

# JOB: 2F11

## SABIZ PLANT

### DOSING BELTS SYSTEM

#### ITEM: 64WG3

#### DESMET BALLESTRA SUPPLY

LOCAL CONTROL PANEL: KC-64WG3

WEIGHT CONTROLLER & TRANSMITTER UNIT: WIC-64.3

PNEUMATIC BOX: WKP-64WG3

### ELECTRICAL & PNEUMATICAL DOCUMENTATION

WIRING DIAGRAMS - PNEUMATIC DIAGRAMS - LAYOUT - TERMINAL STRIP - MATERIAL LIST

 Thermo SCIENTIFIC <small>Thermo Ramsey Italia Srl - Strada Rivallana km 6/7 - Redaro (MI)</small>	The master version of this document is stored as a digital file in a software archive. Approval process is digitally managed, details do not show on paper copies. <i>L'originale del presente documento risiede in un database digitale. Il processo di approvazione è gestito via software e le firme non sono visibili sulle riproduzioni.</i>					
	Drawing supplier 25332-CC02-E001A	Rev. 1				
 desmet ballestra	Drawing 2F11-85-087	Sheets 1 of 22				
Plant	SABIZ		1 UPDATE AFTER TEST	DC	11/09/2012	
			0 ISSUE FOR CONSTRUCTION	DM	25/07/2012	
		Rev.	Issue description	Author	Date	

Sheet	Revisions					
	Description	0	1	2	3	
001	COVER PAGE (EXCEL Prgm )	x	x			
002	INDEX (EXCEL Prgm )	x	x			
003	BLOCK DIAGRAM	x	x			
004	KC-64WG3 - WIRING DIAGRAM	x	x			
005	KC-64WG3 - WIRING DIAGRAM	x	x			
006	KC-64WG3 - WIRING DIAGRAM	x	x			
007	KC-64WG3 - WIRING DIAGRAM	x	x			
008	KC-64WG3 - WIRING DIAGRAM	x	x			
009	KC-64WG3 - TERMINAL BLOCK	x	x			
010	KC-64WG3 - TERMINAL BLOCK	x	x			
011	KC-64WG3 - INTERCONNECTION	x	x			
012	KC-64WG3 - TOPOGRAPHIC VIEW	x	x			
013	KC-64WG3 LABELS	x	x			
014	WIC-64.3 - TOPOGRAPHIC VIEW	x	x			
015	KC-64WG3 - EQUIPMENT LIST	x	x			
016	KC-64WG3 - EQUIPMENT LIST	x	x			
017	WKP-64WG3 - WIRING DIAGRAM	x	x			
018	WKP-64WG3 - PNEUMATIC DIAGRAM	x	x			
019	WKP-64WG3 - INTERNAL VIEW	x	x			
020	WKP-64WG3 - EXTERNAL VIEW	x	x			
021	WKP-64WG3 - ELECTR. EQUIPMENT LIST	x	x			
022	WKP-64WG3 - PNEUM. EQUIPMENT LIST	x	x			
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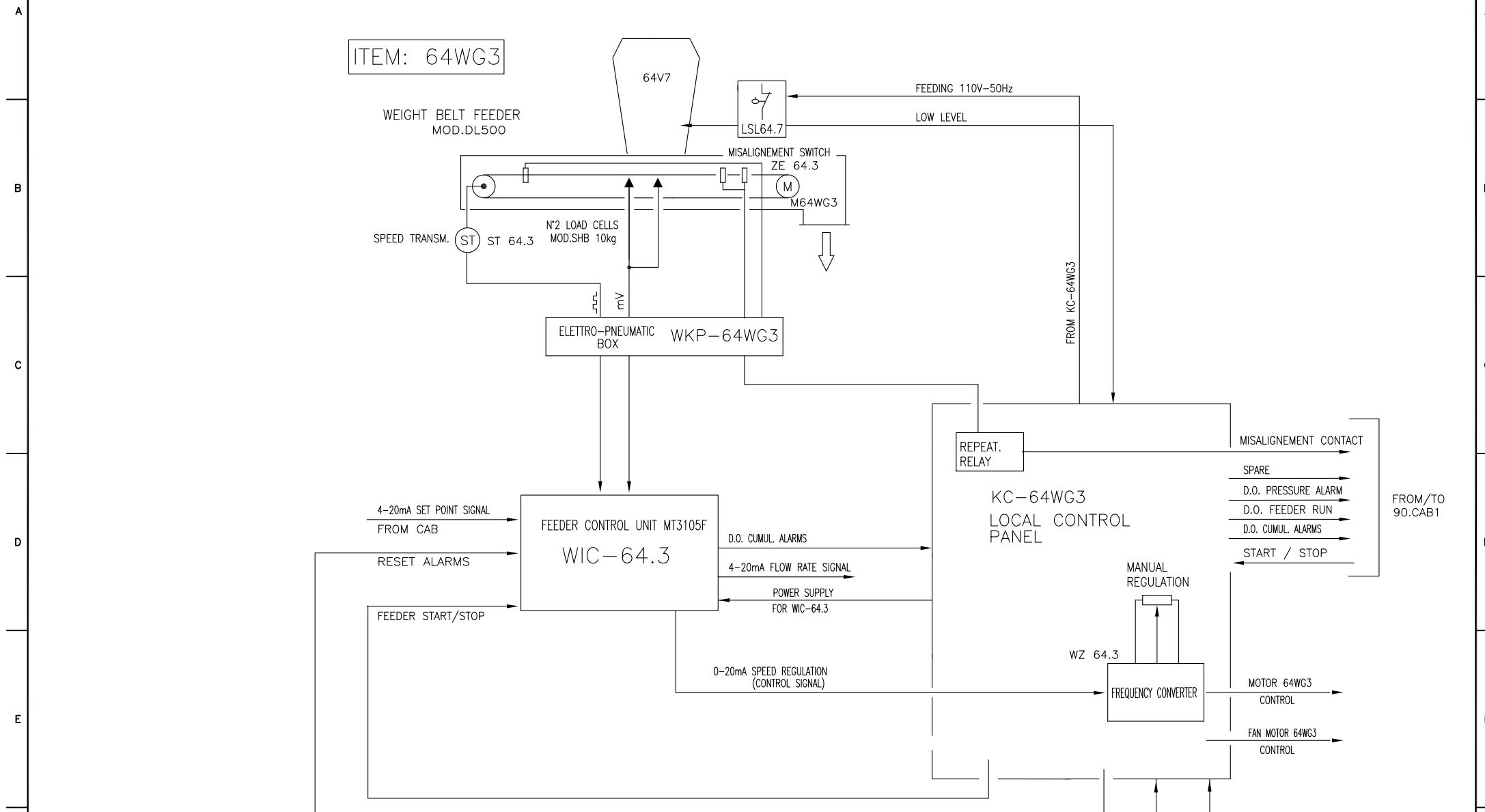
Sheet	Revisions					
	Description	0	1	2	3	
046						
047						
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	Drawing supplier <b>25332-CC02-E002A</b>	Rev. <b>1</b>	Plant <b>SABIZ</b>			
	Drawing <b>2F11-85-087</b>	Sheet <b>2</b>	Drawing's title <b>INDEX</b>	1 0	UPDATE AFTER TEST ISSUE FOR CONSTRUCTION	DC DM 11/09/2012 25/07/2012
		Next <b>3</b>		Revision	Issue description	Author Date

1 2 3 4 5 6 7 8



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FEED. 415V 50Hz 3Ph+N+PE  
FROM 90-LVB-1

