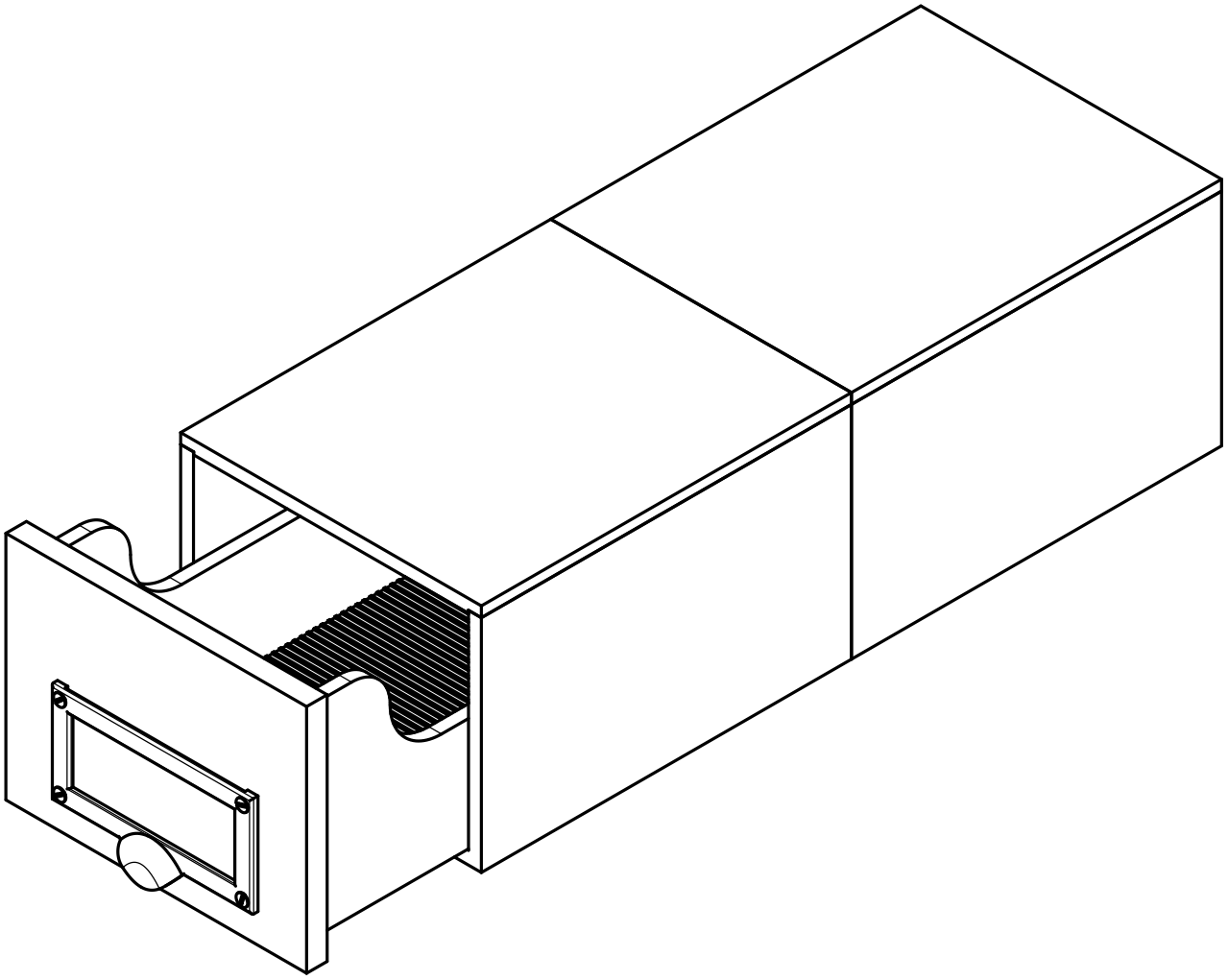
# RETURNTO



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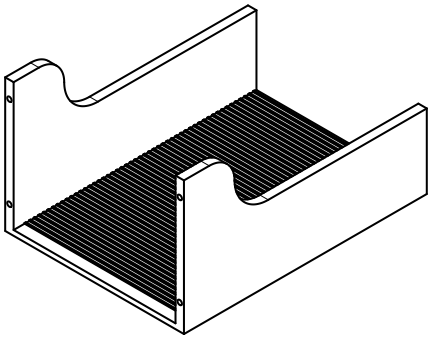
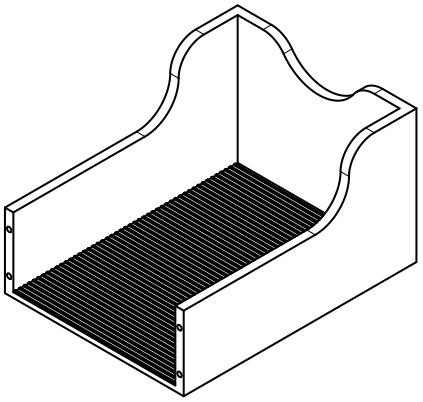
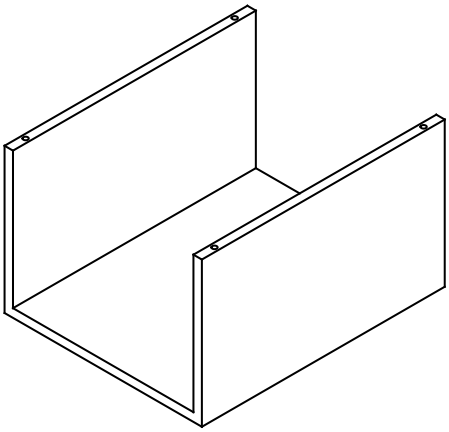


