



# **029A Code Machine/ Duplicator Reference Guide**

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## HOW TO USE THE 029A REFERENCE GUIDE

1. In section two (page 5), look up the vehicle make (brand) associated with the key you need to cut. Under each vehicle make, you will find a listing of code series that manufacture has used, or currently used in the vehicles they produce.
2. Find the code series that includes the specific key code number of the key you need to create.
3. Refer to the Ilco Auto Truck Key Blank Reference for a listing of key blanks that are potentially used with that code series.
4. The appropriate accessory code components and vise jaw settings required to cut the key is shown for each code series listed.
5. From the information shown, you should be able to identify the appropriate items and settings required to cut the specific key you need by code.
6. Operating instructions for the 029A are found in the owner's manual.

## The Kaba Ilco 029A ... the versatility of a code cutter, the convenience of a duplicator.

The 029A Code Cutter/Duplicator is specially designed for automotive key cutting applications. Its dual function design offers the convenience of duplication capability when a working key is available and the utility of being able to cut by code when necessary. The 029A is also simple to use and accurate; requires minimal training to operate.

### Optional Code Accessories

**Code Accessories are sold separately**, and are available for most popular automotive lock applications. They are available as individual items. For some vehicle brands, they are also supplied in "Accessory Kit" form.

The chart at right shows the currently available kits along with the specific lock code series the kit covers. These kits include depth knobs, spacing keys, and codes necessary for their listed applications. **IMPORTANT: Components for individual applications, including many not shown in the chart at right**, are detailed on pages 5-11. Code Accessory Kits, individual depth knobs, spacing keys, and key codes can be ordered through your supplier.

Manufacturer	Kit No.	Depth Knobs	Spacing Keys	Codes Covered
Chrysler	029A-CHY1	AM, BX	SK-102, SK-244 SK-244A, SK-402A	J1-3580, L1-3580, M1-2618 EP1-3000, ES1-3000
Ford	029A-FORD1	A, BX	SK-103, SK-104 SK-114, SK-400	A-B-C-D-E (10 cut), 1X-1706 (8 cut) FA0-1863 (5cut prim.) FB0-1863 (5 cut sec.)
GM	029A-GM1	A,AM,AW	SK-100,SK-249A SK-261A	GM (Various single sided) J,K, (6 Cut double sided) GM '94+ (10 Cut), 0001-2000 H1-3988, O5000-6999,S000A-S999K O5000-O6999 G0000-G3631 70000-75928 J1-1200, T1-1200,V1-1200, V2001-3000
	029A-GM2	S	SK-206A (Stabilizer 129730)	
	029A-GM3 (Saturn Ion)	S	SK-206A (Stabilizer 129730)	
	029A-GM4	BM	SK-267	
	029A-GMDAT	OM	SK-201, SK-202	
Honda/Acura	029A-HD1	M,HD	SK-225,SK-240A	3001-4481, 5001-8442
Hyundai	029A-HYU1	HB,O,MC	SK-232A, SK-233A SK-255A, SK-263A SK-627, SK-698A	T1-1000/J1-1000, R1-1000,S1-1000 X1-1000,X1001-2000/D1001-2000 Y1001-2000, Z1001-2000 F0001-2500, S0001-2500 V0001-V1200 (8 CUT) H/M/T0001-2500
	029A-HYU2	G	SK-137A	
	029A-HYU3	OH	SK-698A	
	029A-HYU07		SK-138A	
Kia	029A-KIA1	AM, HB,O	SK-255A, SK-403A SK-405A, SK-407A	WA1001-3040, Y2001-3000, Y7001-8200, V1-1200 (8 cut 1-4)
	029A-KIA2	R	SK-140A	WC1001-3500, WD1001-3500
Mazda	029A-MAZ1	P,S	SK-248, SK-248A SK-624A	10100-12283 (flat keyway) 10100-12283 (Z keyway), 6500-7733
Mitsubishi	029A-MIT1	N,P,V,XM	SK-245A, SK-247A SK-406A	E5001-7000, E7001-7700, F0001-1571, 30010-32009
Nissan/Infiniti	029A-NIS1	HB,XM	SK-226, SK-226A SK-401A	X0001-8000 (w/transponder), X0001-8000, Y0001-8000, 1-22185, 40001-41518
Subaru	029A-SUB1	XM	SK-401A	30001-37850
Suzuki	029A-SUZ1	N,O,P	SK-245A,SK-246A,SK-256	U1-2000, 18100-19617, 25001-26200
Toyota	029A-TOY1	O,SS,V	SK-253, SK-256 SK-900A	10001-15000, G1-2000, P1-2390 S1-2878, X0001-2248
	029A-TOY2	XM	SK-247	50000-69999

Code Series	Included w/Kit (Note)	Depth Knob	Spacing Key	Code Book	Jaw Setting Code Cutting		Jaw Setting Duplication	
					Left Jaw	Right Jaw	Left Jaw	Right Jaw
ACURA								
3001-4481	029A-HD1	M	SK-225	ACB-HO	CODE	C	C	C
5001-8442	029A-HD1	HD	SK-240A	ACB-HO	CODE	A	A	A
N5001-7000		V	SK-245A	ACB-IZU	CODE	A	A	A
BUICK								
J,K (double sided)	029A-GM1	AW	SK-249A	ACB-GM1	CODE	A	A	A
J,K (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
L, M (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
ABNP (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
NPSU (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
EFGH (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
JKLM (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
VWXY (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
8000-9499 (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
GM 10-Cut	029A-GM1	AM	SK-261A	ACB-GM-94	CODE	A	A	A
H0001-H3988	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
O5000-O6999	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
S000A-S999K	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
0001-2000	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
G0000-G3631	029A-GM3 (stabilizer 129730)	S	SK-206A	ACB-SAT GM-03	CODE	A	A	A
CADILLAC								
J,K (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
L, M (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
ABNP (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
NPSU (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
EFGH (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
JKLM (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
VWXY (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
8000-9499 (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
GM 10-Cut	029A-GM1	AM	SK-261A	ACB-GM-94	CODE	A	A	A
S000A-S999K	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
O5000-O6999	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
H0001-H3988	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
0001-2000	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
J,K (double sided)	029A-GM1	AW	SK-249A	ACB-GM1	B	A	A	A
G0000-G3631	029A-GM3 (stabilizer 129730)	S	SK-206A	ACB-SAT GM-03	CODE	A	A	A
CHEVROLET								
J,K (double sided)	029A-GM1	AW	SK-249A	ACB-GM1	B	A	A	A
J,K (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
L, M (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
ABNP (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B

Code Series	Included w/Kit (Note)	Depth Knob	Spacing Key	Code Book	Jaw Setting Code Cutting		Jaw Setting Duplication	
					Left Jaw	Right Jaw	Left Jaw	Right Jaw
NPSU (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
EFGH (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
JKLM (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
VWXY (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
8000-9499 (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
GM 10-Cut	029A-GM1	AM	SK-261A	ACB-GM-94	CODE	A	A	A
H0001-H3988	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
0001-2000	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
S000A-S999K	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
GM 10-Cut	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
O5000-O6999*	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
	029A-GM2 (stabilizer 129730)	S	SK-206A	ACB-GM-04	CODE	A	A	A
* The O5000-O6999 Code Series can use either .025 or .020 increment depth drops depending upon the application.								
G0000-G3631	029A-GM3 (stabilizer 129730)	S	SK-206A	ACB-SAT GM-03	CODE	A	A	A
70000-75928	029A-GM4	BM	SK-267	ACB-GM3	CODE	C	C	C
T1-T1200	029A-GMDAT	OM	SK-202	ACB-GMDAT	CODE	C	C	C
J1-J1200	029A-GMDAT	OM	SK-201	ACB-GMDAT	CODE	A	A	A
V1-V1200	029A-GMDAT	OM	SK-202	ACB-GMDAT	CODE	A	A	A
10001-15000		O	SK-256	ACB-PRZ	CODE	C	C	C
18100-19617		P	SK-246A	ACB-TSK	CODE	A	A	A
N5001-7000		V	SK-245A	ACB-IZU	CODE	A	A	A
<b>CHRYSLER</b>								
EP1-3000	029A-CHY1	BX	SK-102	ACB-CHY1	B	B	B	B
ES1-3000	029A-CHY1	BX	SK-102	ACB-CHY1	B	B	B	B
J1-3580	029A-CHY1	AM	SK-244	ACB-CHY1	CODE	C	C	C
L1-3580	029A-CHY1	AM	SK-244A	ACB-CHY1	CODE	A	A	A
M1-2618	029A-CHY1	AM	SK-402A	ACB-CHY1	CODE	A	A	A
G0000-1394		AM	SK-901A	ACB-CH-G	CODE	A	A	A
E5001-7000	029A-MIT1	N	SK-245A	ACB-MIT1	CODE	A	A	A
E7001-7700	029A-MIT1	V	SK-245A	ACB-MIT1	CODE	A	A	A
F1-F1571	029A-MIT1	XM	SK-406A	ACB-MIT1	CODE	A	A	A
30010-32009	029A-MIT1	P	SK-247A	ACB-MIT1	CODE	A	A	A
<b>DODGE</b>								
EP1-3000	029A-CHY1	BX	SK-102	ACB-CHY1	B	B	B	B
ES1-3000	029A-CHY1	BX	SK-102	ACB-CHY1	B	B	B	B
J1-3580	029A-CHY1	AM	SK-244	ACB-CHY1	CODE	C	C	C
L1-3580	029A-CHY1	AM	SK-244A	ACB-CHY1	CODE	A	A	A
M1-2618	029A-CHY1	AM	SK-402A	ACB-CHY1	CODE	A	A	A
G0000-1394		AM	SK-901A	ACB-CH-G	CODE	A	A	A
E5001-7000	029A-MIT1	N	SK-245A	ACB-MIT1	CODE	A	A	A
E7001-7700	029A-MIT1	V	SK-245A	ACB-MIT1	CODE	A	A	A
F1-F1571	029A-MIT1	XM	SK-406A	ACB-MIT1	CODE	A	A	A

Code Series	Included w/Kit (Note)	Depth Knob	Spacing Key	Code Book	Jaw Setting Code Cutting		Jaw Setting Duplication	
					Left Jaw	Right Jaw	Left Jaw	Right Jaw
30010-32009	029A-MIT1	P	SK-247A	ACB-MIT1	CODE	A	A	A
<b>EAGLE</b>								
J1-3580	029A-CHY1	AM	SK-244	ACB-CHY1	CODE	C	C	C
L1-3580	029A-CHY1	AM	SK-244A	ACB-CHY1	CODE	A	A	A
M1-2618	029A-CHY1	AM	SK-402A	ACB-CHY1	CODE	A	A	A
E5001-7000	029A-MIT1	N	SK-245A	ACB-MIT1	CODE	A	A	A
E7001-7700	029A-MIT1	V	SK-245A	ACB-MIT1	CODE	A	A	A
30010-32009	029A-MIT1	P	SK-247A	ACB-MIT1	CODE	A	A	A
<b>FORD</b>								
1X-1706X	029A-FORD1	A	SK-400	ACB-FO1	CODE	C	C	C
A-B-C-D-E	029A-FORD1	A	SK-114	ACB-FO1	CODE	C	C	C
FA0-1863	029A-FORD1	BX	SK-103	ACB-FO1	CODE	C	C	C
FB0-1863	029A-FORD1	BX	SK-104	ACB-FO1	CODE	C	C	C
6500-7733	029A-MAZ1	S	SK-624A	ACB-MAZ1	CODE	A	A	A
10100-12283	029A-MAZ1 (center groove)	P	SK-248A	ACB-MAZ1	CODE	A	A	A
	029A-MAZ1 (flat keyway)	P	SK-248	ACB-MAZ1	CODE	C	C	C
<b>GEO</b>								
N5001-7000		V	SK-245A	ACB-IZU	CODE	A	A	A
U1-2000		N	SK-245A	ACB-MET	CODE	A	A	A
10001-15000		O	SK-256	ACB-PRZ	CODE	C	C	C
18100-19617		P	SK-246A	ACB-TSK	CODE	A	A	A
<b>GM CTRUCK</b>								
J,K (double sided)	029A-GM1	AW	SK-249A	ACB-GM1	CODE	A	A	A
J,K (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
L, M (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
ABNP (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
NPSU (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
EFGH (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
JKLM (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
VWXY (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
8000-9499 (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
70000-75928	029A-GM4	BM	SK-267	ACB-GM3	CODE	C	C	C
GM 10-Cut	029A-GM1	AM	SK-261A	ACB-GM-94	CODE	A	A	A
S000A-S999K	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
G0000-G3631	029A-GM3 (stabilizer 129730)	S	SK-206A	ACB-SAT GM-03	CODE	A	A	A
T1-T1200	029A-GMDAT	OM	SK-202	ACB-GMDAT	CODE	C	C	C
N5001-7000		V	SK-245A	ACB-IZU	CODE	A	A	A
<b>HONDA</b>								
3001-4481	029A-HD1	M	SK-225	ACB-HO	CODE	C	C	C
5001-8442	029A-HD1	HD	SK-240A	ACB-HO	CODE	A	A	A
D4001-6000		P	SK-246A	ACB-IZU	CODE	A	A	A
N5001-7000		V	SK-245A	ACB-IZU	CODE	A	A	A

Code Series	Included w/Kit (Note)	Depth Knob	Spacing Key	Code Book	Jaw Setting Code Cutting		Jaw Setting Duplication	
					Left Jaw	Right Jaw	Left Jaw	Right Jaw
HUMMER								
FA0-1863	029A-FORD1	BX	SK-103	ACB-FO1	CODE	C	C	C
FB0-1863	029A-FORD1	BX	SK-104	ACB-FO1	CODE	C	C	C
S000A-S999K	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
G0000-G3631	029A-GM3 (stabilizer 129730)	S	SK-206A	ACB-SAT GM-03	CODE	A	A	A
70000-75928	029A-GM4	BM	SK-267	ACB-GM3	CODE	A	A	A
HYUNDAI								
R1-1000	029A-HYU1	MC	SK-698A	ACB-HY1	CODE	A	A	A
S1-1000	029A-HYU1	O	SK-263A	ACB-HY1	CODE	A	A	A
T1-1000	029A-HYU1	O	SK-255A	ACB-HY1	CODE	A	A	A
X1-1000	029A-HYU1	HB	SK-233A	ACB-HY1	CODE	A	A	A
X1001-2000	029A-HYU1	HB	SK-233A	ACB-HY1	CODE	A	A	A
Y1001-2000	029A-HYU1	HB	SK-232A	ACB-HY1	CODE	A	A	A
Z1001-2000	029A-HYU1	HB	SK-627	ACB-HY1	CODE	C	C	C
F0001-F2500	029A-HYU2	G	SK-137A	ACB-HYU2	CODE	A	A	A
S0001-S2500	029A-HYU2	G	SK-137A	ACB-HYU2	CODE	A	A	A
V1-1200 (8 CUT 4-1)	029A-HYU3 cut 1 is deepest	OH	SK-698A	ACB-HYU3	CODE	A	A	A
H0001-H2500	029A-HYU07	G	SK-138A	ACB-HYU07	CODE	A	A	A
M0001-M2500	029A-HYU07	G	SK-138A	ACB-HYU07	CODE	A	A	A
INFINITI								
X0001-8000	029A-NIS1 (w/transponder)	HB	SK-226	ACB-NIS1	CODE	A	A	A
	029A-NIS1 (w/out transponder)	HB	SK-226A	ACB-NIS1	CODE	A	A	A
Y0001-8000	029A-NIS1	HB	SK-226A	ACB-NIS1	CODE	A	A	A
1-22185	029A-NIS1	XM	SK-401A	ACB-NIS-96	CODE	A	A	A
40001-41518		XM	SK-401A	ACB-NIS-05	CODE	A	A	A
ISUZU								
D4001-6000		P	SK-246A	ACB-IZU	CODE	A	A	A
N5001-7000		V	SK-245A	ACB-IZU	CODE	A	A	A
5001-8442	029A-HD1	HD	SK-240A	ACB-HO	CODE	A	A	A
70000-75928	029A-GM4	BM	SK-267	ACB-GM3	CODE	A	A	A
GM 10-Cut	029A-GM1	AM	SK-261A	ACB-GM-94	CODE	A	A	A
H0001-H3988	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
S000A-S999K	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
JEEP								
G0000-1394		AM	SK-901A	ACB-CH-G	CODE	A	A	A
J1-3580	029A-CHY1	AM	SK-244	ACB-CHY1	CODE	C	C	C
L1-3580	029A-CHY1	AM	SK-244A	ACB-CHY1	CODE	A	A	A
M1-2618	029A-CHY1	AM	SK-402A	ACB-CHY1	CODE	A	A	A
KIA								
Y2001-3000	029A-KIA1	HB	SK-405A	ACB-KIA	CODE	A	A	A
Y7001-8200	029A-KIA1	HB	SK-403A	ACB-KIA	CODE	A	A	A



Code Series	Included w/Kit (Note)	Depth Knob	Spacing Key	Code Book	Jaw Setting Code Cutting		Jaw Setting Duplication	
					Left Jaw	Right Jaw	Left Jaw	Right Jaw
WA1001-3040	029A-KIA1	AM	SK-407A	ACB-KIA RIO CINCO	CODE	A	A	A
WC1001-WC3500	029A-KIA2	R	SK-140A	ACB-KIA10	CODE	A	A	A
WD1001-WD3500	029A-KIA2	R	SK-140A	ACB-KIA10	CODE	A	A	A
V1-1200 (8 CUT 1-4)	029A-KIA1	O	SK-255A	ACB-KIA05	CODE	A	A	A
S1-1000	029A-HYU1	O	SK-263A	ACB-HY1	CODE	A	A	A
V1-1200 (10 CUT)		G	SK-137A	ACB-KIA V1-1200 10 CUT	CODE	A	A	A
H0001-H2500	029A-HYU07	G	SK-138A	ACB-HYU07	CODE	A	A	A
M0001-M2500	029A-HYU07	G	SK-138A	ACB-HYU07	CODE	A	A	A
<b>LINCOLN</b>								
1X-1706X	029A-FORD1	A	SK-400	ACB-FO1	CODE	C	C	C
A-B-C-D-E	029A-FORD1	A	SK-114	ACB-FO1	CODE	C	C	C
FA0-1863	029A-FORD1	BX	SK-103	ACB-FO1	CODE	C	C	C
FB0-1863	029A-FORD1	BX	SK-104	ACB-FO1	CODE	C	C	C
6500-7733	029A-MAZ1	S	SK-624A	ACB-MAZ1	CODE	A	A	A
10100-12283	029A-MAZ1 (center groove)	P	SK-248A	ACB-MAZ1	CODE	A	A	A
	029A-MAZ1 (flat keyway)	P	SK-248	ACB-MAZ1	CODE	C	C	C
<b>MAZDA</b>								
6500-7733	029A-MAZ1	S	SK-624A	ACB-MAZ1	CODE	A	A	A
10100-12283	029A-MAZ1 (center groove)	P	SK-248A	ACB-MAZ1	CODE	A	A	A
	029A-MAZ1 (flat keyway)	P	SK-248	ACB-MAZ1	CODE	C	C	C
1X-1706X	029A-FORD1	A	SK-400	ACB-FO1	CODE	C	C	C
A-B-C-D-E	029A-FORD1	A	SK-114	ACB-FO1	CODE	C	C	C
FA0-1863	029A-FORD1	BX	SK-103	ACB-FO1	CODE	C	C	C
FB0-1863	029A-FORD1	BX	SK-104	ACB-FO1	CODE	C	C	C
<b>MERCURY</b>								
1X-1706X	029A-FORD1	A	SK-400	ACB-FO1	CODE	C	C	C
A-B-C-D-E	029A-FORD1	A	SK-114	ACB-FO1	CODE	C	C	C
FA0-1863	029A-FORD1	BX	SK-103	ACB-FO1	CODE	C	C	C
FB0-1863	029A-FORD1	BX	SK-104	ACB-FO1	CODE	C	C	C
6500-7733	029A-MAZ1	S	SK-624A	ACB-MAZ1	CODE	A	A	A
10100-12283	029A-MAZ1 (center groove)	P	SK-248A	ACB-MAZ1	CODE	A	A	A
	029A-MAZ1 (flat keyway)	P	SK-248	ACB-MAZ1	CODE	C	C	C
<b>MITSUBISHI</b>								
E5001-7000	029A-MIT1	N	SK-245A	ACB-MIT1	CODE	A	A	A
E7001-7700	029A-MIT1	V	SK-245A	ACB-MIT1	CODE	A	A	A
F1-F1571	029A-MIT1	XM	SK-406A	ACB-MIT1	CODE	A	A	A
30010-32009	029A-MIT1	P	SK-247A	ACB-MIT1	CODE	A	A	A
M1-2618	029A-CHY1	AM	SK-402A	ACB-CHY1	CODE	A	A	A
X1-1000	029A-HYU1	HB	SK-233A	ACB-HY1	CODE	A	A	A
X1001-2000	029A-HYU1	HB	SK-233A	ACB-HY1	CODE	A	A	A

Code Series	Included w/Kit (Note)	Depth Knob	Spacing Key	Code Book	Jaw Setting Code Cutting		Jaw Setting Duplication	
					Left Jaw	Right Jaw	Left Jaw	Right Jaw
NISSAN								
X0001-8000	029A-NIS1 (w/transponder)	HB	SK-226	ACB-NIS1	CODE	A	A	A
	029A-NIS1 (w/out transponder)	HB	SK-226A	ACB-NIS1	CODE	A	A	A
Y0001-8000	029A-NIS1	HB	SK-226A	ACB-NIS1	CODE	A	A	A
1-22185	029A-NIS1	XM	SK-401A	ACB-NIS-96	CODE	A	A	A
40001-41518		XM	SK-401A	ACB-NIS-05	CODE	A	A	A
1X-1706X	029A-FORD1	A	SK-400	ACB-FO1	CODE	C	C	C
A-B-C-D-E	029A-FORD1	A	SK-114	ACB-FO1	CODE	C	C	C
OLDSMOBILE								
J,K (double sided)	029A-GM1	AW	SK-249A	ACB-GM1	B	A	A	A
J,K (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
L, M (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
ABNP (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
NPSU (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
EFGH (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
JKLM (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
VWXY (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
8000-9499 (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
GM 10-Cut	029A-GM1	AM	SK-261A	ACB-GM-94	CODE	A	A	A
S000A-S999K	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
AA00-7T51	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
O5000-O6999	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
PLYMOUTH								
EP1-3000	029A-CHY1	BX	SK-102	ACB-CHY1	B	B	B	B
ES1-3000	029A-CHY1	BX	SK-102	ACB-CHY1	B	B	B	B
J1-3580	029A-CHY1	AM	SK-244	ACB-CHY1	CODE	C	C	C
L1-3580	029A-CHY1	AM	SK-244A	ACB-CHY1	CODE	A	A	A
M1-2618	029A-CHY1	AM	SK-402A	ACB-CHY1	CODE	A	A	A
G0000-1394		AM	SK-901A	ACB-CH-G	CODE	A	A	A
E5001-7000	029A-MIT1	N	SK-245A	ACB-MIT1	CODE	A	A	A
E7001-7700	029A-MIT1	V	SK-245A	ACB-MIT1	CODE	A	A	A
F1-F1571	029A-MIT1	XM	SK-406A	ACB-MIT1	CODE	A	A	A
30010-32009	029A-MIT1	P	SK-247A	ACB-MIT1	CODE	A	A	A
PONTIAC								
J,K (double sided)	029A-GM1	AW	SK-249A	ACB-GM1	CODE	A	A	A
J,K (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
L, M (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
ABNP (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
NPSU (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
EFGH (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
JKLM (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
VWXY (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B

Code Series	Included w/Kit (Note)	Depth Knob	Spacing Key	Code Book	Jaw Setting Code Cutting		Jaw Setting Duplication	
					Left Jaw	Right Jaw	Left Jaw	Right Jaw
8000-9499 (single sided)	029A-GM1	A	SK-100	ACB-GM1	B	B	B	B
GM 10-Cut	029A-GM1	AM	SK-261A	ACB-GM-94	CODE	A	A	A
H0001-H3988	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
0001-2000	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
S000A-S999K	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
O5000-O6999*	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
	029A-GM2 (stabilizer 129730)	S	SK-206A	ACB-GM-04	CODE	A	A	A
* The O5000-O6999 Code Series can use either .025 or .020 increment depth drops depending upon the application.								
G0000-G3631	029A-GM3 (stabilizer 129730)	S	SK-206A	ACB-SAT GM-03	CODE	A	A	A
T1-T1200	029A-GMDAT	OM	SK-202	ACB-GMDAT	CODE	C	C	C
V1-V1200	029A-GMDAT	OM	SK-202	ACB-GMDAT	CODE	A	A	A
N5001-7000		V	SK-245A	ACB-IZU	CODE	A	A	A
<b>SATURN</b>								
0001-2000	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
H0001-H3988	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
O5000-O6999	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
S000A-S999K	029A-GM1	AM	SK-261A	ACB-GM2000	CODE	A	A	A
G0000-G3631	029A-GM3 (stabilizer 129730)	S	SK-206A	ACB-SAT GM-03	CODE	A	A	A
T1-T1200	029A-GMDAT	OM	SK-202	ACB-GMDAT	CODE	C	C	C
V1-V1200	029A-GMDAT	OM	SK-202	ACB-GMDAT	CODE	A	A	A
V2001-V3200	029A-GMDAT	OM	SK-202	ACB-GMDAT	CODE	A	A	A
R,T,S		AM	SK-901A	ACB-SAT	CODE	A	A	A
<b>SUBARU</b>								
30001-37850	029A-SUB1	XM	SK-401A	ACB-SUB	CODE	A	A	A
X0001-8000	029A-NIS1 (w/transponder)	HB	SK-226	ACB-NIS1	CODE	A	A	A
	029A-NIS1 (w/out transponder)	HB	SK-226A	ACB-NIS1	CODE	A	A	A
Y0001-8000	029A-NIS1	HB	SK-226A	ACB-NIS1	CODE	A	A	A
<b>SUZUKI</b>								
U1-2000		N	SK-245A	ACB-MET	CODE	A	A	A
18100-19617		P	SK-246A	ACB-TSK	CODE	A	A	A
25001-26200		O	SK-256	ACB-SUZ-AERIO	CODE	A	A	A
1-22185	029A-NIS1	XM	SK-401A	ACB-NIS-96	CODE	A	A	A
G0000-G3631	029A-GM3 (stabilizer 129730)	S	SK-206A	ACB-SAT GM-03	CODE	A	A	A
V2001-V3200	029A-GMDAT	OM	SK-202	ACB-GMDAT	CODE	A	A	A
J1-J1200	029A-GMDAT	OM	SK-201	ACB-GMDAT	CODE	C	C	C
<b>TOYOTA</b>								
G1-2000	029A-TOY1	V	SK-900A	ACB-TOY1	CODE	A	A	A
S1-2878	029A-TOY1	SS	SK-253A	ACB-TOY1	CODE	A	A	A
10001-15000	029A-TOY1	O	SK-256	ACB-TOY1	CODE	C	C	C
P1-2390	029A-TOY1	V	SK-900A	ACB-TOY1	CODE	A	A	A
X1-2248	029A-TOY1	V	SK-900A	ACB-TOY1	CODE	A	A	A
50000-69999	029A-TOY2	XM	SK-247	ACB-TOY2	CODE	C	C	C

# Electronic Code Machines Available from Ilco® ...



**Ultracode® A/T**

The Ultracode® A/T is an electronic key cutting machine for duplication and code cutting for cylindrical automotive and truck keys. A patented Laser Optical Reader allows operators to quickly and easily duplicate single and double sided keys. Pre-loaded with digital depth and spacing data cards for the precise cutting of cylindrical automotive and truck keys. Up to 200 user defined (Design-A-Key™) data cards can be created without the need for a personal computer, further enhancing the machine's extensive capabilities.



**Tri-Code H.S.**

The Tri-Code H.S. is an electronic key cutting machine designed to be used by automotive dealers, and locksmiths, to cut "laser style" high security keys by code number or duplication. Simple to operate, this machine eliminates the guesswork and effort with cutting "laser type" automotive keys. In addition to providing "factory perfect" results when originating a key, the Tri-Code H.S. also excels when simply duplicating a key. If key wear is detected on the pattern (original) key, the machine automatically corrects it, producing a duplicate that is cut to original factory specifications with tolerances of  $\pm .001$ ".



**Ilco EZ®-Code**

The Ilco EZ®-Code electronic machine cuts traditional automotive and commercial keys by code or duplication. Features include an internal database of codes and cut specifications, patent pending "Automatic Key Edge Detection" and automatic depth calibration. This affordable machine has features that will help make the job fast, easy and accurate to within  $\pm .002$ ". Up to 255 user defined cards are available to create customized commercial, residential and automotive keys using the Ilco EZ®-Code Design-A-Key™ program.

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