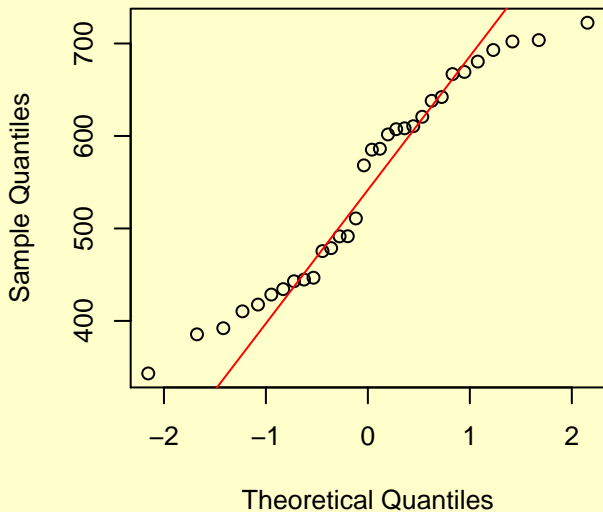
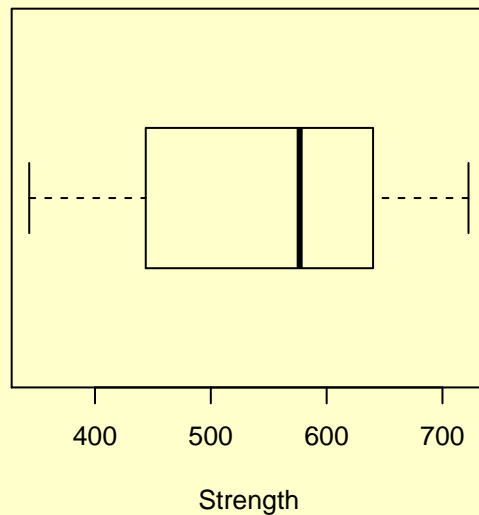


