

# **Cost-effective Rollover Protective Structure (CROPS)**

for Wheeled Agricultural Tractors

Massey Ferguson 135 SERIES

TECHNICAL DRAWINGS

Note: “Left” and “Right” refer to the tractor operators’ left or right as they sit in the seat looking forward.

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DEPARTMENT OF HEALTH AND HUMAN SERVICES  
Centers for Disease Control and Prevention  
National Institute for Occupational Safety and Health



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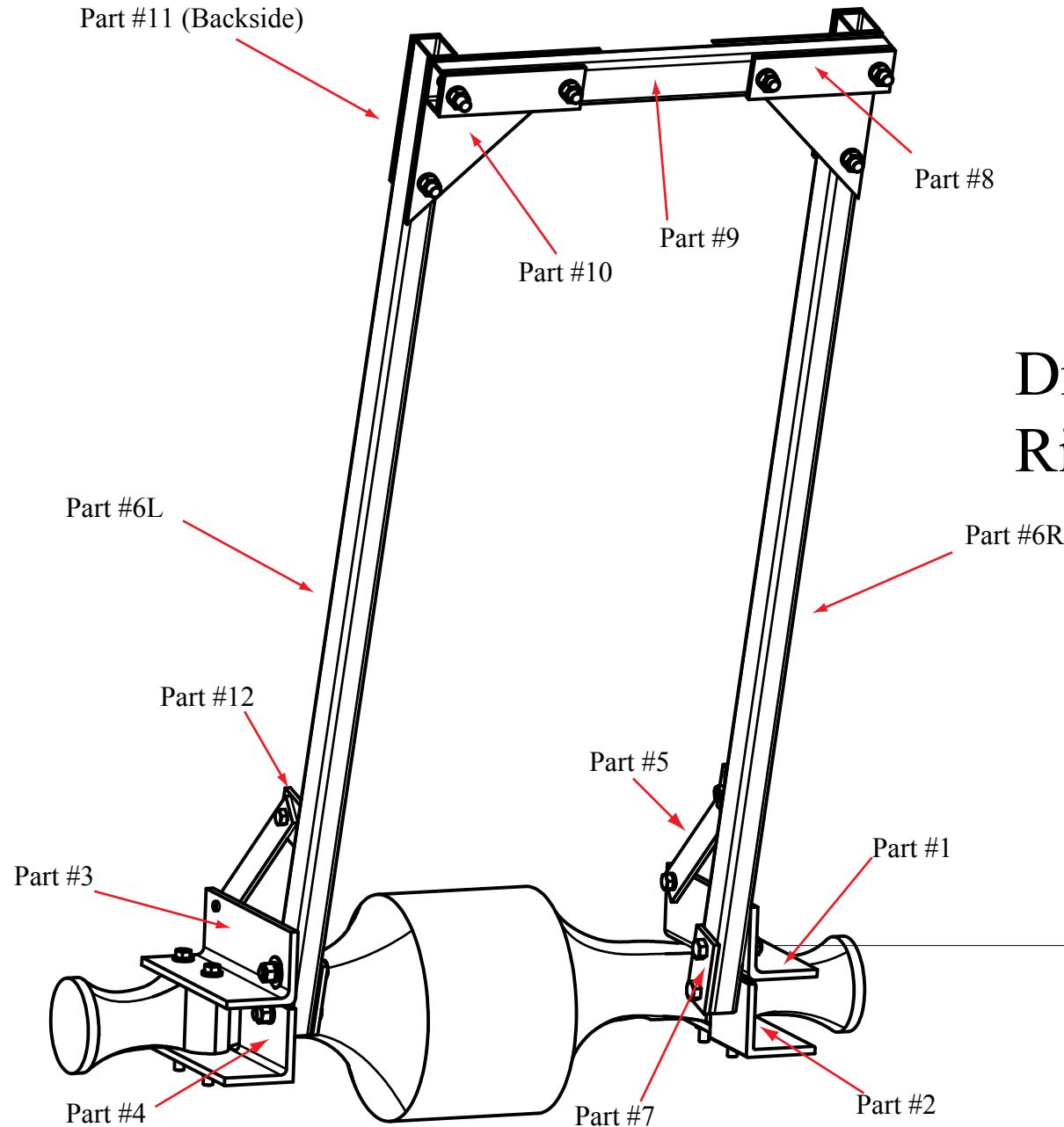
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# MF 135

