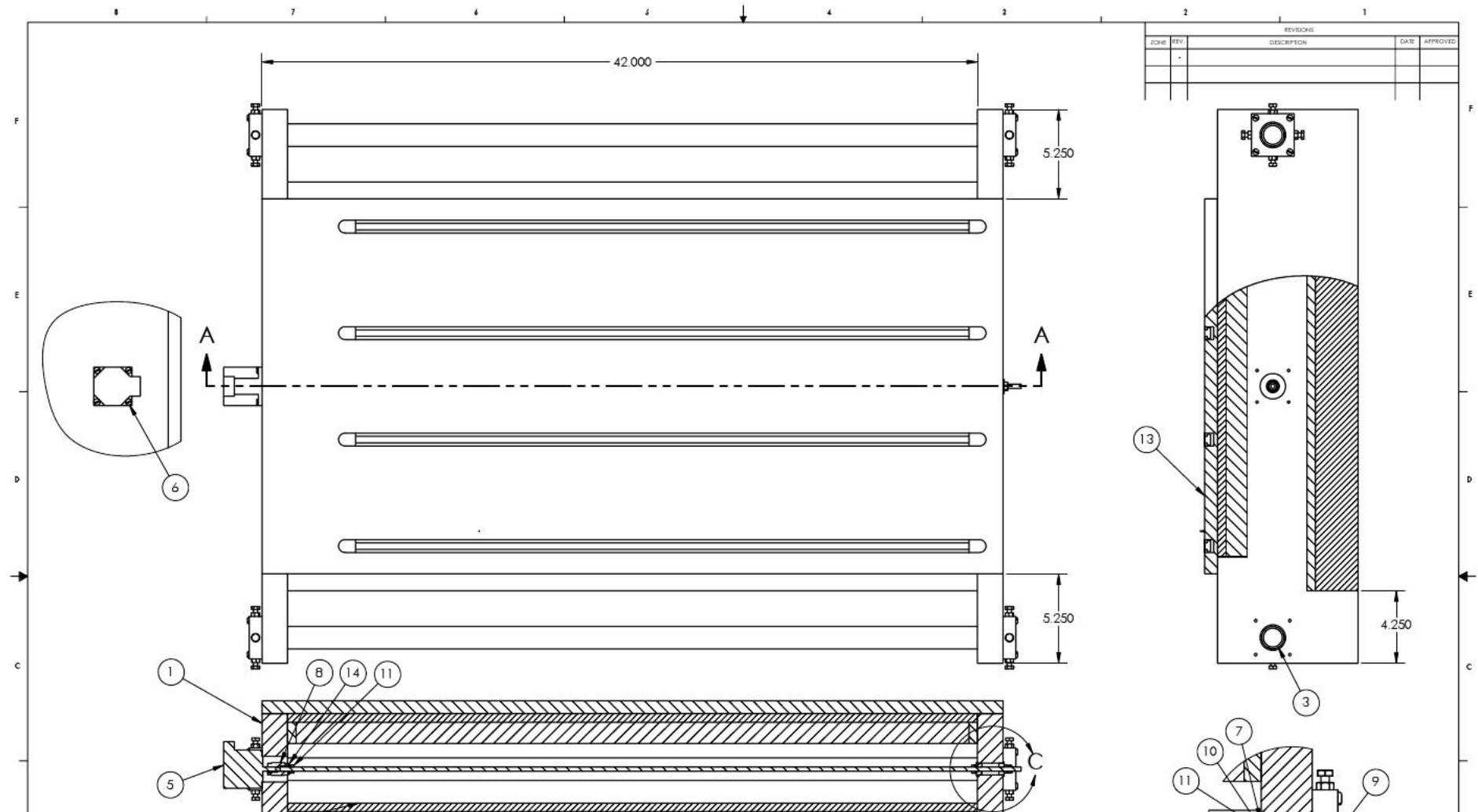
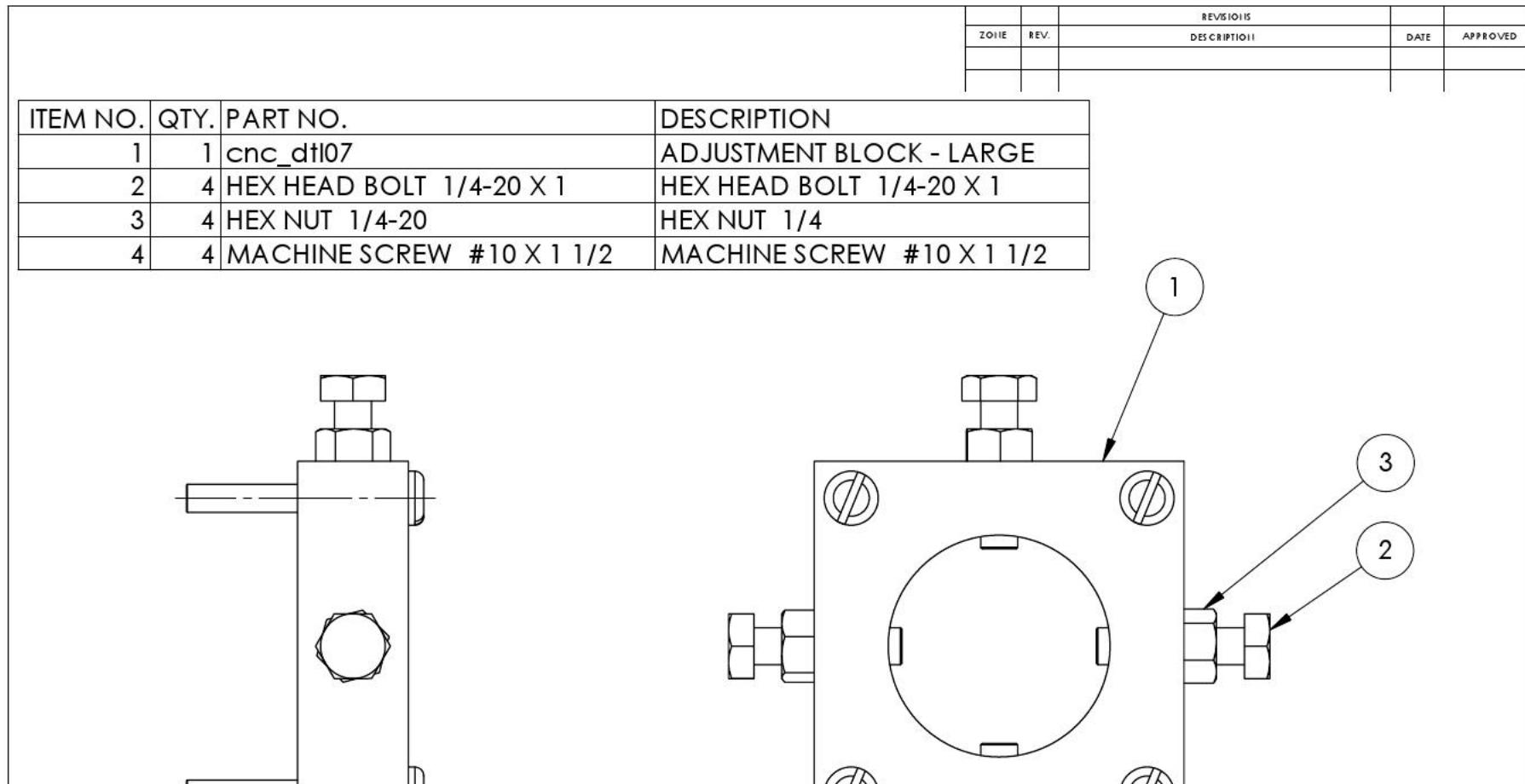
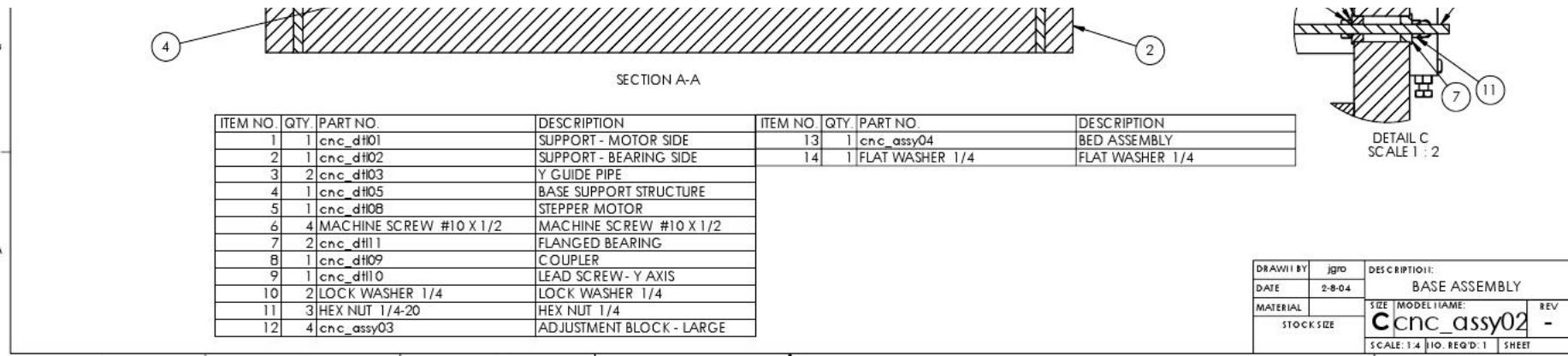
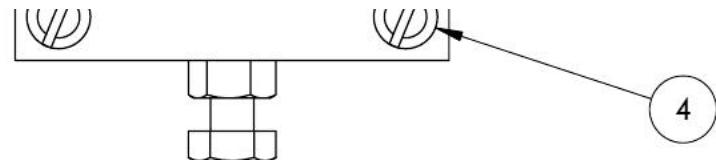
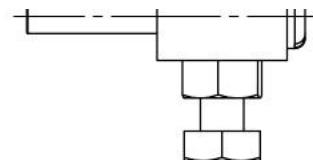


FILE: CNC ROUTER - MAIN ASSEMBLY
SIZE MODEL NAME: Dcnc_assy01 REV
SCALE: 1:2 NO. REVISIONS: 1 SHEET 1 OF 6

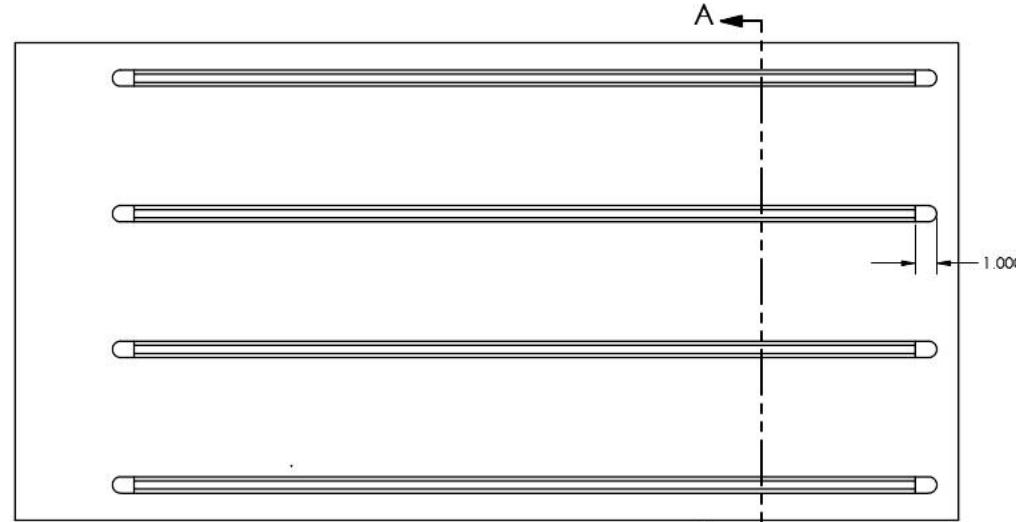




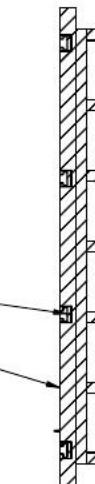


DRAWN BY	jgro	DESCRIPTION:
DATE	2/8/2004	ADJUSTMENT BLOCK - LARGE
MATERIAL		SIZE MODEL NAME: Acnc_assy03
STOCK SIZE		REV: -
	SCALE: 1:1	NO. REQ'D: SHEET

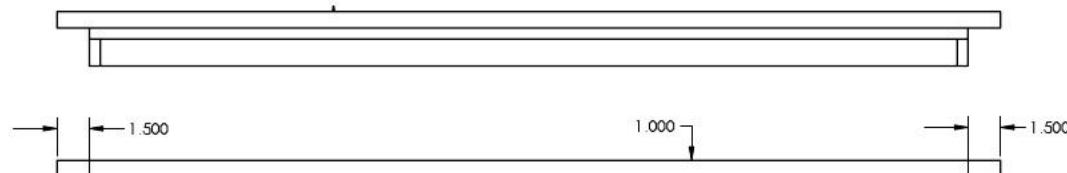
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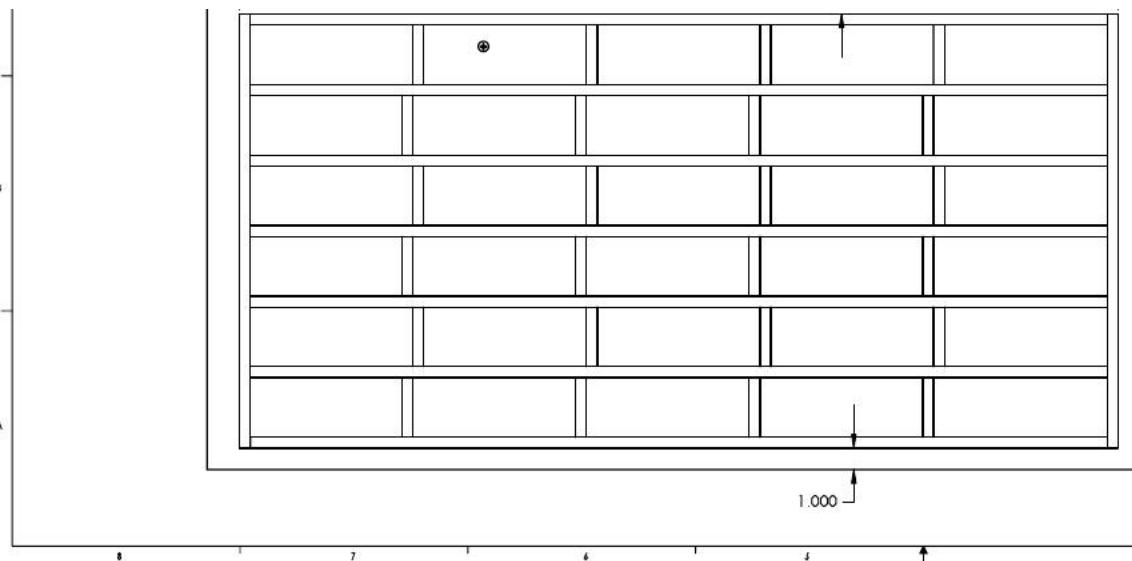


REVISIONS	
ZONE	REV.
-	-
-	-
-	-
-	-



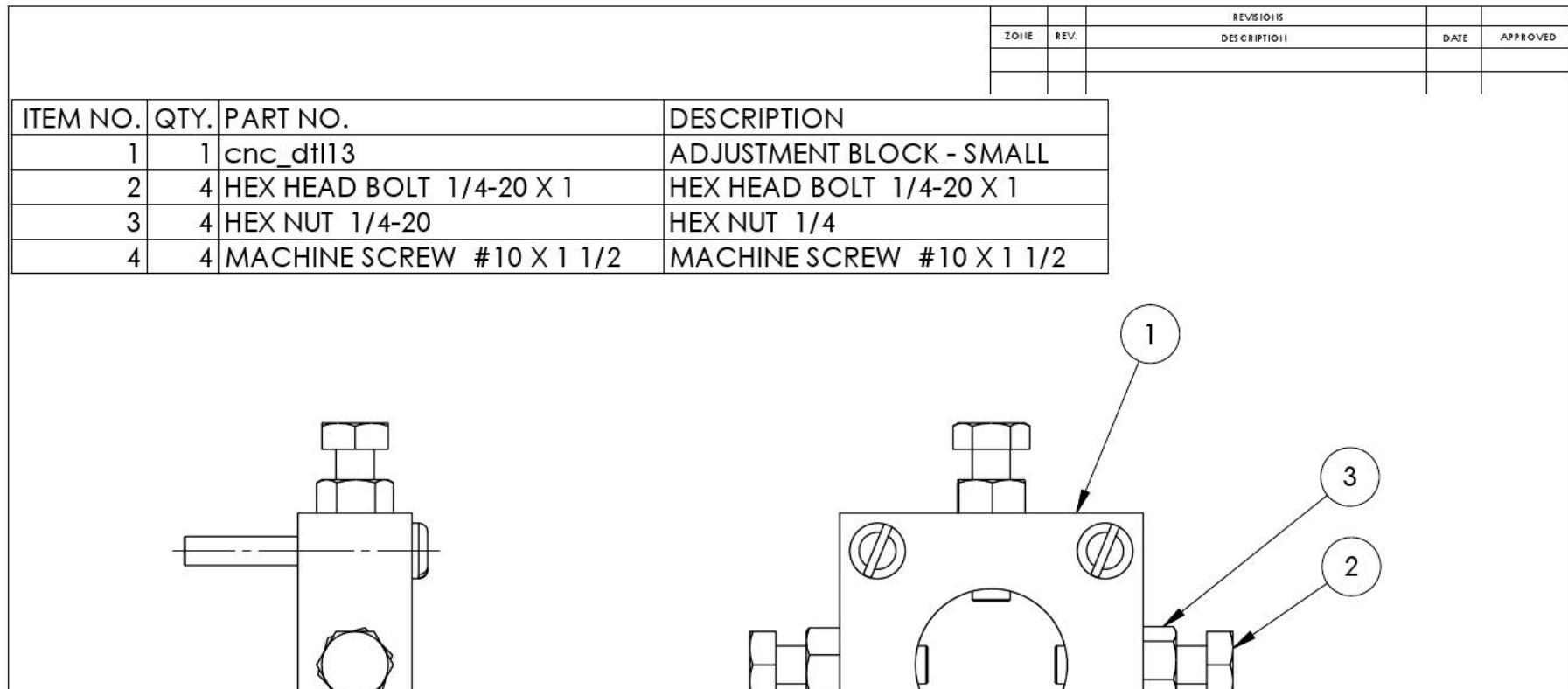
SECTION A-A

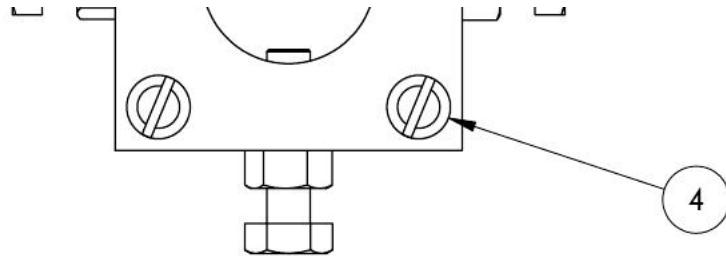
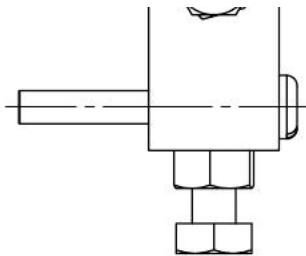




ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	cnc_dt04	CUTTING BED
2	1	cnc_dt06	BED SUPPORT
3	4	cnc_dt12	HOLD DOWN CHANNEL
4	1	wood_screw	WOOD SCREW

DRAWN BY: JG/O DATE: 2-8-04 DESCRIPTION: BED ASSEMBLY
 MATERIAL: STOCK SIZE: MODEL NAME: C|cnc_assy04 REV: -
 SCALE: 1:4 I/O. REQ'D: 1 SHEET



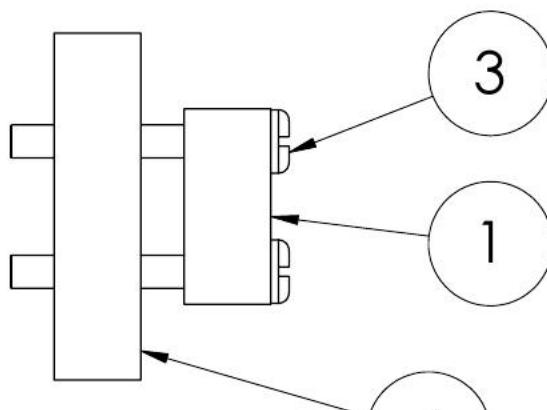


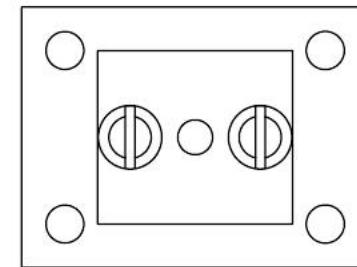
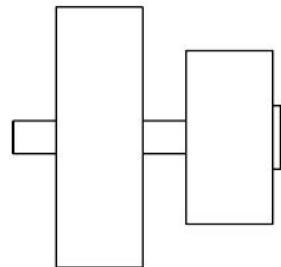
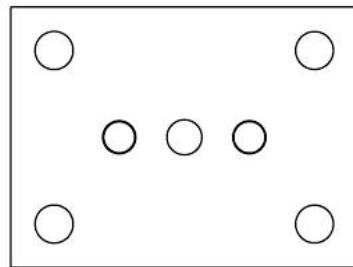
DRAWN BY	jgro	DESCRIPTION:		
DATE	2/11/2004	ADJUSTMENT BLOCK ASSY		
MATERIAL				
STOCK SIZE		SIZE	MODEL NAME:	REV
		A	cnc_assy05	-
		SCALE: 1:1	NO. REQ'D: 8	SHEET

1

		REVISION IS			
ZOIE	REV.	DESCRIPTION		DATE	APPROVED

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	cnc_dtl15	NUT TENSIONER
3	2	MACHINE SCREW #10 X 1 1/2	MACHINE SCREW #10 X 1 1/2
4	1	cnc_dtl14	ANTI-BACKLASH NUT

