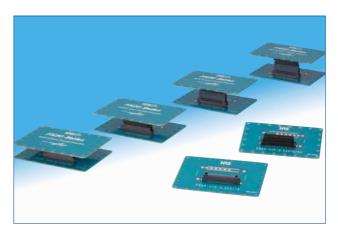
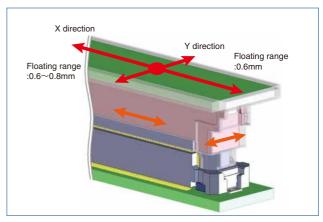


# 0.5mm Pitch, Board to Board Connector with Floating Structure

FX20 Series





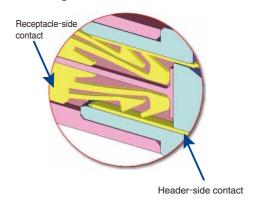
## **■**Features

- 1. 0.5mm pitch
- 2. Connection type: Right angle / Vertical
- 3. Pin counts: 20, 40, 60, 80, 100, 120 and 140
- 4. Floating range: ± 0.6 to 0.8mm in the X direction and ± 0.6mm in the Y direction
- 5. A double beam contact structure produces a highly reliable contact (Refer to the figure on the right)
- 6. Current capacity: 0.5A per pin
- 7. Effective mating length of 1.5mm

This connector utilizes a 1.5mm effective mating length for signal contacts and provides a sufficient margin for its mating stroke.

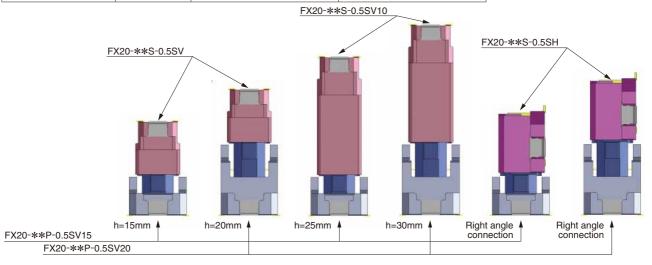
- 8. No conductive trace surface is not specified
- 9. Contains the vacuum pick up area needed to allow automatic mounting
- 10. Self-aligning and self-guiding structure Built-in guide posts enable self-alignment and ensure a secure connection

## Enlarged view of the contact area



## ■Stacking height chart

Receptacle			FX20-**P-0.5SV15	FX20-**P-0.5SV20		
FX20-**S-0.5SV			h=15mm	h=20mm		
	FX20-**S-0.5SV10		h=25mm	h=30mm		
	FX20-**S-0.5SH		Right angle connection	Right angle connection		
	Floating range	X direction	±0.6mm	±0.8mm		
	Floating range	Y direction	±0.6mm	±0.6mm		



## **■**Product Specifications

Item	Standards	Condition
Contact resistance	70mΩ max.	100mA(DC or 1000Hz)
2. Insulation resistance	100M $\Omega$ min.	100V DC.
3. Voltage proof	No flashover or breakdown.	150V AC for 1 min.
4. Mechanical operation	Contact resistance : Variation from initial value 20mΩ or less.  No damage, crack and looseness of parts.	50 times insertions and extractions.
5. Vibration	No electrical discontinuity of $1\mu$ s.	Frequency: 10 to 55 to 10Hz, approx 5 min Single amplitude: 0.75mm, 10 cycles for 3 axial directions.
6. Shock	No damage, crack and looseness of parts.	490m/s², duration of pulse 11ms at 3 times for 3 both axial directions.
7. Damp heat (Steady state)	Contact resistance : Variation from initial value 20mΩ or less.	Exposed at 40±2°C, 90~95%, 96h.
8. Rapid change of temperature	Insulation resistance : $100M\Omega$ min. No damage, crack and looseness of parts.	Temperature : -55 $\rightarrow$ +85°C Time : 30 $\rightarrow$ 30 min. Under 5 cycles(relocation time to chamber : within 2~3min)

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" here refers to products stored for a long period prior to board mounting and use.