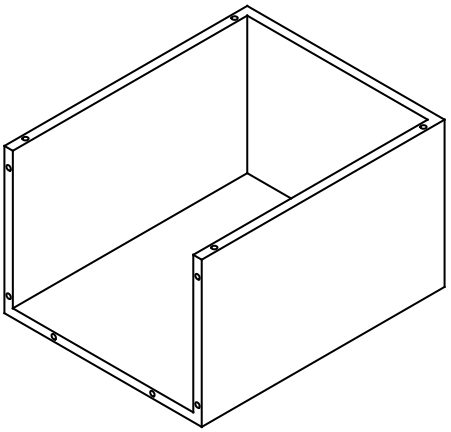
**1 x** Drawer Front



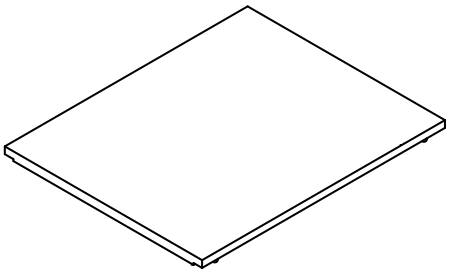
**1 x** Drawer Rear



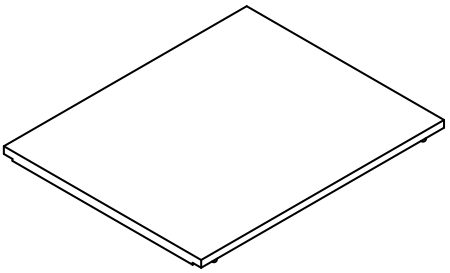
**1 x** Shell Front



**1 x** Shell Rear

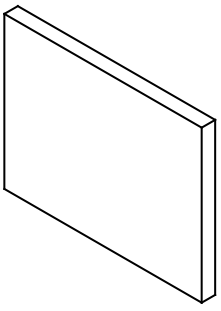


**1 x** Lid Front

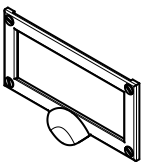


**1 x** Lid Rear

**10 x** Pin



**1 x** Door



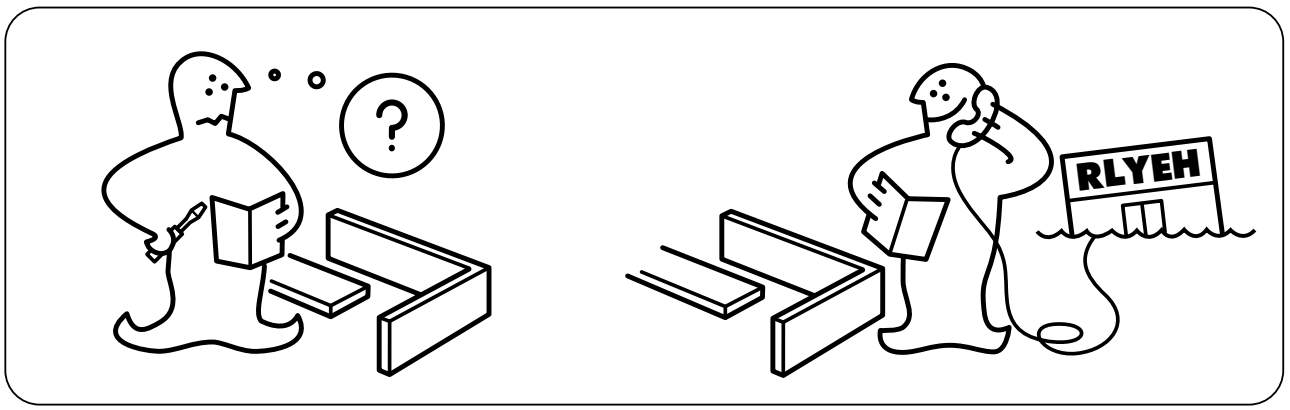
**1 x** Door Pull

# 3D PRINTING TIPS

- All parts print without supports, except for the Door Pull.
- These parts have a large flat base with sharp corners, and will want to curl off the print bed. Use a brim and do whatever you need to do to get good first layer adhesion on your printer.
- 15% infill works great, though you can add more if you want a weightier box.
- 0.2mm layer height works well for all parts except the door pull, which wants 0.1mm or lower.