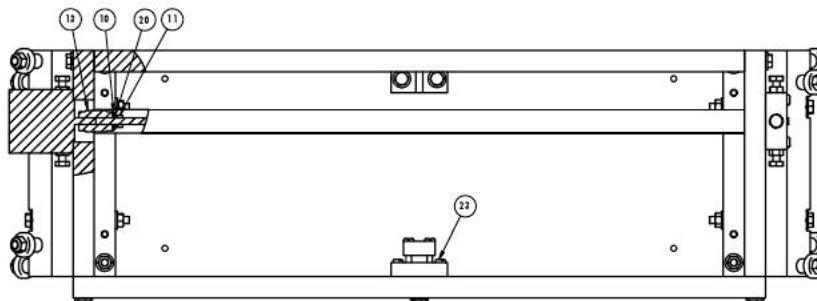


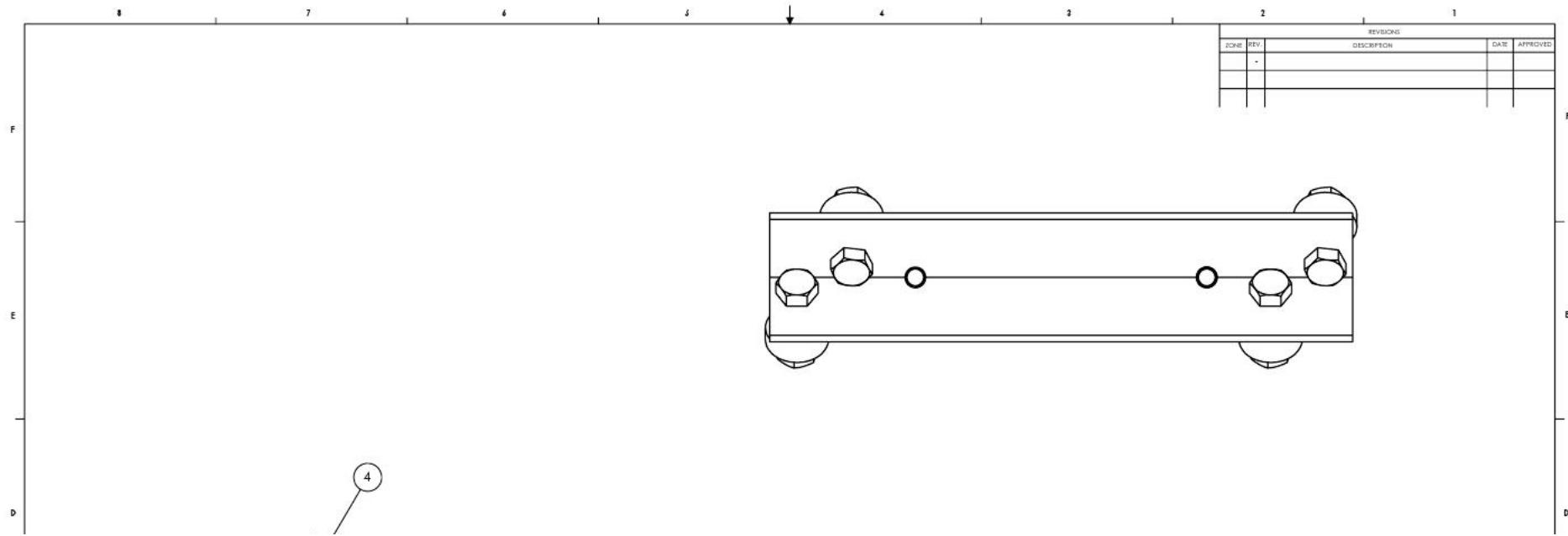
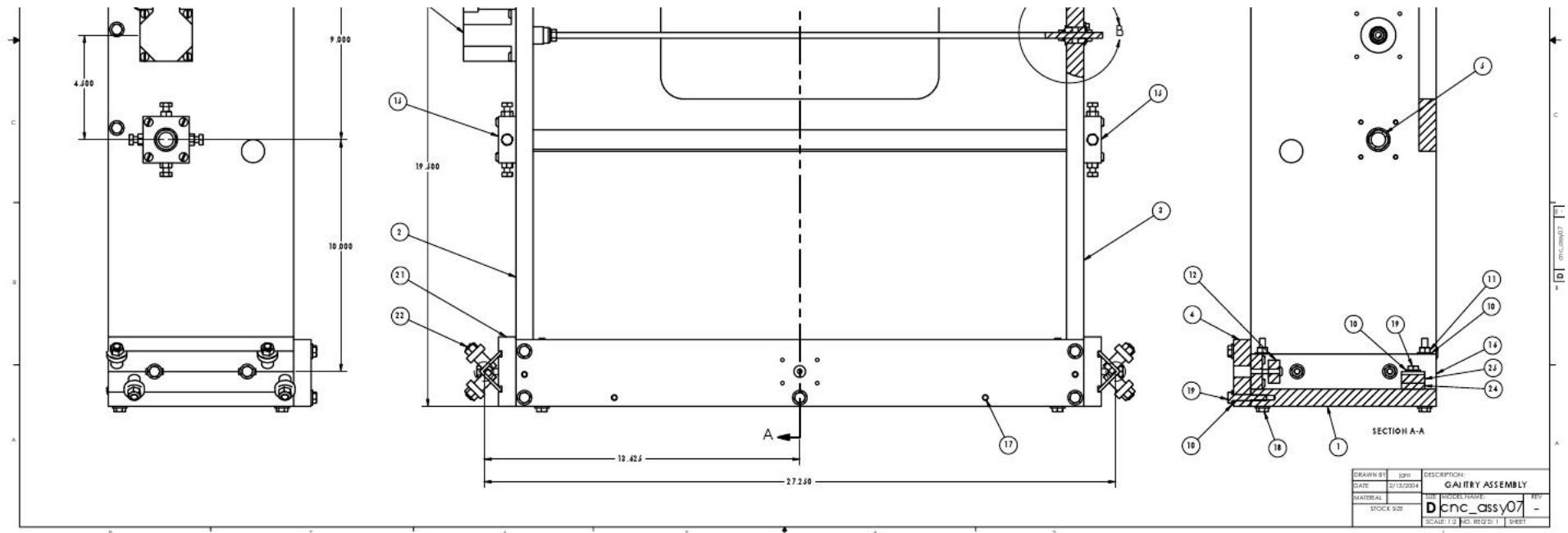


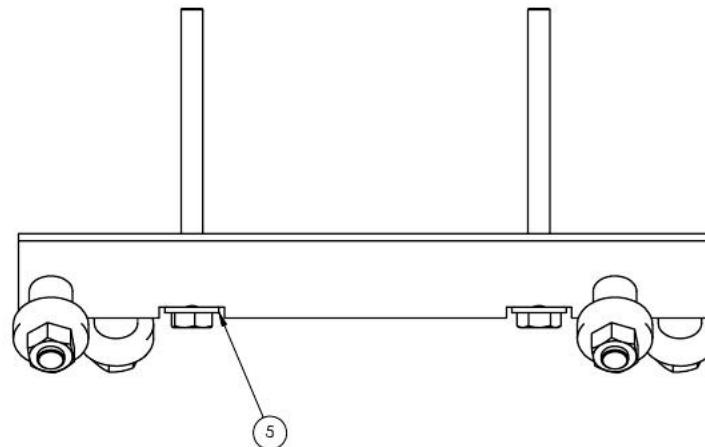
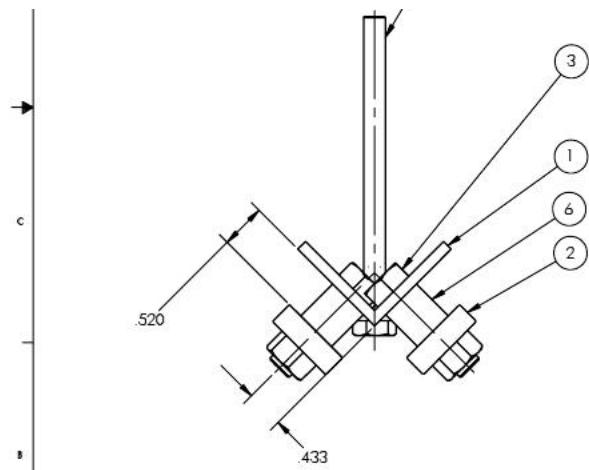
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DRAWN BY	jgro	DESCRIPTION:	
DATE	2/11/2004	ANTI-BACKLASH NUT ASSEMBLY	
MATERIAL		SIZE	MODEL NAME: A cnc_assy06
STOCK SIZE		REV	-
SCALE: 1:1	NO. REQ'D: 3	SHEET	1

ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	cnc_d#16	GANTY - BOTTOM
2	1	cnc_d#16	GANTY - LEFT SIDE
2	1	cnc_d#17	GANTY - RIGHT SIDE
4	1	cnc_d#20	GANTY - FRONT
3	2	cnc_d#26	X GLIDE PIPE
6	1	cnc_d#58	STEPPER MOTOR
7	4	MACHINESCREW #10 X 3/4	MACHINESCREW #10 X 1
8	1	cnc_d#18	FLAT WASHER
9	1	cnc_d#22	X AXLE LEAD SCREW
10	27	FLAT WASHER 1/4	FLAT WASHER 1/4
11	11	HEX NLF 1/4-20	HEX NLF 1/4
12	1	cnc_assy#4	ANTI-BACKLASH NUT ASSEMBLY
12	1	cnc_d#59	COUPLER
14	1	cnc_d#19	GANTY - REAR BRACE
15	4	cnc_assy#5	ADJUSTMENT BLOCK ASSY
16	2	cnc_d#21	GANTY - CORNER BLOCK
17	12	dowel pin	3/8 DIA X 1 5/8 LG.
18	4	HEX HEAD BOLT 1/4-20 X 3	HEX HEAD BOLT 1/4-20 X 3
19	12	HEX HEAD BOLT 1/4-20 X 1 1/2	HEX HEAD BOLT 1/4-20 X 1 1/2
20	2	LOCK WASHER 1/4	LOCK WASHER 1/4
21	1	cnc_d#23	Y BEARING BLOCK
22	2	cnc_assy#8	Y LINEAR GLIDE ASSY
22	4	MACHINESCREW #10 X 1	MACHINESCREW #10 X 1
24	1	cnc_d#24	ANTI-VIBR BLOCK SPACER
25	1	cnc_d#23	ANTI-VIBR BLOCK



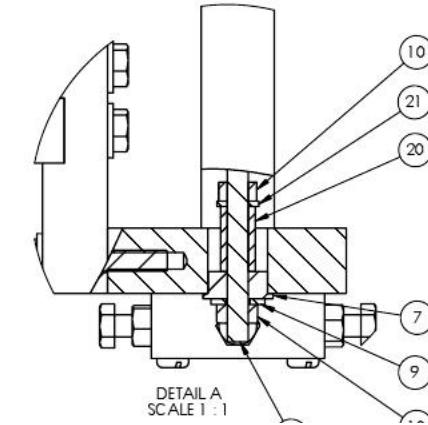
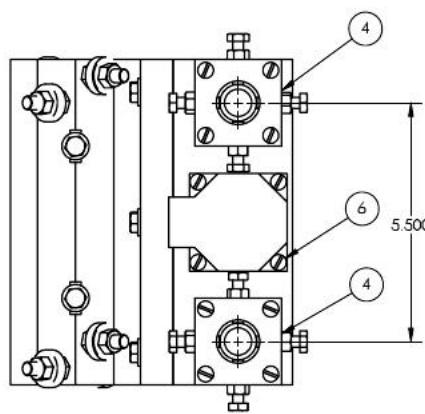


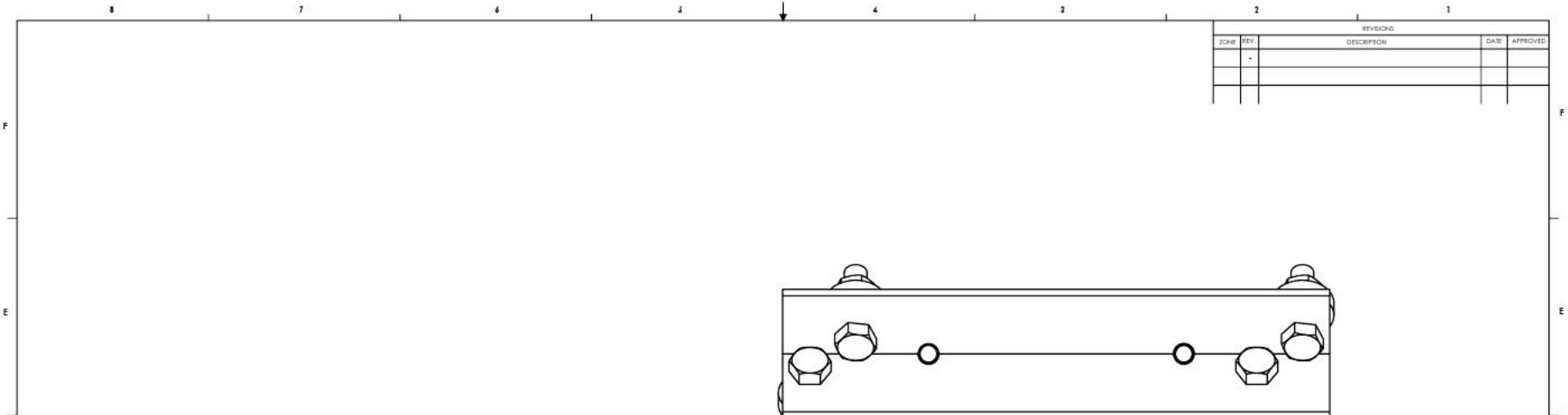
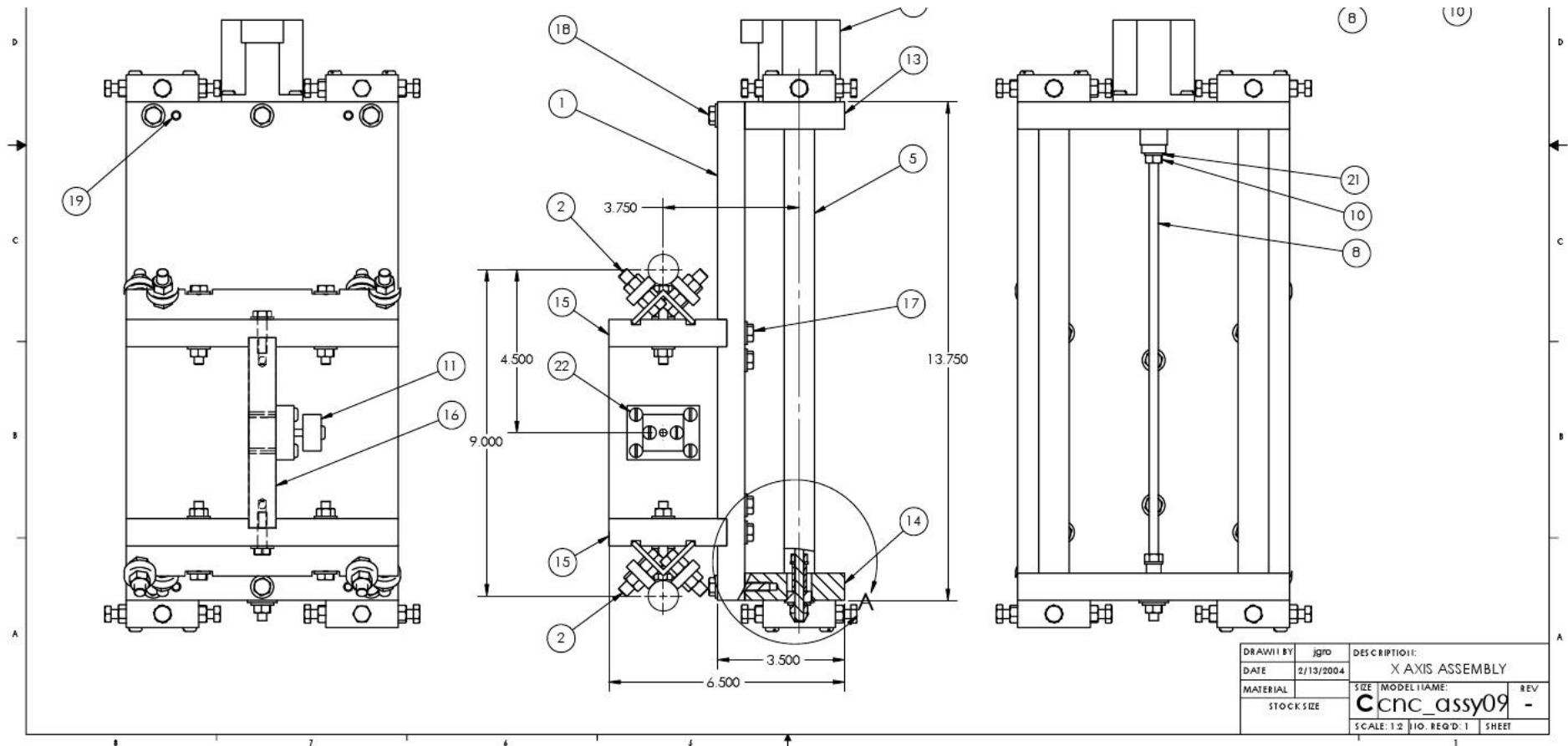


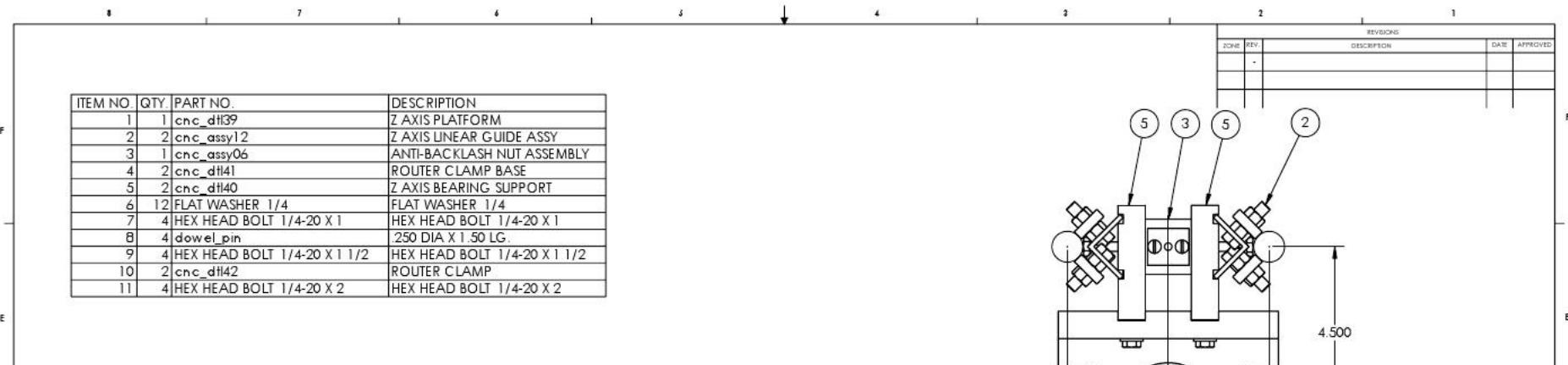
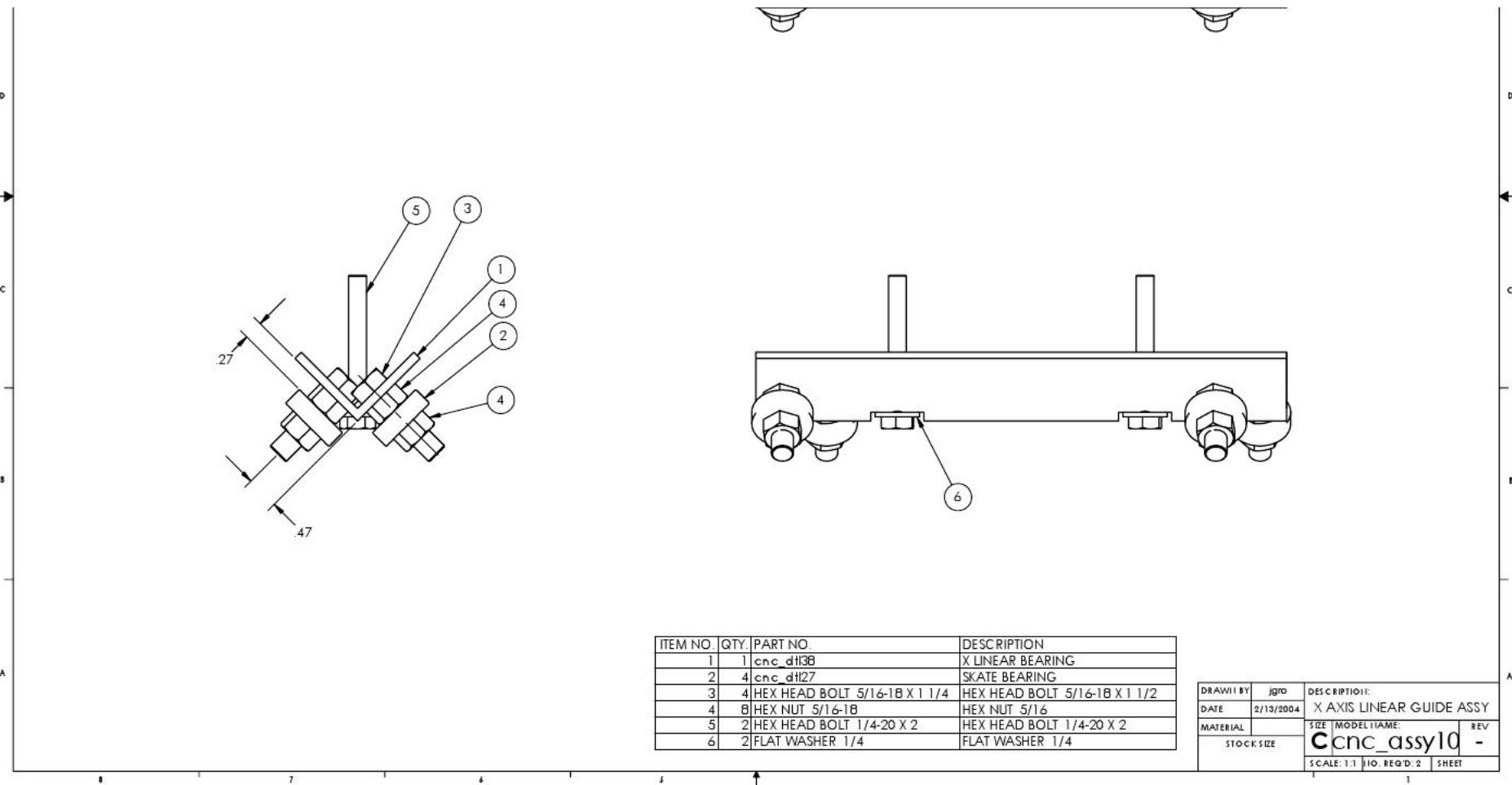
ITEM NO	QTY	PART NO	DESCRIPTION
1	1	cnc_dtl25	Y LINEAR BEARING
2	4	cnc_dtl27	SKATE BEARING
3	4	HEX HEAD BOLT 5/16-18 X 1 1/4	HEX HEAD BOLT 5/16-18 X 1 1/2
4	2	HEX HEAD BOLT 1/4-20 X 3 1/2	HEX HEAD BOLT 1/4-20 X 3 1/2
5	2	FLAT WASHER 1/4	FLAT WASHER 1/4
6	4	cnc_dtl26	Y LINEAR GUIDE SPACER
7	4	HEX NUT 5/16-18	HEX NUT 5/16

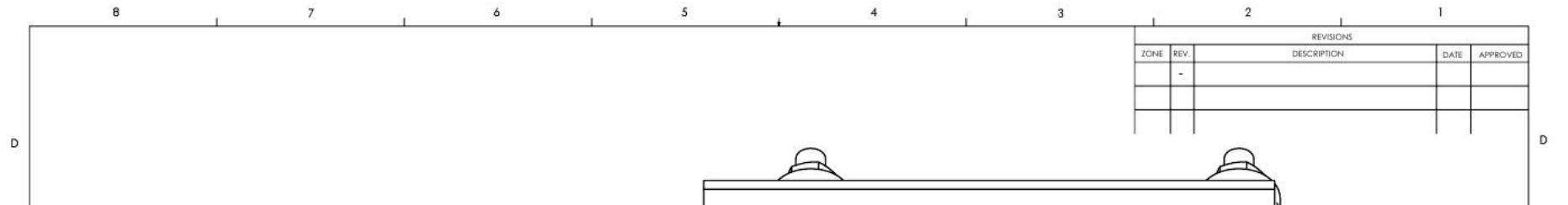
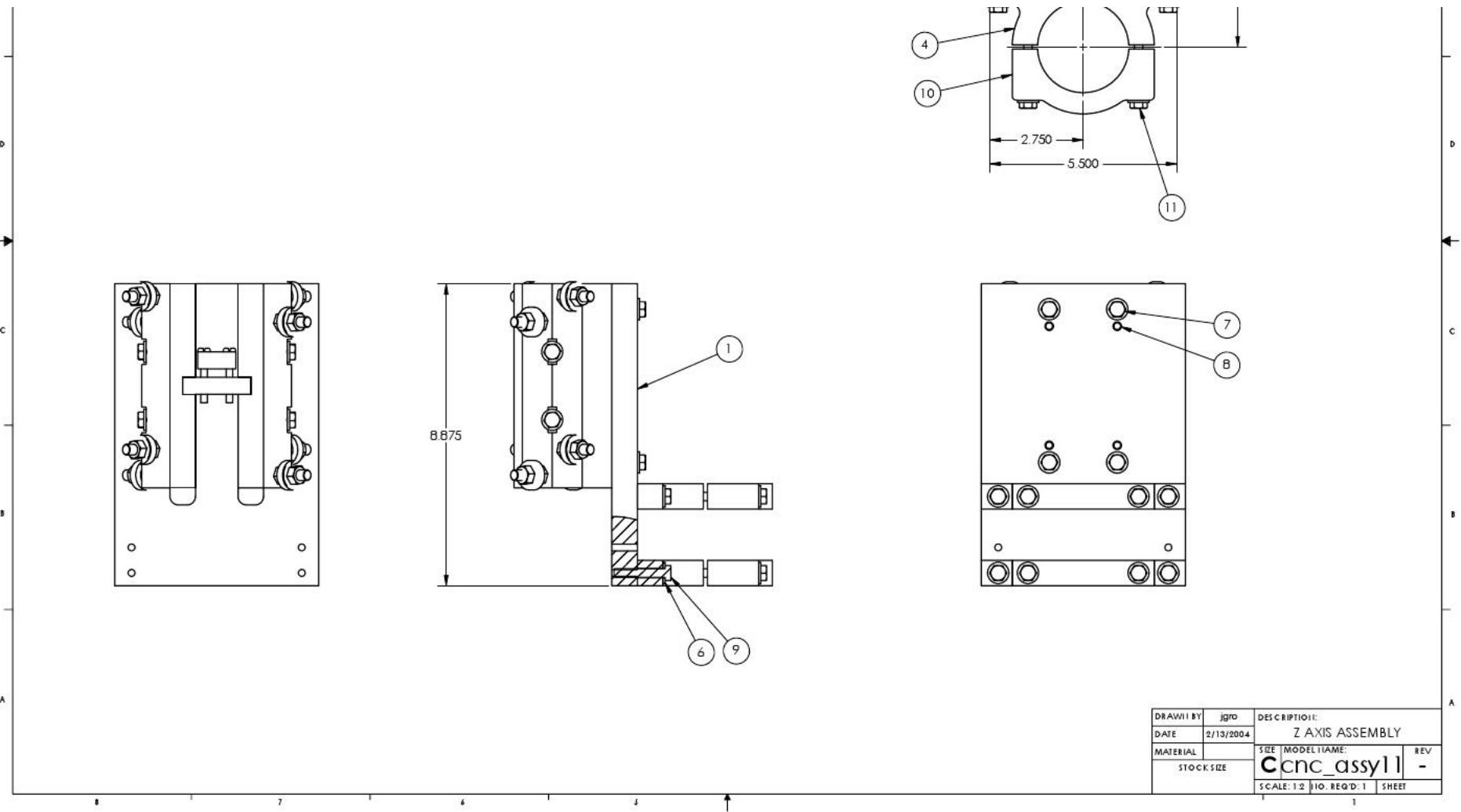
DRAWN BY Jig/O DATE 2-14-04
MATERIAL STOCK SIZE
SIZE MODEL NAME: Ccnc_assy08 REV -
SCALE: 1:1 NO. REQ'D: 2 SHEET

