Kaba Peaks 140 Family A4

MACS: 4
Increment: .021"
Progression: Single Step

E.P.D. Varies
Included Angle: 90°
Root Cut: .046"

Key Origination								
Blackhawk	N/A							
CodeMax	DSD #612							
HPC Blitz	N/A							
HPC Punch	N/A							
ITL	278							

Root Depths						
0	.318"					
1	.297"					
2	.276"					
3	.255"					
4	.234"					
5	.213"					

Spacing							
1	.136"						
2	.276"						
3	.416"						
4	.556"						
5	.696"						
6	.836"						

T.F.C: .136"

B.C.C: .140"

Ν	O	t	e	s

- 1) Keys are cut and read tip-to-bow.
- 2) E.P.D. for SFIC is .425", everything else is .488".
- 3) In position next to Peak, cuts deeper than a #3 require the use of an asymmetrical cutter, such as the #1011.
- 4) When master keying, the position closest to the Peak should be progressed last.
- 5) A stack height of 15 is standard for all Peaks cylinders except conventional mortise and rim cylinders (18) and SFIC (14).

	0E	1E	2E	3E	4ES*	5ES*		
E Series Bottom Pins	.107"	.128"	.149"	.1695"	.191"	.212"		

	0K	1KS*	2KS*	3K	4K	5K		
K Series Bottom Pins	.1695"	.191"	.212"	.2325"	.254"	.275"		

^{* &}quot;S" indicates spool type bottom pins.

^{***} Bottom pins are .003" shorter than aftermarket replacement pins.

	1F	2F	3F	4FS*	5FS*	6FS*	7F	8F	9F	10F
Master, Build-Up, &	.021"	.042"	.063"	.084"	.105"	.125"	.147"	.168"	.189"	.210"
Top Pins	11F									
	.231"									

^{* &}quot;S" indicates spool type top pins.

Notes:

^{**} K Series bottom pins are for large diameter plugs only. 1KS and 2KS are the same as 4ES and 5ES, respectively.