## Parts

Driver's  
Left Side

Driver's  
Right Side

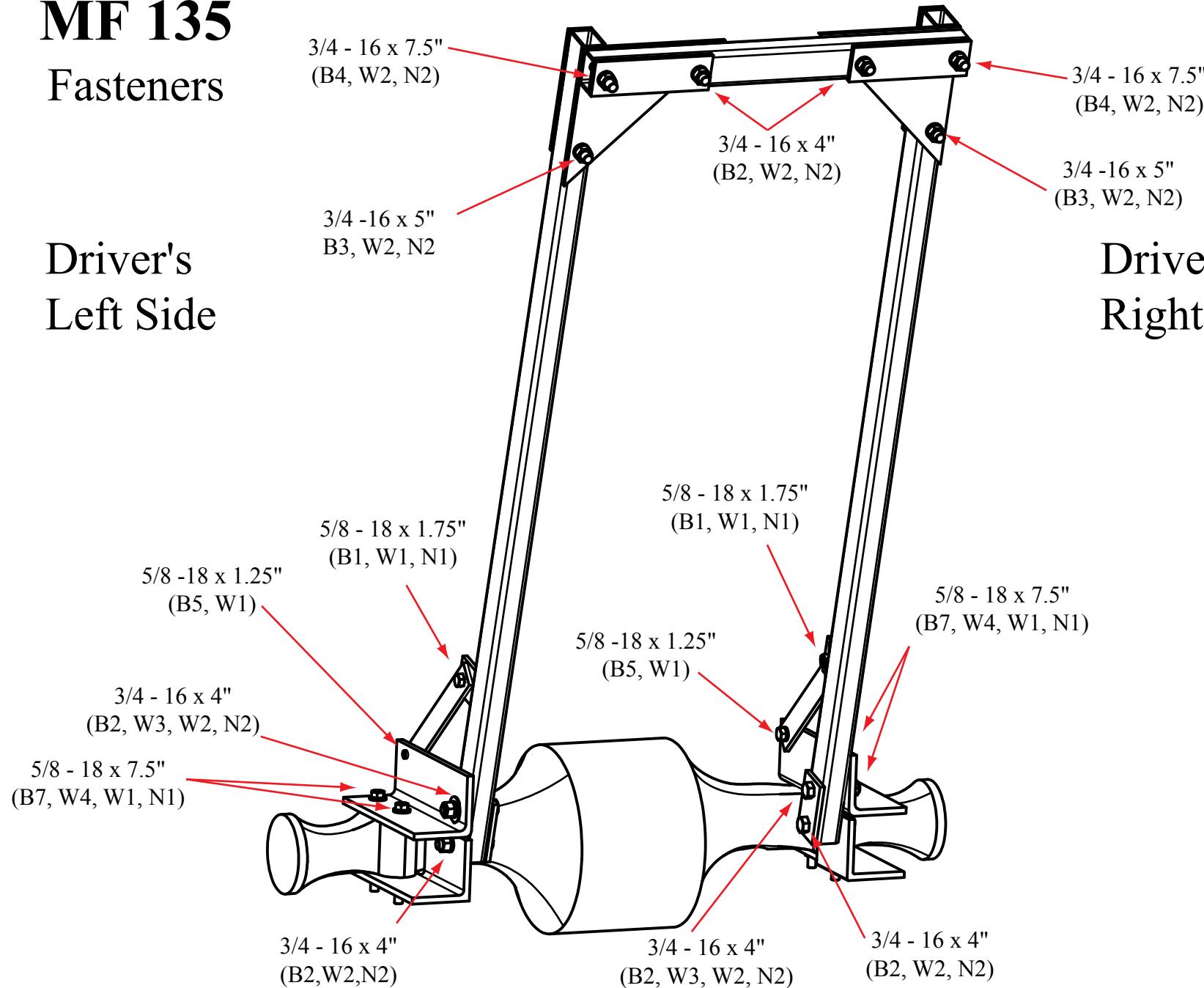


# MF 135

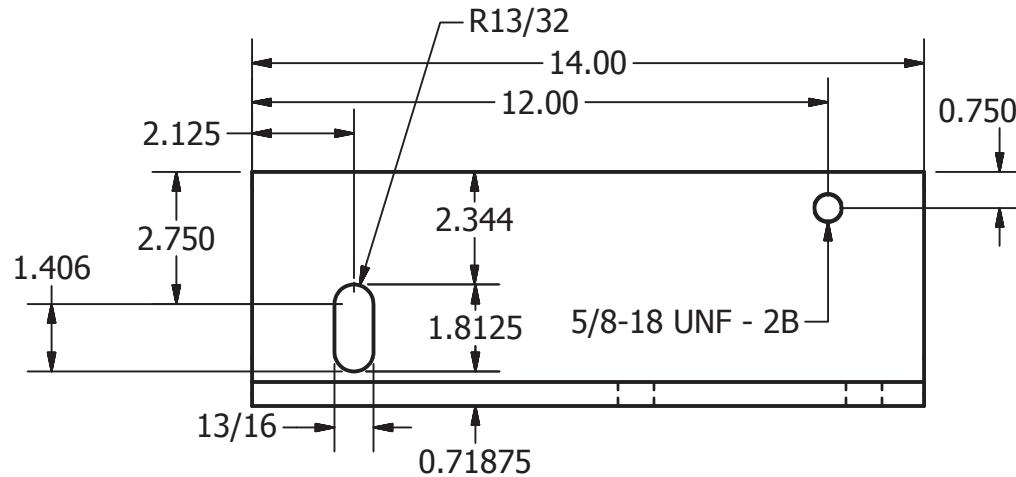
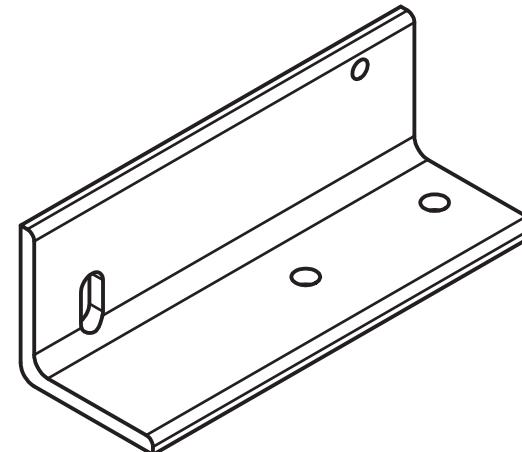
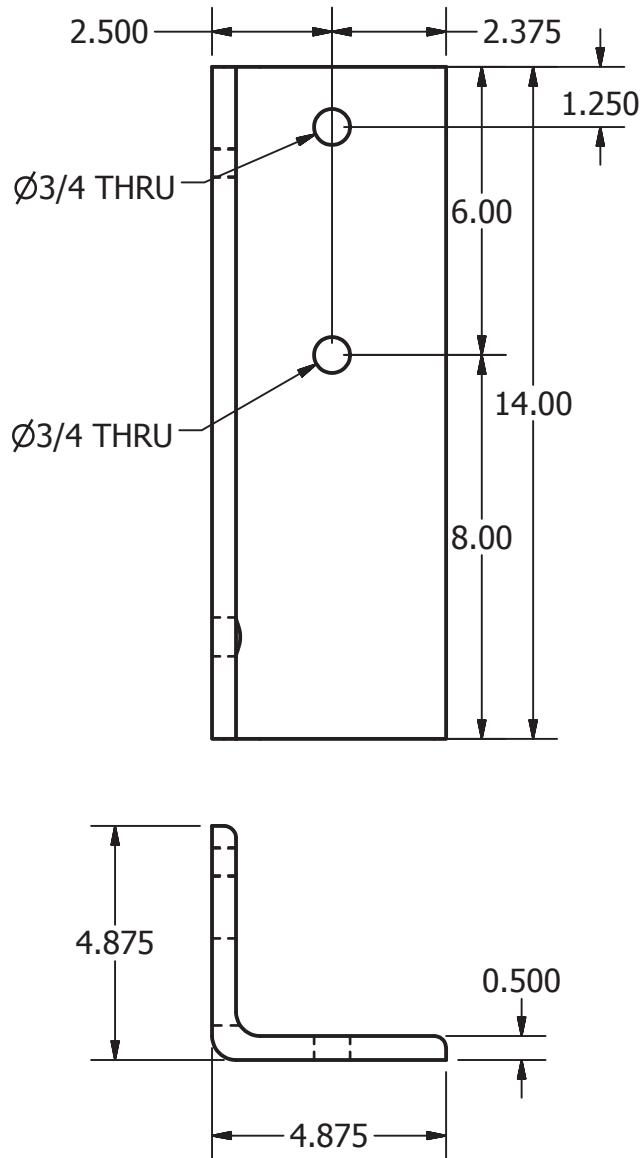
## Fasteners

Driver's  
Left Side

Driver's  
Right Side

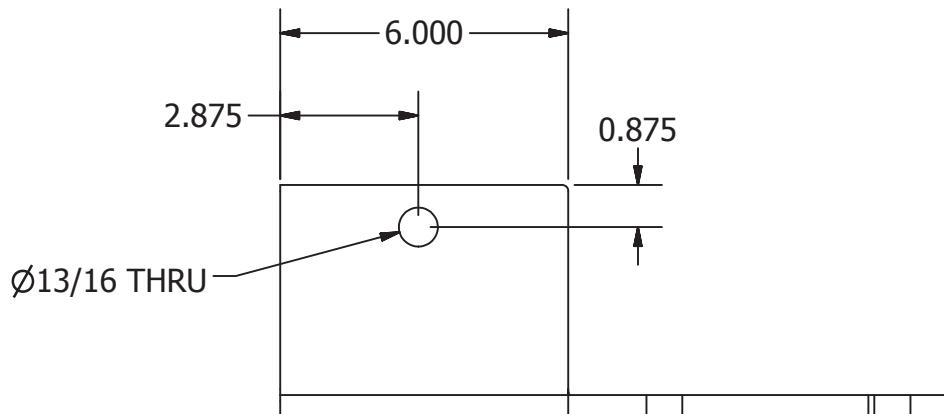
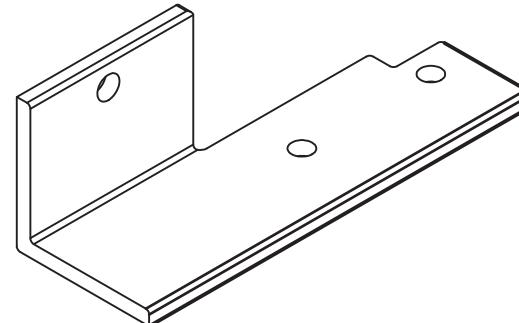
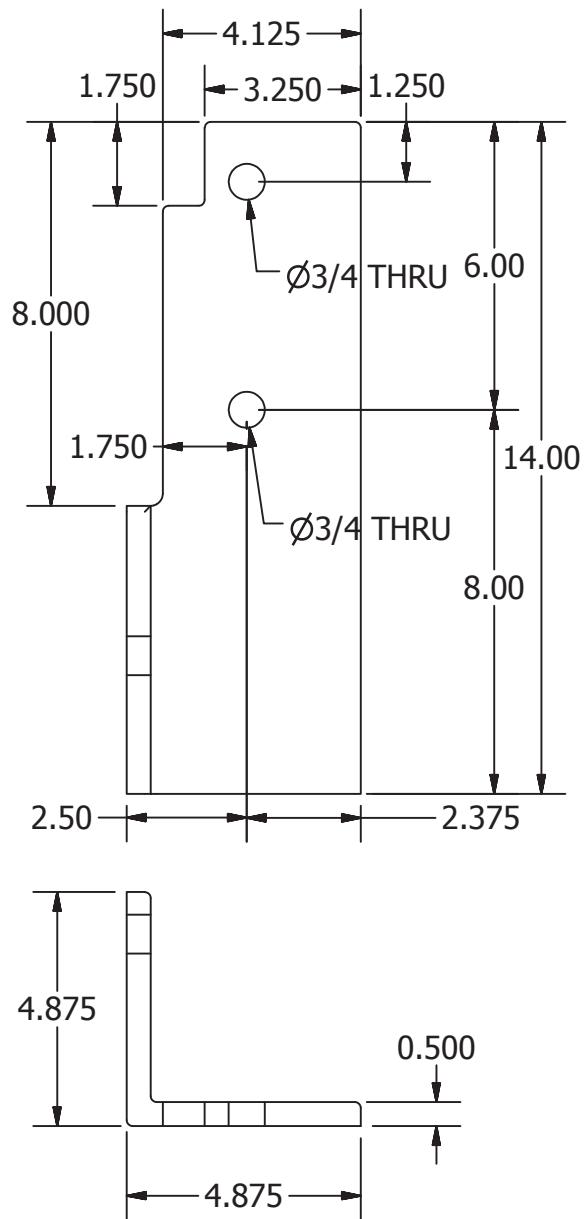


