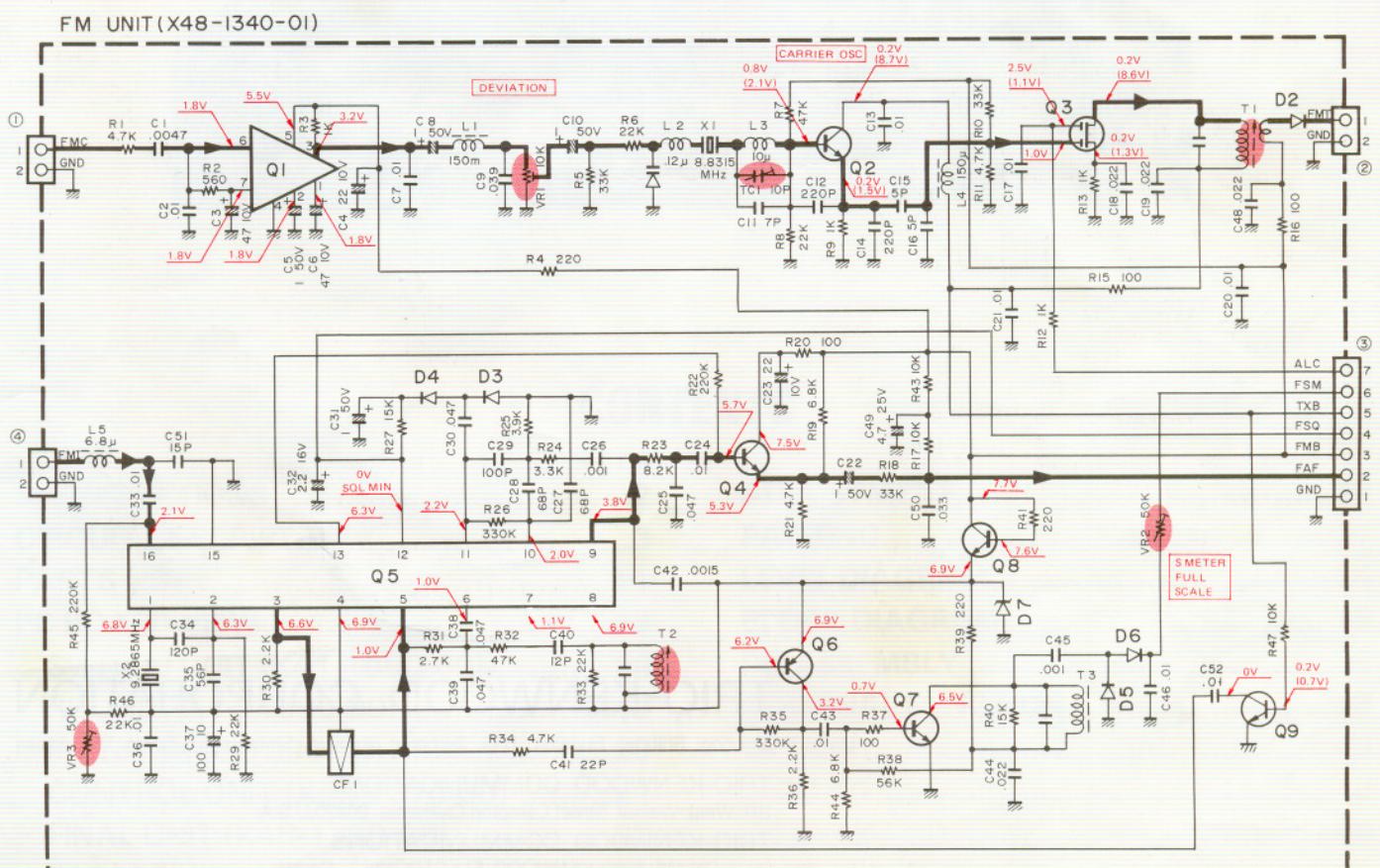
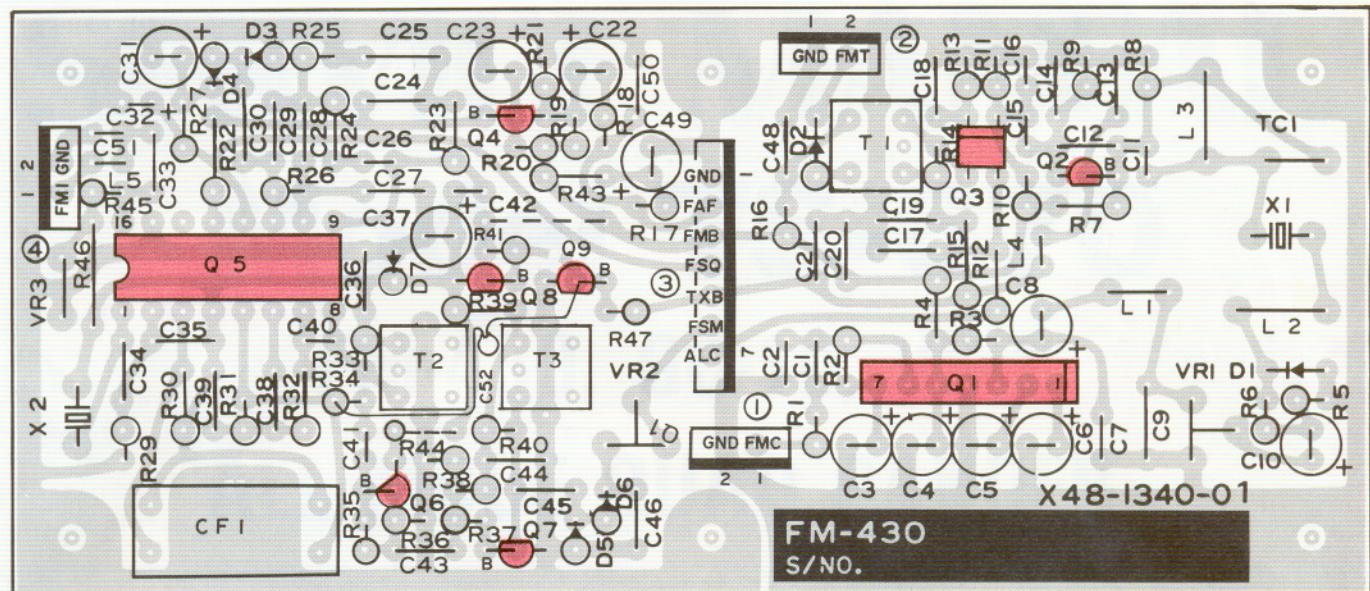
N : New parts

Item	Re-marks	Name	Item	Re-marks	Name
Diode		1N60	FET		3SK73(GR)
		1S1555			MC3357P
		1S2208			TA7061AP
Zener diode		WZ-071	IC		
		2SA1015(Y)			
TR		2SC460(B)			
		2SC1815(Y)			
		2SC2240(GR)			

Part No.	Re-marks	Description	Ref. No.
<b>FM-430 GENERAL</b>			
B50-4029-00	N	Instruction manual	
H01-4471-13	N	Packing carton (inside)	
H12-0483-04		Cushion	
H25-0029-04		Protective bag, Screw	
H25-0120-04		Protective bag, Unit	
J61-0401-05		Nylon band x 4	
N87-3012-46		Self tapping screw x 6	
X48-1340-01	N	FM unit	