110V 50Hz  
FROM 90-LVB-1

SABIZ PLANT

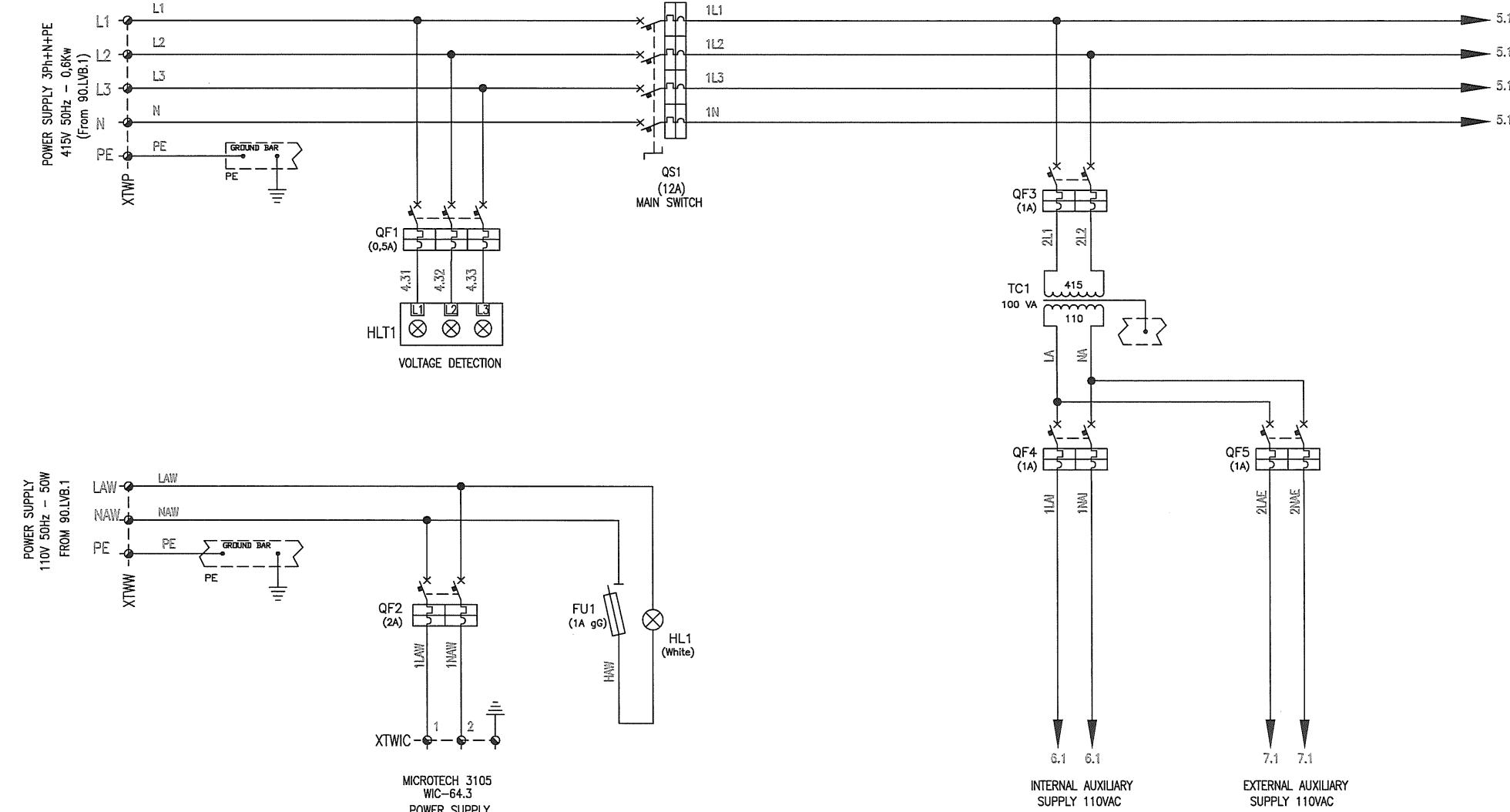


BLOCK DIAGRAM  
drawing's title:

THR: 25332-CC02-E003A  
= KC-64WG3  
+ .

JOB : 2F11  
dwg. 2F11-85-087

sheet 03  
04 n.sh



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SABIZ PLANT



WIRING DIAGRAM  
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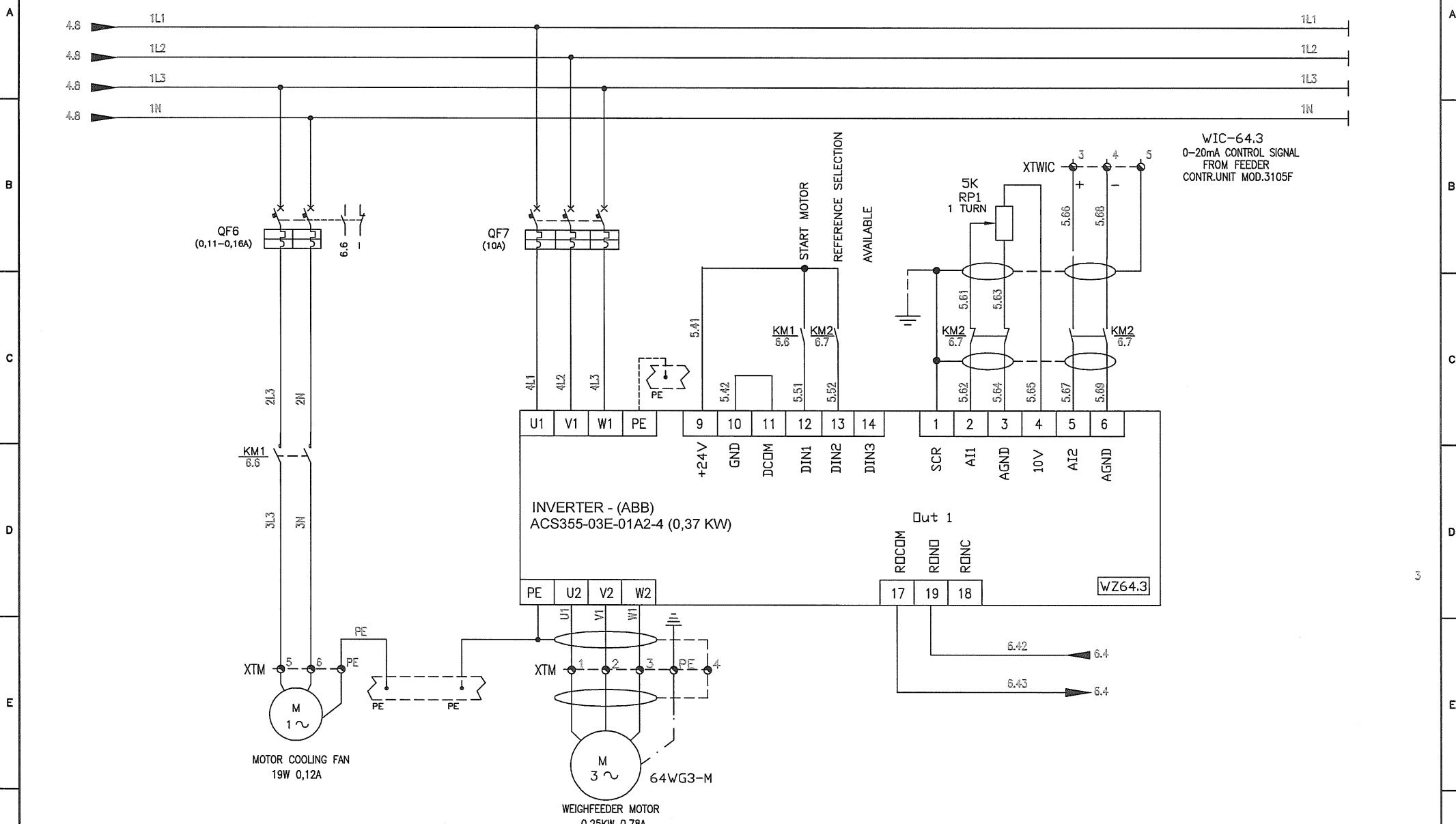
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= KC-64VG3  
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JOB : 2F11 dwg. 2F11-85-087

sheet 04  
05 n.sh

1 2 3 4 5 6 7 8



UNI A3	UPDATE AFTER TEST	D.C.	11-09-12
0	ISSUE FOR CONSTRUCTION	D.M.	25-07-12
rev.	Issue Description	Author	Date