**MF 135 Part #1**  
 Top Right Axle Bracket  
 Rev 8/18/2011 EAM



Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)

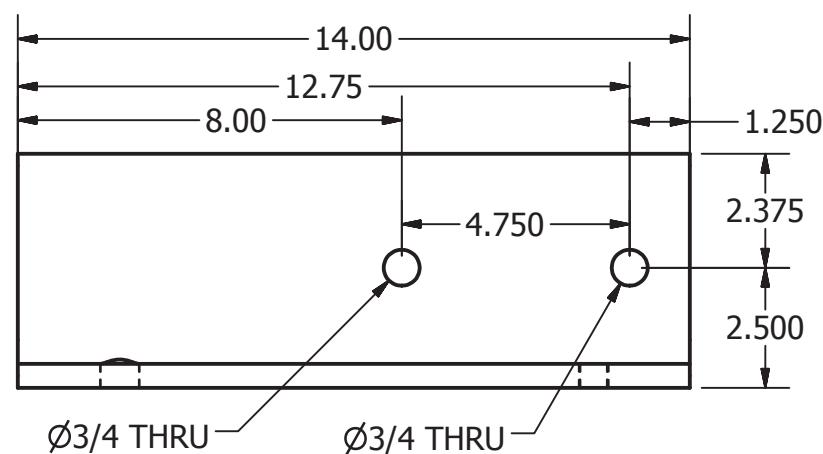
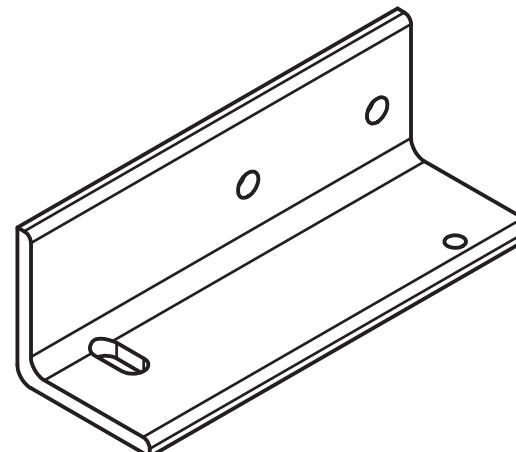
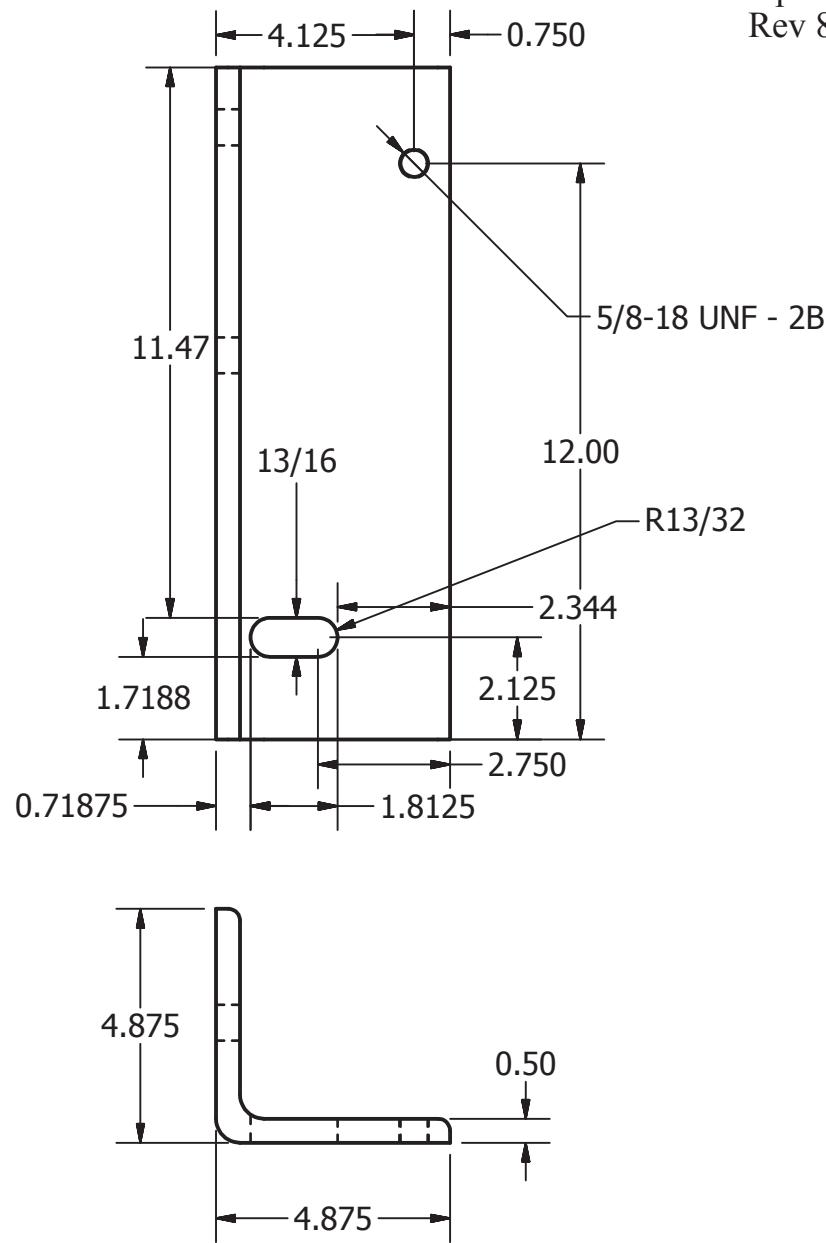
**MF 135 Part #2**  
Bottom Right Axle Bracket  
Rev 8/18/2011 EAM



Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)  
Massey Ferguson 135 Page 6

