

COMPUTER CONTROL SYSTEM FOR S.L.S. PLANT

LOOP DRAWINGS

(DESMET BALLESTRA'S SUPPLY)

INDEX - INSTRUMENT & ELECTRICAL

LOOP DIAGRAM



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Drawing supplier	08039LD02	Rev.	2				
Drawing	1E35-85-102	Sheets	1 of 92	2	ISSUE AFTER TEST	LOGOFIVE	31.03.2010
				1	ISSUE FOR CONSTRUCTION	LOGOFIVE	11.03.2010
Plant	S.L.S.			0	ISSUE FOR APPROVAL	LOGOFIVE	08.03.2010
		Rev.			Issue description	Author	Date





Sheet	Revisions					
	Description	0	1	2	3	4
001	COVER PAGE	x	x	x		
002	INDEX	x	x	x		
003	INDEX	x	x	x		
004	SPARE SHEET	x				
005	SPARE SHEET	x				
006	SPARE SHEET	x				
007	SYMBOLS LEGEND	x	x	x		
008	MOTOR 77P1-M	x				
009	MOTOR 77P2-M	x				
010	MOTOR Spare MOT.1	x				
011	MOTOR 77N1-M	x				
012	MOTOR 77K3-M	x				
013	MOTOR 77K4-M	x				
014	MOTOR 77SR1A/B-M	x		x		
015	LOCAL PANEL KC-77.1	x				
016	LOCAL PANEL KC-77.2	x				
017	MOTOR 77A1-M	x		x		
018	MOTOR 77A1-M	x		x		
019	MOTOR 77A2-M	x		x		
020	MOTOR 77A2-M	x		x		
021	MOTOR 77K1-M	x		x		
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023	SPARE SHEET	x		x		
024	MOTOR 77P7-M	x		x		
025	SPARE DIGITAL INPUT	x		x		
026	LOCAL PANEL BK-77.H1	x				
027	SPARE SHEET	x				
028	VALVE HV 77.1	x				
029	VALVE HV 77.2	x				
030	VALVE HV 77.7	x				
031	VALVE KV 77.8	x				
032	VALVE KV 77.9	x				
033	VIBRATING UNIT 77SR2 A/B/C	x				
034	VIBRATING UNIT 77SR3 A/B/C	x				
035	VIBRATING UNIT 77SR4 A/B	x				
036	DOUBLE FLAP 77WG2	x				
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039	VIBRATING UNIT 77SR5 A/B	x				
040	VALVE KY 77.30	x	x			
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043	ZSL VALVE HV 77.4	x				
044	ZSL VALVE PV 77.5	x				
045	ZSL VALVE HV 77.6	x				

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046	SPARE DIGITAL INPUT	x	x			
047	SPARE DIGITAL INPUT	x	x			
048	SPARE DIGITAL INPUT	x	x			
049	SPARE DIGITAL OUTPUT	x	x			
050	SPARE DIGITAL OUTPUT	x	x			
051	SPARE DIGITAL OUTPUT	x	x			
052	SPARE DIGITAL OUTPUT	x	x			
053	SPARE DIGITAL OUTPUT	x	x			
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056	SPARE DIGITAL OUTPUT	x	x			
057	SPARE DIGITAL OUTPUT	x	x			
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059	SPARE DIGITAL OUTPUT	x	x			
060	PRESSURE SWITCH PISHH-77.P2A	x	x			
061	TEMPERATURE SWITCH TISHH-77.3	x	x			
062	PRESSURE SWITCH PISH-77.6	x	x			
063	LEVEL SWITCH LSH/L-77.A1	x	x	x		
064	LEVEL SWITCH LSH/L-77.A2	x	x	x		
065	LEVEL SWITCH LSH/L-77.6	x	x	x		
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069	SPARE DIGITAL INPUT	x	x			
070	SPARE DIGITAL INPUT	x	x			
071	PID CONTROLLER PIC-77.P2	x	x			
072	MOTOR CONTROL SZ-77.P1	x	x			
073	THERMO RESISTENCE TET-77.A1	x	x			
074	PRESSURE TRANSMITTER PT-77.4	x	x			
075	THERMO RESISTENCE TET-77.2	x	x			
076	THERMO RESISTENCE TET-77.5	x	x			
077	PID CONTROLLER PIC-77.5	x	x			
078	THERMO RESISTENCE TET-77.7	x	x			
079	THERMO RESISTENCE TET-77.9	x	x			
080	DELTA-P. 77F1 : DPIT-77.1	x	x			
081	DELTA-P. 77F2 : DPIT-77.2	x	x			
082	VALVE CONTROL HV-77.6	x	x			
083	VALVE CONTROL HV-77.4	x	x			
084	THERMO RESISTENCE TET-77.10	x	x			
085	THERMO RESISTENCE TET-77.A2	x	x			
086	SPARE ANALOG INPUT	x	x			
087	SPARE ANALOG INPUT	x	x			
088	SPARE ANALOG INPUT	x	x			
089	SPARE ANALOG INPUT	x	x			
090	MOTOR CONTROL SZ-77.A1	x	x	x		

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	08039LD02	Rev. 2	Plant S.L.S.				
				2	ISSUE AFTER TEST	LOGOFIVE	31.03.2010
				1	ISSUE FOR CONSTRUCTION	LOGOFIVE	11.03.2010
				0	ISSUE FOR APPROVAL	LOGOFIVE	08.03.2010
	Drawing 1E35-85-102	Sheet 2	Drawing's title INDEX	Revision	Issue description	Author	Date

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ISSUE FOR APPROVAL

Revision

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drawing's title:

Doc. 08039LD02

Job: 1E35

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FILE:1E3585102-004

NEXT SHEET : 7

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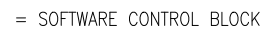


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= I/O CARD



= I/O CARD

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REFERENCE DRAWINGS

1E35.85.101 – CCS WIRING DIAGRAMS Rev.2

1E35.75.101 – WIRING DIAGRAMS

1E35.80.192 - I/O LIST Rev.3

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SLS PLANT



SYMBOLS LEGEND

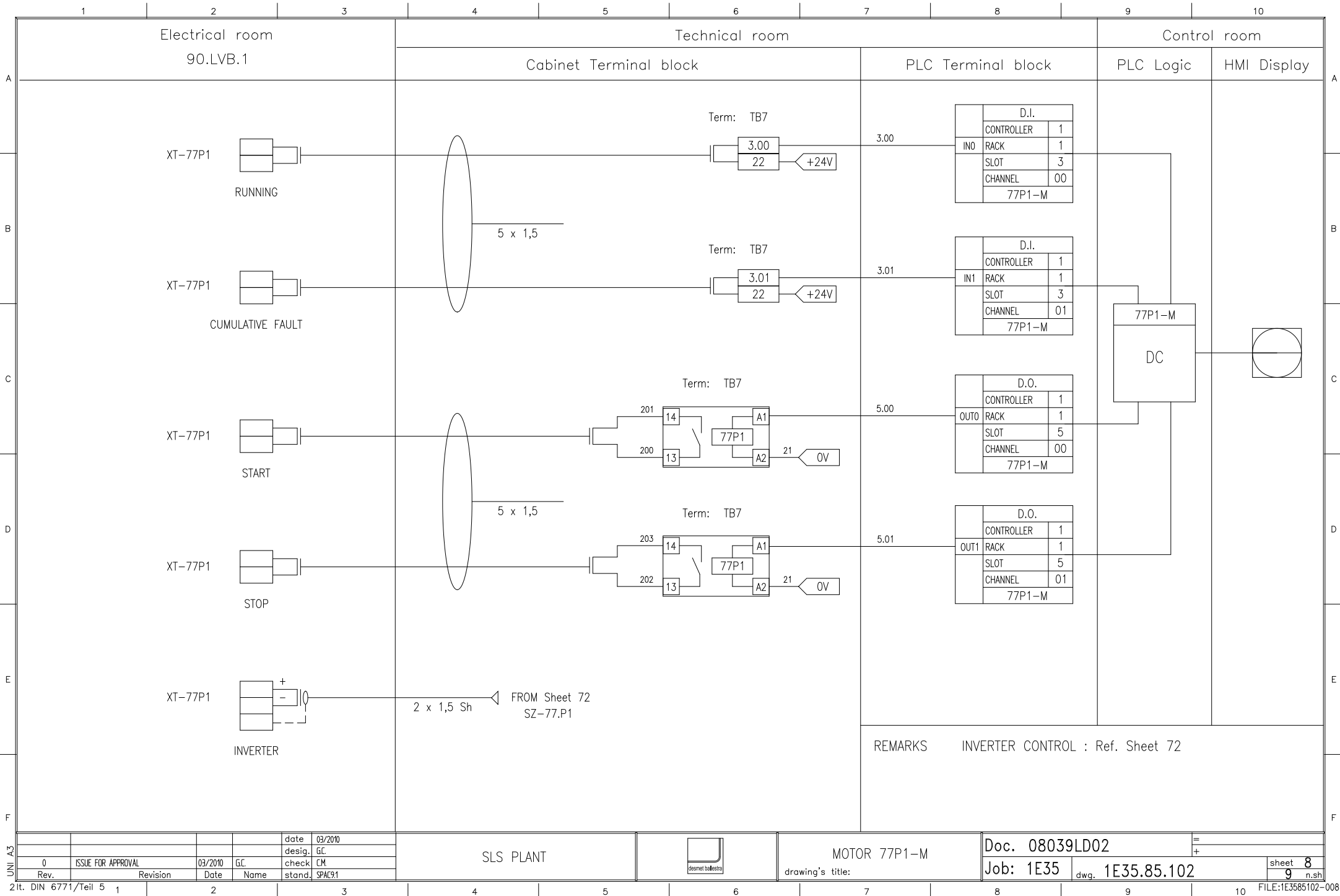
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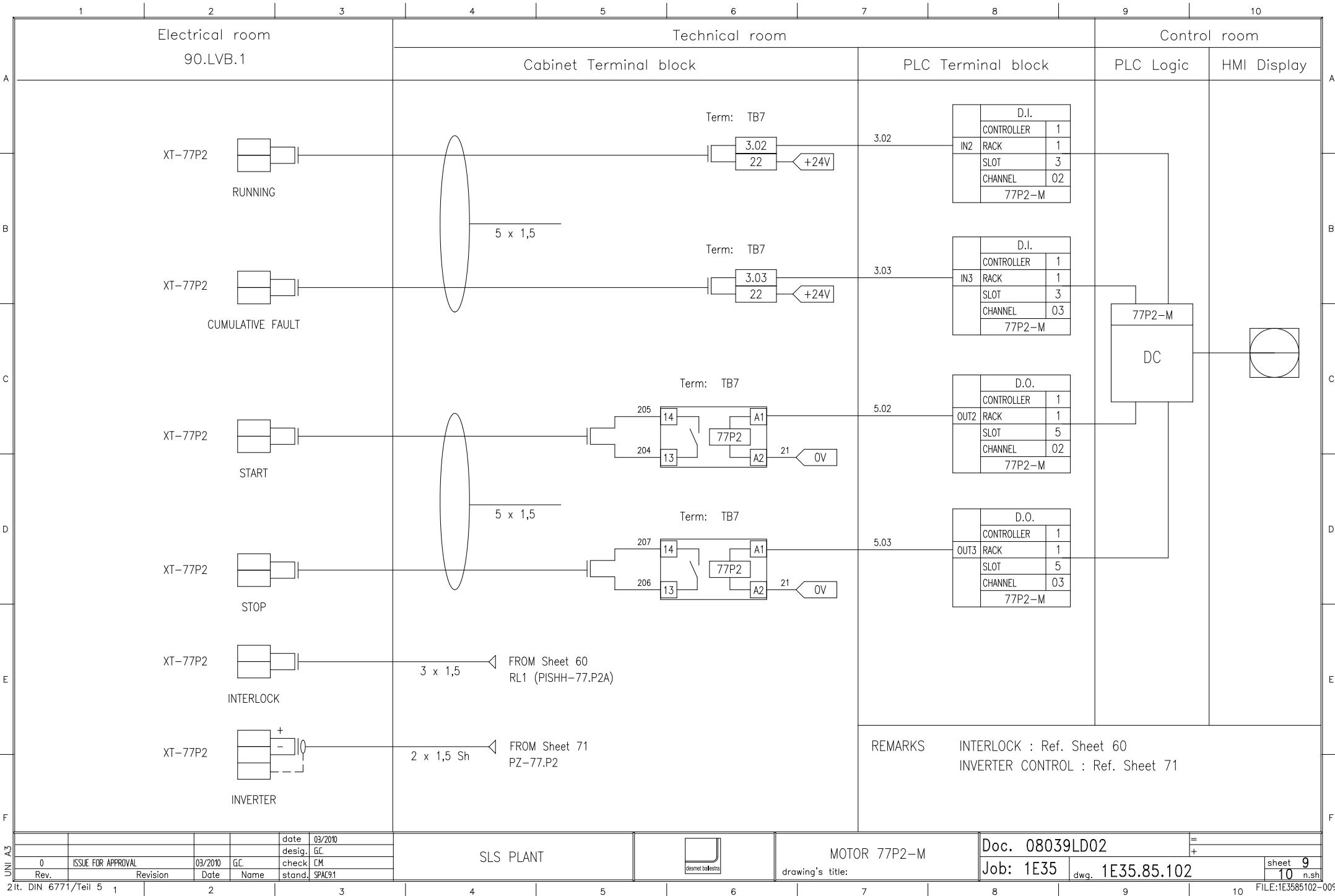
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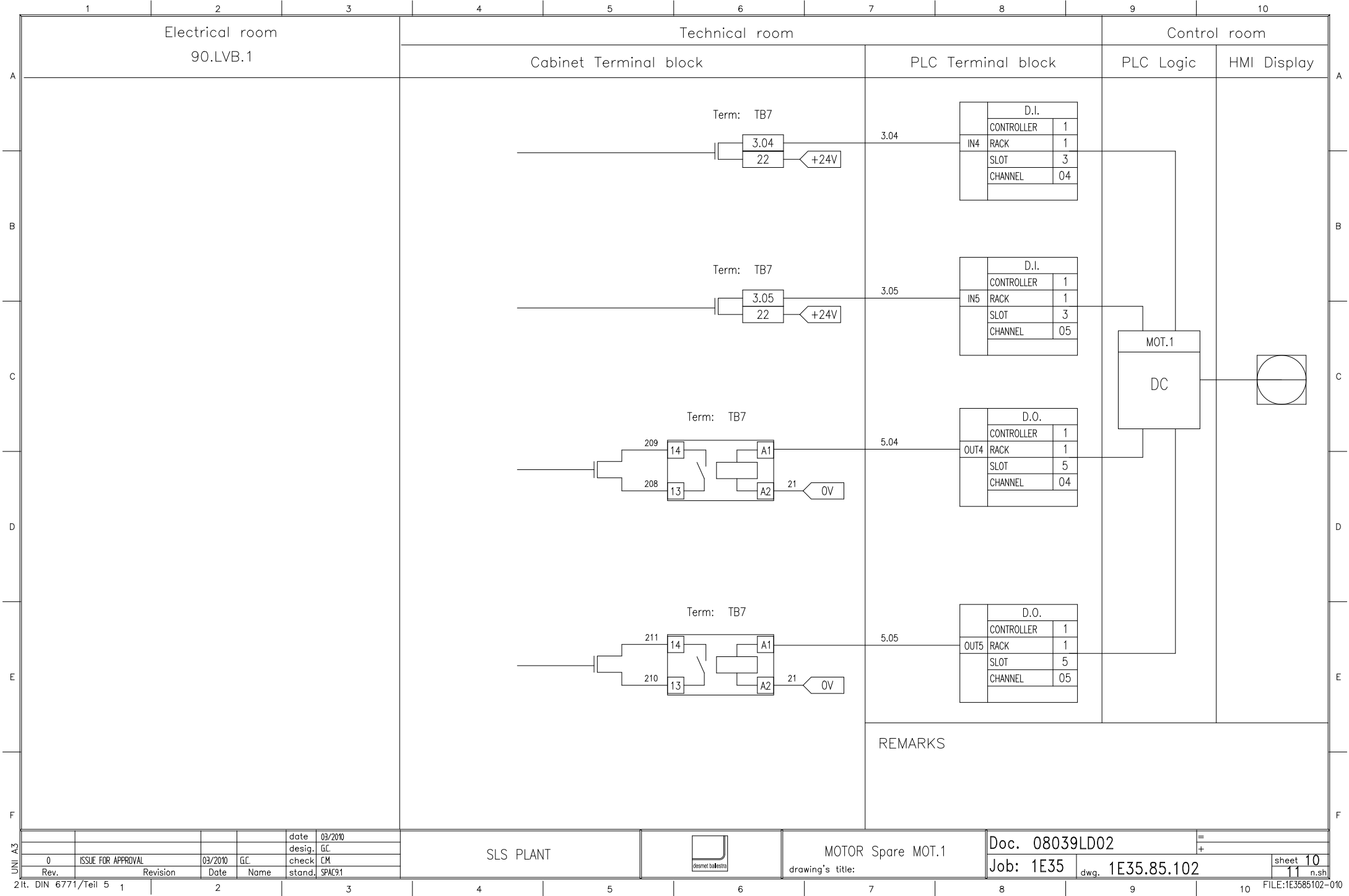
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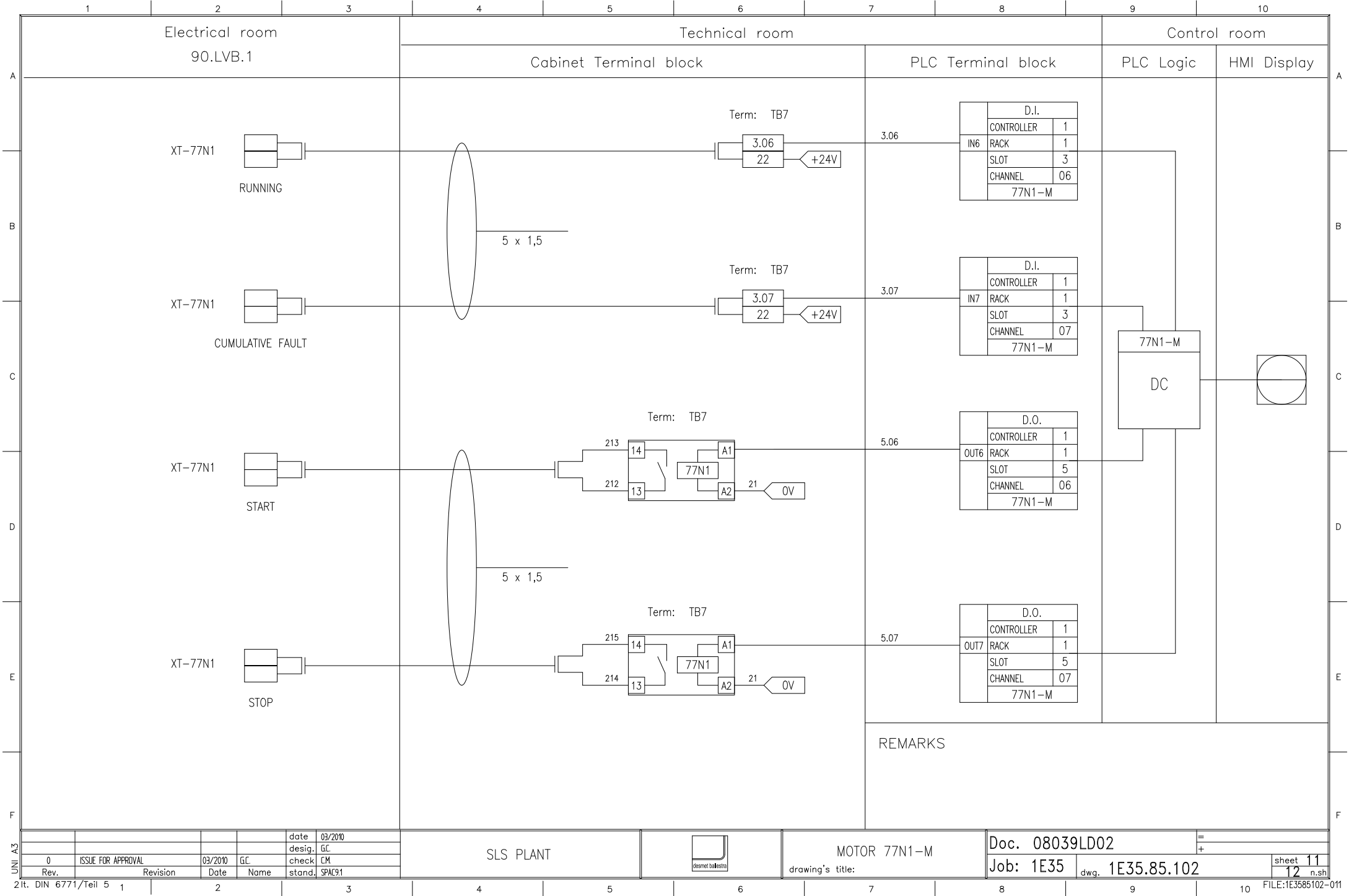
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MOTOR 77N1-M

