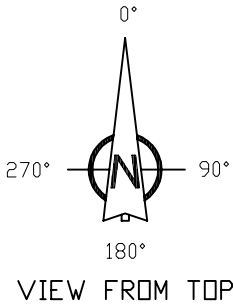
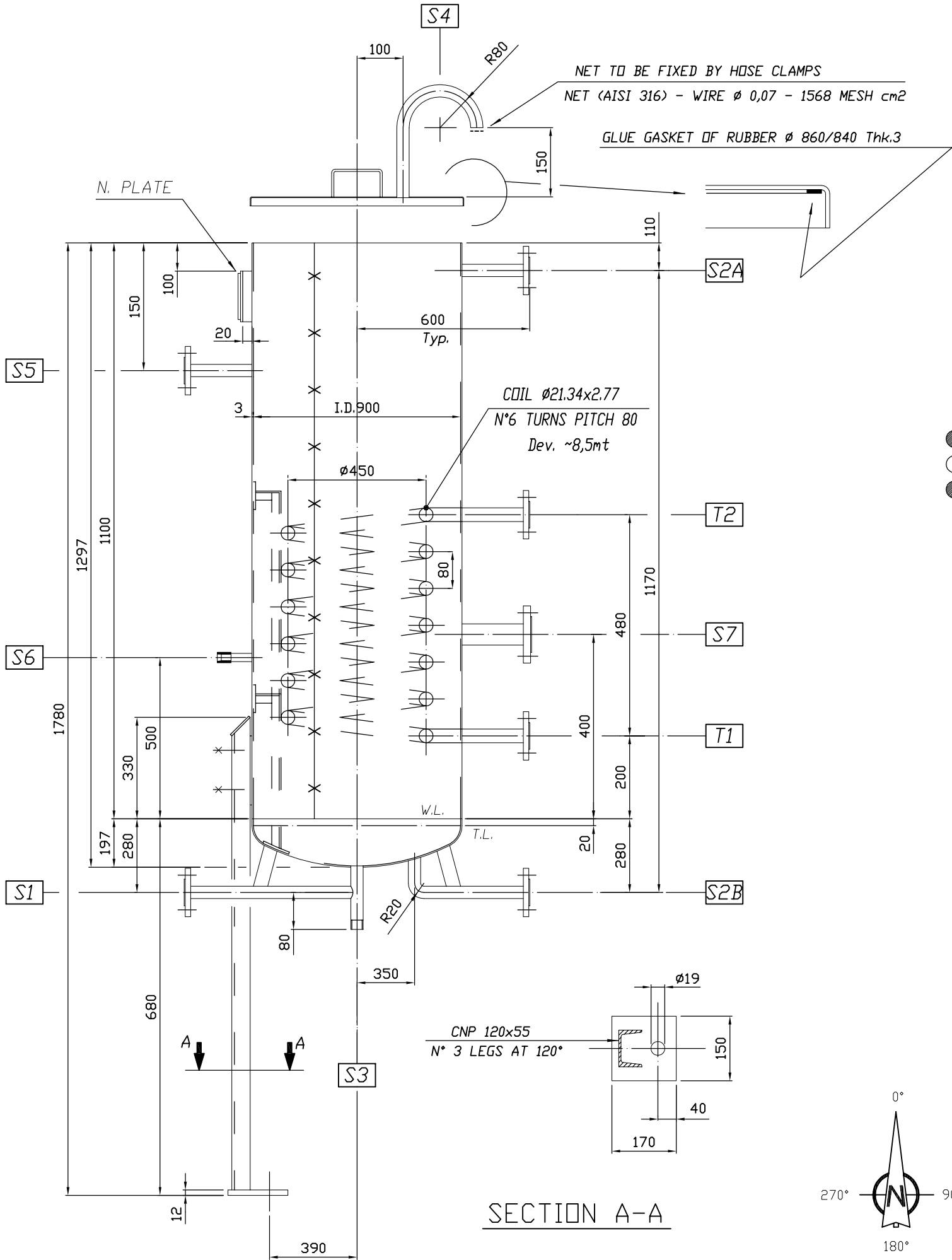


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		ITEM 65V6	CUSTOMER _____		DWG. 2F11 . 35 . 146							
			NONIONIC FEEDING VESSEL		FLOW SHEET 2F11 . 10 . 106							
N°REQUIRED 1			PLANT SABIZ	JOB 2F11	SHEET 1 OF 1							
Rev.	Date	Drawn										
0	12.03.12	T.T.	ISSUED FOR INFORMATION									
1	17.04.12	F.C.	ISSUED FOR CONSTRUCTION – ORIENTATION DEFINED									
2												
3												
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NOZZLES						DESIGN DATA	SHELL	COIL	JACKET			
POS.	SIZE	RATING	N°	SERVICE	THK.	NOZZLES ORIENT.	OPERATING PRESSURE	Bar (g)	0	2		
S1	1"	L.J. 150#	1	NI OUTLET	3.38	180°	DESIGN PRESSURE	Bar (g)	0	4		
S2A	3/4"	L.J. 150#	2	LG CONNECTION	2.87	210°	HYDROSTATIC TEST PRESSURE	Bar (g)	FILLING H2O	–		
S3	3/4"	ASME B1.201 NPT 3000#	1	DRAIN	2.87	0°	PNEUMATIC TEST PRESSURE	Bar (g)	–	–		
S4	3/4"	AS DWG	1	VENT	2.87	0°	OPERATING TEMPERATURE	°C	50	70		
S5	1"	L.J. 150#	1	SPARE	3.38	270°	DESIGN TEMPERATURE	°C	80	80		
S6	1" F	ASME B1.201 NPT 3000#	1	TI CONNECTION	3.38	180°	FLUID/SPECIFIC WEIGHT	1 - 0.94 Kg/dm3	PF	HW		
S7	3"	L.J. 150#	1	SPARE	3.96	270°	HEAT EXCHANGE SURFACE	m2	–	0,56		