## **■**Materials / Finish

Part	Material		Finish	UL standard
Insulator	Header PA		Black	UL94V-0
Insulator	Receptacle	LCP	Black	UL94V-0
Contacts	Header Copper alloy		Contact area: Gold plated	
Contacts	Receptacle	Phosphor bronze	Mounting area: Gold plated	
Metal Fitting	Brass		Tin plated	

## **■**Product Number Structure

Refer to the chart below when determining the product specifications from the product number. Please select from the product numbers listed in this catalog when placing orders.

Straight receptacle

$$\frac{FX20}{1} - \frac{60}{2} \frac{S}{6} - \frac{0.5}{4} \frac{SV}{6} \frac{10}{6}$$

Straight header

$$\frac{FX20}{0} - \frac{60}{2} \frac{P}{6} - \frac{0.5}{4} \frac{SV}{6} \frac{15}{6}$$

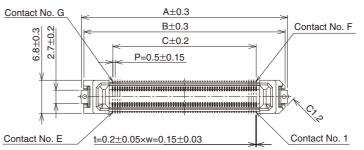
●Right angle receptacle

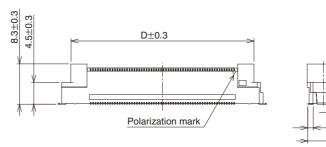
$$\frac{FX20}{0} - \frac{60}{2} \frac{S}{6} - \frac{0.5}{4} \frac{SH}{6}$$

1 Series name	: FX20			
2 Number (contacts) :				
3 Connector type	S : Receptacle type P : Header type			
4 Contact pitch	: 0.5mm			
6 Housing configuration	: SV : Straight type SH : Right angle type			
6 Stacking height type	Mating height [mm] = Height of the receptacle-side + Height of the header-side			

## Straight receptacle [ FX20-\*\*S-0.5SV ]







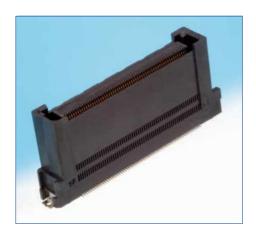
Unit: mm

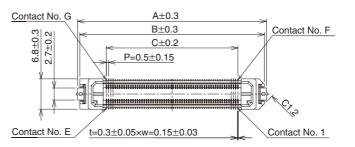
(1.1)

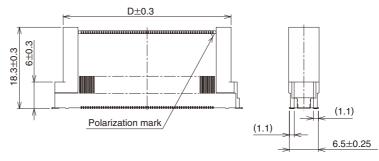
(1.1) 6.5±0.25

Part No.	HRS No.	No. of contacts	Α	В	С	D	Е	F	G
FX20-20S-0.5SV	570-1114-7	20	17.4	16.4	4.5	12.65	10	11	20
FX20-40S-0.5SV	570-1101-5	40	22.4	21.4	9.5	17.65	20	21	40
FX20-60S-0.5SV	570-1102-8	60	27.4	26.4	14.5	22.65	30	31	60
FX20-80S-0.5SV	570-1103-0	80	32.4	31.4	19.5	27.65	40	41	80
FX20-100S-0.5SV	570-1104-3	100	37.4	36.4	24.5	32.65	50	51	100
FX20-120S-0.5SV	570-1105-6	120	42.4	41.4	29.5	37.65	60	61	120
FX20-140S-0.5SV	570-1106-9	140	47.4	46.4	34.5	42.65	70	71	140