Part No.	Re-marks	Description	Ref. No.	Q'ty	
<b>FM UNIT (X48-1340-01)</b>					
C05-0031-15		Ceramic trimmer 10P	TC1	1	
CC45SL1H050C	C	5P	C15	1	
CC45SL1H101J	C	100P	C29	1	
CC45SL1H120J	C	12P	C40	1	
CC45SL1H121J	C	120P	C34	1	
CC45SL1H150J	C	15P	C51	1	
CC45SL1H220J	C	22P	C16,41	2	
CC45SL1H221J	C	220P	C12,14	2	
CC45SL1H560J	C	56P	C35	1	
CC45SL1H680J	C	68P	C27,28	2	
CC45UJ1H070D	C	7P	C11	1	
CE04W1A101M	E	100	10V	C37	1
CE04W1A220M	E	22	10V	C4,23	2
CE04W1A470M	E	47	10V	C3,6	2
CE04W1E4R7M	E	4.7	25V	C49	1
CE04W1H010M	E	1	50V	C5,8,10,22,31	5
CK45B1H102K	C	0.001	C26,45	2	
CK45B1H152K	C	0.0015	C42	1	
CK45F1H103Z	C	0.01	C13,17,20,21,33, 36,43,46	8	
CK45F1H223Z	C	0.022	C18,19,44,48	4	
CK45F1H473Z	C	0.047	C38,39	2	
CQ92M1H103K	ML	0.01	C2,7,24	3	
CQ92M1H333K	ML	0.033	C50	1	
CQ92M1H393K	ML	0.039	C9	1	
CQ92M1H472K	ML	0.0047	C1	1	
CQ92M1H473K	ML	0.047	C25,30	2	
CS15E1C2R2M	T	2.2	16V	C32	1
E40-0273-05		Mini connector 2P		3	
E40-0773-05		Mini connector 7P		1	
J31-0502-04		PC board collar		6	
J42-0428-05		PC board bushing		6	
L30-0199-06		Tuning coil	T3	1	
L30-0503-05		Tuning coil	T2	1	
L34-0535-05		Tuning coil	T1	1	
L33-0639-05		Choke coil 10μH	L3	1	
L33-0640-05		Choke coil 12μH	L2	1	
L40-1511-03		Ferri-inductor 150μH	L4	1	
L40-1541-27		Ferri-inductor 150mH	L1	1	
L40-6891-01		Ferri-inductor 6.8μH	L5	1	
C72-0309-06		Ceramic filter CFT455F2	CF1	1	
C77-0939-05		Crystal 9.2865MHz	X2	1	
C77-0940-05		Crystal 8.8315MHz	X1	1	
R12-3430-05		Trim. pot. 10kΩ(B)	VR1	1	
R12-4408-05		Trim. pot. 50kΩ(B)	VR2	1	
R12-4410-05		Trim. pot. 50kΩ	VR3	1	
R92-0150-05		Short jumper		2	

# OPTION (FM-430)



2SA1015 2SC1815  
2SC2240

2SC460 TA7061AP

Q1	TA7061AP	Q5	MC3357P	D1	IS2208
Q2	2SC460(B)	Q6	2SA1015(Y)	D2	IS1555
Q3	3SK73(GR)	Q7 ~ 9	2SC1815(Y)	D3 ~ 6	IN60
Q4	2SC2240(GR)			D7	MTZ7.5JA



# TS-670

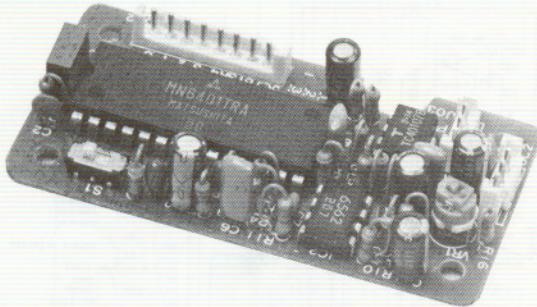
## OPTION (VS-1 Voice synthesizer unit)

### SPECIFICATIONS

**Dimensions:** W 70mm  
H 15mm  
D 35mm

**Weight:** 20g

### OUTSIDE VIEW



### PARTS LIST

Part No.	Re-marks	Description	Ref. No.
B50-4035-00	N	Instruction manual	
CC45SL1H121J	C	120P x 2	C2,3
CE04W1A470M	E	47 10V	C1,14,15
CE04W1C100M	E	10 16V	C11
CE04W1HR22M	E	0.22 50V	C12
CK45B1H221K	C	220P x 2	C7,10
CQ92M1H332K	ML	0.0033 x 3	C6,8,9
CS15E1E010M	T	1 25V	C4
CS15E1V0R1M	T	0.1 35V	C5
C91-0131-05	C	0.01 (SP)	C13
E40-0273-05	△	Mini connector 2P W M	
E40-0373-05	△	Mini connector 3P W M	
E40-0373-05	△	Mini connector x 2 3P T	
E40-0873-05	△	Mini connector 8P W	
E40-5083-45	N	Mini connector 3P B	
H01-4481-03	N△	Packing carton (inside) M	
H01-4501-03	N△	Packing carton (inside) T	
H25-0029-04		Protective bag x 2	
L78-0006-05	N	Ceramic OSC	X1
N89-3006-46		Tapping screw x 4	
R12-4408-05		Trim. pot. 50kΩ	VR1
S31-1411-05	N	Slide switch	S1
AN6562	N	IC	IC2
MN6401TRA	N	IC	IC1
TC40107BP	N	IC	IC3

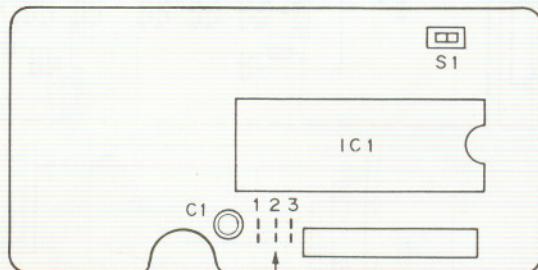
### TALK SPEED SELECTION

Speed is factory set at "standard" talk speed. Three different speeds can be selected.

Note: When placing the jumper, solder carefully.

