яãķ

and to

We reserve the ownership under the law of this drawing with prohibition of even partial reproduction

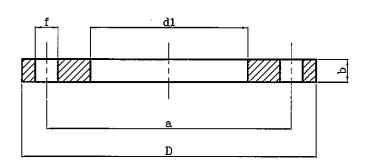
known to third persons without our written authorization

FLANGE A SOVRAPPOSIZIONE SERIE LEGGERA

Slip—on flanges Series light

ST.1104

1 1 Sheet Of



DN	ø EXTERNAL PIPE mm	d1 mm	a mm	b mm	D mm	f mm	N' HOLES	SCREW	WEIGHT Kg
50	60.3	61.5	110	10	140	12	4	M10	0.98
65	73	74.6	130	10	160	12	4	M10	1.22
80	88.9	90	150	10	190	12	4	M10	1.72
100	114.3	115.5	170	10	210	12	4	M10	1.90
125	141.3	143.7	200	12	240	12	8	M10	2.93
150	168.3	170	225	12	265	14	8	M12	3.06
175	193.7	195.5	255	12	295	14	8	M12	3.61
200	219.1	221	280	12	320	14	8	M12	3.96
250	273	275	335	14	375	14	12	M12	5.61
300	323.9	326	395	14	440	14	12	M12	7.54
350	355.6	358	445	14	490	14	12	M12	9.67
400	406.4	409	495	15	540	14	16	M12	11.50
450	457.2	4 60	550	15	595	14	16	M12	13.18
500	508	511	600	15	645	14	20	M12	14.33
600	609.6	612	705	15	755	14	20	M12	18.09
700	711.2	714	810	15	860	14	24	M12	21.26
800	812.8	816	920	15	975	16	24	M14	26.35
900	914.4	918	1020	15	1075	16	24	M14	28.95
1000	1016	1020	1120	15	1175	16	28	M14	31.48

NOTE GENERALI **GENERAL NOTES**

- 1) MATERIALE E FACING : COME DA SPECIFICHE DI PROGETTO. MATERIAL AND FACING: AS PER PIPING PROJECT SPECIFICATION.
- 2) ESEMPIO DI DESIGNAZIONE : FLANGIA A SOVRAPPOSIZIONE SERIE LEGGERA DN 100 ST.1104 EXAMPLE OF DESIGNATION : SLIP ON FLANGE LIGTH SERIES DN 100 ST.1104

ZOZ							
autorizzaz	7	ADDED DN 175	Priouco	Jumi 1		07.02.00	
	6	REVISED WHERE INDICATED	Bianco	Bruni	Molteni	17.01.00	
nostra	5	REVISED WHERE INDICATED	Gerelli	Bruni	Molteni	06.12.96	
	4	GENERAL REVISION	G.C.	B.M.	M.E.	13.05.96	
senza	3	GENERAL REVISION	G.C.	B.M.	M.E.	18.04.96	
terzi s	2					10.09.97	
ţĒ.	REV.	DESCRIZIONE - DESCRIPTION	COMP. PREP.D	CONTR. CONTR.D	APPR. APPR.D	DATA DATE	

riserviano la proprieta a ternini di legge di questo disegno con divieto di riprodunio anche in parte o di rendenio