## [ FX20-\*\*S-0.5SV10 ]







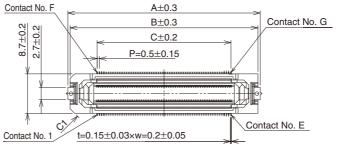
Unit: mm

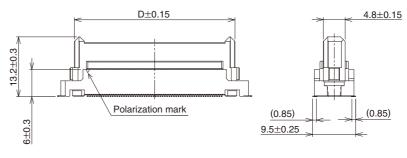
Part No.	HRS No.	No. of contacts	Α	В	С	D	Е	F	G
FX20-20S-0.5SV10	570-1115-0	20	17.4	16.4	4.5	12.65	10	11	20
FX20-40S-0.5SV10	570-1107-1	40	22.4	21.4	9.5	17.65	20	21	40
FX20-60S-0.5SV10	570-1108-4	60	27.4	26.4	14.5	22.65	30	31	60
FX20-80S-0.5SV10	570-1109-7	80	32.4	31.4	19.5	27.65	40	41	80
FX20-100S-0.5SV10	570-1110-6	100	37.4	36.4	24.5	32.65	50	51	100
FX20-120S-0.5SV10	570-1111-9	120	42.4	41.4	29.5	37.65	60	61	120
FX20-140S-0.5SV10	570-1112-1	140	47.4	46.4	34.5	42.65	70	71	140

## Straight header

## [ FX20-\*\*P-0.5SV15 ]



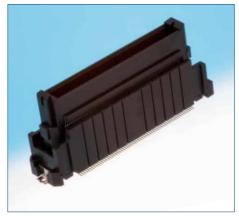


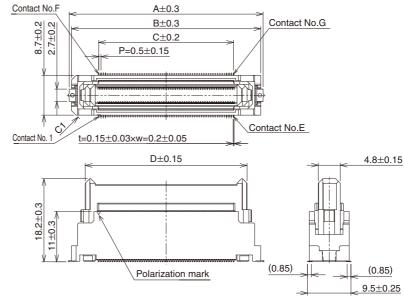


Unit: mm

Part No.	HRS No.	No. of contacts	Α	В	С	D	Е	F	G
FX20-20P-0.5SV15	570-1014-2	20	17.4	16.4	4.5	10.4	10	11	20
FX20-40P-0.5SV15	570-1001-0	40	22.4	21.4	9.5	15.4	20	21	40
FX20-60P-0.5SV15	570-1002-3	60	27.4	26.4	14.5	20.4	30	31	60
FX20-80P-0.5SV15	570-1003-6	80	32.4	31.4	19.5	25.4	40	41	80
FX20-100P-0.5SV15	570-1004-9	100	37.4	36.4	24.5	30.4	50	51	100
FX20-120P-0.5SV15	570-1005-1	120	42.4	41.4	29.5	35.4	60	61	120
FX20-140P-0.5SV15	570-1006-4	140	47.4	46.4	34.5	40.4	70	71	140

## [ FX20-\*\*P-0.5SV20 ]



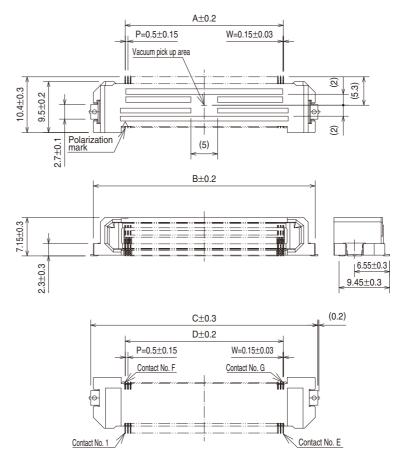


Unit: mm

Part No.	HRS No.	No. of contacts	Α	В	С	D	Е	F	G
FX20-20P-0.5SV20	570-1015-5	20	17.4	16.4	4.5	10.4	10	11	20
FX20-40P-0.5SV20	570-1007-7	40	22.4	21.4	9.5	15.4	20	21	40
FX20-60P-0.5SV20	570-1008-0	60	27.4	26.4	14.5	20.4	30	31	60
FX20-80P-0.5SV20	570-1009-2	80	32.4	31.4	19.5	25.4	40	41	80
FX20-100P-0.5SV20	570-1010-1	100	37.4	36.4	24.5	30.4	50	51	100
FX20-120P-0.5SV20	570-1011-4	120	42.4	41.4	29.5	35.4	60	61	120
FX20-140P-0.5SV20	570-1012-7	140	47.4	46.4	34.5	40.4	70	71	140