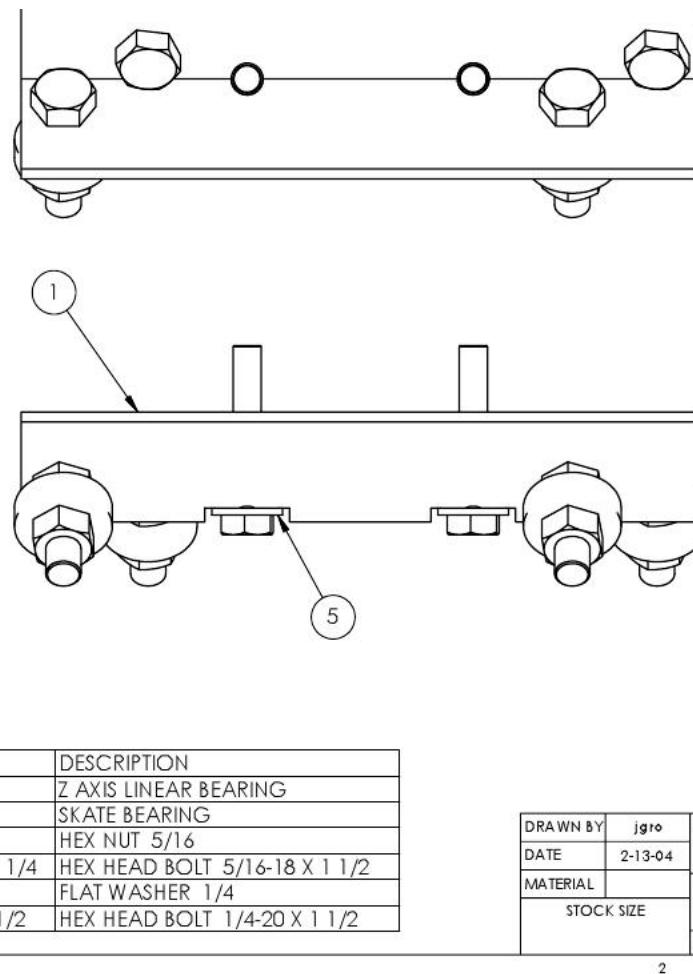
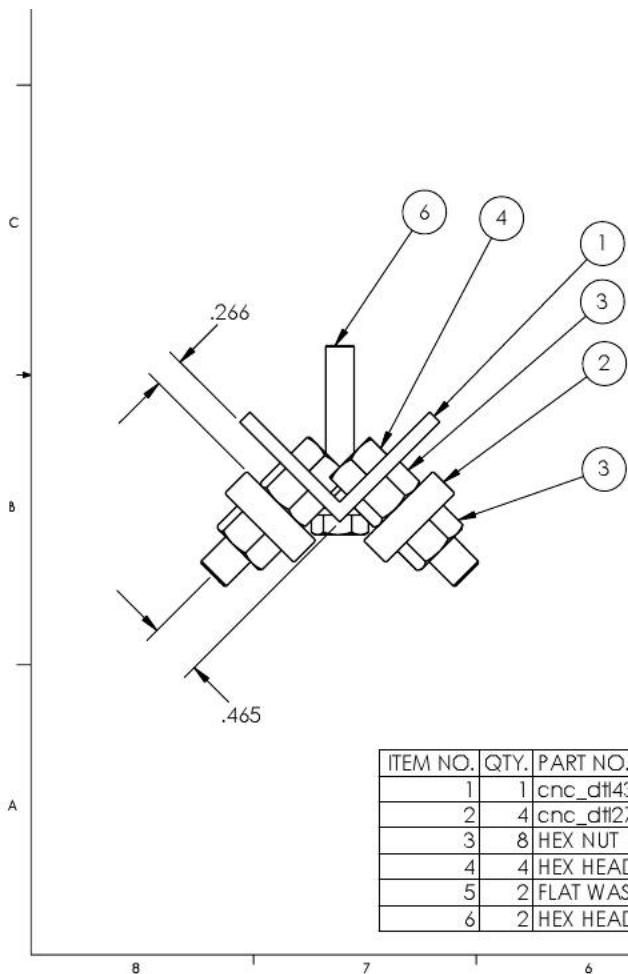
ITEM NO	QTY	PART NO	DESCRIPTION
1	1	cnc_dtl31	X AXIS PLATFORM
2	2	cnc_assy10	X AXIS LINEAR GUIDE ASSY
3	1	cnc_dtl08	STEPPER MOTOR
4	4	cnc_assy05	ADJUSTMENT BLOCK ASSY
5	2	cnc_dtl35	Z AXIS GUIDE PIPE
6	4	MACHINE SCREW #10 X 3/4	MACHINE SCREW #10 X 1
7	1	cnc_dtl11	FLANGED BEARING
8	1	cnc_dtl36	Z AXIS LEAD SCREW
9	19	FLAT WASHER 1/4	FLAT WASHER 1/4
10	7	HEX NUT 1/4-20	HEX NUT 1/4
11	1	cnc_assy06	ANTI-BAC KLASL NUT ASSEMBLY
12	1	cnc_dtl09	COUPLER
13	1	cnc_dtl32	X AXIS TOP PLATE
14	1	cnc_dtl33	X AXIS BOTTOM PLATE
15	2	cnc_dtl34	X AXIS BEARING MOUNT
16	1	cnc_dtl37	X AXIS NUT SUPPORT
17	8	HEX HEAD BOLT 1/4-20 X 1	HEX HEAD BOLT 1/4-20 X 1
18	6	HEX HEAD BOLT 1/4-20 X 1 1/2	HEX HEAD BOLT 1/4-20 X 1 1/2
19	4	dowel_pin	.250 DIA X 1.50 LG.
20	1	cnc_dtl29	SPACER - SMALL
21	2	LOCK WASHER 1/4	LOCK WASHER 1/4
22	1	MACHINE SCREW #10 X 1 1/4	MACHINE SCREW #10 X 1
23	3	MACHINE SCREW #10 X 1	MACHINE SCREW #10 X 1





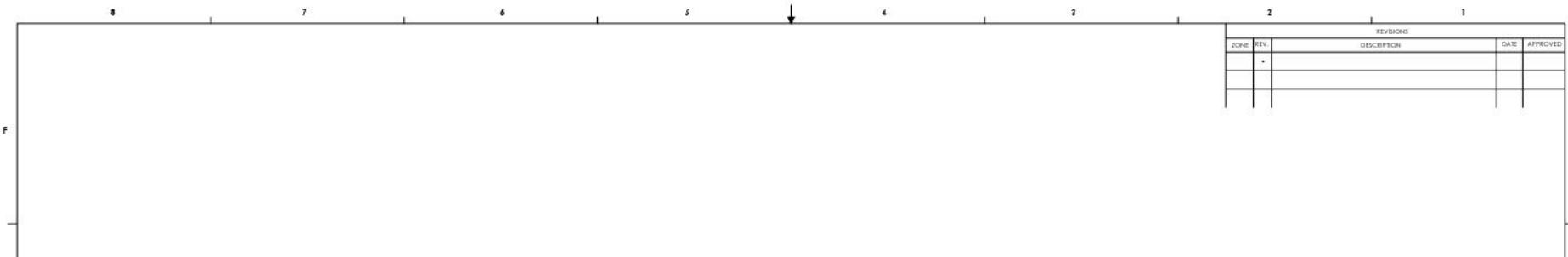


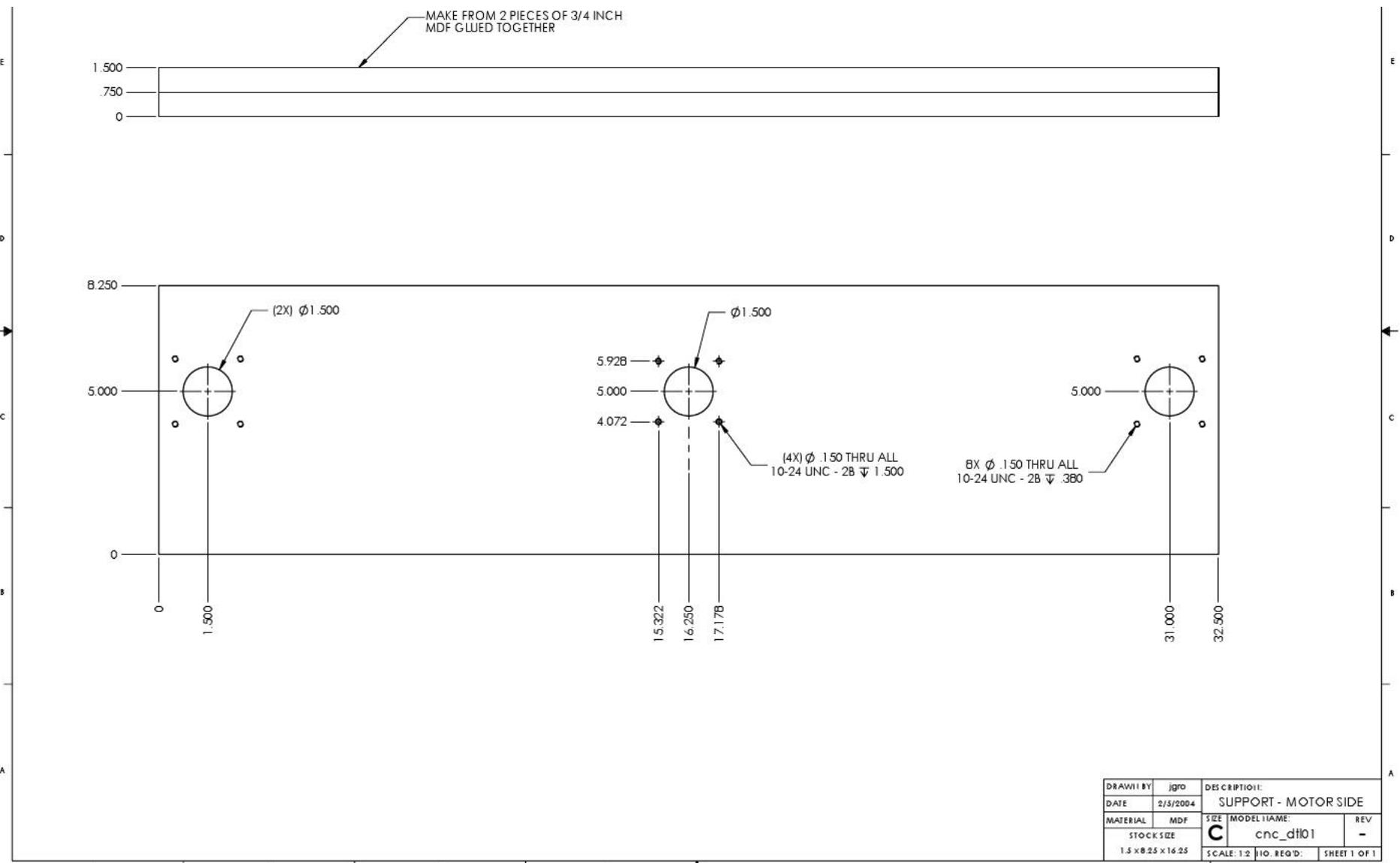




ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	cnc_dt143	Z AXIS LINEAR BEARING
2	4	cnc_dt127	SKATE BEARING
3	8	HEX NUT 5/16-18	HEX NUT 5/16
4	4	HEX HEAD BOLT 5/16-18 X 1 1/4	HEX HEAD BOLT 5/16-18 X 1 1/2
5	2	FLAT WASHER 1/4	FLAT WASHER 1/4
6	2	HEX HEAD BOLT 1/4-20 X 1 1/2	HEX HEAD BOLT 1/4-20 X 1 1/2

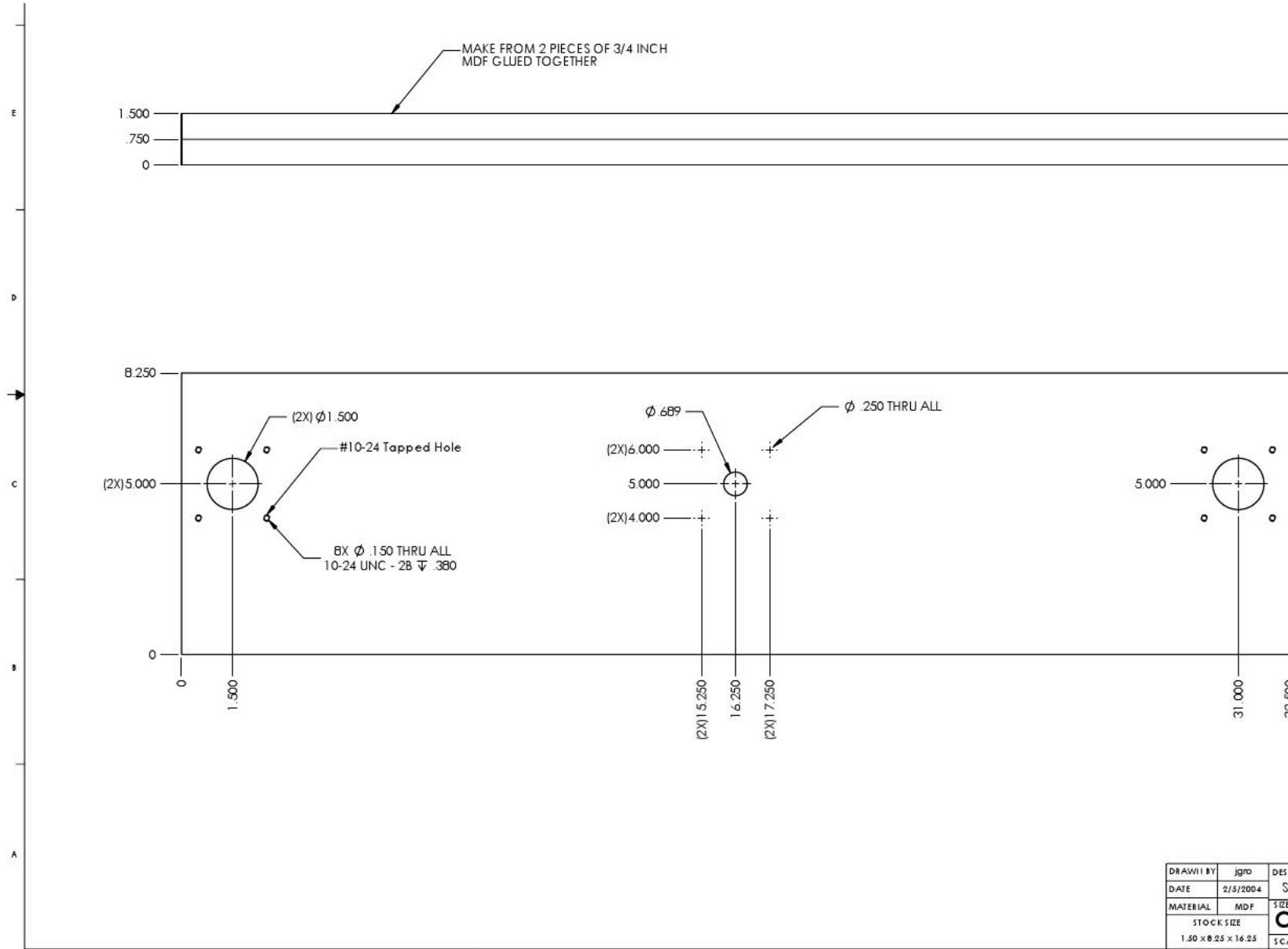
DRAWN BY	Jgto	DESCRIPTION:		
DATE	2-13-04	Z AXIS LINEAR GUIDE ASSY		
MATERIAL		SIZE	MODEL NAME	REV
STOCK SIZE		B	cnc_assy12	-
		SCALE 1:1	NO. REQ'D: 2	SHEET





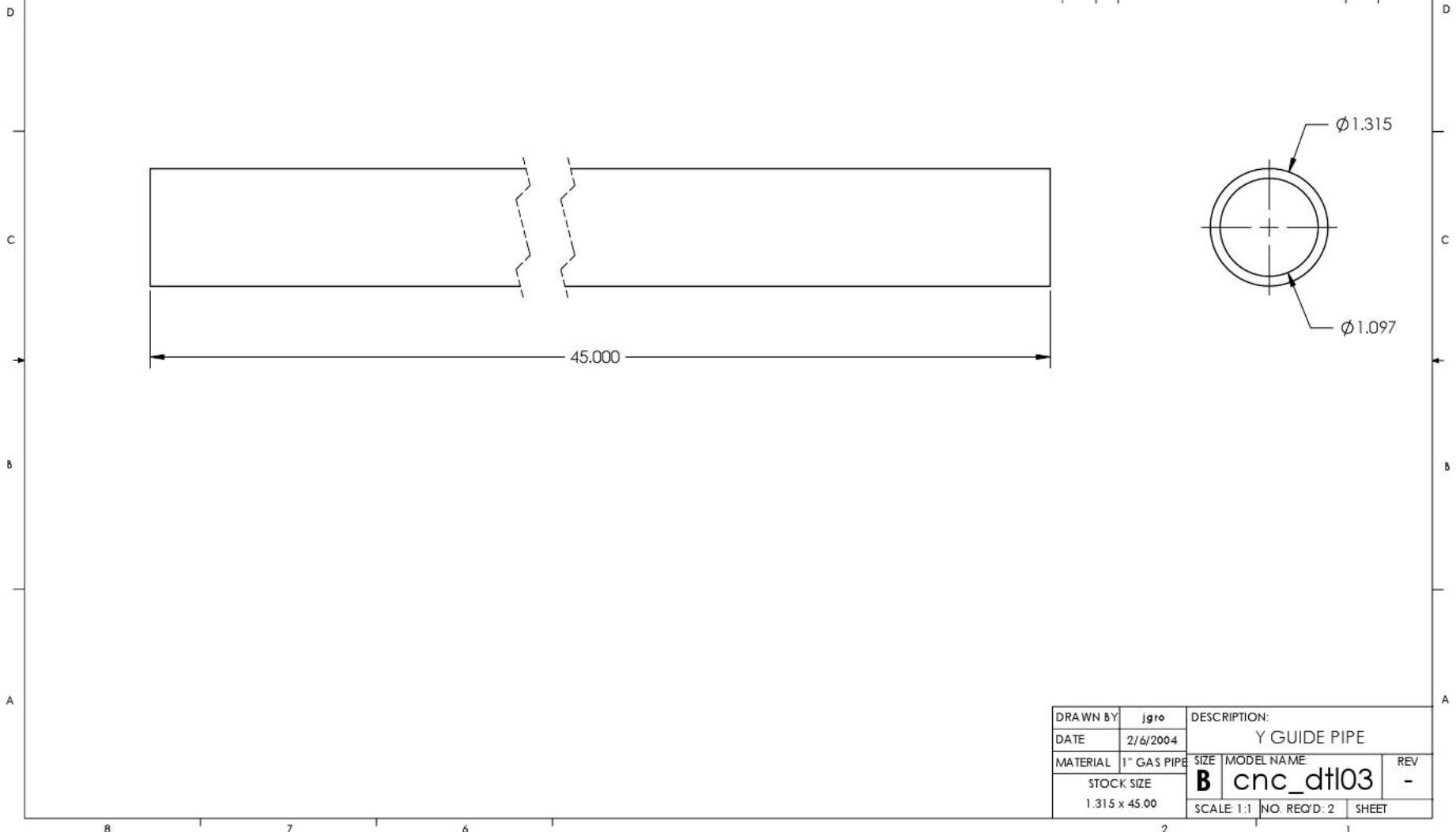
REVISED		DESCRIPTION	DATE APPROVED
ZONE	REV.		
-	-		

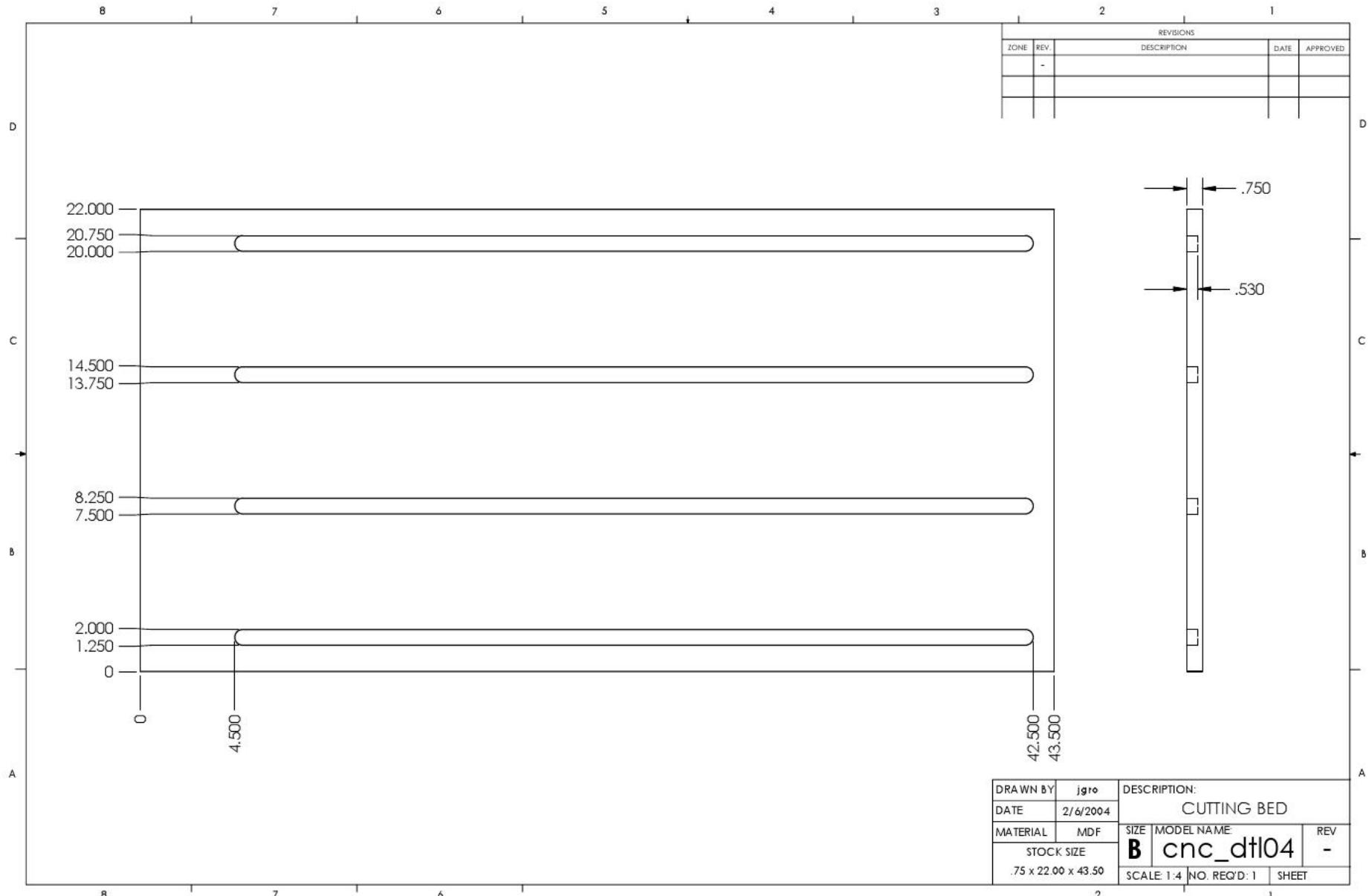
MADE FROM 2 PIECES OF 3/4 INCH
MDF GLUED TOGETHER

