	CUSTOMER:		DWG NUMBER:	
	LOCALITY:		2F11-65-113	
	JOB:	2F11		
	PLANT:	SABIZ	Revision:	0
	SECTIONS:	62-63-64-65	Sheet:	1

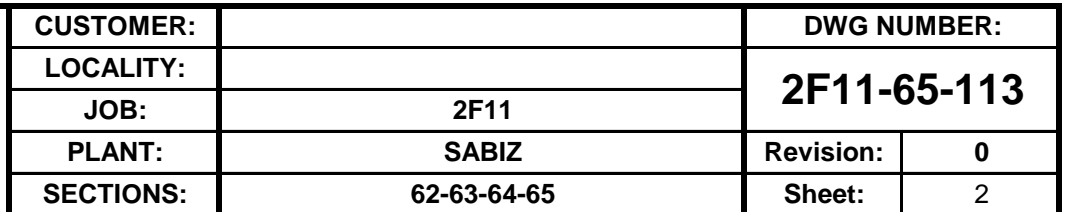
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SPECIFICA PEZZI SPECIALI "Y"
SPECIAL "Y" PIECE SPECIFICATION
- Y -

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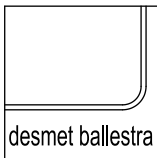
0	20/07/2012	ISSUED FOR CONSTRUCTION	CAW
REV.	DATE	DESCRIPTION	MADE BY

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	CUSTOMER:		DWG NUMBER:	
	LOCALITY:		2F11-65-113	
	JOB: 2F11			
	PLANT: SABIZ		Revision:	0
			Sheet:	3-4
ITEM LIST				
ITEM	DESCRIPTION / INSTALLATION	P&I DIAGRAM	REFERENCE DRAWING	
62 Y 1	FLEXIBLE CONN. FROM LINE 62011 TO 62WG1	2F11-10-103 Sh.1	Sh.5	
62 Y 2	FLEXIBLE CONN. FROM LINE 62012 TO 62WG1	2F11-10-103 Sh.1	Sh.5	
62 Y 3	FLEXIBLE CONN. FROM LINE 62013 TO 62WG1	2F11-10-103 Sh.1	Sh.5	
62 Y 4	FLEXIBLE CONN. FROM LINE 62014 TO 62WG1	2F11-10-103 Sh.1	Sh.5	
62 Y 31	CONN.OUTLET 62CL6	2F11-10-103 Sh.1	Sh.20	
62 Y 32	CONN. KV TO 62W3	2F11-10-103 Sh.1	Sh.12	
62 Y 8	FLEXIBLE CONN. FROM 62WG1 TO LINE 62001	2F11-10-103 Sh.1	Sh.5	
62 Y 30	CONN. OUTLET 62WG1	2F11-10-103 Sh.1	Sh.17	
62 Y 11	CONN. OUTLET 62CL6 TO 63Y33/63Y34	2F11-10-103 Sh.1-104 Sh.1	Sh.29	
62 Y 12	CONN. DELIVERY FAN 62K1 TO LINE 62005	2F11-10-103 Sh.1	Sh.15	
62 Y 13	CONN. DELIVERY FAN 62K2 TO LINE 62006	2F11-10-103 Sh.1	Sh.15	
62 Y 14	CONN. DELIVERY FAN 62K3 TO LINE 62007	2F11-10-103 Sh.1	Sh.15	
62 Y 15	CONN. DELIVERY FAN 62K4 TO LINE 62008	2F11-10-103 Sh.1	Sh.15	
62 Y 17	CONN. DELIVERY 62V4	2F11-10-103 Sh.1	Sh.5	
62 Y 24	CONN. OUTLET 62Z1 TO LINE 62Y25	2F11-10-103 Sh.1	Sh.28	
62 Y 25	FLEXIBLE CONN. FROM 62Y24 TO 62CL6	2F11-10-103 Sh.1	Sh.5	
63 Y 32A	FLEXIBLE CONN. 63A1A	2F11-10-104 Sh.1	Sh.7	
63 Y 32B	FLEXIBLE CONN. 62A1B	2F11-10-104 Sh.1	Sh.7	
63 Y 1	CONN. FROM LINE 63007 TO SUCTION FAN 63K1	2F11-10-104 Sh.1	Sh.17	
63 Y 2	CONN. DELIVERY FAN 63K2 TO ATM	2F11-10-104 Sh.1	Sh.24	
63 Y 30	FLEXIBLE CONN. FROM LINE 62125 TO 62A3	2F11-10-104 Sh.1	Sh.30	
63 Y 31	FLEXIBLE CONN. FROM 62A3 TO LINE 62126	2F11-10-104 Sh.1	Sh.30	
63 Y 35	FLEXIBLE CONN. FROM 62A3 TO LINE 63012	2F11-10-104 Sh.1	Sh.6	
63 Y 33	FLEXIBLE CONN. FROM 62Y11 TO 63A1A	2F11-10-104 Sh.1	Sh.6	
63 Y 34	FLEXIBLE CONN. FROM 62Y11 TO 63A1B	2F11-10-104 Sh.1	Sh.6	
64 Y 1	CONN. DELIVERY FAN 64K1 TO 64H1	2F11-10-105 Sh.1	Sh.26	
64 Y 2	CONN. DELIVERY FAN 64K2 TO 64H2	2F11-10-105 Sh.1	Sh.27	
64 Y 3	CONNECTION INLET 64K3	2F11-10-105 Sh.1	Sh.17	
64 Y 6	CONN. DELIVERY FAN 64K3 TO ATM	2F11-10-105 Sh.1	Sh.24	
64 Y 7	CONN. OUTLET 64V2 TO 64WG1	2F11-10-105 Sh.1	Sh.10	
64 Y 9	FLEXIBLE CONN. FROM 62Z2 TO LINE 64032	2F11-10-105 Sh.2	Sh.6	
64 Y 10	CONN. FROM LINE 64011 TO SUCTION FAN 64K2	2F11-10-105 Sh.1	Sh.17	
64 Y 11	CONN. FROM 64F2 TO LINE 64013	2F11-10-105 Sh.1	Sh.9	
64 Y 12	CONN. FROM LINE 64013 TO SUCTION FAN 64K4	2F11-10-105 Sh.1	Sh.13	
64 Y 13	CONN. DELIVERY FAN 64K4 TO ATM	2F11-10-105 Sh.1	Sh.24	
64 Y 14	FLEXIBLE CONN. FROM 64WG4 TO LINE 64035	2F11-10-105 Sh.2	Sh.6	
64 Y 15	FLEXIBLE CONN. FROM 64WG2 TO LINE 64016	2F11-10-105 Sh.1	Sh.6	
64 Y 16	CONN. FROM LINE 64017 TO 64SR1	2F11-10-105 Sh.1	Sh.21	
64 Y 17	CONN. FROM 64SR1 TO 64W10	2F11-10-105 Sh.1	Sh.13	
64 Y 19	FLEXIBLE CONN. OUTLET 64V7 TO INLET 64WG4	2F11-10-105 Sh.2	Sh.8	
64 Y 20	FLEXIBLE CONN. FROM 64WG3 TO LINE 64034	2F11-10-105 Sh.2	Sh.6	
64 Y 21	FLEXIBLE CONN. FROM 64Z1 TO LINE 64031	2F11-10-105 Sh.2	Sh.6	
64 Y 23	CONN. OUTLET 64SR1	2F11-10-105 Sh.1	Sh.11	
64 Y 24	FLEXIBLE CONN. OUTLET 64V7 TO INLET 64WG3	2F11-10-105 Sh.2	Sh.8	
64 Y 25	CONN. OUTLET 64W10	2F11-10-105 Sh.1	Sh.9	