Jumper place	Speed		
	Std. speed	30% more than Std.	60% more than Std.
1	X	X	O
2	X	X	O
3	X	O	X

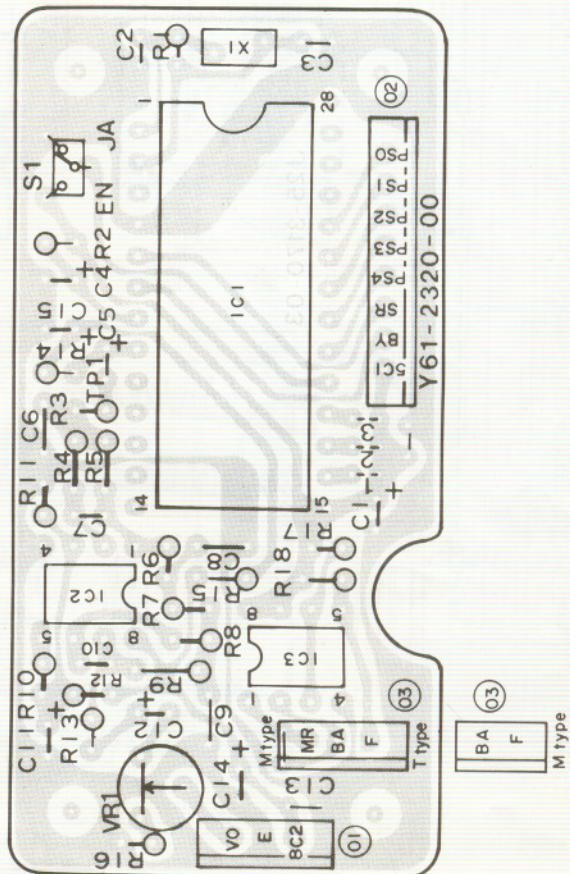
Symbol O, denotes the place in which a jumper wire is placed.



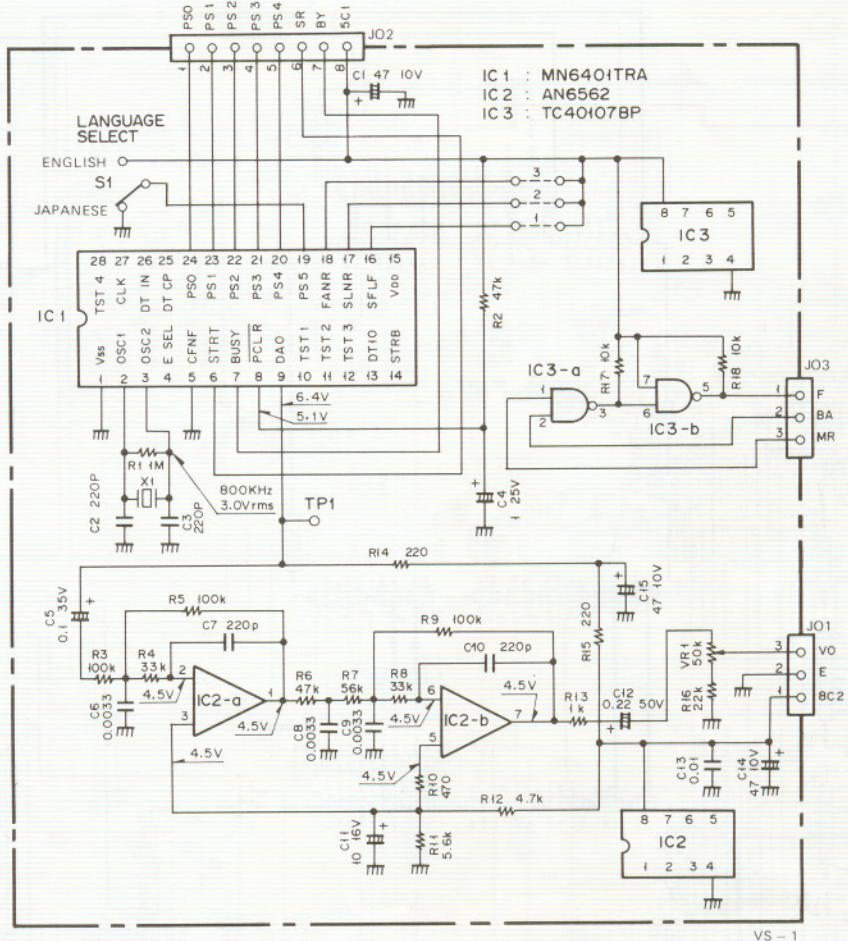
The place which a jumper wire to be placed.

### PC BOARD VIEW

#### Component side view

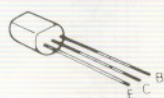


## OPTION (VS-1)

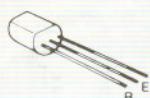


VS - 1

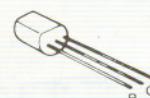
2SA1015 2SC1923  
2SC1775 2SC1959  
2SC1815 2SC2240



