

REPORTE DE PRODUCCION

Periodo: Noviembre 2025

CALIFICACIÓN PLANTA: 58.4 pts

Reporte General

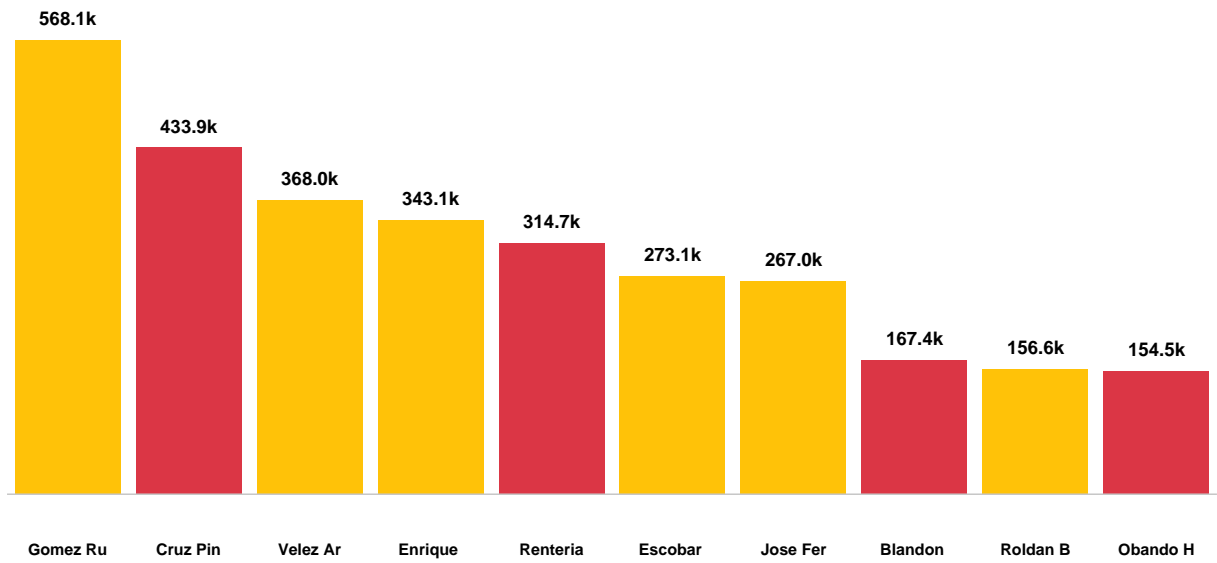
| Operario | Maquina | Dias Lab | Meta 100% | Tiros | Horas Prod | Promedio/H | Sem 100% |
|------------------------------|--------------------------|----------|-----------|--------|------------|------------|----------|
| Bedoya Maria Fernanda | 10A Colaminadora Carton | 16 | 160000 | 113890 | 106.32 | 1078.35 | 71% |
| Blandon Moreno Jose Lizandro | 8A Troqueladora de Papel | 1 | 10000 | 1500 | 1.58 | 949.37 | 15% |
| Blandon Moreno Jose Lizandro | 8B Troqueladora de Papel | 6 | 60000 | 42010 | 40.59 | 1090.39 | 70% |
| Blandon Moreno Jose Lizandro | 9 Troqueladora Rollo | 16 | 320000 | 167391 | 103.27 | 1727.76 | 52% |
| Cruz Pinto Alberto | 13A Corrugadora FLTE | 11 | 33000 | 18227 | 45.00 | 296.11 | 55% |
| Cruz Pinto Alberto | 13b Corrugadora FLTB | 19 | 76000 | 32670 | 79.46 | 347.50 | 43% |
| Cruz Pinto Alberto | 14 Pegadora de Cajas | 8 | 800000 | 433898 | 24.84 | 42791.76 | 54% |
| Enrique Muñoz Hector Hilde | 6 SpeedMaster | 24 | 480000 | 343060 | 118.96 | 2652.36 | 71% |
| Escobar Cardona John Fredy | 11 Laminadora BOPP | 1 | 10000 | 10015 | 5.66 | 1769.43 | 100% |
| Escobar Cardona John Fredy | 5 Sord Z | 5 | 100000 | 44840 | 21.17 | 2174.99 | 45% |
| Escobar Cardona John Fredy | 7 SpeedMaster | 20 | 400000 | 273095 | 91.08 | 3155.40 | 68% |
| Gomez Ruiz William Hernan | 2A Guillotina polar132 | 19 | 950000 | 568065 | 88.60 | 6584.14 | 60% |
| Jose Fernando Ruiz | 9 Troqueladora Rollo | 21 | 420000 | 267015 | 147.08 | 1781.67 | 64% |
| Moreno Mendez Angel Julio | 13A Corrugadora FLTE | 3 | 9000 | 7380 | 21.33 | 343.50 | 82% |
| Moreno Mendez | 13b Corrugadora | 20 | 80000 | 60587 | 128.03 | 478.42 | 76% |