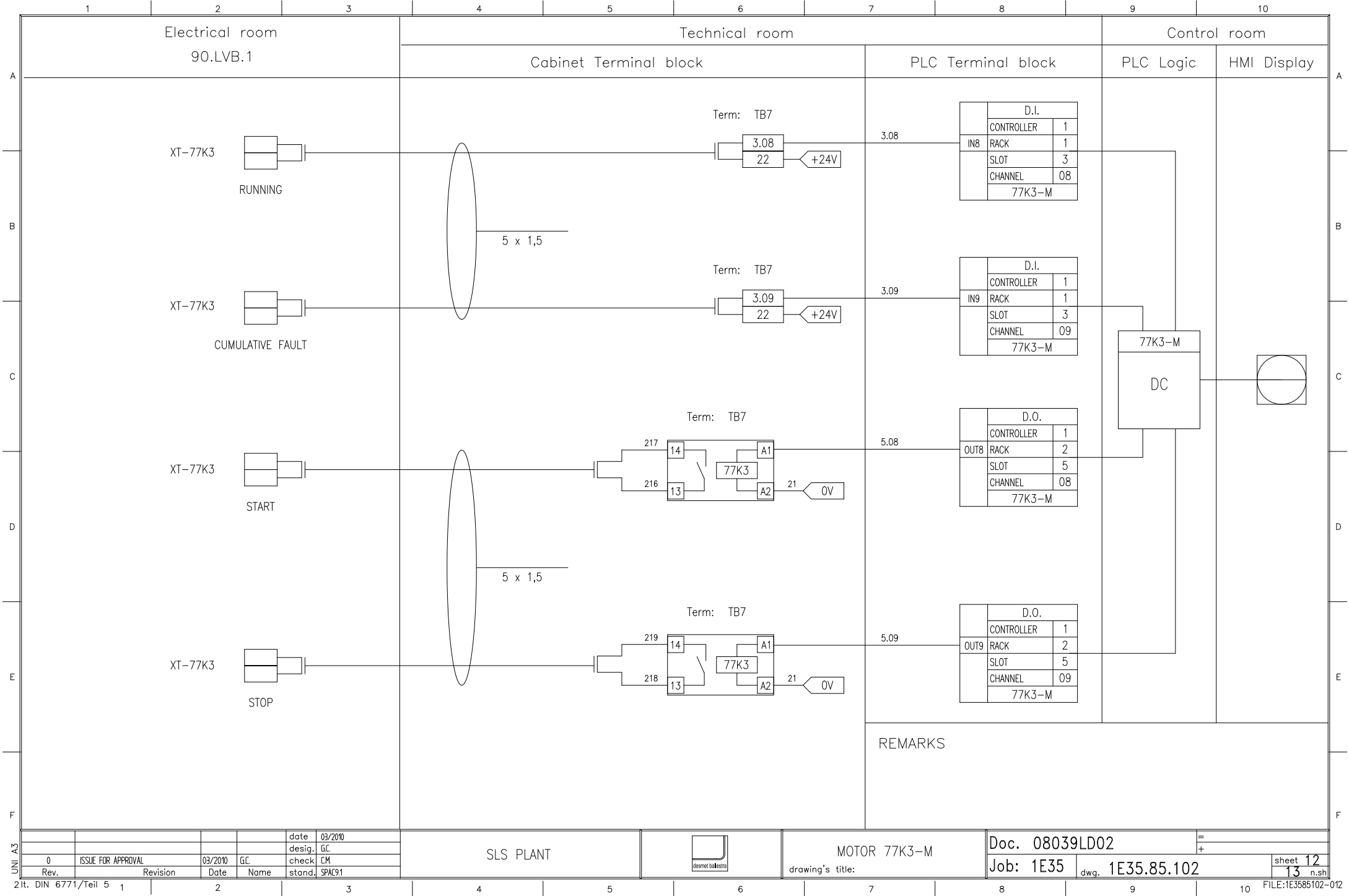
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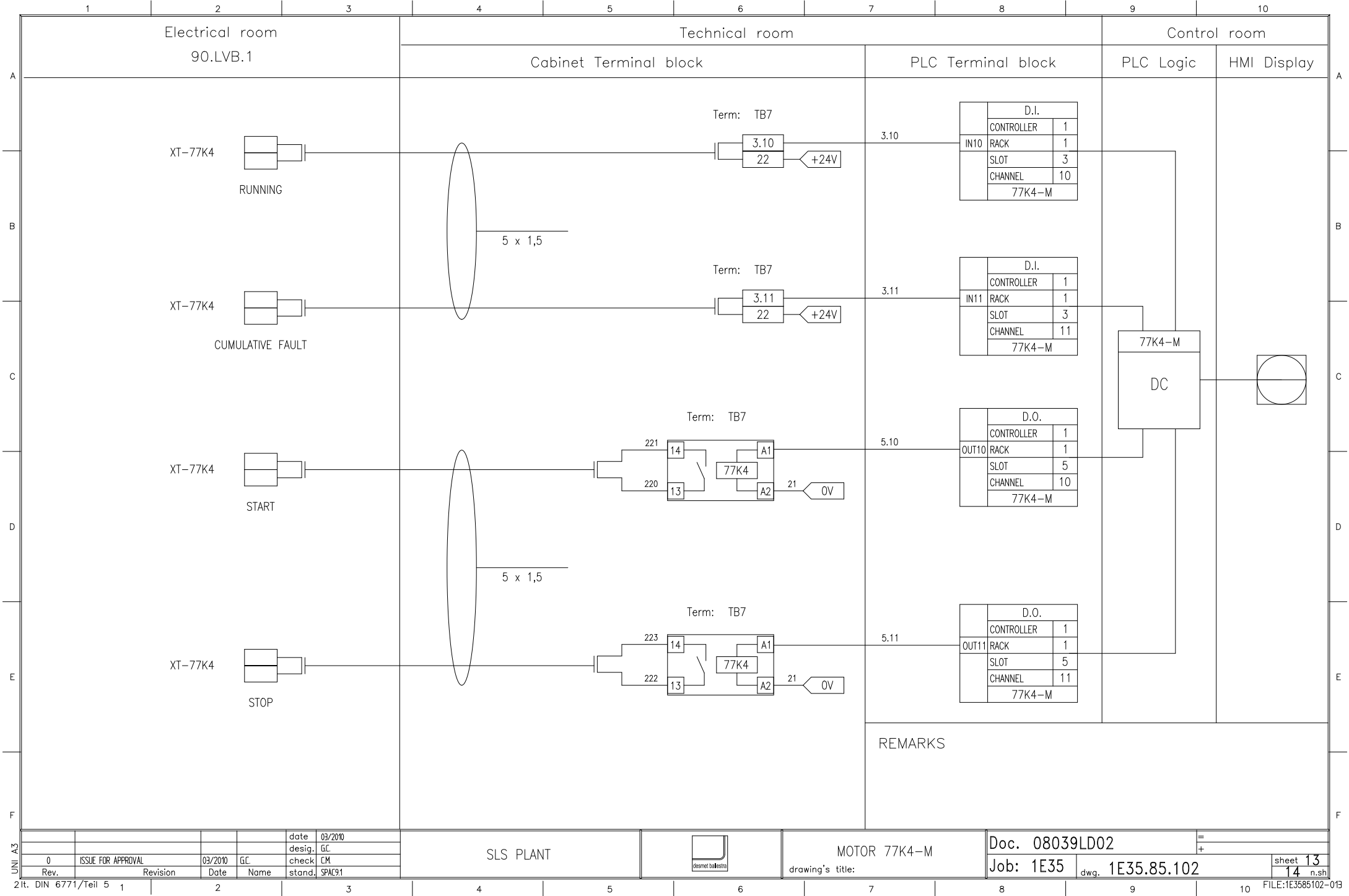
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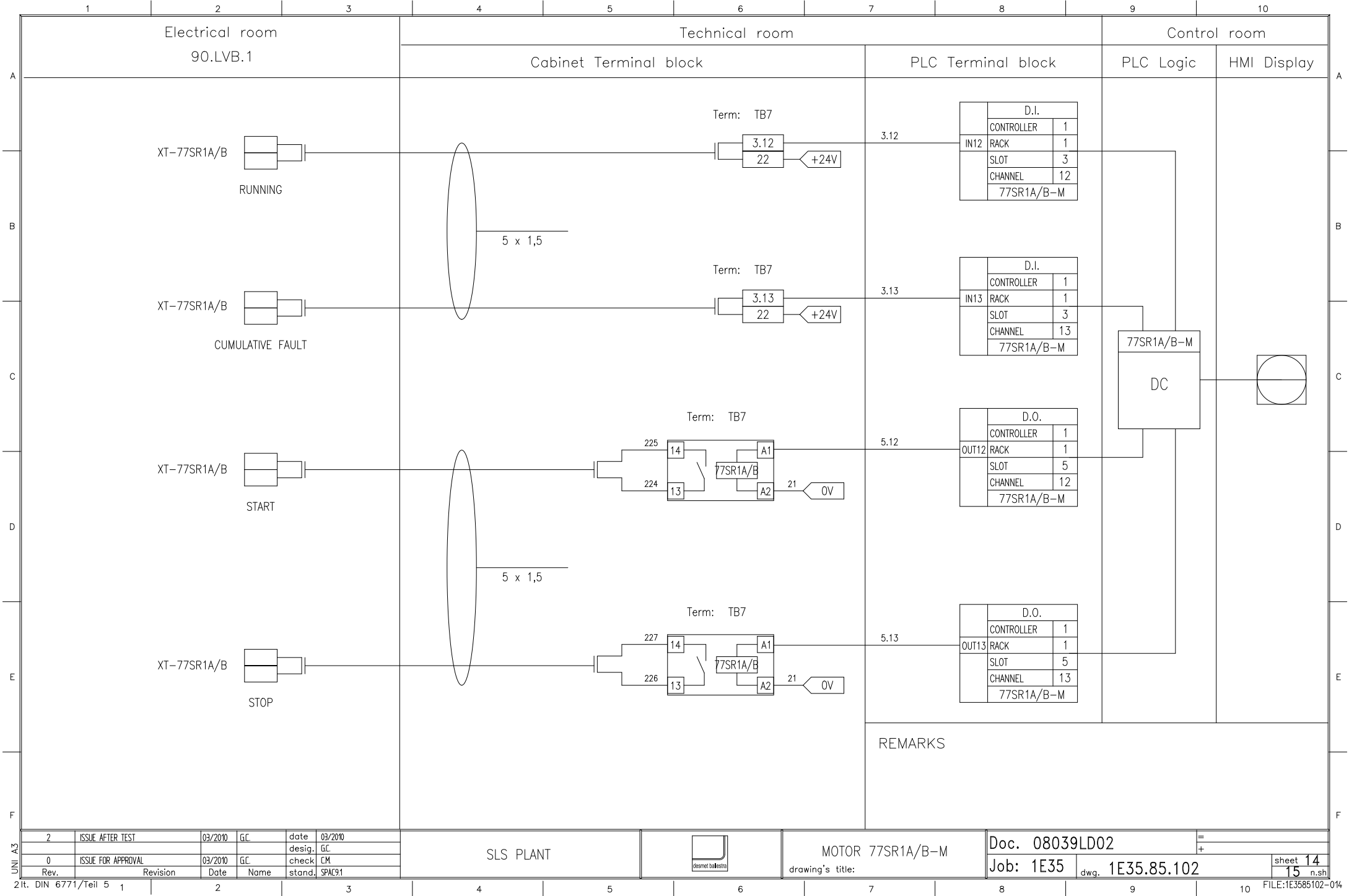
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MOTOR 77SR1A/B-M

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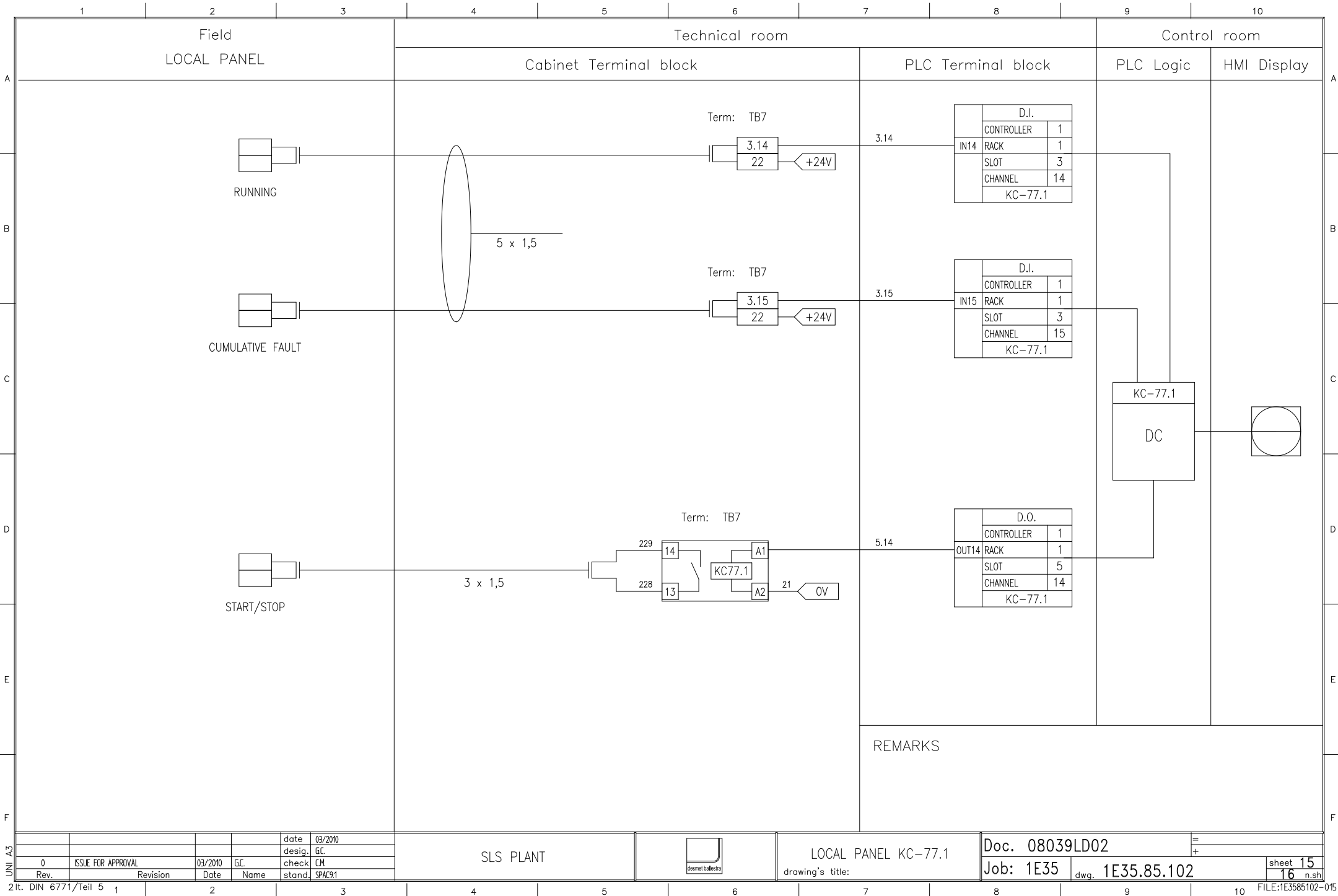
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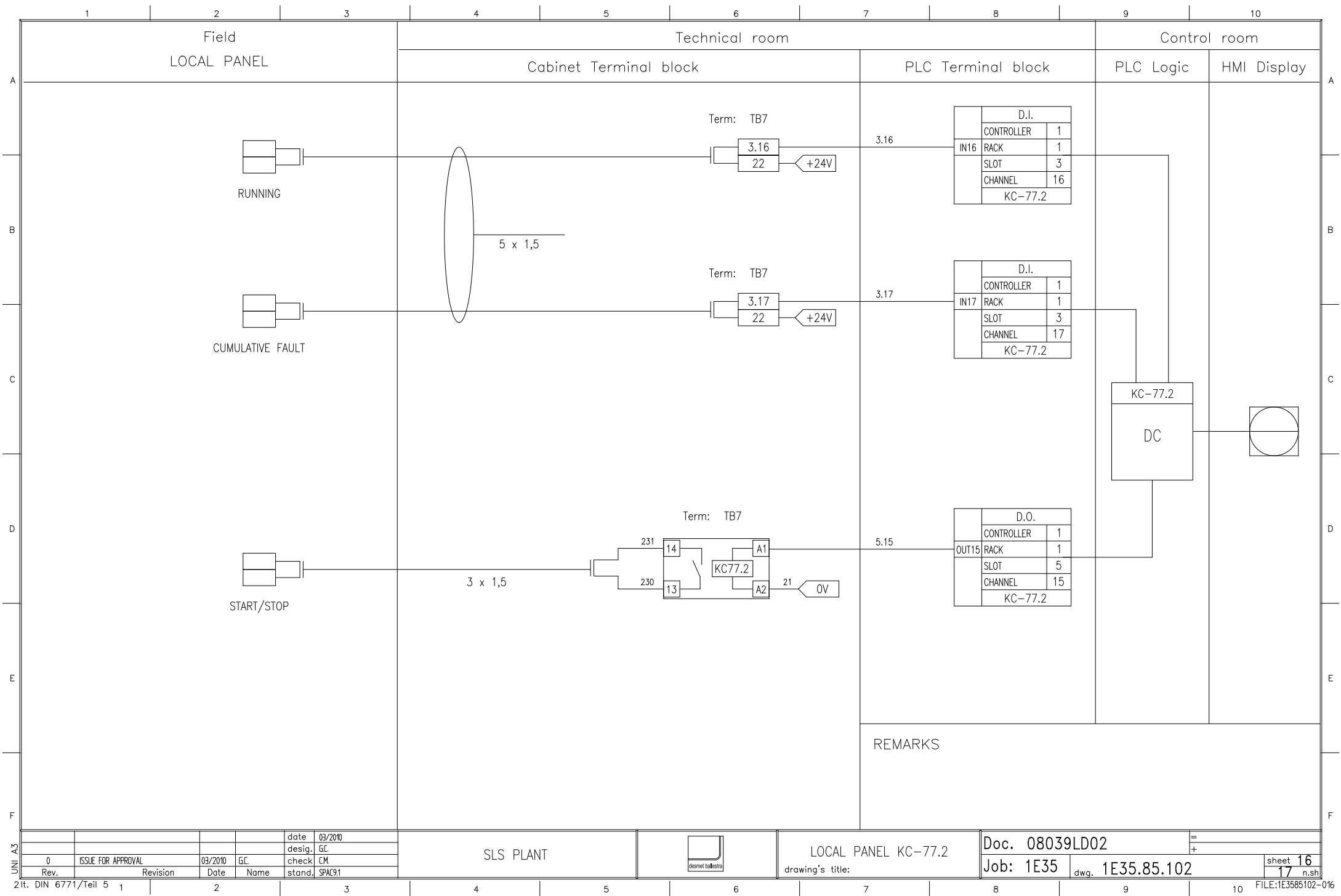
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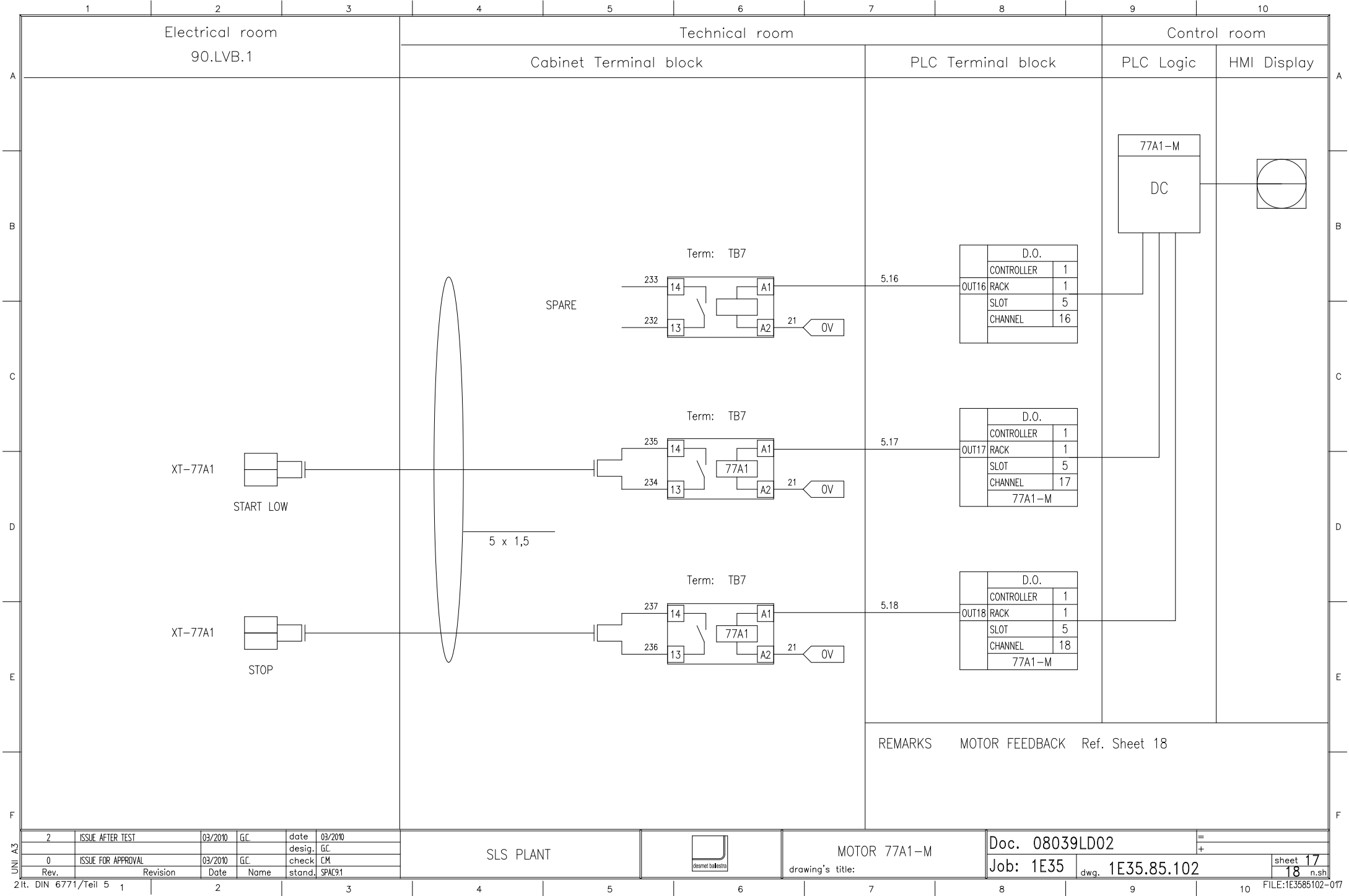
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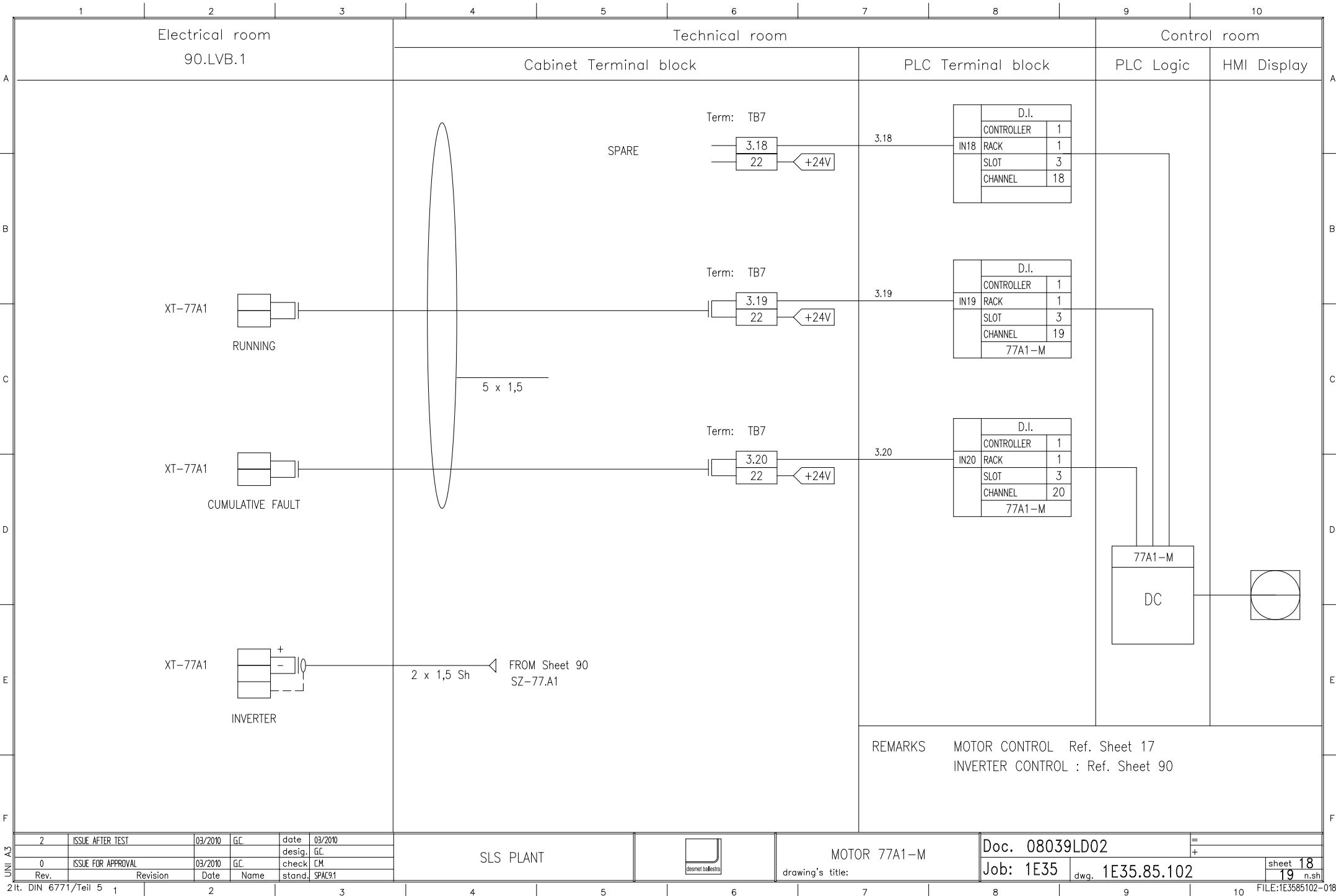
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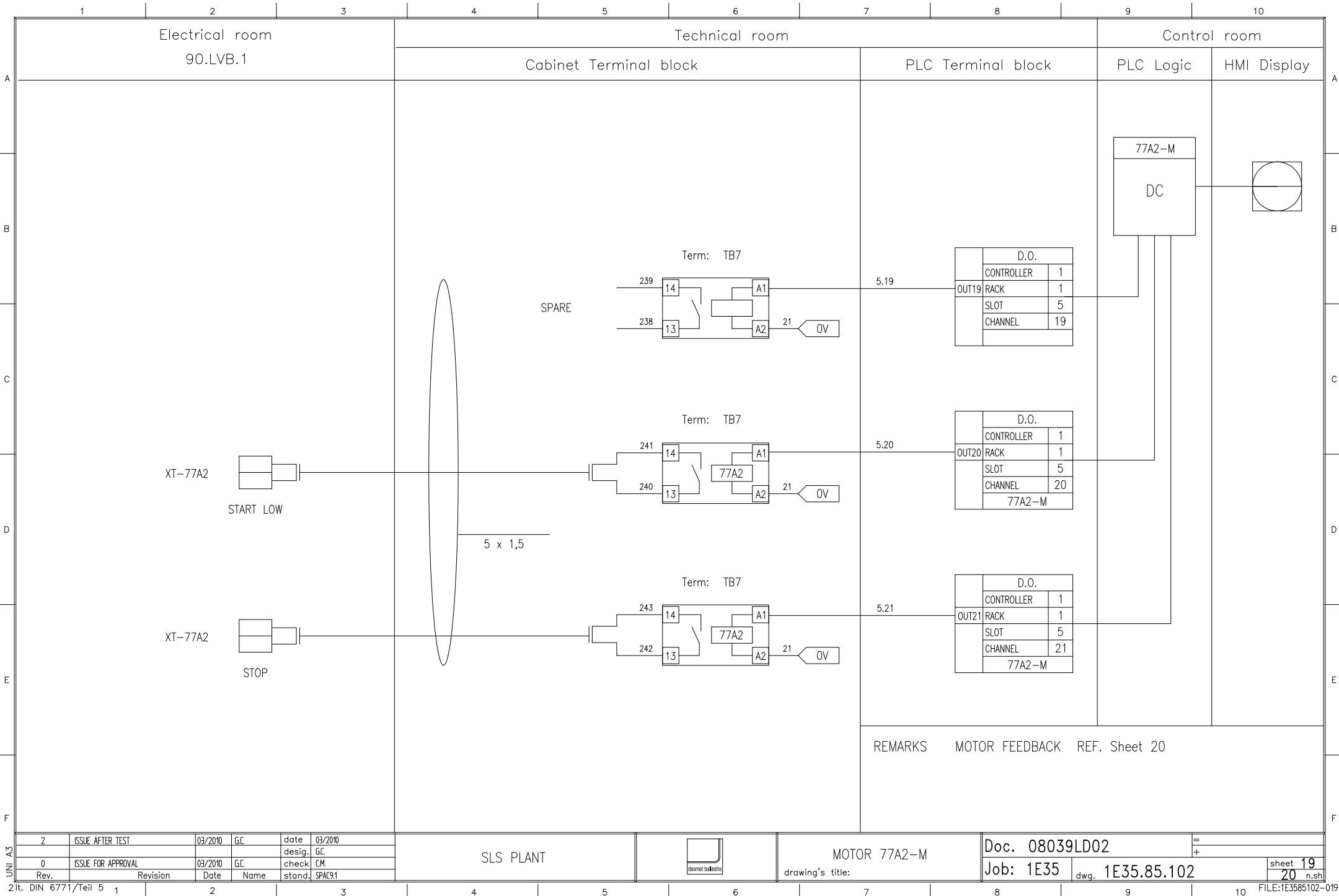
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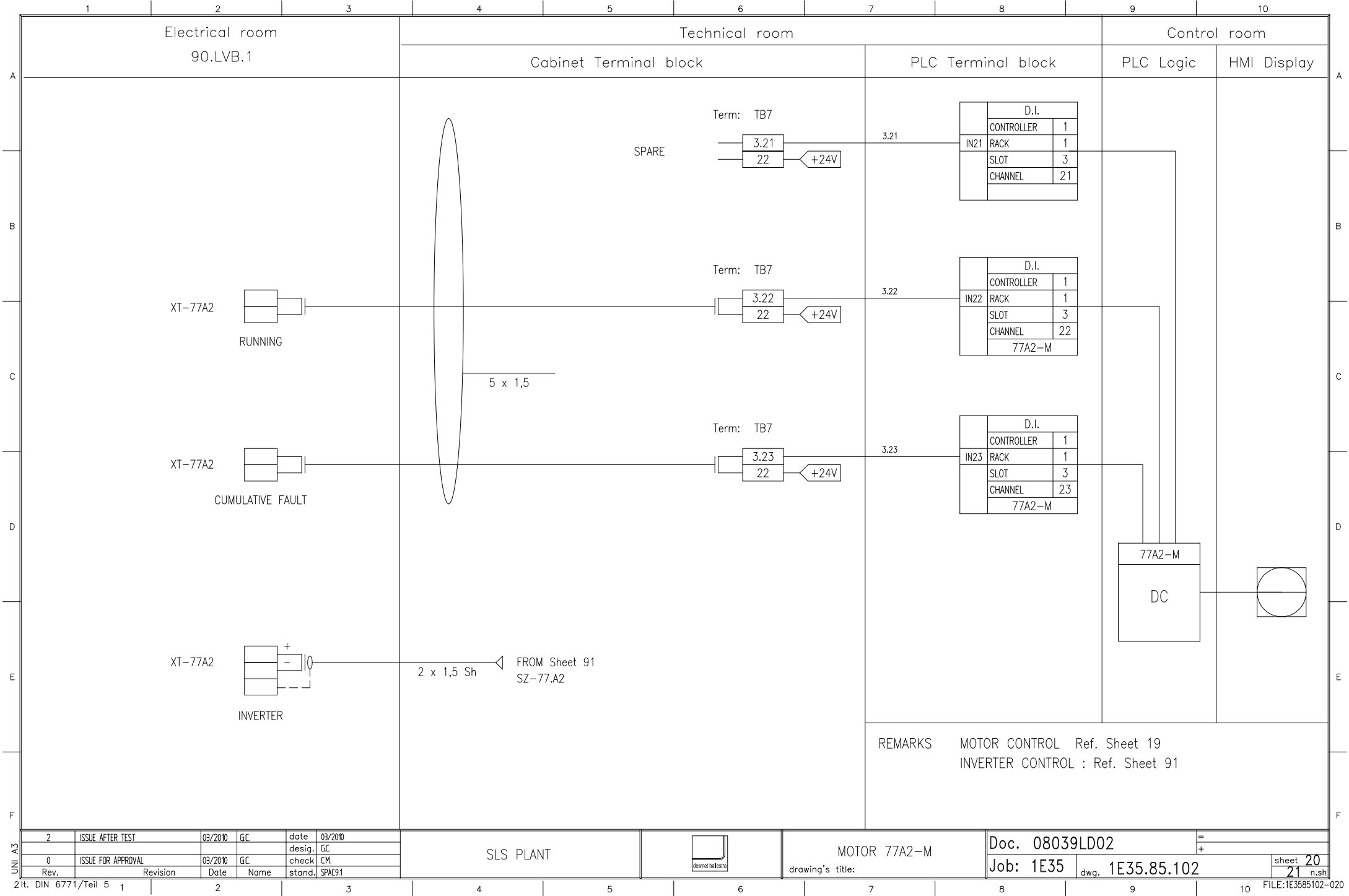
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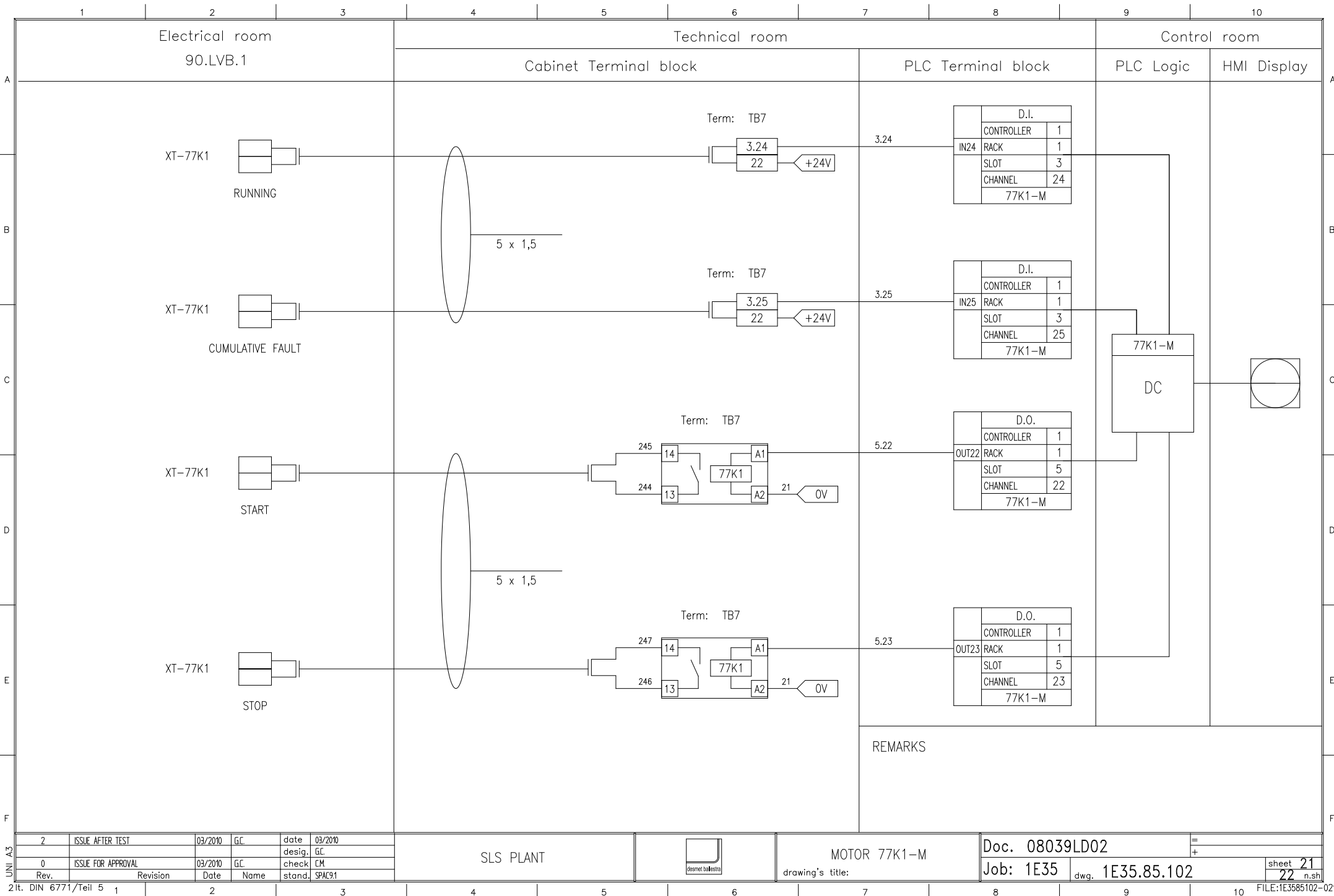
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				Cabinet Terminal block			PLC Terminal block	PLC Logic	HMI Display	
B										
C										
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F							REMARKS			
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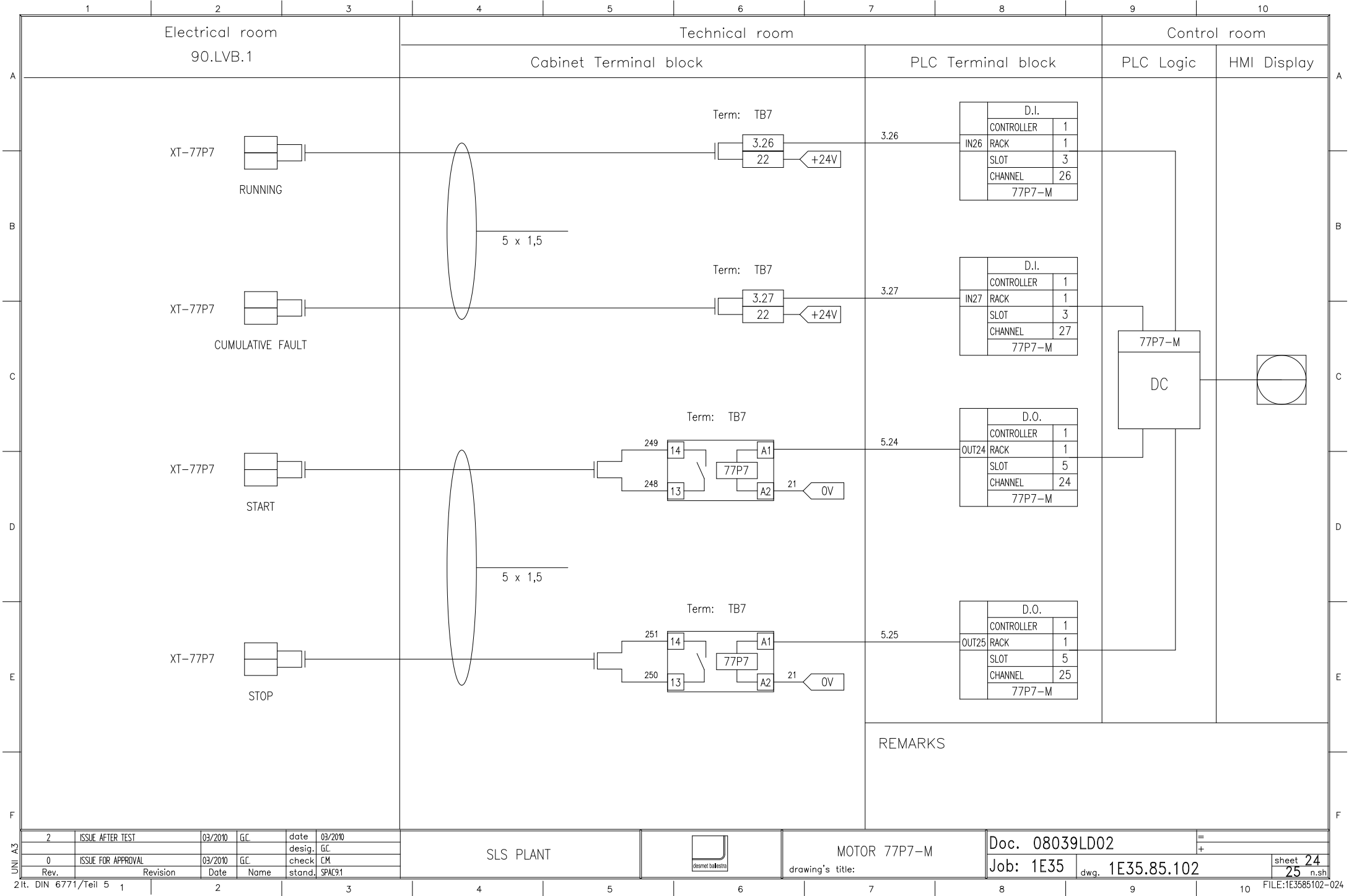


