U.S. Department of Labor Office of Labor-Management Standards Washington, DC 20210

FORM LM-20 AGREEMENT AND ACTIVITIES REPORT

Form approved
Office of Management,
and Budget
No. 1245-0003
Expires 10-31-2013



This report is mandatory under P.L. 86-257, as amended. Failure to comply may result in criminal prosecution, fines, or civil penalties as provided by 29 U.S.C. 439 or 440. Required of persons, including Labor Relations Consultants and Other Individuals and Organizations, Under Section 203(b) of the Labor-Management Reporting and Disclosure Act of 1959, as amended. (LMRDA)

READ THE INSTRUCTIONS CAREFULLY BEFORE PREPARING THIS REPORT.

. File Number: C- 00664 Person Filing 3. Any other address where records necessary to verify this report are kept: 2. Name and mailing address (include ZIP Code): Name Name Edward M Echanique Title Title President Organization Organization Labor Relations Consulting P.O. Box, Bldg., Room No., if any P.O. Box, Bldg., Room No., if any Street Street 155 Bay Laurel Drive City City. Mooresville State North Carolina State ZIP Code + 4 ZIP Code + 4 28115 4. Date fiscal year ends: 25. Type of person: 4. Date fiscal year ends: 4. Date fiscal year ends a Individual b. Partnership c. Corporation d. Nature of Agreement or Arrangement Jacks of States 6. Full name and address of employer with whom made (include ZIP Code): . . 7. Date entered into: 2013 Name Blaine Meyer 8. Name of person(s) through whom made: Organization Jeld-Wen Windows Name Trade Name, if any Name P.O. Box, Bldg., Room No., if any Name Street 201 Evans Rd City Rantoul Name ZIP Code + 4 61866 State Illinois Name **Signatures** Each of the undersigned declares, under penalty of perjury and other applicable penalties of law, that all of the information submitted in this report (including the information contained in any accompanying documents) has been examined by the signatory and is, to the best of the undersigned's knowledge and belief, true, correct, and complete. (See Section VII on penalties in the instructions.) 13. Signed President 14. Signed Treasurer (If other title, see (If other title, see Instructions) instructions) President Treasurer Title Title Telephone Number

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Filer, Edward Echanique	Labor Relations Consulting		File Number C-	00664
St. Margin Tries				
9. Check the appropriate box to indicate whether an object of the activities undertaken, is directly or indirectly:				
a. To persuade employees to exercise or not to exercise, or persuade employees as to the manner of exercising, the right to organize and bargain collectively through representatives of their own choosing.				
To supply an employer with information concerning the activities of employees or a labor organization in connection with a labor dispute involving such employer, except information for use solely in conjunction with an administrative or arbitral proceeding or a criminal or civil judicial proceeding.				
10. Terms and conditions (Explain in detail; see instructions, Written agreements must be attached.):				
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Specific Activities to be Performed				-
11. For each activity, separately list in detail the information required (See instructions):				
a. Nature of activity:				
Present information about employees' rights under Section 7 and answer questins regarding collective				
bargaining in group meetings or individually				
•				
11.b. Period during which performed:		11.c. Extent performed:		
03/11/2013		On going		
11.d. Name and address through who	om performed:	Additional Name and addres	s through whom pe	erformed, if any:
Name Edward M	Echanique	<u>N</u> ame		
Organization Labor Relations Consulting		Organization		
P;O. Box, Bldg:, Room No.,if,any		P.O. Box, Bldg., Room No., if any		
Street 155 Bay Laurel Driv	e	Street		
City Mooresville		City		
State North Carolina	ZIP Code +:4 28115	State	. .	IP Code + 4
12.a. Identify subject groups of employ	ees:	12.b. Identify subject labor of	organizations:	
All production employees in the potential bargaining unit		International Aerospace & Machinest		
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