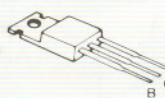
2SC2026  
2SC2407  
2SC2671



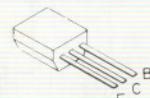
2SC2538



2SA1012



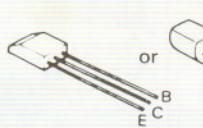
2SC2458  
2SC2603



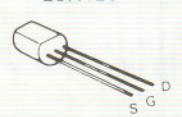
2SC496



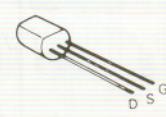
2SC460



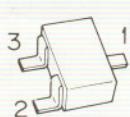
2SK30A  
2SK125



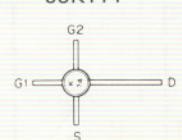
2SK192A



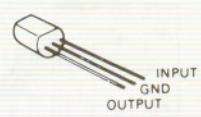
2SC2406TS



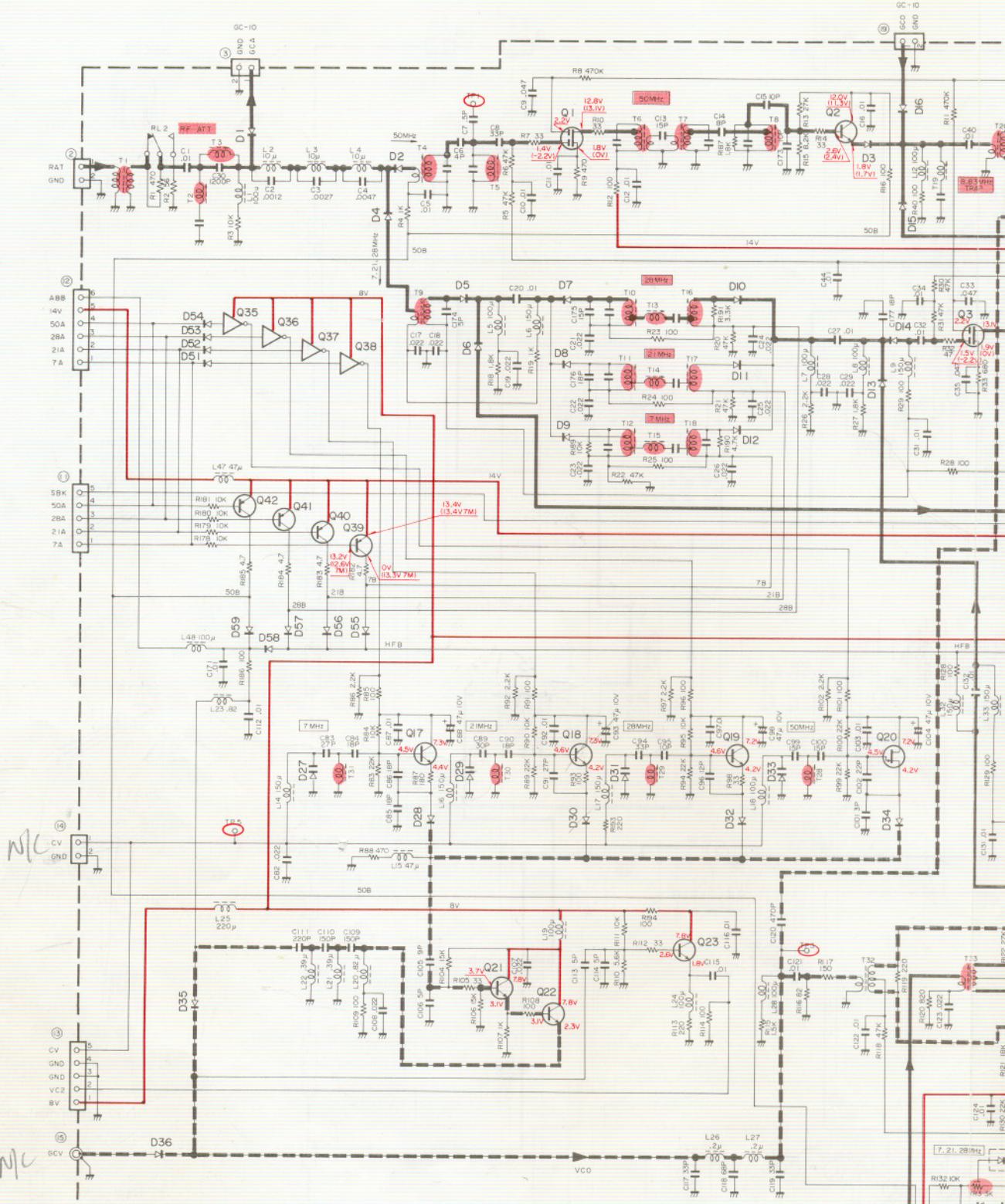
3SK74  
3SK97  
3SK114



NJM78L06A



RF UNIT (X44-1580-00)



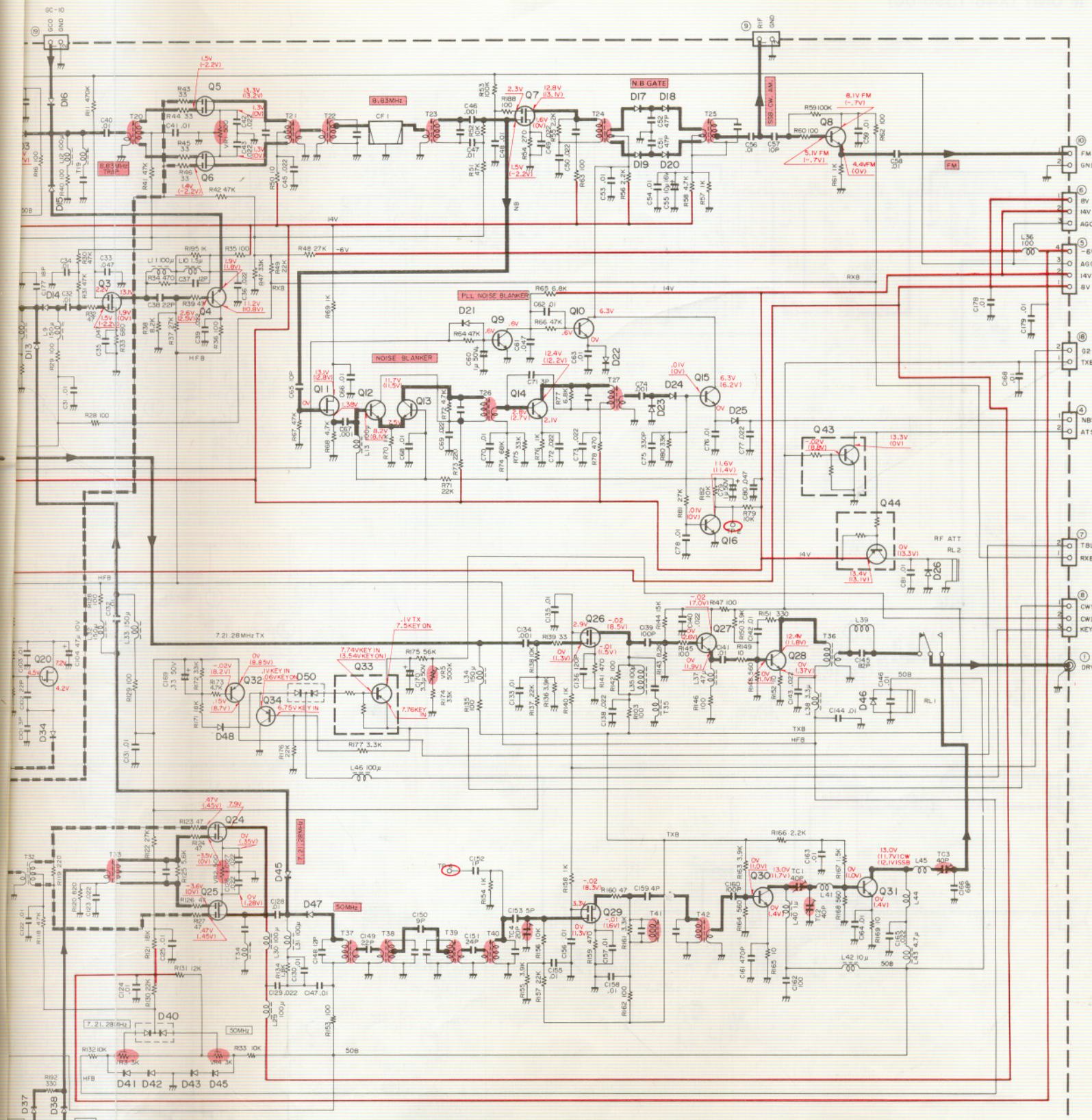
Q 1,3	:35K74(L)	Q 32
Q 2,22,27	:25C1907	Q 33,35,36,37,38,4
Q 4,8,15	:25C2458(Y)	Q 34
Q 5,6,24,25	:35K122(L)	Q 39,40,41,42
Q 7,26,29	:35K73(6R)	Q 43
Q 9,10,16	:25C2458(Y) or :25C1815(Y)	
Q 11	:25K192(Y)	
Q12,13,14	:25C460 S)	D1,2,4,5,7,10,14
Q17,18,19	:25C2787(L)	D6,8,9,11,12,13,15,
Q20	:25K192A(GR)	17,18,19,20,26,30,41
Q21	:25C2347	D21,23,24
Q23	:25C1923(O)	
Q28,30,31	:25C2086	

:2SA733(R)	D22,25	:MV - I3
:DTA114ES	D26,37,38,41,42,	:ISS133
:2SA1151(E)	43,44,46	
:2SA562(Y)	D27,29,31,33	:ITT310TE
:DTC114ES	D3,32,34,35,36	:BA282
	D40,50	:MC921
	D48	:MV-203
:IS2588	D51,52,53,54,55,	:IS1515

