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BALLESTRA S.p.A
MILANO (ITALIA)

PREPAR. DEI LEMBI PER SALDATATURA
MANUALE DI TRONCHETTI E MANICOTTI

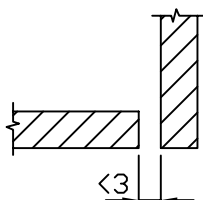
PREPARATION OF EDGES FOR MANUAL WELDING
OF NOZZLES AND COUPLING

DIS. SP.1344
DWG.

SHEET 2 OF 4

REV.	DESCRIPTION	DATE
1	ENGLISH TRANSLATION	05/11/2010

10



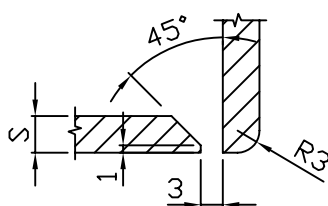
SPESSORI $S = 4$ mm
THICKNESS

PER TUTTI I MATERIALI FERROSI
FOR ALL FERROUS MATERIALS

MATERIALI: -TUTTI / ALL
MATERIAL

SALDATE: -AE
WELDINGS

11



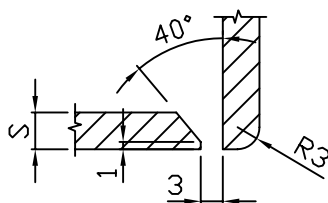
SPESSORI $S = 5-14$ mm
THICKNESS

PER TUTTI I MATERIALI FERROSI
FOR ALL FERROUS MATERIALS

MATERIALI: -TUTTI / ALL
MATERIAL

SALDATE: -AE
WELDING

12



SPESSORI $S = 15-35$ mm
THICKNESS

PER TUTTI I MATERIALI FERROSI
FOR ALL FERROUS MATERIALS

MATERIALI: -TUTTI / ALL
MATERIAL

SALDATE: -AE
WELDING