## ●Right angle receptacle [ FX20-\*\*S-0.5SH ]



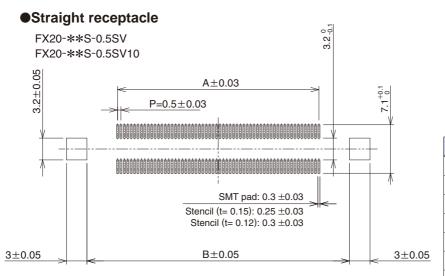


Unit: mm

Part No.	HRS No.	No. of contacts	Α	В	С	D	Е	F	G
FX20-20S-0.5SH	570-1611-1	20	4.5	16.4	17.4	4.5	10	11	20
FX20-40S-0.5SH	570-1601-8	40	9.5	21.4	22.4	9.5	20	21	40
FX20-60S-0.5SH	570-1602-0	60	14.5	26.4	27.4	14.5	30	31	60
FX20-80S-0.5SH	570-1603-3	80	19.5	31.4	32.4	19.5	40	41	80
FX20-100S-0.5SH	570-1604-6	100	24.5	36.4	37.4	24.5	50	51	100
FX20-120S-0.5SH	570-1605-9	120	29.5	41.4	42.4	29.5	60	61	120
FX20-140S-0.5SH	570-1606-1	140	34.5	46.4	47.4	34.5	70	71	140

## **● Recommended PCB layout**

(PCB thickness: t= 1.6 mm/Stencil thickness: t= 0.15 mm, t= 0.12 mm)



		Unit: mm
**	Α	В
20	4.5	13.46
40	9.5	18.46
60	14.5	23.46
80	19.5	28.46
100	24.5	33.46
120	29.5	38.46
140	34.5	43.46

## Straight header

FX20-\*\*P-0.5SV15 FX20-\*\*P-0.5SV20  $A \pm 0.03$  $3.2\pm0.05$  $P=0.5\pm0.03$ 6.5 -0.1 10.1+0.1 SMT pad: 0.3  $\pm$ 0.03 Stencil (t= 0.15): 0.25 ±0.03 Stencil (t= 0.12): 0.3 ±0.03

B±0.05

	Unit: mm
Α	В
4.5	13.46
9.5	18.46
14.5	23.46
19.5	28.46
24.5	33.46
29.5	38.46
34.5	43.46
	4.5 9.5 14.5 19.5 24.5 29.5

 $3 \pm 0.05$ 

## Right angle receptacle

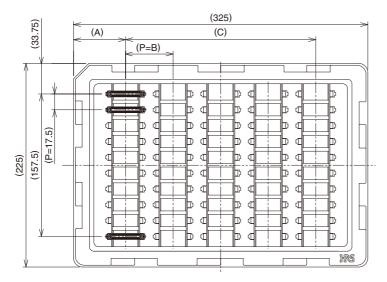
 $3 \pm 0.05$ 

FX20-\*\*S-0.5SH 3±0.05 3±0.05 B±0.05 A±0.03 1.7 +0.1 P=0.5±0.03  $3.2\pm0.05$  $6.85\pm0.05$ 10.05±0.05 Contact No.1 Contact No. (n/2) Contact No. (n/2+1) Contact No. n  $1.7^{+0.1}_{0}$ PCB edge 1max SMT pad: 0.3 ±0.03 (Mating side) Stencil (t= 0.15): 0.25 ±0.03 Stencil (t= 0.12): 0.3 ±0.03

<u> -</u>		Unit: mm
**	А	В
20	4.5	13.46
40	9.5	18.46
60	14.5	23.46
80	19.5	28.46
100	24.5	33.46
120	29.5	38.46
140	34.5	43.46

