

PLAN FROM  $\nabla 25500$  TO  $\nabla 30500$

### NOTE GENERALI – GENERAL NOTES

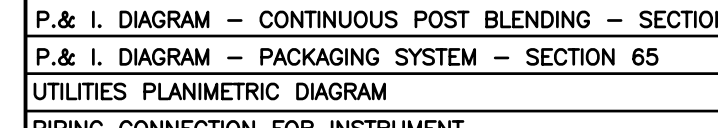
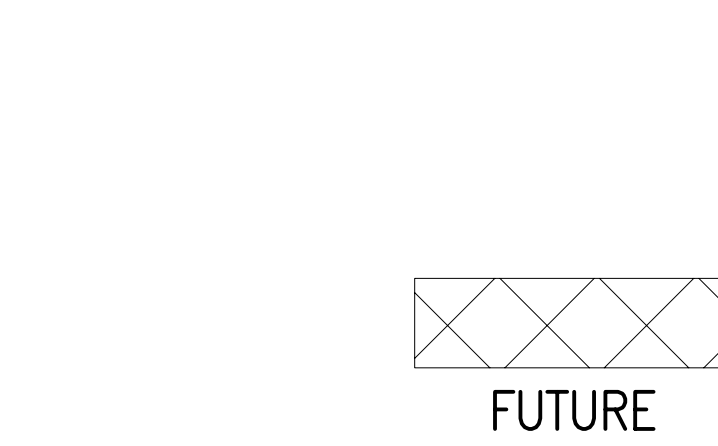
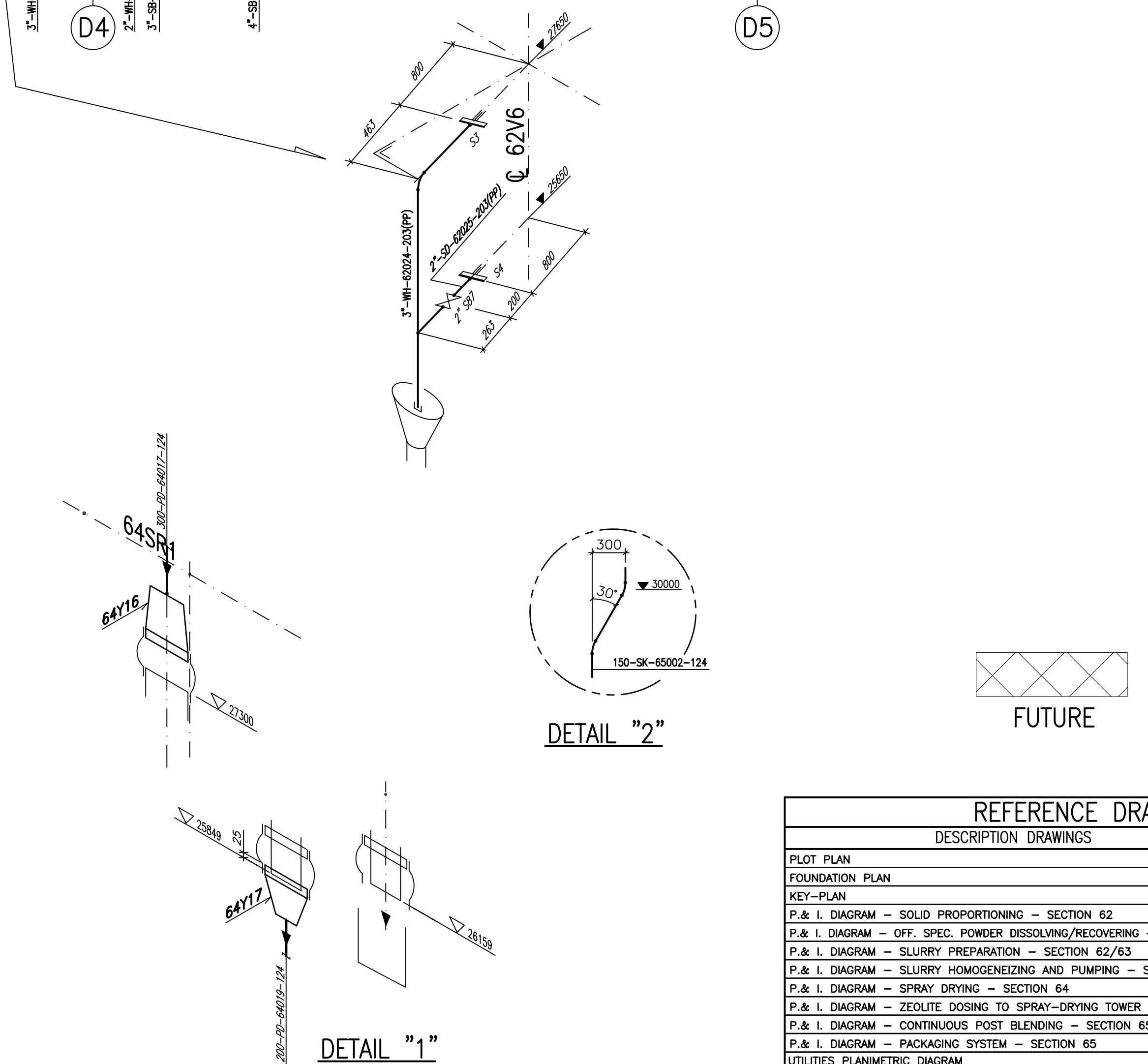
- $\nabla$  ELEVATION FONDO TUBO O ELEVAZIONE GENERICA.  
ELEVATION TO PIPE BOTTOM OR GENERAL ELEVATION.
- $\nabla$  ELEVATION ASSE TUBO.  
ELEVATION TO PIPE CENTERLINE.
- $\nabla$  ELEVATION ASSE VALVOLA.  
ELEVATION TO VALVE CENTERLINE.
- $\nabla$  ELEVATION FACCIA INFERIORE FLANGIA.  
ELEVATION TO BOTTOM FACE OF FLANGE.
- $\nabla$  ELEVATION FACCIA SUPERIORE FLANGIA.  
ELEVATION TO TOP FACE OF FLANGE.
- TUTTE LE QUOTE SONO RIFERITE ALL'ELEVAZIONE D'IMPIANTO  $\pm 0.00$  CORRISPONDENTE A (m.....S.L.M.).  
ALL VERTICAL DIMENSIONS ARE REFERRED TO PLANT ELEVATION  $\pm 0.00$  CORRESPONDING TO (m.....A.S.L.).
- PREVEDERE SFUGHI SUI PUNTI ALTI E DRENAGGI NEI PUNTI PIU' BASSI DELLE TUBAZIONI.  
GLI SFUGHI E I DRENAGGI PER LE LINEE DN  $\leq 80$  (3") DEVONO ESSERE DA DN 15 (1/2").  