							HEAT TREATMENT		–	–		
							X-RAY TEST		–	–		
T2	1/2"	S.D. - R.F. 150#	1	WH OUTLET	2.77	210°	PENETRATING LIQUIDS TEST		–	–		
T1	1/2"	S.D. - R.F. 150#	1	WH INLET	2.77	210°	JOINT EFFICIENCY		0,7	–		
							CORROSION ALLOWANCE	mm	–	–		
							GEOMETRIC CAPACITY	litri	790~	1,7~		
							INSPECTION INSTITUTE		CUSTOMER			
							CODE		STD. BALLESTRA			
LEGS POSITION						0°	WEIGHTS					
						120°	EMPTY 140~ Kg		OPERATING 850~ Kg			
						240°			WATER FILLED 930~ Kg			
NAME PLATE POSITION						90°						
MATERIALS						STD. DETAILS			ENCLOSED DWG.			
SHELL						A 240 - 316			LEGS			SB-SP-1394/4
HEAD						A 240 - 316			STUB ENDS			SB-ST-1073/0
COVER						A 240 - 316			TANK			SB-SP-1389/1
FLANGES						A 105			COVER "TYPE 1"			SB-PRS-00027/2
NOZZLES						A 312 Tp 316			WELDING BEVEL			SB-SP-1344/0
STUB ENDS						S.S. 316			GENERAL NOTES			SB-PRS-SP001/0
LEGS						CARBON STEEL			PAINTING			SB-ATI-SP002/4
NET						S.S. 316			NAME PLATE HOLDER			SB-ST-0377/1
GASKET						ELASTIC RUBBER			NAME PLATE			SB-PRS-00120/1
COIL						A 312 Tp 316			COIL			SB-PRS-00049/0
SHAPE						A 36						
									INSULATION: NO			
NOTE : ● BLIND FLANGE												
○ WITH PLUG												
RIF. 2D03.35.146												