SPARE SHEET

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FILE:1E3585102-022

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				Cabinet Terminal block			PLC Terminal block		PLC Logic	HMI Display										
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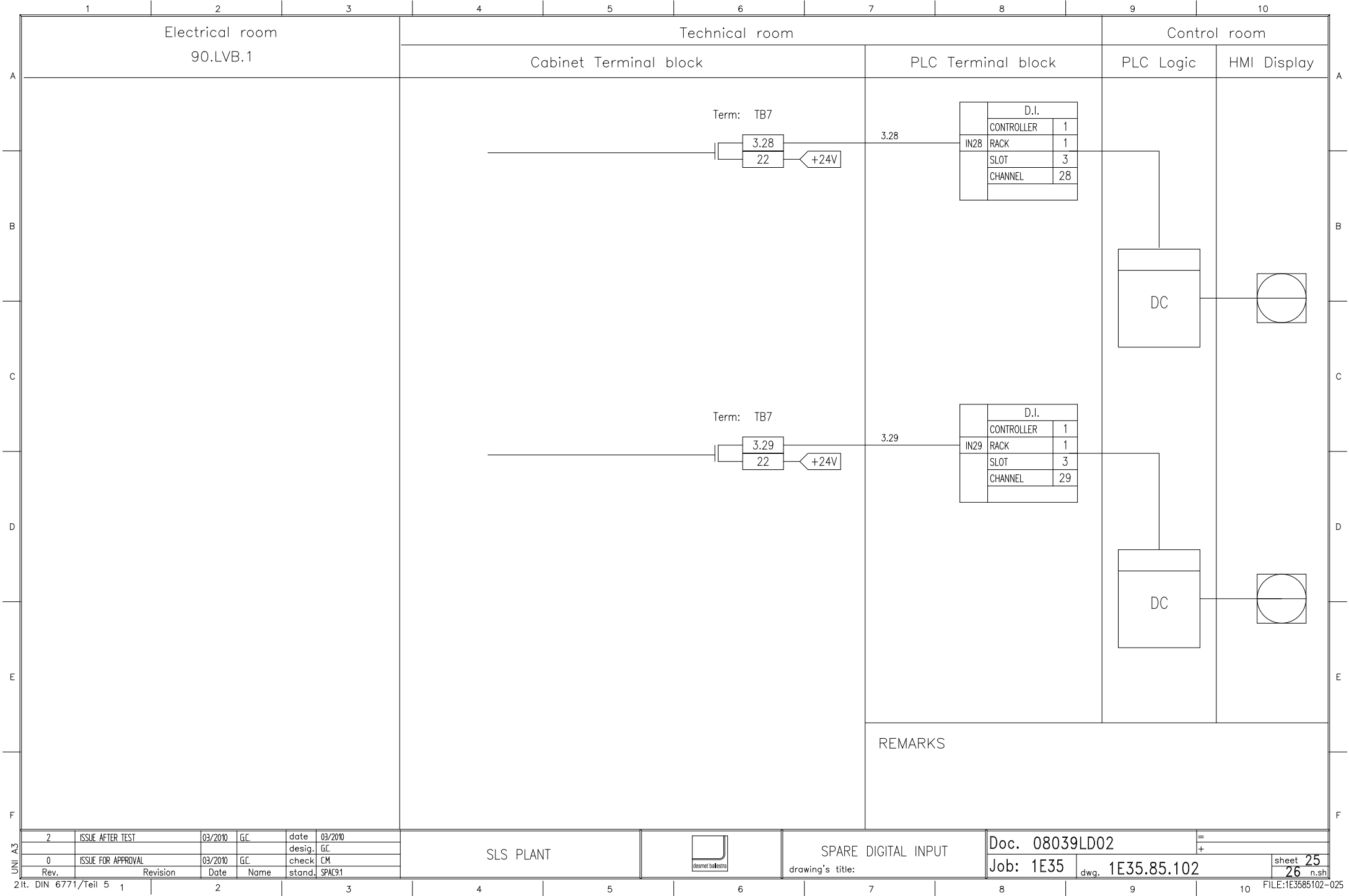
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SPARE DIGITAL INPUT

drawing's title:

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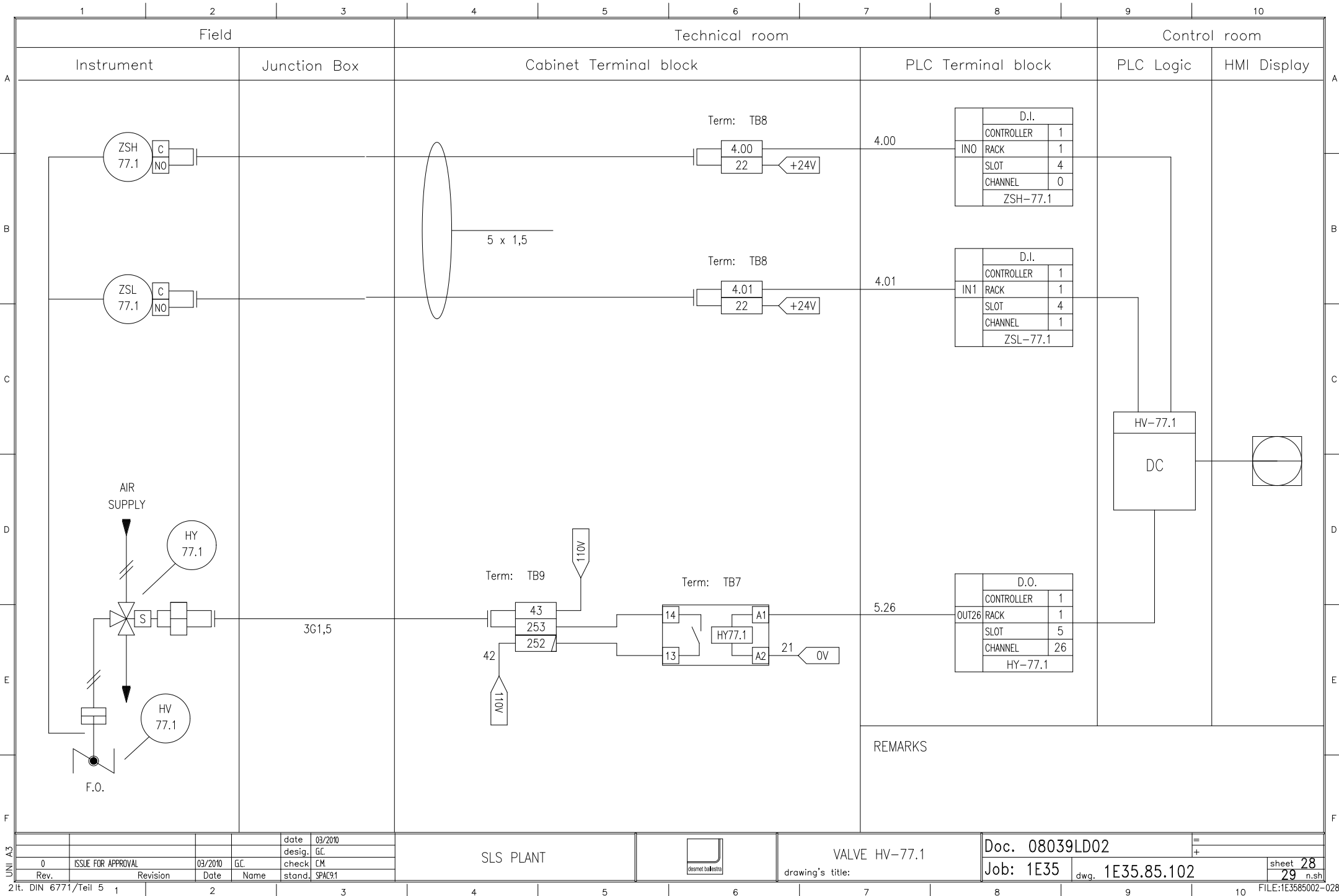
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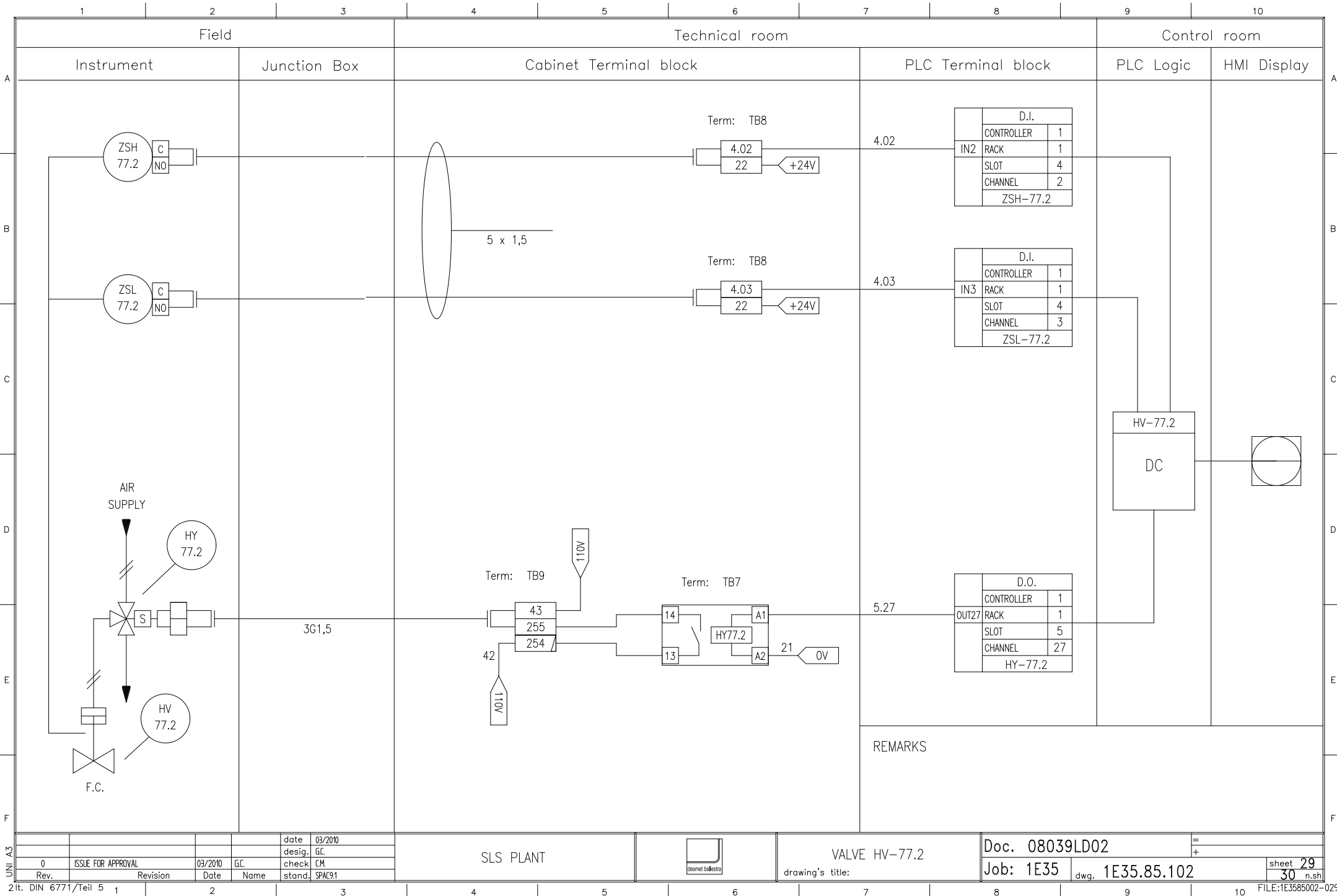
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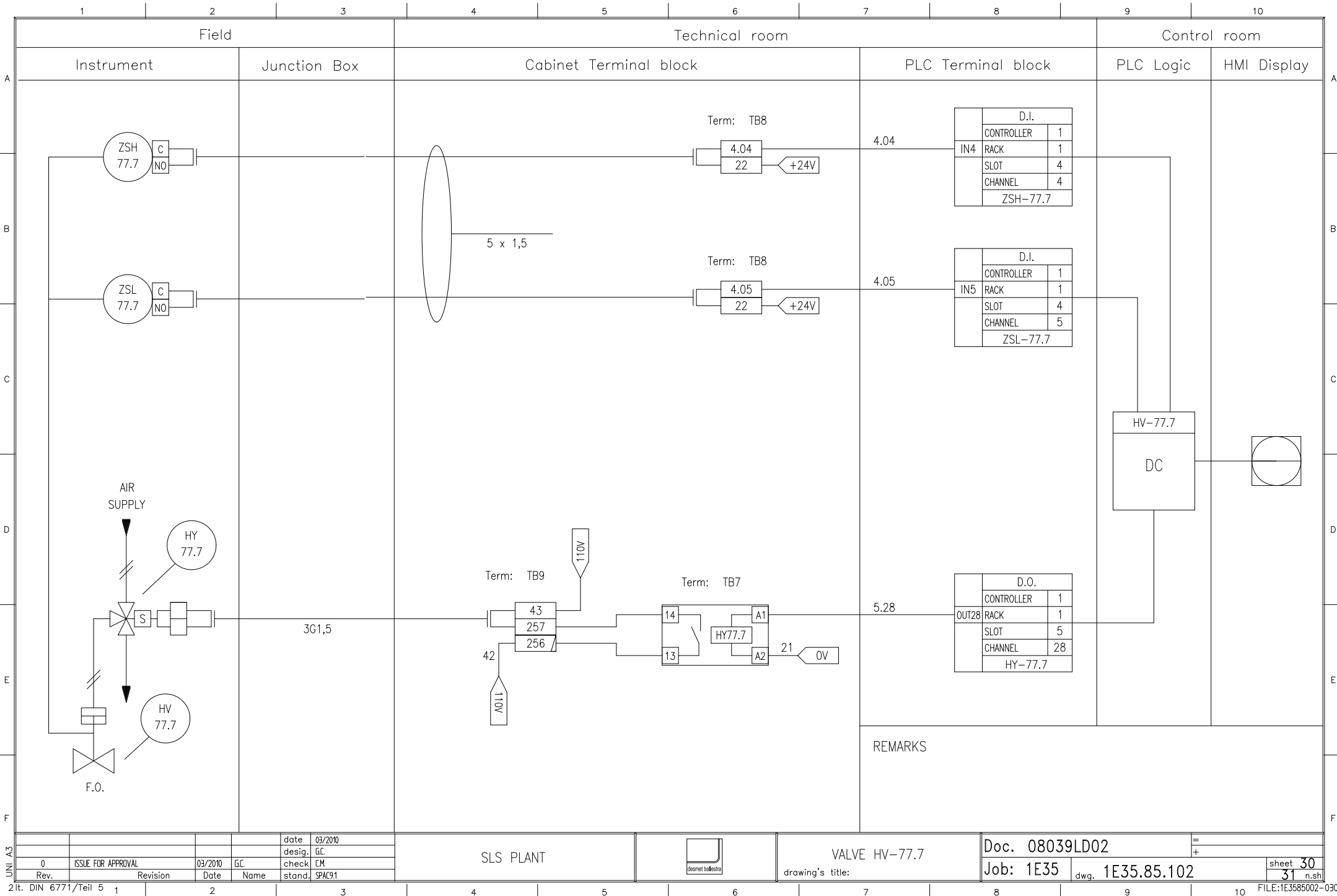
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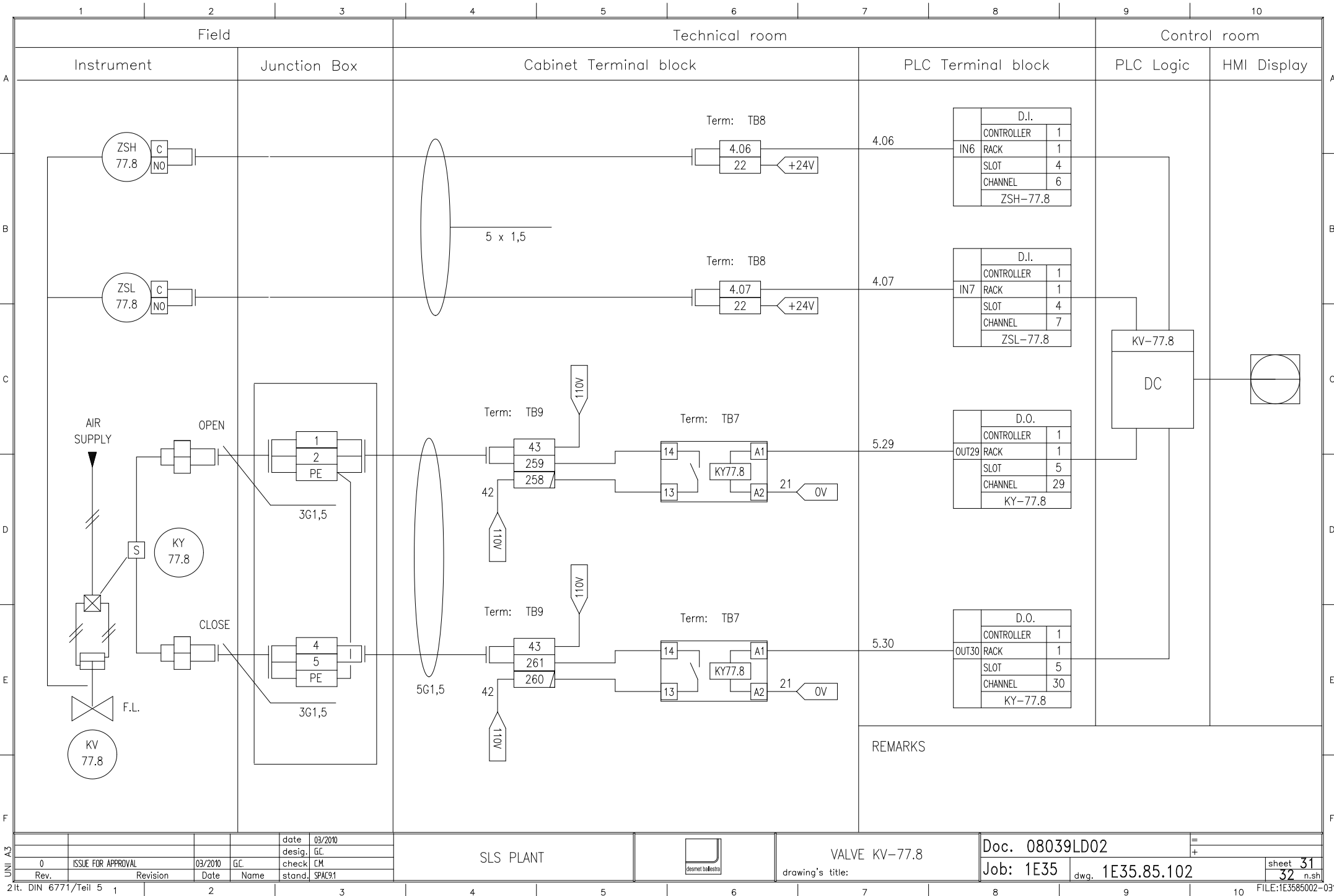
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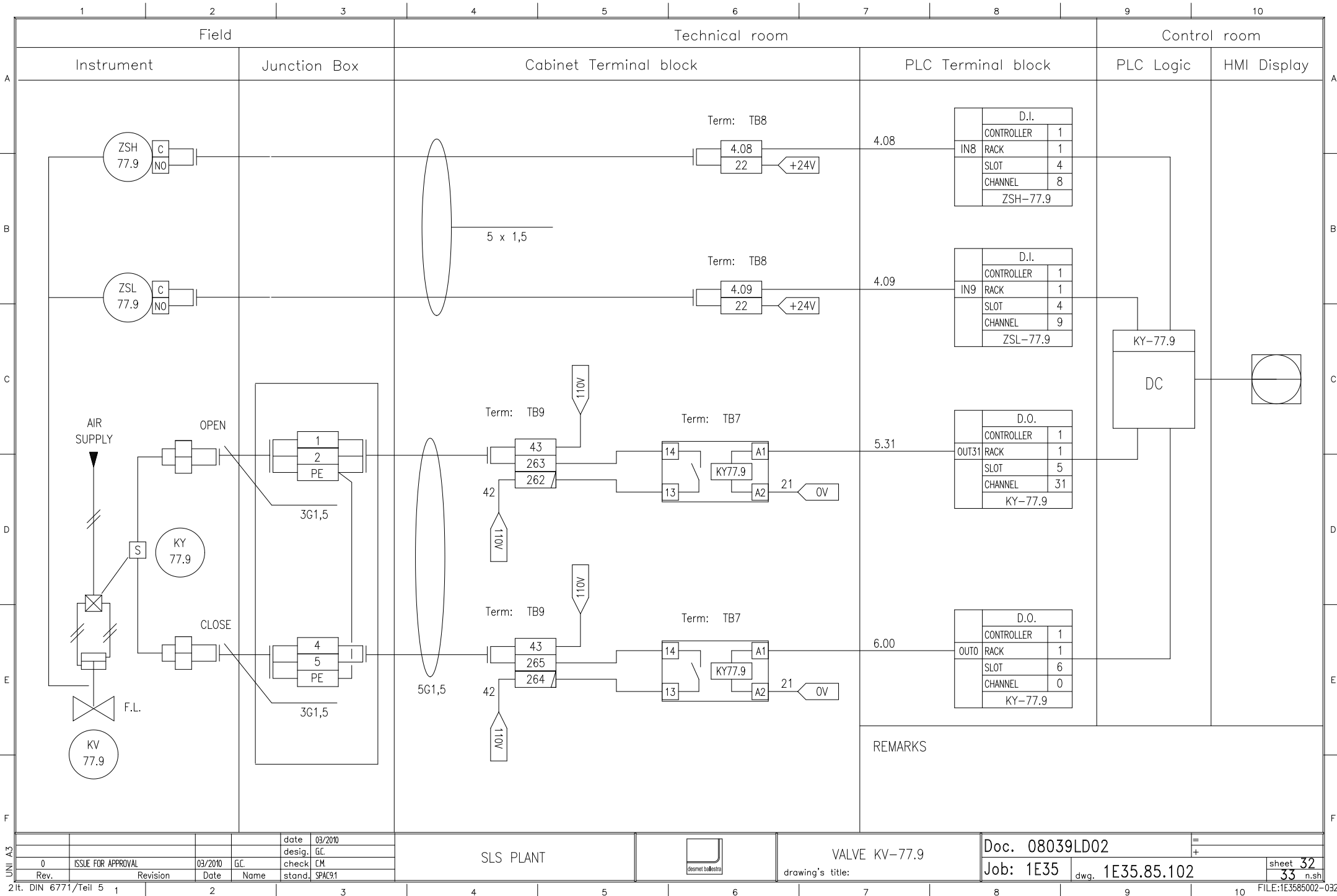
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				Cabinet Terminal block			PLC Terminal block	PLC Logic	HMI Display		
B											
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UNI A3				date	03/2010		Doc. 08039LD02			=	
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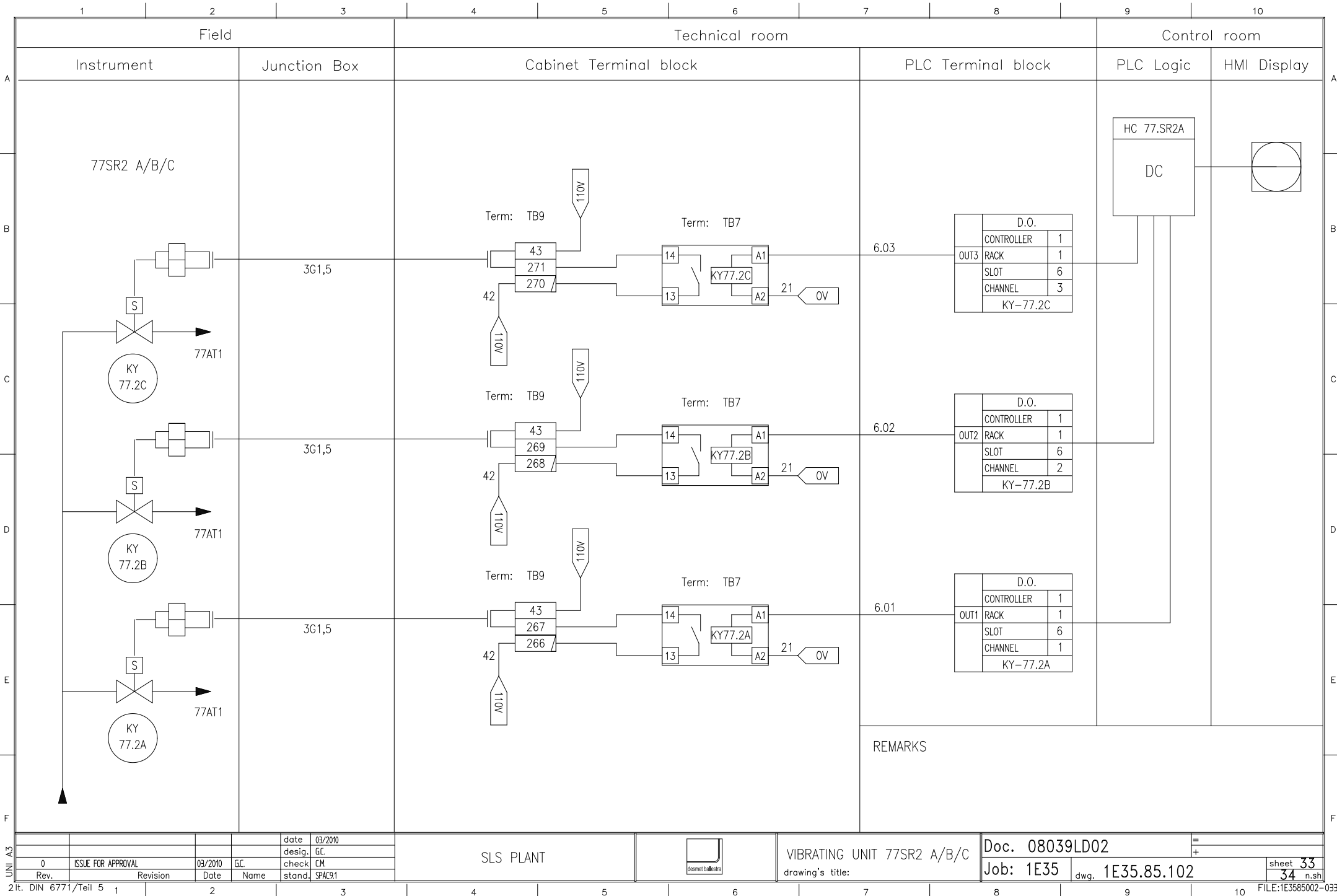