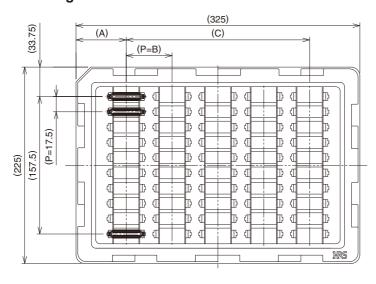
# ◆Tray package drawing

## Straight receptacle



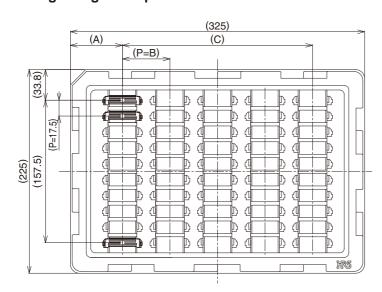
			Un	it: mm
Part No.	Quantity	Α	В	С
FX20-20S-0.5SV	90 42.5	30	240	
FX20-20S-0.5SV10	90	42.5	30	240
FX20-40S-0.5SV	80	40	35	245
FX20-40S-0.5SV10	00	40	33	243
FX20-60S-0.5SV	SV 70		37.5	225
FX20-60S-0.5SV10	70	50	37.3	223
FX20-80S-0.5SV	60	50	45	225
FX20-80S-0.5SV10	00	30	40	225
FX20-100S-0.5SV	60	47.5	46	230
FX20-100S-0.5SV10		47.5		
FX20-120S-0.5SV	50	57.5	52.5	210
FX20-120S-0.5SV10	30	37.3	32.3	210
FX20-140S-0.5SV	50	51.5	55.5	222
FX20-140S-0.5SV10	- 50	01.0	00.0	

## Straight header



			Un	it: mm
Part No.	Quantity	Α	В	С
FX20-20P-0.5SV15	90	42.5	30	240
FX20-20P-0.5SV20	90			
FX20-40P-0.5SV15	80	40	25	245
FX20-40P-0.5SV20	00	40	35	245
FX20-60P-0.5SV15	70	50 37	37.5	225
FX20-60P-0.5SV20	70 50		37.5	223
FX20-80P-0.5SV15	60	50 4	45	225
FX20-80P-0.5SV20	00		45	
FX20-100P-0.5SV15	60	47.5	46	230
FX20-100P-0.5SV20	60	47.5		
FX20-120P-0.5SV15	50	57.5	57.5 52.5	210
FX20-120P-0.5SV20	50	57.5	52.5	210
FX20-140P-0.5SV15	50	E4 E	55.5	222
FX20-140P-0.5SV20	50	51.5	55.5	222

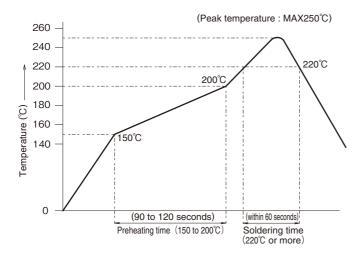
## ●Right angle receptacle



			Un	it: mm
Part No.	Quantity	Α	В	С
FX20- 20S-0.5SH	90	42.5	30	240
FX20- 40S-0.5SH	80	40	35	245
FX20- 60S-0.5SH	70	50	37.5	225
FX20- 80S-0.5SH	60	50	45	225
FX20-100S-0.5SH	60	47.5	46	230
FX20-120S-0.5SH	50	57.5	52.5	210
FX20-140S-0.5SH	50	51.5	55.5	222

## **◆**Recommended Solder

This temperature profile is based on the setting conditions shown below and is for reference only. For individual applications, the temperature profile may vary in accordance with the conditions. Please confirm the profile before mounting.



#### <Applicable Conditions>

Test PCB dimensions :  $110 \times 50 \times 1.6$ mm Material : Glass epoxy Solder composition : Sn- 3 Ag- 0.5 Cu

Flux content : 11 wt%

Stencil thickness : 0.12mm, 0.15mm

Reflow count : 2 times

Reflow area : 220°C or more, 60 sec max.
Preheating unit : 150 to 200°C, 90 to 120 sec

\* The temperature profile may vary due to external conditions such as the type of cream solder, manufacturer, and board size. Please contact the solder manufacturer for their specifications.

## Cleaning condition

## Organic solvent-based cleaning

Solvent type	Room temperature cleaning	Heated cleaning
IPA (Isopropyl alcohol)	0	$\circ$

## Water based cleaning

When using water based cleaning agents (including terpene, and alkali saponifiers), pay special attention to how the cleaning agent will react to specific metals and plastics before selecting one of them. Various cleaning agent manufacturers publish reaction tables for their cleaning agents. Do not leave connectors with moisture remaining on them.