	CUSTOMER:		DWG NUMBER:		
	LOCALITY:		2F11-65-113		
	JOB:				
	PLANT:		Revision:	0	
			Sheet:	3-4	
ITEM LIST					
ITEM		DESCRIPTION / INSTALLATION		P&I DIAGRAM	REFERENCE DRAWING
64 Y 26		CONN. DELIVERY FAN 64K5 TO LINE 64033		2F11-10-105 Sh.2	Sh.15
64 Y 27		CHIMNEY FROM LINE 64001		2F11-10-105 Sh.1	Sh.23
64 Y 28		DISCHARGE 64AT1 TO 64N1		2F11-10-105 Sh.1	Sh.22
64 Y 29		FLEXIBLE CONN. FROM 64Y32 TO 64V9		2F11-10-105 Sh.1	Sh.8
64 Y 31		FLEXIBLE CONN. OUTLET 64V9 TO INLET 64WG2		2F11-10-105 Sh.1	Sh.8
64 Y 32		CONN. FROM LINE 64014 TO 64Y29		2F11-10-105 Sh.1	Sh.16
64 Y 34		FLEXIBLE CONN. FROM 64V9 TO LINE 64015		2F11-10-105 Sh.1	Sh.6
65 Y 1		HOPPER DISCHARGE TO 65MX1		2F11-10-106 Sh.1	Sh.31
65 Y 3		CONN. FROM 65Y21 TO 65Z1		2F11-10-106 Sh.1	Sh.18
65 Y 6		FLEXIBLE CONN. FROM 65WG2 TO 65N1		2F11-10-106 Sh.1	Sh.8
65 Y 7		CONN. FROM 65MX1 TO 65Y14		2F11-10-106 Sh.1	Sh.19
65 Y 8		CONN. FROM 65Z1 TO LINE 65014		2F11-10-106 Sh.1	Sh.15
65 Y 11		CONN. FROM LINE 65015 TO SUCTION FAN 65K1		2F11-10-106 Sh.1	Sh.14
65 Y 12		CONN. DELIVERY FAN 65K1 TO ATM		2F11-10-106 Sh.1	Sh.25
65 Y 13		FLEXIBLE CONN. FROM 65N1 TO LINE 65016		2F11-10-106 Sh.1	Sh.7
65 Y 14		FLEXIBLE CONN. FROM 65Y7 TO LINE 65018		2F11-10-106 Sh.1	Sh.7
65 Y 21		FLEXIBLE CONN. FROM LINE 65014 TO 65Y3		2F11-10-106 Sh.1	Sh.7
65 Y 23		FLEXIBLE CONN. FROM 65WG2 TO LINE 65010		2F11-10-106 Sh.1	Sh.7
65 Y 24		FLEXIBLE CONN. FROM 65Y1 TO LINE 65017		2F11-10-106 Sh.1	Sh.7
65 Y 25		FLEXIBLE CONN. FROM LINE 65014 TO 65N1		2F11-10-106 Sh.1	Sh.7
65 Y 26		FLEXIBLE CONN. FROM 65WG1 TO LINE 65012		2F11-10-106 Sh.1	Sh.7
65 Y 47		FLEXIBLE CONN. FROM 65V8 TO LINE 65019		2F11-10-106 Sh.1	Sh.7
65 Y 48		FLEXIBLE CONN. FROM 65W1 TO LINE 65005		2F11-10-106 Sh.1	Sh.7
65 Y 49		FLEXIBLE CONN. FROM 65V3 TO LINE 65007		2F11-10-106 Sh.1	Sh.7
65 Y 50		FLEXIBLE CONN. FROM 65V2 TO LINE 65009		2F11-10-106 Sh.1	Sh.7
65 Y 51		FLEXIBLE CONN. FROM 65V1 TO LINE 65011		2F11-10-106 Sh.1	Sh.7
65 Y 52		CONN. FROM 400x400 SV10 TO 65Y54		2F11-10-106 Sh.1	Sh.20
65 Y 53		CONN. FROM 400x400 SV10 TO 65Y55		2F11-10-106 Sh.1	Sh.20
65 Y 54		FLEXIBLE CONN. FROM 400x400 SV10 TO 65WG1		2F11-10-106 Sh.1	Sh.8
65 Y 55		FLEXIBLE CONN. FROM 400x400 SV10 TO 65WG2		2F11-10-106 Sh.1	Sh.8
65 Y 56		FLEXIBLE CONN. FROM 65WG1 TO 65N1		2F11-10-106 Sh.1	Sh.8
65 Y 57		CONN. FROM 65Y56 TO 65N1		2F11-10-106 Sh.1	Sh.32
65 Y 58		CONN. FROM 65Y6 TO 65N1		2F11-10-106 Sh.1	Sh.32
65 Y 61		FLEXIBLE CONN. FROM 65V7 TO LINE 65025		2F11-10-106 Sh.1	Sh.7
65 Y 62		FLEXIBLE CONN. 65WG4 OUTLET		2F11-10-106 Sh.1	Sh. 5
65 Y 63		FLEXIBLE CONN. 65WG3 OUTLET		2F11-10-106 Sh.1	Sh. 5
65 Y 64		FLEXIBLE CONN. 65WG3 DEDUSTING		2F11-10-106 Sh.1	Sh. 5
65 Y 65		FLEXIBLE CONN. 65WG4 DEDUSTING		2F11-10-106 Sh.1	Sh. 6
65 Y 66		FLEXIBLE CONN. 65WG7 DEDUSTING		2F11-10-106 Sh.1	Sh. 5
65 Y 67		FLEXIBLE CONN. 65N1 DEDUSTING		2F11-10-106 Sh.1	Sh. 5
65 Y 68		FLEXIBLE CONN. 65N1 DEDUSTING		2F11-10-106 Sh.1	Sh. 5
65 Y 69		FLEXIBLE CONN. 65V3		2F11-10-106 Sh.1	Sh. 6
65 Y 70		FLEXIBLE CONN. 65V4		2F11-10-106 Sh.1	Sh. 6
65 Y 71		FLEXIBLE CONN. 65V7		2F11-10-106 Sh.1	Sh. 6
65 Y 72		FLEXIBLE CONN. 65V2		2F11-10-106 Sh.1	Sh. 6
65 Y 73		FLEXIBLE CONN. 65V1		2F11-10-106 Sh.1	Sh. 6
65 Y 60		FLEXIBLE CONN. 65WG7 OUTLET		2F11-10-106 Sh.1	Sh. 7
65 Y 10		CONN. 65F1 OUTLET		2F11-10-106 Sh.1	Sh. 15



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LOCALITY

JOB 2F11

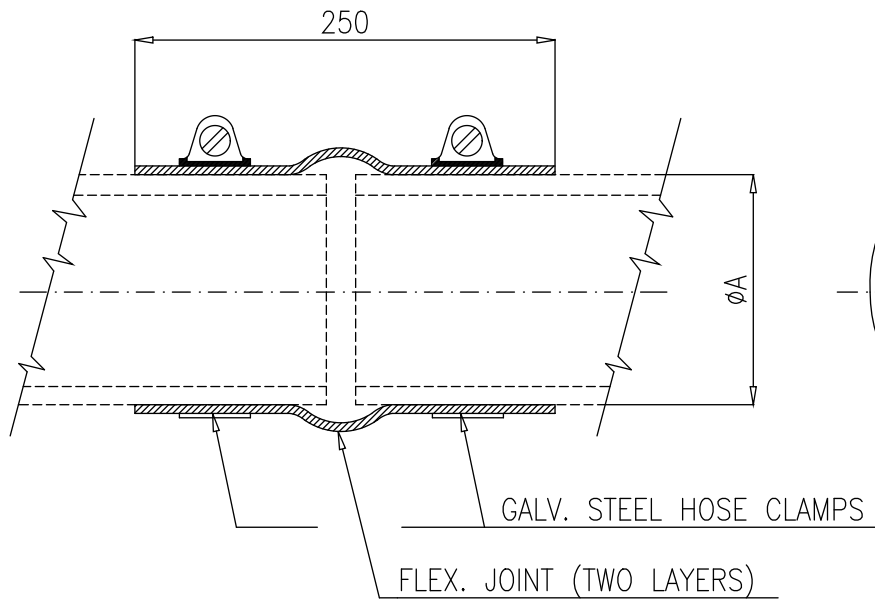
PLANT SABIZ

SECTION

DWG. 2F11-65-113

SHEET : 5 OF : .

C.C. : 2F11_65_113_R0

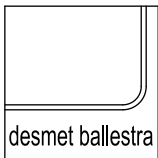


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62Y1	1		0.273	1.7	2	
62Y2	1		0.273	1.7	2	
62Y3	1		0.273	1.7	2	
62Y4	1		0.273	1.7	2	
62Y17	1		0.273	1.7	2	
62Y8	1		0.15	1	2	
62Y25	1		0.406	2.6	2	
65Y62	1		0.1	0.6	2	
65Y63	1		0.168	1	2	
65Y64	1		0.08	0.5	2	
65Y66	1		0.08	0.5	2	
62Y67	1		0.08	0.5	2	
62Y68	1		0.08	0.5	2	
		INCREASE (20%)		3.3		
		TOT. REQUIRED		19		

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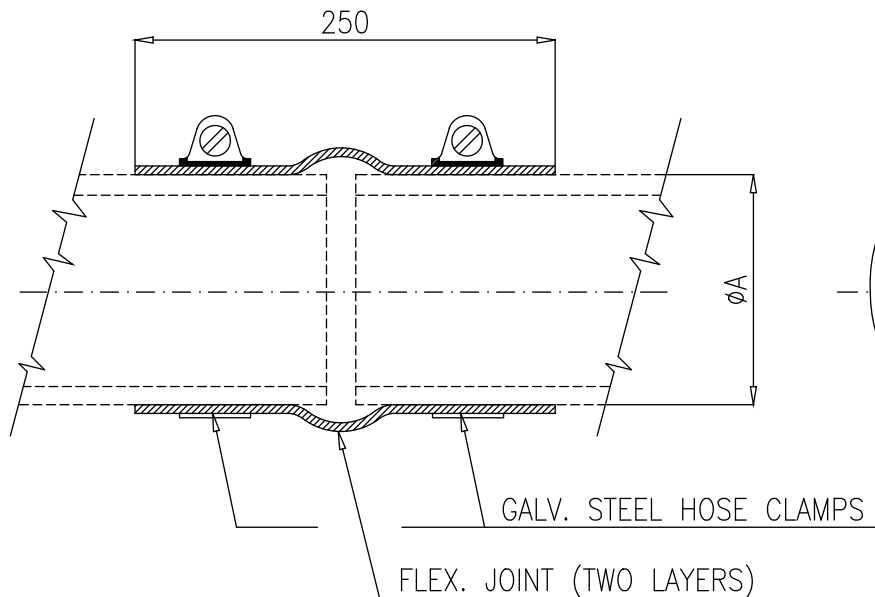
PLANT SABIZ

SECTION

DWG. 2F11-65-113

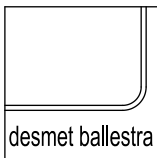
SHEET : 6 OF : .