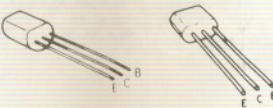
3SK74  
3SK12

2SC1907  
2SC1815  
2SC2787  
2SC2347  
2SC1923  
2SA733

## **SCHEMATIC DIAGRAM TS-670**



2SC1907  
2SC1815  
2SC2787  
2SC2347  
2SC1923  
2SA733



C2458



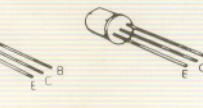
2SK192



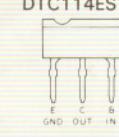
460



36 2SA111

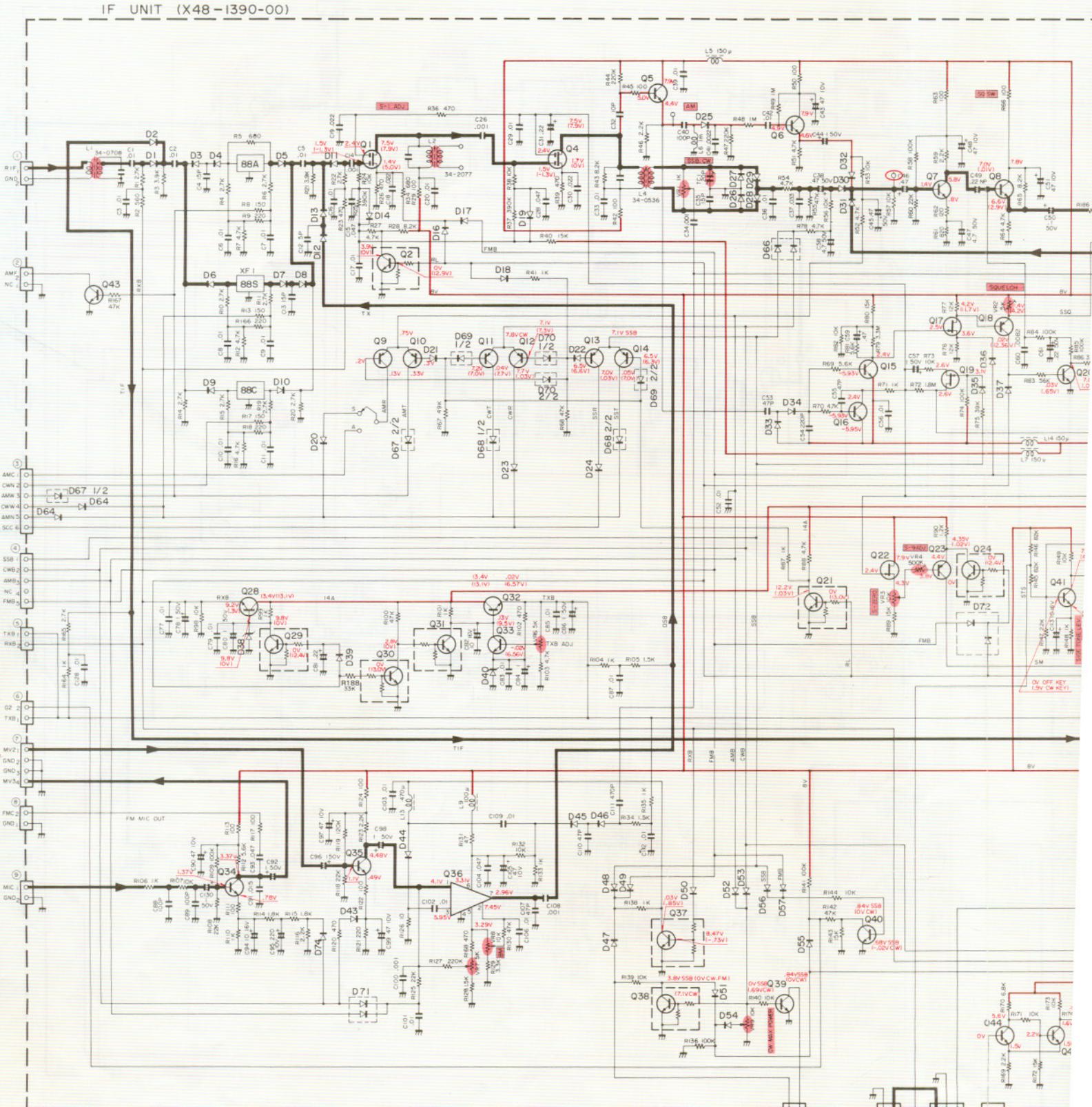


DTA114ES  
DTG114ES



# TS-670 SCHEMATIC DIAGRAM

## IF UNIT (X48-1390-00)



D25 ~ 29, 33, 34  
D3~8  
D66 ~ 72  
D4, 6, 9, 10  
IS1007  
MC921  
IS1587

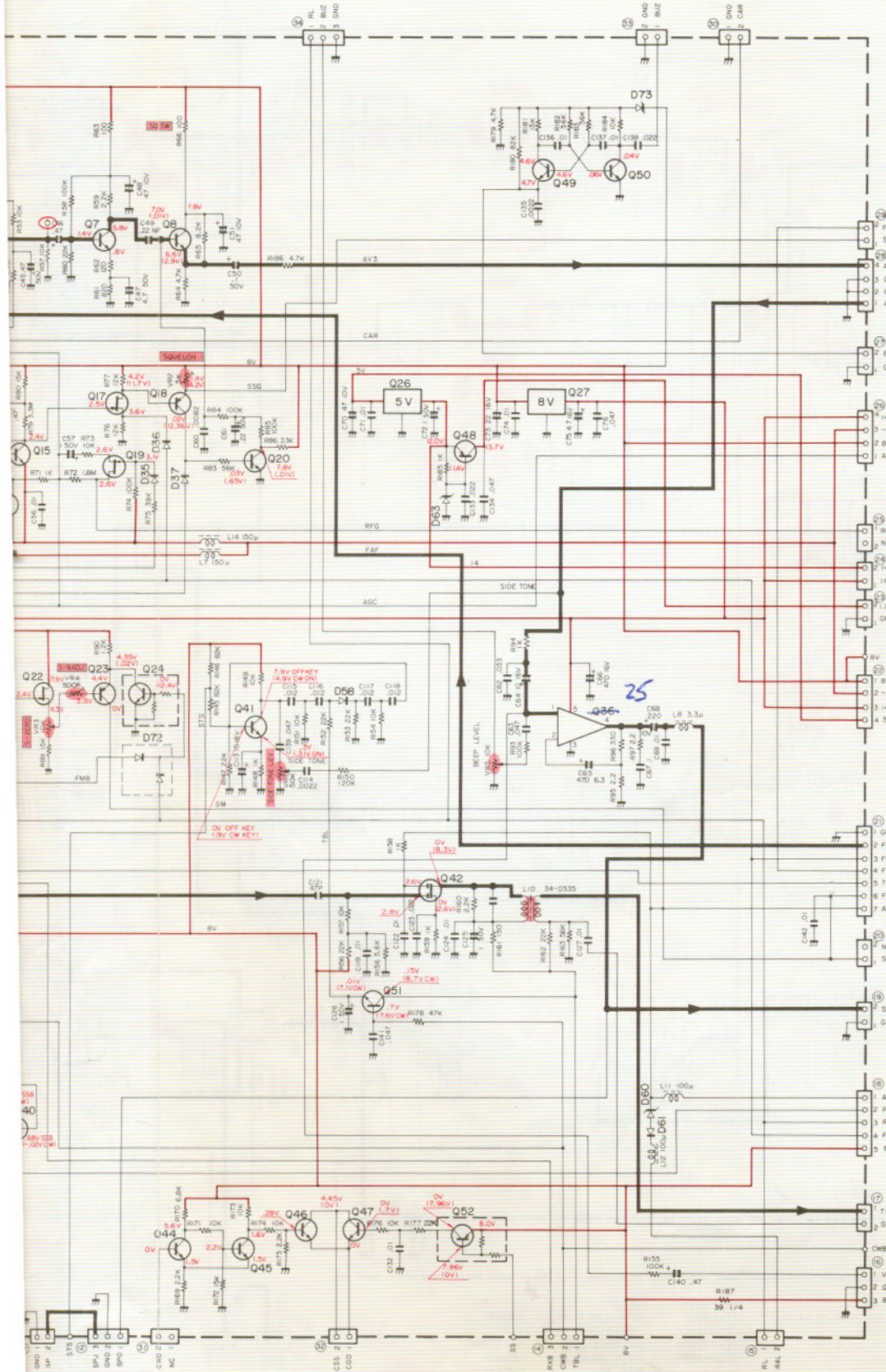
IN60 D1, 2, 12, 14, 16, 17, 18, 21~24,  
30, 31, 32, 36, 37, 39, 43, 49  
51 ~ 58, 64, 65, 74

