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U.S. Department of Labor Office of Labor-Management Standards Washington, DC 20210

FORM LM-20 AGREEMENT AND ACTIVITIES REPORT

Form approved
Office of Management
and Budget
No. 1245-0003
Expires 10-31-2013

3. Any other address where records necessary to verify this report are kept:



C- 00664

2. Name and mailing address (include ZIP Code):

1. File Number:

Person Filing

This report is mandatory under P.L. 86-257, as amended. Failure to comply may result in criminal prosecution, fines, or civil penalties as provided by 29 U.S.C. 439 or 440. Required of persons, including Labor Relations Consultants and Other Individuals and Organizations, Under Section 203(b) of the Labor-Management Reporting and Disclosure Act of 1959, as amended. (LMRDA)

READ THE INSTRUCTIONS CAREFULLY BEFORE PREPARING THIS REPORT.

Name Edward M 1	Echanique	Name	
Title President		Title	
Organization Labor Relations Consulting		Organization	
P.O. Box, Bldg., Room No., if any		P.O. Box, Bldg., Room No., if any	
Street 155 Bay Laurel Drive		Street	
City Mooresville		City	
State North Carolina	ZIP Code + 4 28115	State ZIP Code + 4	
4. Date fiscal year ends:	5. Type of person:		
Dec / 31	a. Individual b. Partnership	c. Corporation d. Other (Specify):	
Nature of Agreement or Arrangement			
6. Full name and address of employer with whom made (include ZIP Code):		7. Date entered into: 1 / 26 / 2011	
Name Boyd Rogers		O News of research there made	
Organization JELD-WEN, Inc.		8. Name of person(s) through whom made:	
Trade Name, if any		Name	
P.O. Box, Bldg., Room No., if any		Name	
Street 3250 Laport Blvd		Name	
City Klamath		Name	
State Oregon	ZIP Code + 4 97601	Name	
Signatures			
true, correct, and complete. (See Section 13. Signed President	panying documents) has been examined	the penalties of law, that all of the information submitted in this report (including d by the signatory and is, to the best of the undersigned's knowledge and belief, 14. Signed Title Treasurer (If other title, see instructions)	
On 06/06/2012 95:	1-265-5584 Telephone Number	On 06/06/2012 951-265-5584 Date Telephone Number	

Filer: Edward Echanique Labor Relations Consulting	File Number C- 00664		
9. Check the appropriate box to indicate whether an object of the activities undertaken, is directly or indirectly:			
a. To persuade employees to exercise or not to exercise, or persuade employees as to the manner of exercising, the right to organize and bargain collectively through representatives of their own choosing.			
b. To supply an employer with information concerning the activities of employees or a labor organization in connection with a labor dispute involving such employer, except information for use solely in conjunction with an administrative or arbitral proceeding or a criminal or civil judicial proceeding.			
10. Terms and conditions (Explain in detail; see instructions. Written agreements must be attached.):			
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Specific Activities to be Performed			
11. For each activity, separately list in detail the information required (See instructions):			
a. Nature of activity: Present information about employees' rights under Section 7 and answer questions regarding collective			
bargaining in group meetings or individually			
	·		
11.b. Period during which performed:	11.c. Extent performed:		
01/26/2011	on going Additional Name and address through whom performed, if any:		
11.d. Name and address through whom performed: Name Edward M Echanique	Name		
Organization Labor Relations Consulting	Organization		
P.O. Box, Bldg., Room No., if any	P.O. Box, Bldg., Room No., if any		
Street 155 Bay Laurel Drive	Street		
City Mooresville	City		
State North Carolina ZIP Code + 4 28115	State ZIP Code + 4		
12.a. Identify subject groups of employees:	12.b. Identify subject labor organizations:		
All production employees represented in the bargaining unit	Carpenters and Joiners Local 1701		