# ASSEMBLY TIPS

- All joints should be securely glued together! The pins provided will aid in alignment and keeping the parts together while the glue sets.
- Two part epoxy glue is recommended, especially for the card tray. Super glue should also work, but won't be as strong.
- Make sure any glue "squeeze out" is cleaned up before it sets, especially when assembling the shell. Globs of glue on the shell interior can interfere with the movement of the card tray.
- Don't worry too much about small imperfections - they'll just make the end product look more weathered and authentic once painted!



# PAINTING GUIDE

**For the door and shell:**

**1.** Sand to remove any excess glue or imperfections.

**2.** [Optional] Use wood putty to fill seam lines

**3.** Clean thoroughly

**4.** Spray with a primer coat

**5.** Base in a light caramel brown (e.g. Raw Sienna)

**7.** Using a wide chip brush, paint in progressively darker washes moving from red-brown to black. Always brush in the direction of the "wood grain" and don't let it pool.

**8.** Seal with a gloss varnish.

**For the door pull:**

**1.** Clean thoroughly

**2.** Spray with a primer coat

**3.** Base in a gunmetal silver (e.g. Citadel Leadbelcher)

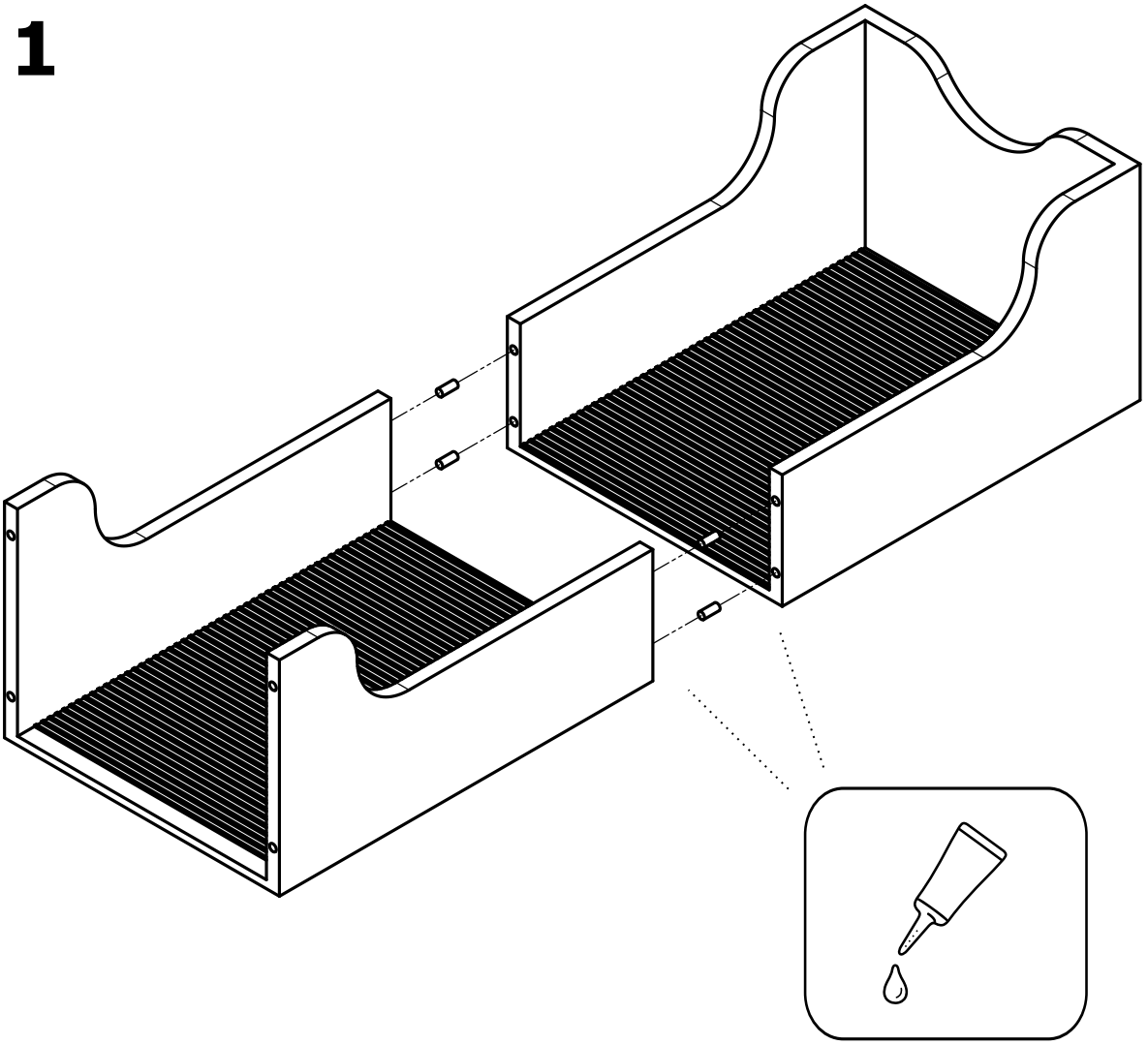
**4.** Apply a dark wash (e.g. Citadel Nuln Oil)

