



			$\ $	ITEM	62W0	'G4	CUSTOM	ER				DWG.	2F	11 .	<i>3</i> 5 .	154
							CMC PROPORTIONING GROUP									
			"				TYPE . SGS-10					FLOW	SHEET	2F1	1 . 10 .	. 103
	desr	met ballestr	a	N°RE	QUIRED <sub>.</sub>	1	PLANT .	SABIZ		JOB	2F11	SHEET		1	OF	1
	Rev.	Date	Dr	Drawn												
	0	09.03.12	T.	Τ.	ISSUED	FOR	INFORMATION									
	1	24.04.12	F.	.C.	ISSUED	FOR	MATERIA									
	2															
	3															
_	ТНЕ	- MASTE	R \	/FRS	ON OF	THIS	DOCUL	MENIT IS S	TORFD AS A	DIGITA	I FILE I	NI A G	SOFTW	/ARE	ARCH	IVF _

THE MASTER VERSION OF THIS DOCUMENT IS STORED AS A DIGITAL FILE IN A SOFTWARE ARCHIVE APPROVAL PROCESS IS DIGITALLY MANAGED, DETAILS DO NOT SHOW ON PAPER COPIES.

		N	П77	LES		DESIGN DATA	SHELL	COIL	JACKE"				
POS.	SIZE	SERVICE		THK.	NOZZLES ORIENT.		Bar (g)						
S1	Øi190	RATING AS DWG	N°	PRODUCT IN	-	2	URIENT.	DESIGN PRESSURE	Bar (g)			<del>                                     </del>	
25	300×	AS DWG		PRODUCT OU		5	¢	HYDROSTATIC TEST PRESSURE	Bar (g)	_		<del>                                     </del>	
23	620 Ø80	AS DWG		DEDUSTING	)   L L	2		PNEUMATIC TEST PRESSURE				<del>                                     </del>	
S4	400× 400	AS DWG		INSPECTION	חחת	_	0700	OPERATING TEMPERATURE	•C	4.0		<del>                                     </del>	
	5 1/4"F ASME B1.20.1 NPT 3000# 1 P CONNECT					_	270°	DESIGN TEMPERATURE	•°C			<del>                                     </del>	
							270	FLUID/SPECIFIC WEIGHT	0.45 Kg/dm3			/	
								HEAT EXCHANGE SURFACE	m2				
								HEAT TREATMENT	TIE	_			
								X-RAY TEST		_			
								PENETRATING LIQUIDS TEST		_			
								JOINT EFFICIENCY		0.7			
							CORROSION ALLOWANCE	mm.	_	//			
							GEDMETRIC CAPACITY	litri	17~				
								INSPECTION INSTITUTE		CUST	CUSTOMER		
								CODE	TD. BA	D. BALLESTRA			
								W					
								EMPTY	(9   OPERA	TING _	130~	K	
NAN	1E PLA	ATE POSITIO	IN				180°						
		MA	4TE	RIALS				STD. DETAILS	EI	NCLOSED	DWG.		
INT	ERNAL S	SHELL			AISI 316			WORKING DWG .	SB	SB-ST-30173/4			
INT	ERNAL (	COVER			AISI 316			WELDING BEVEL	SB	SB-SP-1344/1			
FLA	NGE				AISI 316			GENERAL NOTES	SB	SB-PRS-SP001/0			
GAS	KETS				SEE SB-SP-1444/1			PAINTING	SB	SB-ATI-SP002/4			
EXT	ERNAL	SHELL			AISI 304			NAME PLATE HOLDER	SB	SB-PRS-00121/0			
EXT	ERNAL	COVER			AISI 304			NAME PLATE	SB	-PRS-0	0119/0		
	+							INSULATION: NO					
NOTE	+	PNEUMATIC OPER				HOI	LD )						
		COMPLETE WITH											

COMPLETE WITH COUNTERFLANGE , BOLTS AND GASKET

RIF. 2D03.35.154