

Manual balledira				]				CUST	OMER						DWG2	PF11 .	35 . 12	24	
Part   Sable   Part   Sable   Part   Sable   Part				ITEM	6.	<u>3F</u>	<u>2B</u>	2	nd.	SLUF	RRY FE	EDIN	G FIL	TER	FLOW SHEE	⊤ 2F11	. 10 .	104	
	desm	net ballest	ra	N°RF	OUIR	FD	1	DI ANI	т ,	SABIZ			IOR	2F11					
0	Rev	Date		1	Q 0 t			FLAN	<u> </u>				<u> </u>						
2   24,6617   F.C.   SSUED FOR CONSTRUCTION - STIRRER TYPE DEFINED	_				ISSI	UED	FOR	INFO	RMATI	ON									
3	1	11.04.1	2	F.C.	ISS	UED	FOR	MATE	RIAL	SUPPL'	Y- ORIEI	OITATIO	N DEFI	NED					
4	2	21.06.1	2	F.C.	ISSI	UED	FOR	CONS	STRUC	CTION -	- STIRRE	R TYPI	E DEFI	NED					
S	3																		
THE MASTER VESSION OF THIS DOCUMENT IS STORED AS A DIGITAL FILE IN A DATABASE - APPROVAL PROCESS IS DIGITALLY MANAGED MAN IN SIGNATURE IS VISIBLE ON THE DOCUMENT																			
NOZZLES	THE									AS A DI	GITAL FIL	E IN A	DATABA	SE - APPRO	VAL PROCESS	S IS DIGI	TALLY MA	 ANAGE D	
POST   SIZE   RATING   N   SERVICE   THK,   NOZZIES   SERVICE   SERVICE   THK,   NOZZIES   SERVICE   SER	AND	NO SIGN	IATUR	E IS VI				DOCUME	NT				DF	SIGN DAT	·A	SHELL	JACKET	Tooli	
ST   6'   S.D R.F. ISO#   1   PRODUCT INLET   180'   DESIGN PRESSURE   10.5   0.5	DOC	0175		DATING								ODED						+ COIL	
S			1							IHK						0,5	+ -	_	
S3   2"   A3ML 1508 RF.   1   DRAIN   Q	_					1												-	
SS   2	-					1			JILEI						- ,	1,5			
SS   1/2"						1													
			_		50#	1			NLET		+	_			\L	100			
HEAT EXCHANGE SURFACE   M2   M2   M2   M2   M3   M3   M3   M3	55	1/2″F	ASML B1.20.1 NPT 3000#			1	VENT				90°								
HEAT TREATMENT													<u>′</u>			SLURRY			
X_RAY TEST															ICE m.	2 –	-		
PENETRATING LIQUIDS TEST																_	_		
NAME PLATE POSITION												X-RA	Y TEST			_	_		
T4												PENE.	PENETRATING LIQUIDS TEST			_	_		
14   3/8FF   UNI ISU 7/1   1   WP FLUXING   90'   GEOMETRIC CAPACITY   145   38     17   1   20		Pn										JOINT	EFFICI	ENCY		0.7	0.7		
17   1/2"   S.D R.F. 150#   1   WP FLOXING   1   WP		3/8"F	UN	II ISO 7/	/1	1	WP F	LUXIN			270°	CORROSION ALLOWANCE mm					-		
T1   1/2"   S.D R.F.   150#   1   WP-VP   INLET   2.77   45"   CODE   STD. BALLESTRA		3/8″F				1						GEOMETRIC CAPACITY litri				<u>'  </u>			
C			_											INSTITUTE					
120'   285~   89   OPERATING   1000~     NAME PLATE POSITION   90'   VITH STIRRER   585~   89   OPERATING   900~     STD.   DETAILS   SB-PRS-00069/2     SHELL	1	1/2"	\$.0.	- R.F. 1	50#	1	WP-V	/P INL	ET	2.7	7 45°								
NAME PLATE POSITION   90"   WITH STIRRER   585"   K9   WATER FILLED   900"		00 D(	CITI	ON						0°					WEIGHTS				
NAME PLATE POSITION   90'   WITH STIRRER   585~ K9   WATER FILLED   900~	LE	62 PC	75111	UN								EMPT	Y2	285∼ K	g OPERATIN	IG	1000	~	
MATERIALS         STD. DETAILS         ENCLOSED DWG.           SHELL         A 106 - B         WORKING DWG.         SB-PRS-00069/2           SHELL HEAD         A 283 - C         STIRRER "SAMIC" DWG         130Y001           JACKET         A 106 - B         WELDING BEVEL         SB-SP-1344/1           JACKET HEAD         A 283 - C         GENERAL NOTES         SB-PRS-SP001/0           STUD BOLTS         A 193 - B7         PAINTING         SB-ATI-SP002/4           HEXAGONAL NUTS         A 194 - 2H         NAME PLATE HOLDER         SB-ST-0377/1           MAIN FLANGES         A 266 Gr. 2         NAME PLATE         SB-ST-00120/1           GASKETS         EPDM-SP. 1444/1         SB-ST-00120/1           FLANGES         A 105         NOUZZLES         A 106 - B           SUPPORT VESSEL         CARBON STEEL         SS. 304           GASKET FOR FILTERING BASKET         SOFT PTFE         INSULATION: 40 mm (1.3 m2)												.,,,,,,,,,,	CTIDDE	505~ k	, o		000	١	
SHELL         A 106 - B         WDRKING DWG.         SB-PRS-00069/2           SHELL HEAD         A 283 - C         STIRRER "SAMIC" DWG         130Y001           JACKET         A 106 - B         WELDING BEVEL         SB-SP-1344/1           JACKET HEAD         A 283 - C         GENERAL NOTES         SB-PRS-SP001/0           STUD BOLTS         A 193 - B7         PAINTING         SB-ATI-SP002/4           HEXAGONAL NUTS         A 194 - 2H         NAME PLATE HOLDER         SB-ST-0377/1           MAIN FLANGES         A 266 Gr. 2         NAME PLATE         SB-ST-00120/1           GASKETS         EPDM-SP. 1444/1         SB-ST-00120/1           FLANGES         A 105         SUPPORT VESSEL         CARBON STEEL           BASKET-NET FILTERING ELEMENTS         S.S. 304         SOFT PTFE           GASKET FOR FILTERING BASKET         SOFT PTFE         INSULATION: 40 mm (1.3 m2)	NA	ME PL	ATE	POSI							90°	WITH .							