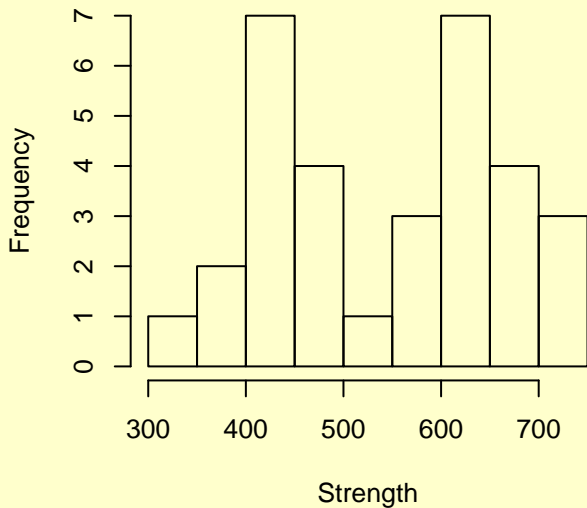
**Normal Q-Q Plot**



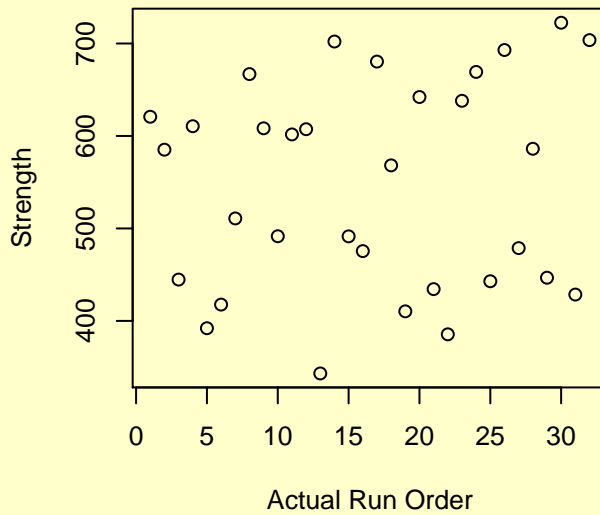
**Box Plot**



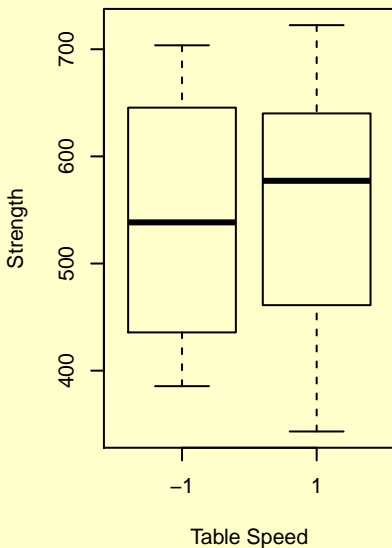
**Histogram**



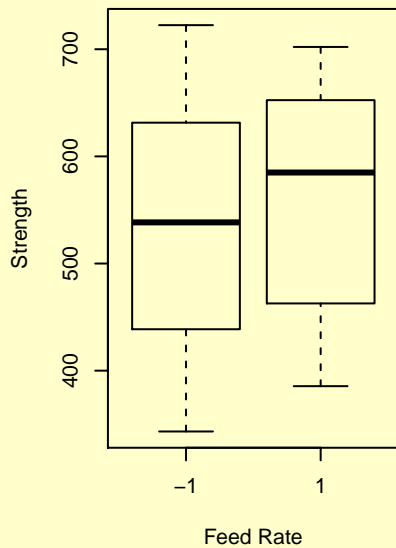
**Run Order Plot**



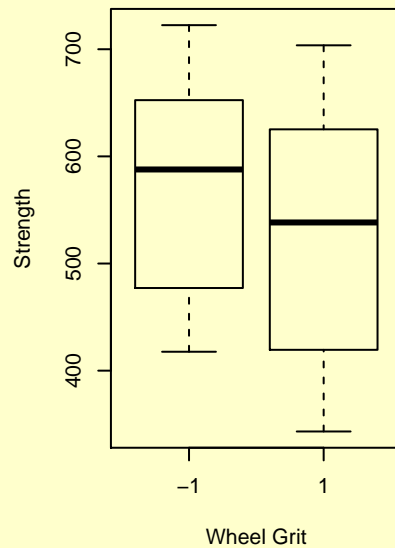