IS1555 D11, 13, 19, 20, 35, 47, 48, 50  
D45  
D44  
D61

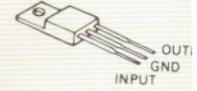
ISS133  
IS2588  
M1204 D73  
VO6B D40

D60  
D38  
D63

D55 D24  
D47 D19  
D45 D20  
D46 D21  
D53 D22  
D56 D23  
D57 D24  
D58 D25  
D59 D26  
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D61 D28  
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D103 D104  
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D106 D107  
D107 D108  
D108 D109  
D109 D110  
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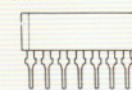
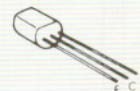
3SK73

AN7805  
AN7808DTA114ES  
DTC114ES

2SD880



AN612

2SC2459  
2SC24582SA2703  
2SA733  
2SC2240  
2SC1815  
2SA1015

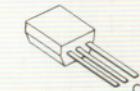
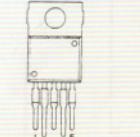
2SK30



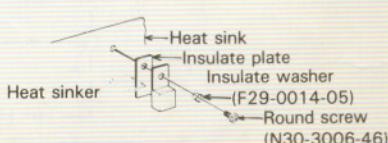
2SK192



2SA1115

 $\mu$ PC2002V

Q32 Attachment method



Q23 : 2SA1115(E) or 2SA1015(Y)  
 Q9 14,18 : 2SA733(R)  
 Q5,5,16,33,39,40,41,44,  
 46,47,49,50,51 : 2SC2458(Y) or 2SC2458(GR)  
 Q20,43,45 : 2SC2459(B) or 2SC2240(GR)  
 Q6,8,34,36 : 2SC2459(BL) or 2SC2459(GR)  
 Q7 : 2SC2459(BL)

Q28,48 : 2SC2703(Y)  
 Q32 : 2SD880(Y)  
 Q22 : 2SK92A(GR)  
 Q17,19 : 2SK30A(O)  
 Q1,4,42 : 3SK73(GR)  
 Q2,21,24,29,30,31,37,38 : DTC114ES