SABIZ PLANT



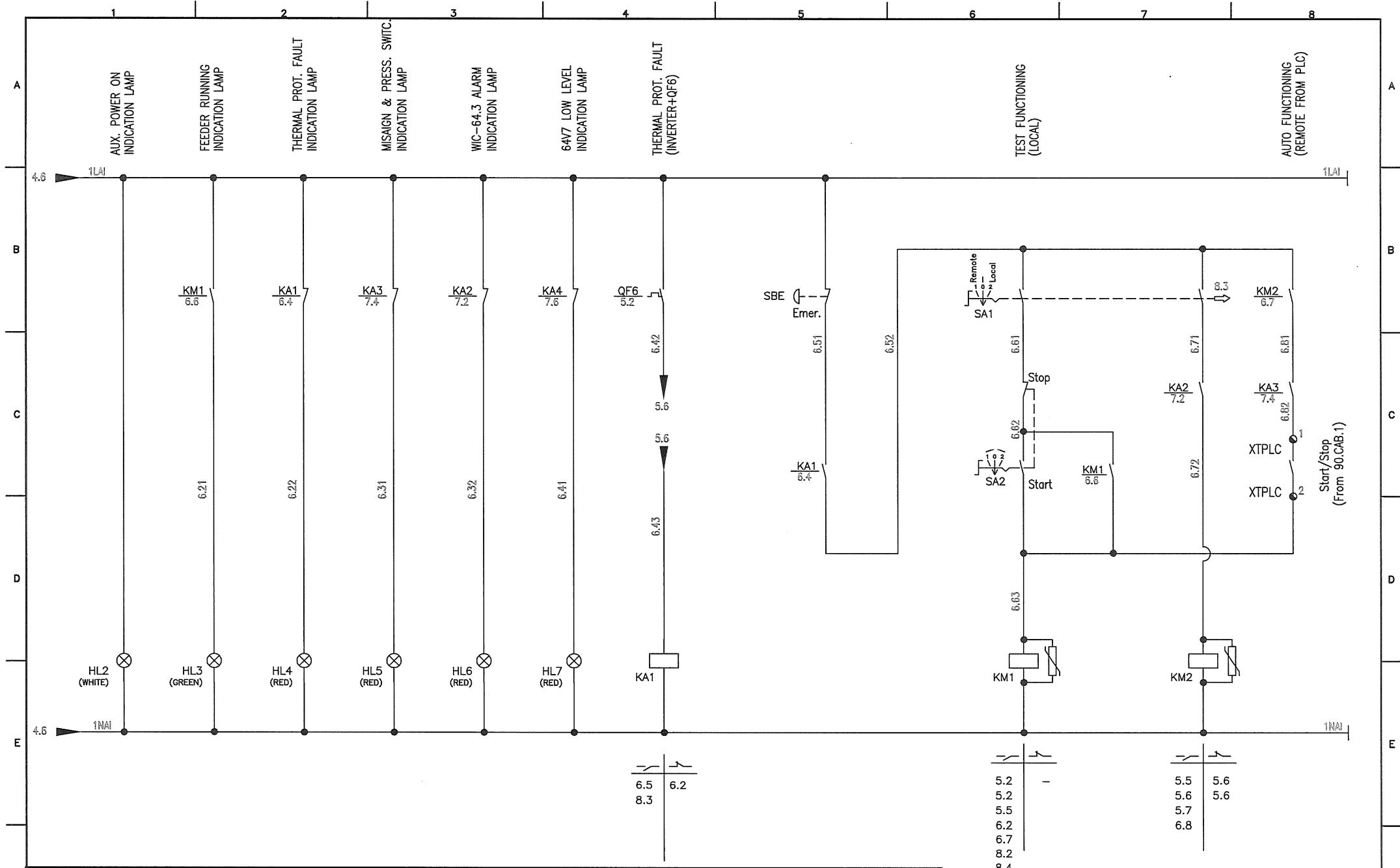
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THR: 25332-CC02-E005A

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JOB : 2F11 dwg. 2F11-85-087

sheet 05  
06 n.sh



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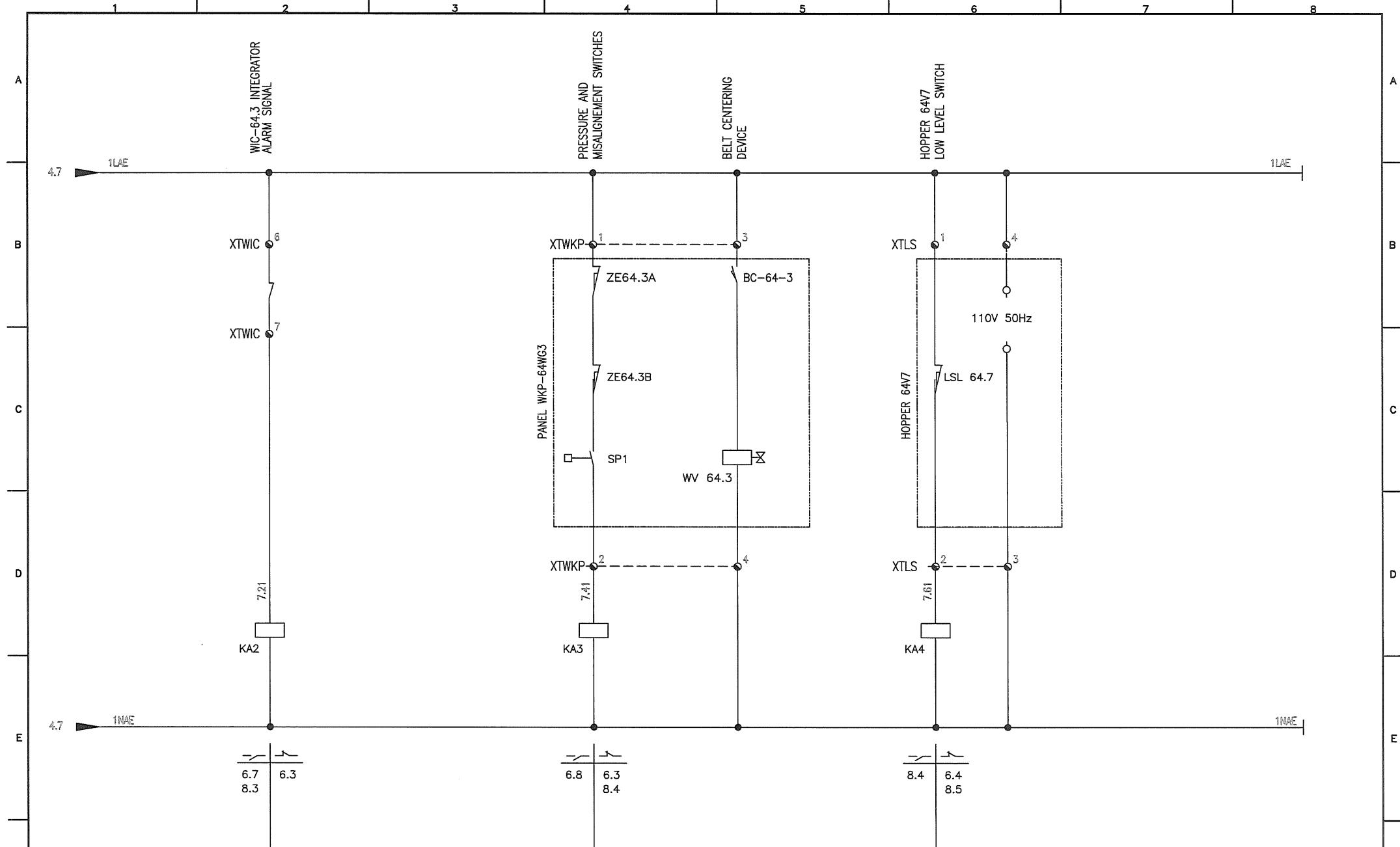
UNI A3			
1	UPDATE AFTER TEST	D.C.	11-09-12
0	ISSUE FOR CONSTRUCTION	D.M.	25-07-12

SABIZ PLANT



WIRING DIAGRAM  
drawing's title:

THR: 25332-CC02-E006A	= KC-64WG3
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JOB : 2F11	dwg. 2F11-85-087
sheet 06	07 n.sh



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1	UPDATE AFTER TEST	D.C.	11-09-12
0	ISSUE FOR CONSTRUCTION	D.M.	25-07-12
rev.	Issue Description	Author	Date

SABIZ PLANT



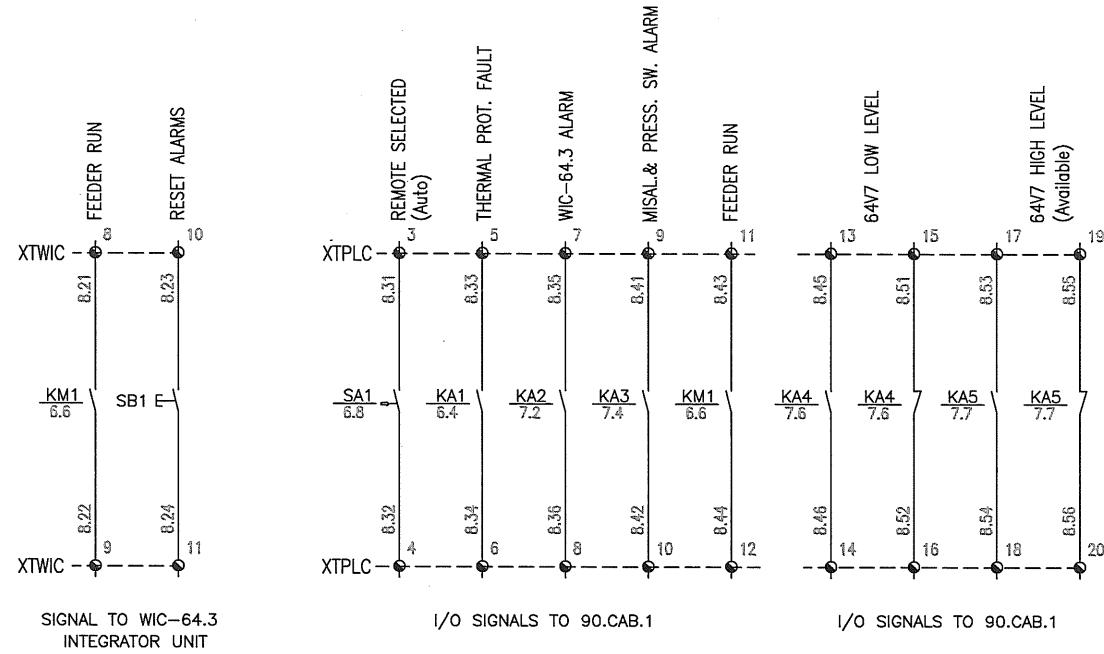
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drawing's title:

THR: 25332-CC02-E007A

= KC-64WG3  
+ .