C.C. : 2F11_65_113_R0



ITEM	N° PIECES	MATERIAL SEE NOTE(1)	øA (MT)	JOINT REQ. LENGHT (MT)	CLAMPS N° PIECES	REMARKS
65Y65	1		0.08	0.5	2	
65Y69	1		0.08	0.5	2	
63Y35	1		0.114	1	2	
63Y33	1		0.338	2.1	2	
63Y34	1		0.338	2.1	2	
64Y9	1		0.08	0.5	2	
64Y14	1		0.219	1.4	2	
64Y15	1		0.08	0.5	2	
64Y20	1		0.219	1.4	2	
64Y21	1		0.08	0.5	2	
65Y71	1		0.08	0.5	2	
64Y34	1		0.08	0.5	2	
65Y72	1		0.08	0.5	2	
65Y73	1		0.08	0.5	2	
		INCREASE (20%)	4.4			
		TOT. REQUIRED	30			

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JOB 2F11

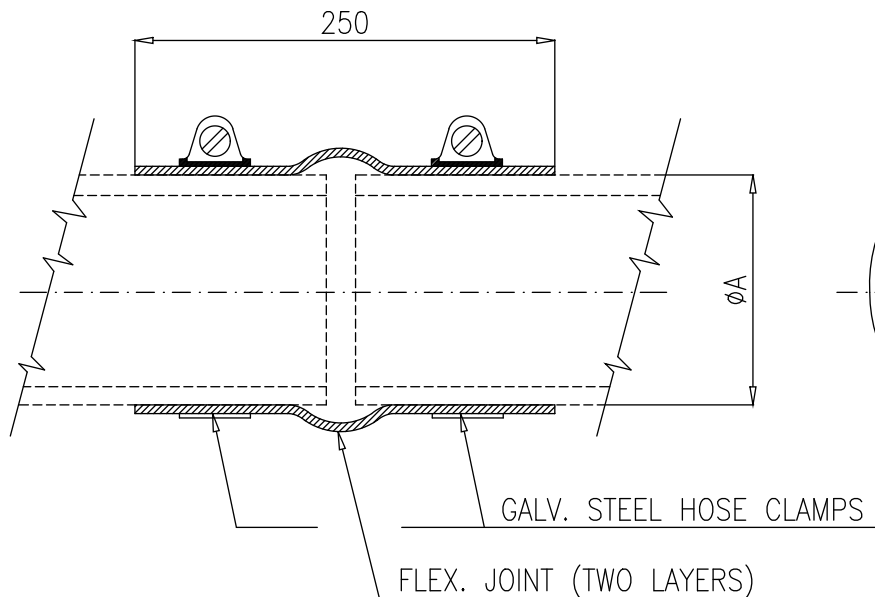
PLANT SABIZ

SECTION

DWG. 2F11-65-113

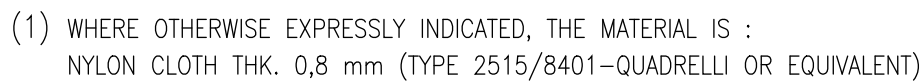
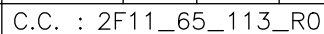
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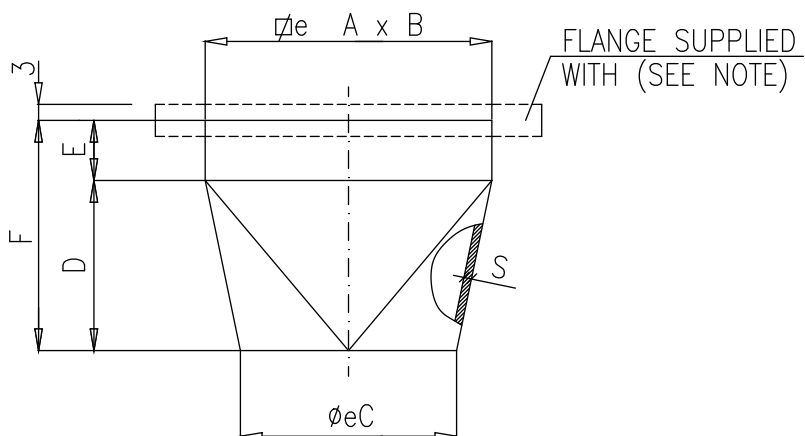
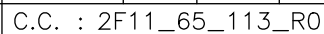
C.C. : 2F11_65_113_R0

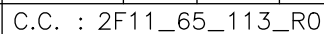


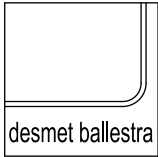
ITEM	N° PIECES	MATERIAL SEE NOTE(1)	ØA (MT)	JOINT REQ. LENGTH (MT)	CLAMPS N° PIECES	REMARKS
65Y13	1		0.219	1.4	2	
65Y14	1		0.356	2.2	2	
65Y21	1		0.219	1.4	2	
65Y23	1		0.08	0.5	2	
65Y24	1		0.08	0.5	2	
65Y25	1		0.219	1.4	2	
65Y26	1		0.08	0.5	2	
65Y47	1		0.08	0.5	2	
65Y48	1		0.08	0.5	2	
65Y49	1		0.08	0.5	2	
65Y50	1		0.08	0.5	2	
65Y51	1		0.08	0.5	2	
65Y61	1		0.08	0.5	2	
65Y60	1		0.168	1.2	2	
63Y32A	1		0.168	1.2	2	
63Y32B	1		0.168	1.2	2	
		INCREASE (20%)			3.5	
		TOT. REQUIRED			18	

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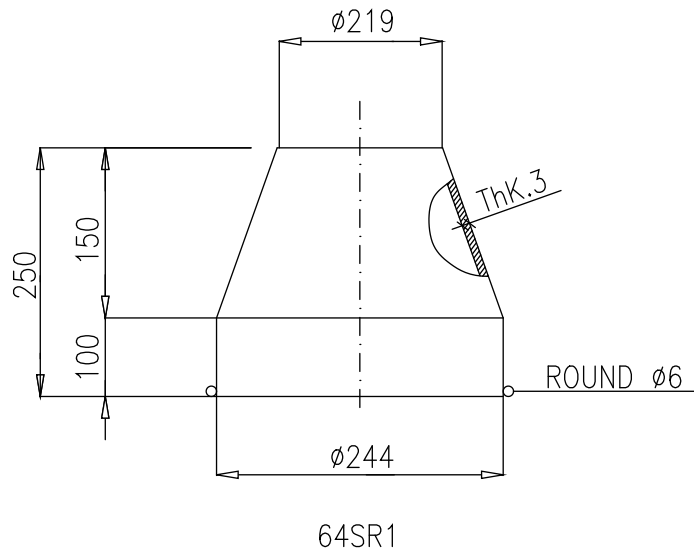
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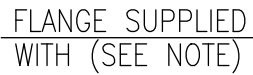
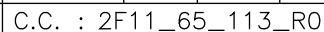
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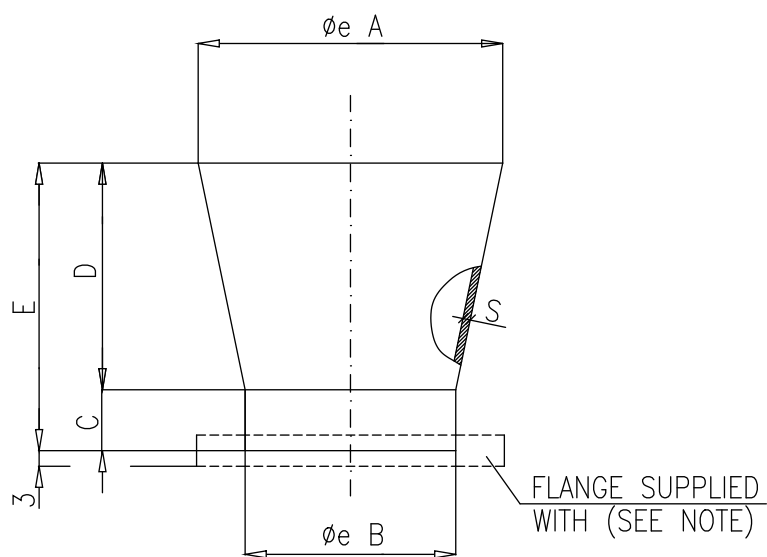
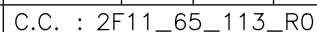


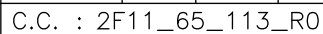
CUSTOMER		DWG. 2F11-65-113			
LOCALITY					
JOB	2F11	SHEET : 11 OF : .			
PLANT	SABIZ				
SECTION		C.C. : 2F11_65_113_R0			