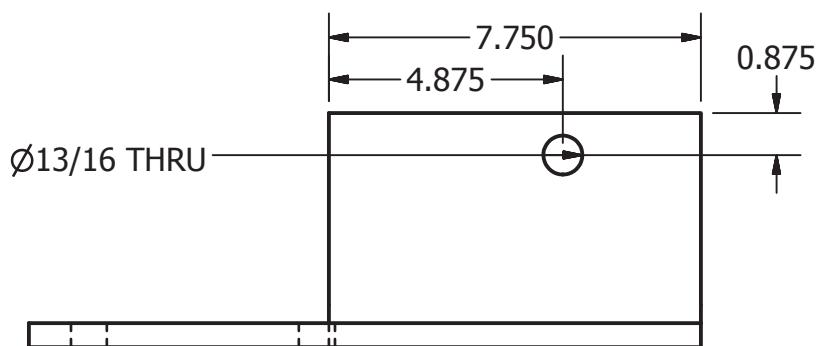
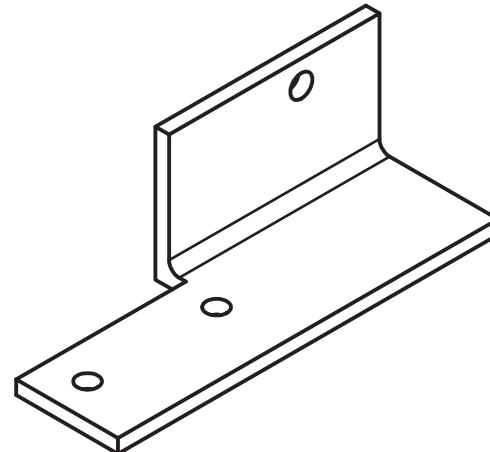
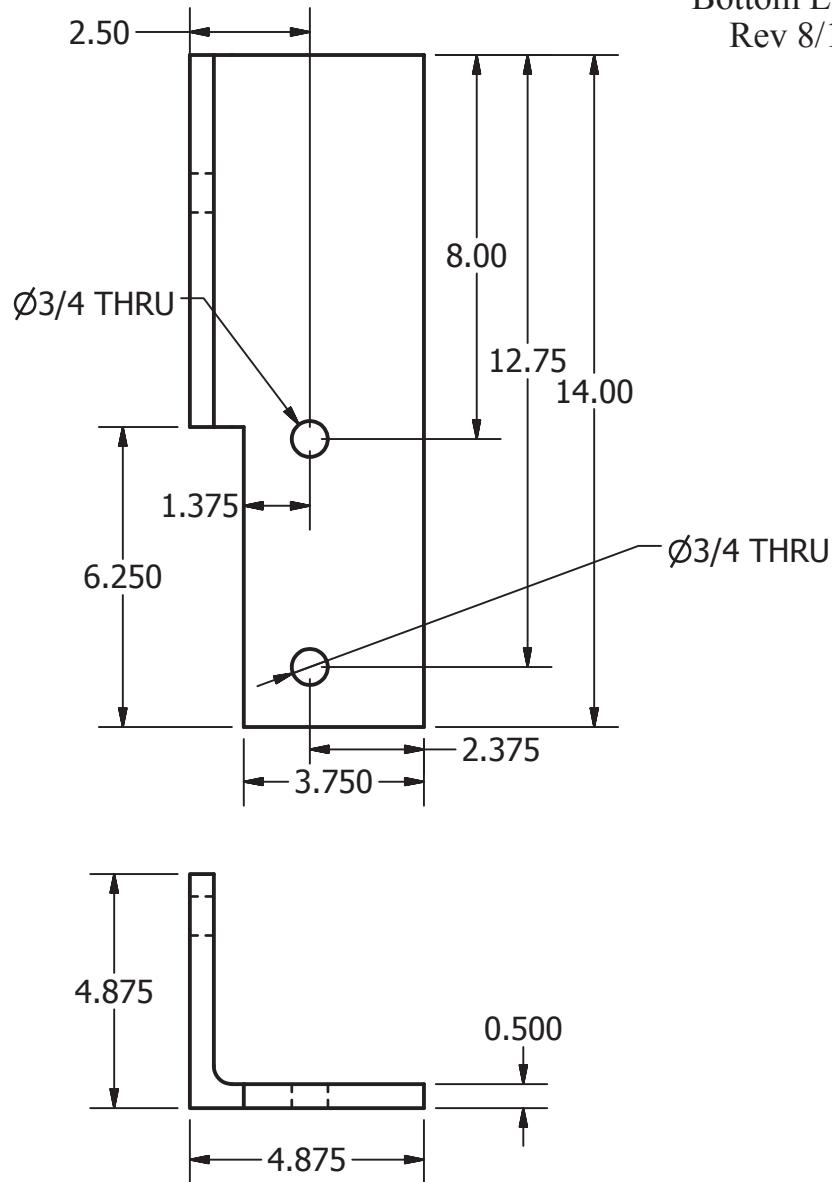
MF 135 Part #3

## Top Left Axle Bracket Rev 8/18/2011 EAM



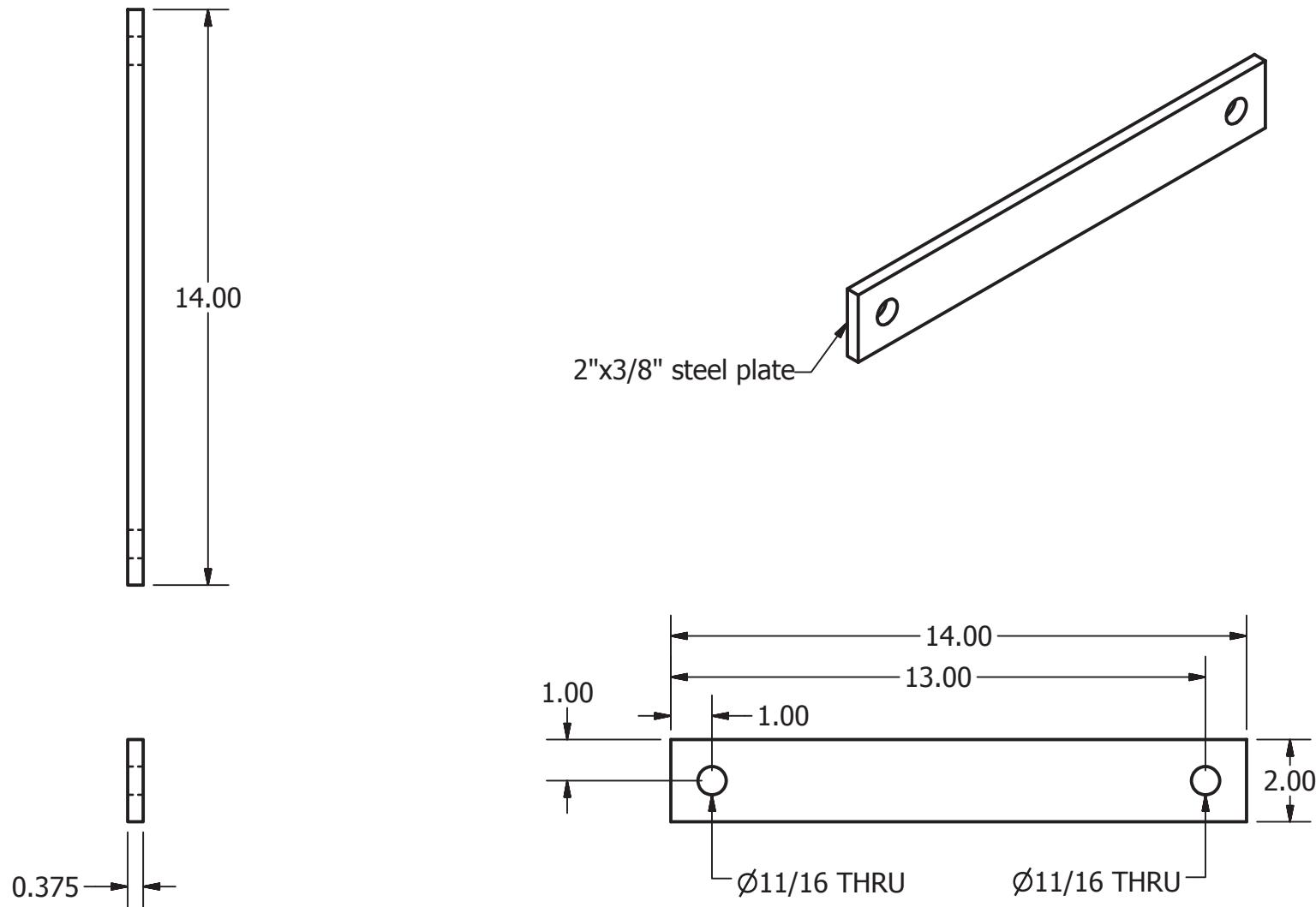
Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)  
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**MF 135 Part #4**  
 Bottom Left Axle Bracket  
 Rev 8/18/2011 EAM



Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)

**MF 135 Part #5**  
Vertical Tube Bolted Brace  
Rev 8/18/2011 EAM

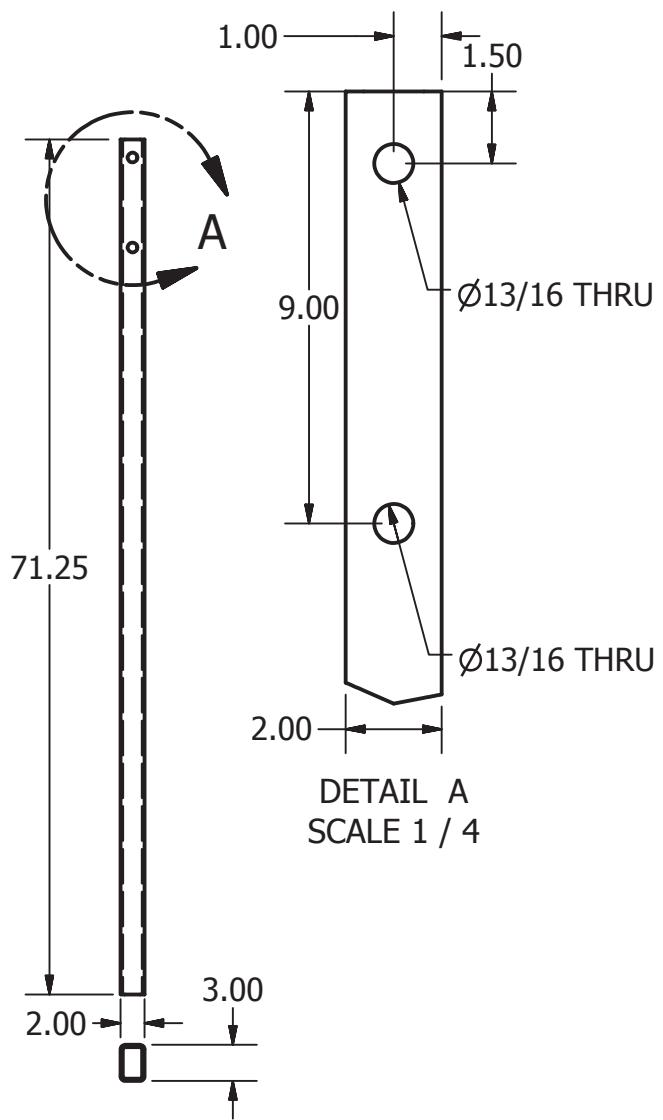


Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)