JOB : 2F11 dwg. 2F11-85-087

sheet 07  
08 n.sh



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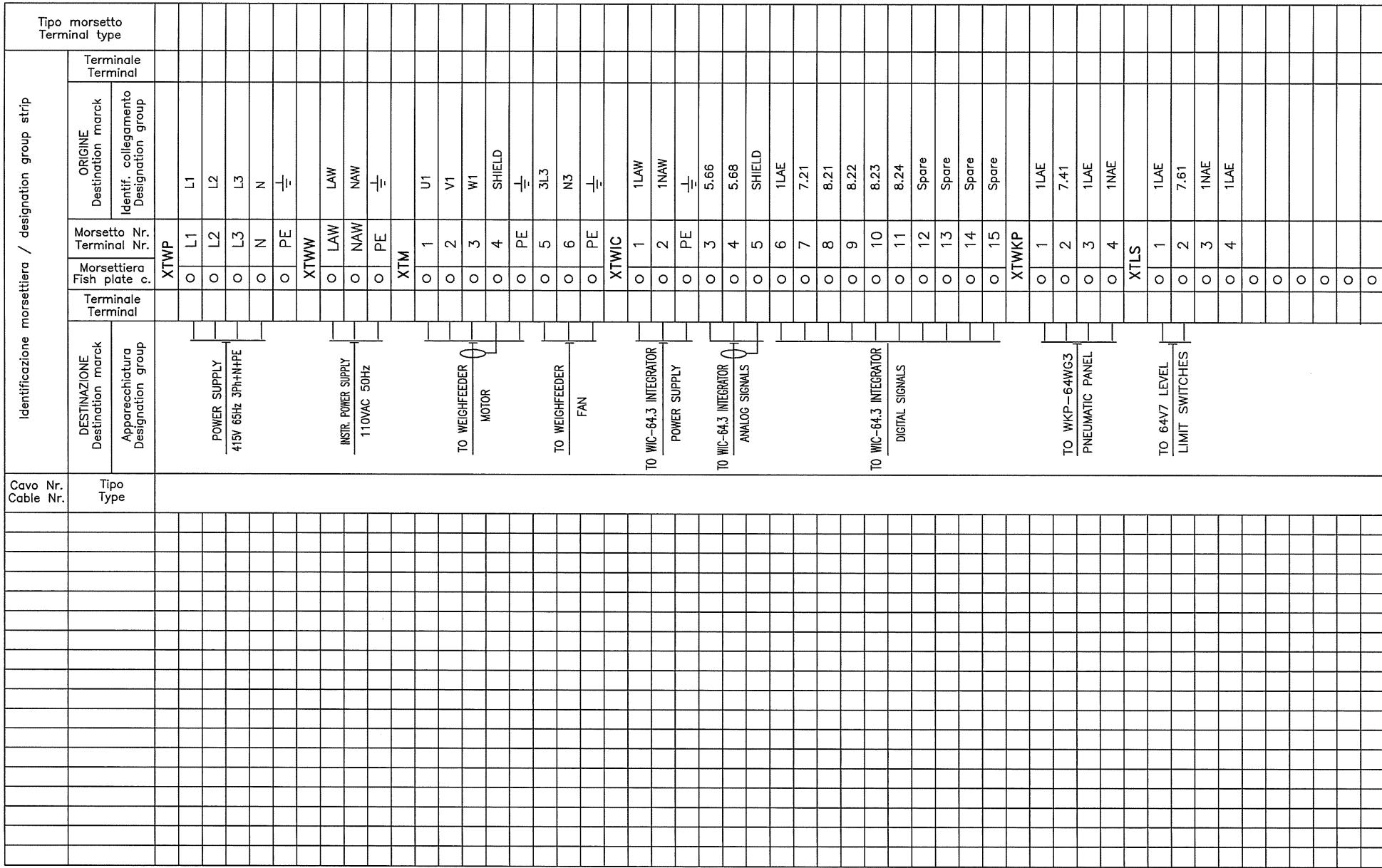
UNI A3			
1	UPDATE AFTER TEST	D.C.	11-09-12
0	ISSUE FOR CONSTRUCTION	D.M.	25-07-12

SABIZ PLANT



WIRING DIAGRAM  
drawing's title:

THR: 25332-CC02-E008A = KC-64WG3  
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JOB : 2F11 dwg. 2F11-85-087 sheet 08  
09 n.sh



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	rev.	Issue Description	Author	Date
	It. DIN 6771/Teil 5	1		2

SABIZ PLANT



## TERMINAL BLOCK

THR: 25332-CC02-E009A

= KC-64WG3

1

sheet 09  
10 n.sh

A		B		C		D		E		F					
1		2		3		4		5		6		7		8	
Tipo morsetto Terminal type		Terminale Terminal		ORIGINE Destination mark Identif. collegamento Designation group											
Morsetto Terminal Nr.	Nr.	XTPLC		O 1	6.82										
Morsettiera Fish plate c.				O 2	6.63										
Terminale Terminal				O 3	8.31										
				O 4	8.32										
				O 5	8.33										
				O 6	8.34										
				O 7	8.35										
				O 8	8.36										
				O 9	8.41										
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				O 11	8.43										
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				O 17	8.53										
				O 18	8.54										
				O 19	8.55										
				O 20	8.56										
				O 21	Spare										
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FROM/TO 90.CAB.1  
I/O SIGNALS

FROM/TO 90.CAB.1  
I/O SIGNALS

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rev. Issue Description Author Date

2

SABIZ PLANT

3



TERMINAL BLOCK  
drawing's title:

5

THR: 25332-CC02-E010A

= KC-64VG3  
+ .

JOB : 2F11 dwg. 2F11-85-087

sheet 10  
11 n.sh

It. DIN 6771/Teil 5 1

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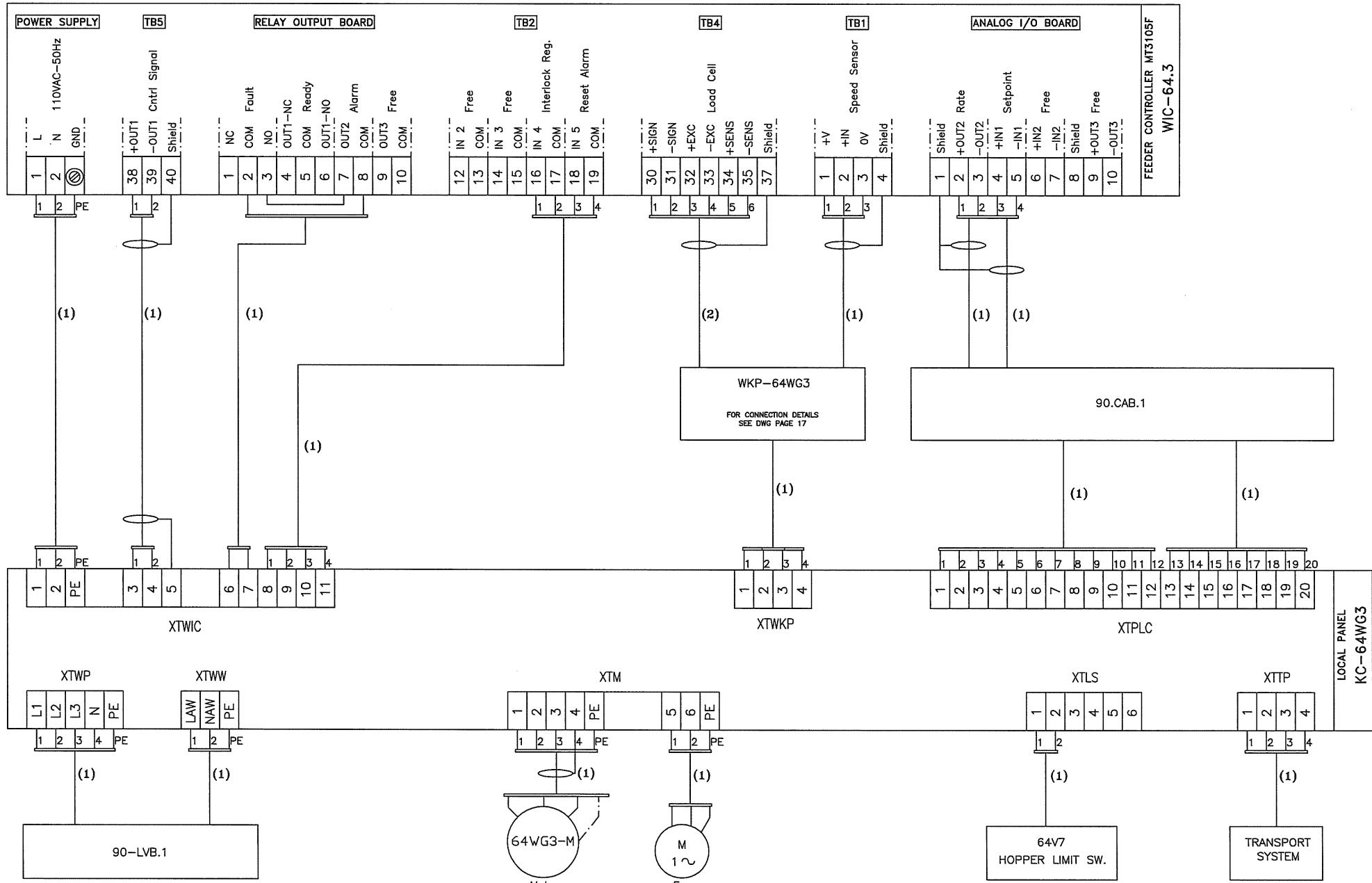
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(1) Cable supply by Ballestra      (2) Cable supply by Ramsey