**5.** Seal with a matte varnish

**Wood effect painting tutorial**

https://youtu.be/5NBW7uJnJGo

# 1



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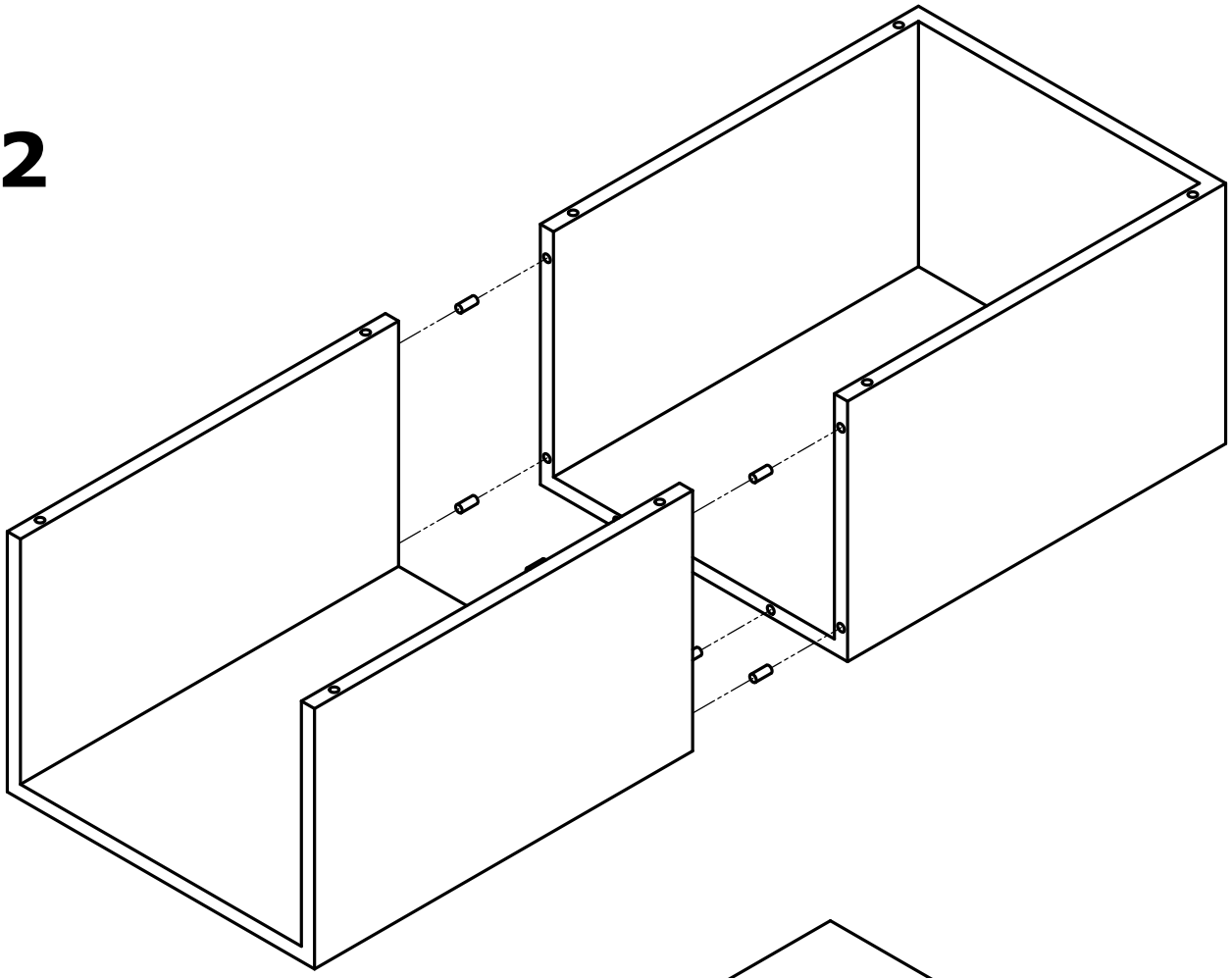