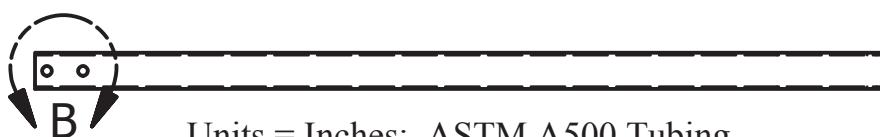
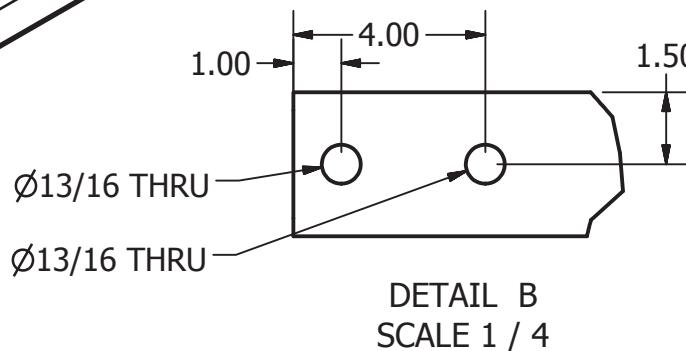
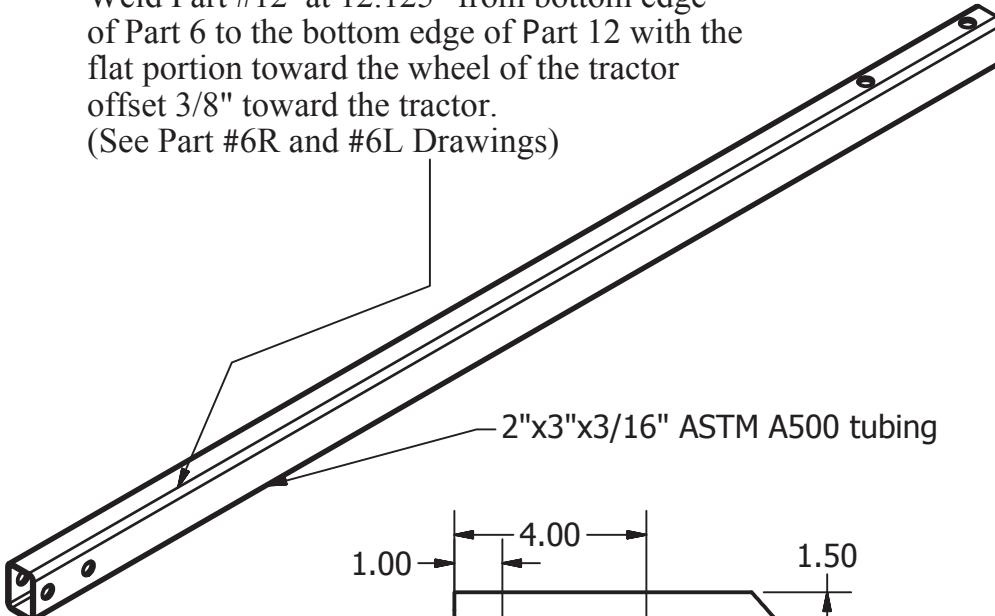
## MF 135 Part #6

## Vertical Tube

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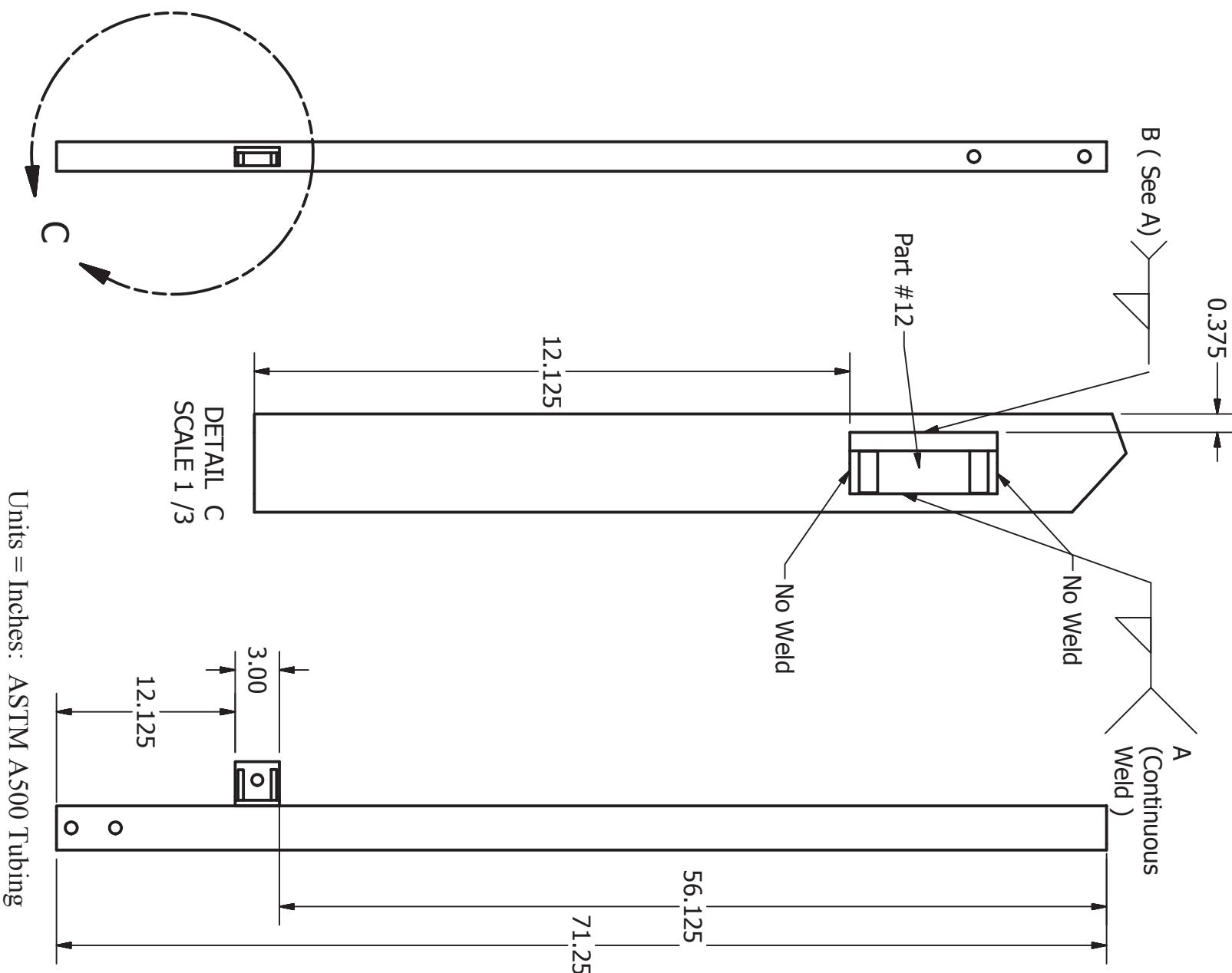


Weld Part #12 at 12.125" from bottom edge of Part 6 to the bottom edge of Part 12 with the flat portion toward the wheel of the tractor offset 3/8" toward the tractor.  
(See Part #6R and #6L Drawings)