Q52

Q36

Q26

Q27

Q25

 $\mu$ PC2002V

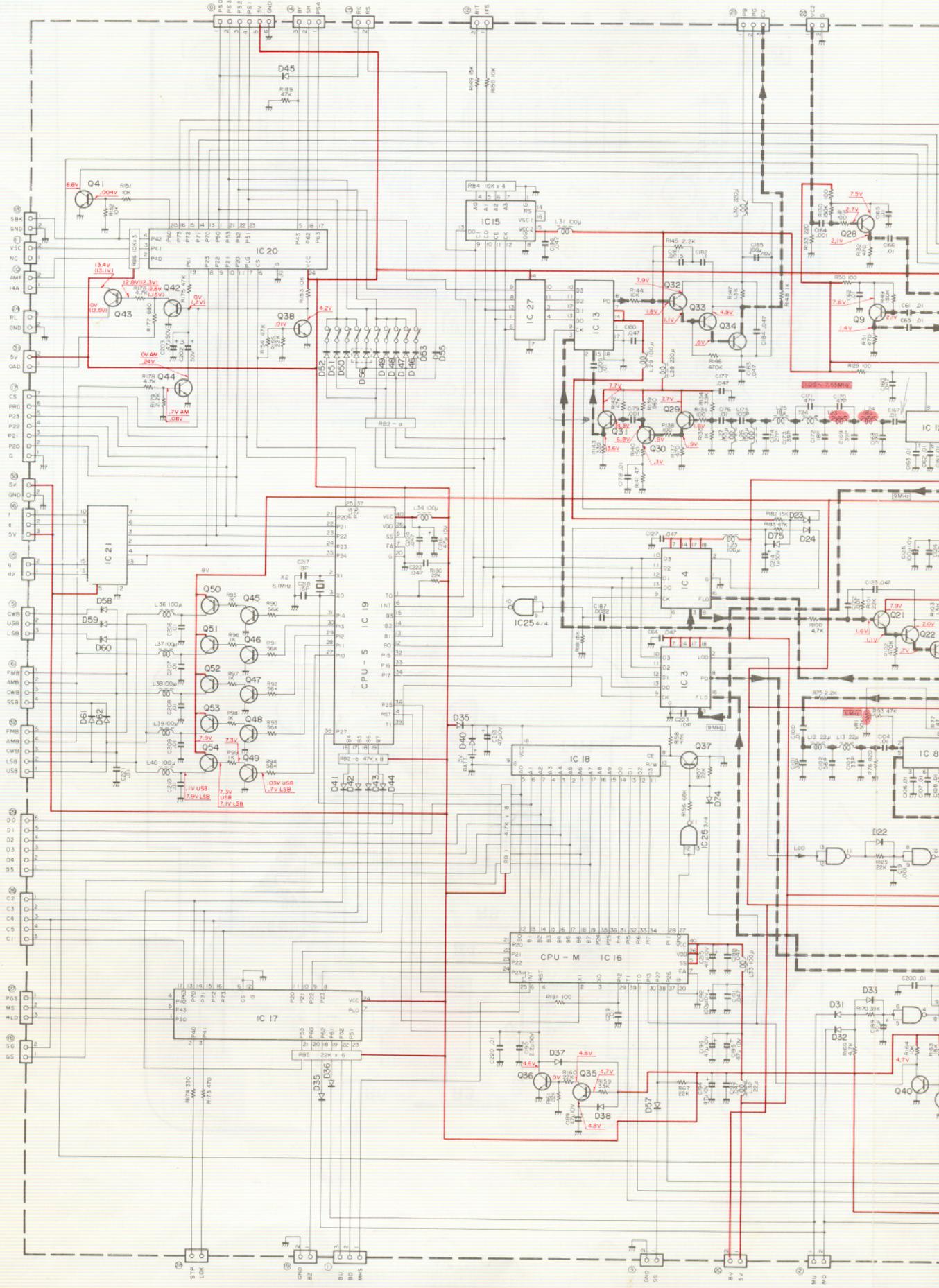
Q26

Q27

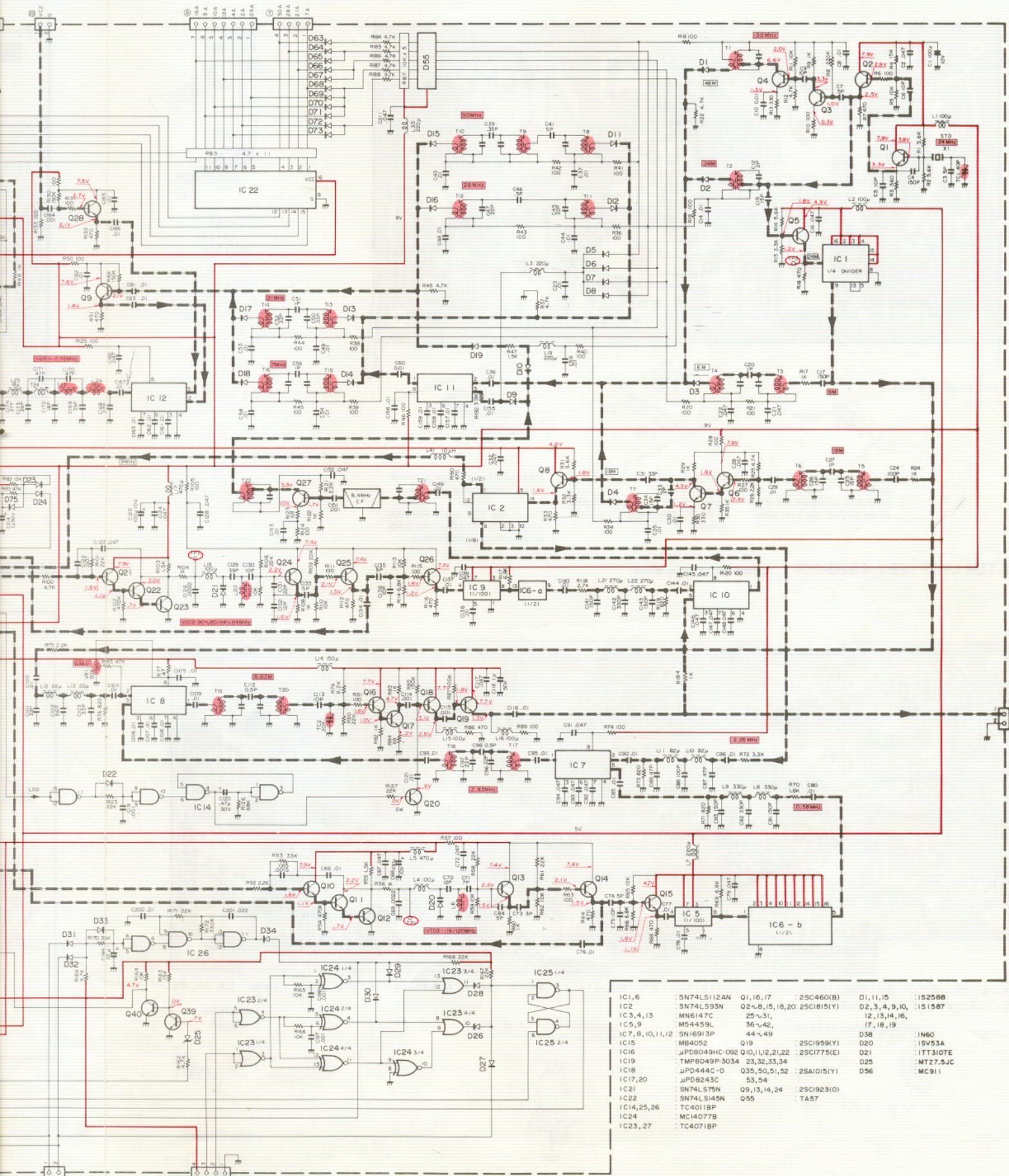
Q25

 $\mu$ PC2002V

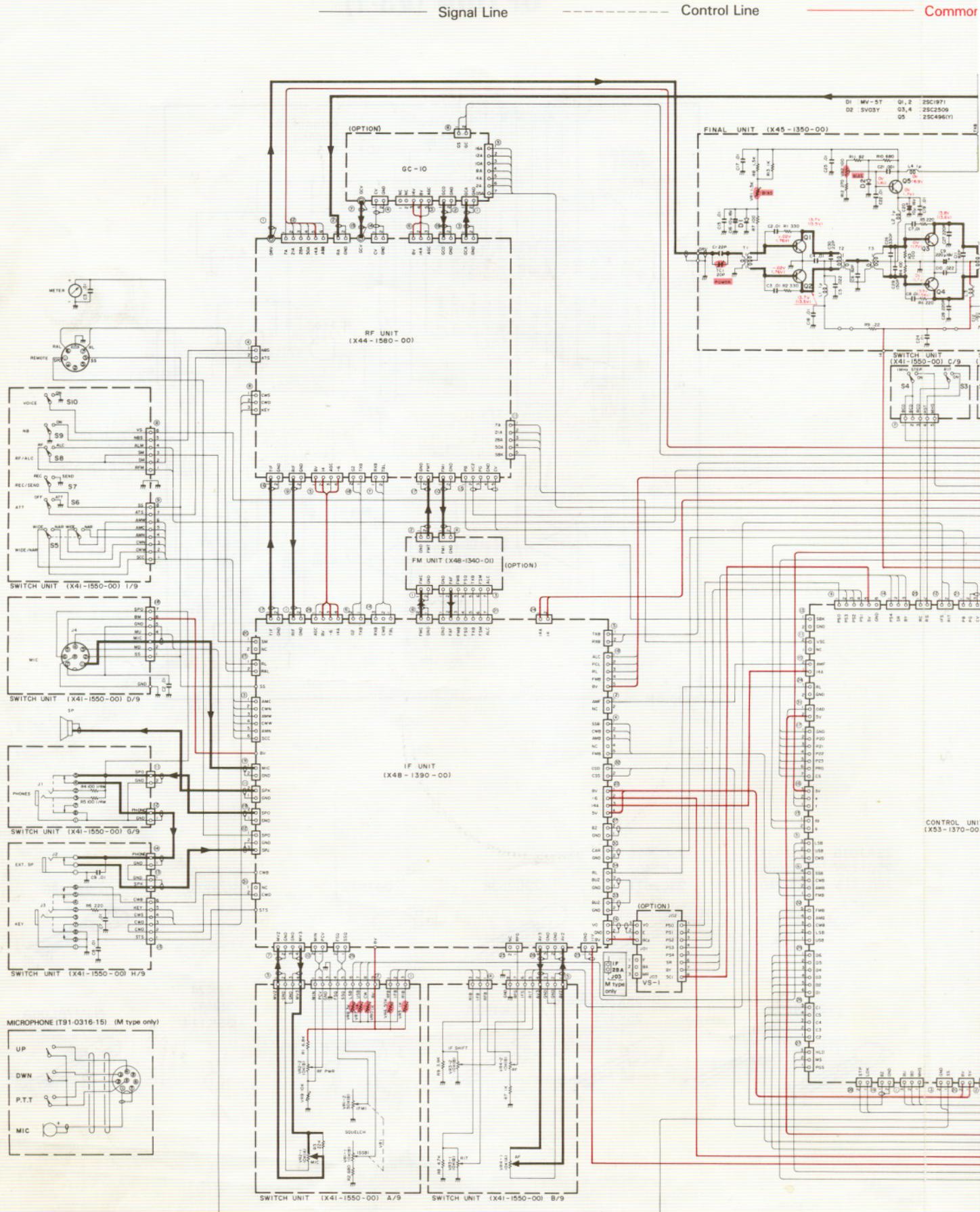
## **CONTROL UNIT (X53-1370-00)**



# **SCHEMATIC DIAGRAM TS-670**

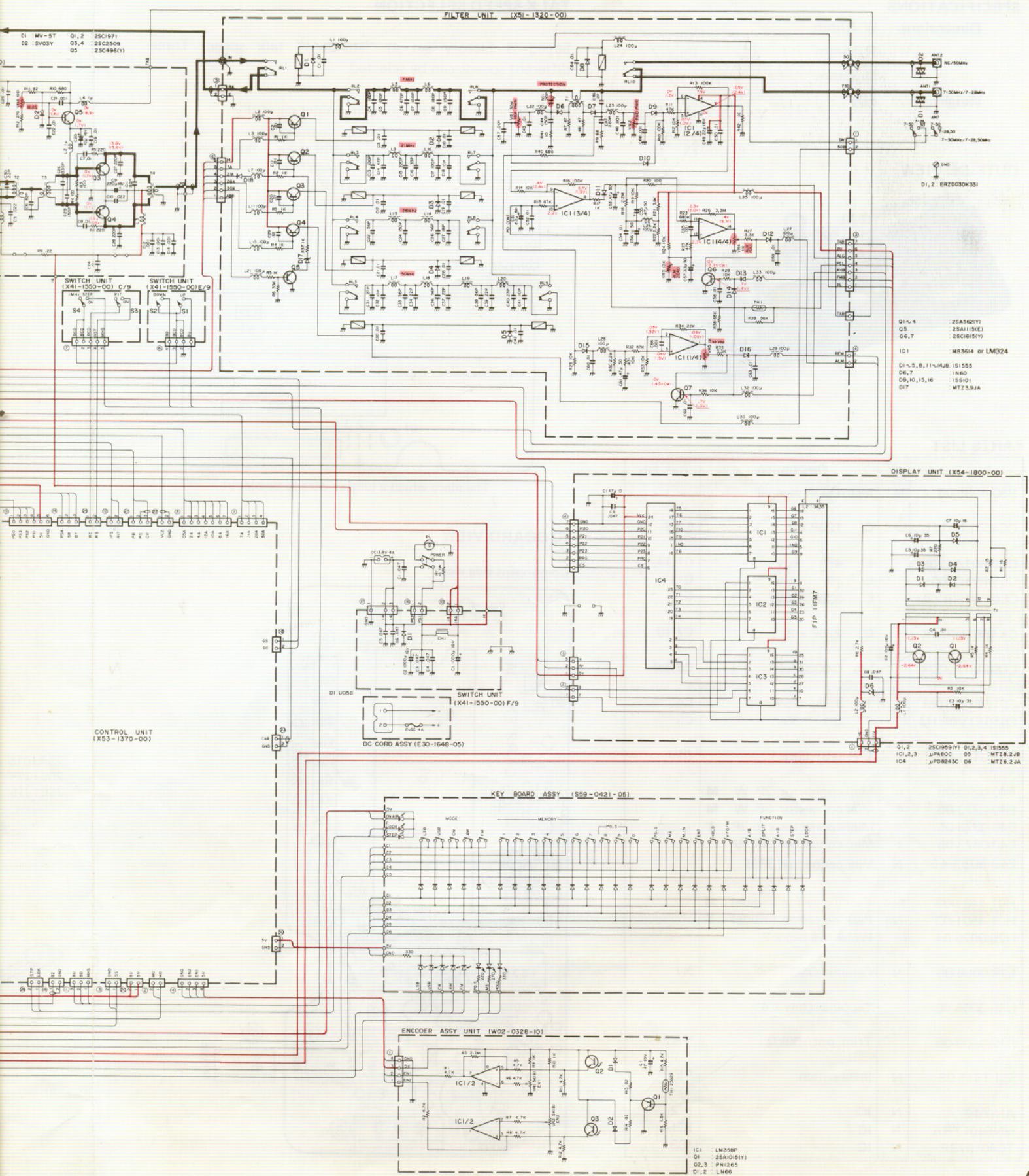


IC1,6	:SN74LS112AN	Q1,16,17	:2SC460(B)	D1,11,15	:IS2588
IC2	:SN74LS93N	Q2=8,15,16,18,20	:2SC181(Y)	D2,3,4,9,10,	:IS1587
IC3,4,13	MN6147C	25~31,		D2,13,14,16,	
IC5,9	M54459L	36~42,		17,18,19	
IC7,8,10,11,12	SN6916P	44~49		D38	:IN60
IC15	MB4052	Q19	:2SC1959(Y)	D20	:ISV53A
IC16	:JPD0049HC-092	Q10,11,12,21,22	:2SC1775(E)	D21	:ITT31OTE
IC19	:TMR8049P-3034	23,32,33,34		D25	:MTZ7.5JC
IC18	:JD444C=0	Q35,50,51,52	:2SA1015(Y)	D56	:MC911
IC17,20	:JD8243C	53,54			
IC21	:SN74LS75N	Q9,13,14,24	:2SC1923(O)		
IC22	:SN74LS145N	Q55	:TA57		
IC14,25,26	:TC4011BP				
IC24	:MC14077B				
IC23,27	:TC4071BP				



# SCHEMATIC DIAGRAM TS-670

Common DC Line



**TS-670**

**TRIO-KENWOOD CORPORATION**

Shionogi Shibuya Building, 17-5, 2-chome Shibuya, Shibuya-ku, Tokyo 150, Japan

**TRIO-KENWOOD COMMUNICATIONS**

1111 West Walnut Street, Compton, California 90220, U.S.A.

**TRIO-KENWOOD COMMUNICATIONS**

DIVISION OF TRIO-KENWOOD ELECTRONICS, GmbH

Rembrüker str. 15, 6056 Heusenstamm West Germany

**TRIO-KENWOOD ELECTRONICS, N.V.**

Leuvensesteenweg 504, B-1930 Zaventem, Belgium

**TRIO-KENWOOD (AUSTRALIA) PTY. LTD. (INCORPORATED IN N.S.W.)**

4E. Woodcock Place, Lane Cove, N.S.W. 2066, Australia