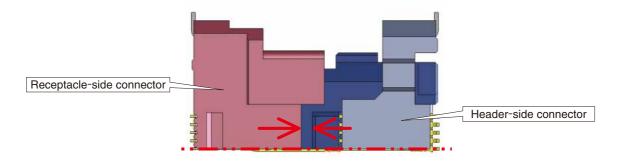
### Caution when washing

The electrical performance may deteriorate if the flux or cleaning detergent is left on the connector after the cleaning. Check thoroughly to ensure that there is no residue left on any of the surfaces.

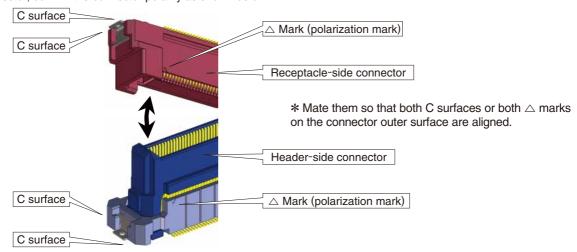
## **♦** Precautions

#### Tolerance clearance on mating

The effective contact length of each product is 1.5mm. In the mated condition, the header and receptacle shall have a clearance or gap between them of no more than 1mm.



•Using excessive force when mating these connectors may result in damage and alter their performance. Although they are designed with a prevention mechanism to resist incorrect insertion, do not forcibly mate them. Before mating the connector, confirm the connector polarity as shown below.

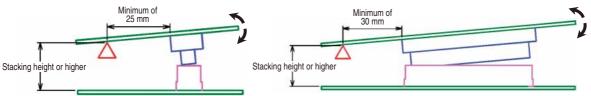


- Provide another form of support to the PCB. This connector was not designed to be the main form of support.
- Mating and un-mating with excessive prying force or rotating force may result in damage to the connector or contact failure.

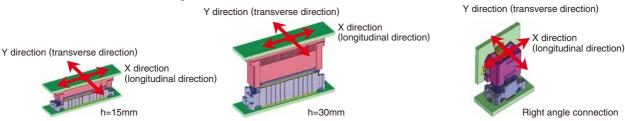


If you have no choice but to mate and un-mate with prying force based on your usage environment, use a point as a pivot shown by  $\triangle$  mark in the figure below when you apply those forces. The point shall be a certain distance away from the connector end and has equal or higher height of the mating height.

(Please refer to the guideline for details including the relationship between the pivot position and the connector position, and usage examples.)



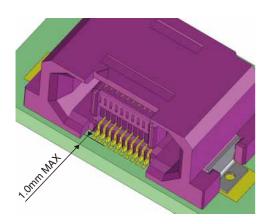
This connector has a floating structure, but the floating range may vary depending on the height of connector on the header side (which has a floating mechanism).

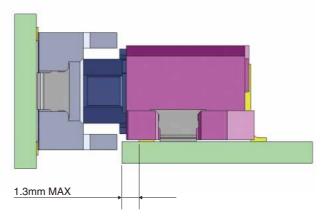


Header-side	Pagantagla-sida	Receptacle-side Stack height	Floating range	
Headel-Side	neceptacle-side		X direction (longitudinal direction)	Y direction (transverse direction)
FX20-**P-0.5SV15	FX20-**S-0.5SV	15mm	0.6mm	0.6mm
FX20-**P-0.5SV20	FA20-443-0.55V	20mm	0.8mm	0.6mm
FX20-**P-0.5SV15	FX20-**S-0.5SV10	25mm	0.6mm	0.6mm
FX20-**P-0.5SV20	FA20-かから-0.55V10	30mm	0.8mm	0.6mm
FX20-**P-0.5SV15	FX20-**S-0.5SH		0.6mm	0.6mm
FX20-**P-0.5SV20	F / Z U - かから - U . 3 S FI		0.8mm	0.6mm

•If the right angle type connector is positioned too far back from the recommended connector mounting position, the straight type connector will make contact with the PCB, and these may lead to damaged product or abnormal connections.

The location of right angle type SMT pad should be set to within 1mm from the edge of the PCB, and the mounting position should be set so that the clearance from the head of the connector to the edge of the PCB is 1.3mm or less.





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