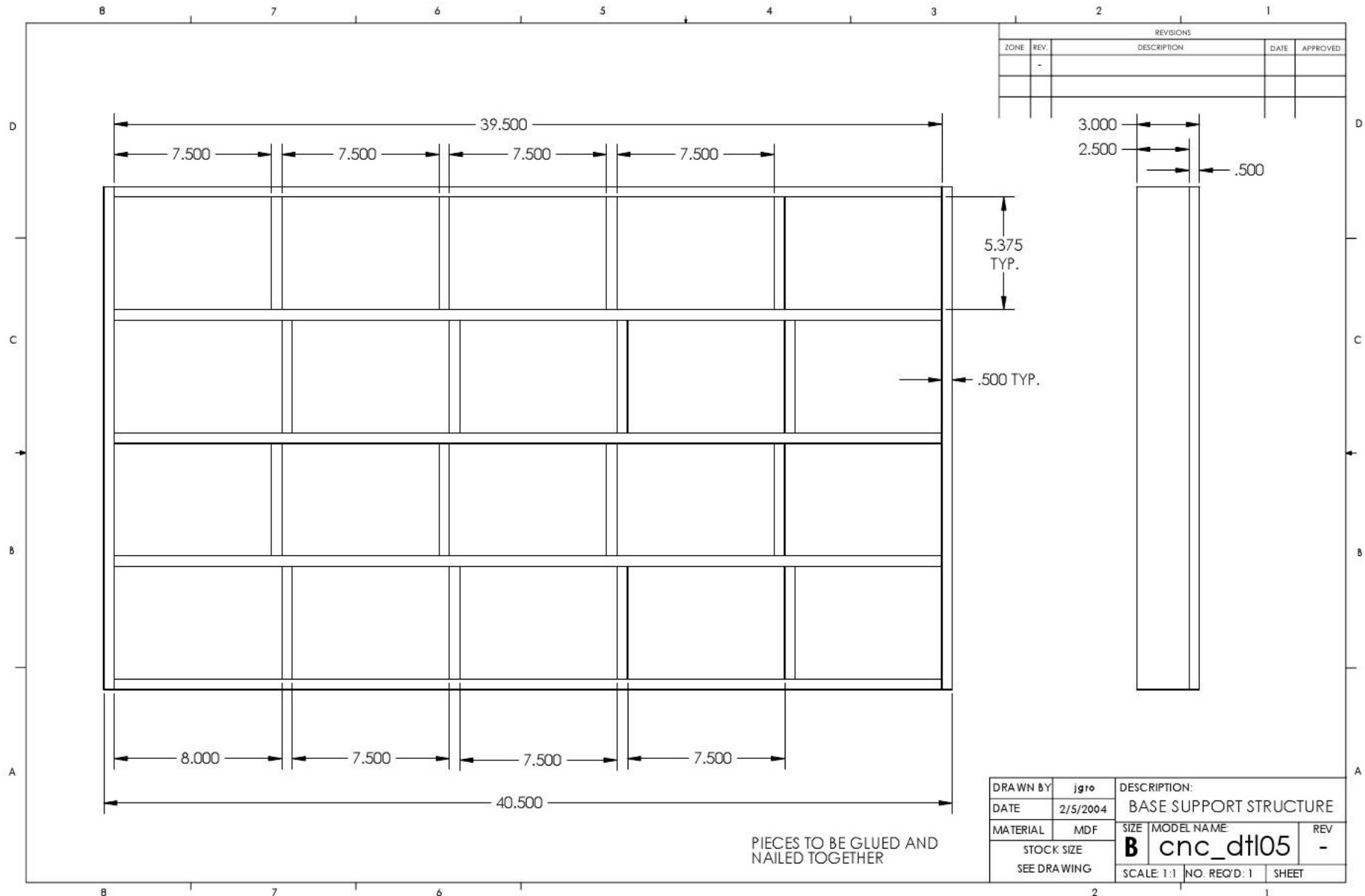


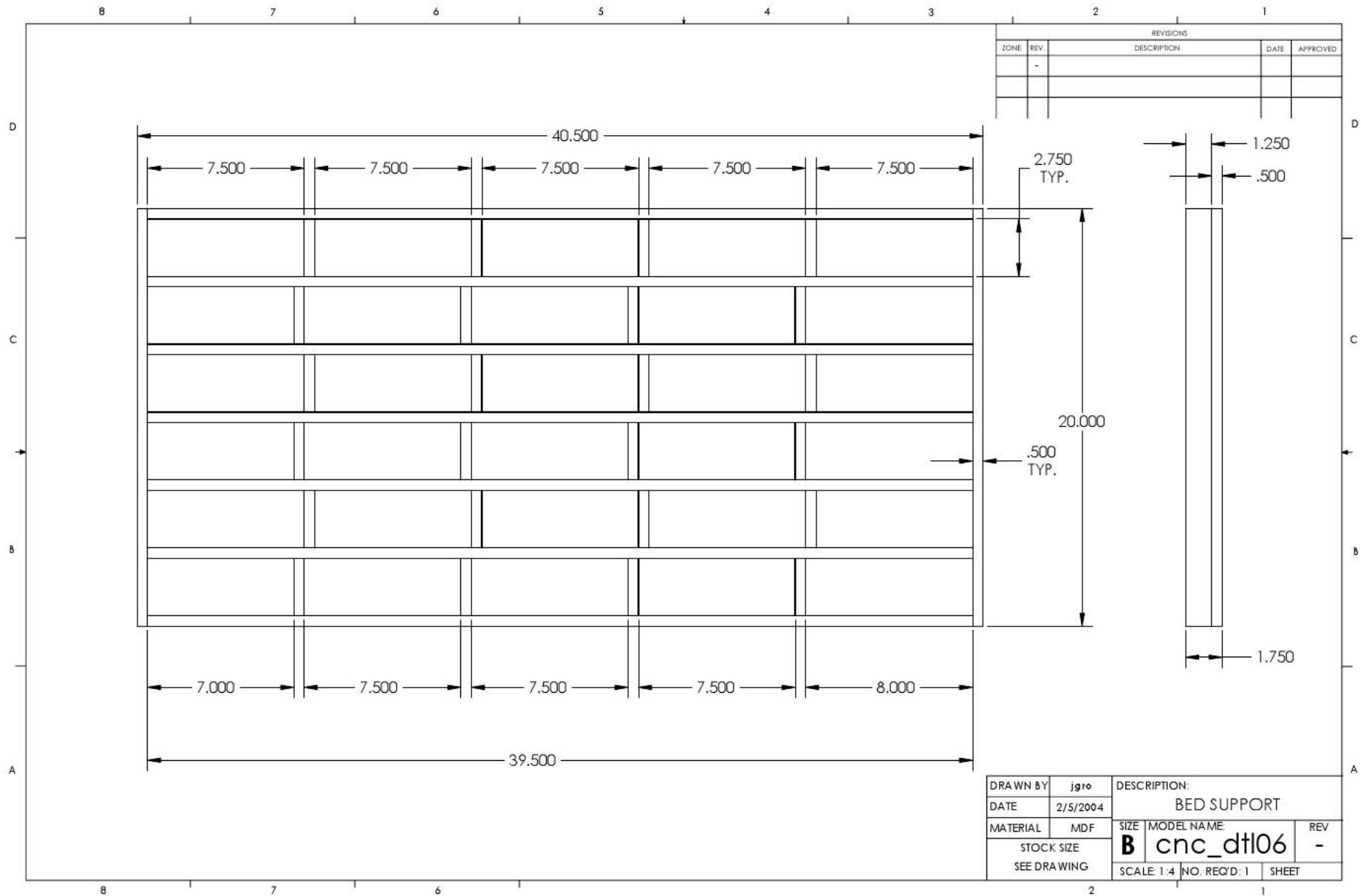
DRAWN BY	Jgro	DESCRIPTION:	
DATE	2/5/2004	SUPPORT - BEARING SIDE	
MATERIAL	MDF	SIZE	MODEL NAME:
STOCK SIZE	C	cnc_dtlo2	REV
1.50 x 2.5 x 16.25			-
SCALE: 1:2 IO. REQ'D. 1 SHEET			

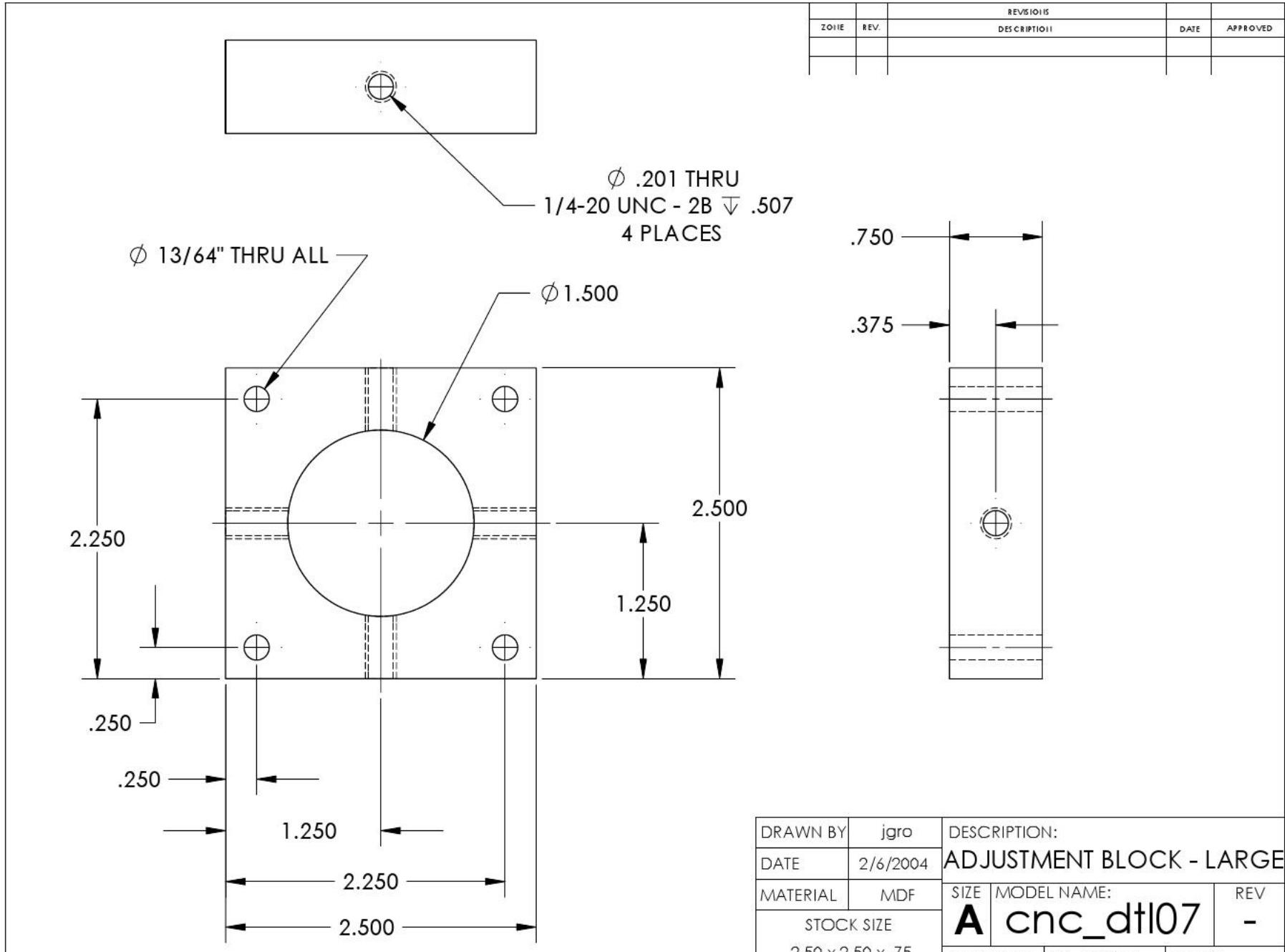
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-				



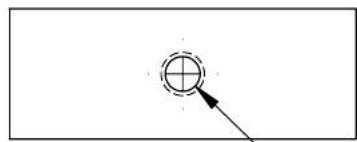




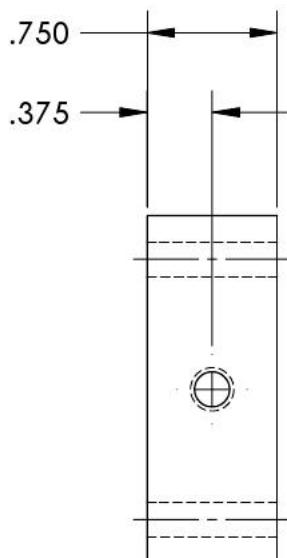
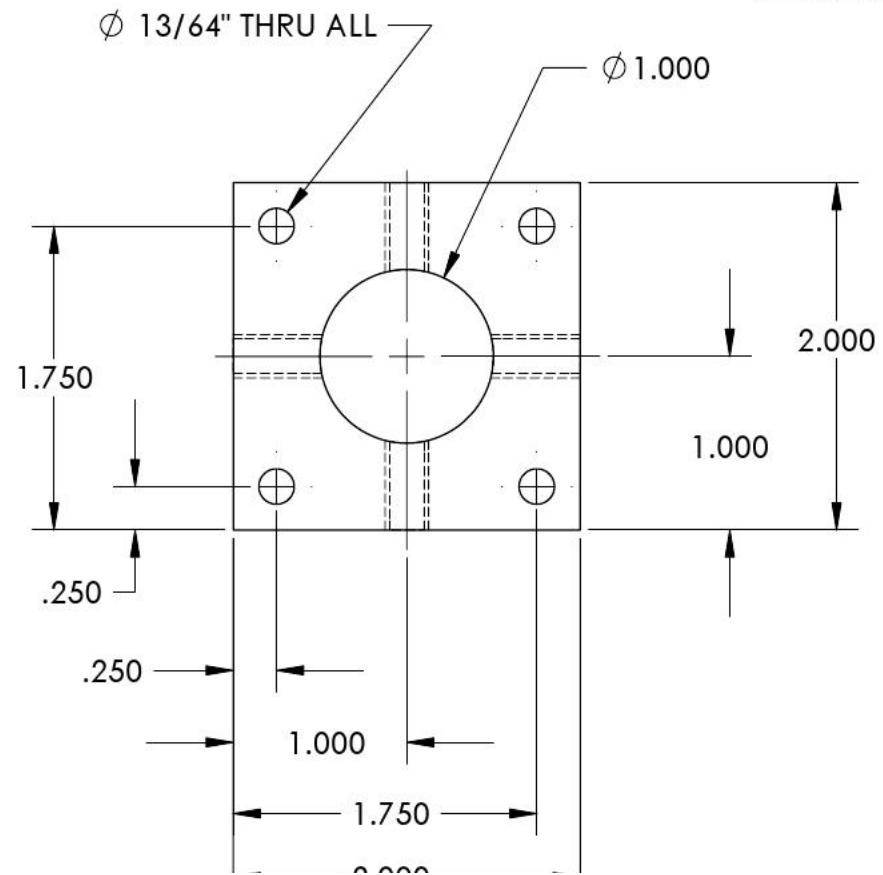




		REVISIONS			
ZOKE	REV.	DESCRIPTION		DATE	APPROVED



ϕ .201 THRU
1/4-20 UNC - 2B \downarrow .510
4 PLACES



DRAWN BY	jgro	DESCRIPTION:
DATE	2/11/2004	ADJUSTMENT BLOCK - SMALL
MATERIAL	MDF	SIZE MODEL NAME: REV

2.000

STOCK SIZE

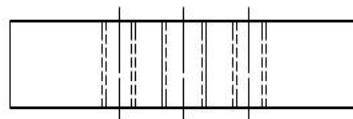
.75 x 2.00 x 2.00

A cnc_dt113 -

SCALE: 1:1 NO. REQ'D: 8

SHEET

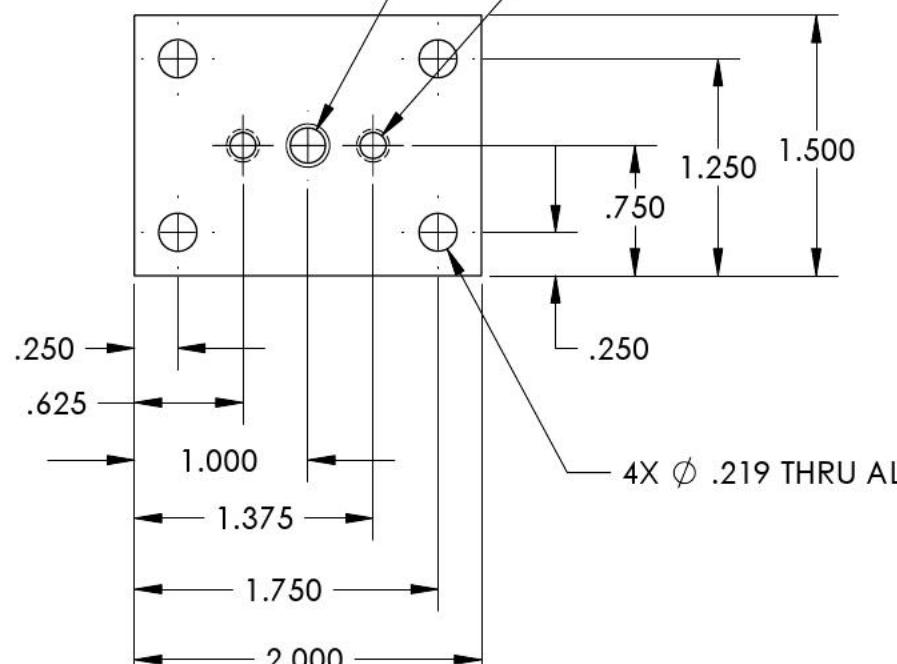
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		REVISION IS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED

ϕ .201 THRU ALL
 1/4-20 UNC - 2B THRU ALL

ϕ .150 THRU ALL
 10-24 UNC - 2B THRU ALL

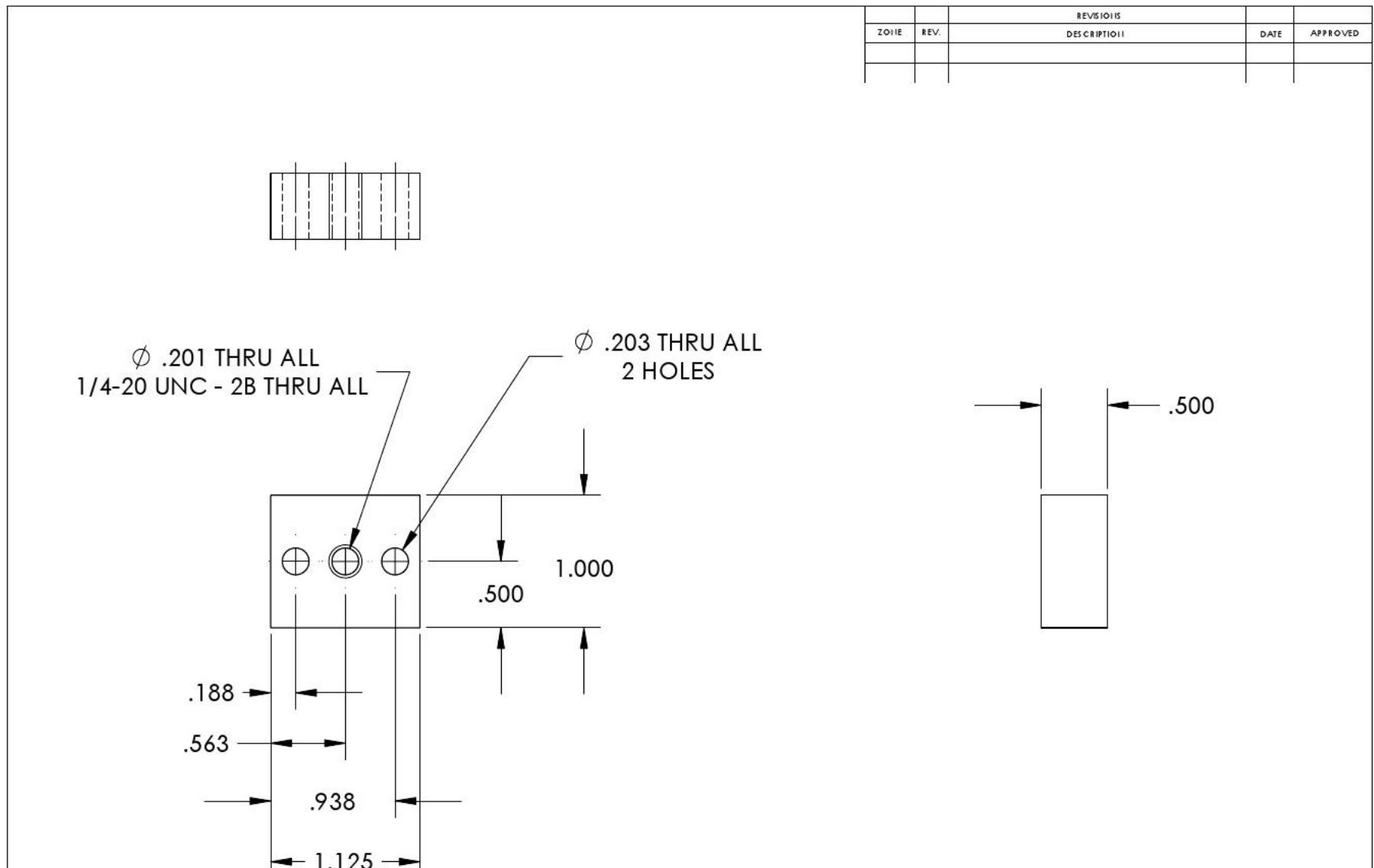


DRAWN BY jgro

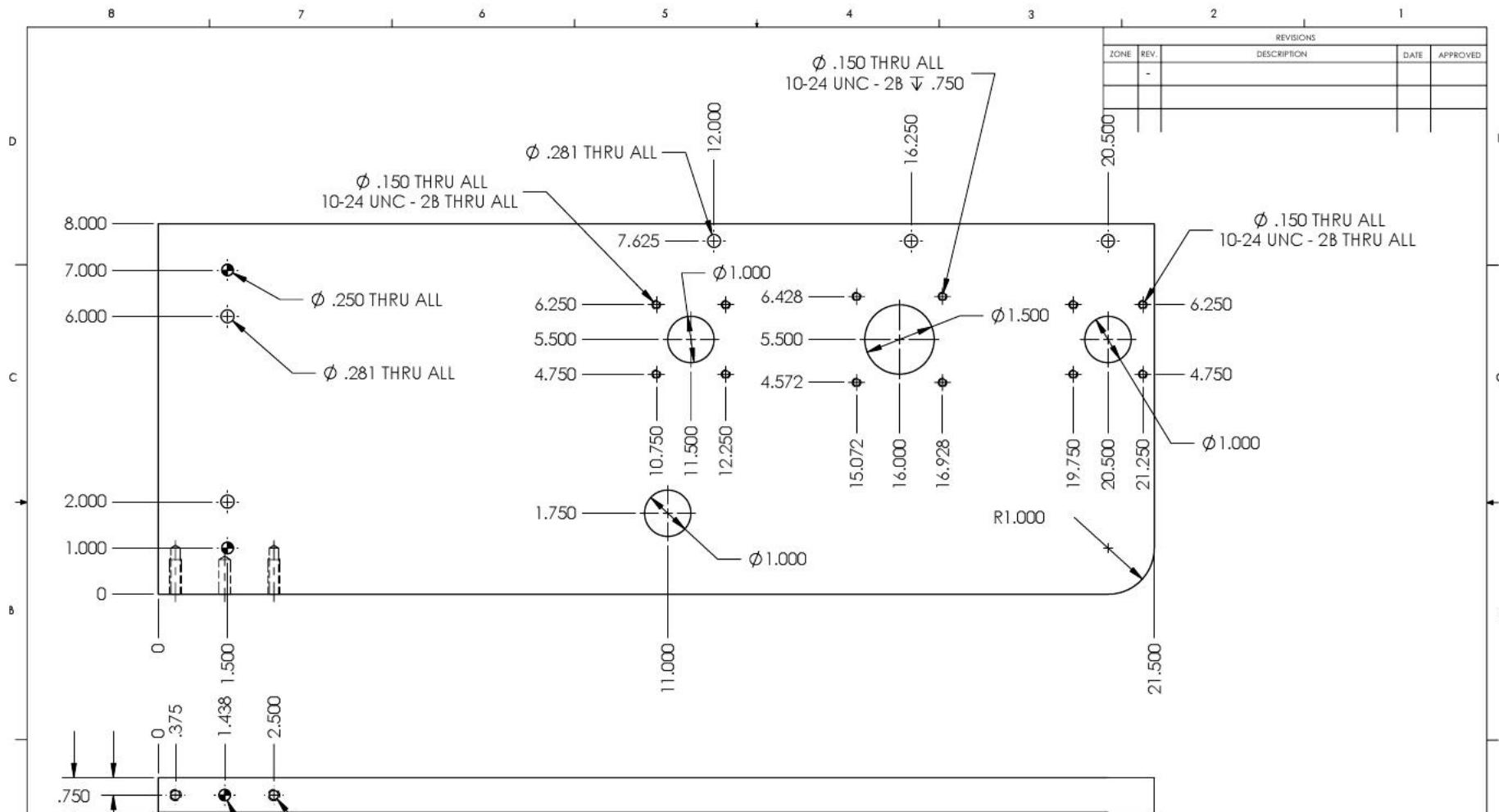
DESCRIPTION:

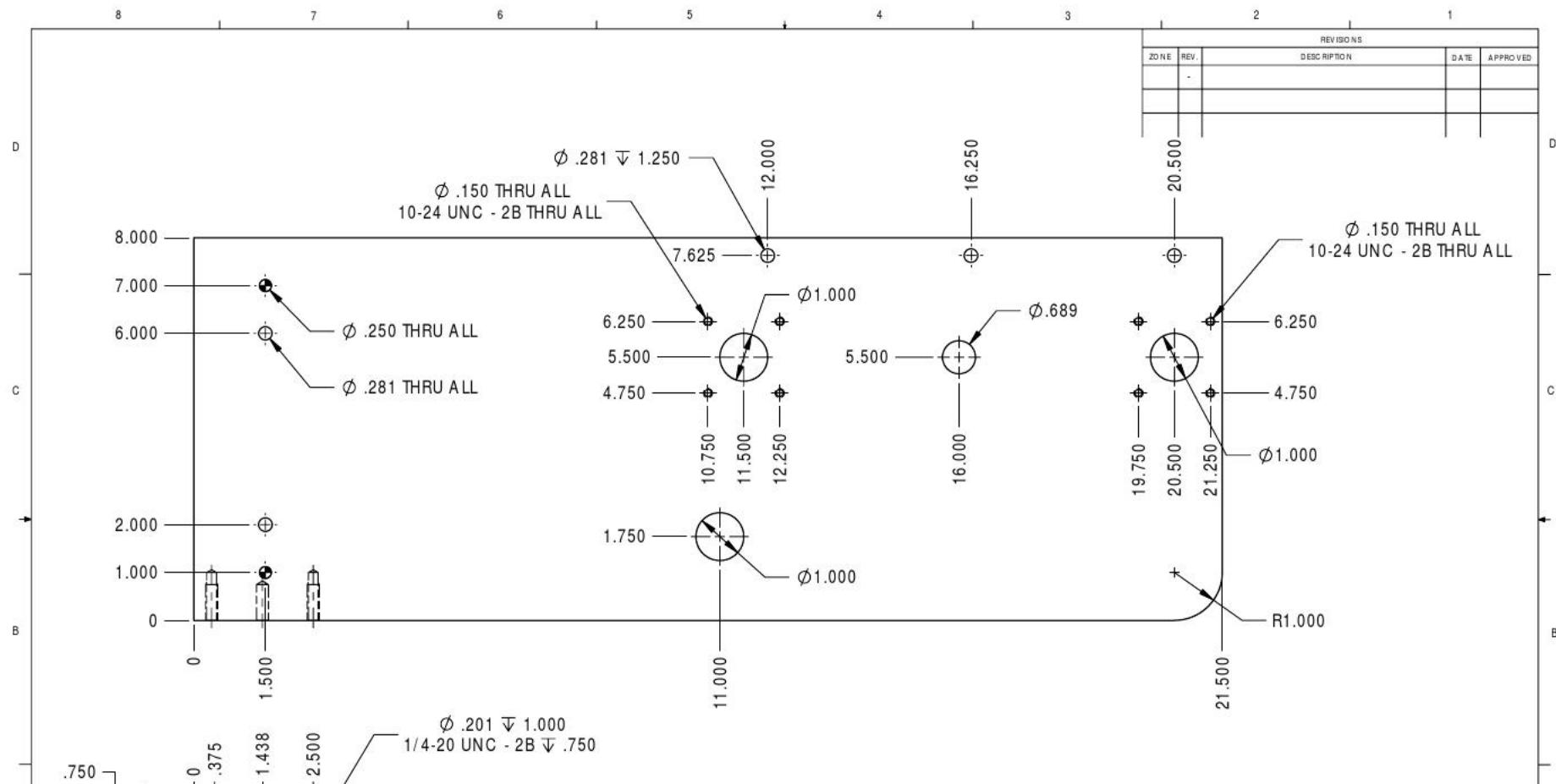
ANTI BACKLASH UNIT

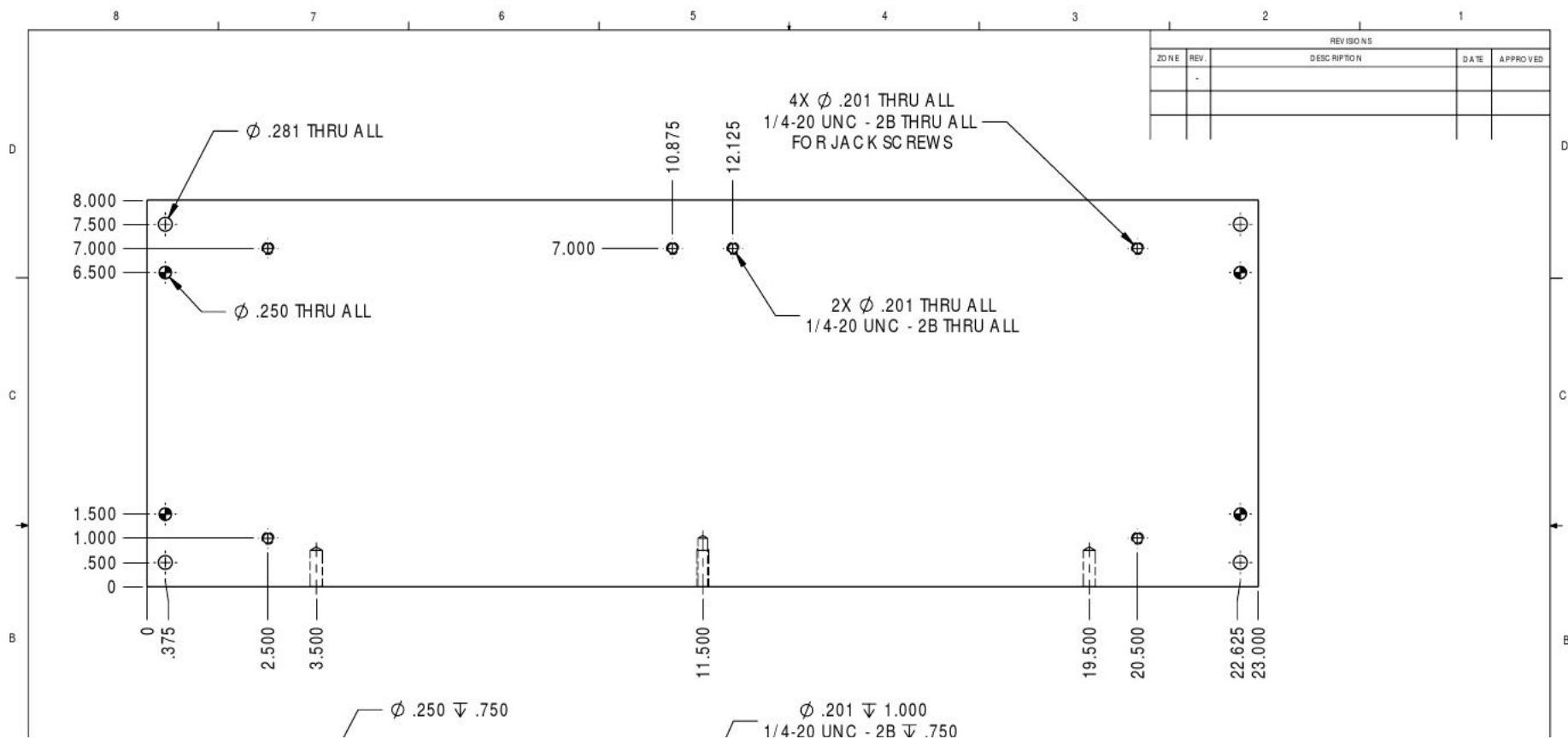
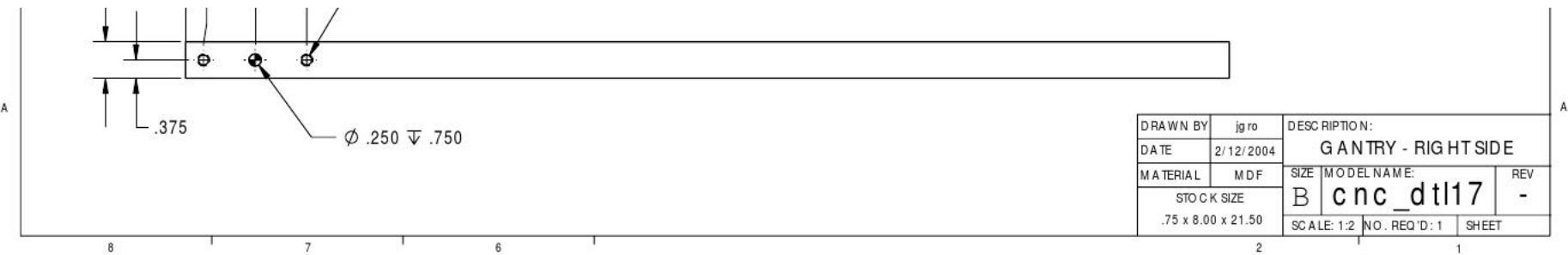
DATE	2-11-04	PART NUMBER		
MATERIAL	DELRIN			
STOCK SIZE				
.50 x 1.50 x 2.00	A	MODEL NAME:	cnc_dtl14	REV
SCALE: 1:1	1	NO. REQ'D:	3	SHEET

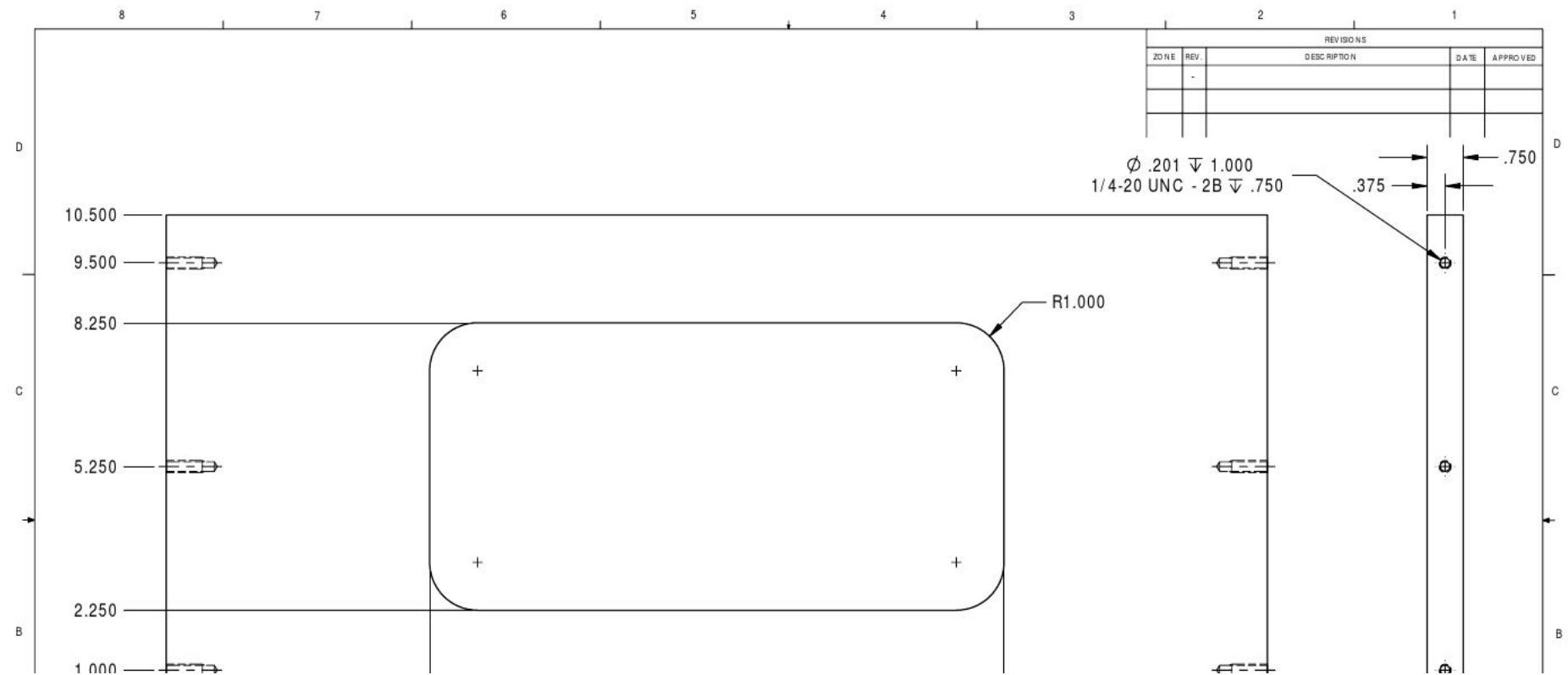
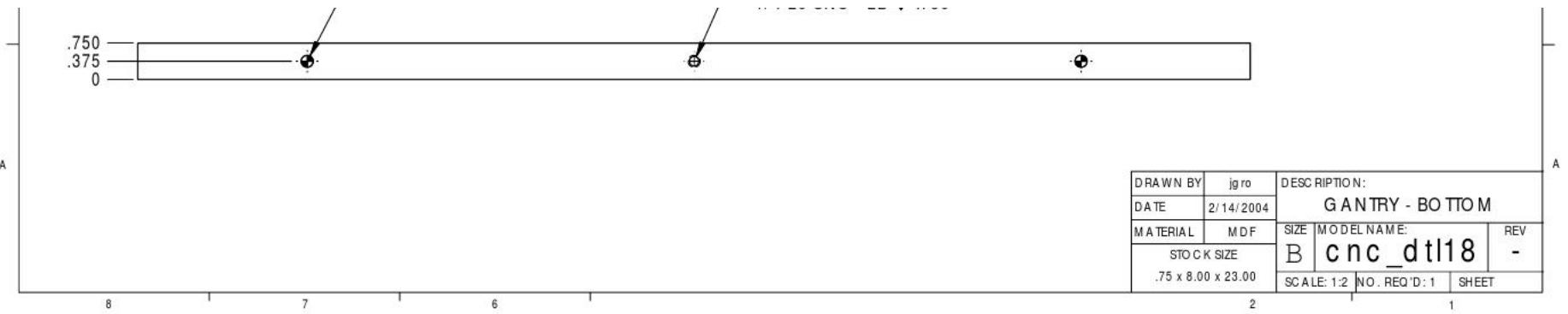


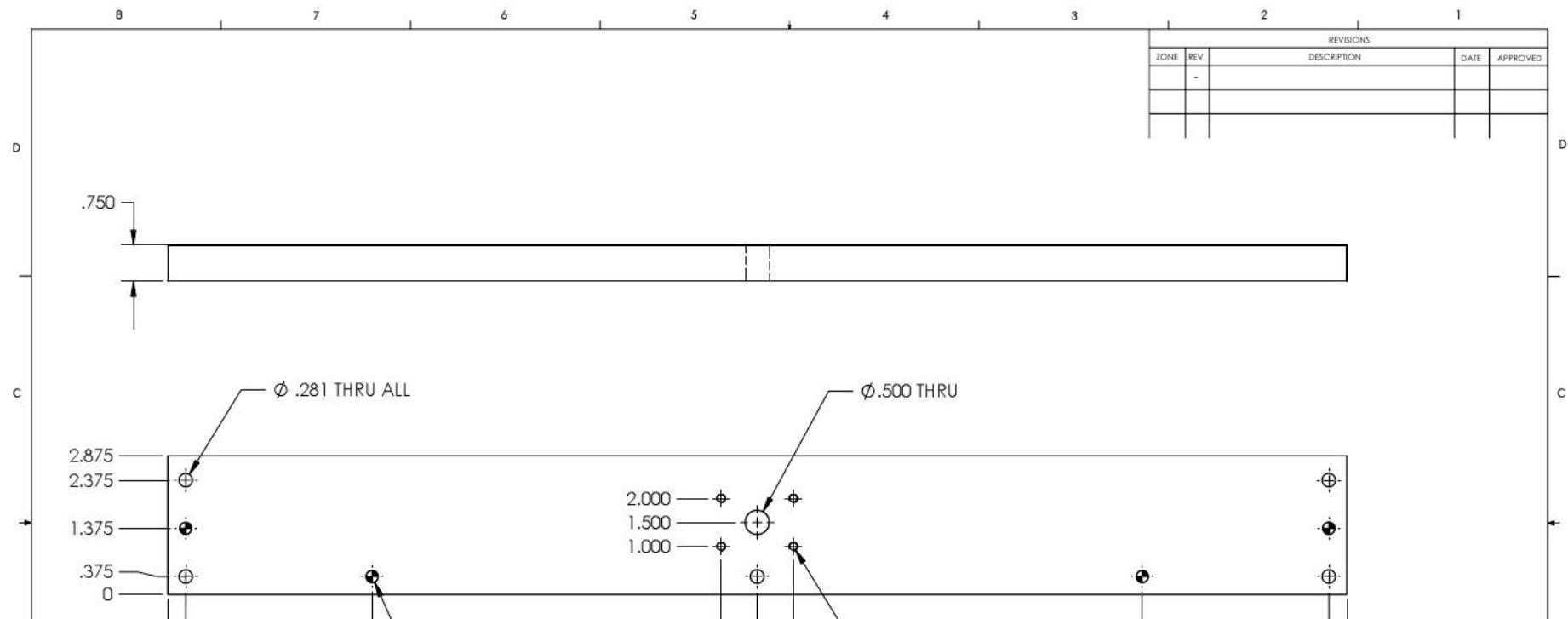
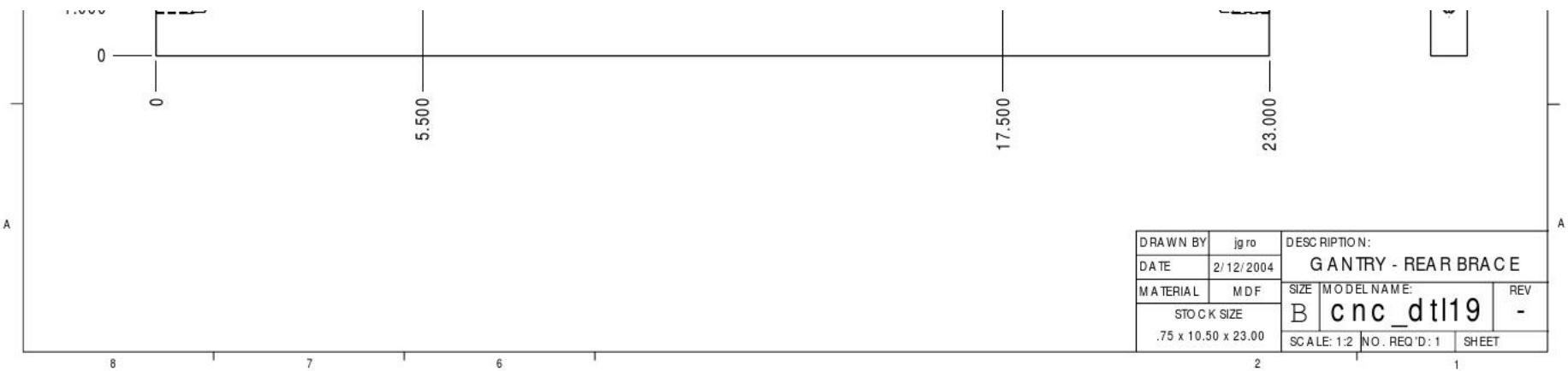
DRAWN BY	jgro	DESCRIPTION:		
DATE	2-11-04	NUT TENSIONER		
MATERIAL	DELRIN	SIZE	MODEL NAME:	REV
STOCK SIZE		A	cnc_dt15	-
.50 x 1.00 x 1.13		SCALE: 1:1	NO. REQ'D: 3	SHEET

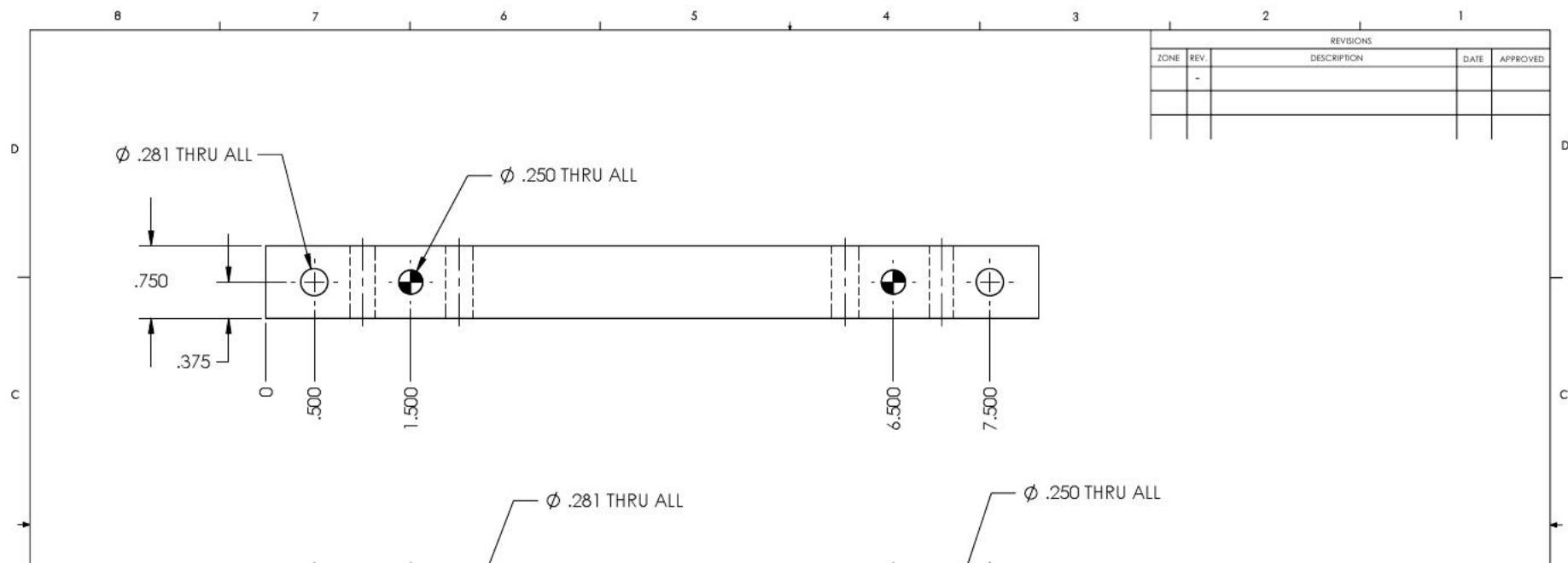
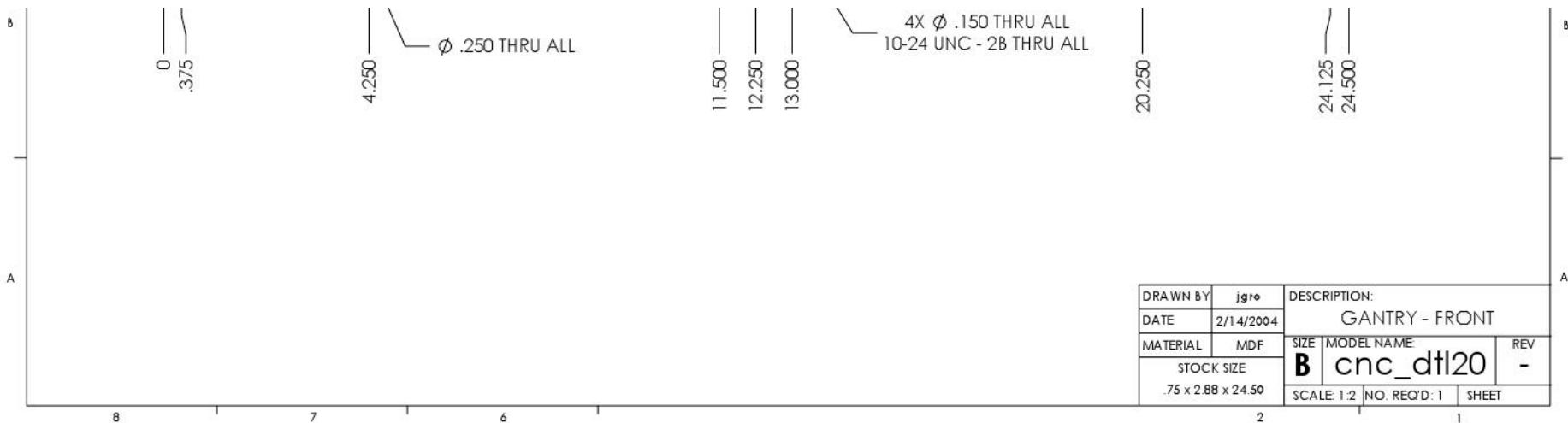