**Strength by Table Speed**



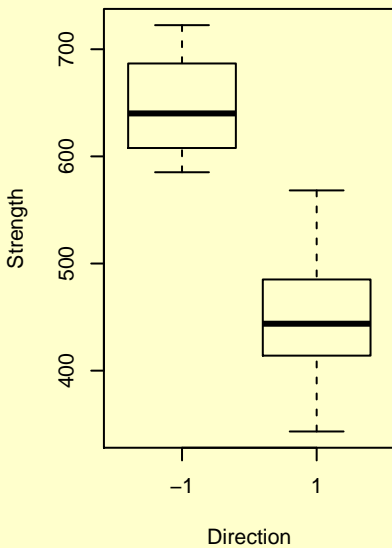
**Strength by Feed Rate**



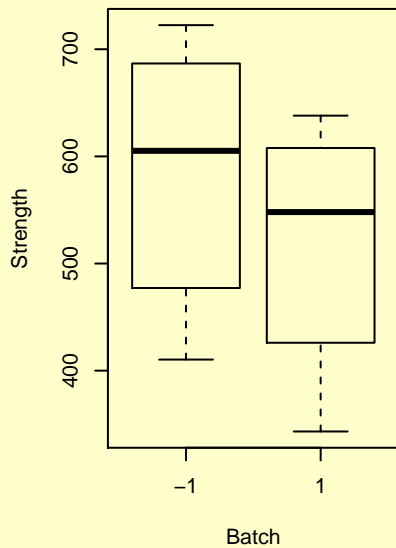
**Strength by Wheel Grit**



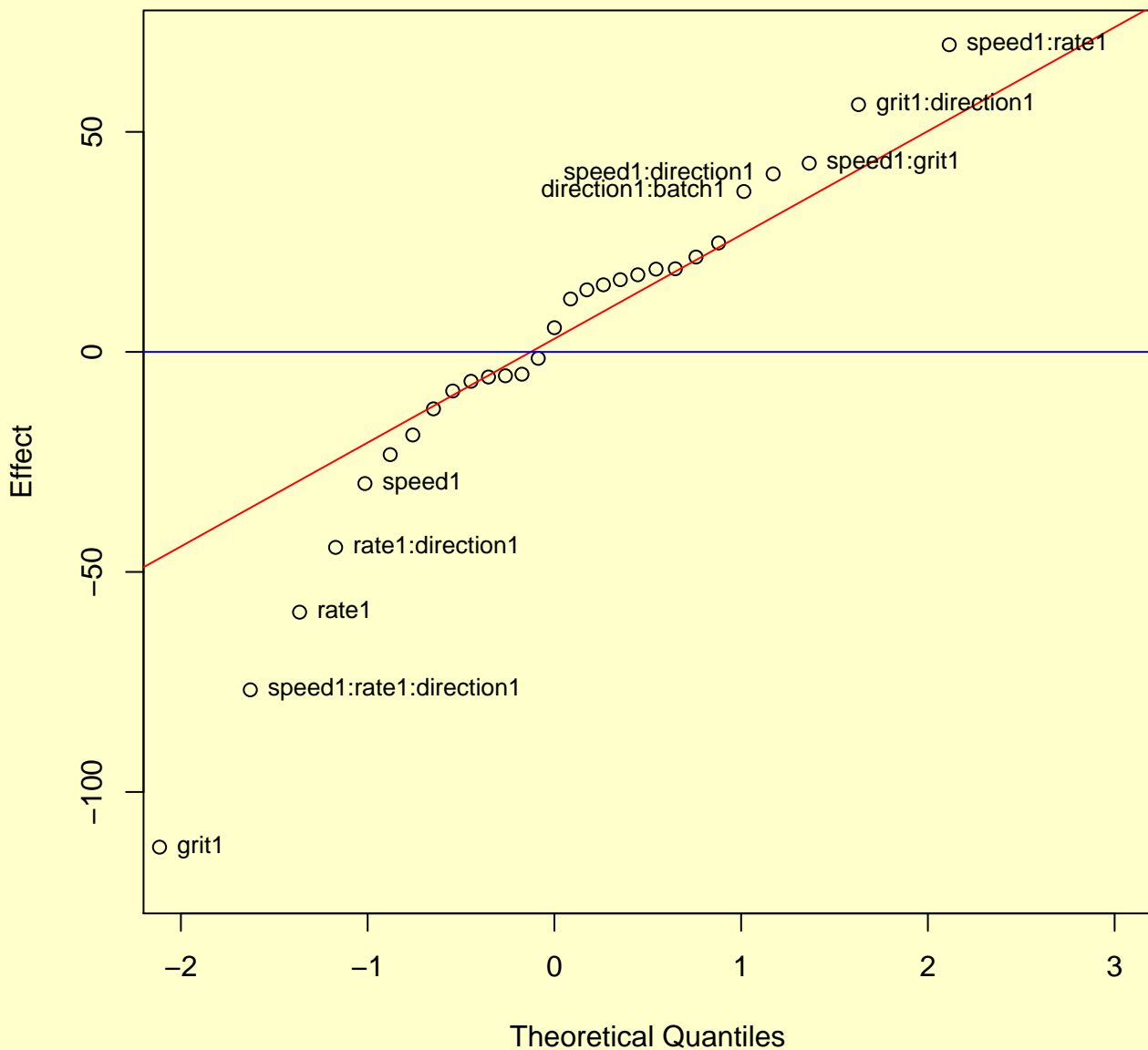
**Strength by Direction**

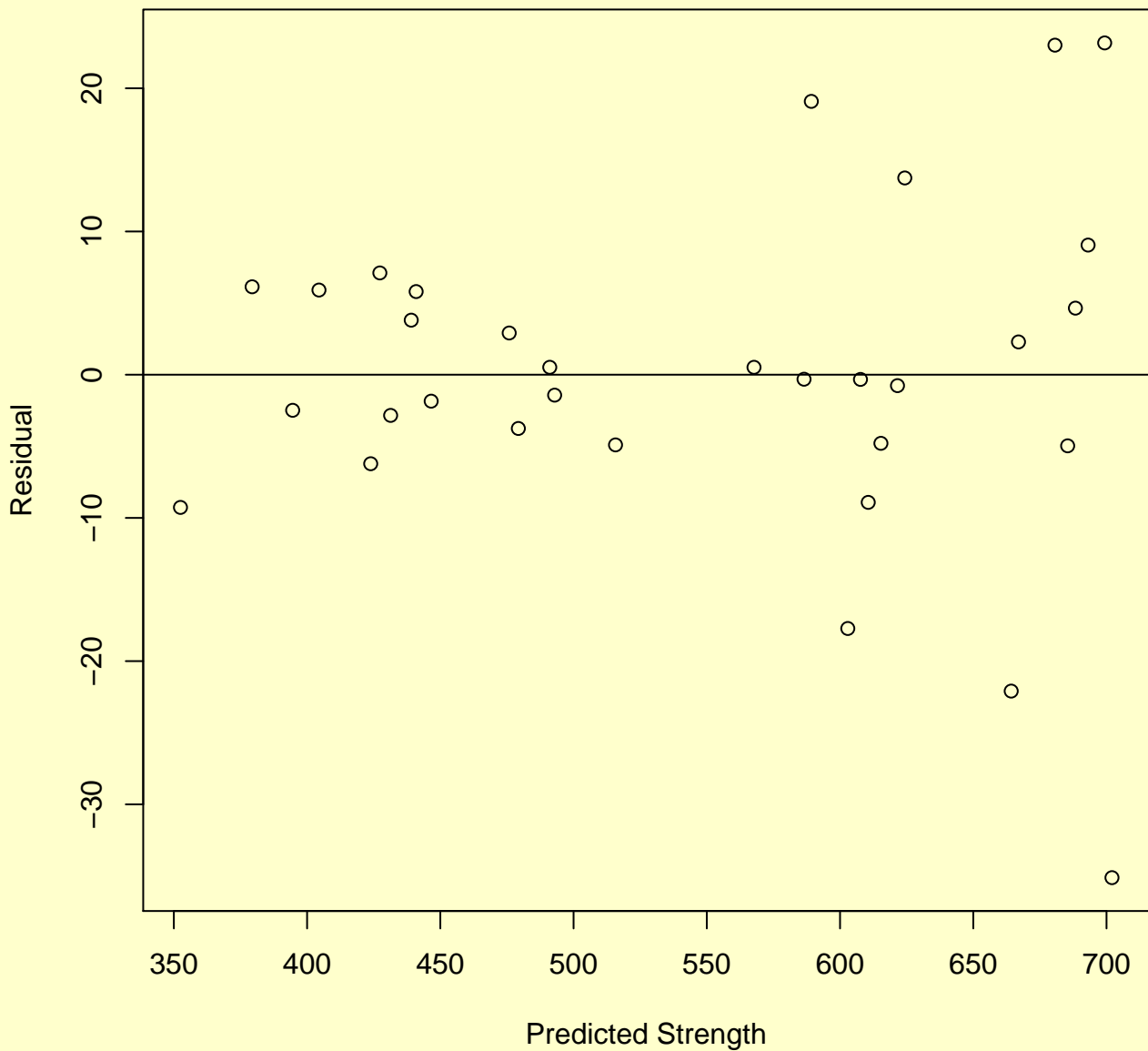