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	0	ISSUE FOR CONSTRUCTION	D.M.	25-07-12
	rev.	Issue Description	Author	Date

SABIZ PLANT



INTERCONNECTION  
drawing's title:

THR: 25332-CC02-E011A

= KC-64WG3  
+.

JOB : 2F11

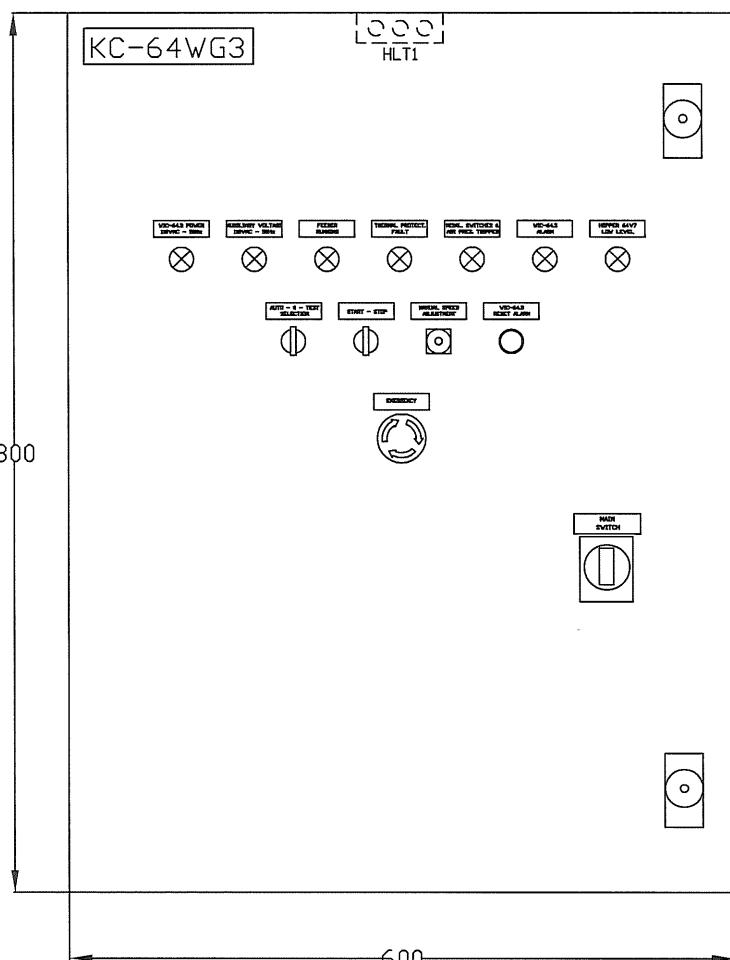
dwg. 2F11-85-087

sheet 11  
12 n.sh

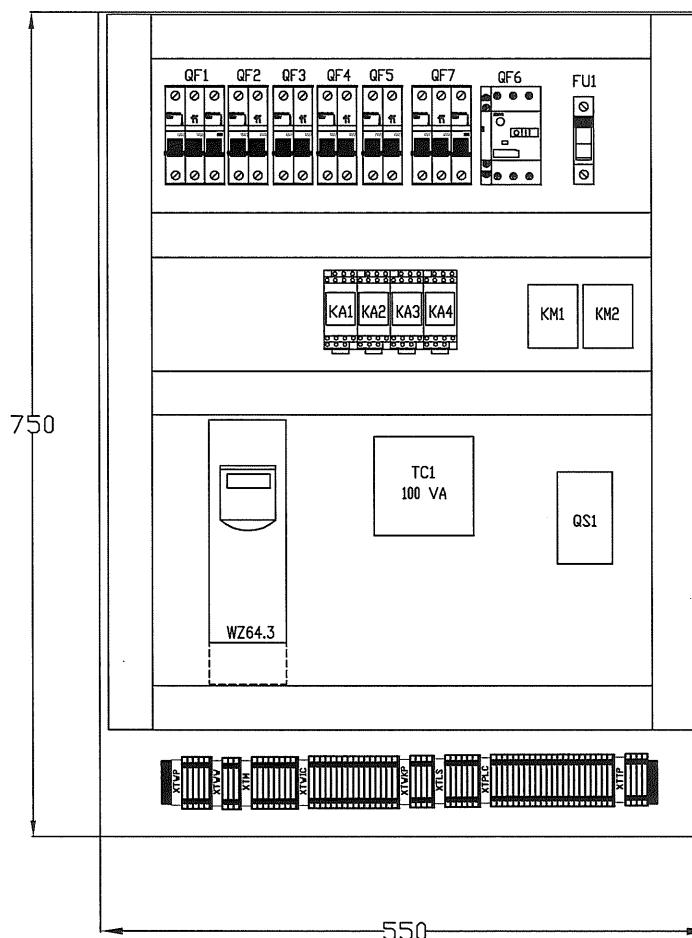
1 2 3 4 5 6 7 8

A

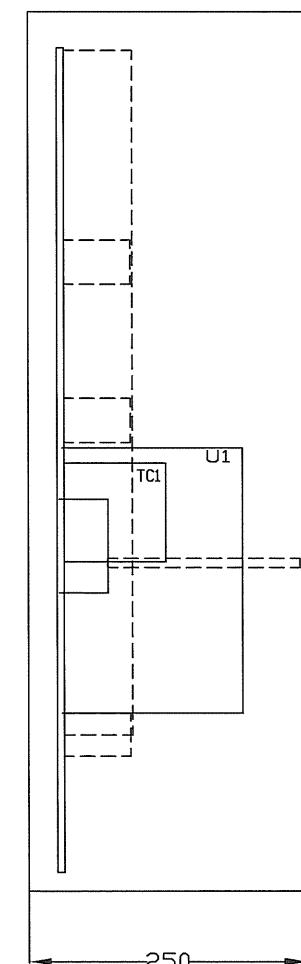
## EXTERNAL VIEW



## INTERNAL VIEW



## SIDE VIEW



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SABIZ PLANT



TOPOGRAPHIC VIEW  
drawing's title:

THR: 25332-CC02-E012A = KC-64WG3  
+.  
JOB : 2F11 dwg. 2F11-85-087

sheet 12  
13 n.sh

1 2 3 4 5 6 7 8

A

A

B

B

WIC 64.3 POWER  
110VAC - 50HzAUXILIARY VOLTAGE  
110VAC - 50 HzFEEDER  
RUNNINGTHERMAL PROTECT.  
FAULTMISAL. SWITCHES &  
AIR PRES. TRIPPEDWIC-64.3  
ALARMHOPPER 64V7  
LOW LEVEL

HL1



HL2



HL3



HL4



HL5



HL6



HL7

AUTO - 0 - TEST  
SELECTION

START - STOP

MANUAL SPEED  
ADJUSTMENTWIC-64.3  
RESET ALARM

SA1



SA2

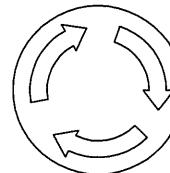


RP1



SB1

EMERGENCY



SBE

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It. DIN 6771/Teil 5 1

2

SABIZ PLANT

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4

LABELS  
drawing's title:

