Corbin Russwin Access 3 (AS & AHS)

MACS: 4
Increment: .030"

Progression: Single Step

E.P.D. .509" Included Angle: 86°

Root Cut:

Blackhawk	N/A			
CodeMax	DSD #392			
HPC Blitz	C392			
HPC Punch	N/A			
ITL	N/A			

Key Origination

Root Depths*							
Number Actual Reference							
1	.271"	.259"					
2	.241"	.229"					
3	.211"	.199"					
4	.181"	.169"					
5	.151"	.139"					
6	.121"	.109"					

Spacing					
1 .244"					
2	.414"				
3	.584"				
4	.754"				
5	.924"				
6	1.094"				

T.F.C: .244"

B.C.C: .170"

Notes	
1) Read and cut bow-to-tip.	

.015"

 AS & AHS bottom bins are chisel tipped and rotate up to 20° from perpendicular.

3) Actual depths are as measured with a micrometer.

	Left	Center	Right		
Cut Angles	-20°	0°	+20°		

	1	2	3	4	5	6	7	8	9	
Bottom Pins	.231"	.261"	.291"	.321"	.351"	.381"				
Master Pins	.030"	.060"	.090"	.120"	.150"					
Top Pins	.030"	.060"	.090"	.120"	.150"	.180"	.210"	.240"	.270"	

	1	2	3	4	5	6	7	8	9	
Control Drivers	.030"	.060"	.090"	.120"	.150"	N/A	.210"	.240"	.270"	
(LFIC)	10	11								
(LFIC)	.300"	.330"								

^{*}Access 3 cylinders have constant plug totals. For fixed cores and non-control chambers in LFIC stack height is 10, for LFIC control chambers stack height is 13.

Notes: