

Electrical, Electronic & Computer Engineering

SEMESTER 1, 2020 EXAMINATIONS

ELEC5506 PROCESS INSTRUMENTATION AND CONTROL -ATTACHMENT

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$1 \quad Laplace \ transforms$

Table 1: Table of Laplace transforms

F(s)	$f(t), t \ge 0$
1	$\delta(t)$
1/s	1(t)
$1/s^{2}$	t
$2!/s^{3}$	t^2
$3!/s^4$	t^3
$m!/s^{m+1}$	t^m
$\frac{1}{s+a}$	$\exp(-at)$
$\frac{1}{(s+a)^2}$	$t\exp(-at)$
$\frac{1}{(s+a)^m}$	$\frac{1}{(m-1)!}t^{m-1}\exp(-at)$
$\frac{a}{s(s+a)}$	$1 - \exp(-at)$
$\frac{a}{s^2(s+a)}$	$\frac{1}{a}(at - 1 + \exp(-at))$
$\frac{b-a}{(s+a)(s+b)}$	$\exp(-at) - \exp(-bt)$
$\frac{s}{(s+a)^2}$	$(1-at)\exp(-at)$
$\frac{\frac{s}{(s+a)^2}}{\frac{a^2}{s(s+a)^2}}$	$1 - (1 + at) \exp(-at)$
$\frac{(b-a)s}{(s+a)(s+b)}$	$b\exp(-bt) - a\exp(-at)$
$\frac{a}{s^2+a^2}$	$\sin(at)$
$\frac{s}{s^2+a^2}$	$\cos(at)$
$\frac{s+a}{(s+a)^2+b^2}$	$\exp(-at)\cos(bt)$
$\frac{b}{(s+a)^2+b^2}$	$\exp(-at)\sin(bt)$
$\frac{a^2 + b^2}{s[(s+a)^2 + b^2]}$	$1 - \exp(-at)[\cos(bt) + \frac{a}{b}\sin(bt)]$

Table 2: Properties of Laplace transforms

Laplace Transform	Time Function	Comment
F(s)	f(t)	Transform pair
$\alpha F_1(s) + \beta F_2(s)$	$\alpha f_1(t) + \beta f_2(t)$	Superposition
$F(s)\exp(-\lambda s)$	$f(t-\lambda)$	Time delay $(\lambda \ge 0)$
$\frac{1}{ a }F(\frac{s}{a})$	f(at)	Time scaling
F(s+a)	$f(t)\exp(-at)$	Shift in frequency
$s^m F(s) - s^{m-1} f(0)$		
$-s^{m-2}f'(0) - \dots - f^{(m-1)}(0)$	$f^{(m)}(t)$	Differention
$\frac{F(s)}{s}$	$\int_0^t f(\eta) d\eta$	Integration
$F_1(s)F_2(s)$	$f_1(t) * f_2(t)$	Convolution
$\lim_{s \to \infty} sF(s)$	$f(0^+)$	Initial value theorem
$\lim_{s \to 0} sF(s)$	$\lim_{t \to \infty} f(t)$	Final value theorem
$\frac{1}{2\pi i} \int_{\sigma-i\infty}^{\sigma+j\infty} F_1(\zeta) F_2(s-\zeta) d\zeta$	$f_1(t)f_2(t)$	Time product
$\frac{1}{2\pi} \int_{-j\infty}^{+j\infty} Y(-j\omega) U(j\omega) d\omega$	$\int_0^\infty y(t)u(t)dt$	Parseval's theorem
$-\frac{d}{ds}F(s)$	tf(t)	Multiplication by time

2 First-order systems

The settling-time is the time to reach within a specified percentage of the final value:

- 2 time-constants is $\exp(-2) \approx 0.14$ which means that after 2 time-constants the response has reached 86% of the final value;
- 3 time-constants is $\exp(-3) \approx 0.05$ which means that after 3 time-constants the response has reached 95% of the final value;
- 4 time constants is $\exp(-4) \approx 0.02$ which means that after 4 time-constants the response has reached 98% of the final value;
- 5 time constants is $\exp(-5) \approx 0.01$ which means that after 5 time-constants the response has reached 99% of the final value.

$$T_s (14\%) = 2\tau \tag{1}$$

$$T_s(5\%) = 3\tau \tag{2}$$

$$T_s(2\%) = 4\tau \tag{3}$$

$$T_s(1\%) = 5\tau \tag{4}$$

The rise-time is the time it takes for the response to go from 10% to 90% of the final value:

$$10\%: 1 - \exp(-t_{10\%}/\tau) = 0.1 (5)$$

$$90\%: 1 - \exp(-t_{90\%}/\tau) = 0.9 \tag{6}$$

$$\implies \exp([t_{90\%} - t_{10\%}]/\tau) = 9$$
 (7)

$$\implies T_r = t_{90\%} - t_{10\%} = \tau \ln(9) \approx 2.2\tau$$
 (8)

Second-order or Oscillatory systems 3

Consider the general function

$$G(s) = \frac{c}{s^2 + bs + c} \tag{9}$$

When b=0 the system is undamped, $s=\pm j\sqrt{c}$, and hence $\omega_n=\sqrt{c}$ or $c=\omega^2$. For the underdamped system $b \neq 0$, $s = -\sigma \pm j\omega_n$ and $\sigma = -b/2$.

Define the damping factor:

$$\zeta = \frac{|\sigma|}{\omega_n} = \frac{b/2}{\omega_n} \tag{10}$$

which implies $b = 2\zeta\omega_n$.