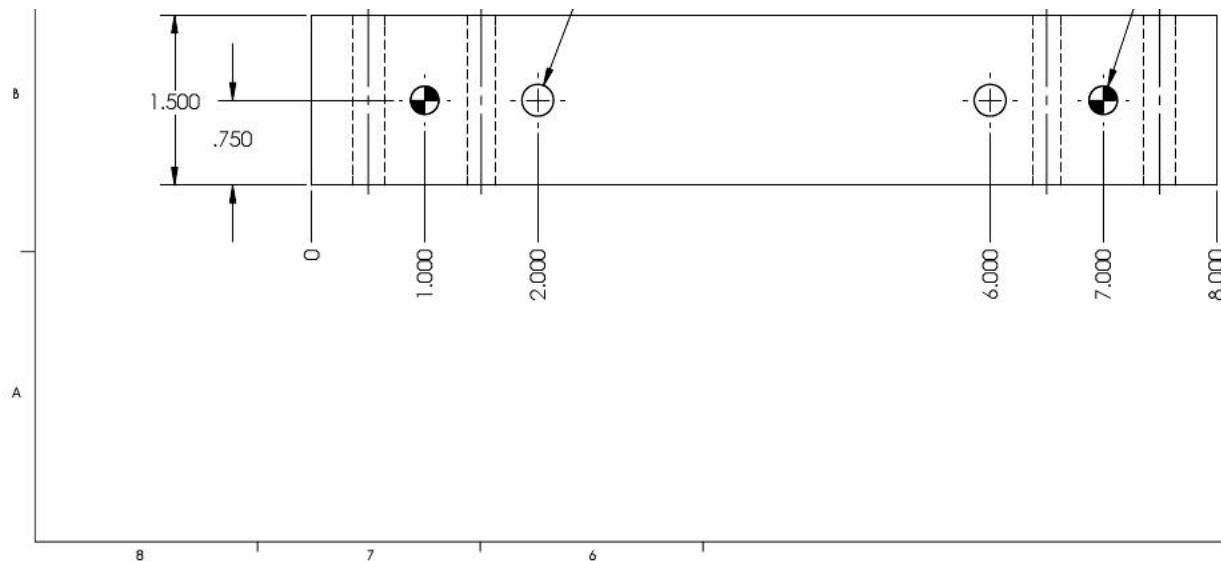




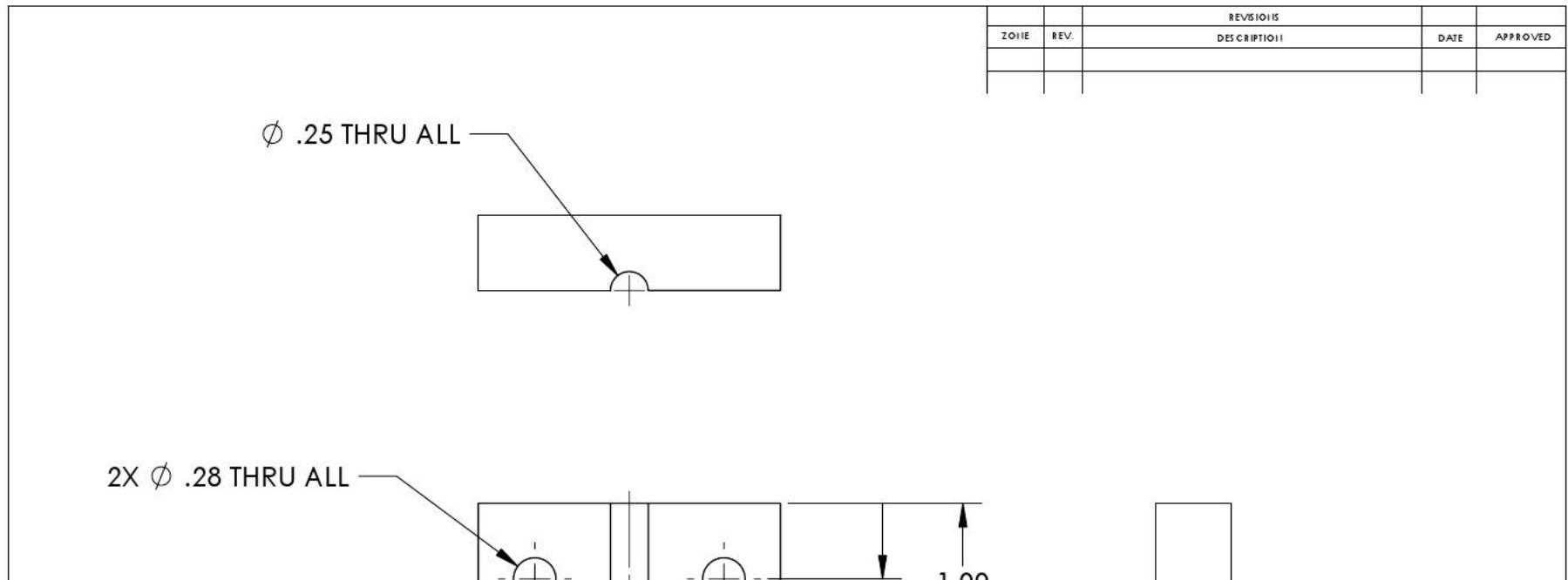


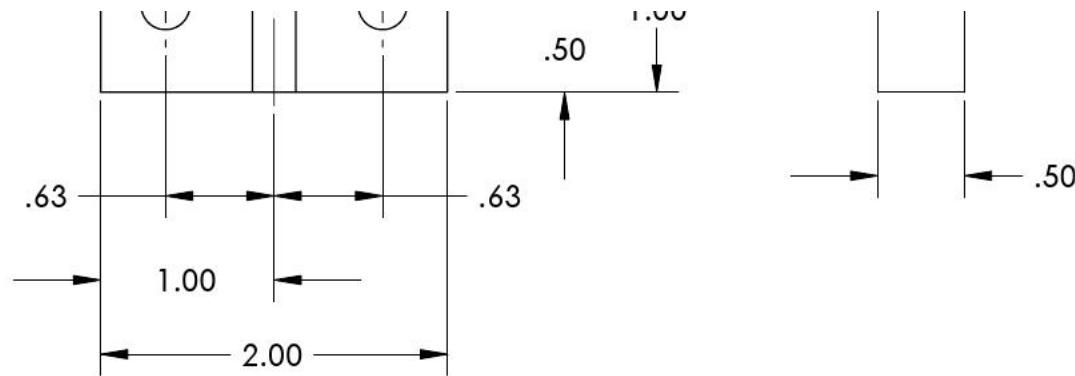






DRAWN BY	jgro	DESCRIPTION:
DATE	2/14/2004	GANTRY - CORNER BLOCK
MATERIAL	MDF	SIZE
STOCK SIZE		MODEL NAME
.75 x 1.50 x 8.00	B	cnc_dtl21
		REV
		-
SCALE 1:1	NO. REQ'D: 2	SHEET

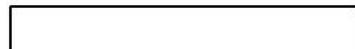




DRAWN BY	jgro	DESCRIPTION:		
DATE	2-25-04	ANTI-WHIP BLOCK		
MATERIAL	DELRIN			
STOCK SIZE			SIZE	MODEL NAME:
.50 x 1.00 x 2.00			A	cnc_dtl23
SCALE: 1:1			REV	-
NO. REQ'D:			SHEET	

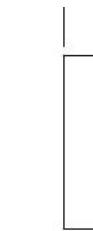
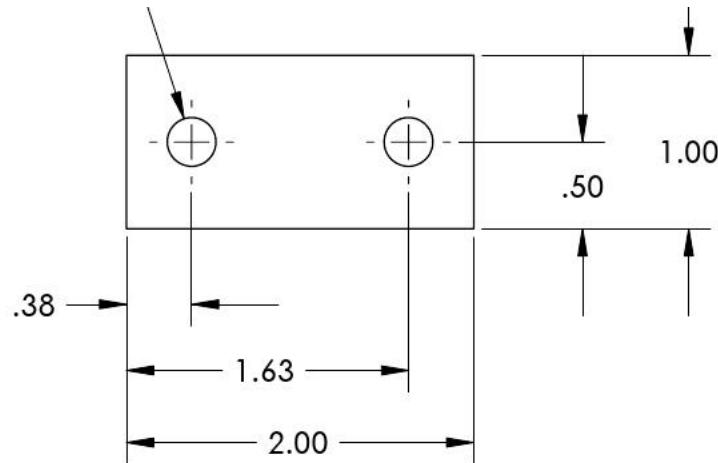
1

		REVISIONS			
ZOIE	REV.	DESCRIPTION		DATE	APPROVED



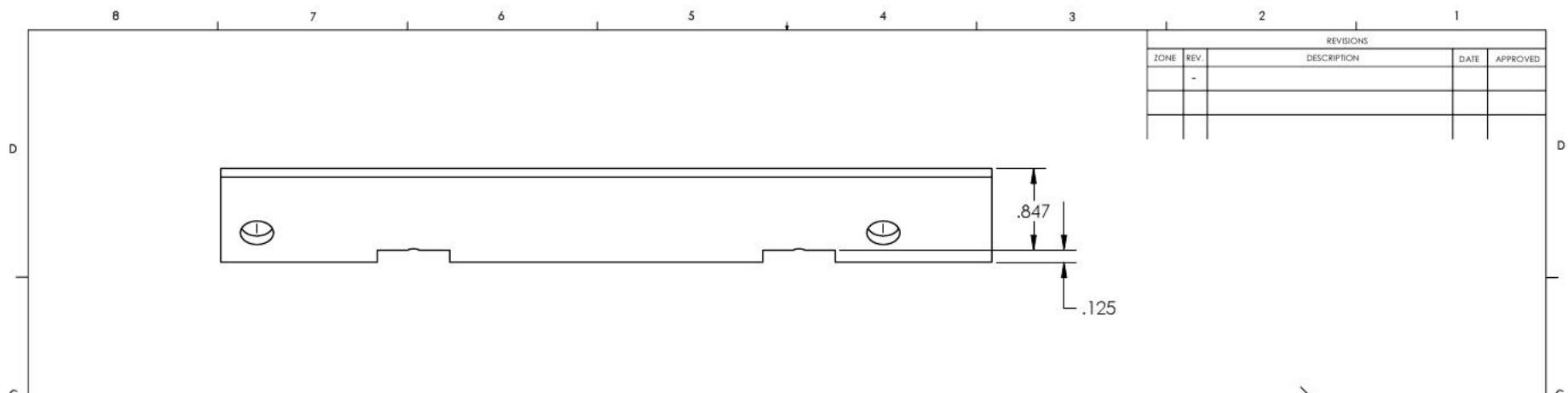
2X Ø .28 THRU ALL

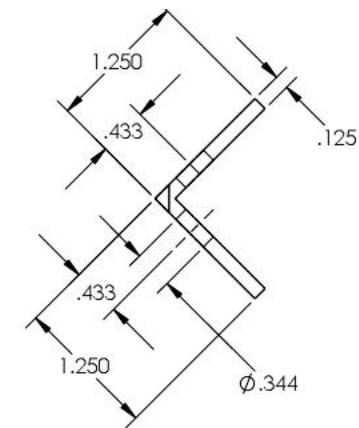
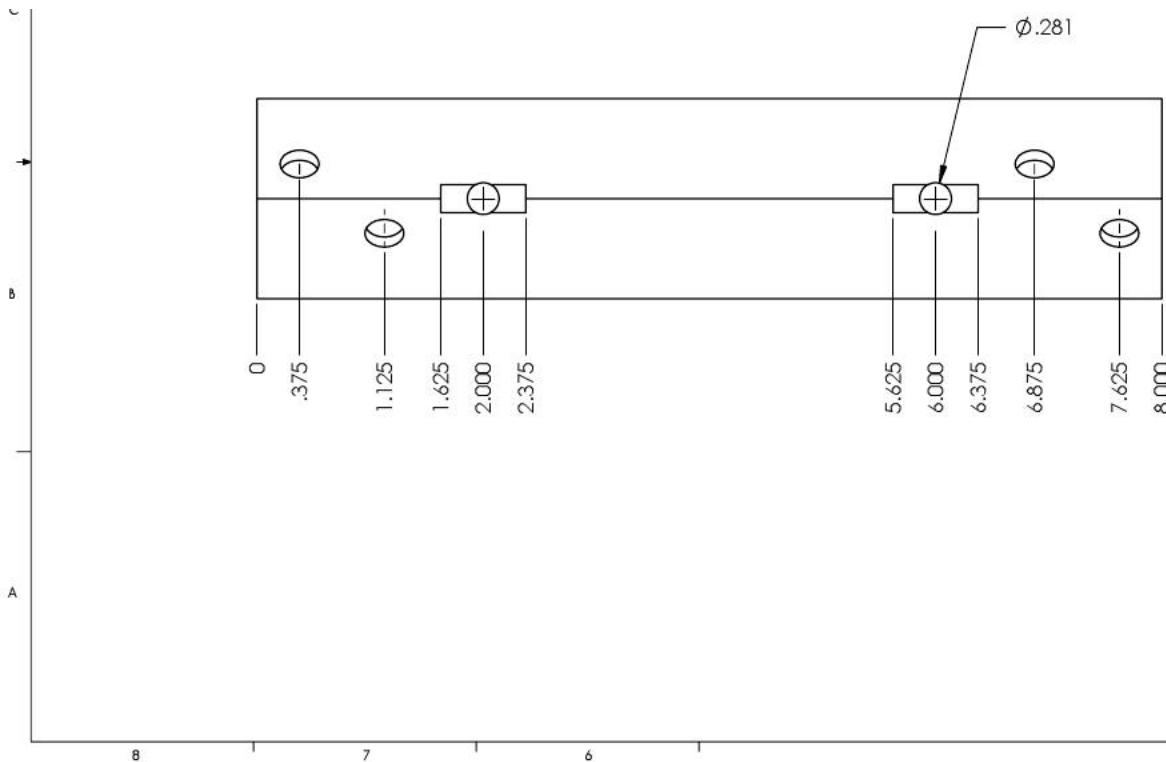
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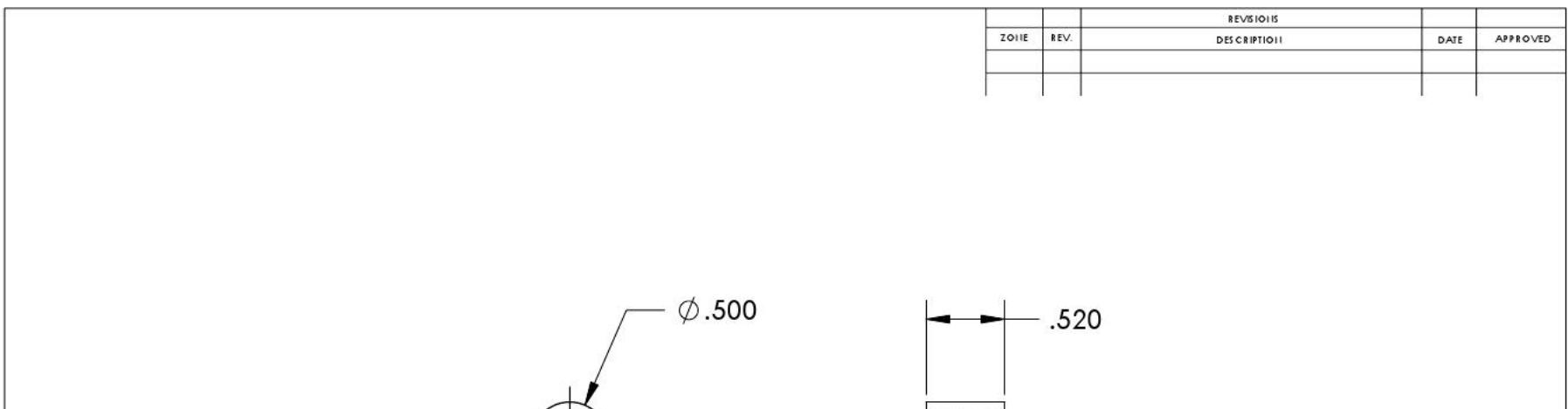
DRAWN BY	jgro	DESCRIPTION:		
DATE	2-25-04	ANTI-WHIP BLOCK SPACER		
MATERIAL	MDF	SIZE		
STOCK SIZE	.25 x 1.00 x 2.00	A	MODEL NAME:	REV
		cnc_dtl24	-	
SCALE: 1:1	NO. REQ'D:	SHEET		

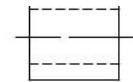
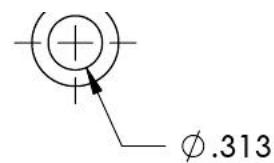
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DRAWN BY	jg10	DESCRIPTION:
DATE	2/13/2004	Y LINEAR BEARING
MATERIAL	ALUMINUM ANGLE	SIZE
STOCK SIZE	B	MODEL NAME
1.25 x 1.25 x 8.00	cnc_dtl25	REV
SCALE 1:1	NO. REQ'D: 2	SHEET

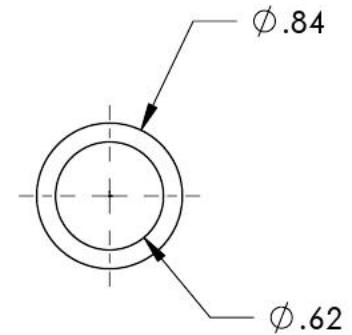
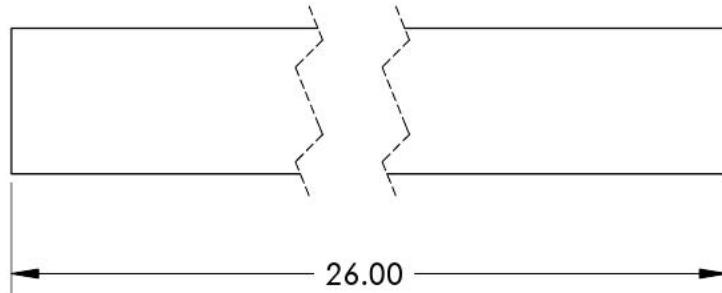




DRAWN BY	jgro	DESCRIPTION:		
DATE	2-14-04	Y LINEAR GUIDE SPACER		
MATERIAL	ALUMINUM	SIZE	MODEL NAME:	
STOCK SIZE	.50 x .52	A	cnc_dtl26	REV -
		SCALE: 1:1	NO. REQ'D: 4	SHEET

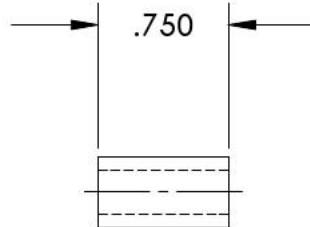
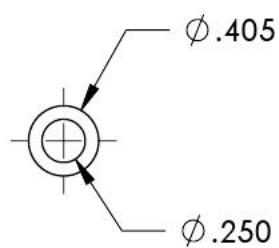
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		REVISIONS		
ZONE	REV.	DESCRIPTION		DATE



DRAWN BY	jgro	DESCRIPTION:		
DATE	2/13/2004	X GUIDE PIPE		
MATERIAL	1/2" GAS PIPE	SIZE MODEL NAME: A cnc_dtl28 REV -		
STOCK SIZE	.84 x 26.00	SCALE: 1:1	NO. REQ'D: 2	SHEET 1

Z01E	REV.	REVISIONS		DATE	APPROVED
		DESCRIPTION			



MAKE FROM 1/8 PIPE
DRILL OUT CENTER TO DIMESION SHOWN

DRAWN BY	jgro	DESCRIPTION:	
DATE	2-13-04	SPACER - SMALL	
MATERIAL	1/8 PIPE	SIZE	MODEL NAME:
STOCK SIZE		A	cnc_dtl29
.41 x .75			REV -
SCALE: 1:1	NO. REQ'D: 2	SHEET	

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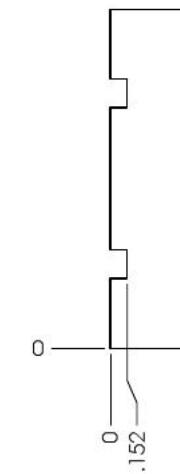
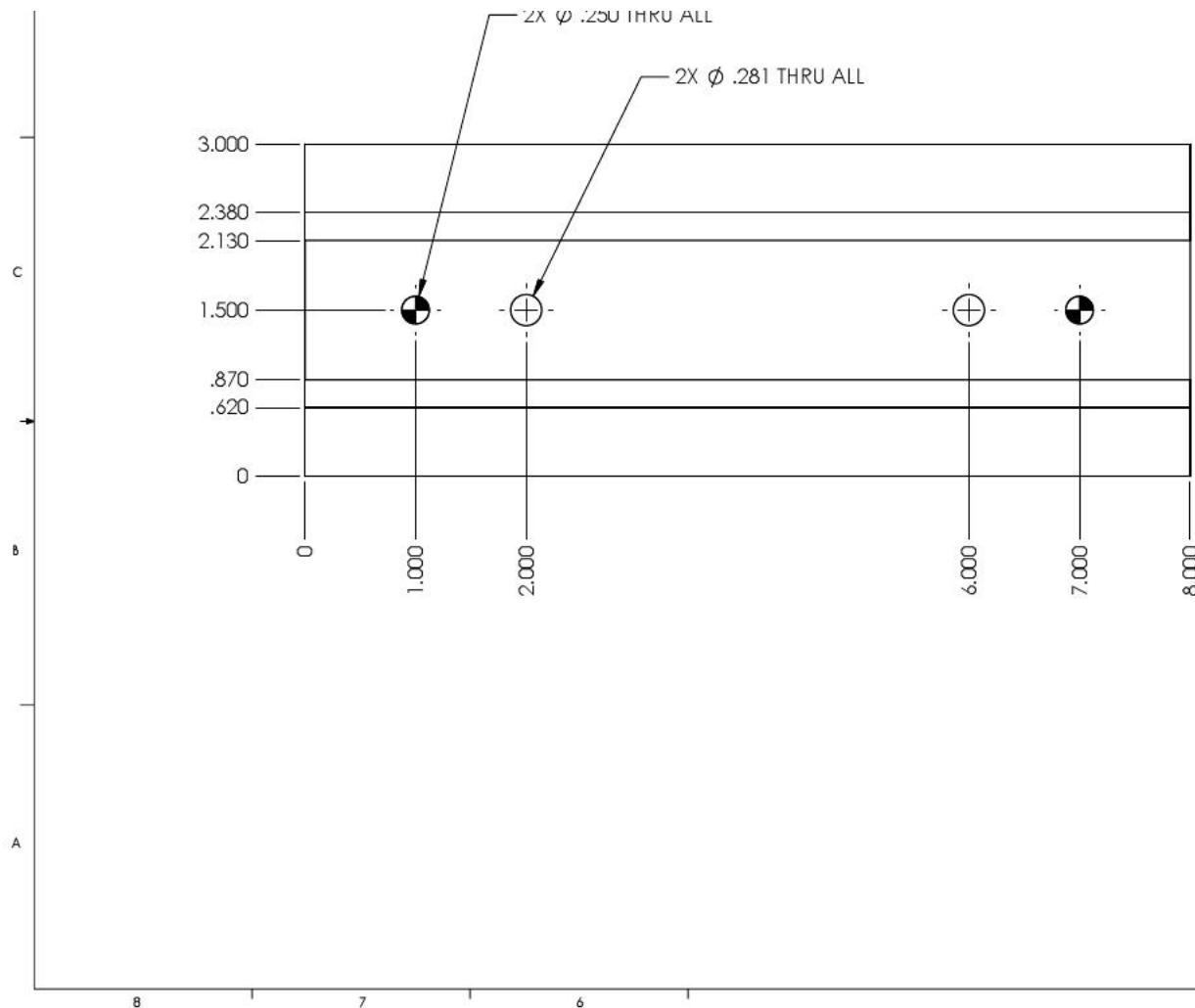
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REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	-			