"Y" SPECIAL PIECES 64Y23



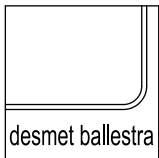
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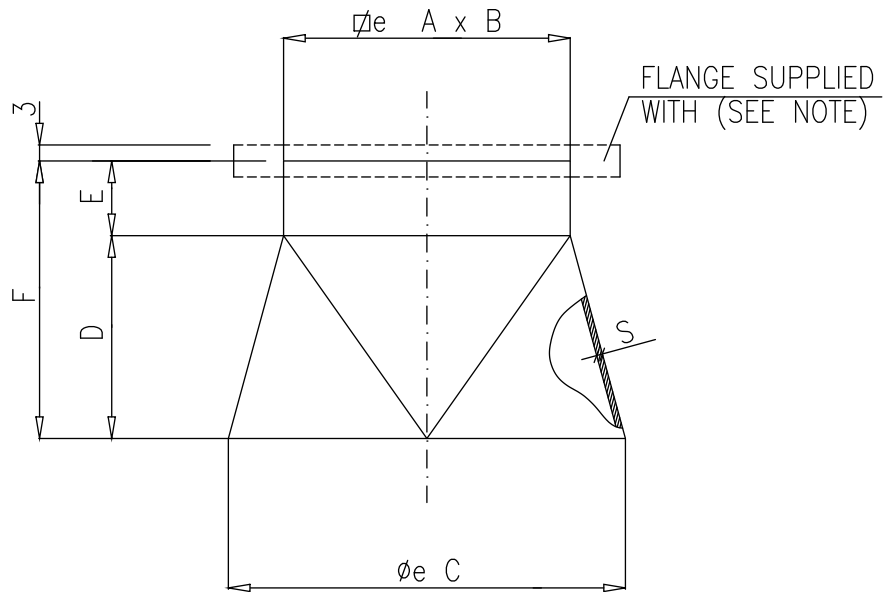
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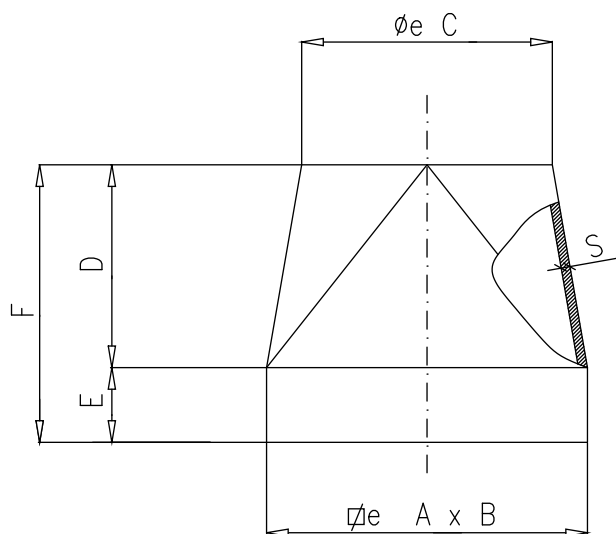
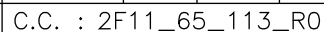
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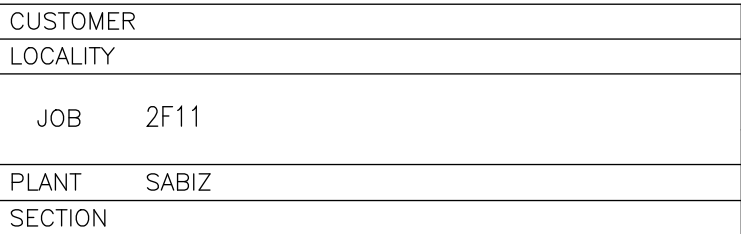


CUSTOMER		DWG. 2F11-65-113			
LOCALITY					
JOB	2F11				
PLANT	SABIZ	SHEET :	15	OF :	.
SECTION		C.C. : 2F11_65_113_R0			

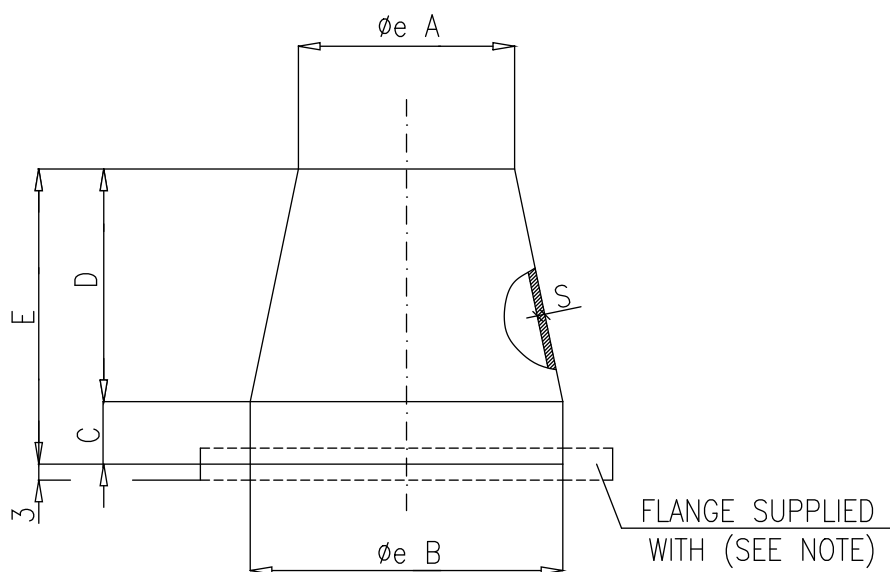


ITEM	$\varnothing e A \times B$	$\varnothing e C$	D	E	F	S	Material	Note
62Y12	188x118	219	250	50	300	3	Fe 360B UNI-7070	62K1
62Y13	188x118	219	250	50	300	3	Fe 360B UNI-7070	62K2
62Y14	188x118	219	250	50	300	3	Fe 360B UNI-7070	62K3
62Y15	188x118	219	250	50	300	3	Fe 360B UNI-7070	62K4
65Y10	278X398	373	250	50	300	3	Fe 360B UNI-7070	65F1
64Y26	188x118	219	250	50	300	3	Fe 360B UNI-7070	64K5
65Y8	188x116	219	250	50	300	3	Fe 360B UNI-7070	65Z1

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SHEET :	17	OF :	.
C.C. : 2F11_65_113_R0			

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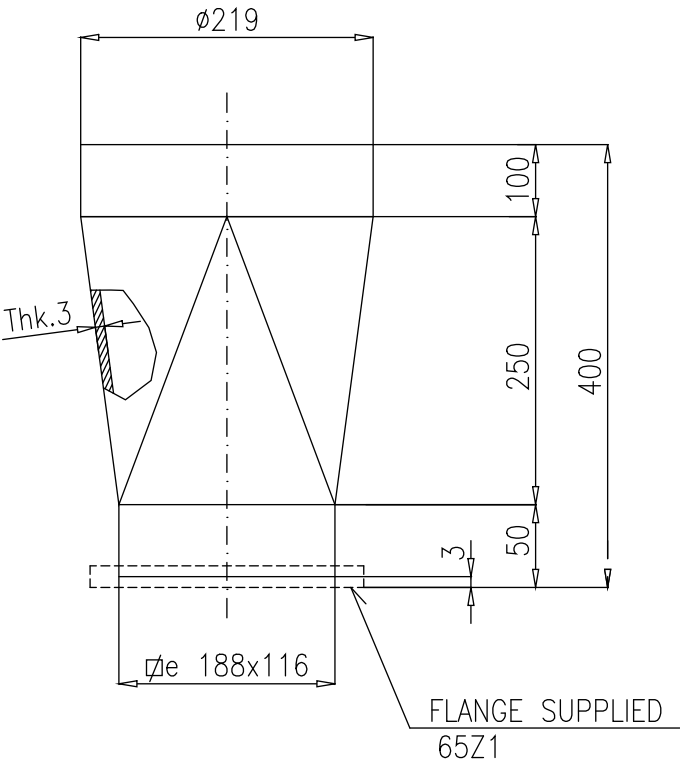
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LOCALITY					
JOB	2F11				
PLANT	SABIZ	SHEET :	18	OF :	.
SECTION		C.C. : 2F11_65_113_R0			

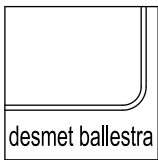
"Y" SPECIAL PIECES 65Y3



MATERIAL :
Fe 360 B UNI7070

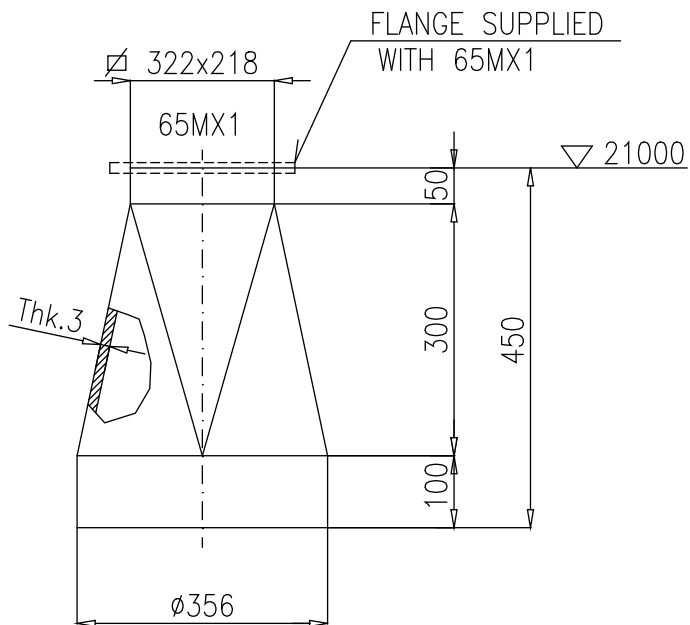
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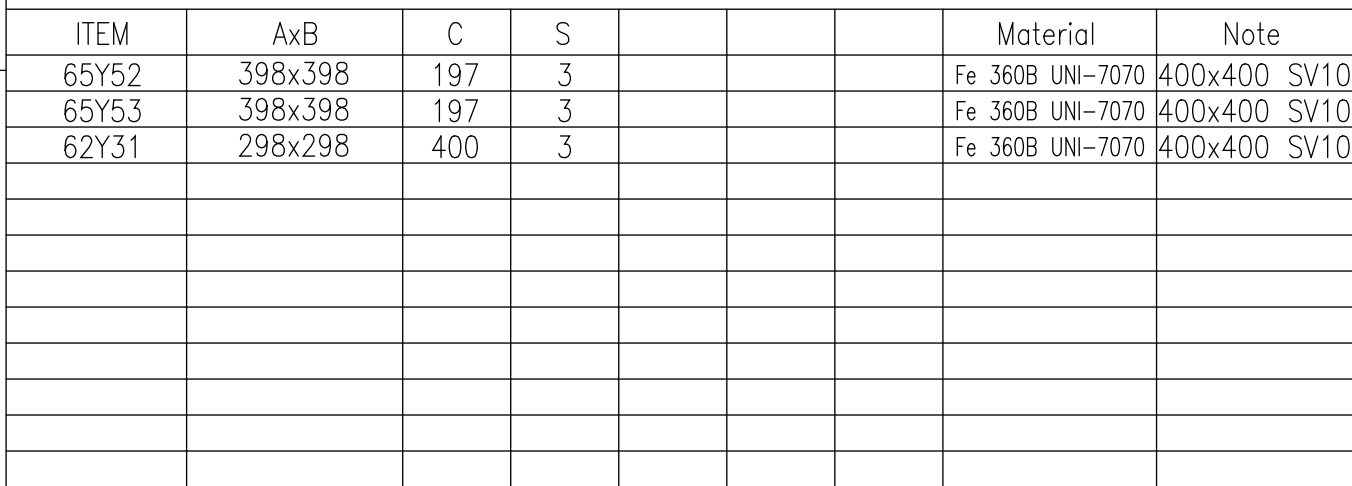
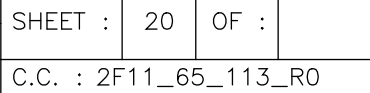