In general then

$$G(s) = \frac{K\omega_n^2}{s^2 + 2\zeta\omega_n s + \omega_n^2} \tag{11}$$

where K is the gain, $\omega = \omega_n$ is the natural frequency, and ζ is the damping factor. The poles occur at $s_{1.2} = -\zeta \omega_n \pm \omega_n \sqrt{\zeta^2 - 1} = -\sigma_d \pm j\omega_d$ where

$$\sigma_d = \zeta \omega_n \tag{12}$$

$$\sigma_d = \zeta \omega_n \tag{12}$$

$$\omega_d = \omega_n \sqrt{1 - \zeta^2} \tag{13}$$

The step response for a second-order system is

$$y(t) = A \left[1 - \exp(-\zeta \omega_n t) \cos(\omega_n \sqrt{1 - \zeta^2} t) - \frac{\zeta}{\sqrt{1 - \zeta^2}} \exp(-\zeta \omega_n t) \sin(\omega_n \sqrt{1 - \zeta^2} t) \right]$$

$$y(t) = A \left[1 - \frac{1}{\sqrt{1 - \zeta^2}} \exp(-\zeta \omega_n t) \left[\sqrt{1 - \zeta^2} \cos(\omega_n \sqrt{1 - \zeta^2} t) + \zeta \sin(\omega_n \sqrt{1 - \zeta^2} t) \right] \right]$$

$$(14)$$

$$+ \zeta \sin(\omega_n \sqrt{1 - \zeta^2} t) \right]$$

(16)

Let $\sqrt{1-\zeta^2}=\cos\phi$ and $\zeta=\sin\phi$, then

$$y(t) = A \left[1 - \frac{1}{\sqrt{1 - \zeta^2}} \exp(-\zeta \omega_n t) \left[\cos \phi \cos(\omega_n \sqrt{1 - \zeta^2} t) + \sin \phi \sin(\omega_n \sqrt{1 - \zeta^2} t) \right] \right]$$

$$= A \left[1 - \frac{1}{\sqrt{1 - \zeta^2}} \exp(-\zeta \omega_n t) \cos(\omega_n \sqrt{1 - \zeta^2} t - \phi) \right]$$

$$= A \left[1 - \frac{1}{\sqrt{1 - \zeta^2}} \exp(-\sigma_d t) \cos(\omega_d t - \phi) \right]$$

$$(18)$$

$$y(t) = A\left[1 - \frac{1}{\sqrt{1 - \zeta^2}} \exp(-\zeta \omega_n t) \sin(\frac{\omega_n}{\sqrt{1 - \zeta^2}} + \arccos \zeta)\right]$$
 (20)

3.1 % overshoot

For a second order system with two poles and no zeros, the percentage overshoot is approximately given as

$$\% \text{ overshoot} \approx (1 - \zeta/0.6)100 \tag{21}$$

3.2 Settling time

Define T_s to be the settling time to within 2% of the final value.

$$T_s \approx \frac{4}{\zeta \omega_n} = \frac{4}{\sigma_d} = 4\tau$$
 (22)

If we are interested in the time it takes to settle within 5% of the final value then a reasonable approximation is:

$$T_{s,0.05} \approx \frac{3}{\zeta \omega_n} = \frac{3}{\sigma_d} = 3\tau$$
 (24)

(25)

3.3 Peak time

The peak time T_p is the time it takes to reach the maximum value. This is where the slope is zero

$$T_p = \frac{\pi}{\omega_n \sqrt{1 - \zeta^2}} = \frac{\pi}{\omega_d} \tag{26}$$

(27)

The maximum overshoot will then be the value at $t=T_p$ and hence

$$\%OS = M_p \times 100 = \exp(-\sigma_d T_p) \times 100 = \exp(-\zeta \pi / \sqrt{1 - \zeta^2}) \times 100\%$$
 (28)

For $0 \le \zeta \le 0.6$

$$M_p \approx 1 - \frac{\zeta}{0.6} \tag{29}$$

3.4 Rise time

The rise time for an under-damped system is the time for the step response to reach the final value for the first time.

$$T_r = \frac{1}{\omega_d} \tan^{-1} \left(-\frac{\sqrt{1-\zeta^2}}{\zeta} \right) \tag{30}$$

$$= \frac{1}{\omega_d} \left(\frac{\pi}{2} + \sin^{-1} \zeta \right) \tag{31}$$

$$= \frac{\pi/2 + \sin^{-1}\zeta}{\omega_n\sqrt{1-\zeta^2}} \tag{32}$$

$$\approx \frac{\pi/2 + \zeta}{\omega_n \sqrt{1 - \zeta^2}} = \frac{\pi + 2\zeta}{2\omega_n \sqrt{1 - \zeta^2}} \approx \frac{\pi}{2\omega_n} \approx \frac{1.6}{\omega_n} \quad \text{for small } \zeta$$
 (33)

This result indicates that in order to reduce the rise time we need to increase ω_n .

Taking $\zeta=0.5$ to be a mid-range value, the time it takes to go from 0.1 to 0.9 of the final value is

$$t_r \approx \frac{1.8}{\omega_n} \tag{34}$$

4 Zeigler-Nichols

	k_p/k_c	T_i/T_c	T_d/T_c	T_p/T_c
Р	0.5			1.0
PΙ	0.4	0.8		1.4
PID	0.6	0.5	0.125	0.85

Table 3: Controller parameters for the Ziegler-Nichols frequency response. method.

	ak_p	T_i/T_{del}	T_d/T_{del}	T_p/T_{del}
Р	1			4
PΙ	0.9	3		5.7
PID	1.2	2	$T_{del}/2$	3.4

Table 4: Controller parameters for the alternative Ziegler-Nichols frequency response. method.