5

THR: 25332-CC02-E013A

= KC-64WG3  
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JOB : 2F11

dwg. 2F11-85-087

sheet 13  
14 n.sh

It. DIN 6771/Teil 5 1

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1 2 3 4 5 6 7 8

A

A

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B

C

C

D

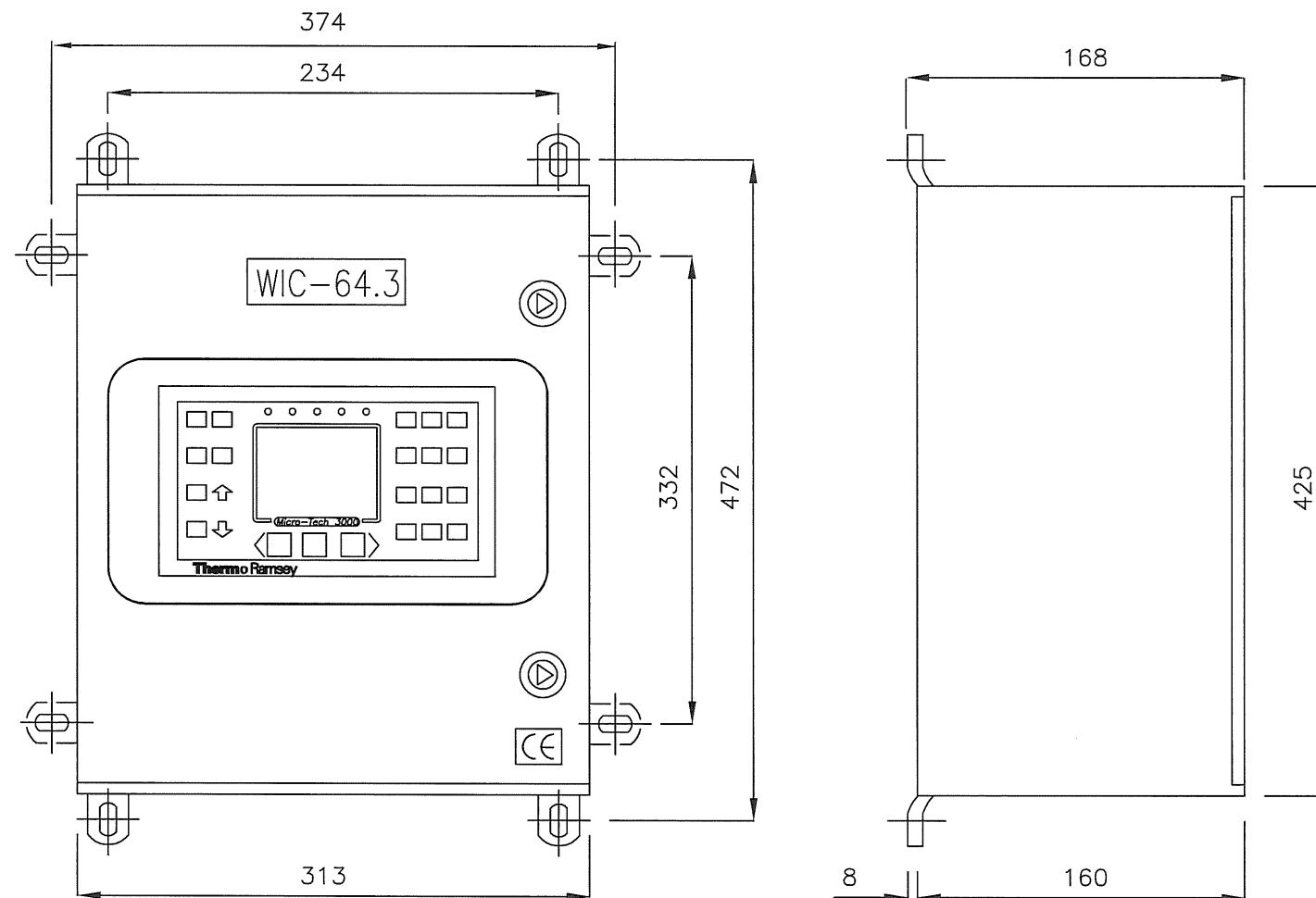
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	0	ISSUE FOR CONSTRUCTION	D.M.	25-07-12
	rev.	Issue Description	Author	Date

SABIZ PLANT



WIC-64.3  
TOPOGRAPHIC VIEW  
drawing's title:

THR: 25332-CC02-E014A

= WIC-64WG3  
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JOB : 2F11 dwg. 2F11-85-087

sheet 14  
14 n.sh

# EQUIPMENT LIST

## SCHEMATIC WIRING DIAGRAM

CODE	EQUIPMENT DESCRIPTION	IDENTIFICATION DATA	MANUFACT.	Q.TY	ID TAG	UTILITIES TAG	CUBICLE	LABEL	DWG Nr.
QS1	MAIN SWITCH 3 X12A S0 2,2/3,2A 1L+1R	3RV1011-1DA15	SIEMENS	1					
QS1	DOOR LOCK ACCESSORIES	3RV1926-0K	SIEMENS	1					
HLT1	VOLTAGE DETECTION INDICATION LAMP DSL3	050ASL500	ELFIN	1					
QF1	MAGNETHERMAL SWITCH 3 POLE (0,5A) - "C" CURVE	5SY6 305-7	SIEMENS	1					
QF2	MAGNETHERMAL SWITCH 2 POLE (2A) - "C" CURVE	5SY6 202-7	SIEMENS	1					
QF3,QF4, QF5	MAGNETHERMAL SWITCH 2 POLE (2A) - "C" CURVE	5SY6 101-7	SIEMENS	3					
QF6	MAGNETHERMAL SWITCH 0,11-0,16A 1L+1R	3RV1011-OAA15	SIEMENS	1					
QF7	MAGNETHERMAL SWITCH 3 POLE (10A) - "C" CURVE	5SY4 310-7KK11	SIEMENS	1					
F1	FUSEHOLDER 1P	3NW7011	SIEMENS	1					
TC1	SAFETY AND INSULATION TRANSFORMER 100 VA	Primary:400-415 VAC Secondary : 110 VAC	MG	1					
WZ 64.3	INVERTER ABB 0,37 Kw	ACS355-03E01A2-4	ABB	1					
WZ 64.3	BASIC CONTROL PANEL ACS-CP-C	J404	ABB	1					
KM1, KM2	CONTACTOR 110VAC - 3+1NO	3RT10 16-1AF01	SIEMENS	2					
KM1, KM2	VARISTOR FOR CONTACTOR	3RT1916-1JK00	SIEMENS	2					
KM1	AUXILIARY CONTACT S00 4NO	3RH1911-1FA40	SIEMENS	1					
KM2	AUXILIARY CONTACT S00 2NO+2NC	3RH1911-1FA22	SIEMENS	1					
KA1,2,3,4	RELAY 4 CONTACT WITH SURGE SUPPRESSION	MY4N-CR (110VAC)	OMRON	4					
KA1,2,3,4	SOCKET FOR RELAY	PYF14AN	OMRON	4					

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	Drawing supplier <b>25332-CC02-E015A</b>	Rev. <b>1</b>	Plant <b>SABIZ</b>						
	Drawing <b>2F11-85-087</b>	Sheet <b>15</b>	Drawing's title <b>EQUIPMENT LIST</b>	1	UPDATE AFTER TEST	DC	11/09/2012		
				0	ISSUE FOR CONSTRUCTION	DM	25/07/2012		
				Revisi	Issue description	Author	Date		

EQUIPMENT LIST					SCHEMATIC WIRING DIAGRAM									
					CODE	EQUIPMENT DESCRIPTION	IDENTIFICATION DATA	MANUFACT.	Q.TY	ID TAG	UTILITIES TAG	CUBICLE	LABEL	DWG Nr.
RP1	OPERATOR FOR POTENTIOMETER	CEP9MZ	CEMA	1										
RP1	POTENTIOMETER SINGLE TURN	5 KOhm	SBC	1										
SA1	SELECTOR SW. 3 Position BLACK	3SB3500-2SA11	SIEMENS	1										
SA2	SELECTOR SW. 2 Position BLACK SPRING RETURN	3SB3500-2EA11	SIEMENS	1										
SBE	EMERGENCY PLUNGER WITH MECHANICAL LOCK	3SB3500-1HA20	SIEMENS	1										
SB1	PUSHBUTTON BLACK	3SB3500-0AA11	SIEMENS	1										
SA1, SA2, SB1	CONTACT 1 NO	3SB3400-0B	SIEMENS	5										
SBE, SA2	CONTACT 1 NC	3SB3400-0C	SIEMENS	2										
HL1, HL2	LAMP WHITE	3SB3604-6AB60	SIEMENS	2										
HL3	LAMP GREEN	3SB3604-6AB40	SIEMENS	1										
HL4..7	LAMP RED	3SB3604-6AB20	SIEMENS	4										
HL1...7	LAMP BA9s - 110VAC 2W		SIEMENS	7										
XT..	TERMINAL 4 mmq		SIEMENS	56										
XT..	GROUND TERMINAL 4 mmq		SIEMENS	5										
-	SET OF LABELS	DWG. 2F11-85-082 Sheet 13	-	1										
KC-64WG3	CABINET 800(H)x600(W)x250(D)	NSYS 3D8625P	SCHNEIDER	1										

