



		\mathbb{T}		OPT. BLEACHER PROPORTIONING GROUP						2F11	. <i>3</i> 5 .	153	
		ITEM	<u>62WG3</u>							0.5			
_		/		TYPE : SGS-10					FLOW SHEET <u>2F11</u> . 10 . 103				
desr	net ballestr	a N°RE	quired 1	PLANT	SABIZ		JOB _	2F11	SHEET	1	OF	1	
Rev.	Date	Drawn											
0	09.03.12	T.T.	ISSUED FOR	INFORM									
1	11.04.12	F.C.	ISSUED FOR	MATERI	MATERIAL SUPPLY - ORIENTATION DEFINED								
2													
3													

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		N	IJZZ	LES			I	DESIGN DATA		SHELL	COIL	JACKE	
⊃□S.	SIZE	RATING	N°	SERVICE	THK. NOZZLES		NOZZLES ORIENT.	OPERATING PRESSURE Bar (g)		0			
S1	Øi190	AS DWG	1	PRODUCT INLET		2		DESIGN PRESSURE	Bar (g)	0			
25	300× 620	AS DWG	1	PRODUCT OU	TLET	2	<u></u>	HYDROSTATIC TEST PRESSURE	Bar (g)	_			
23	Ø80	AS DWG	1	DEDUSTING		2	270°	PNEUMATIC TEST PRESSURE	Bar (g)	-			
\$4	400× 400 AS DWG 1 INSPECTION		INSPECTION	DOOR	-	270°	OPERATING TEMPERATURE *C						
\$5	1/4″F	ASME B1.20.1 NPT 3000#	1	P CONNECTION			270°	DESIGN TEMPERATURE					
							FLUID/SPECIFIC WEIGHT 0.4	- 0.6 Kg/dm3	OPTICAL BLEACHER		/		
								HEAT EXCHANGE SURFACE	m2	-			
							HEAT TREATMENT						
							X-RAY TEST						
							NETRATING LIQUIDS TEST		_				
								JOINT EFFICIENCY		0.7			
								CORROSION ALLOWANCE	mm	-	<u> </u>		
								GEDMETRIC CAPACITY	litri	17~	/		
								INSPECTION INSTITUTE		CUST	□MER		
										TD. B	ALLES	TRA	
								WEIGHTS					
								EMPTY110~Kg		T.1	120.	. ,	
								$\begin{bmatrix} EMPTY & 110^{\prime\prime} & Kg \end{bmatrix}$	J UPERA	IING .	130^	, k	
NAME PLATE POSITION							180°						
MATERIALS								STD. DETAILS		ENCLOSED DWG.			
INTERNAL COVER #						316		WORKING DWG .		SB-ST-30173/4 SB-SP-1344/1			
						316		WELDING BEVEL					
FLANGE A						316		GENERAL NOTES			SB-PRS-SP001/0		
GASKETS SEE SB-SP-14								PAINTING		SB-ATI-SP002/4			
EXTERNAL SHELL AISI 3								NAME PLATE HOLDER		SB-PRS-00121/0			
EXTERNAL COVER					AISI 304			NAME PLATE			SB-PRS-00119/0		
LIFIE								INCHI ATION NO					
		HOLD	ATON	TVDE MAYE	וחו ב די		\geq	INSULATION: NO					
NIDTO	. : / (🚄	PNEUMATIC OPER	:ATUK	TIPE : MAXIL	וו כ אאו								
NOTE	+	R3 - PNEUMATIC				-							

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