```
×
    X
                                ×
+
    X
+
                                  +
    ×
+
                                  +
+
     X
+
          0 0 0 0 0
                                  +
                              X
+
                                  +
           0 0 0 0
                           ×
                  ××
```

Drill Map:

```
* 0.40mm / 0.016" (23 holes)
O 0.80mm / 0.031" (10 holes)
+ 1.00mm / 0.039" (12 holes)
```