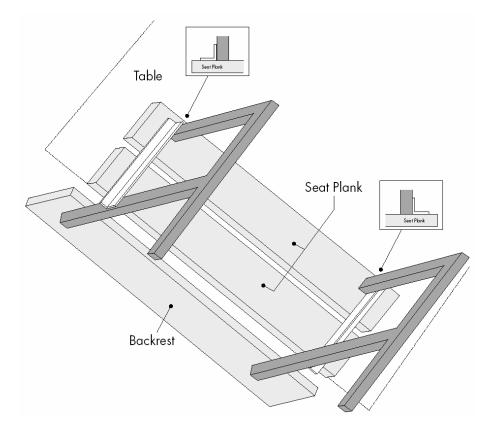
Wilber Bench Assembly Sheet

- 1. All bench planks are the same size and can be assembled as either the backrest or the seat.
- 2. If your order has a logo the logo bench plank is considered the backrest. Otherwise, the plank with The Wilber BenchTM lettering on the cap is considered the backrest.
- 3. The four long bolts are used to attach the backrest.
- 4. The eight short bolts are used to attach the two seats.
- 5. The twelve washers should be used on each of the twelve bolts to ensure a tight assembly.



<u>DO NOT</u> TIGHTEN ANY BOLT BEFORE ALL OF THE BOLTS HAVE BEEN SCREWED INTO THEIR APPROPRIATE POSITION BY HAND-TIGHTENING FIRST. See assembly instruction f.

6. ASSEMBLY:

- a. Place the two seat planks on a flat table top.
- b. Place each leg so that the holes of the legs align with the holes of the seat planks.
- c. To attach the seat planks, place a washer on a short bolt and start the bolt by screwing it in with your hand. Repeat this step until all eight bolts are lightly screwed into each seat plank.
- d. Because the seat planks are not tight, you <u>should not</u> turn the bench over, but rather attach the backrest while the bench is still resting on the table.
- e. To attach the backrest, place a washer on a long bolt and start the bolt by screwing it in with your hand. Repeat this step until all four bolts are lightly screwed into each seat plank.
- f. Once all the bolts have been inserted and lightly tightened with your hand, use a wrench, socket, or drill socket to begin securely tightening all of the bolts. Tighten the bolts in a clockwise circle one bolt at a time until all the bolts are tight.
- g. Attach rubber feet to bottom of legs with #12 stainless steel screws if desired. Do not over tighten.