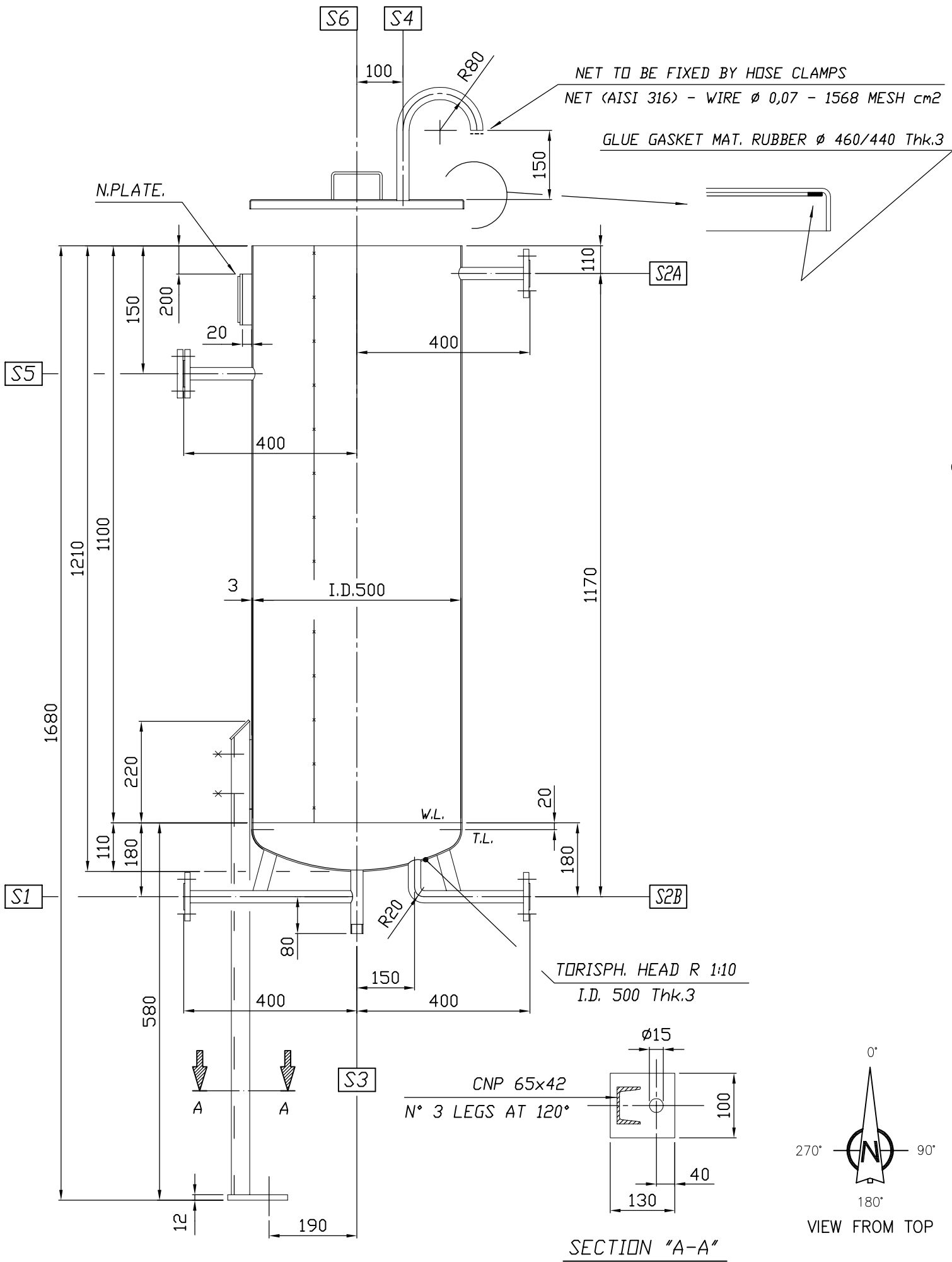


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<div></div> <div>desmet ballestra</div>			ITEM 65V15		CUSTOMER			DWG. 2F11 . 35 . 147				
			N°REQUIRED 1			ADDITIONAL LIQUID VESSEL			FLOW SHEET 2F11 . 10 . 106			
						PLANT SABIZ		JOB 2F11	SHEET 1 OF 1			
Rev.	Date	Drawn										
0	23.02.12	T.T.	ISSUED FOR INFORMATION									
1	10.04.12	F.C.	ISSUED FOR CONSTRUCTION – ITEM LABEL AND NOZZLE ORIENTATION DEFINED									
2												
3												
4												
5												
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NOZZLES							DESIGN DATA			SHELL	JACKET	COIL
POS.	SIZE	RATING	N°	SERVICE	THK.	NOZZLES ORIENT.	OPERATING PRESSURE Bar (g)			0		
S1	1"	L.J. 150#	1	PF OUTLET	2.77	180°	DESIGN PRESSURE Bar (g)			0		
S2A	3/4"	L.J. 150#	2	LG CONNECTION	2.11	210°	HYDROSTATIC TEST PRESSURE Bar (g)			FILLING H2O		
S3	3/4"	ASME B1.20.1 NPT 3000#	1	DRAIN	2.87	0°	PNEUMATIC TEST PRESSURE Bar (g)			—		
S4	20	AS DWG	1	VENT	2.11	0°	OPERATING TEMPERATURE °C			30		
S5	1"	L.J. 150#	1	SPARE	2.77	45°	DESIGN TEMPERATURE °C			55		
S6	ø500	AS DWG	1	MANUAL CHARGING	—	0°	FLUID/SPECIFIC WEIGHT 0.9 Kg/dm3			PF		
							HEAT EXCHANGE SURFACE m2			—		
							HEAT TREATMENT			—		
							X–RAY TEST			—		
							PENETRATING LIQUIDS TEST			—		
							JOINT EFFICIENCY			0,7		
							CORROSION ALLOWANCE mm			—		
							GEOMETRIC CAPACITY litri			230		
							INSPECTION INSTITUTE			CUSTOMER		
							CODE			STD. BALLESTRA		
LEGS POSITION						0°	WEIGHTS					
						120°	EMPTY 75~ Kg		OPERATING 270~ Kg			
						240°						
NAME PLATE POSITION						180°	WATER FILLED 295~ Kg					
MATERIALS						STD. DETAILS				ENCLOSED DWG.		
SHELL / HEAD / COVER				A 240 – 316		LEGS				SB–SP–1394/4		
FLANGES				A 105		STUB ENDS				SB–SP–1073/0		
NOZZLES				A 312 Tp 316		COVER "TYPE 1"				SB–PRS–00027/2		
STUB ENDS				S.S. 316		WELDING BEVEL				SB–SP–1344/1		
LEGS				CARBON STEEL		GENERAL NOTES				SB–PRS–SP001/0		
NET				S.S. 316		PAINTING				SB–ATI–SP002/4		
GASKET				ELASTIC RUBBER		NAME PLATE HOLDER				SB–PRS–00121/0		
						NAME PLATE				SB–PRS–00119/0		