| Operario | Maquina | Dias Lab | Meta 100% | Tiros | Horas Prod | Promedio/H | Sem 100% |
|-----------------------------------|--------------------------------|----------|-----------|--------|------------|------------|----------|
| Angel Julio | FLTB | | | | | | |
| Motta Talaga Leidy Jhoanna | 10A Colaminadora Carton | 1 | 10000 | 8720 | 6.41 | 1360.37 | 87% |
| Motta Talaga Leidy Jhoanna | 10B Colaminadora Carton | 1 | 8000 | 6180 | 7.17 | 861.92 | 77% |
| Obando Higuita Jose Luis | 4 Sord Z | 16 | 320000 | 154530 | 92.59 | 1664.72 | 48% |
| Obando Higuita Jose Luis | 5 Sord Z | 9 | 180000 | 144985 | 65.41 | 2216.52 | 81% |
| Perdomo Rincon Gustavo Adolfo | 7 SpeedMaster | 1 | 20000 | 9264 | 6.42 | 1442.99 | 46% |
| Ramirez Romero Andres Mauricio | 2B Guillotina org-Perfecta 107 | 1 | 50000 | 15250 | 7.83 | 1947.64 | 31% |
| Renteria Mejia Nestor Alfonso | 2B Guillotina org-Perfecta 107 | 19 | 950000 | 314688 | 120.29 | 2544.21 | 33% |
| Riascos Castillo Andres Felipe | 11 Laminadora BOPP | 19 | 190000 | 148260 | 116.42 | 1304.19 | 78% |
| Riascos Castillo Andres Felipe | 16 Barnizadora UV | 6 | 60000 | 42750 | 22.42 | 1948.33 | 71% |
| Rodriguez Castaño Maria Alejandra | 12 Cortadora de Manijas | 15 | 112500 | 94665 | 80.41 | 2435.22 | 84% |
| Roldan Barona Erik Esteban | 8A Troqueladora de Papel | 23 | 230000 | 156568 | 150.55 | 1034.04 | 68% |
| Sarmiento Rincon Yhan Otoniel | 2A Guillotina polar132 | 1 | 50000 | 34750 | 5.33 | 6519.70 | 70% |
| Sarmiento Rincon Yhan Otoniel | 8A Troqueladora de Papel | 7 | 70000 | 41780 | 37.98 | 1211.52 | 60% |
| Sarmiento Rincon Yhan Otoniel | 8B Troqueladora de Papel | 5 | 50000 | 26700 | 29.42 | 880.81 | 53% |
| Sarmiento Rincon Yhan Otoniel | 8C Estampadora | 15 | 120000 | 74930 | 82.11 | 928.58 | 62% |
| Velez Arana Robert De Jesus | 1B CONVERTIDORA | 21 | 630000 | 367987 | 138.17 | 2777.85 | 58% |