**Strength by Batch**

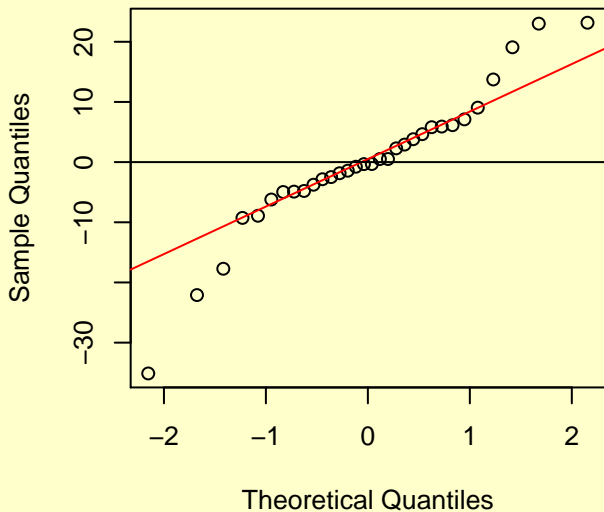


# Normal Probability Plot of Saturated Model Effects

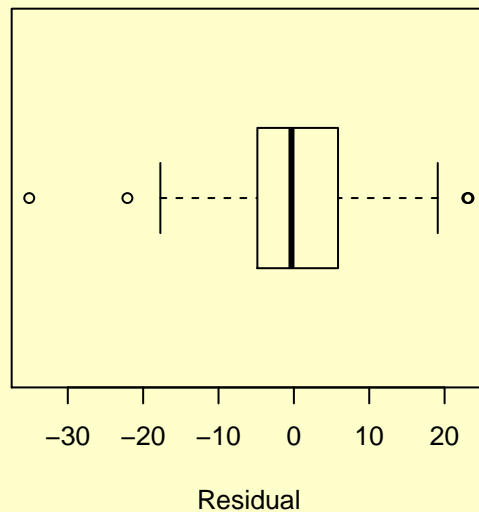




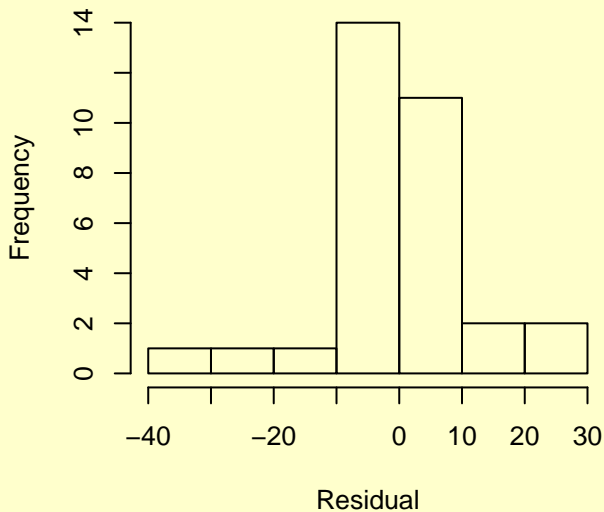
**Normal Q-Q Plot**



**Box Plot**



**Histogram**



**Run Order Plot**