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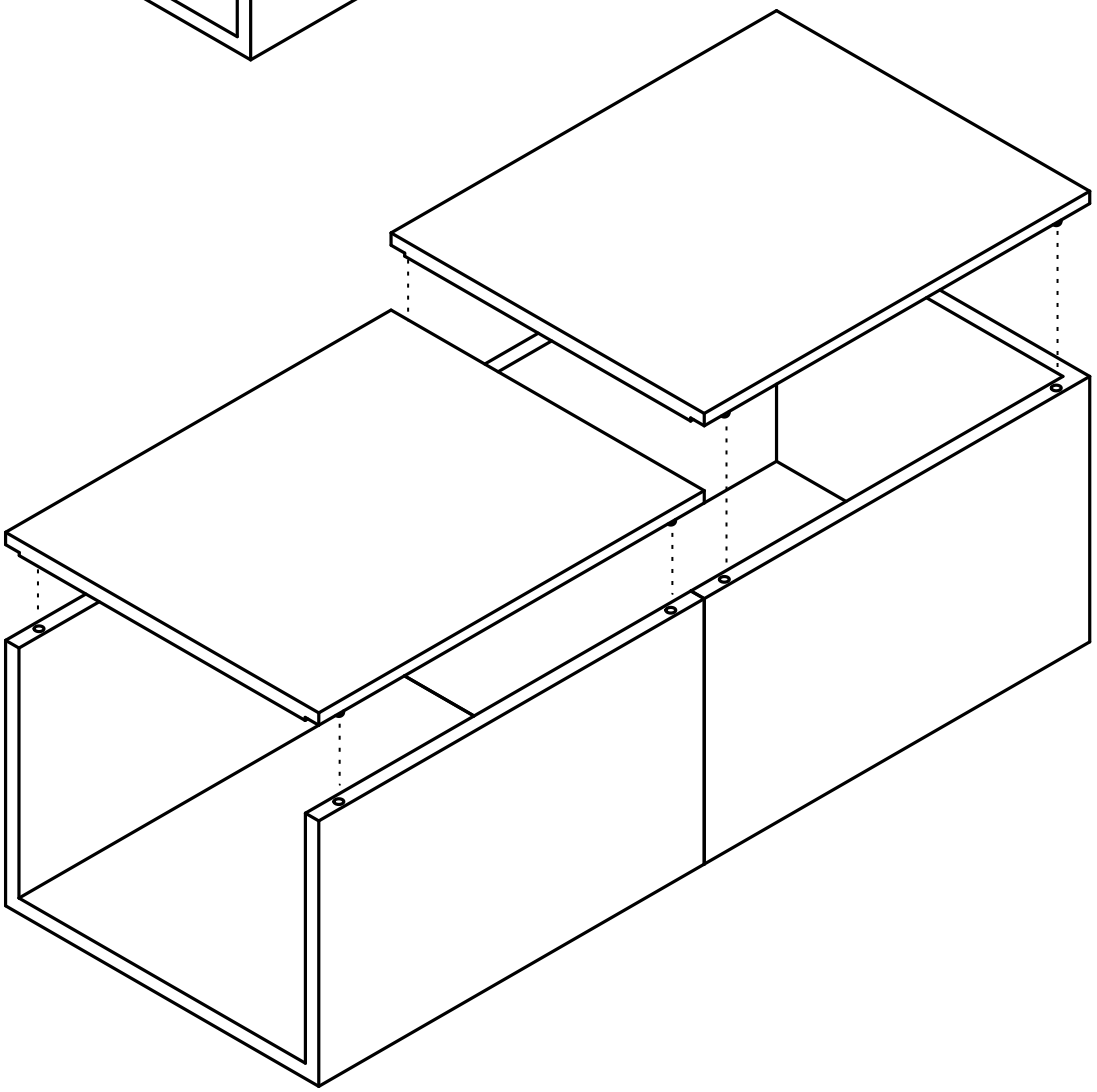

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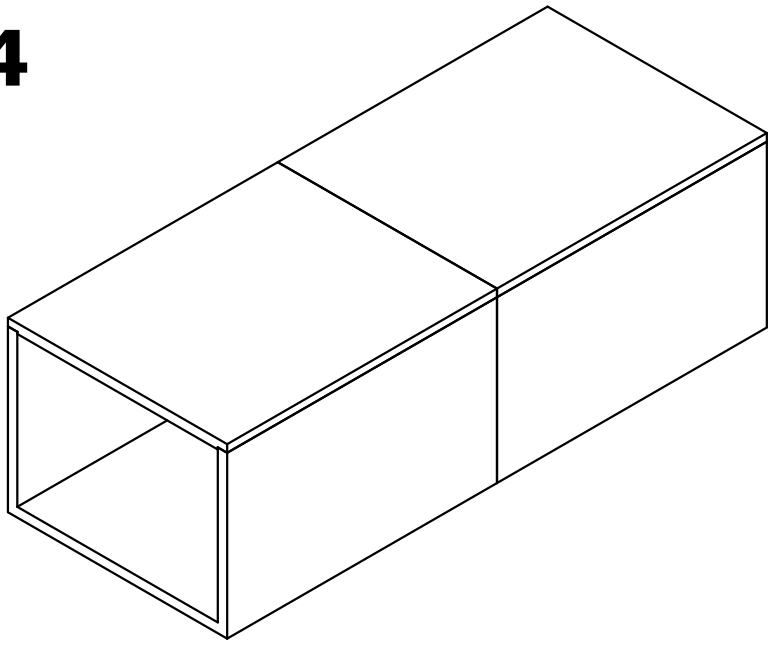