SHELL HEAD					M.	ATE	RIALS	<u>S</u>	I A 1	106	D	\							
JACKET       A 106 - B       WELDING BEVEL       \$B-\$P-1344/1         JACKET HEAD       A 283 - C       GENERAL NOTES       \$SB-PRS-\$P001/0         STUD BOLTS       A 193 - B7       PAINTING       \$B-ATI-\$P002/4         HEXAGONAL NUTS       A 194 - 2H       NAME PLATE HOLDER       \$B-\$T-0377/1         MAIN FLANGES       A 266 Gr. 2       NAME PLATE       \$B-\$T-00120/1         GASKETS       EPDM-SP. 1444/1       \$B-\$T-00120/1         FLANGES       A 105       \$B-\$T-00120/1         NOZZLES       A 106 - B       \$B-\$T-00120/1         SUPPORT VESSEL       CARBON STEEL       \$B-\$T-00120/1         BASKET-NET FILTERING ELEMENTS       \$S.S. 304       \$B-\$T-00120/1         GASKET FOR FILTERING BASKET       \$SOFT PTFE       \$B-\$T-00120/1         INSULATION: 40 mm (1.3 m2)       \$B-\$T-00120/1																			
Jacket Head																			
STUD BOLTS  A 193 - B7 PAINTING  SB-ATI-SP002/4  HEXAGONAL NUTS  A 194 - 2H NAME PLATE HOLDER  SB-ST-0377/1  MAIN FLANGES  A 266 Gr. 2 NAME PLATE  SB-ST-00120/1  GASKETS  EPDM-SP. 1444/1  FLANGES  A 105  NOZZLES  A 106 - B  SUPPORT VESSEL  BASKET-NET FILTERING ELEMENTS  S.S. 304  GASKET FOR FILTERING BASKET  INSULATION: 40 mm ( 1.3 m2 )																			
HEXAGONAL NUTS  A 194 - 2H  NAME PLATE HOLDER  SB-ST-0377/1  MAIN FLANGES  A 266 Gr. 2  NAME PLATE  SB-ST-00120/1																			
GASKETS  EPDM-SP. 1444/1  FLANGES  A 105  NDZZLES  A 106 - B  SUPPORT VESSEL  BASKET-NET FILTERING ELEMENTS  S.S. 304  GASKET FOR FILTERING BASKET  INSULATION: 40 mm (1.3 m2)	HEXAGONAL NUTS								_										
FLANGES  A 105  NDZZLES  A 106 - B  SUPPORT VESSEL  BASKET-NET FILTERING ELEMENTS  S.S. 304  GASKET FOR FILTERING BASKET  ONE OF THE OF									_							SB-ST-00120/1			
NOZZLES A 106 - B  SUPPORT VESSEL CARBON STEEL  BASKET-NET FILTERING ELEMENTS S.S. 304  GASKET FOR FILTERING BASKET SOFT PTFE  INSULATION: 40 mm (1.3 m2)	GAS	KETS							EPD	M-SP.	1444/1								
SUPPORT VESSEL  BASKET-NET FILTERING ELEMENTS  S.S. 304  GASKET FOR FILTERING BASKET  SOFT PTFE  INSULATION: 40 mm (1.3 m2)	FLA	NGES																	
BASKET-NET FILTERING ELEMENTS S.S. 304  GASKET FOR FILTERING BASKET SOFT PTFE  INSULATION: 40 mm (1.3 m2)	NΠZ	ZLES																	
GASKET FOR FILTERING BASKET  SOFT PTFE  INSULATION: 40 mm (1.3 m2)									_		TEEL								
INSULATION: 40 mm (1.3 m2)									_										
	GAS	KET FE	IR FI	ILTERIN	NG B	ASK	EΤ		SOF	- I PT	ł Ł								
NOTE: SUPPLY N°1 SPARE BASKET WITH PLATE THK 1.5 , HOLES Ø3mm , PITCH 4mm (EMPTY/FULL 51%)															`	)			
	NOTE	: SUI	PPLY	N°1 SPA	RE B	ASKE	ET WIT	H PLA	E THK	( 1.5 , H	OLES Ø3mr	, PITC	H 4mm	(EMPTY/FULL	51%)				
1 1111 - 0007 75 404																I R	IF. 2D03.	JS.124	