CUSTOMER		DWG. 2F11-65-113			
LOCALITY					
JOB	2F11	SHEET : 19 OF : .			
PLANT	SABIZ				
SECTION		C.C. : 2F11_65_113_R0			

"Y" SPECIAL PIECES 65Y7

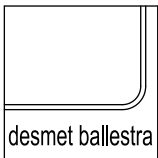


MATERIAL :
Fe 360 B UNI7070



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CUSTOMER

LOCALITY

JOB 2F11

PLANT SABIZ

SECTION

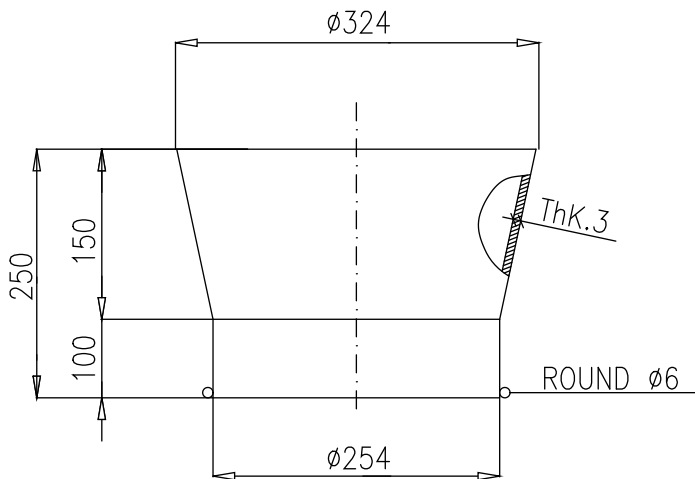
DWG. 2F11-65-113

SHEET : 21 OF : .

C.C. : 2F11_65_113_R0

"Y" SPECIAL PIECES

64Y16



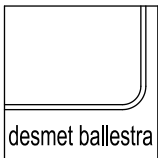
64SR1

MATERIAL :

Fe 360 B UNI7070

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CUSTOMER

LOCALITY

JOB 2F11

PLANT SABIZ

SECTION

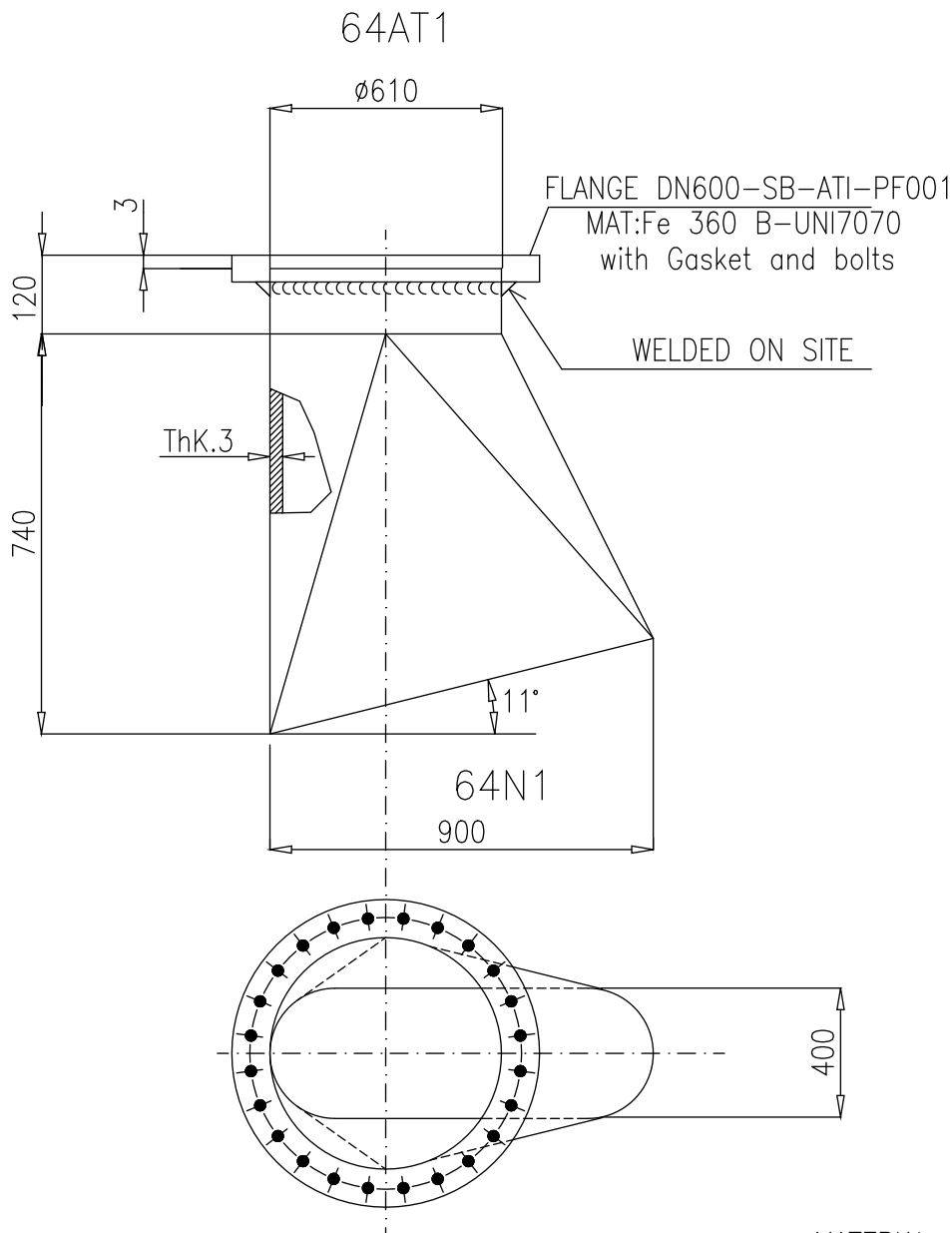
DWG. 2F11-65-113

SHEET : 22 OF : .

C.C. : 2F11_65_113_R0

"Y" SPECIAL PIECES

64Y28

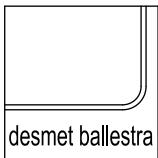


MATERIAL :

Fe 360 B UNI7070

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CUSTOMER

LOCALITY

JOB 2F11

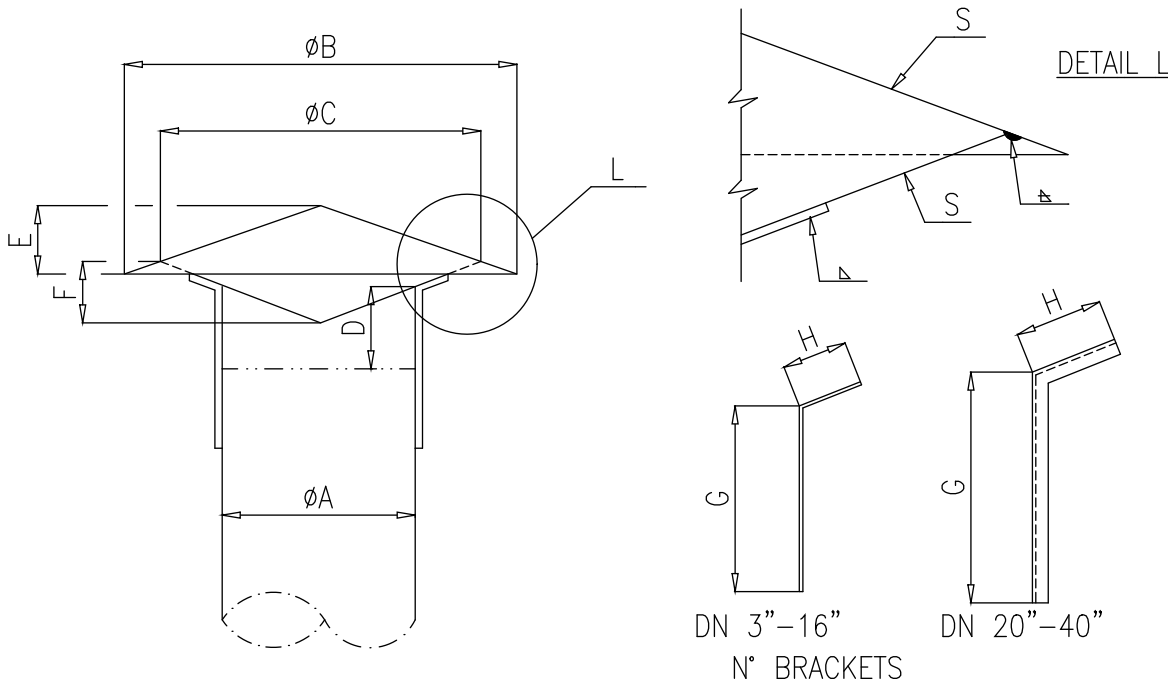
PLANT SABIZ

SECTION

DWG. 2F11-65-113

SHEET : 23 OF : .