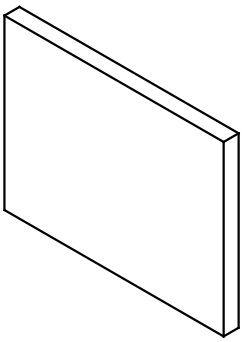

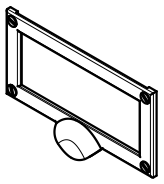

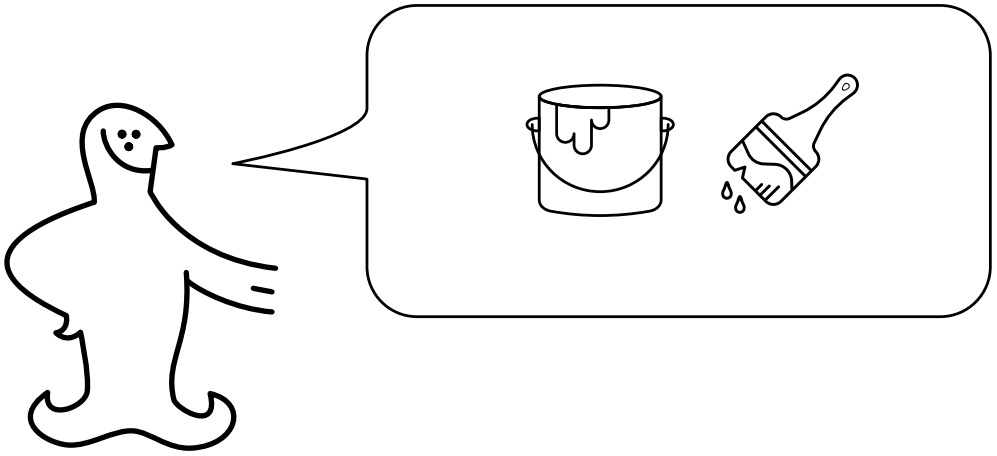

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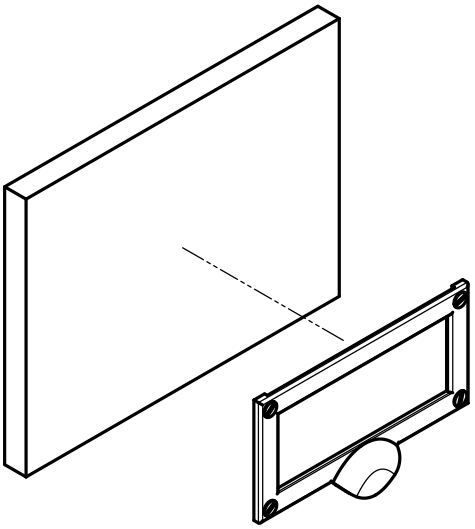