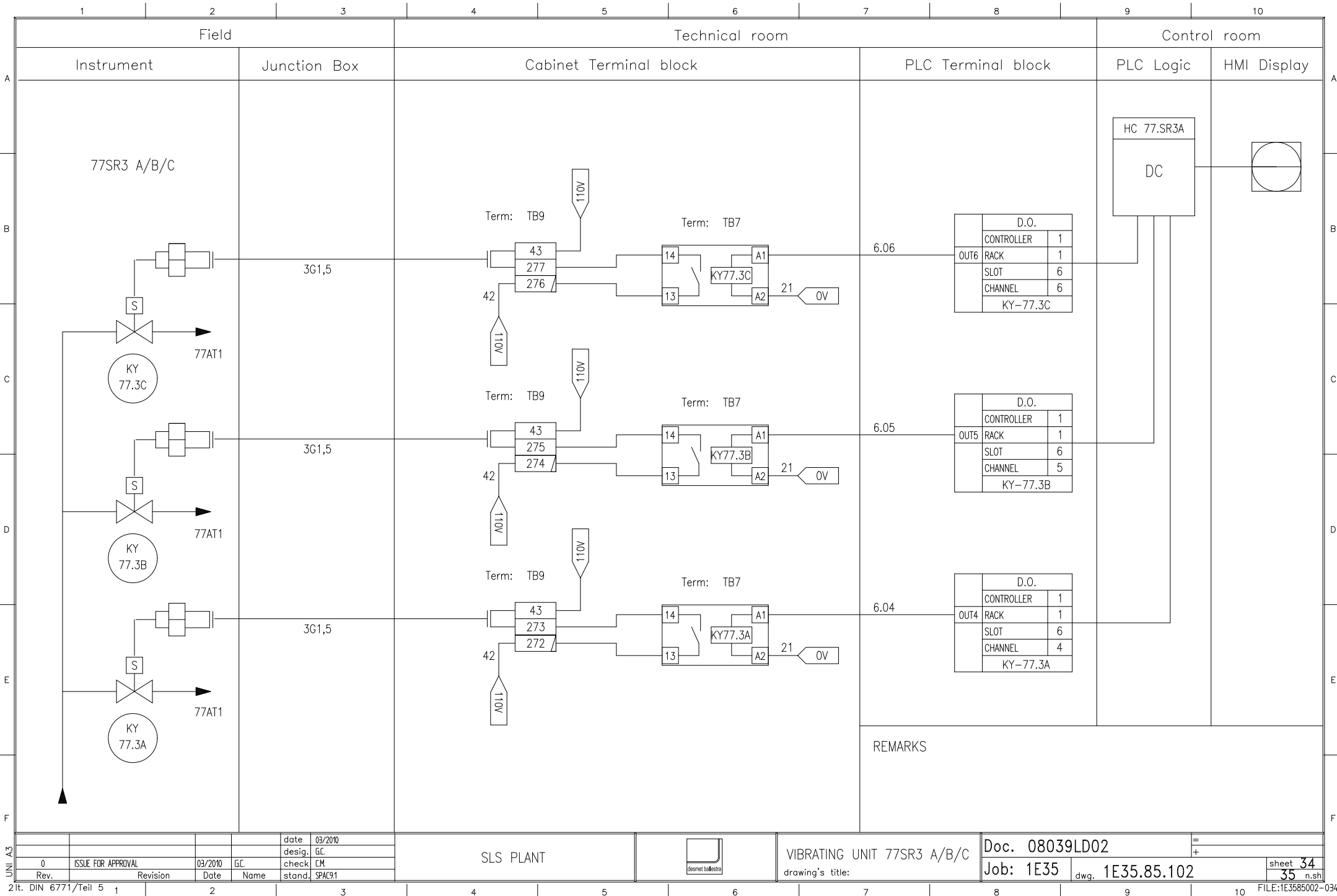


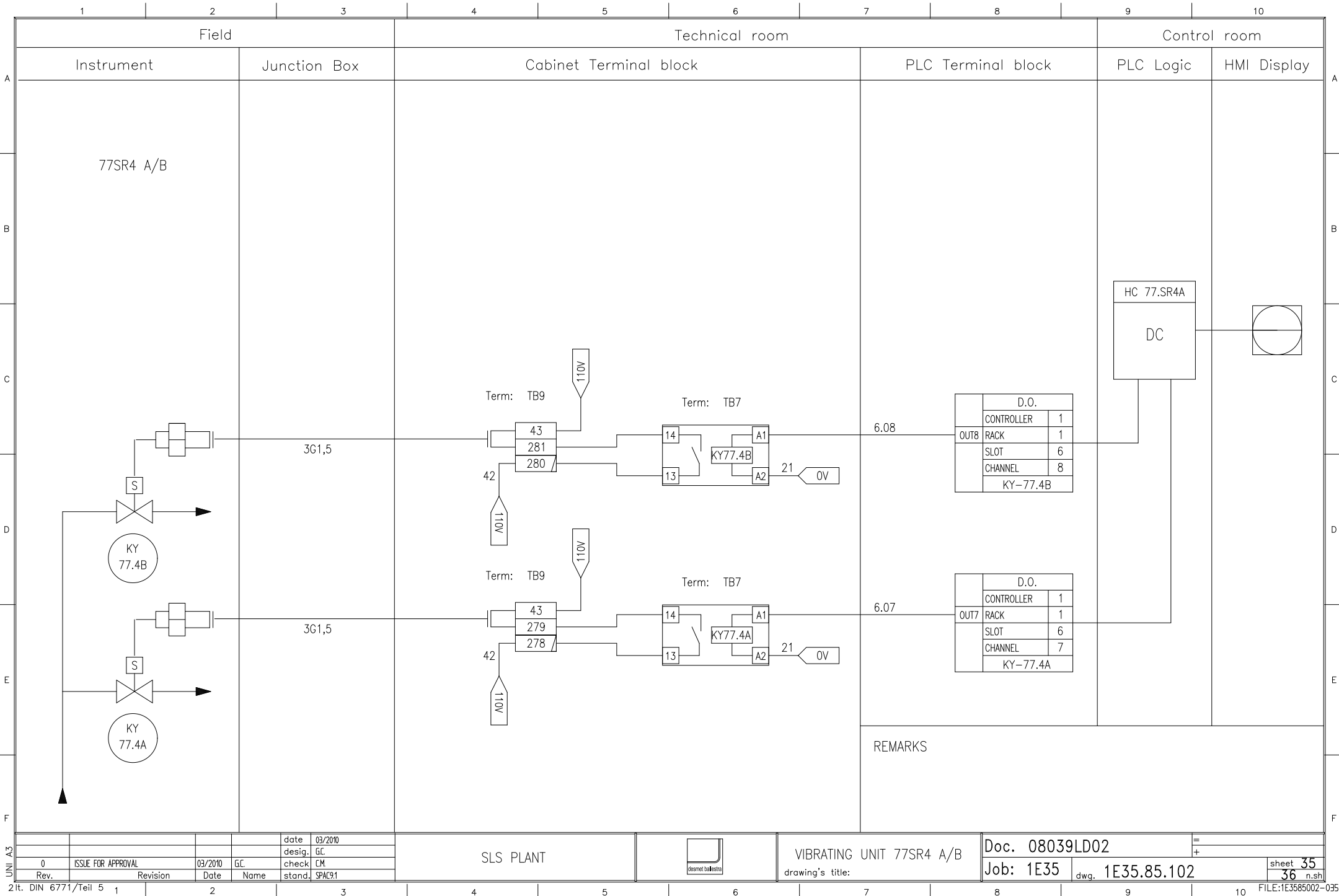


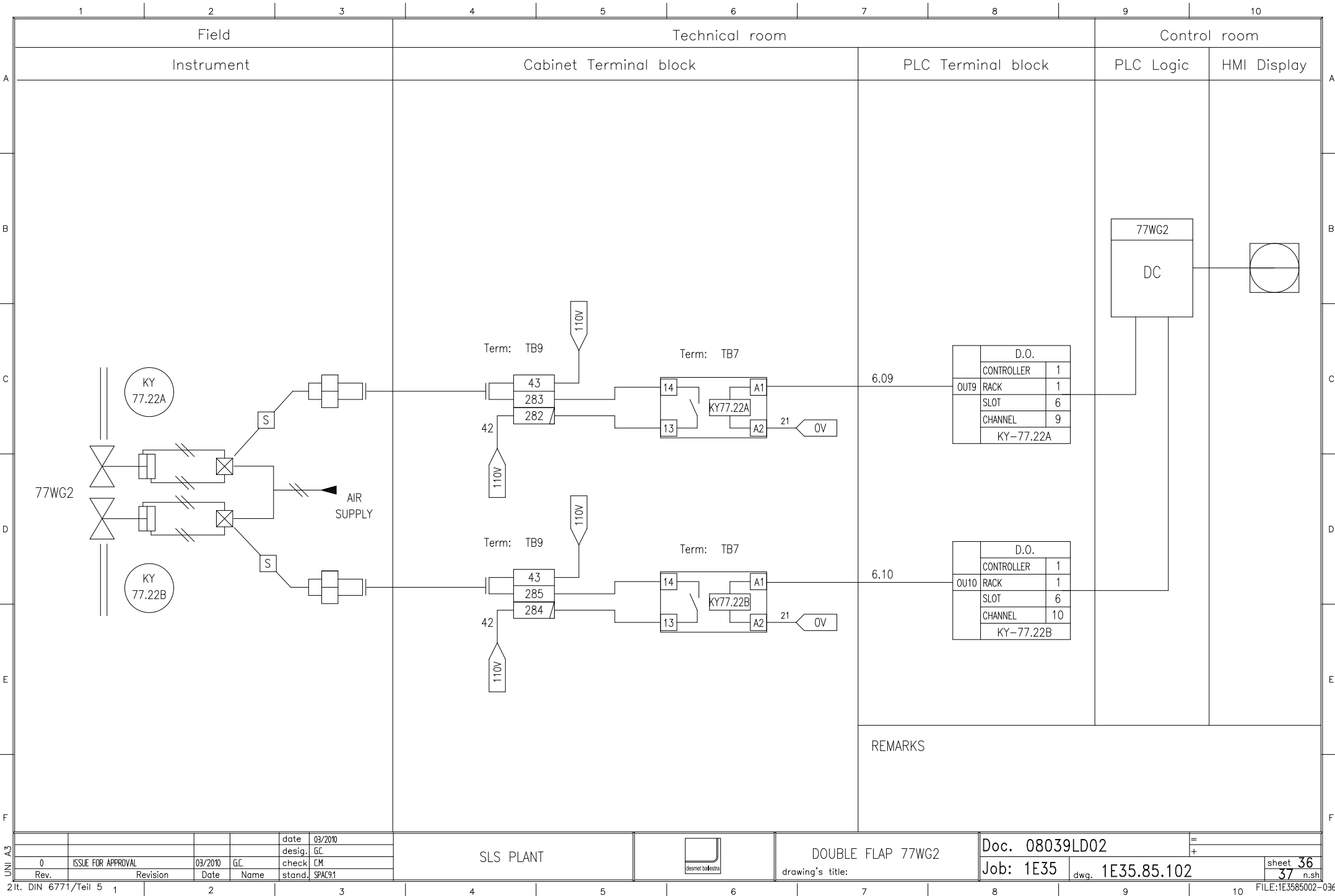






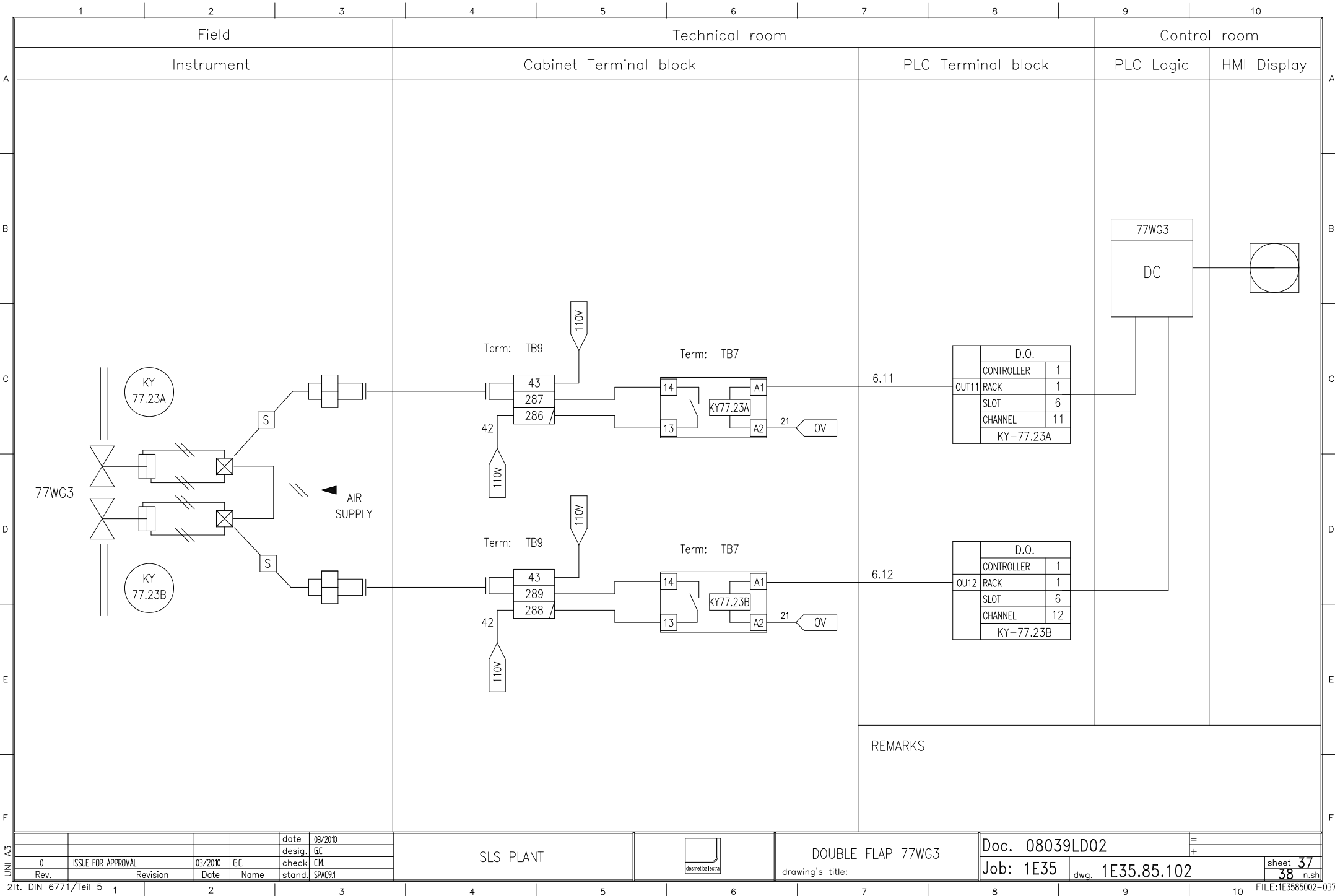




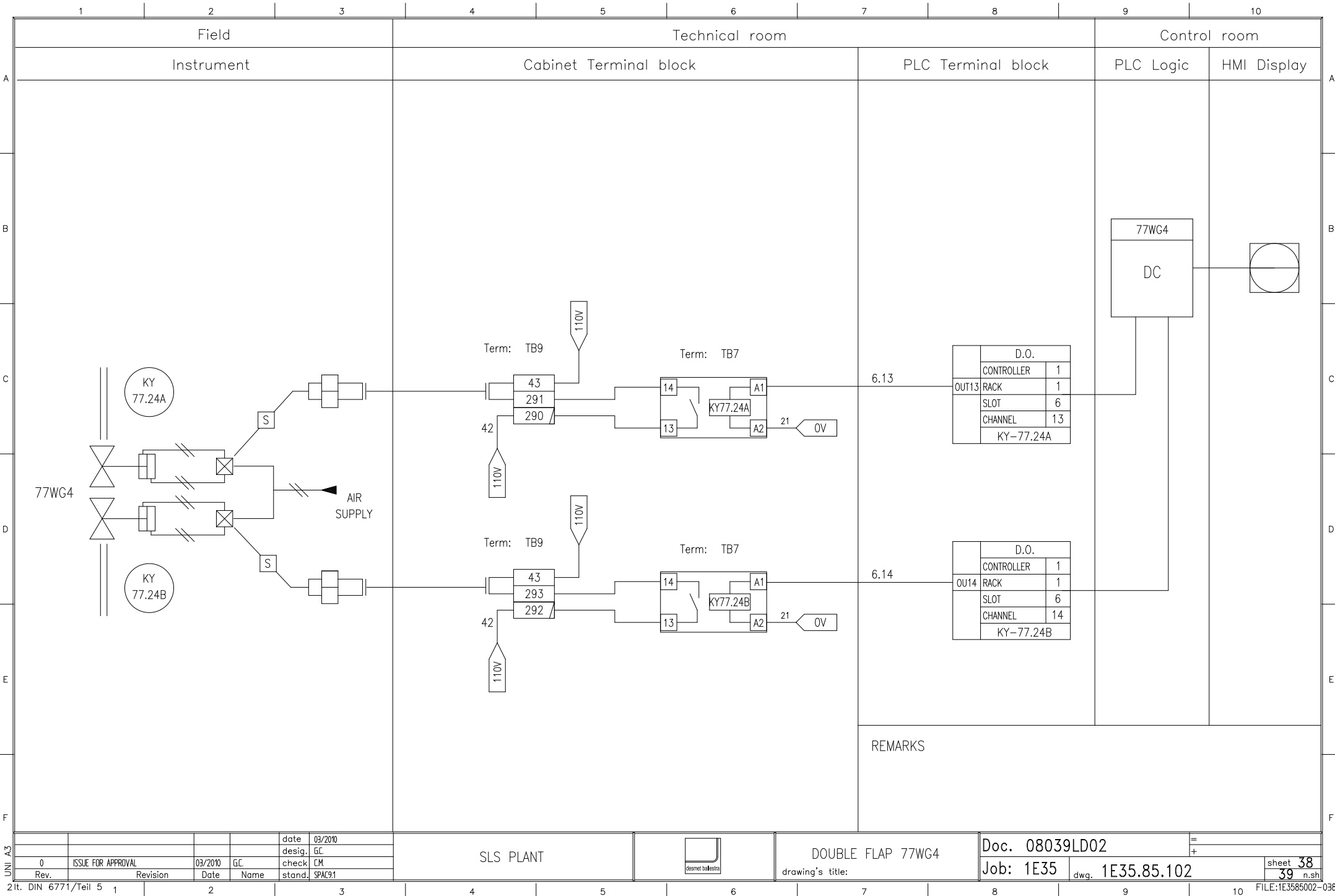


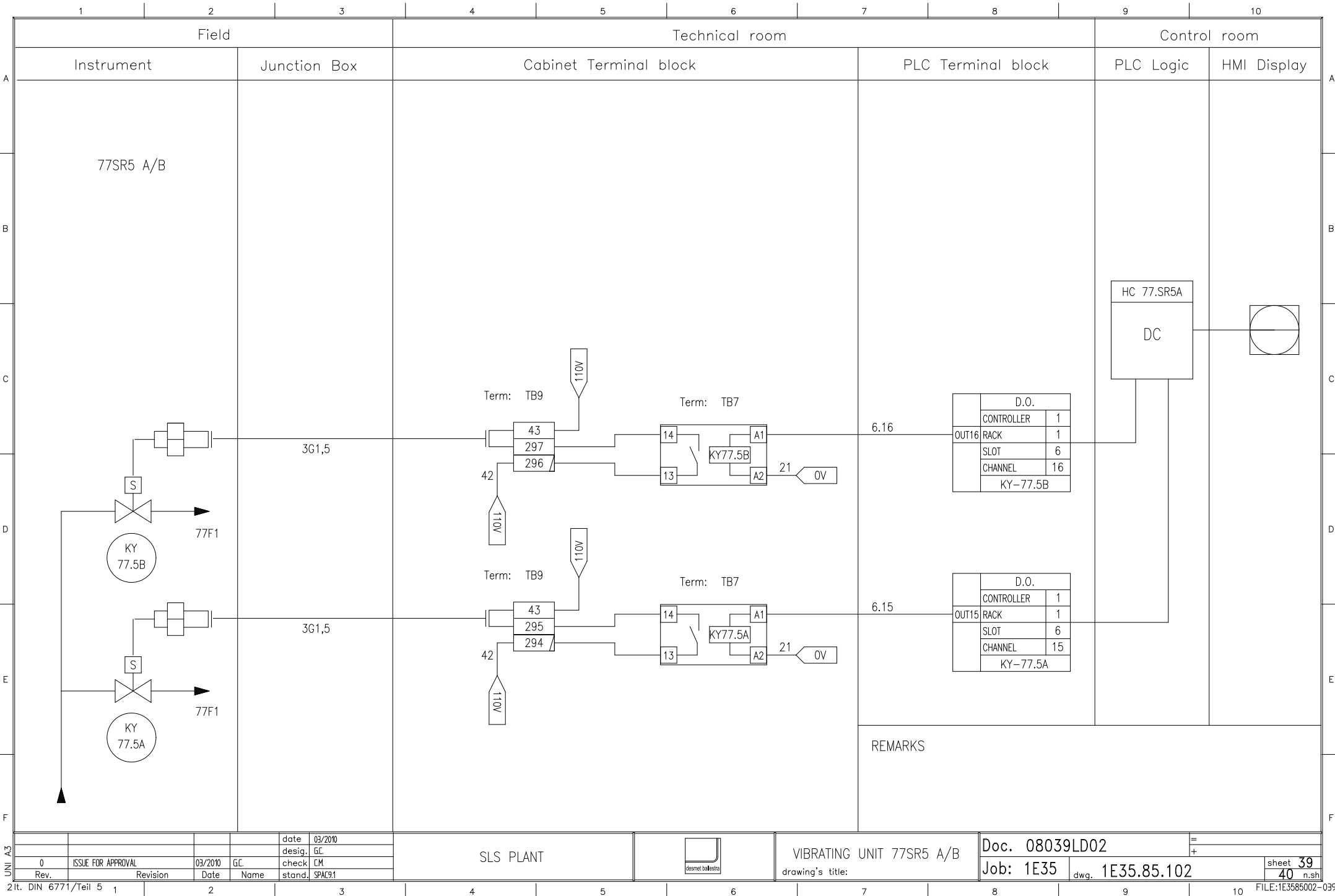
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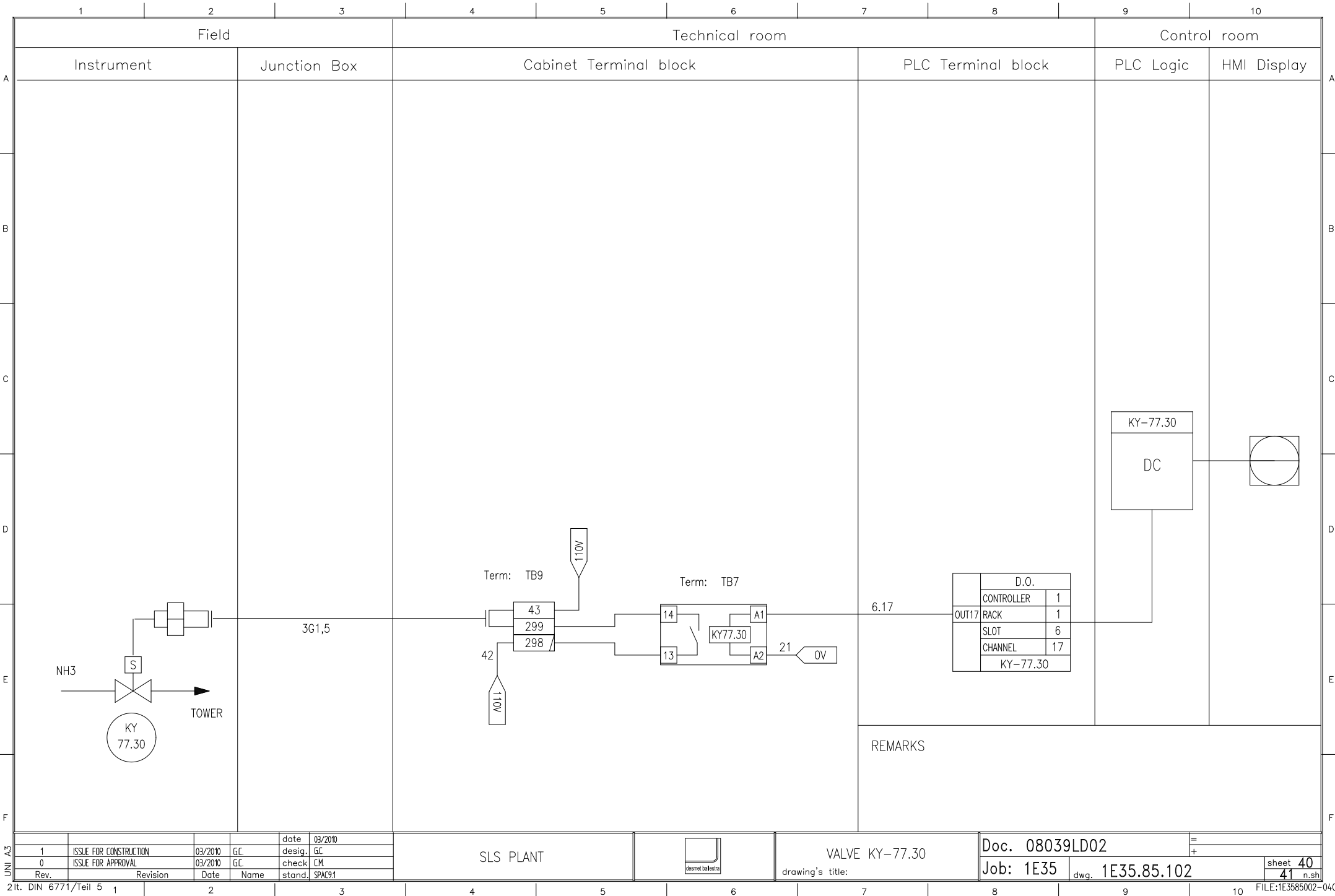
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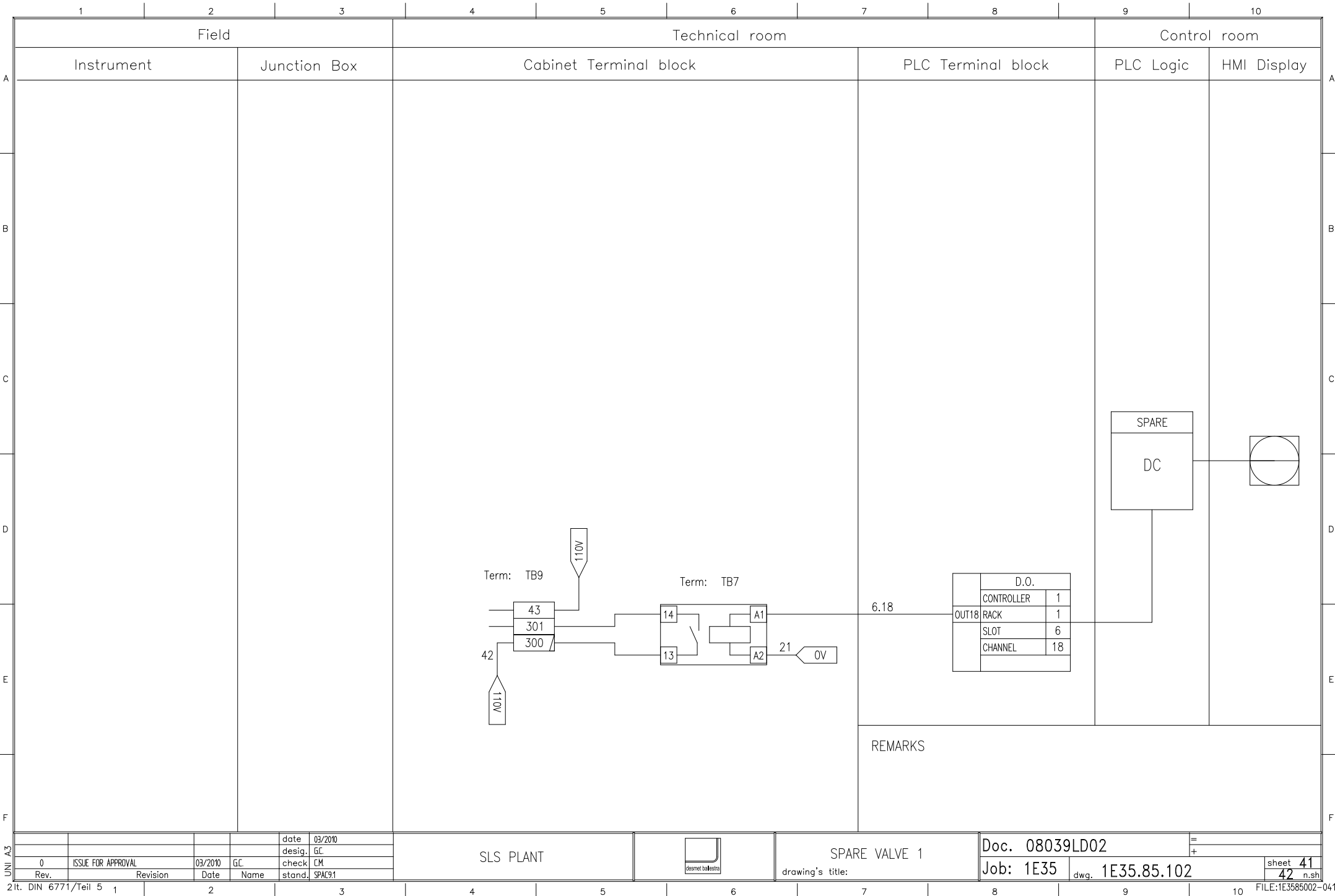


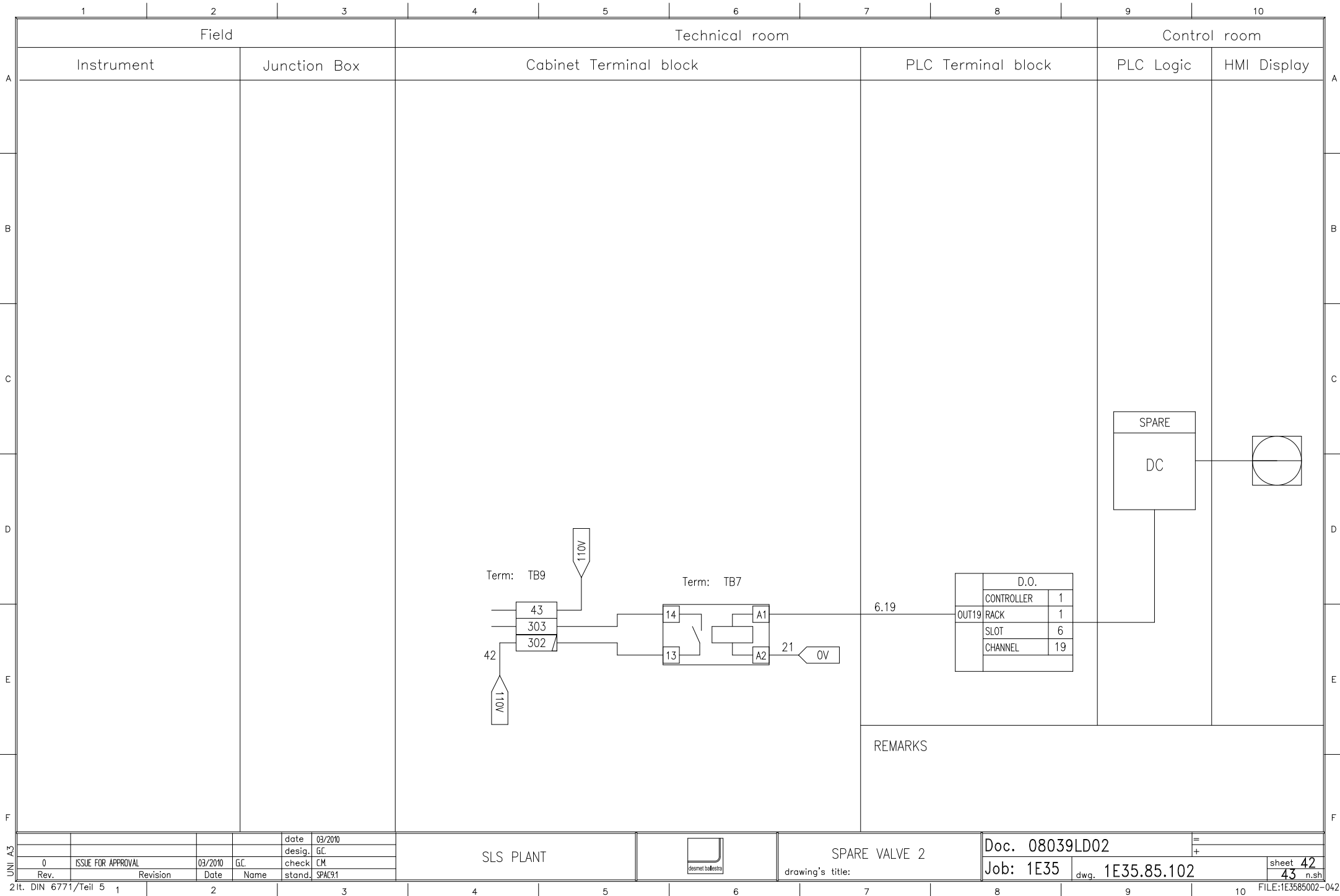
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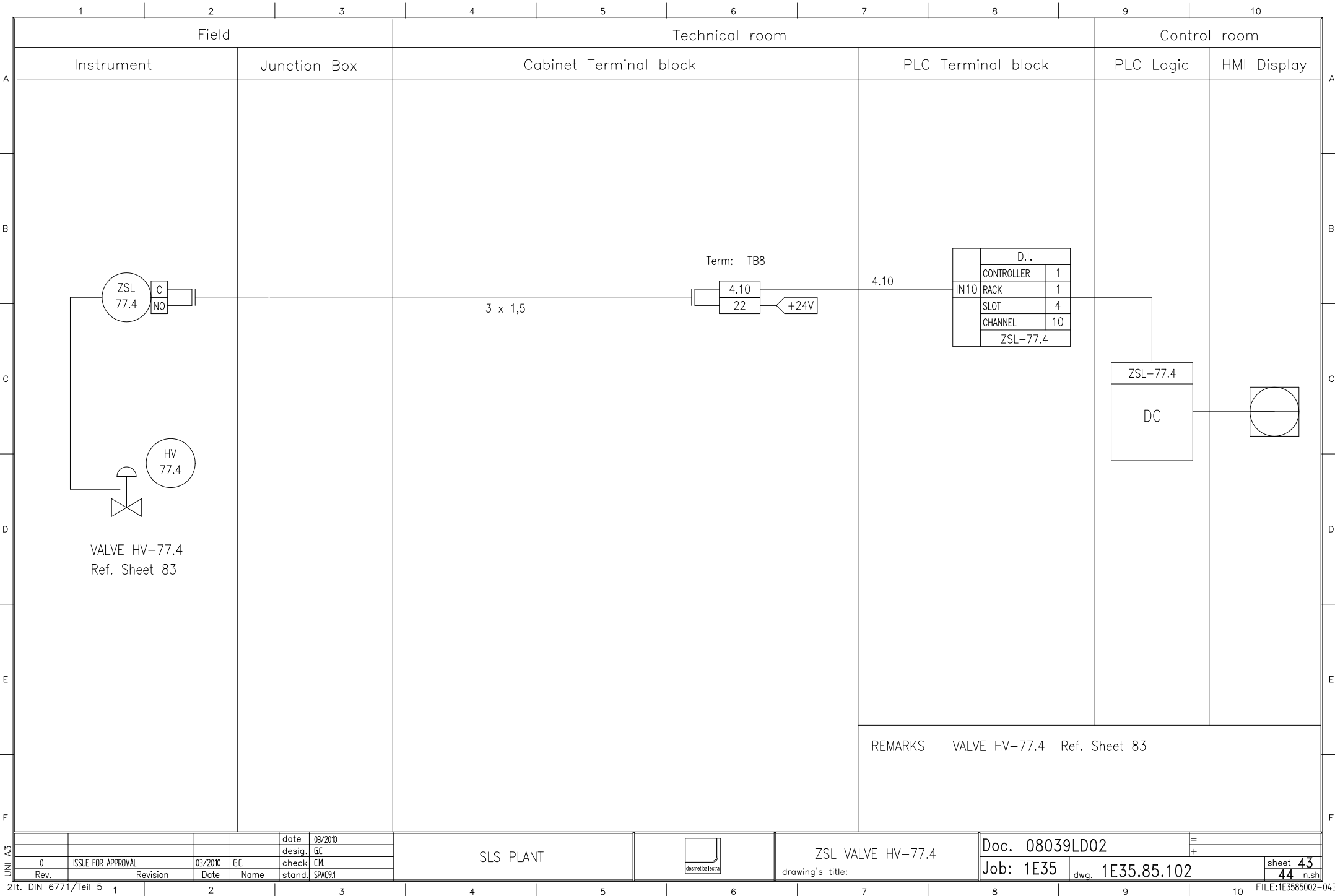