C.C. : 2F11_65_113_R0

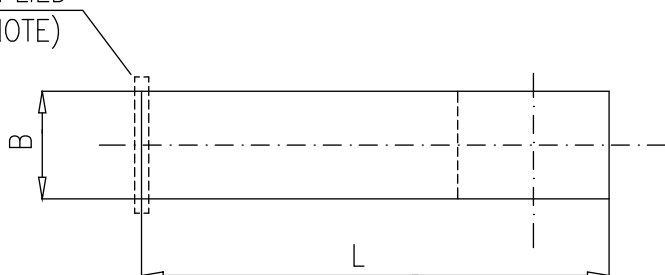
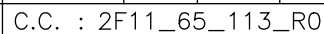


ITEM	ϕA	ϕB	ϕC	D	E	F	G	H	S	N° BRACKETS
64Y27	1520	2500	2350	895	480	445	1230	250	3	8 L 50x5

MATERIALS :

SHEET : Fe 510 - UNI EU28

IRON SECTION : Fe 510 - UNI EU28

[illegible]



JOB 2F11

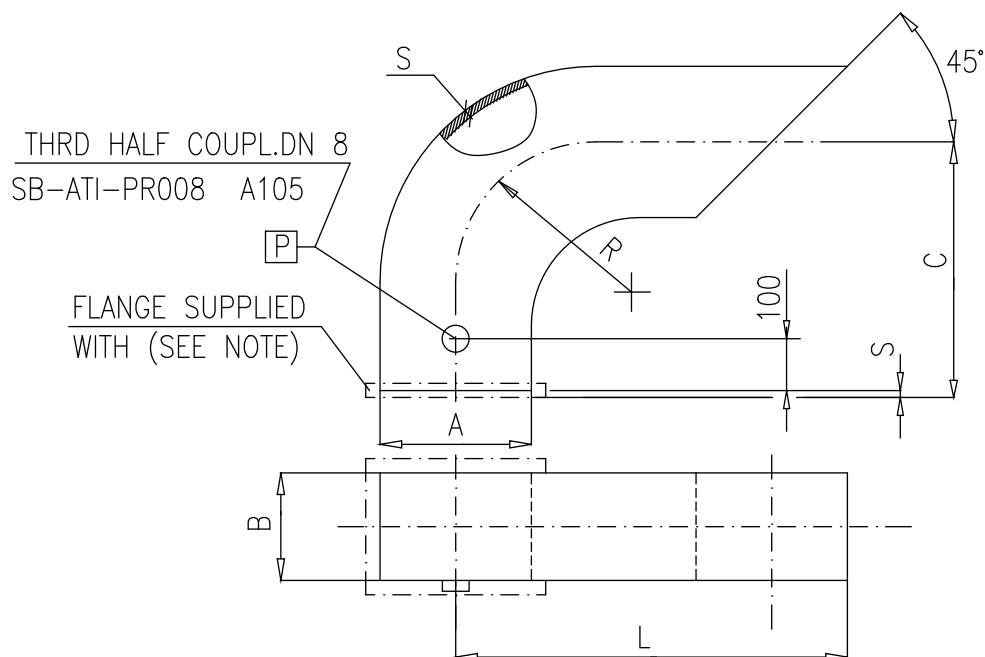
PLANT	SABIZ
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SECTION

DWG. 2F11-65-113

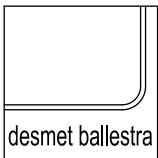
SHEET :	25	OF :	.
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C.C. : 2F11_65_113_R0

[illegible]

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CUSTOMER

LOCALITY

JOB 2F11

PLANT SABIZ

SECTION

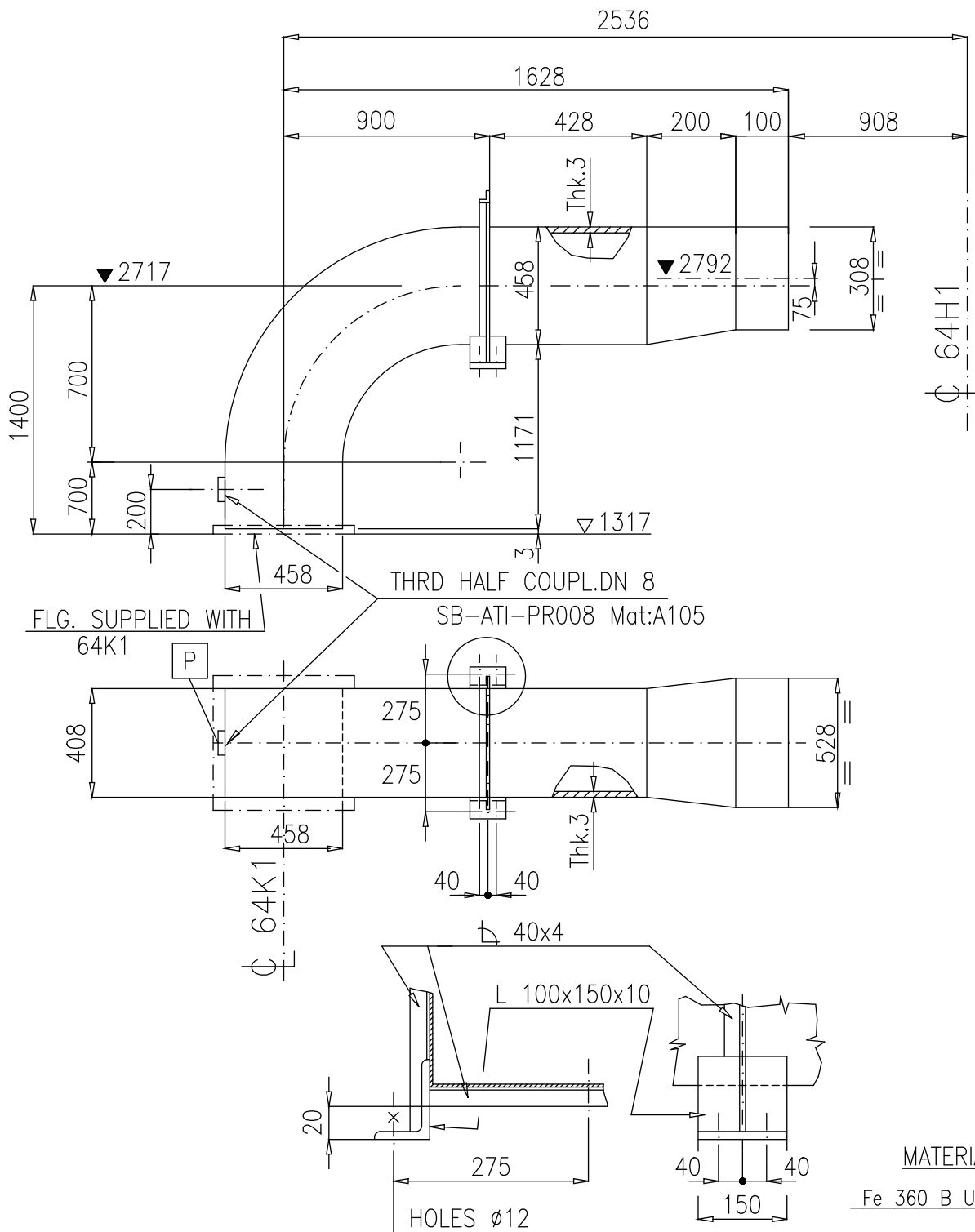
DWG. 2F11-65-113

SHEET : 26 OF : .