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	Drawing supplier <b>25332-CC02-E017A</b>	Rev. <b>1</b>	Plant <b>SABIZ</b>					
	Drawing <b>2F11-85-087</b>	Sheet <b>16</b>	Drawing's title <b>EQUIPMENT LIST</b>	1	UPDATE AFTER TEST	DC	11/09/2012	
		Next <b>17</b>		0	ISSUE FOR CONSTRUCTION	DM	25/07/2012	
				Revision	Issue description	Author	Date	

1 2 3 4 5 6 7 8

A

A

B

B

C

C

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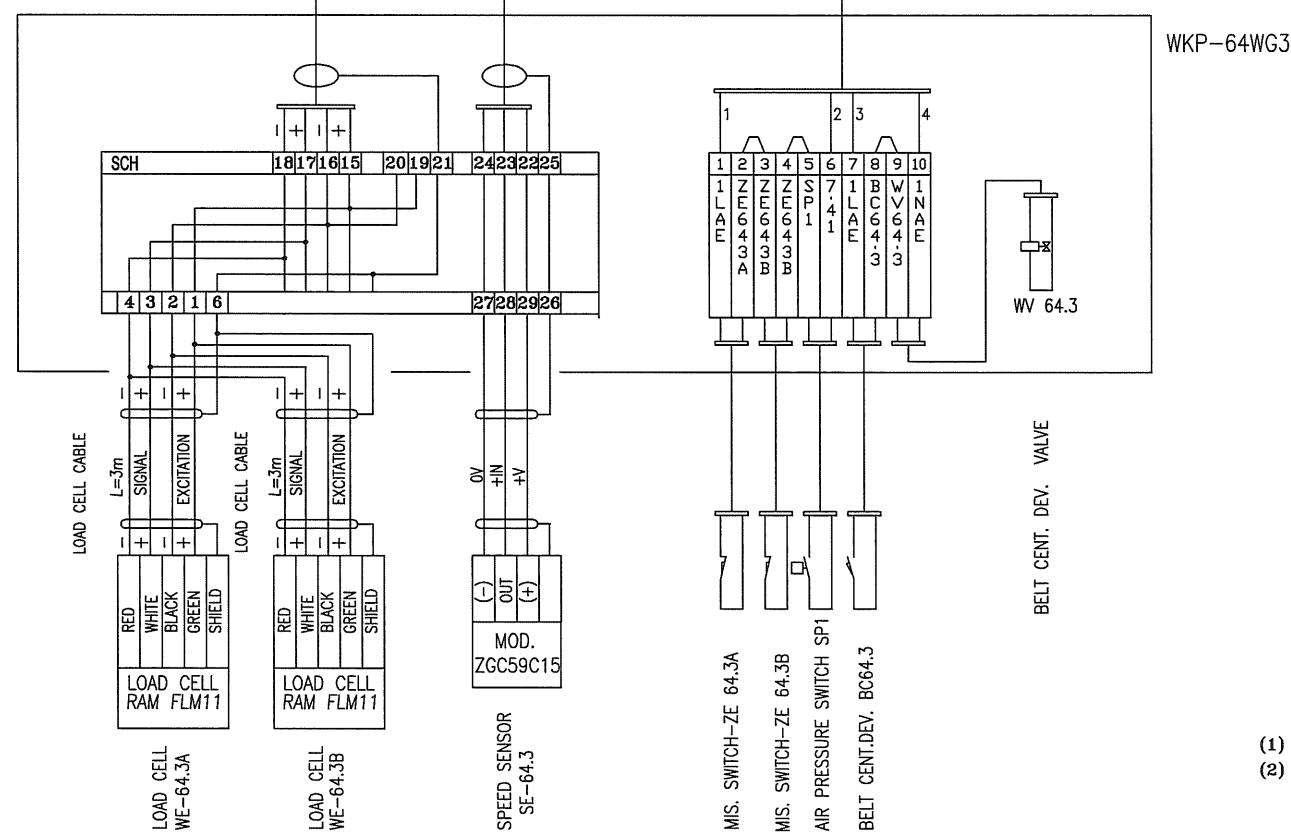
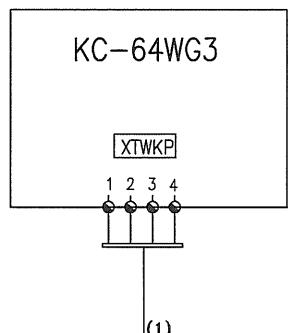
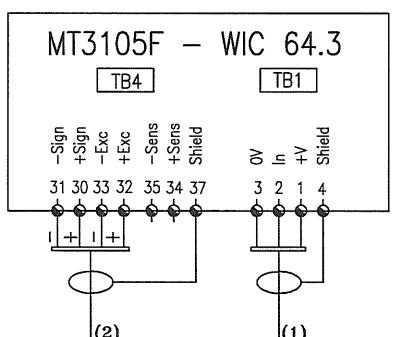
D

E

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F

F



(1) Cable supply by Ballestra  
 (2) Cable supply by Ramsey

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SABIZ PLANT



WKP-64WG3  
 ELECTRICAL AND PNEUMATIC  
 JUNCTION BOX  
 drawing's title:

THR: 25332-CC02-E017A

JOB : 2F11 dwg. 2F11-85-087

sheet 17  
 18 n.sh

1 2 3 4 5 6 7 8

A

A

B

B

C

C

D

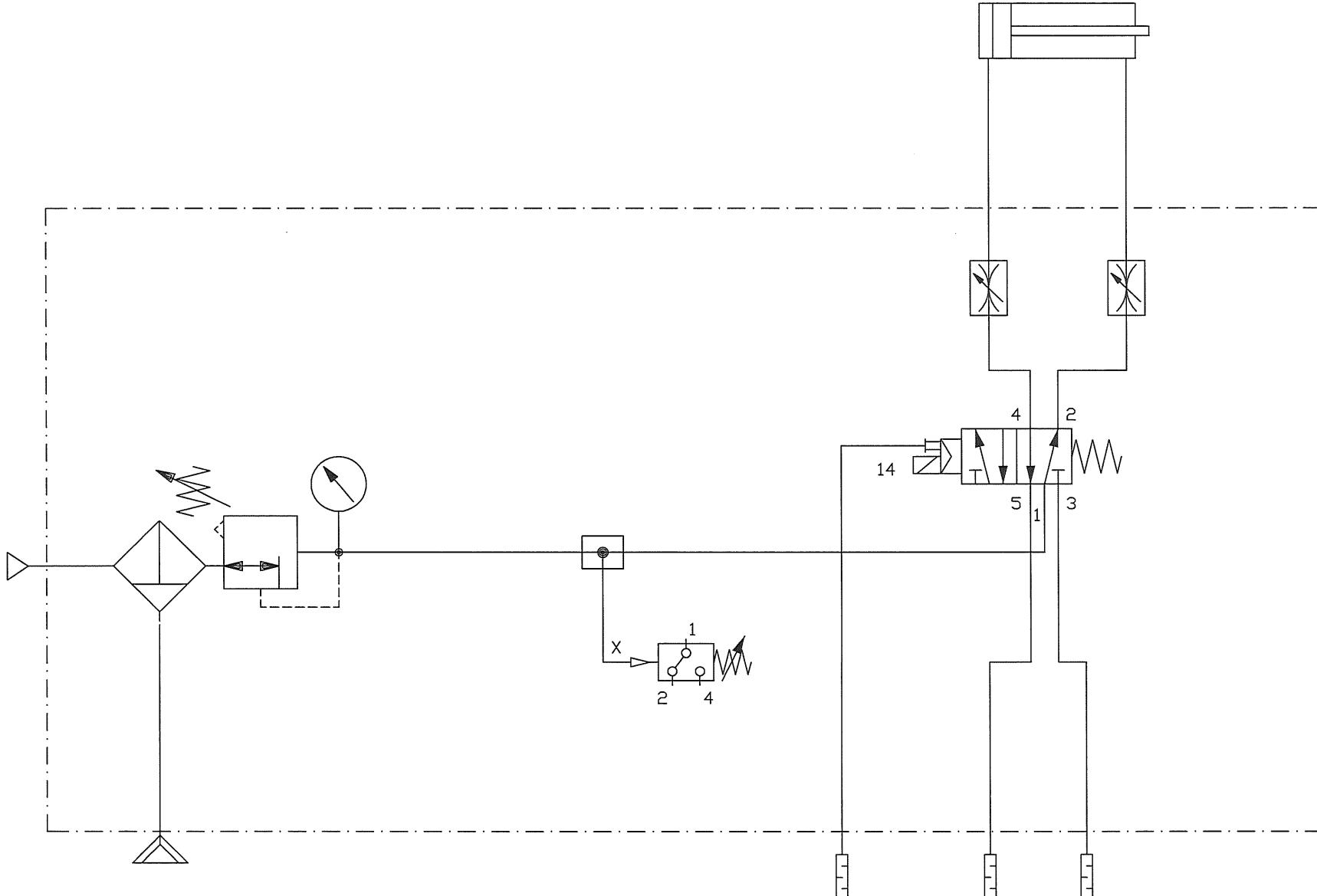
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UNI A3				SABIZ PLANT	WKP-64WG3 ELECTRICAL AND PNEUMATIC JUNCTION BOX drawing's title:	THR: 25332-CC02-E018A	= -
1	UPDATE AFTER TEST	D.C.	11/09/2012				
0	ISSUE FOR CONSTRUCTION	D.M.	25/07/2012				
rev.	Issue Description	Author	Date			JOB : 2F11	sheet 18
It. DIN 6771/Teil 5 1	2	3	4	5	6	dwg. 2F11-85-087	19 n.sh