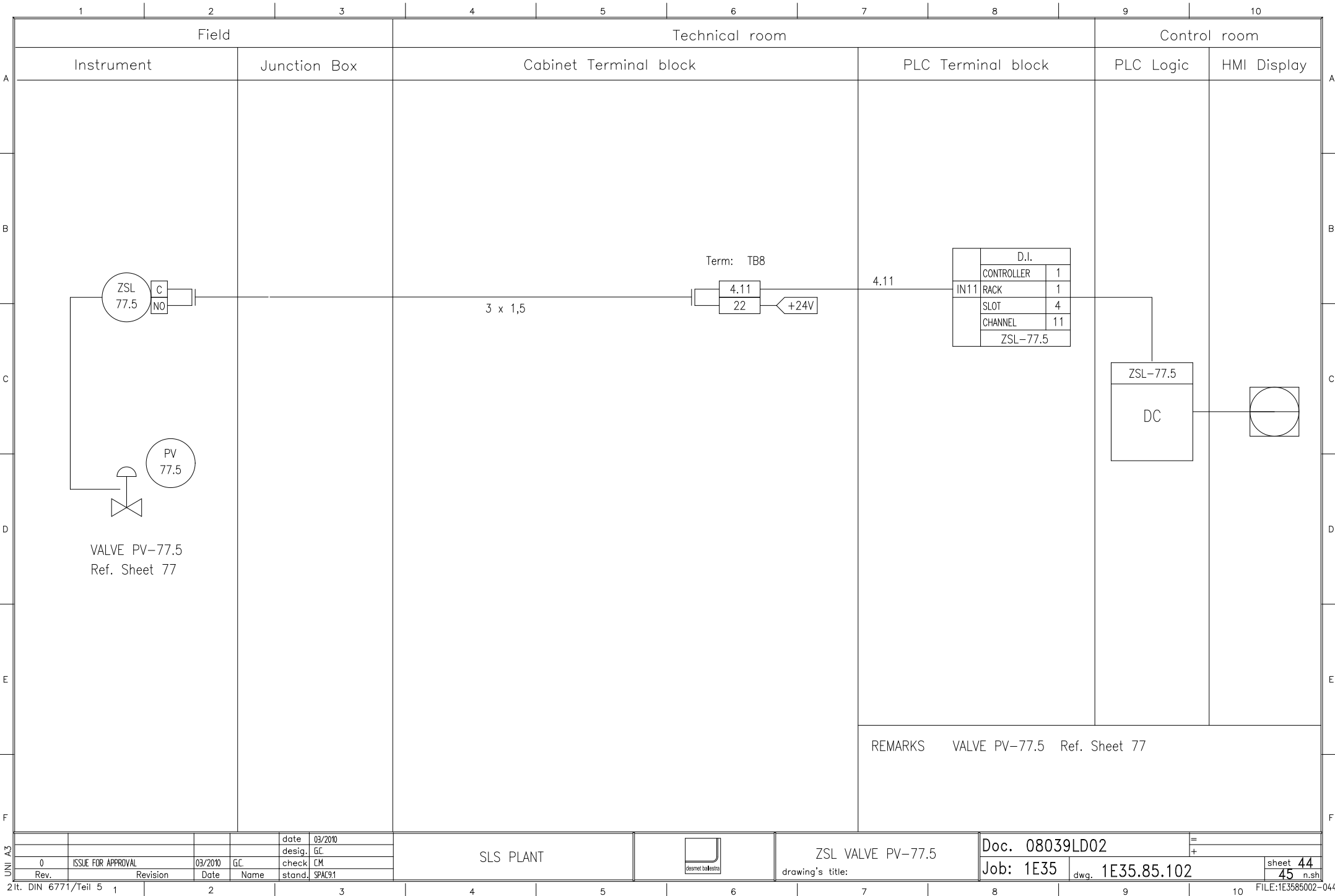


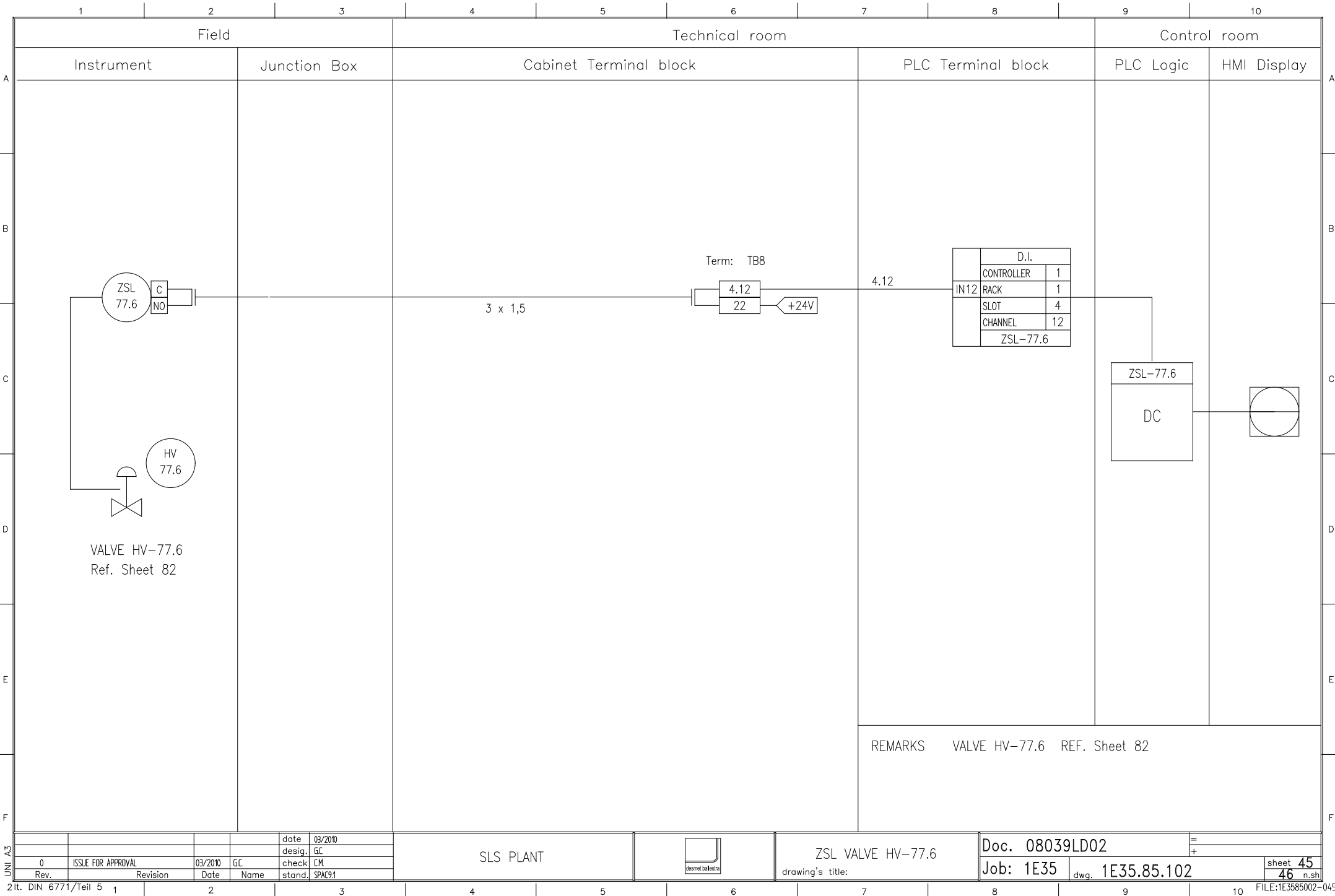


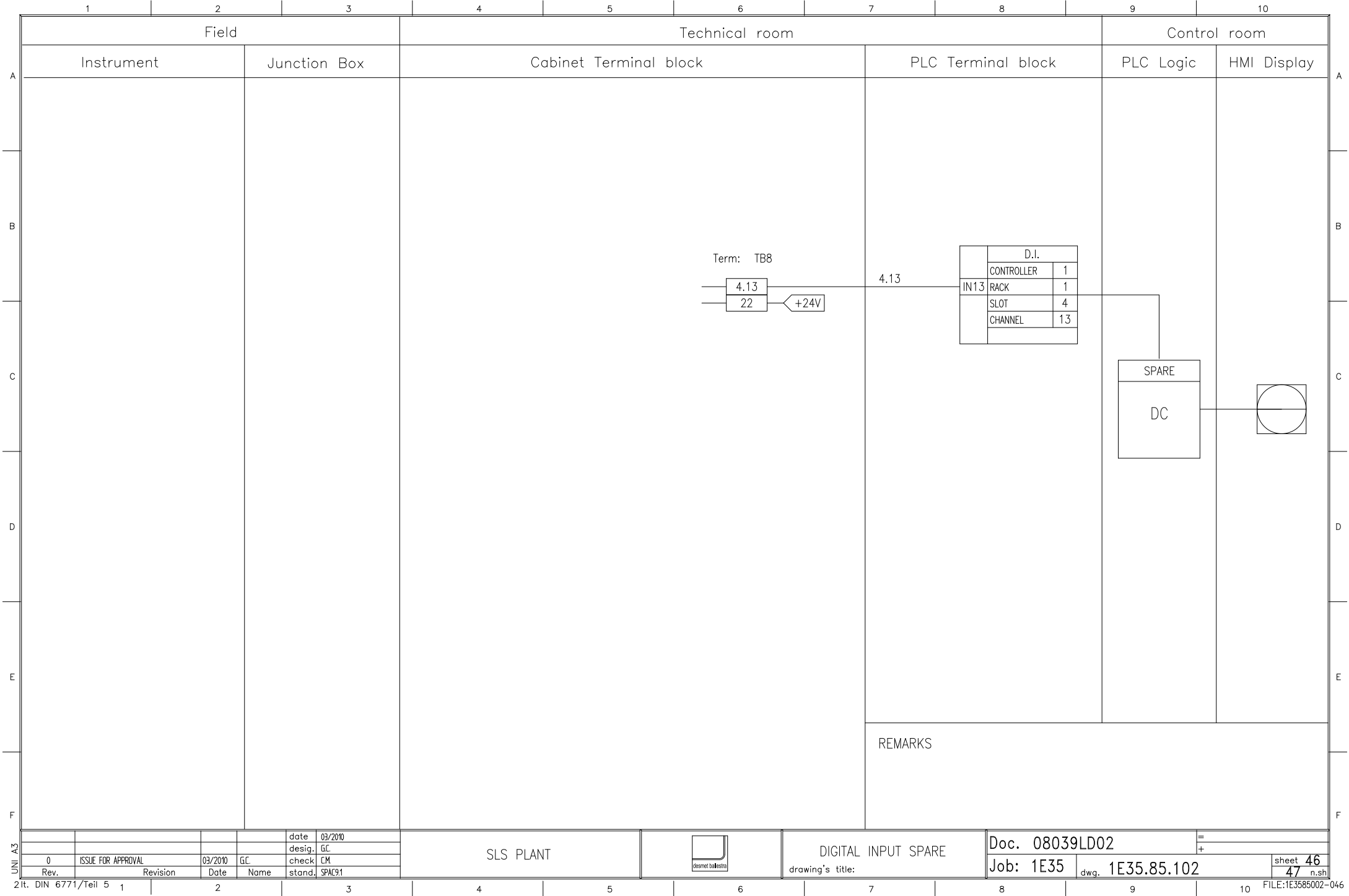


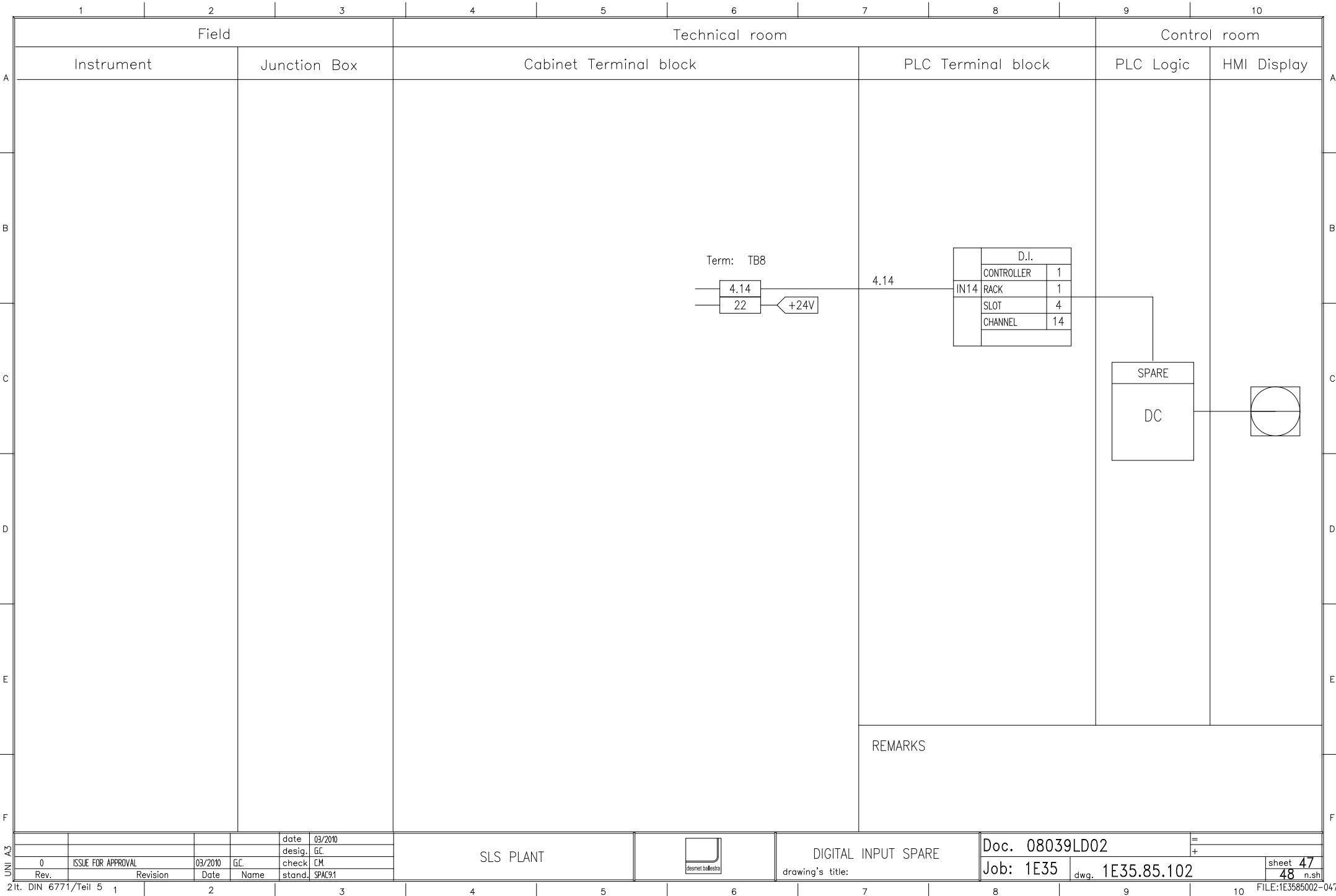
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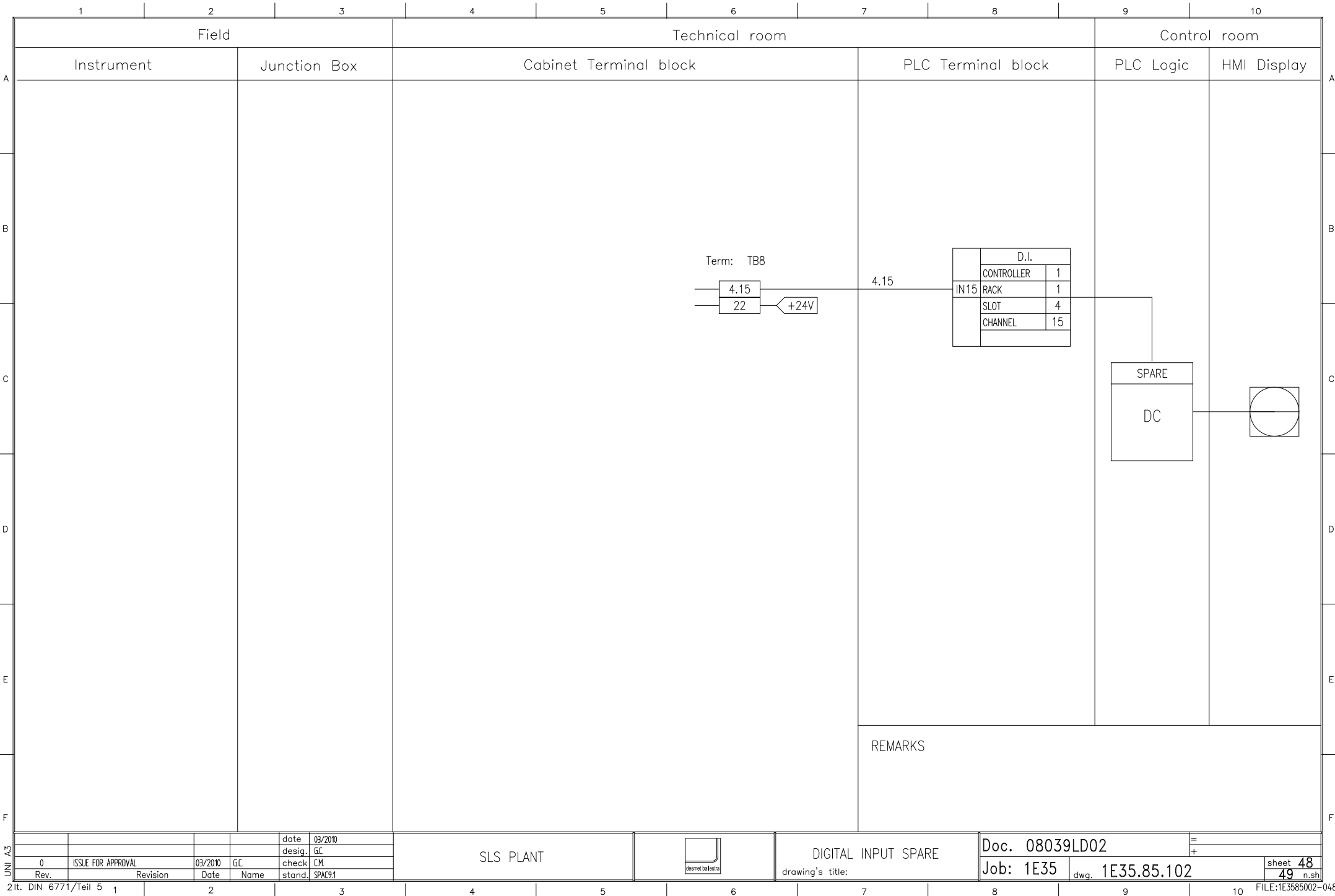