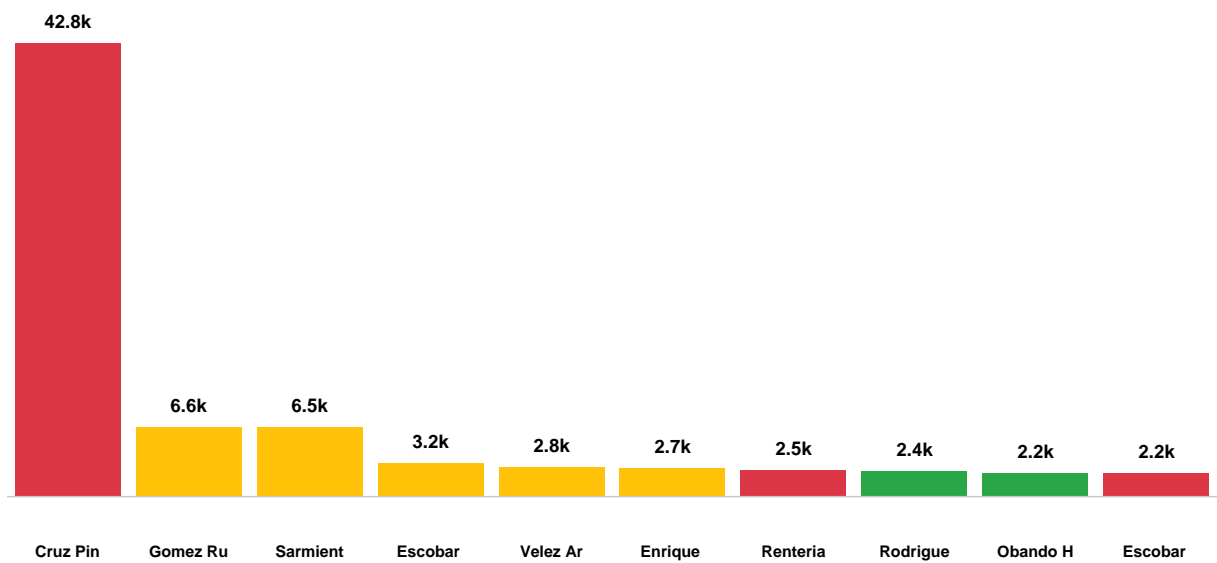
Resumen por Maquina

| Maquina | Tiros Totales | Meta 100% | Sem 100% |
|---------------------------------|---------------|-----------|----------|
| 1B CONVERTIDORA | 367987 | 630000 | 58% |
| 2A Guillotina polar132 | 602815 | 1000000 | 60% |
| 2B Guillotina org- Perfecta 107 | 329938 | 1000000 | 33% |
| 4 Sord Z | 154530 | 320000 | 48% |
| 5 Sord Z | 189825 | 280000 | 68% |
| 6 SpeedMaster | 343060 | 480000 | 71% |
| 7 SpeedMaster | 282359 | 420000 | 67% |
| 8A Troqueladora de Papel | 199848 | 240000 | 83% |
| 8B Troqueladora de Papel | 68710 | 110000 | 62% |
| 8C Estampadora | 74930 | 120000 | 62% |
| 9 Troqueladora Rollo | 434406 | 480000 | 91% |
| 10A Colaminadora Carton | 122610 | 170000 | 72% |
| 10B Colaminadora Carton | 6180 | 8000 | 77% |
| 11 Laminadora BOPP | 158275 | 200000 | 79% |
| 13A Corrugadora FLTE | 25607 | 39000 | 66% |
| 13b Corrugadora FLTB | 93257 | 92000 | 101% |
| 14 Pegadora de Cajas | 433898 | 800000 | 54% |
| 16 Barnizadora UV | 42750 | 60000 | 71% |
| Desconocida | 94665 | 112500 | 84% |