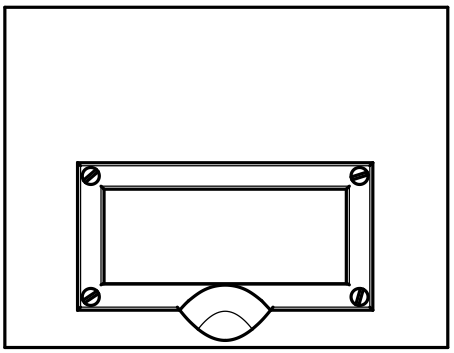

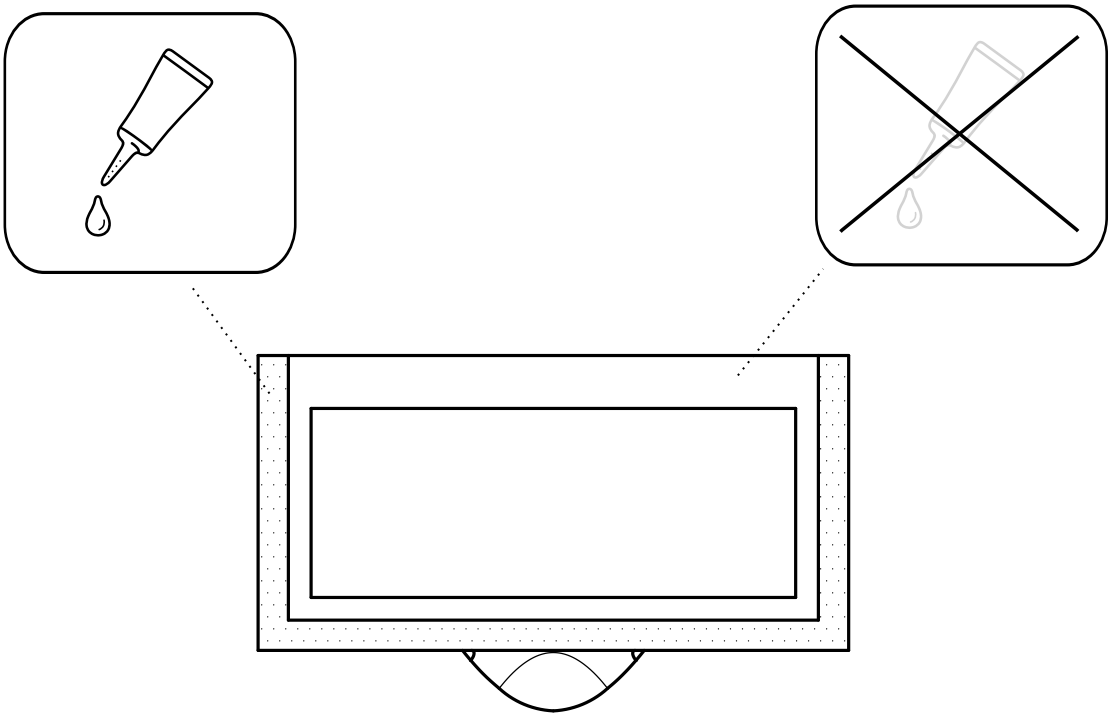

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