GLI SFUGHI E I DRENAGGI PER LE LINEE DN  $\geq 80$  (3") DEVONO ESSERE DA DN 20 (3/4").  
PROVIDE VENTS AT HIGHEST POINTS AND DRAINS AT LOWEST POINTS OF LINES.  
VENTS AND DRAINS FOR THE LINES DN  $\leq 80$  (3") WILL HAVE TO BE DN 15 (1/2").  
VENTS AND DRAINS FOR THE LINES DN  $\geq 80$  (3") WILL HAVE TO BE DN 20 (3/4").
- I COLLEGAMENTI DELLE TUBAZIONI (D.O. SERVIZI) CON DN  $\leq 15$  (1/2") TRA I COLLETTORI E LE APPARECCHIATURE O LE INDEMNITAZIONI (FRATELLI ECCEZIONE PER LE APPARECCHIATURE E LE TUBAZIONI DELLO ZOLFO) DEVONO ESSERE STABILITI IN CANTIERE E NON SONO, PERTANTO, INDICATI SULLA TAVOLA DI MONTAGGIO.  
THE CONNECTIONS OF UTILITIES PIPES DN  $\leq 15$  (1/2") BETWEEN MANIFOLDS AND EQUIPMENTS OR JOINTED PIPES WITH EXCEPTION OF SULPHUR EQUIPMENTS AND PIPES SHALL BE ESTABLISHED ON SITE AND THEREFORE ARE NOT INDICATED ON THE PIPING ARRANGEMENT DRAWINGS.
- TUTTE LE DIMENSIONI SONO IN mm. SALVO DIVERGENTE INDICATO.  
ALL DIMENSIONS ARE IN mm. UNLESS OTHERWISE INDICATED.

