S_4	n_c		1	Ī	2	3	3
	1	I	1	1	2	3	3
Z_2	3	(12)(34)	1	1_a	2_a	-1 _a	-1 _a
Z_3		(123)					0 _b
Z_2	6	(12)		-1 _c			
Z_4	6	(1234)					1_d

First we determine the irreducible representations:

$$1 + r^2 + s^2 + t^2 + u^2 = 24$$

It's not hard to come up with integer solutions r = 1, s = 2, t = u = 3.

Then we determine column $\bar{1}$, by column orthogonality,

$$1 + 3a + 8b + 6c + 6d = 0 (1)$$

$$1 + 3a^2 + 8b^2 + 6c^2 + 6d^2 = 24 (2)$$

where $a^2 = b^3 = c^2 = d^4 = 1$ (by group structure). Then (2) becomes

$$8b^2 + 6d^2 = 14 (3)$$

But by looking at 1 dimensional representation product for (12)(34) we have $c^2 = a = 1$, so (1) becomes

$$8b + 6c + 6d = -4 \tag{4}$$

Combining (3), (4) and $b^3 = c^2 = d^4 = 1$, the only admissible solution is b = 1, c = d = -1.

Now column 2. Column orthogonality implies

$$2 + 3a + 8b + 6c + 6d = 0 ag{5}$$

$$2 + 3a + 8b - 6c - 6d = 0 (6)$$

$$4 + 3a^2 + 8b^2 + 6c^2 + 6d^2 = 24 (7)$$

Which implies

$$2 + 3a + 8b = 0 ag{8}$$

$$c + d = 0 (9)$$

$$3a^2 + 8b^2 + 6c^2 + 6d^2 = 20 (10)$$

Look at class of (12), since (12) and (34) commute, their 2-dimensional representations can be diagonalized simultaneously, let

$$(12) \sim \operatorname{diag}(\lambda_1, \lambda_2)$$

$$(34) \sim \operatorname{diag}(\lambda_3, \lambda_4)$$

by group structure, we know $\lambda_i^2 = 1$, as well as $c = \lambda_1 + \lambda_2 = \lambda_3 + \lambda_4$. Also (12)(34) $\sim \operatorname{diag}(\lambda_1 \lambda_3, \lambda_2 \lambda_4)$ and $a = \lambda_1 \lambda_3 + \lambda_2 \lambda_4$. At this point, c can only be ± 2 , 0.

When c = 2, we have $\lambda_i = 1$, so d = -2 (by 9), a = 2, there is no b that satisfies (8) and (10) simultaneously.

When c = -2, all $\lambda_i = -1$, so d = 2, a = 2. There is still no satisfiable b.

When c=0, we can either have $\lambda_1=1, \lambda_2=-1, \lambda_3=-1, \lambda_4=1$, in which case a=-2, d=0, and no b satisfies the constraints. The only case left is $\lambda_1=\lambda_3=1, \lambda_2=\lambda_4=-1$, in which case a=2, d=0, and b=-1 is a satisfiable solution. Now column 3. By column orthogonality

$$3 + 3a + 8b + 6c + 6d = 0 (11)$$

$$3 + 3a + 8b - 6c - 6d = 0 ag{12}$$

$$6 + 6a - 8b = 0 ag{13}$$

$$9 + 3a^2 + 8b^2 + 6c^2 + 6d^2 = 24 (14)$$

(11) and (12) entail

$$3 + 3a + 8b = 0 ag{15}$$

$$6 + 6a - 8b = 0 (16)$$

$$c = -d \tag{17}$$

So we nailed a = -1, b = 0, and $c^2 = d^2 = 1$, c = -d. It's clear that the sign of c determines column 3 or $\bar{3}$.