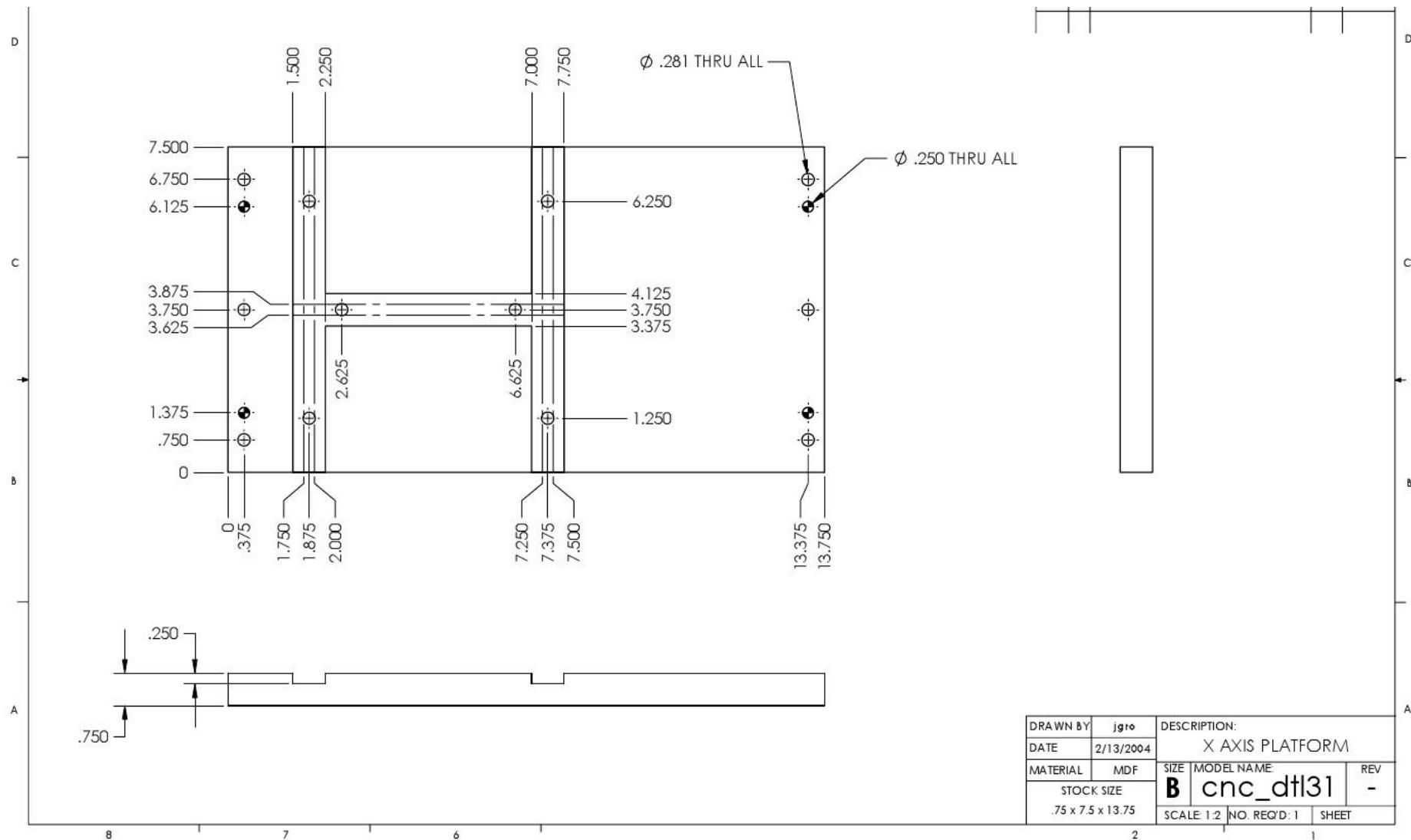
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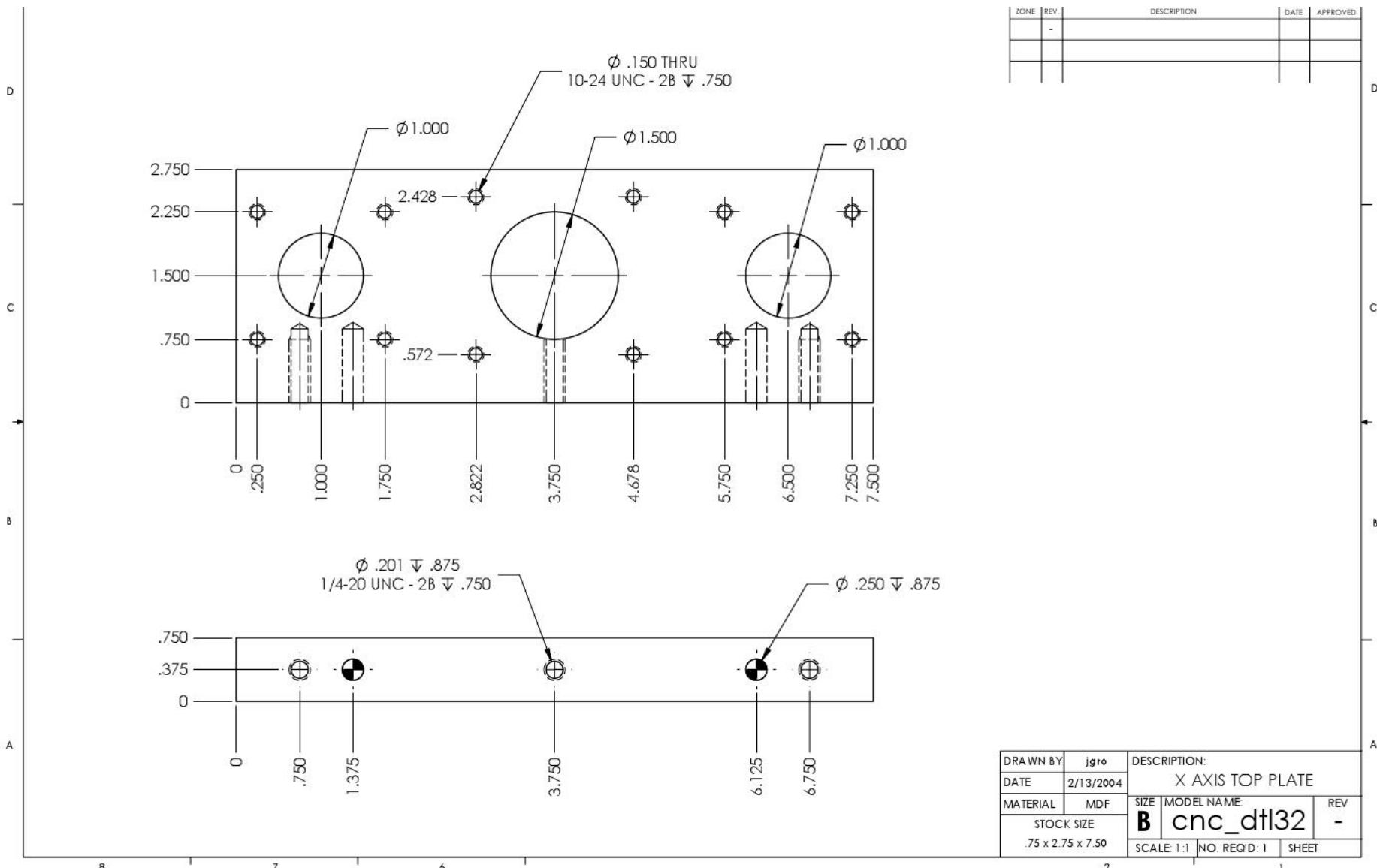


DRAWN BY	jgro	DESCRIPTION:		
DATE	2/13/2004	Y BEARING BLOCK		
MATERIAL	MDF	SIZE	MODEL NAME	REV
STOCK SIZE		B	cnc_dt130	-
.75 x 3.00 x 8.00				
SCALE 1:1	NO. REQ'D: 2	SHEET		

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	-			

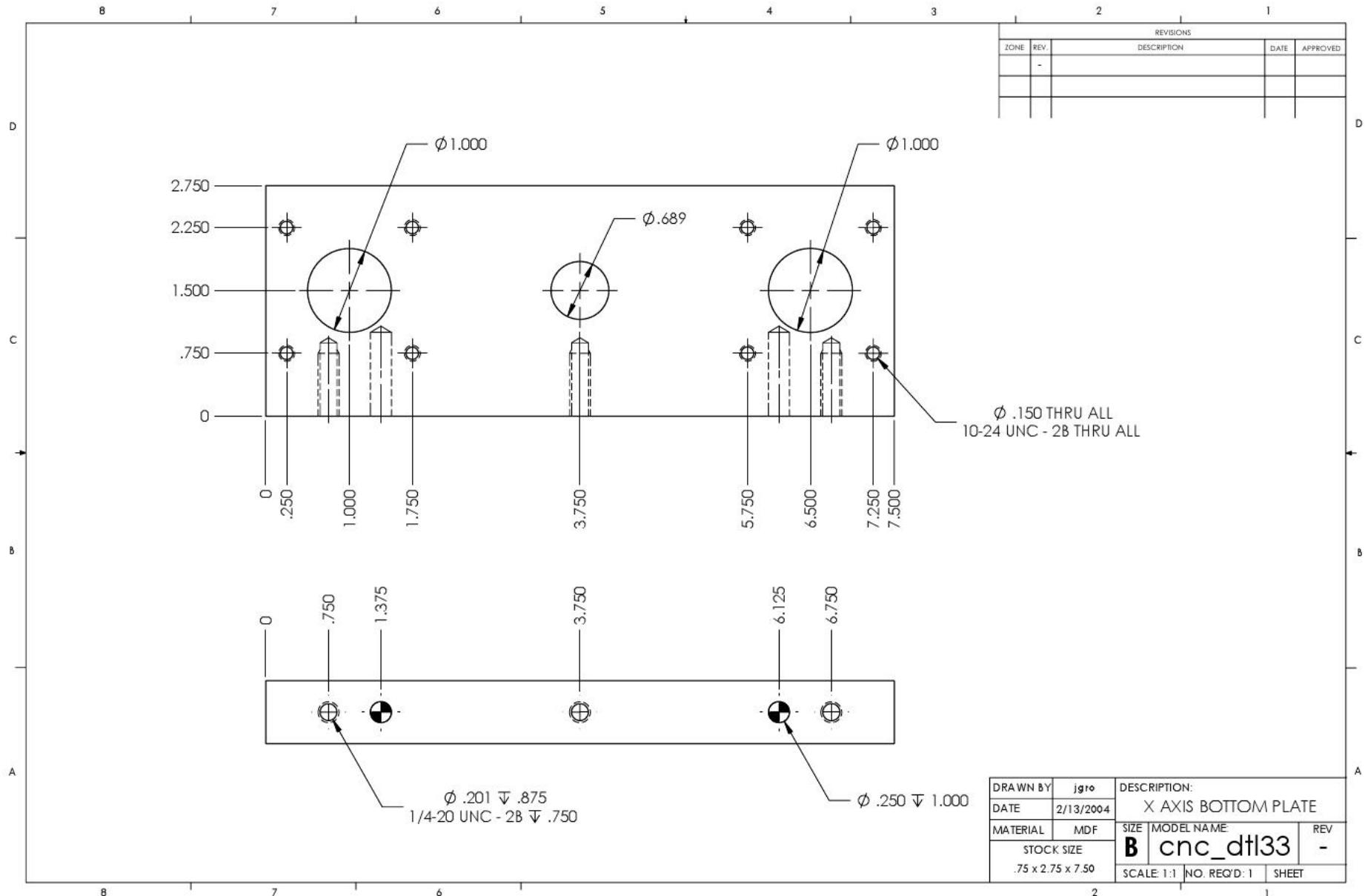


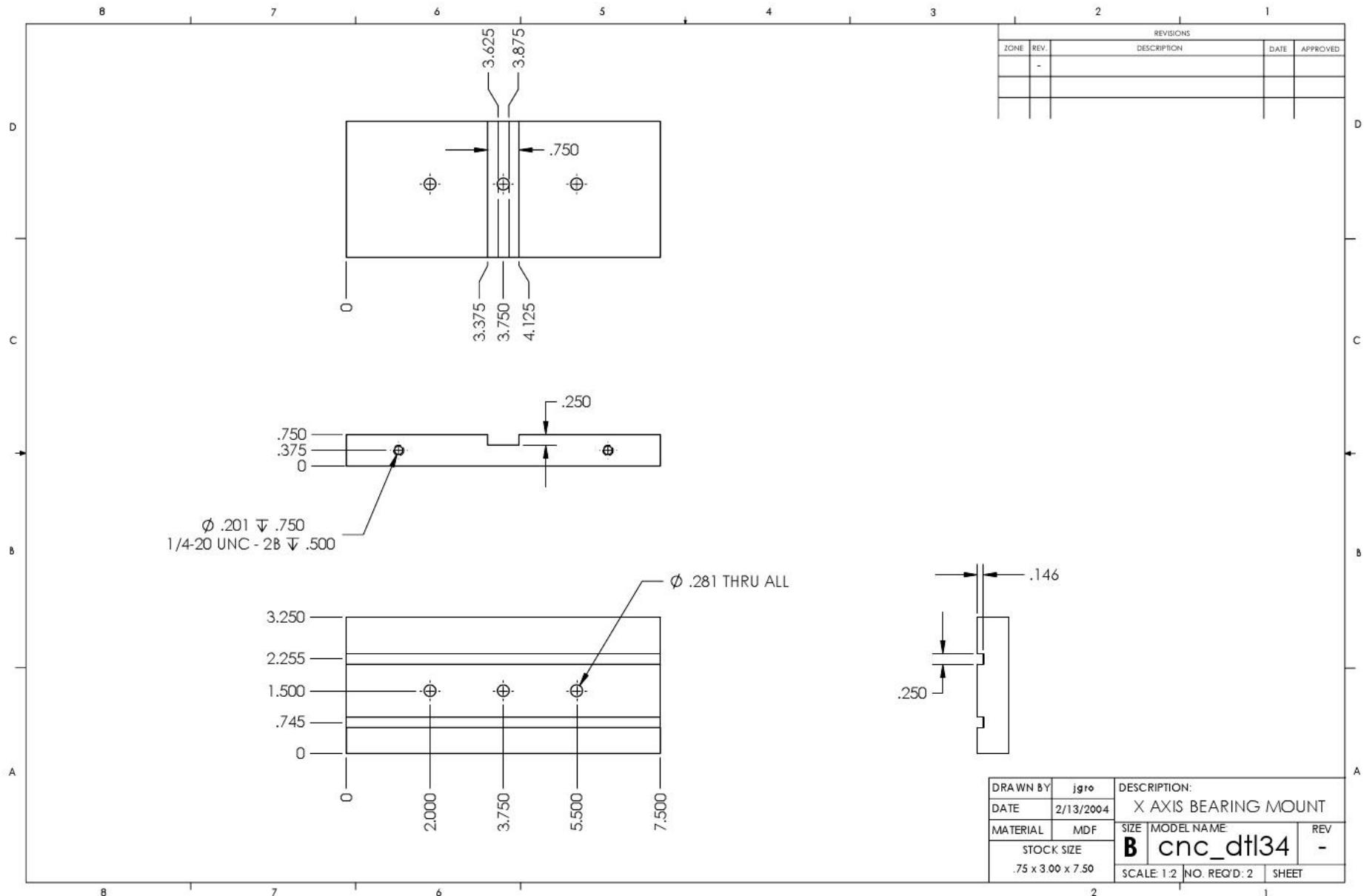
8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | REVISIONS



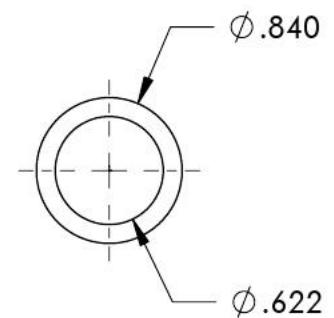
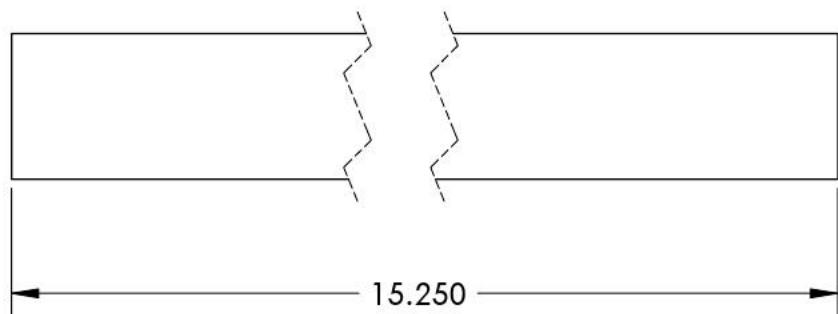
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	-			

DRAWN BY	jgro	DESCRIPTION:
DATE	2/13/2004	X AXIS TOP PLATE
MATERIAL	MDF	SIZE
STOCK SIZE		MODEL NAME
.75 x 2.75 x 7.50		B cnc_dtl32
		REV
		-
SCALE 1:1	NO. REG'D: 1	SHEET

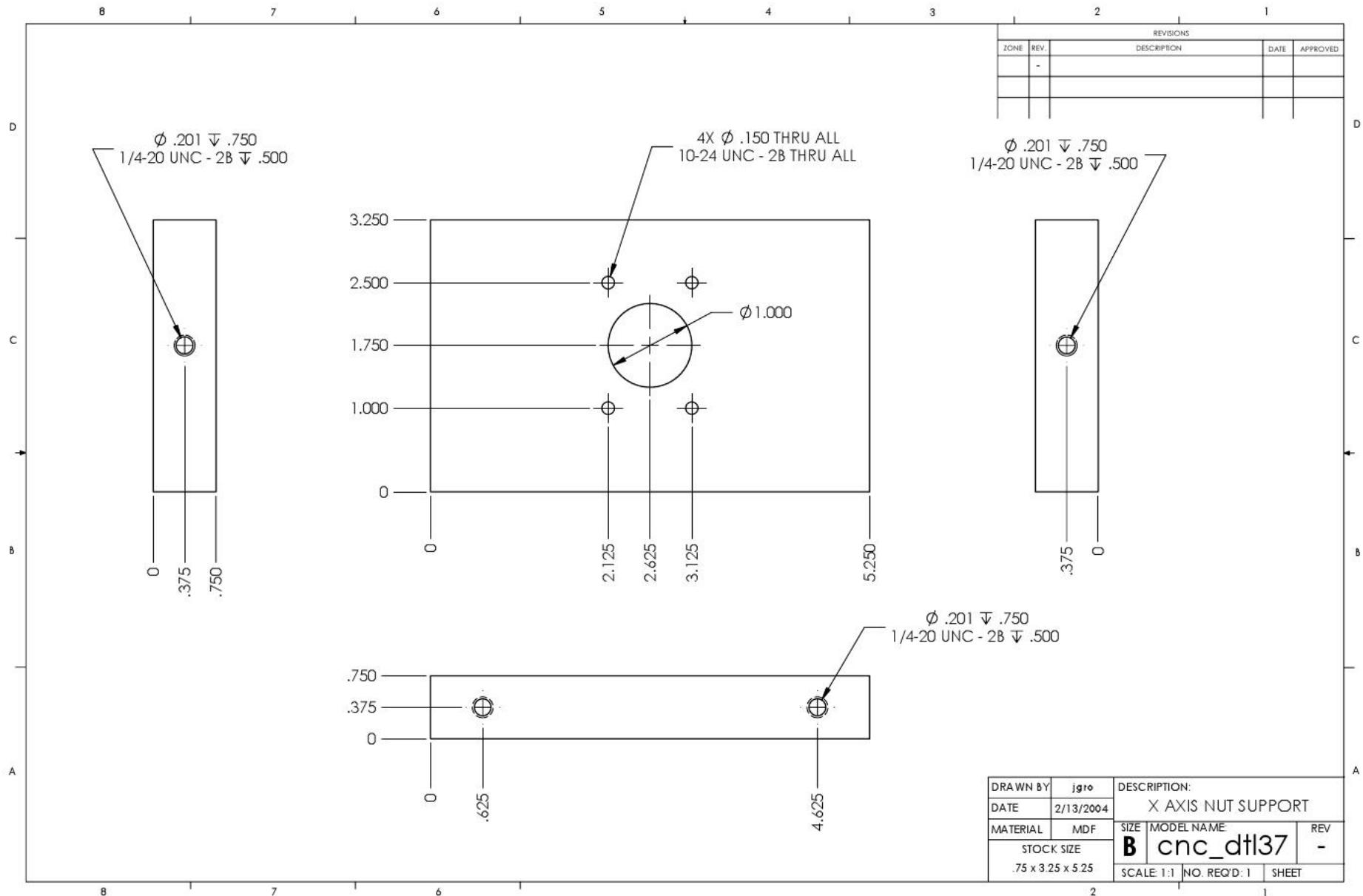


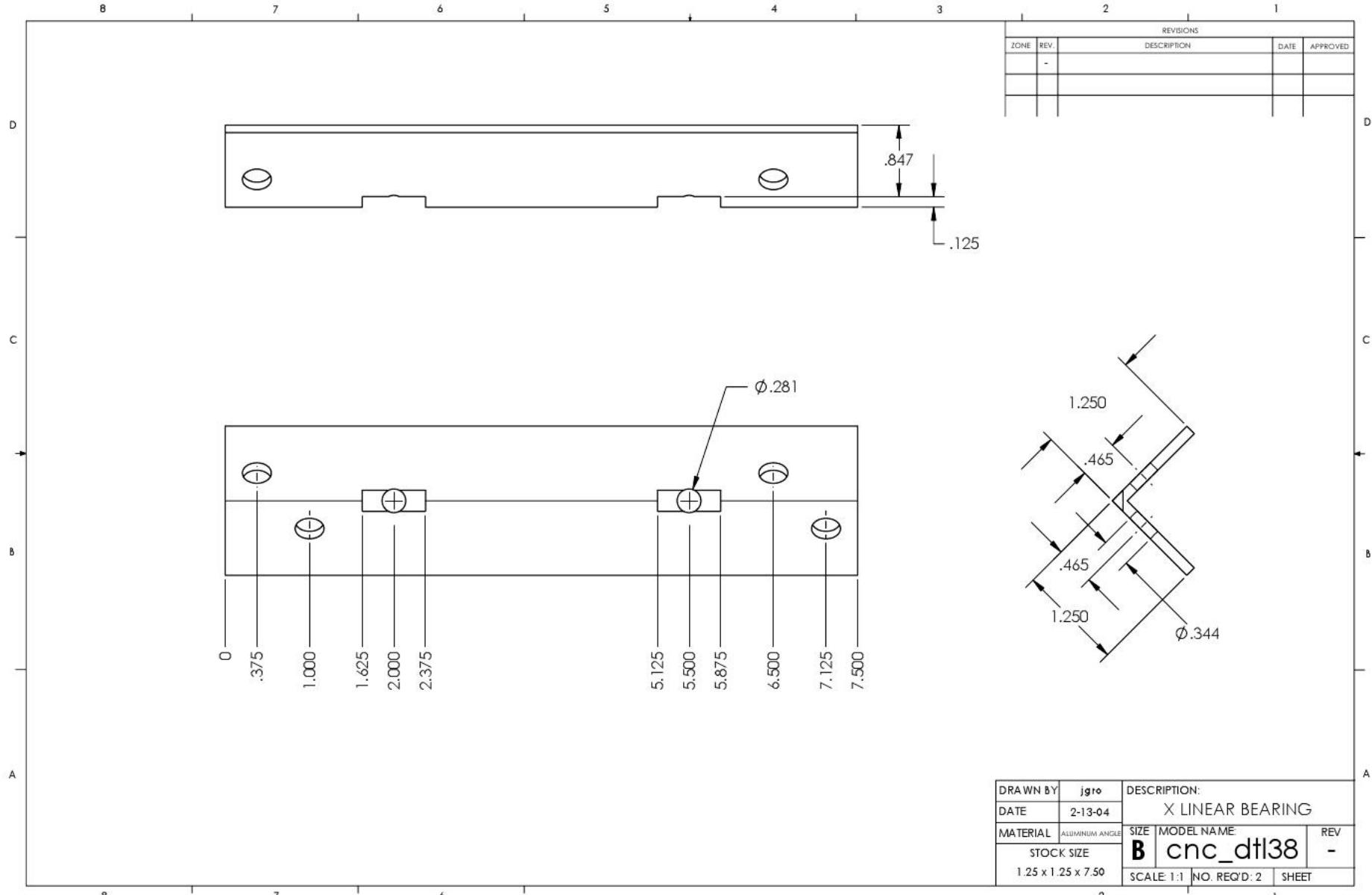


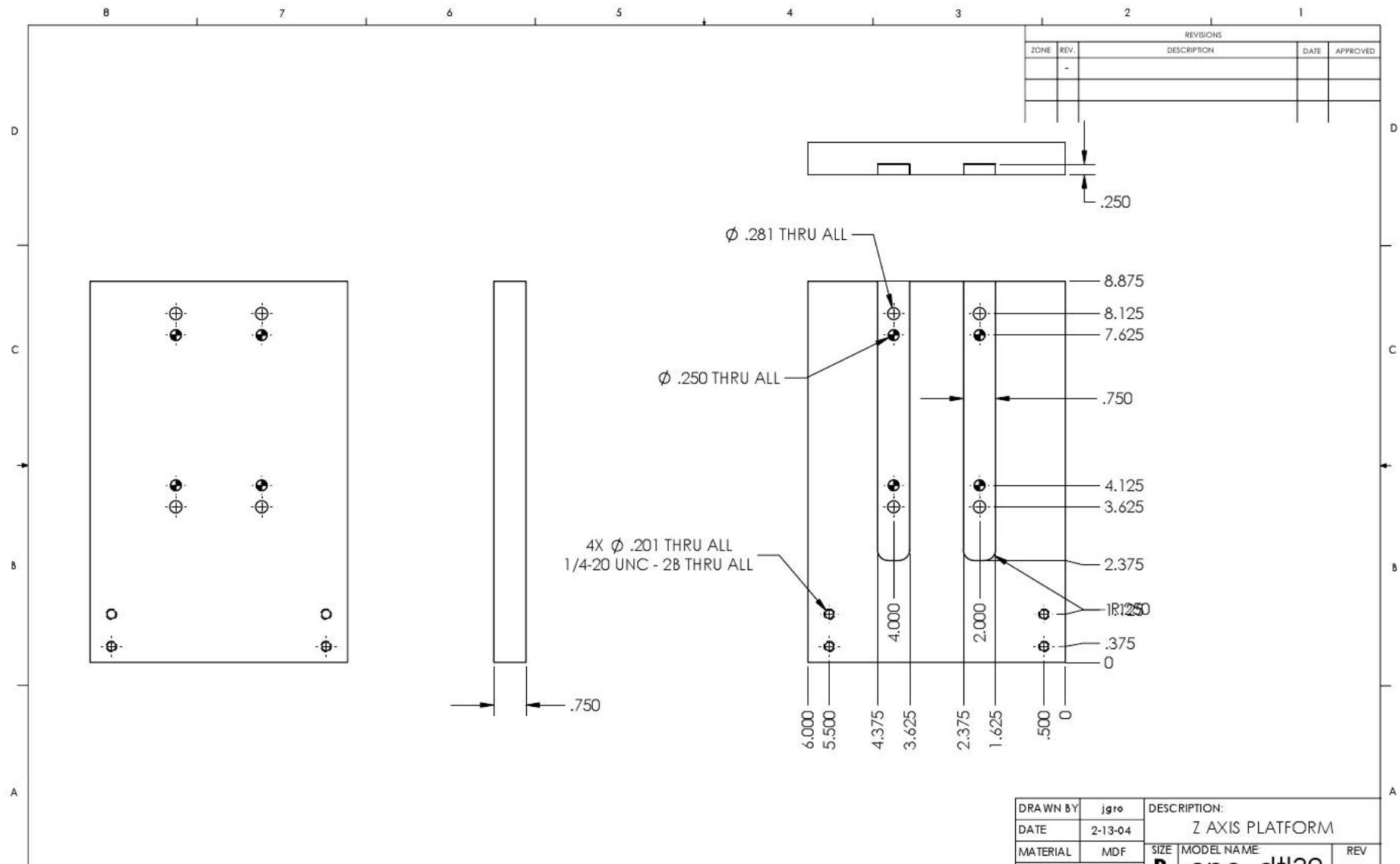
		REVISION IS			
ZONE	REV.	DESCRIPTION		DATE	APPROVED



DRAWN BY	jgro	DESCRIPTION:		
DATE	2/13/2004	Z AXIS GUIDE PIPE		
MATERIAL	1/2 GAS PIPE	SIZE MODEL NAME:		
STOCK SIZE		A	cnc_dtl35	REV -
.84 x 15.25		SCALE: 1:1	NO. REQ'D:	SHEET