C.C. : 2F11_65_113_R0

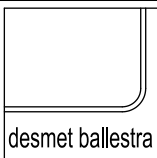
"Y" SPECIAL PIECES

64Y1



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CUSTOMER

LOCALITY

JOB 2F11

PLANT SABIZ

SECTION

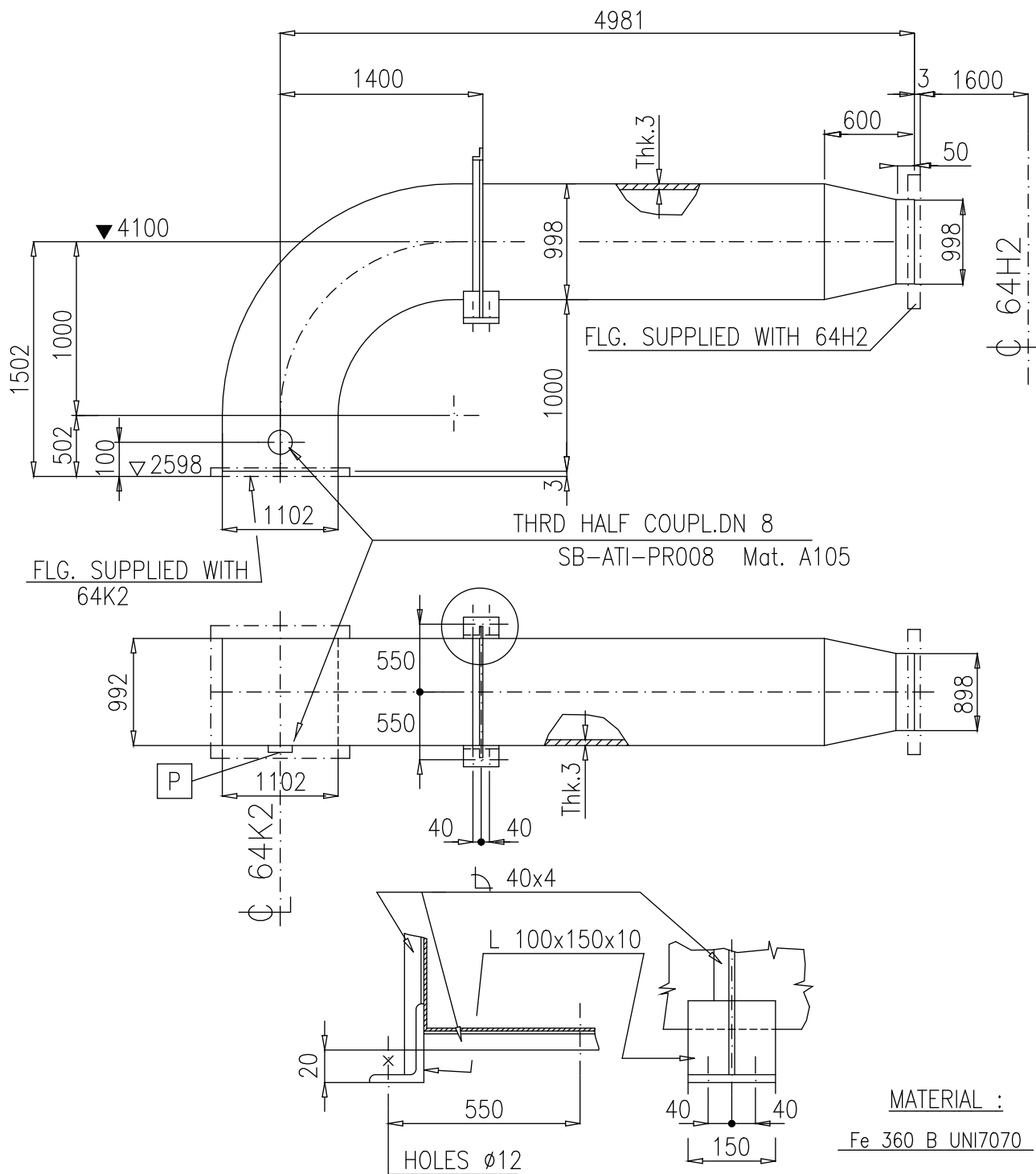
DWG. 2F11-65-113

SHEET : 27 OF : .

C.C. : 2F11_65_113_R0

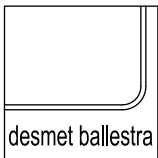
"Y" SPECIAL PIECES

64Y2



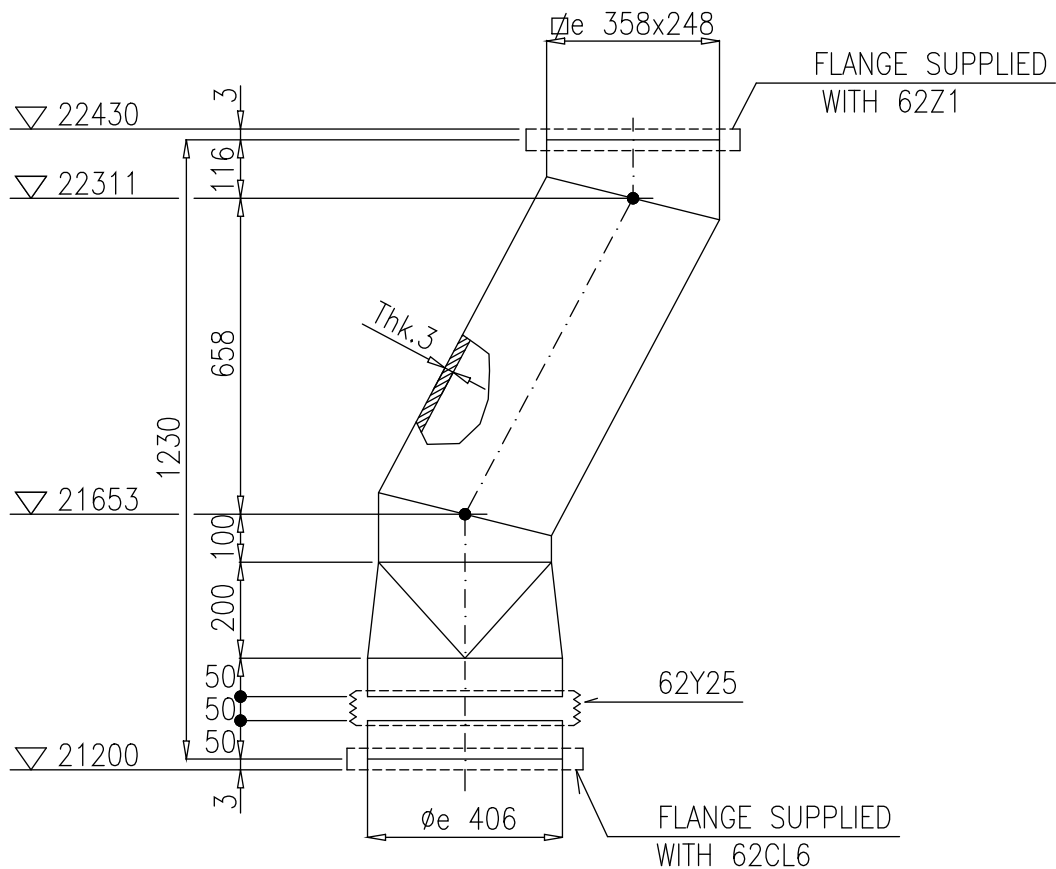
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CUSTOMER		DWG. 2F11-65-113			
LOCALITY					
JOB	2F11				
PLANT	SABIZ	SHEET :	28	OF :	.
SECTION		C.C. : 2F11_65_113_R0			

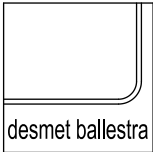
"Y" SPECIAL PIECES 62Y24



MATERIAL :
Fe 360 B UNI7070

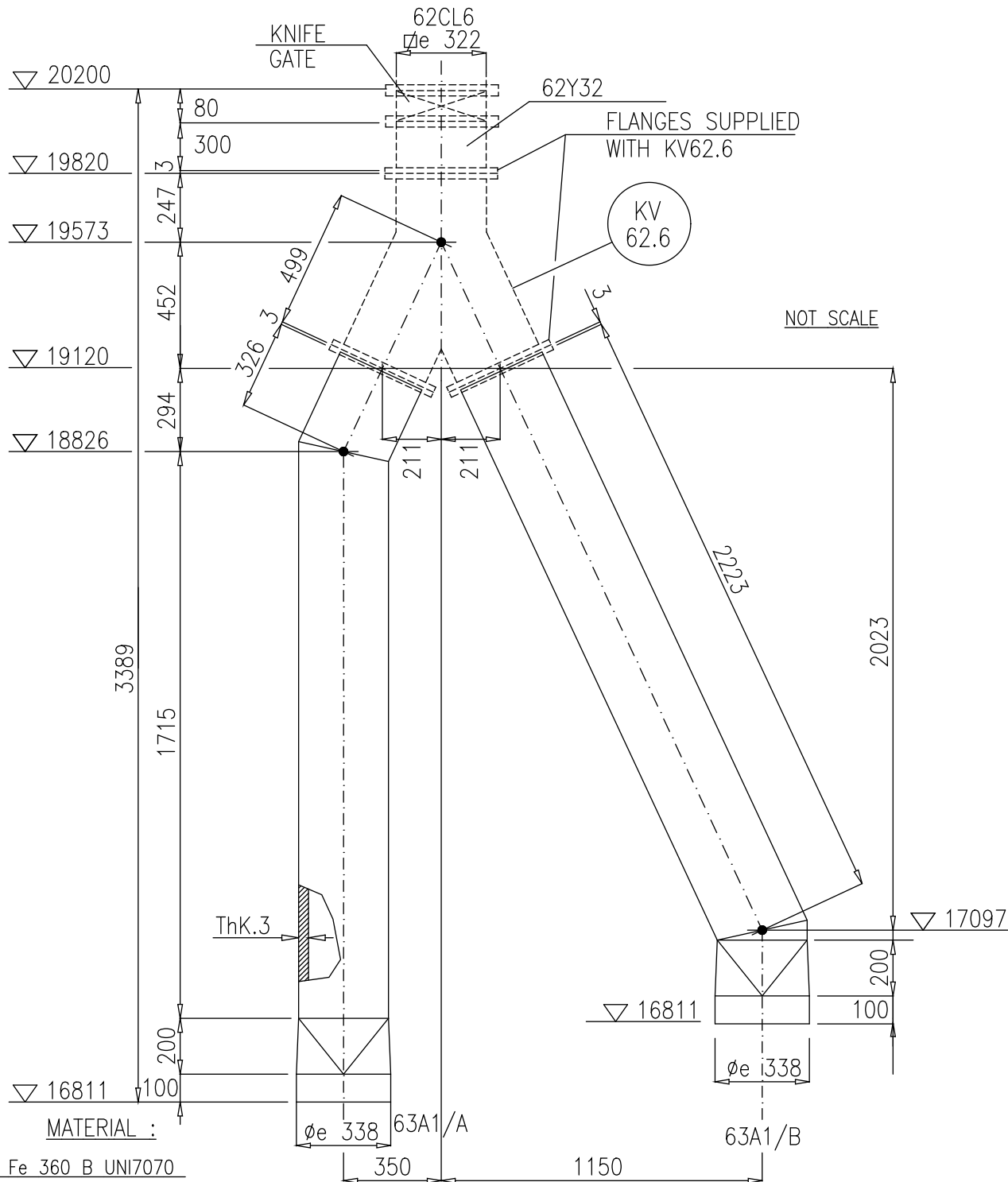
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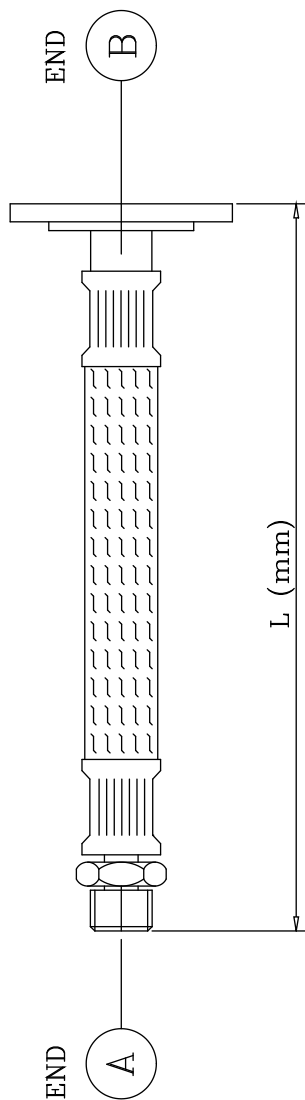