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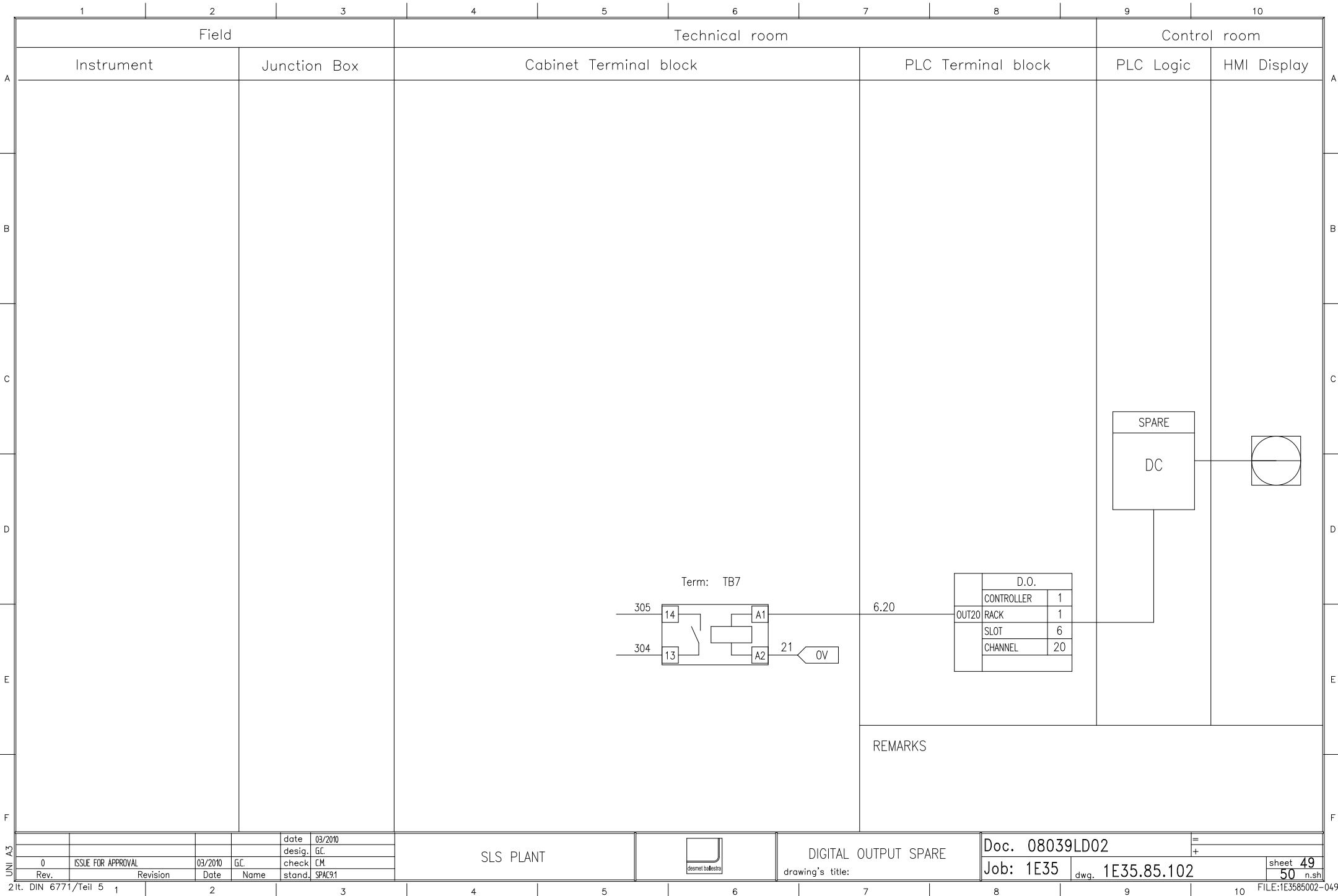
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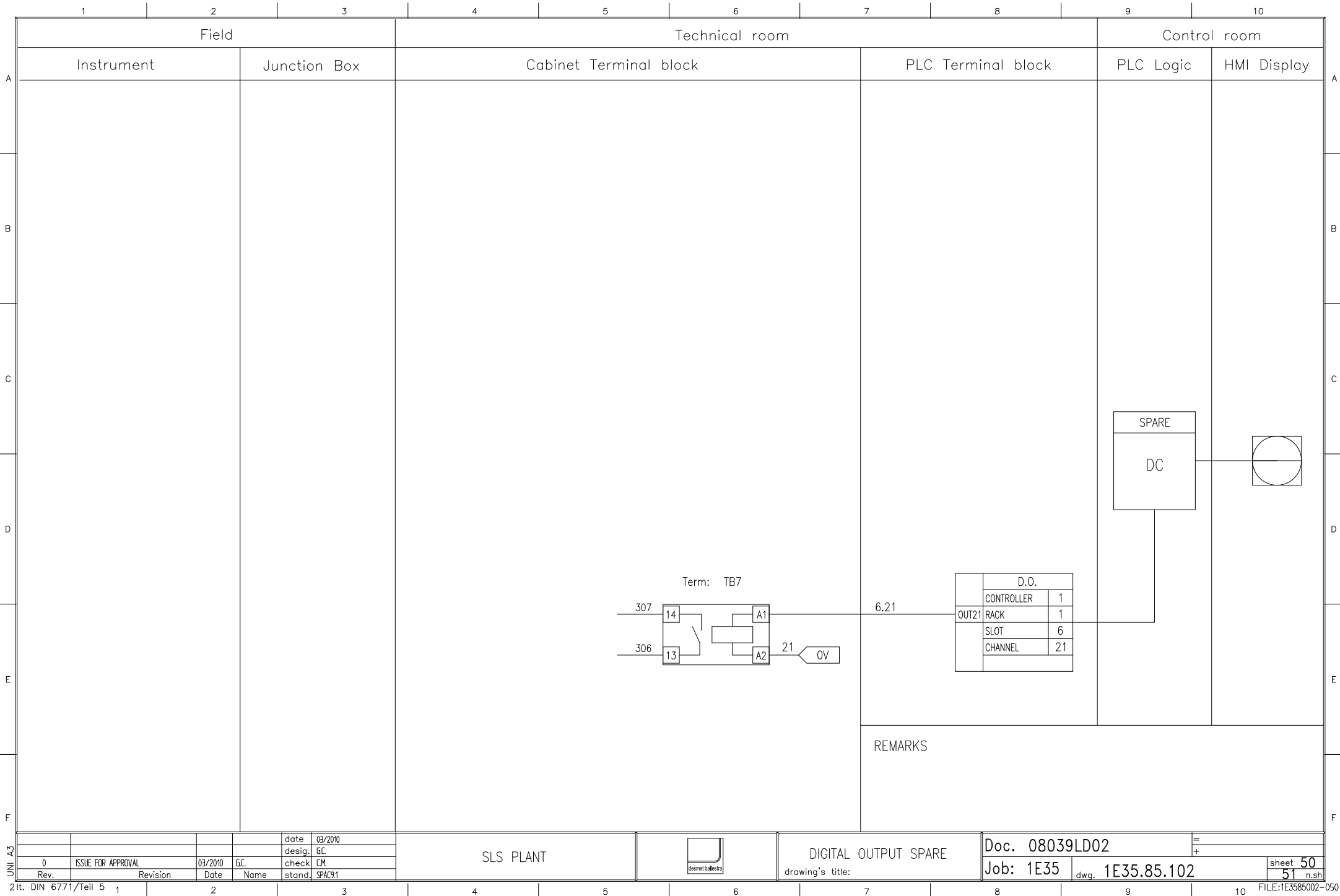
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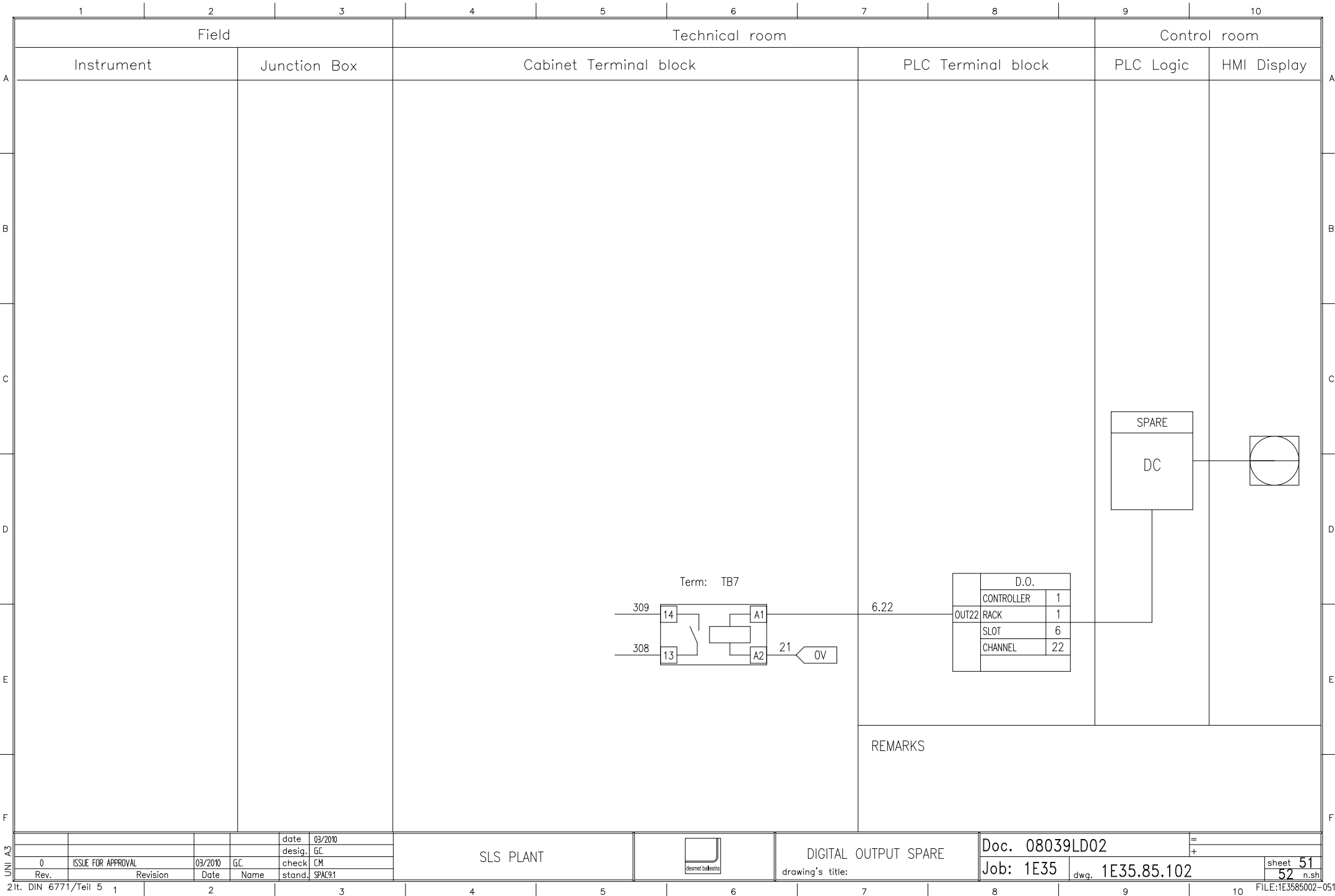
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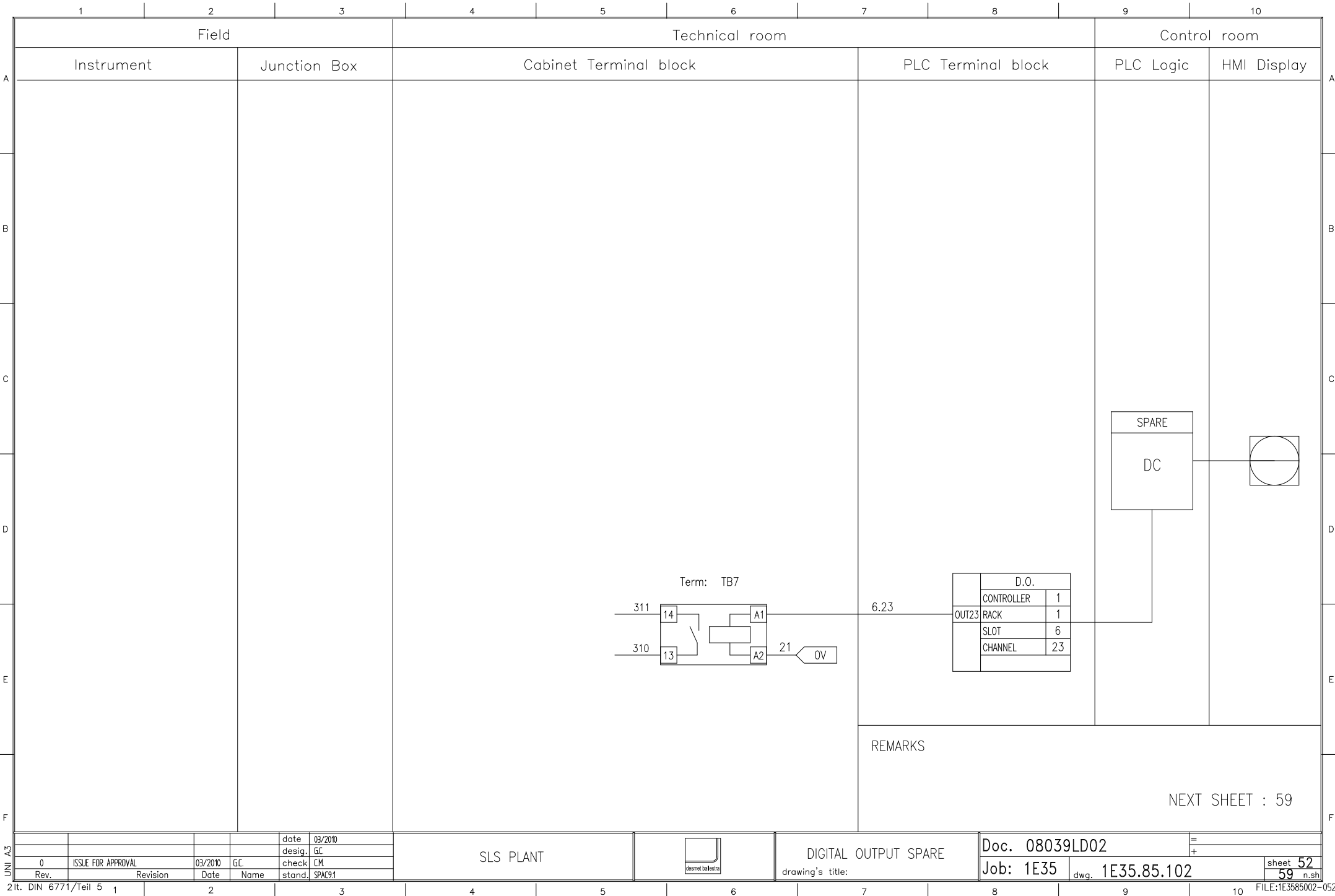
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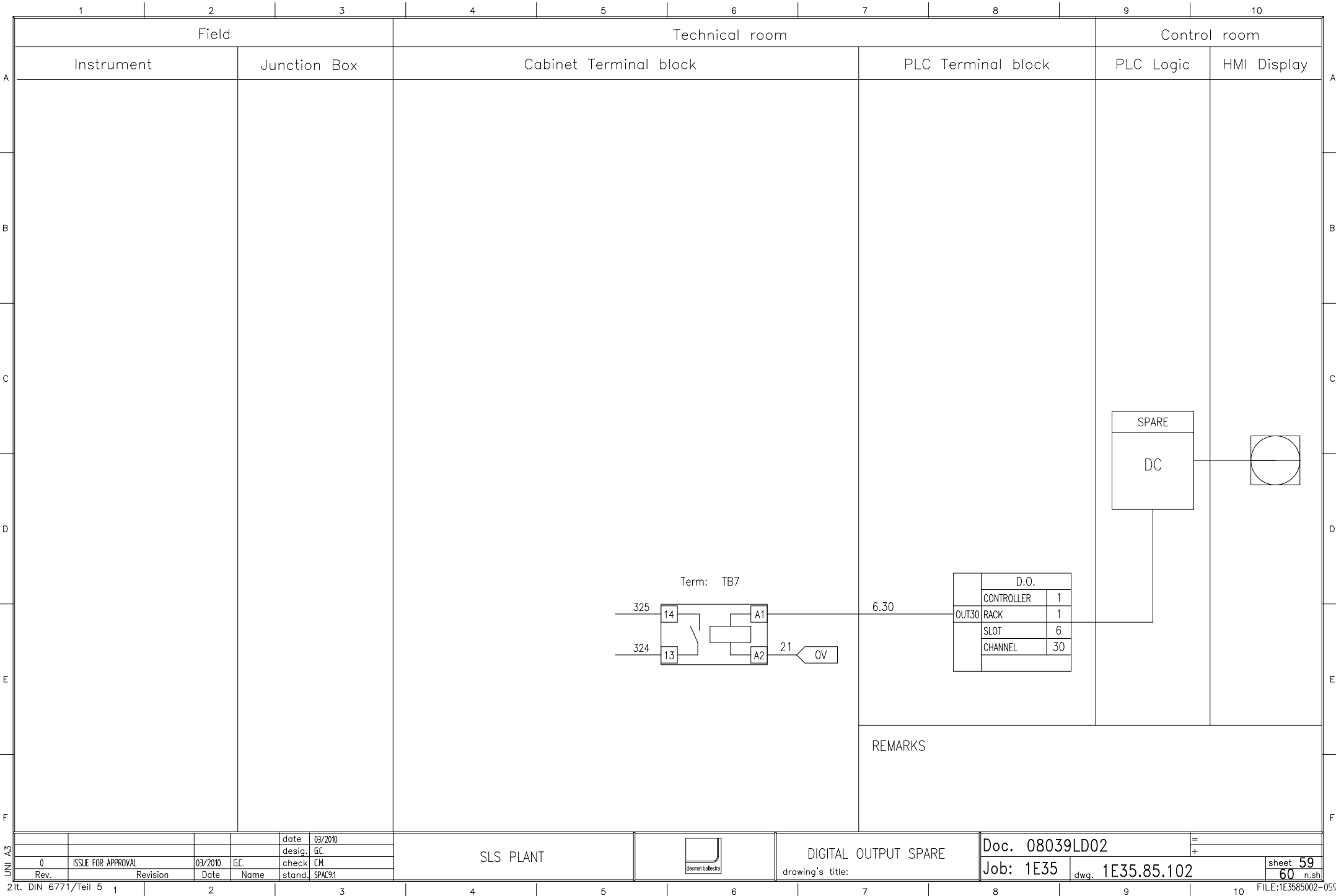
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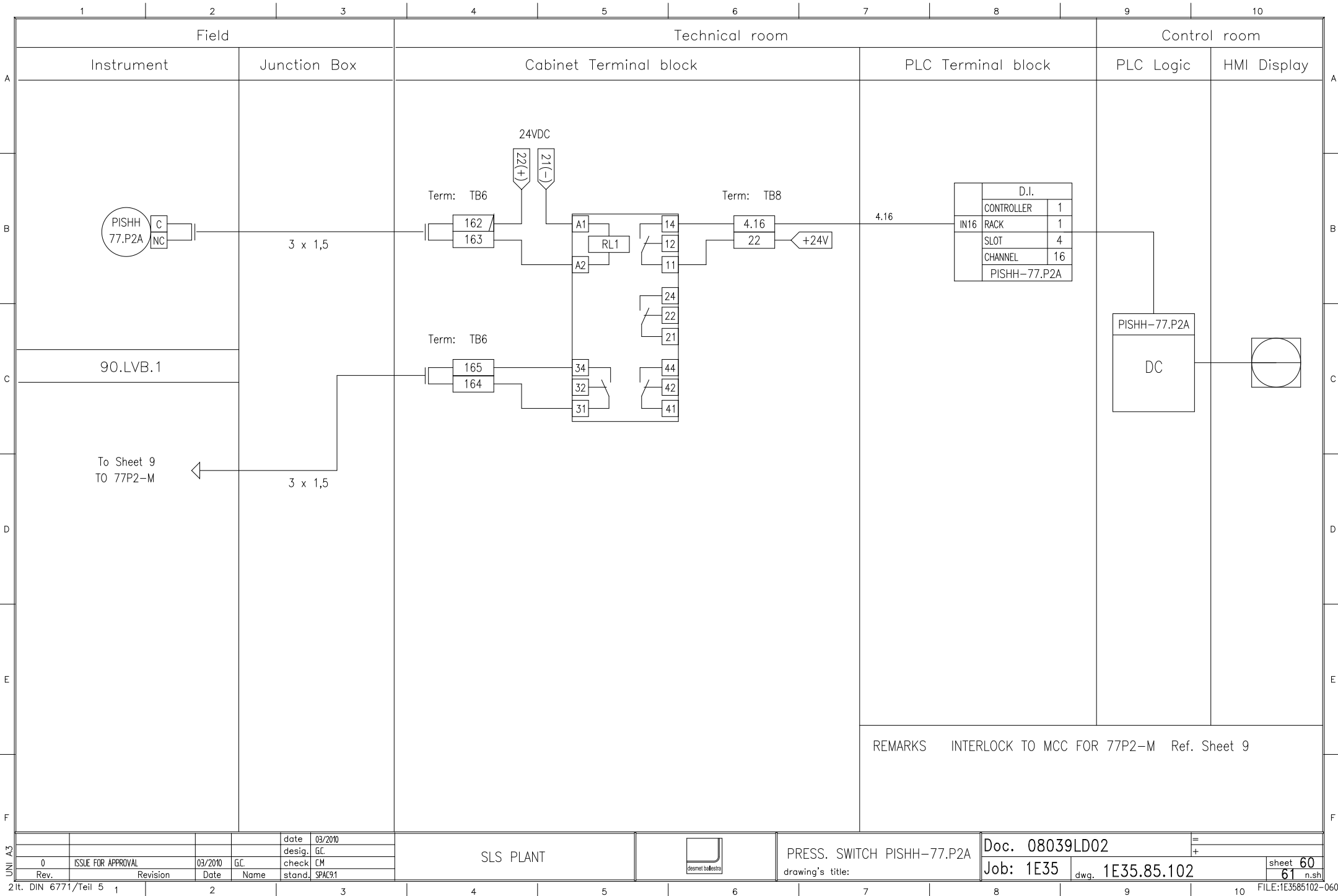
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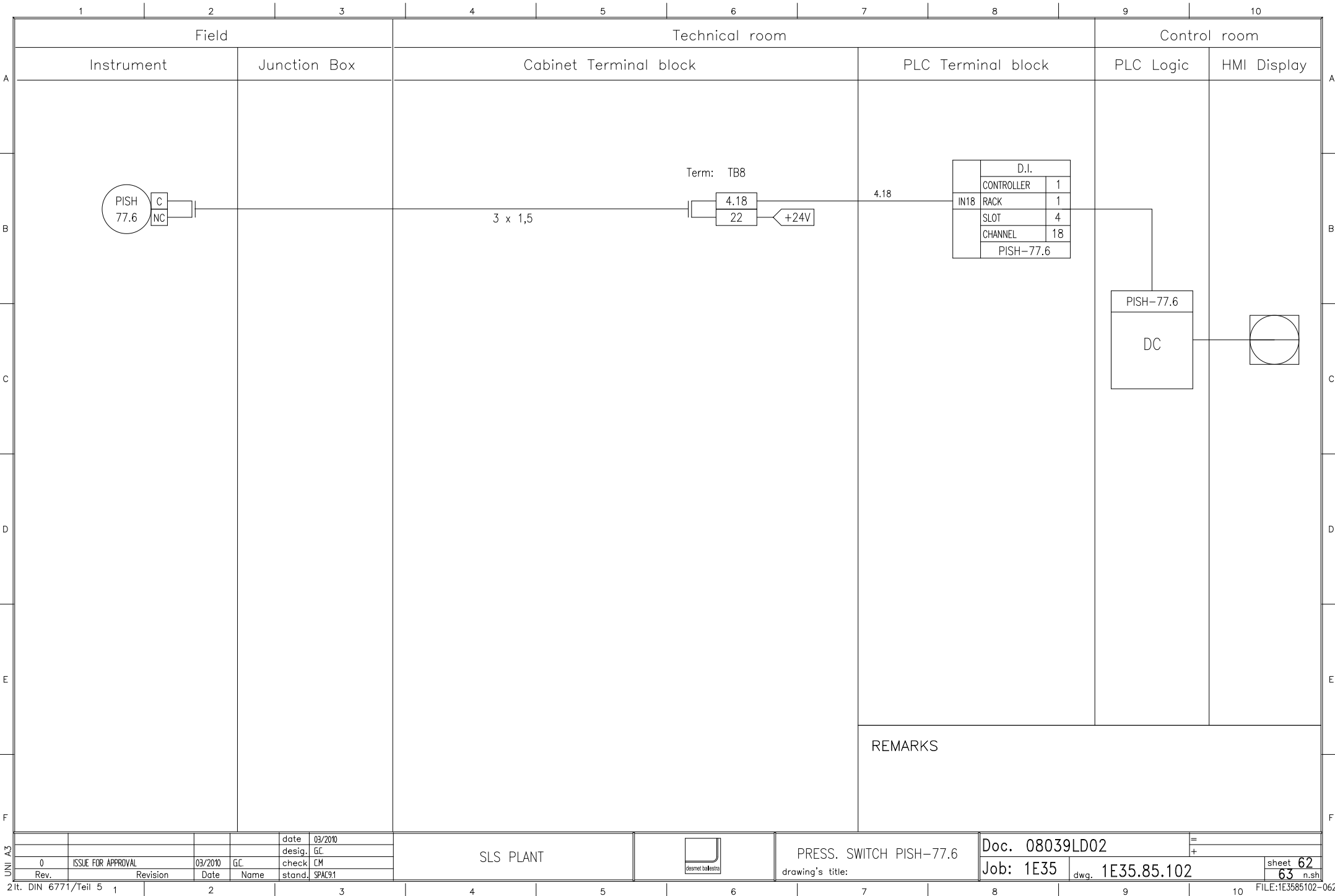


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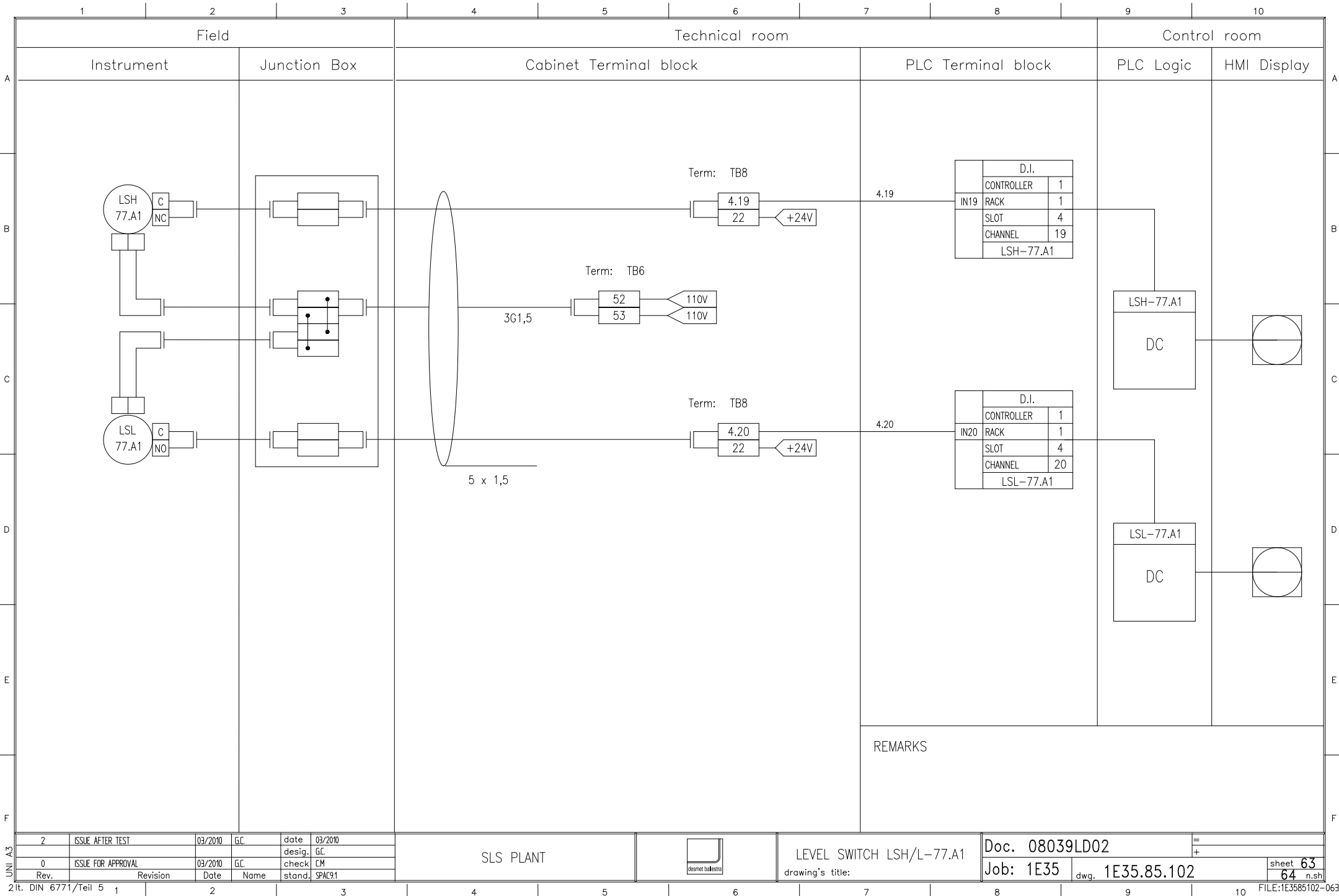