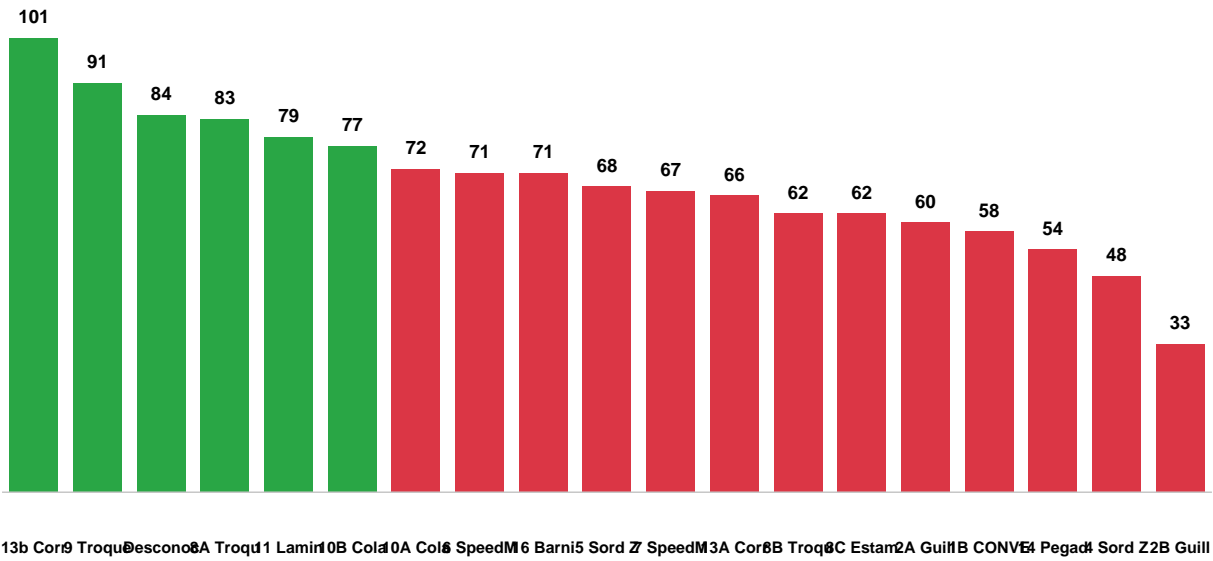
Top Producción (Tiros)



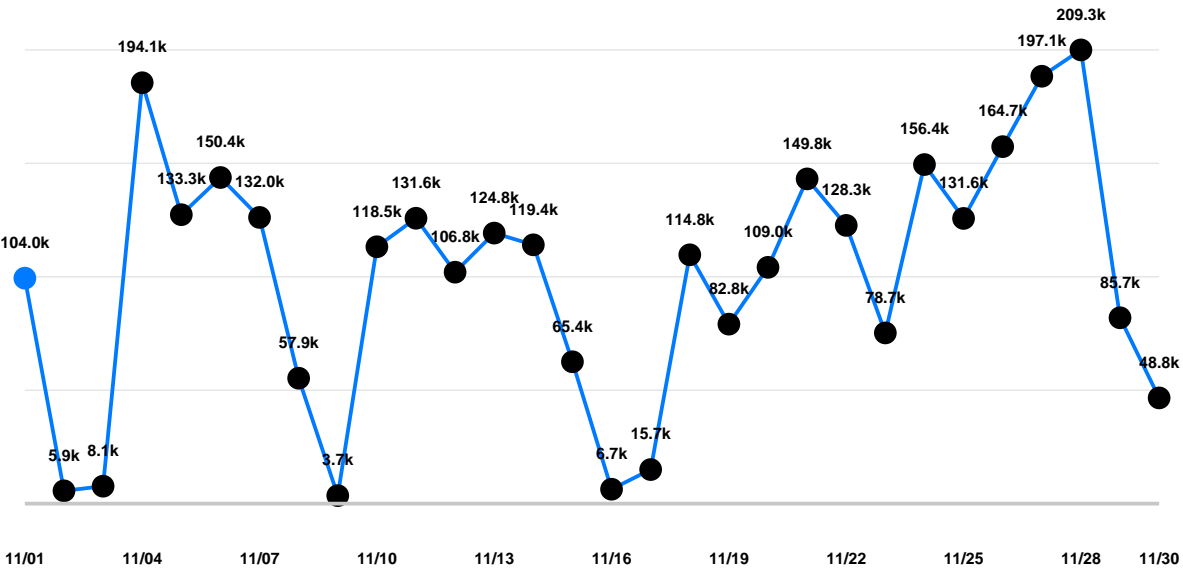
Velocidad Promedio (Tiros/Hora)