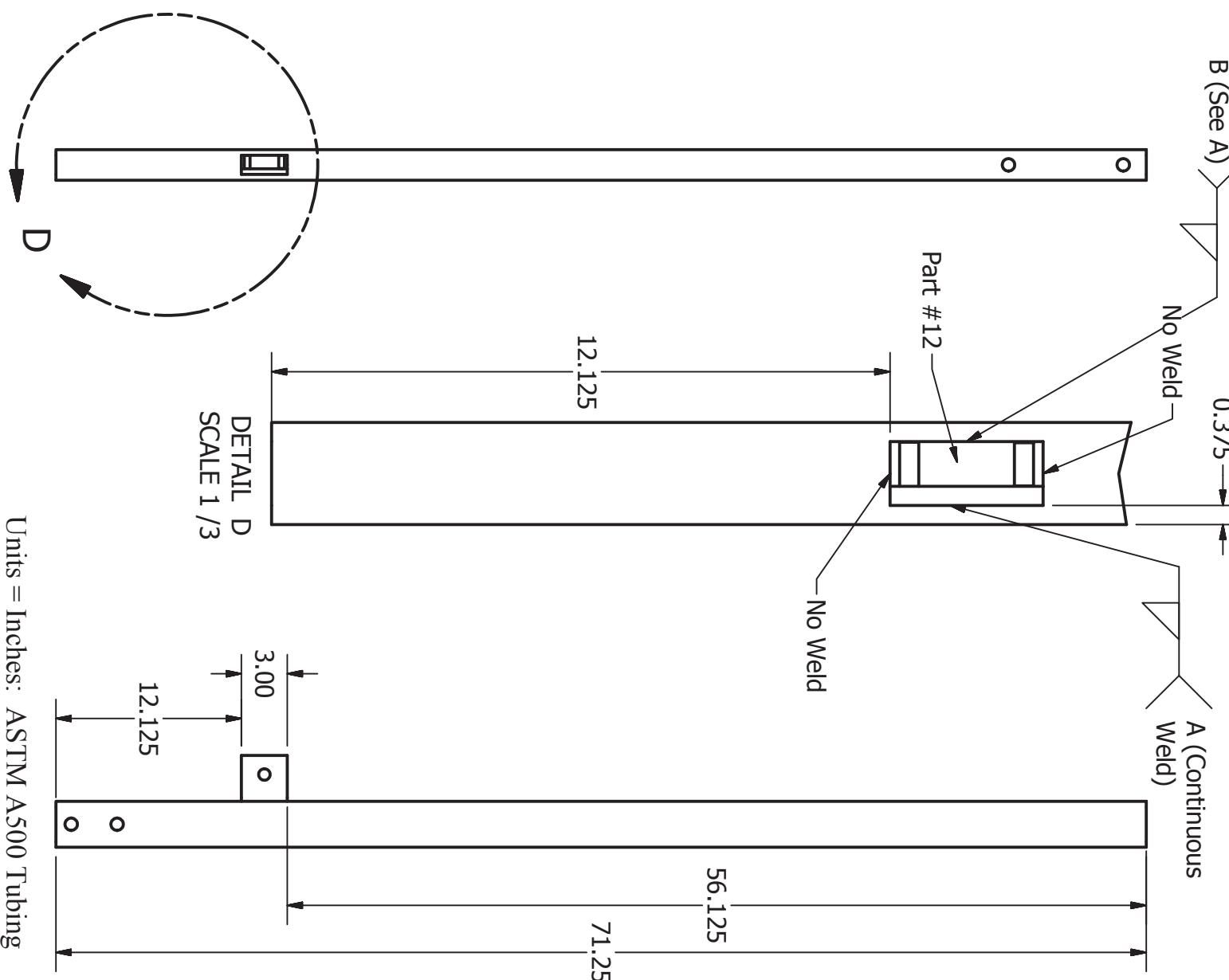


Units = Inches: ASTM A500 Tubing

**MF 135 Part #6R**  
Right Vertical Tube  
Rev 8/18/2011 EAM



**MF 135 Part #6L**  
Left Vertical Tube  
Rev 8/18/2011 EAM

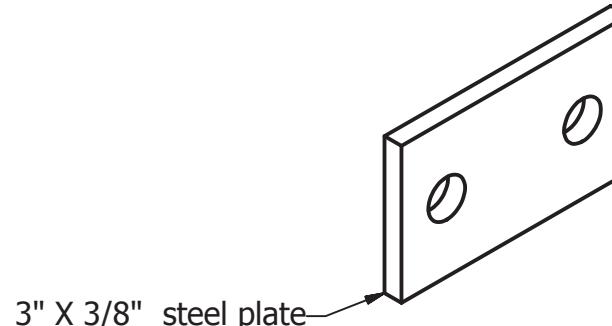
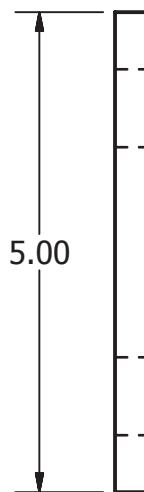


Units = Inches: ASTM A500 Tubing

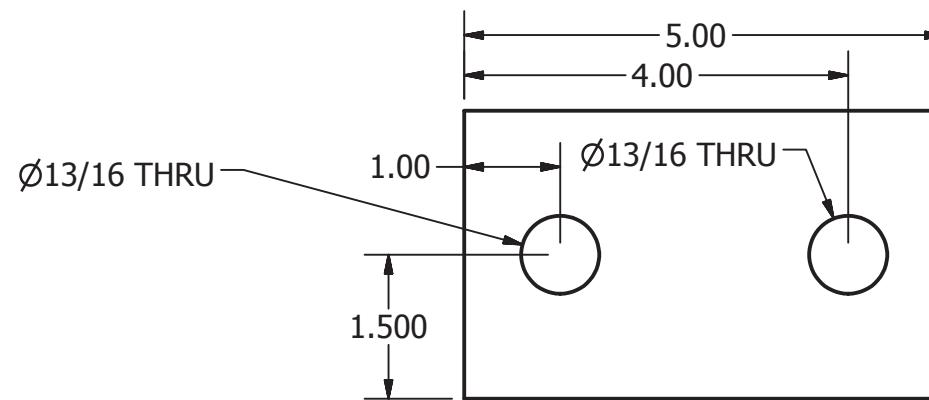
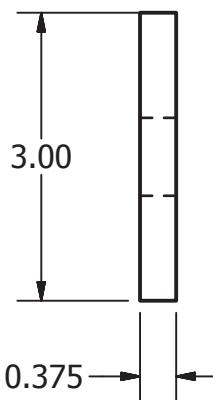
## MF 135 Part #7

Bottom Vertical Tube Backing Plate

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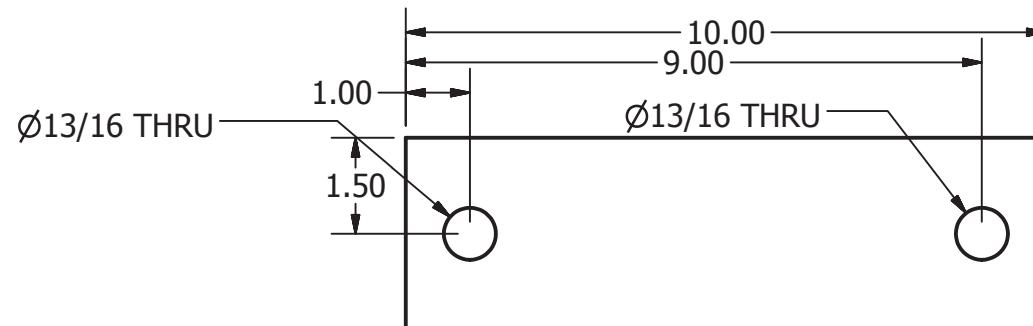
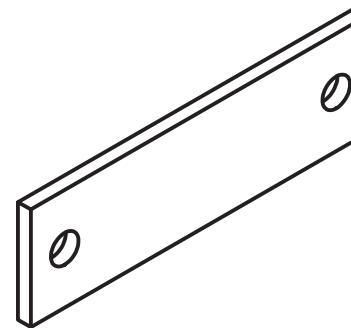
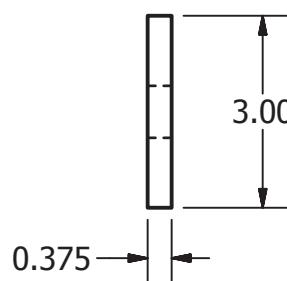
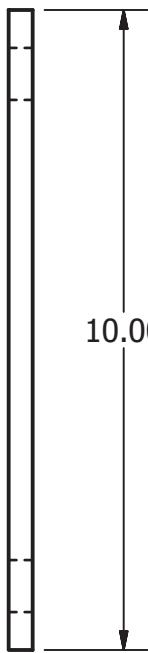


3" X 3/8" steel plate



Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)

