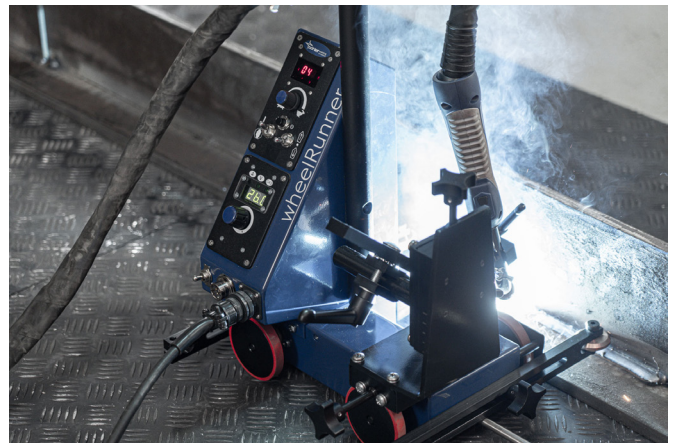


wheelRunner

wheelRunner is the right answer when looking for a welding carriage for fillet and lap welds. Frames, T-beams and generally any longitudinal seam, can be profitably welded using this excellent equipment, both on-site and in-shop.



USER-FRIENDLY

EASY AND FAST SET-UP

PERFECT FOR
HEAVY-DUTY

RUGGED & TIRELESS

FLEXIBLE

VERSATILE FOR ON-SITE
AND IN-SHOP WELDING

MAIN BENEFITS

High Voltage
remoted


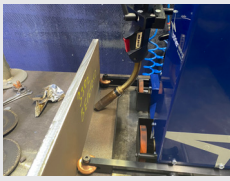



Safety on the jobsite without the need for batteries
36 V DC only at the working place

Single User
Interface

Welding Process and movements in one hand
Movements control, Wire Speed, Arc length/Voltage Control,
Arc on/Off, All parameters display

Perfect alignment with
Böhler Welding consumables
and equipment

Excellent welding performances
Suitable for any Terra & Uranos Equipment, Special processes
enabled, Böhler Arc enabled

Product features	User benefits
 <p>Built-in Welding Equipment control display</p>  <p>Easy positioning</p>   <p>Adjustable guide rolls</p>  <p>Torch holder with memory</p>	<ul style="list-style-type: none"> » Plug & Play » Everything in one hand including the welding parameters » Easily ready to weld » Long lasting welding » Max Flexibility in operation » Precise seam tracking in any condition <ul style="list-style-type: none"> » Connection with the preferred Böhler Welding MIG-MAG Equipment via the CAN-BUS connector » Built-in Welding Equipment control display » Quick release Insulated torch holder – Detach and re-attach the torch holder quickly » It can be operated using 42/115/230 V single phase, 50/60 Hz AC. » Tool – less set-up for positioning and adjustments » Operates in the forward or reverse direction » Duty cycle can reach 100% for neverending welding » Travel speed up to 160 cm/min » Operates in the forward or reverse direction. » Feedback ensures constant travel speed in any position and any carriage load with automatic compensation » Can be set up to weld at the front, center or back of the carriage. » Limit switch –built in limit switches front and back for end stop operation. » Modular concept– rack box and arm which allows greater reach and flexibility, with a torch overhang of over 500mm possible » Tack welding option - programmed on distance » Suitable for both Welding and Cutting » Suitable for straight and curved surfaces » Adjustable guide rolls mounted on the front or back to follow-up seam variations and/or curved surfaces » Limit switch » Magnet base for positional welding (optional)

wheelRunner – Technical Details

Technical Data	
Speed Range	8-160 cm/min
Torch vertical stroke	45 mm
Torch horizontal stroke	45 mm
Weight	14.1 kg
Working Temperature	-15°C + 50°C
Supply Voltage	42-115-230 VAC 50/60 Hz 30W
Dimension LxWxH	431.8x355.7x327.3



Typical applications

- » Fillet welds and lap welds for Heavy Fabrication T-beams and frames, Y&G goods longitudinal seams
- » Shipyard stiffeners