Eficiencia por Máquina (%)



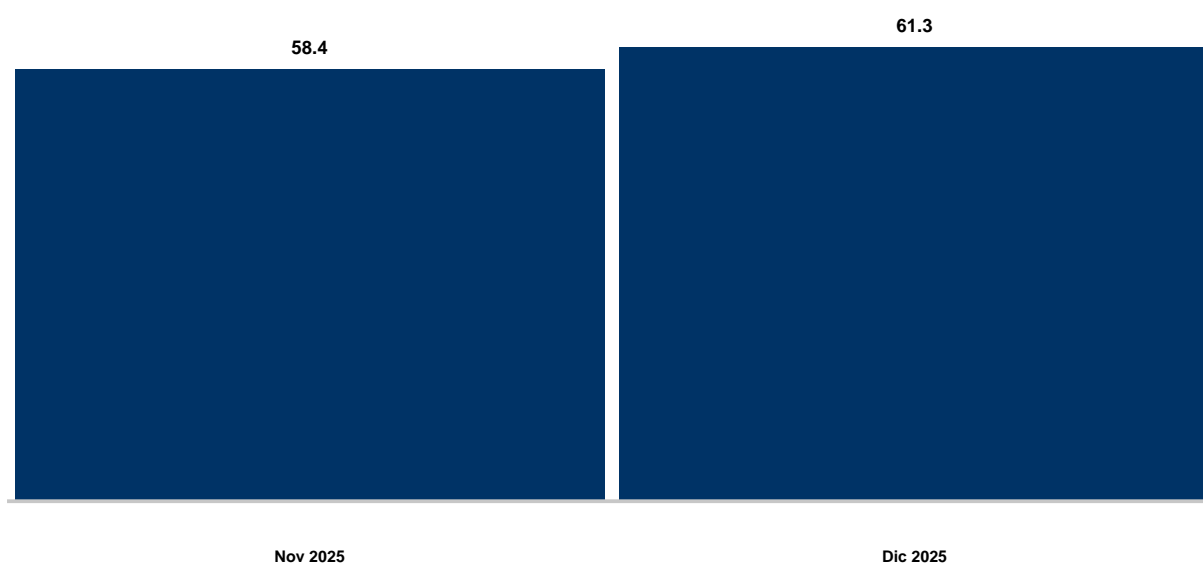
Tendencia Producción Diaria



CALIFICACIÓN POR MÁQUINA

| Máquina | Sem 100% | Importancia | Puntos |
|---------------------------------|----------|-------------|--------------|
| 1B CONVERTIDORA | 58.4% | 4.76% | 2.78 |
| 2A Guillotina polar132 | 60.3% | 4.76% | 2.87 |
| 2B Guillotina org- Perfecta 107 | 33.0% | 4.76% | 1.57 |
| 4 Sord Z | 48.3% | 4.76% | 2.30 |
| 5 Sord Z | 67.8% | 4.76% | 3.23 |
| 6 SpeedMaster | 71.5% | 4.76% | 3.40 |
| 7 SpeedMaster | 67.2% | 4.76% | 3.20 |
| 8A Troqueladora de Papel | 83.3% | 4.76% | 3.96 |
| 8B Troqueladora de Papel | 62.5% | 4.76% | 2.97 |
| 8C Estampadora | 62.4% | 4.76% | 2.97 |
| 9 Troqueladora Rollo | 90.5% | 4.76% | 4.31 |
| 10A Colaminadora Carton | 72.1% | 4.76% | 3.43 |
| 10B Colaminadora Carton | 77.3% | 4.76% | 3.68 |
| 11 Laminadora BOPP | 79.1% | 4.76% | 3.77 |
| 13A Corrugadora FLTE | 65.7% | 4.76% | 3.13 |
| 13b Corrugadora FLTB | 101.4% | 4.76% | 4.83 |
| 14 Pegadora de Cajas | 54.2% | 4.76% | 2.58 |
| 16 Barnizadora UV | 71.3% | 4.76% | 3.39 |
| TOTAL PLANTA | | 100% | 58.37 |

Tendencia Histórica de Calificación



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