**MF 135 Part #8**  
Cross Bar Backing Plate  
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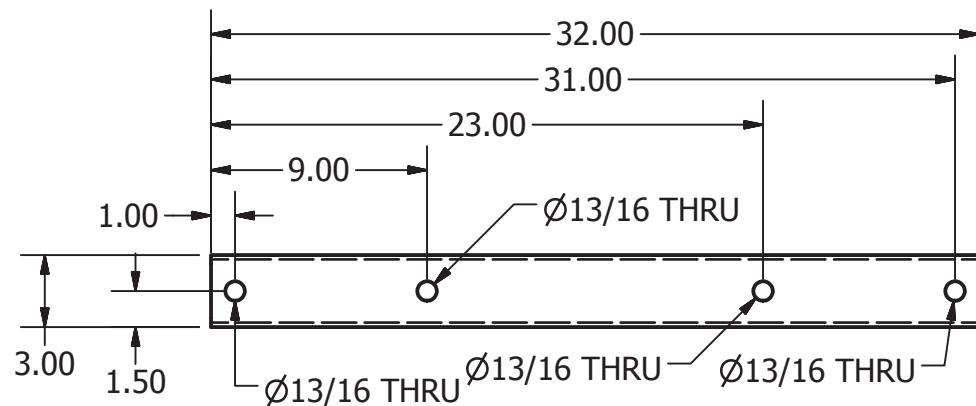
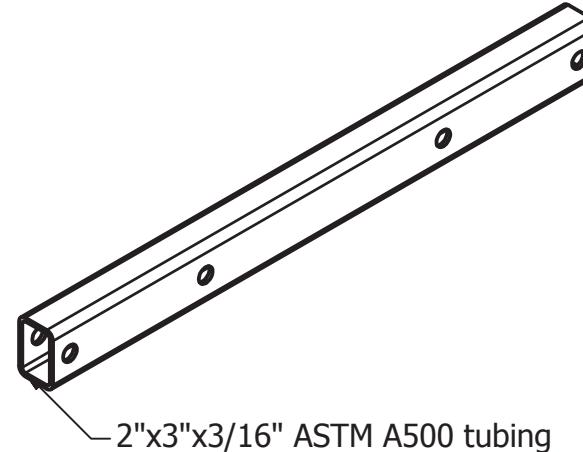
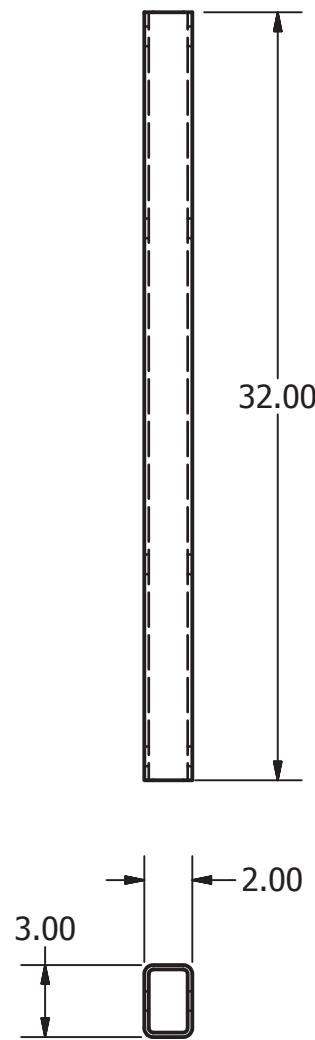


Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)

**MF 135 Part #9**

Cross Bar

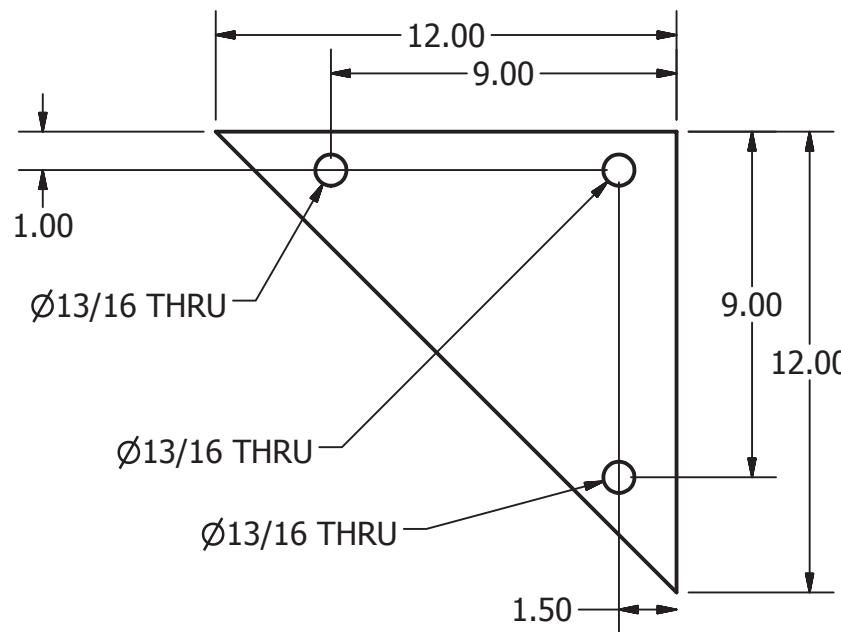
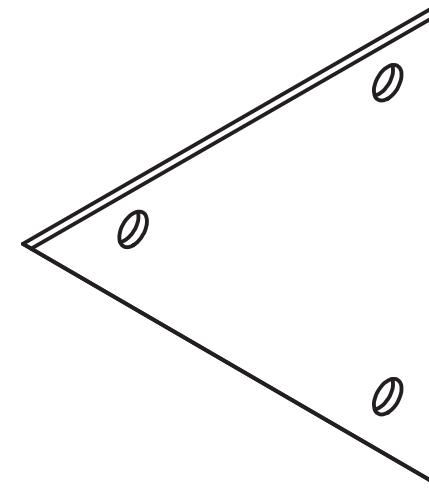
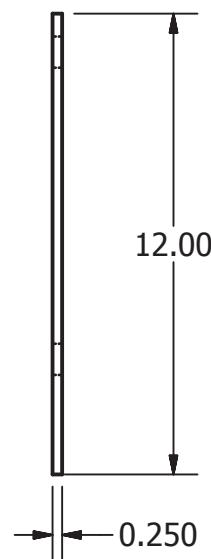
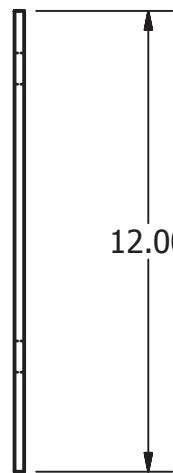
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Units = Inches: ASTM A500 Tubing