CUSTOMER		DWG. 2F11-65-113			
LOCALITY					
JOB	2F11	SHEET : 29 OF : .			
PLANT	SABIZ				
SECTION		C.C. : 2F11_65_113_R0			

"Y" SPECIAL PIECES 62Y11



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NOTE:

[illegible]

desmet ballestra

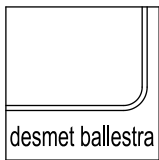
DWG
2F11-65-113

Sheet	30	Rev.	0
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C.C. :2F11_65_113_R0

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CUSTOMER

LOCALITY

JOB 2F11

PLANT SABIZ

SECTION

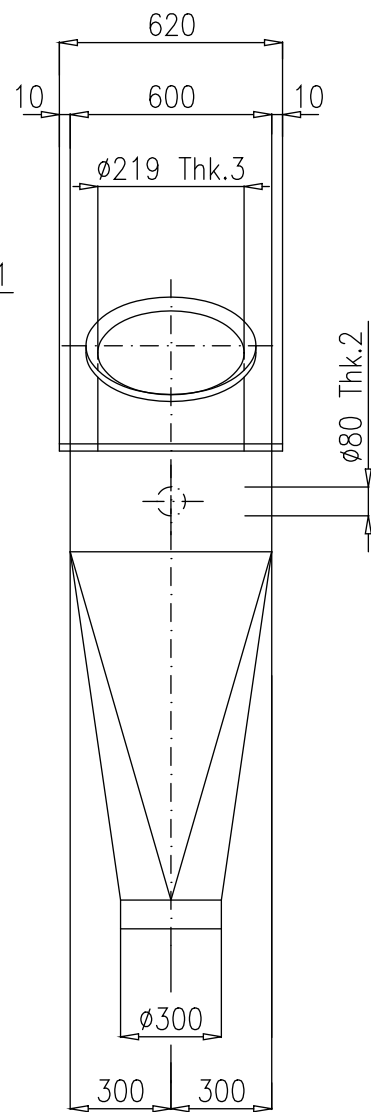
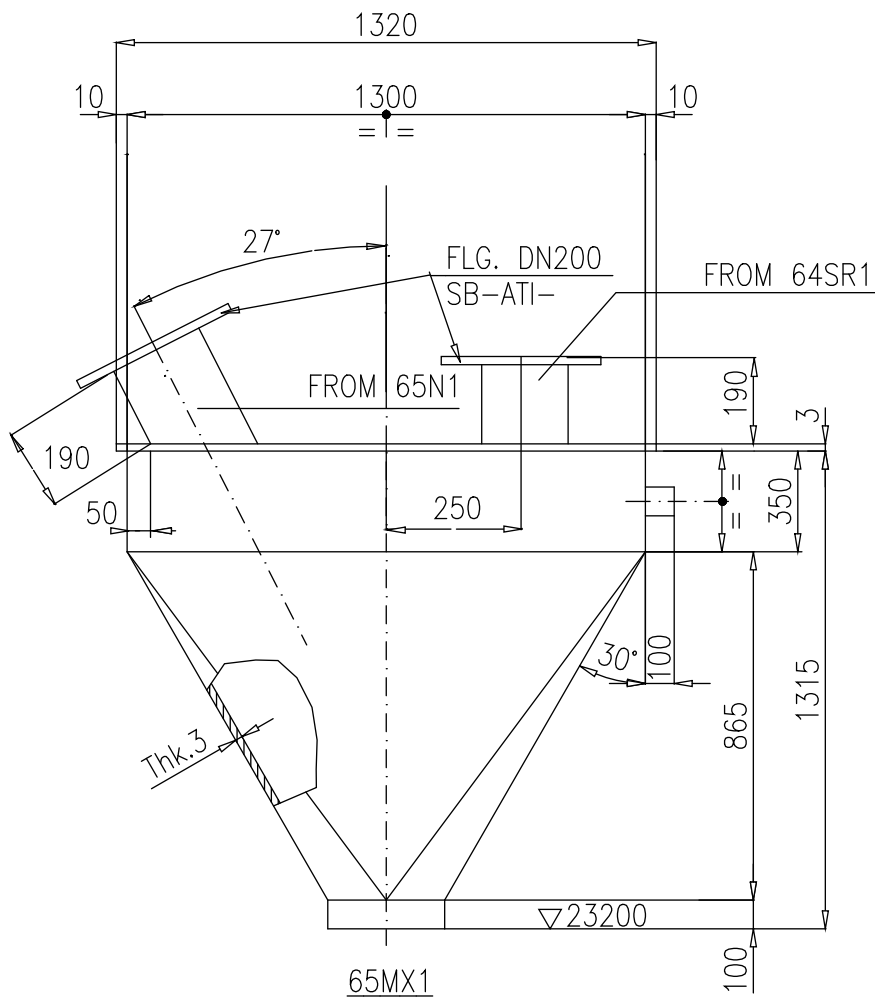
DWG. 2F11-65-113

SHEET : 31 OF : .

C.C. : 2F11_65_113_R0

"Y" SPECIAL PIECES

65Y1



MATERIAL :

Fe 360 B UNI7070

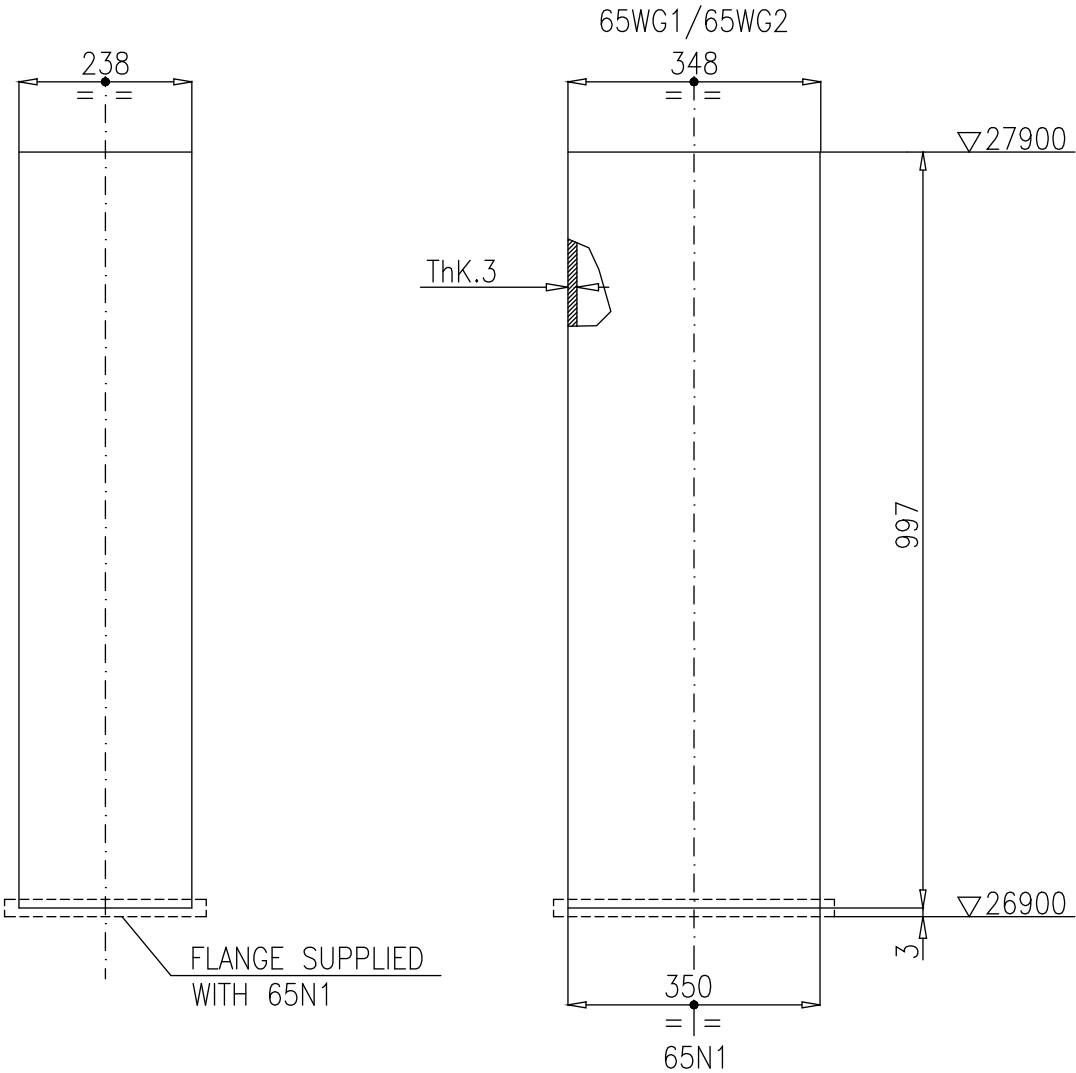
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CUSTOMER		DWG. 2F11-65-113			
LOCALITY					
JOB	2F11	SHEET : 32 OF : .			
PLANT	SABIZ				
SECTION		C.C. : 2F11_65_113_R0			

"Y" SPECIAL PIECES 65Y57/65Y58



MATERIAL :
Fe 360 B UNI7070