STOCK SIZE
.75 x 6.00 x 8.88

CNC_GH10Y

SCALE 1:2 NO. REQ'D: 1 SHEET

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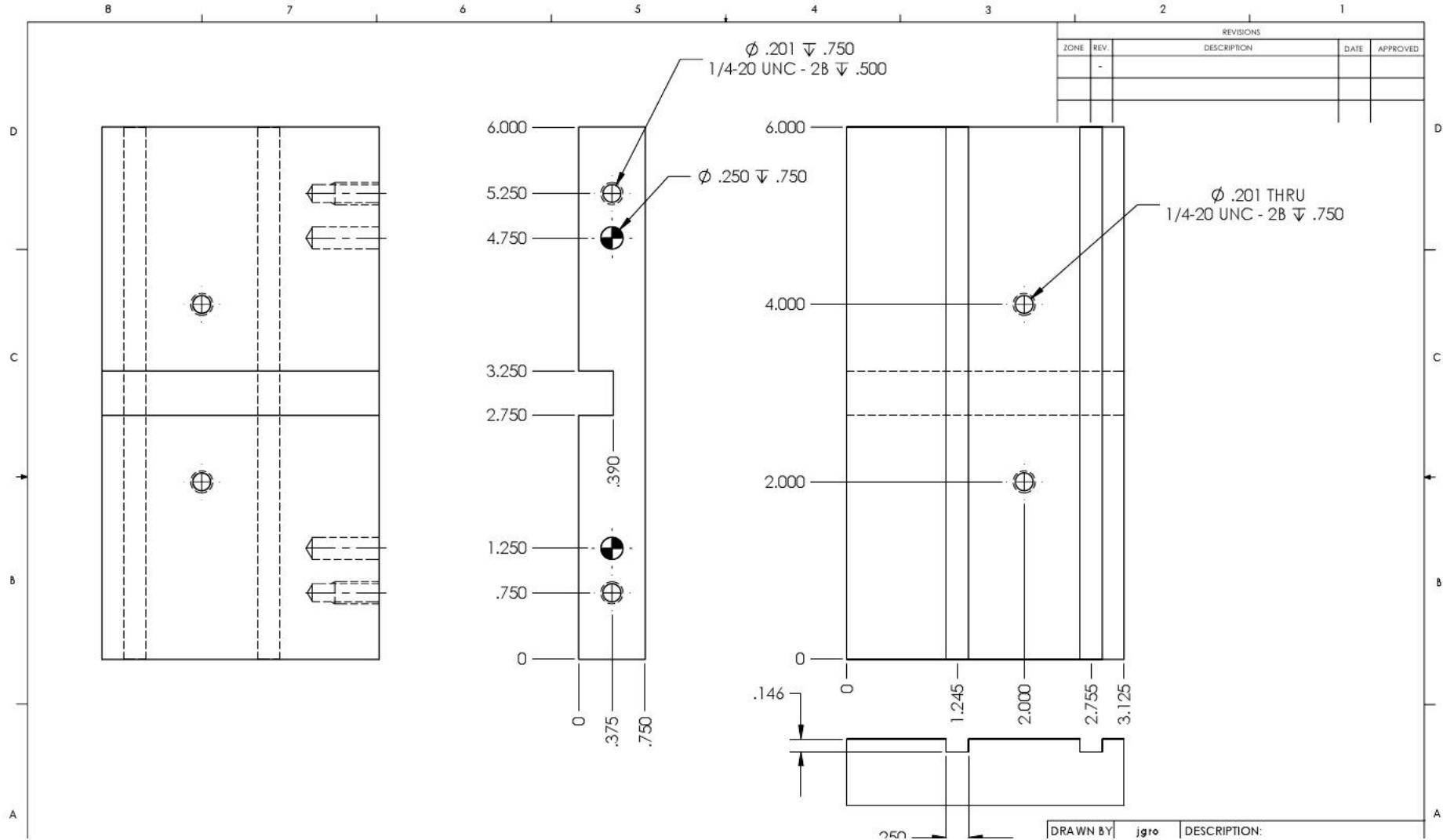
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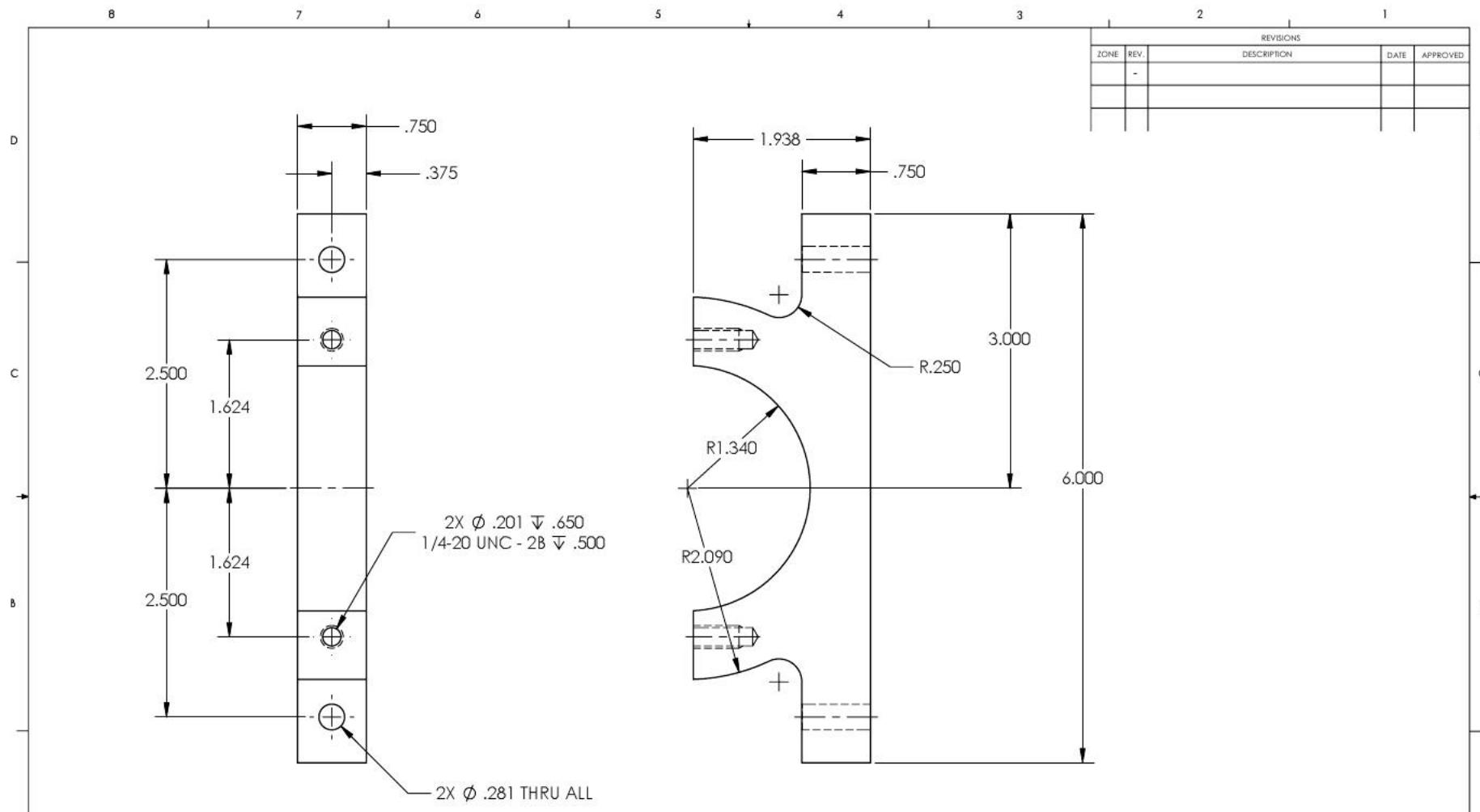


DATE	2/13/2004	Z AXIS BEARING SUPPORT
MATERIAL	MDF	
STOCK SIZE		
B	cnc_dt140	-
SCALE 1:1	NO. REG'D: 2	SHEET 1

8 1 7 1 6 1 5 1 4 1 3 1 2 1 1

2

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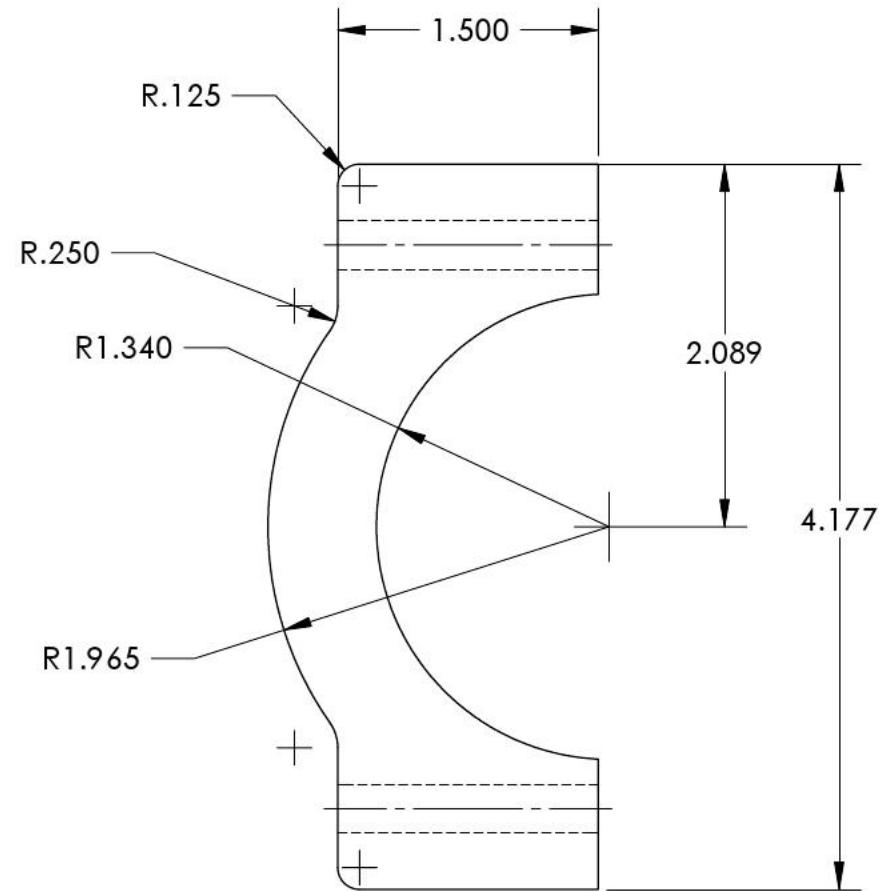
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A

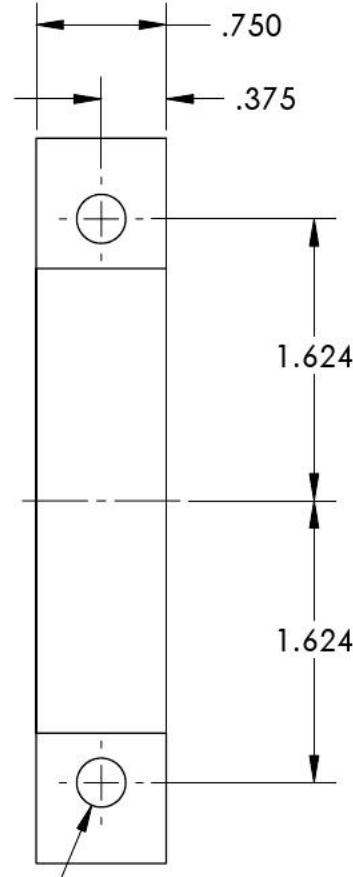
8 1 7 1 6 1

DRAWN BY	jgro	DESCRIPTION:
DATE	2/13/2004	ROUTER CLAMP BASE
MATERIAL	MDF	SIZE
STOCK SIZE	.75 x 2.00 x 6.00	MODEL NAME
B	cnc_dtl41	REV
		SCALE 1:1 NO. REQ'D: 2 SHEET

2 1



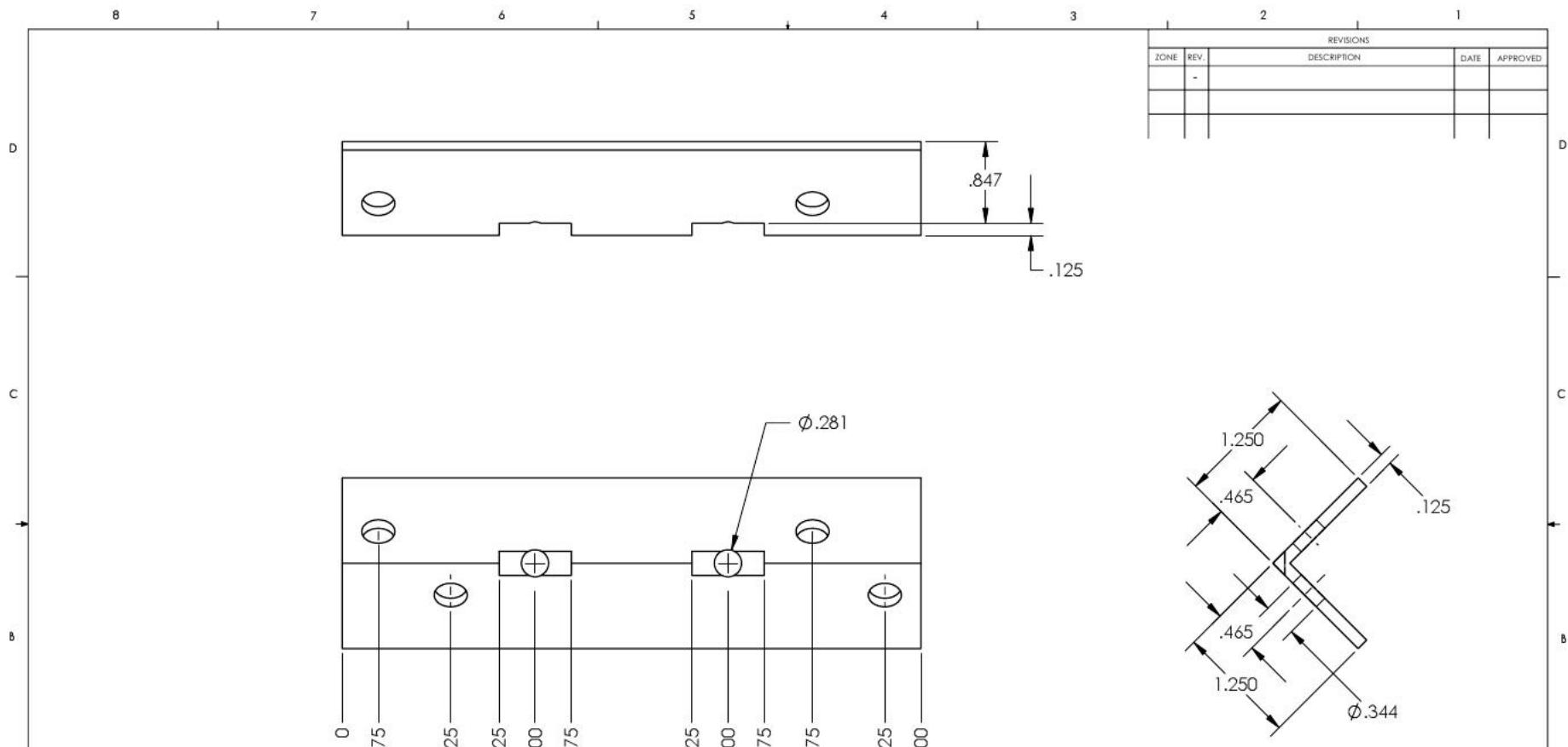
REVISIONS		DATE	APPROVED
Z01E	REV.		



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DRAWN BY	jgro	DESCRIPTION:		
DATE	2/13/2004	ROUTER CLAMP		
MATERIAL	MDF			
STOCK SIZE	.75 x 1.97 x 4.18	SIZE	MODEL NAME:	REV
		A	cnc_dtl42	-
		SCALE: 1:1 NO. REQ'D: 2 SHEET		

1



.3	1.1	1.6	2.0	2.3	3.6	4.0	4.3	4.8	5.6	6.0	
A										A	
8	7	6	5	4	3	2	1	0	2	1	
1	2	3	4	5	6	7	8	9	10	11	
DRAWN BY	jgto	DESCRIPTION: Z AXIS LINEAR BEARING									
DATE	2-13-04										
MATERIAL	ALUMINUM ANG	QTY	1	MODEL NAME:		B		cnc_dt143			REV -
STOCK SIZE	1.25 x 1.25 x 6.00										
SCALE 1:1	NO. REQ'D: 2	SHEET 1									

REVISIONS			
ZONE	REV.	DESCRIPTION	DATE

ITEM NO.	QTY	PART NO.	VENDOR NO.	WEIGHT	STOCK SIZE	MATERIAL	DESCRIPTION
1	1	cnc_dt101			1.5 x 8.25 x 16.25	MDF	SUPPORT - MOTOR SIDE
2	1	cnc_dt102			1.50 x 8.25 x 16.25	MDF	SUPPORT - BEARING SIDE
3	2	cnc_dt103			1.315 x 45.00	1" GAS PIPE	Y GUIDE PIPE
4	1	cnc_dt104			75 x 22.00 x 43.50	MDF	CUTTING BED
5	1	cnc_dt105			SEE DRAWING	MDF	BASE SUPPORT STRUCTURE
6	1	cnc_dt106			SEE DRAWING	MDF	BED SUPPORT
7	4	cnc_dt107			2.50 x 2.50 x .75	MDF	ADJUSTMENT BLOCK - LARGE
8	3	cnc_dt108	www.xylotex.com				STEPPER MOTOR
9	3	cnc_dt109	www.mec1.com				COUPLER
10	1	cnc_dt110			1/4-20 x 43.50	1/4-20 ROD	LEAD SCREW - Y AXIS
11	5	cnc_dt111	www.mcmaster.com				FLANGED BEARING
12	4	cnc_dt112	www.rockler.com		50 x .75 x 36.00	ALUMINUM	HOLD DOWN CHANNEL
13	8	cnc_dt113			75 x 2.00 x 2.00	MDF	ADJUSTMENT BLOCK - SMALL
14	3	cnc_dt114	www.mcmaster.com		50 x 1.50 x 2.00	DELRIN	ANTI-BACKLASH NUT
15	3	cnc_dt115	www.mcmaster.com		50 x 1.00 x 1.13	DELRIN	NUT TENSIONER
16	1	cnc_dt116			75 x 8.00 x 21.50	MDF	GANTRY - LEFT SIDE
17	1	cnc_dt117			75 x 8.00 x 21.50	MDF	GANTRY - RIGHT SIDE
18	1	cnc_dt118			75 x 8.00 x 23.00	MDF	GANTRY - BOTTOM
19	1	cnc_dt119			75 x 10.50 x 23.00	MDF	GANTRY - REAR BRACE
20	1	cnc_dt120			75 x 2.88 x 24.50	MDF	GANTRY - FRONT
21	2	cnc_dt121			75 x 1.50 x 8.00	MDF	GANTRY - CORNER BLOCK
22	1	cnc_dt122			25 x 24.50	1/4-20 THREADED ROD	X AXIS LEAD SCREW
23	1	cnc_dt123	www.mcmaster.com		50 x 1.00 x 2.00	DELRIN	ANTI-WHIP BLOCK
24	1	cnc_dt124			25 x 1.00 x 2.00	MDF	ANTI-WHIP BLOCK SPACER
25	2	cnc_dt125			1.25 x 1.25 x 8.00	ALUMINUM ANGLE	Y LINEAR BEARING
26	8	cnc_dt126			50 x .52	ALUMINUM	Y LINEAR GUIDE SPACER
27	24	cnc_dt127			8 x 22		SKATE BEARING
28	2	cnc_dt128			84 x 26.00	1/2" GAS PIPE	X GUIDE PIPE
29	1	cnc_dt129			41 x .75	1/8 PIPE	SPACER - SMALL
30	2	cnc_dt130			75 x 3.00 x 8.00	MDF	Y BEARING BLOCK
31	1	cnc_dt131			75 x 7.5 x 13.75	MDF	X AXIS PLATFORM
32	1	cnc_dt132			75 x 2.75 x 7.50	MDF	X AXIS TOP PLATE
33	1	cnc_dt133			75 x 2.75 x 7.50	MDF	X AXIS BOTTOM PLATE
34	2	cnc_dt134			75 x 3.00 x 7.50	MDF	X AXIS BEARING MOUNT
35	2	cnc_dt135			84 x 15.25	1/2 GAS PIPE	Z AXIS GUIDE PIPE
36	1	cnc_dt136			25 x 13.50	1/4-20 THREADED ROD	Z AXIS LEAD SCREW
37	1	cnc_dt137			75 x 3.25 x 5.25	MDF	X AXIS NUT SUPPORT
38	2	cnc_dt138			1.25 x 1.25 x 7.50	ALUMINUM ANGLE	X LINEAR BEARING

39	1	cnc_dtl39			75 x 6.00 x 8.86	MDF	Z AXIS PLATFORM
40	2	cnc_dtl40			75 x 2.875 x 6.00	MDF	Z AXIS BEARING SUPPORT
41	2	cnc_dtl41			75 x 2.00 x 6.00	MDF	ROUTER CLAMP BASE
42	2	cnc_dtl42			75 x 1.97 x 4.18	MDF	ROUTER CLAMP
44	2	cnc_dtl43			1.25 x 1.25 x 6.00	ALUMINUM ANGLE	Z AXIS LINEAR BEARING
45	20	dowel_pin					250 DIA X 1.50 LG.
46	71	FLAT WASHER 1/4					FLAT WASHER 1/4
47	60	HEX HEAD BOLT 1/4-20 X 1					HEX HEAD BOLT 1/4-20 X 1
48	27	HEX HEAD BOLT 1/4-20 X 1 1/2					HEX HEAD BOLT 1/4-20 X 1 1/2
49	8	HEX HEAD BOLT 1/4-20 X 2					HEX HEAD BOLT 1/4-20 X 2
50	4	HEX HEAD BOLT 1/4-20 X 3					HEX HEAD BOLT 1/4-20 X 3
51	4	HEX HEAD BOLT 1/4-20 X 3 1/2					HEX HEAD BOLT 1/4-20 X 3 1/2
52	24	HEX HEAD BOLT 5/16-18 X 1 1/4					HEX HEAD BOLT 5/16-18 X 1 1/4
53	69	HEX NUT 1/4-20					HEX NUT 1/4
54	40	HEX NUT 5/16-18					HEX NUT 5/16
55	6	LOCK WASHER 1/4					LOCK WASHER 1/4
56	7	MACHINE SCREW #10 X 1					MACHINE SCREW #10 X 1
57	54	MACHINE SCREW #10 X 1 1/2					MACHINE SCREW #10 X 1 1/2
58	1	MACHINE SCREW #10 X 1 1/4					MACHINE SCREW #10 X 1
59	4	MACHINE SCREW #10 X 1/2					MACHINE SCREW #10 X 1/2
60	8	MACHINE SCREW #10 X 3/4					MACHINE SCREW #10 X 1
61	1	wood_screw					WOOD SCREW

DRAWN BY	jgro	DESCRIPTION:
DATE	2-13-04	CNC ROUTER - STOCK LIST
MATERIAL	STOCK SIZE	SIZE MODEL NAME: Ccnc_assy01 REV
		SCALE: 1:1 QTY. REQ'D: SHEET

8 1 7 1 6 1 5 ↑ 1 1