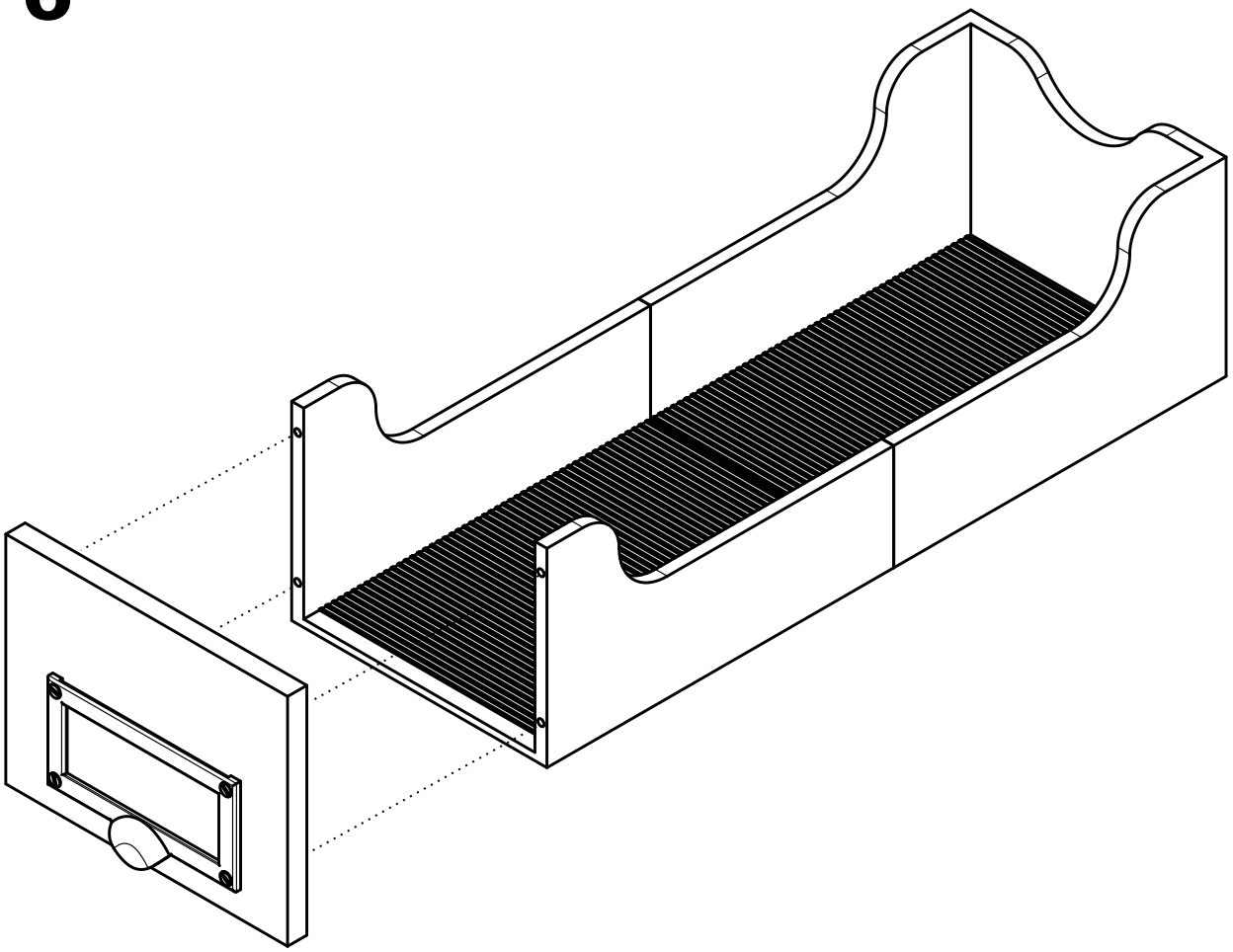
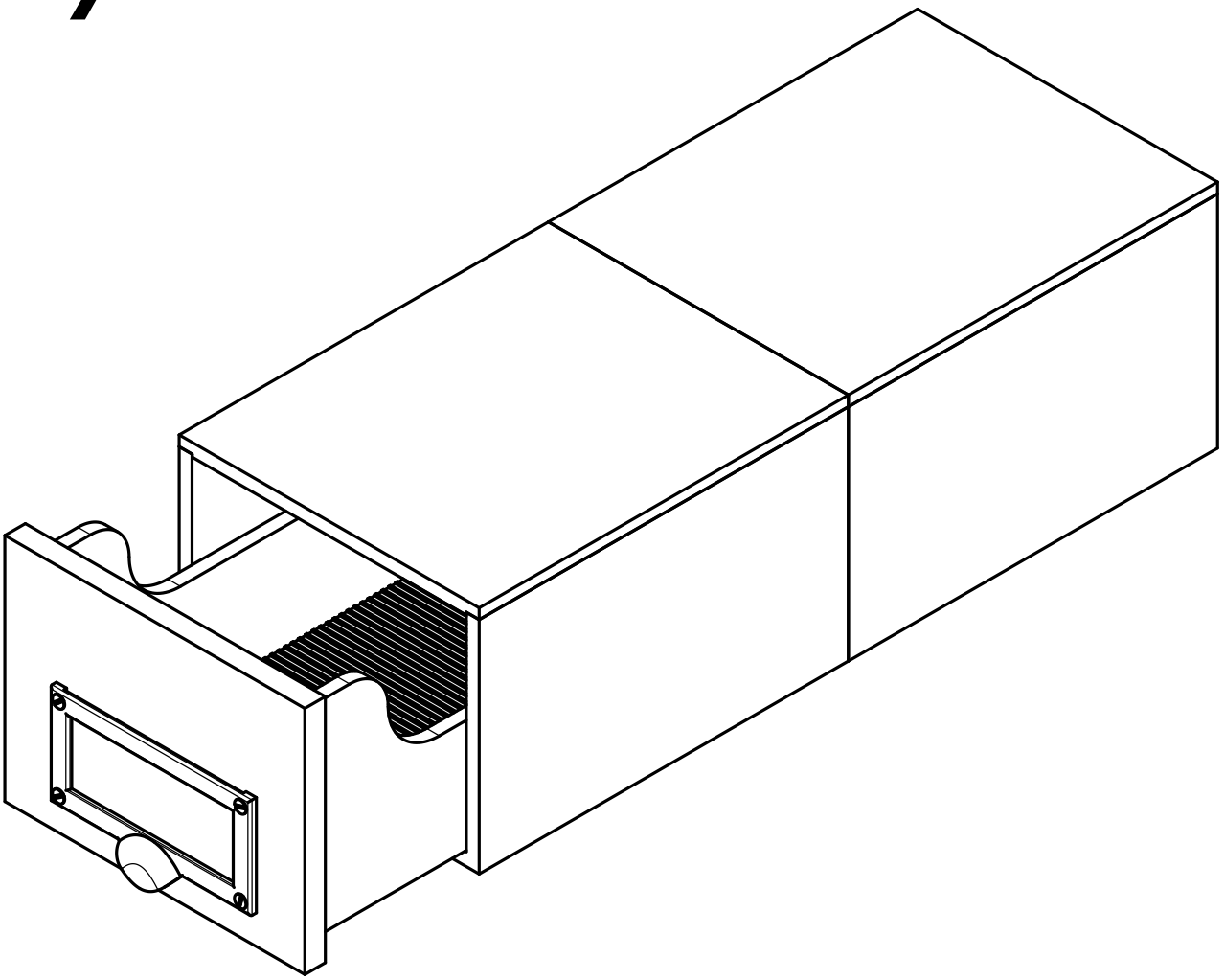
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