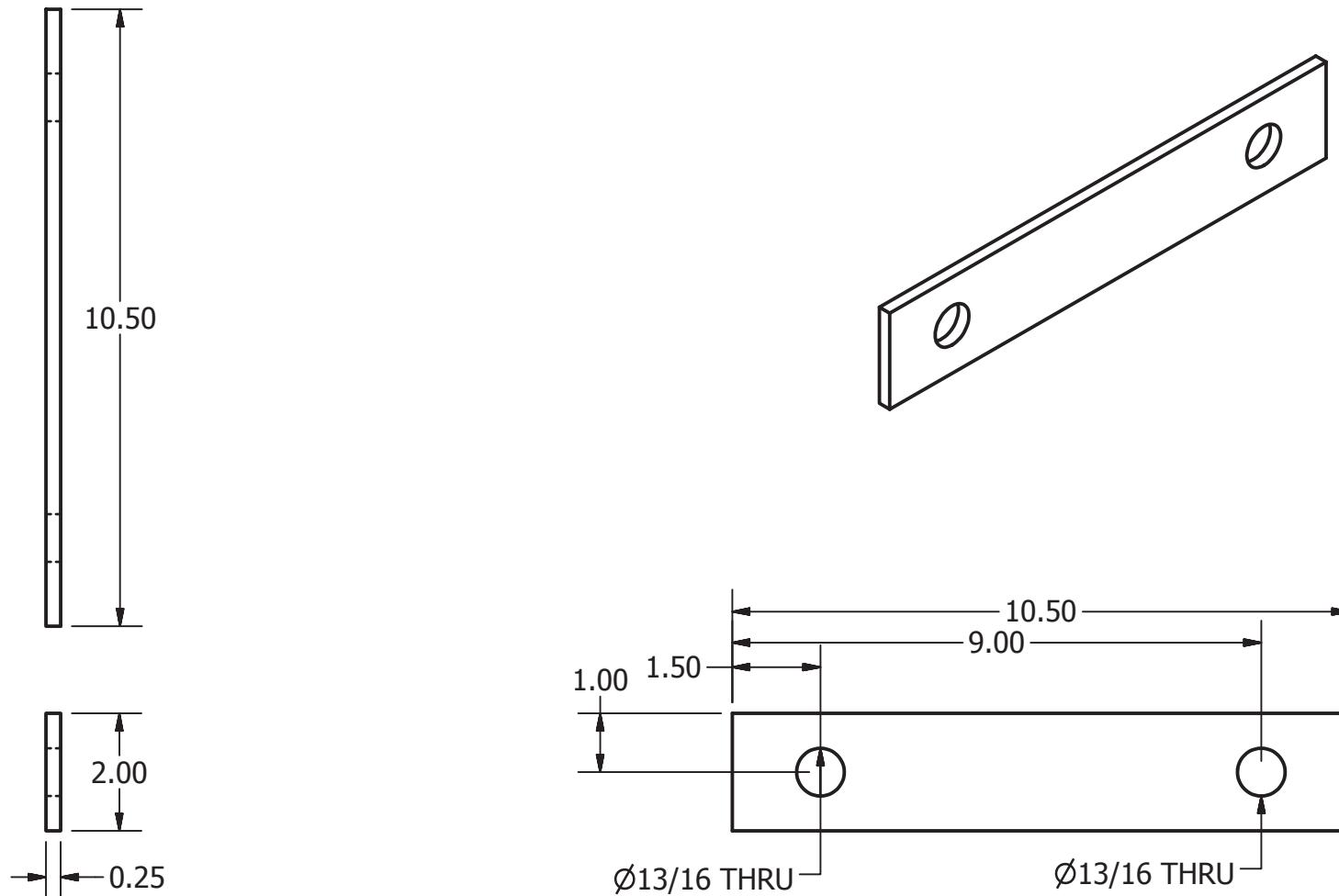
**MF 135 Part #10**

Corner Plate  
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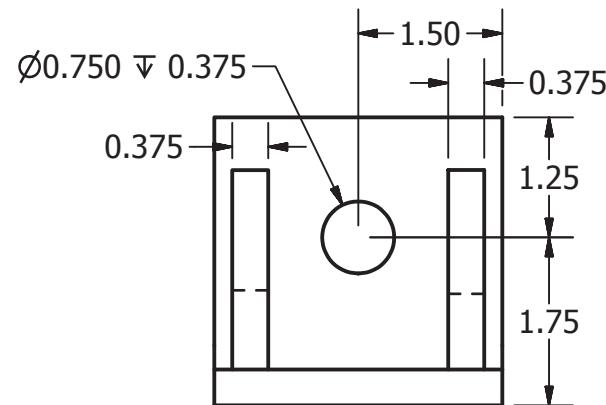
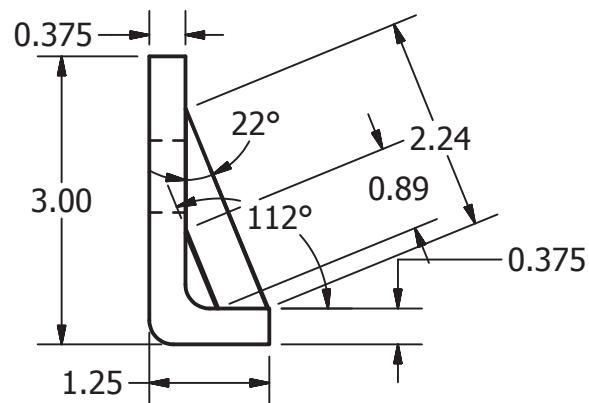
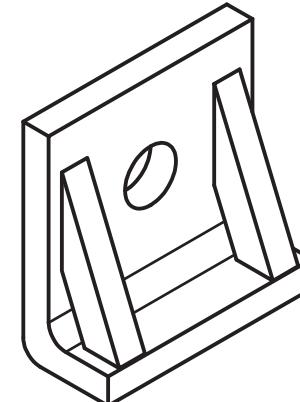
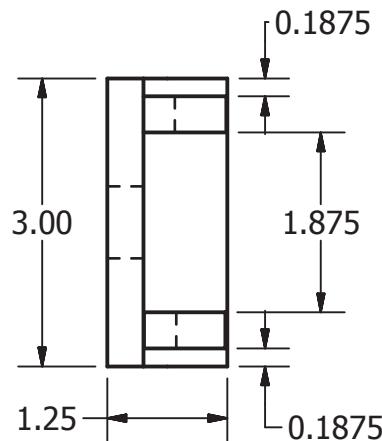
Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)

**MF 135 Part #11**  
Top Vertical Tube Backing Plate  
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Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)

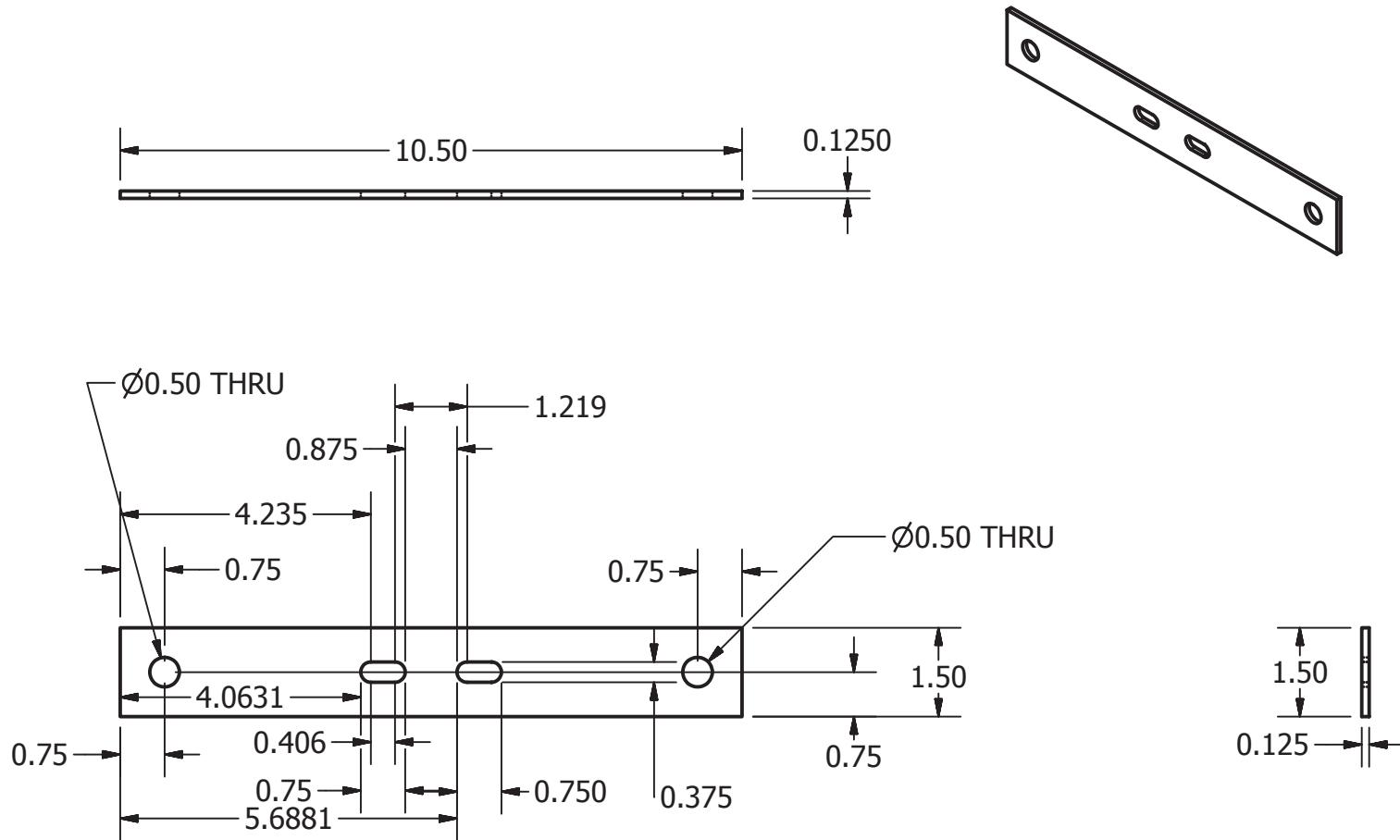
**MF 135 Part #12**  
Vertical Tube Welded Brace  
Rev 8/18/2011 EAM



Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)

**MF 135 Part #13**

Seat Belt Bracket  
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Units = Inches: A572-Grade 50 Plate (or A36 Min Yield of 50)



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