### KEY PLAN

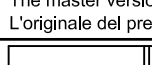
NOZZLE CHART						
EQUIPMENTS ITEM	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES	ORIENTATION
FOUNDATION ELEVATION					NORTH EAST ELEV.	HORIZON. 0°=UP 180°=DOWN
62A2 $\nabla 25600$	S1	3"	S.O.-R.F. 150	425	26658 220°	0°
	S2	4"	S.O.-R.F. 150	850	26130 180°	90°
	S3	3"	S.O.-R.F. 150	850	25920 345°	90°
	S6	#100	ST.406/4	450	26550 90°	22°
	S7	4"	S.O.-R.F. 150	450	26550 90°	22°
62CL1 $\nabla 28200$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	T1	1"	S.O.-R.F. 150	850	25920 255°	90°
62CL2 $\nabla 27700$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62CL3 $\nabla 27700$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62CL4 $\nabla 27980$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62CL5 $\nabla 29900$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62CL6 $\nabla 29900$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62V1 $\nabla 35600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62V2-V3 $\nabla 35600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°

NOZZLE CHART						
EQUIPMENTS ITEM	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES	ORIENTATION
FOUNDATION ELEVATION					NORTH EAST ELEV.	HORIZON. 0°=UP 180°=DOWN
62V4 $\nabla 35600$	S1	3"	S.O.-R.F. 150	425	26658 220°	0°
	S2	4"	S.O.-R.F. 150	850	26130 180°	90°
	S3	3"	S.O.-R.F. 150	850	25920 345°	90°
	S6	#100	ST.406/4	450	26550 90°	22°
	S7	4"	S.O.-R.F. 150	450	26550 90°	22°
62V5 $\nabla 35600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	T1	1"	S.O.-R.F. 150	850	25920 255°	90°
62V6 $\nabla 25800$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62V7 $\nabla 35600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62V8 $\nabla 35600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62WG1 $\nabla 25600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
62WG3 $\nabla 25600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°

NOZZLE CHART						
EQUIPMENTS ITEM	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES	ORIENTATION
FOUNDATION ELEVATION					NORTH EAST ELEV.	HORIZON. 0°=UP 180°=DOWN
62WG4 $\nabla 25600$	S1	3"	S.O.-R.F. 150	425	26658 220°	0°
	S2	4"	S.O.-R.F. 150	850	26130 180°	90°
	S3	3"	S.O.-R.F. 150	850	25920 345°	90°
	S6	#100	ST.406/4	450	26550 90°	22°
	S7	4"	S.O.-R.F. 150	450	26550 90°	22°
64SR1 $\nabla 28500$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	T1	1"	S.O.-R.F. 150	850	25920 255°	90°
65N1 $\nabla 25500$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
65V1 $\nabla 35600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
65V2 $\nabla 35600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
65WG1 $\nabla 25600$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°
65WG2 $\nabla 27850$	S1	1"	S.O.-R.F. 150	425	26658 180°	0°
	S2	2"	S.O.-R.F. 150	850	25920 255°	90°



REFERENCE DRAWINGS	
DESCRIPTION DRAWINGS	NUMBER DRAWINGS
PLOT PLAN	2F11-20-101
FOUNDATION PLAN	2F11-20-101
KEY-PLAN	2F11-20-101
P.A. I. DIAGRAM - SOLID PROPORTIONING - SECTION 62	2F11-10-103 SH.1
P.A. I. DIAGRAM - OFF. SPEC. POWDER DISSOLVING/RECOVERING - SECTION 62	2F11-10-103 SH.2
P.A. I. DIAGRAM - SLURRY PREPARATION - SECTION 62/63	2F11-10-104 SH.1
P.A. I. DIAGRAM - SLURRY HOMOGENEIZING AND PUMPING - SECTION 63	2F11-10-104 SH.2
P.A. I. DIAGRAM - SPRAY DRYING - SECTION 64	2F11-10-105 SH.1
P.A. I. DIAGRAM - ZEOLITE DRYING TO SPRAY-DRYING TOWER - SECTION 64	2F11-10-105 SH.2
P.A. I. DIAGRAM - CONTINUOUS POST BLENDING - SECTION 65	2F11-10-106 SH.1
P.A. I. DIAGRAM - PACKAGING SYSTEM - SECTION 65	2F11-10-106 SH.2
UTILITIES PLANNING DIAGRAM	2F11-12-101
PIPING CONNECTION FOR INSTRUMENT	SB-AT-SP030/0
INSULATION SPECIFICATION	SB-AT-SP030/0
WATER TRACINGS SPECIFICATION	SB-AT-SP030/0
STEAM TRACINGS SPECIFICATION	SB-AT-SP030/0
SKETCHES FOR DUSTING NETWORK	2F11-60-110
"T" PIECES LIST -	2F11-60-111
PIPING SUPPORT LAY-OUT AREA 1	2F11-60-109

1	REVISED WHERE INDICATED		M.B.	17.09.2012
0	ISSUED FOR CONSTRUCTION		M.B.	27.06.2012
REVISION	REVISION HISTORY	DRAWN	DATE	
Revision	Drawn (number)	Drawn	Date	
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		2F11-60-101-6		
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MILANO - Italy				
Job	2F11	SHEET	6 / 11	
Concrezione		SHEET REVISION		
PLANT	SABIZ	Revision Page	1	
Infrastr.		Scale: 1:233		
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