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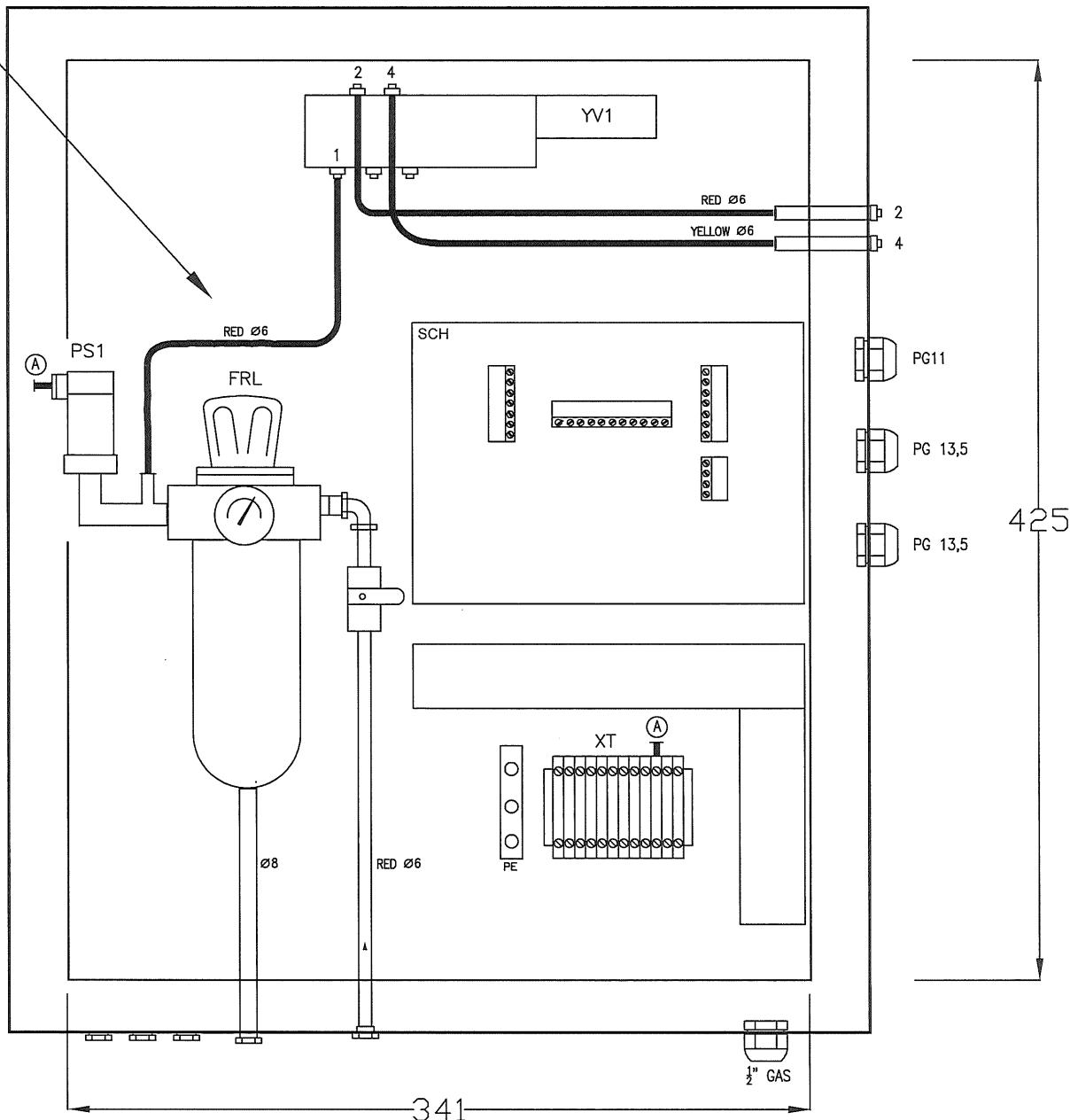
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## Internal Plate



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rev.	Issue Description	Author	Date
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SABIZ PLANT



WKP-64WG3  
INTERNAL VIEW FOR  
PNEUMATIC BOX  
drawing's title:

THR: 25332-CC02-E019A

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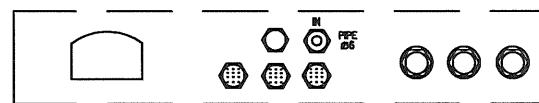
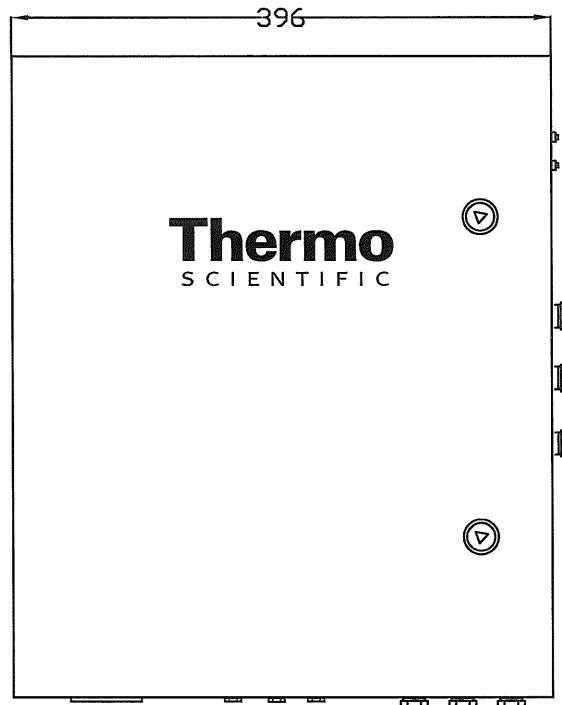
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rev.	ISSUE FOR CONSTRUCTION	DM	25/07/2012
It.	Issue Description	Author	Date

SABIZ PLANT



WKP-64WG3  
TOPOGRAPHIC VIEW FOR  
PNEUMATIC BOX  
drawing's title:

THR: 25332-CC02-E020A

JOB : 2F11 dwg. 2F11-85-087

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## ELECTRICAL EQUIPMENT LIST

## **SCHEMATIC WIRING DIAGRAM**

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	Drawing supplier <b>25332-CC02-E021A</b>	Rev. <b>1</b>	Plant <b>SABIZ PLANT</b>				
	Drawing <b>2F11-85-087</b>	Sheet <b>21</b>	Drawing's title	<b>1</b>	UPDATE AFTER TEST	DC	11/09/2012
		Next <b>22</b>	ELECTRICAL EQUIPMENT LIST	<b>0</b>	ISSUE FOR CONSTRUCTION	DM	25/07/2012
				Revision	Issue description	Author	Date

# PNEUMATICAL EQUIPMENT LIST

## **SCHEMATIC WIRING DIAGRAM**

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 Thermo SCIENTIFIC Thermo Fisher Scientific - Italia Srl - Strada Firenze km 0,1 - Novate ME	Drawing supplier <b>25332-CC02-E022A</b>	Rev. <b>1</b>	Plant <b>SABIZ PLANT</b>				
 desmet ballestra	Drawing <b>2E50-85-087</b>	Sheet <b>22</b>	Drawing's title <b>PNEUMATICAL EQUIPMENT LIST</b>	1 0	UPDATE AFTER TEST ISSUE FOR CONSTRUCTION	DC DM	11/09/2012 25/07/2012
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