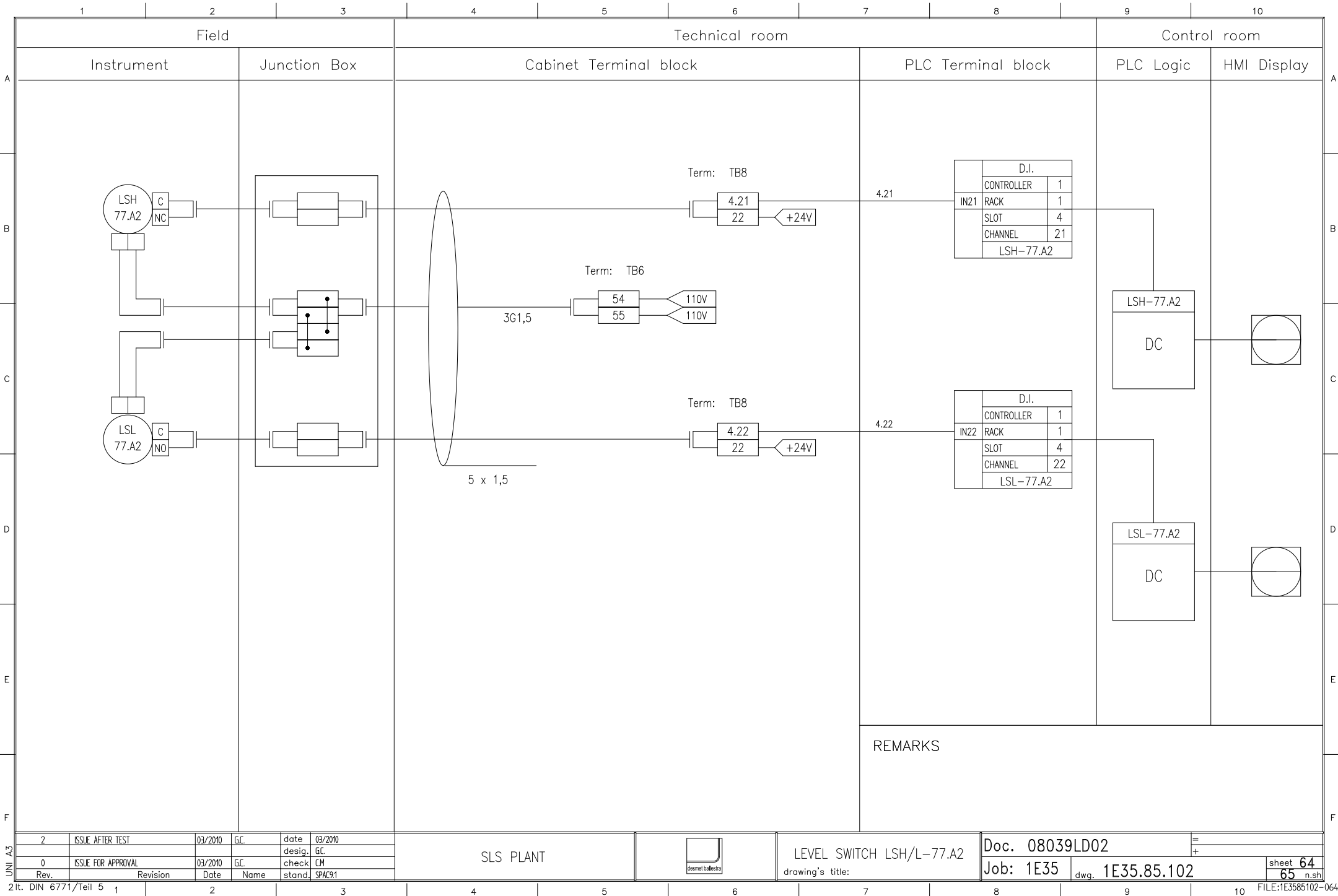


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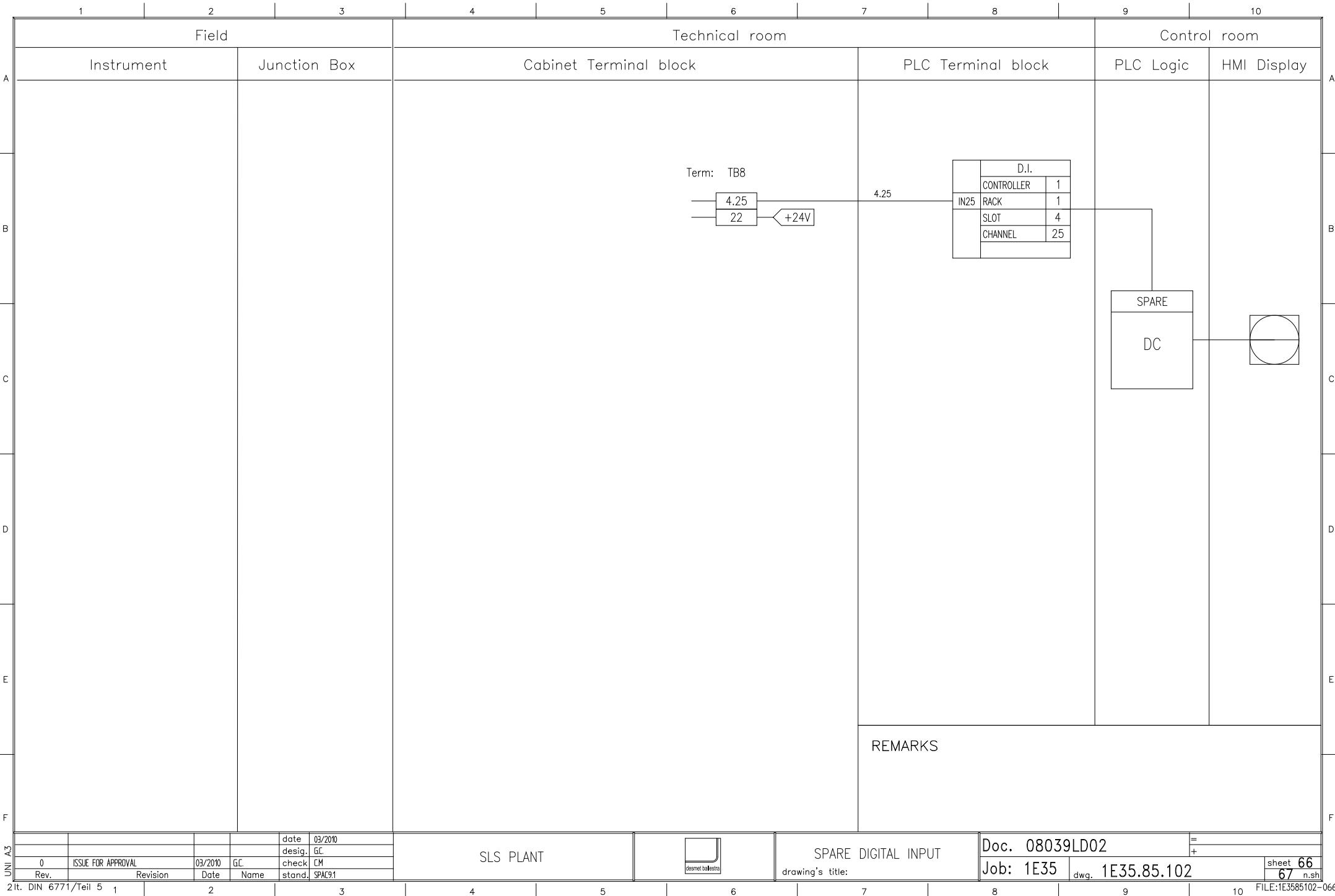


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SLS PLANT

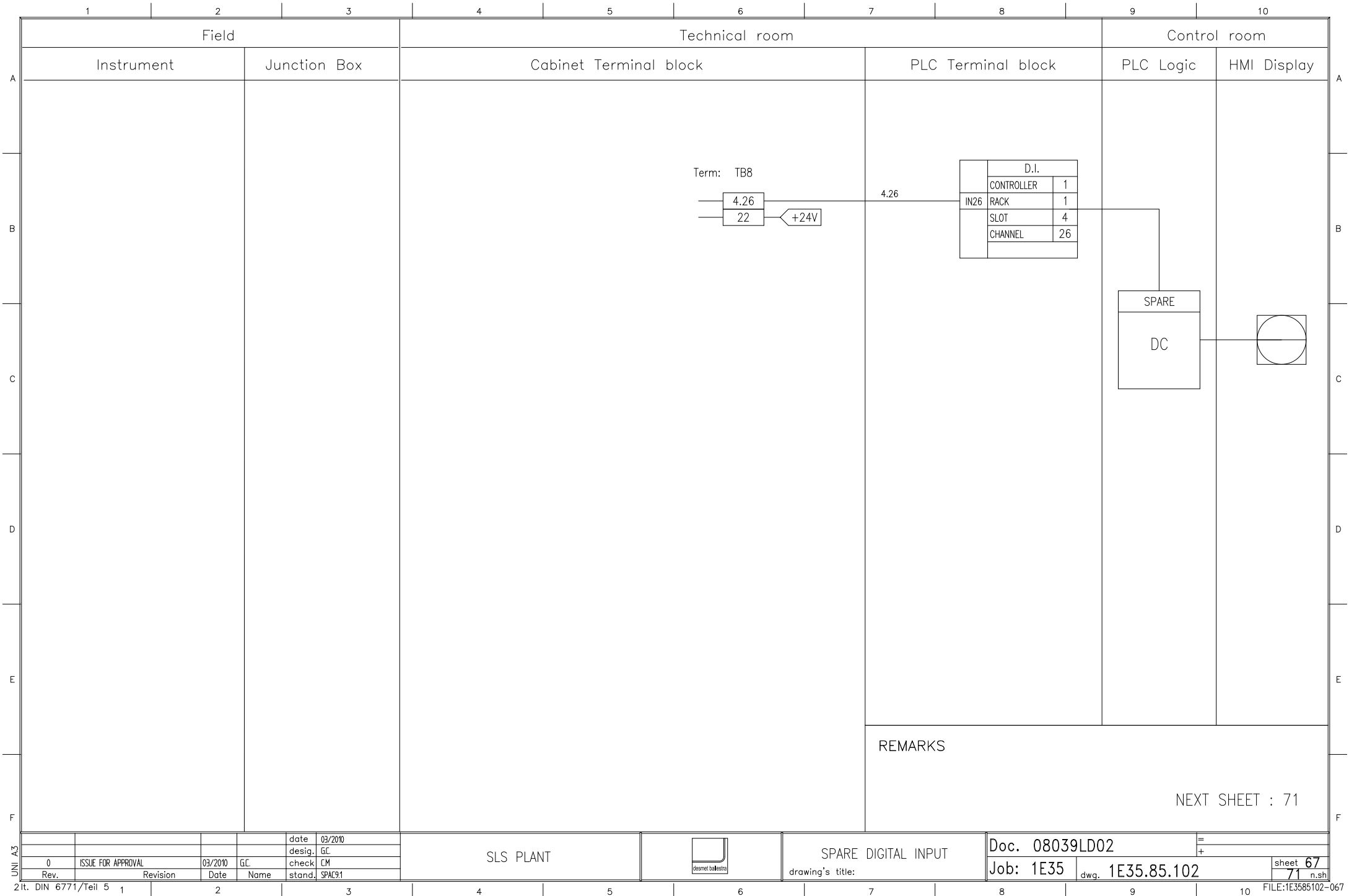
SPARE DIGITAL INPUT

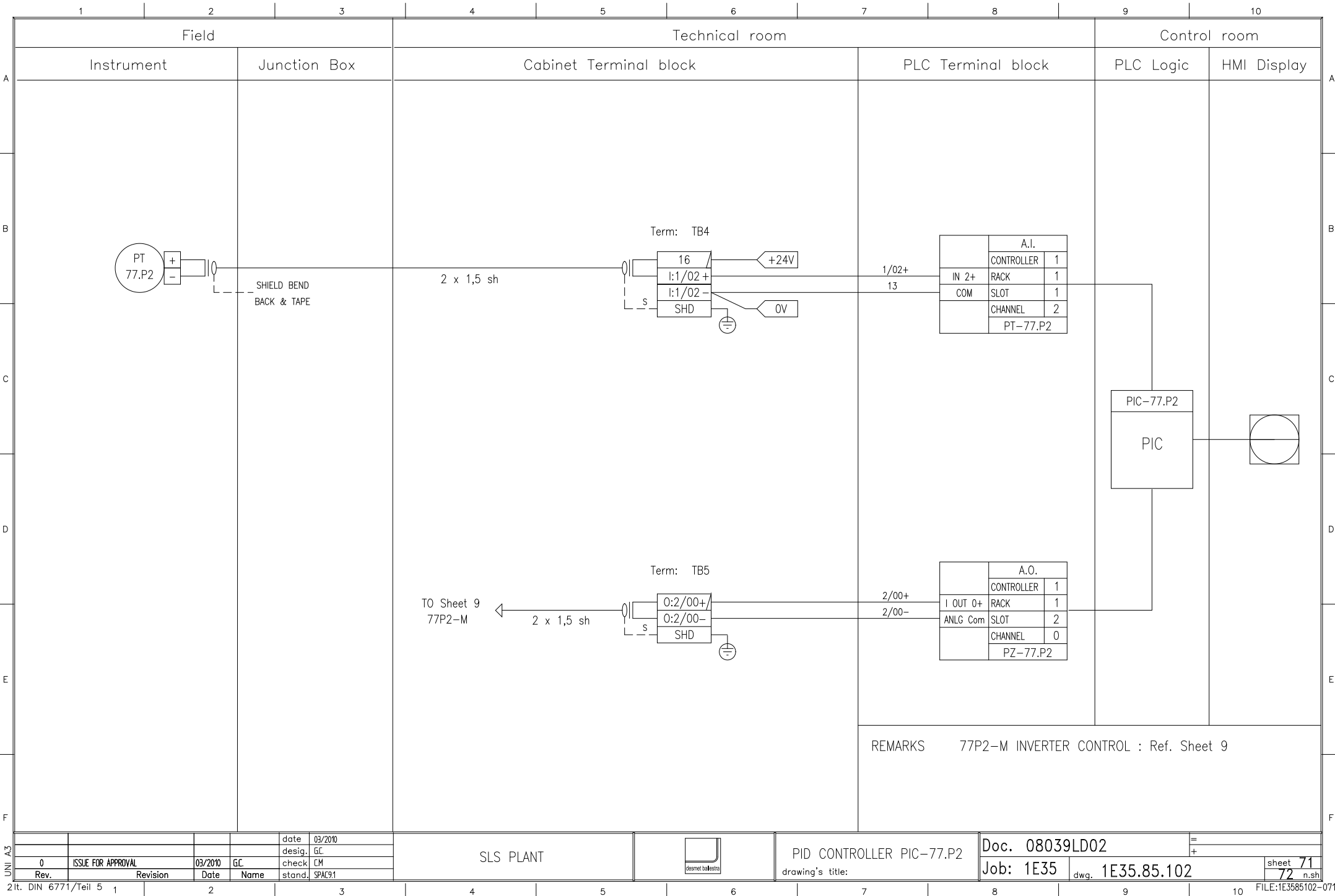
drawing's title:

Doc. 08039LD02

Job: 1E35 dwg. 1E35.85.102

sheet 66
67 n.sh





	1	2	3	4	5	6	7	8	9	10
	Field			Technical room					Control room	
	Instrument		Junction Box	Cabinet Terminal block			PLC Terminal block		PLC Logic	HMI Display
A										
B										
C										
D										
E										
F										

TO Sheet 8
77P1-M

2 x 1,5 sh

Term: TB5

O:2/01+	
O:2/01-	
SHD	

A.O.	
I OUT 1+	RACK 1
ANLG Com	SLOT 2
CHANNEL 1	
SZ-77.P1	

HC-77.P1
HC

REMARKS 77P1-M INVERTER CONTROL : Ref. Sheet 8

0	ISSUE FOR APPROVAL	03/2010	G.C.	check	CM
Rev.	Revision	Date	Name	stand.	SPAC91

SLS PLANT

MOTOR CONTROL SZ-77.P1

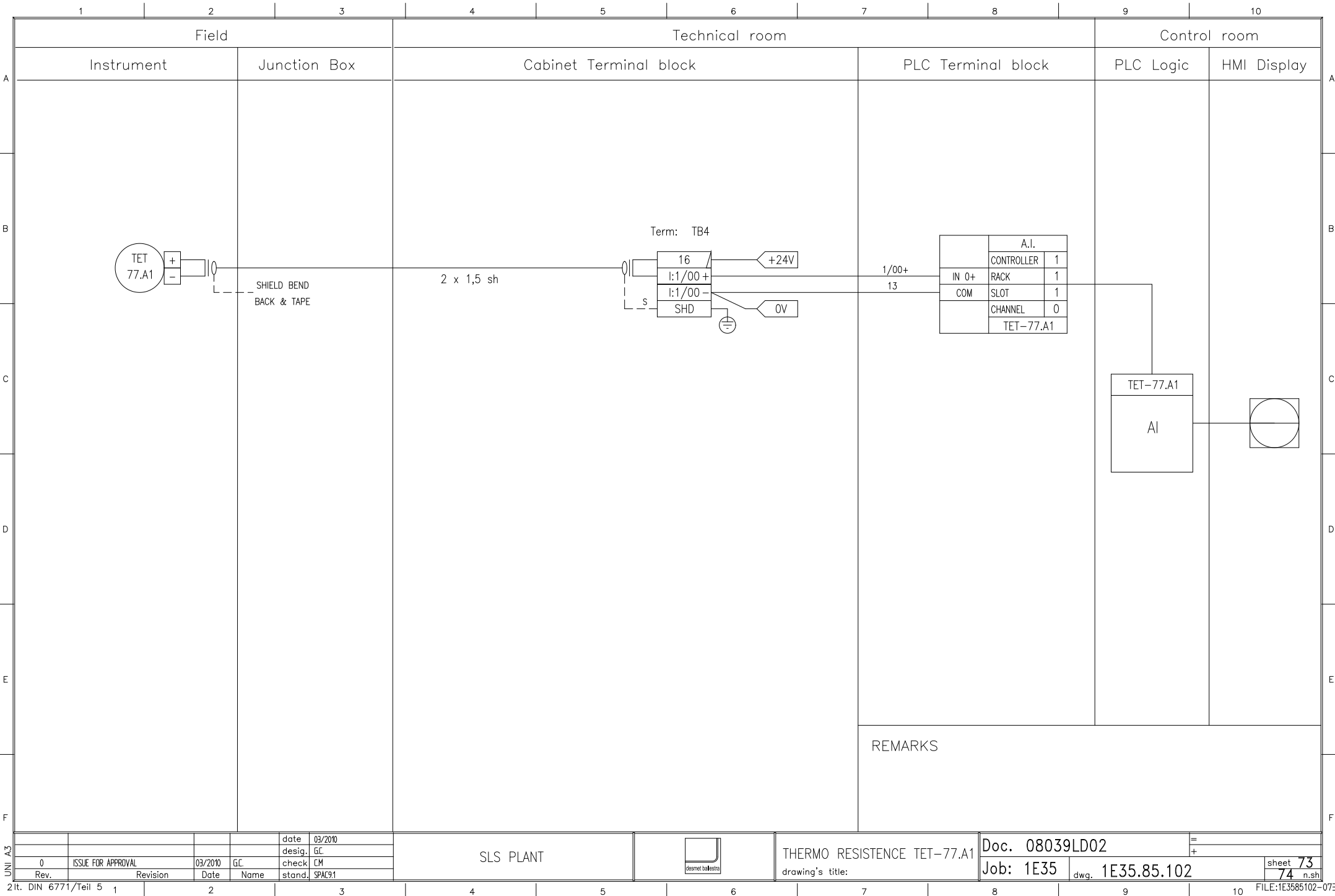
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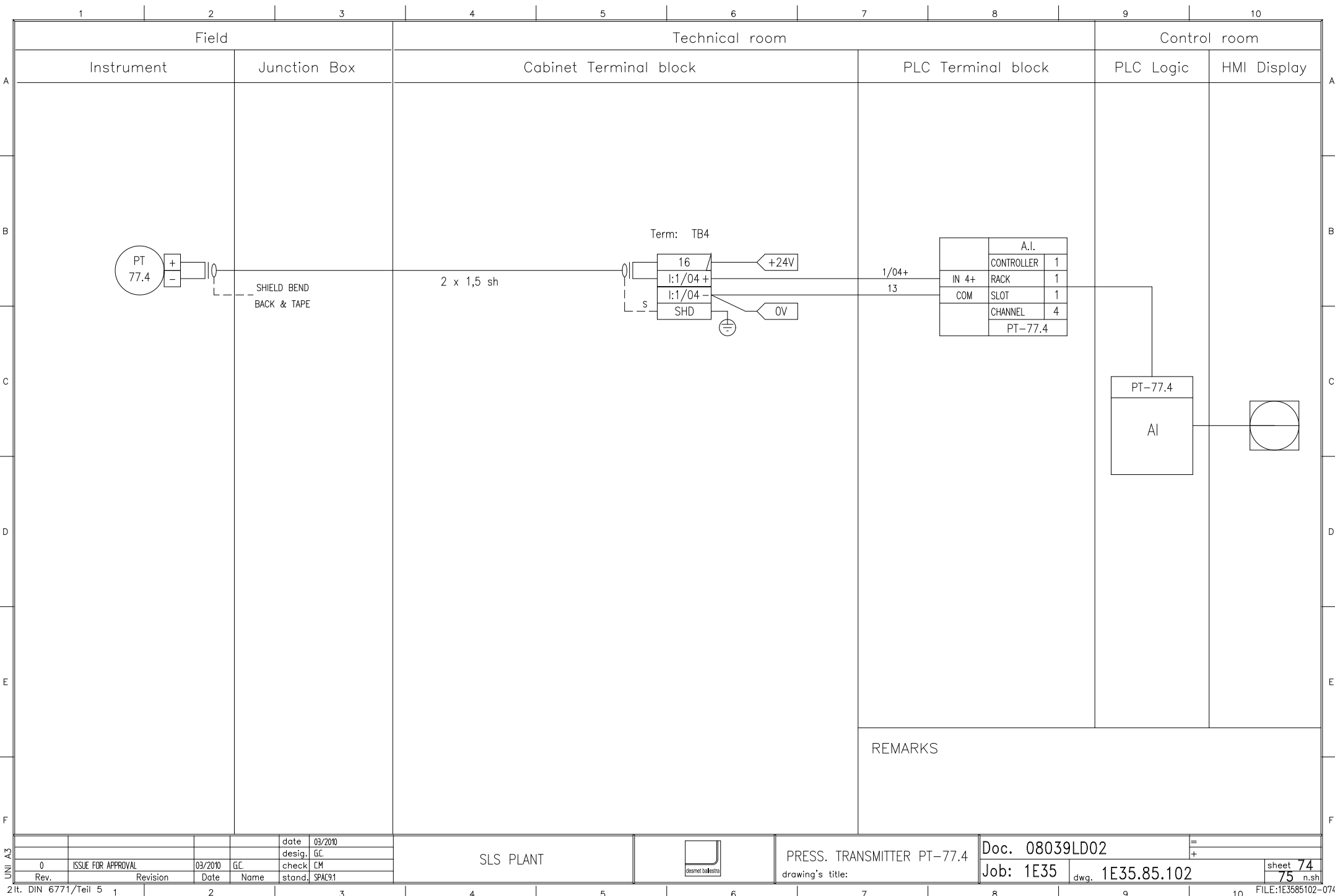
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Job: 1E35 dwg. 1E35.85.102

sheet 72
73 n.sh

FILE:1E3585102-07





UNI A3

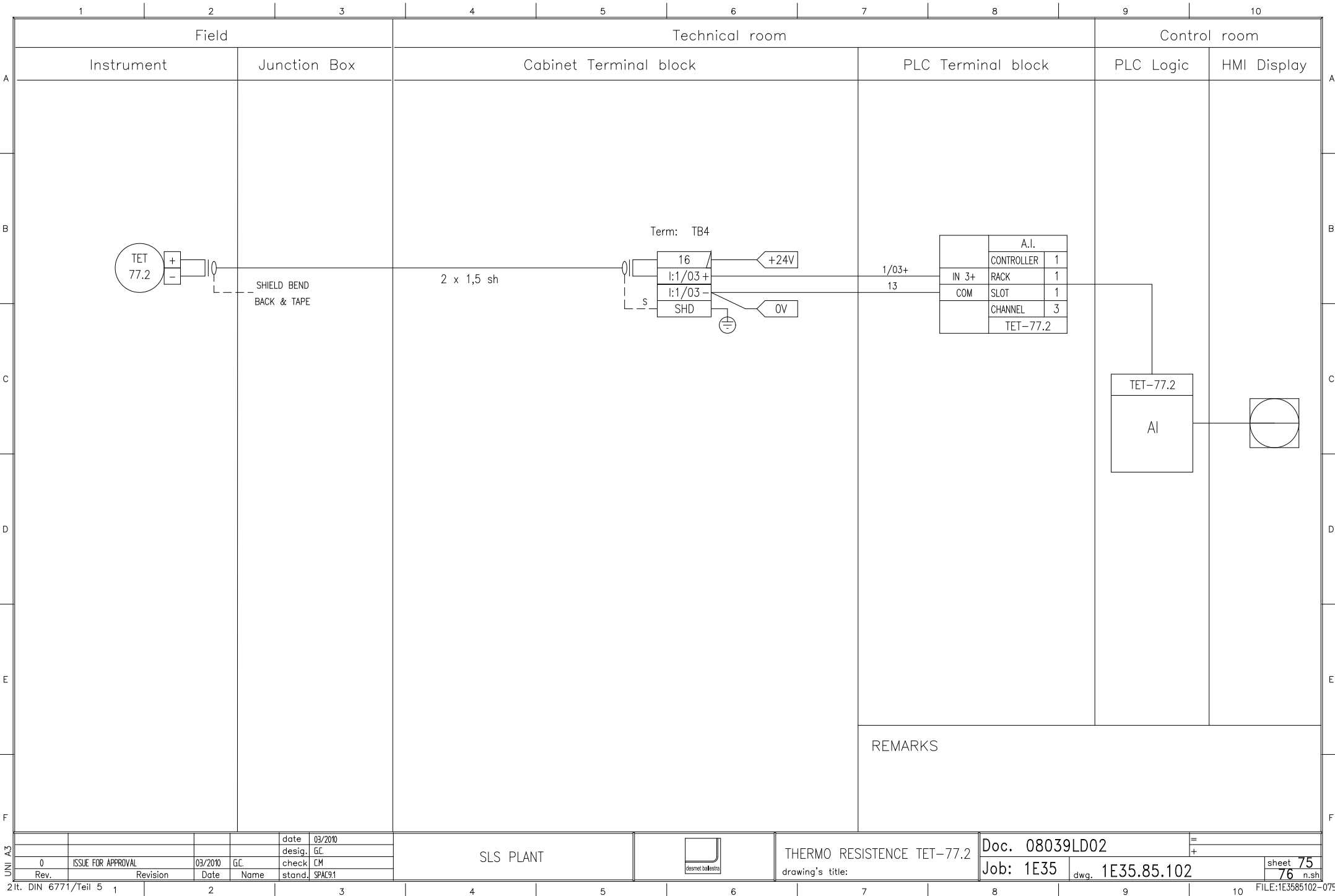
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				desig.	GC
0	ISSUE FOR APPROVAL	03/2010	GC	check	CM
Rev.	Revision	Date	Name	stand.	SPAC91

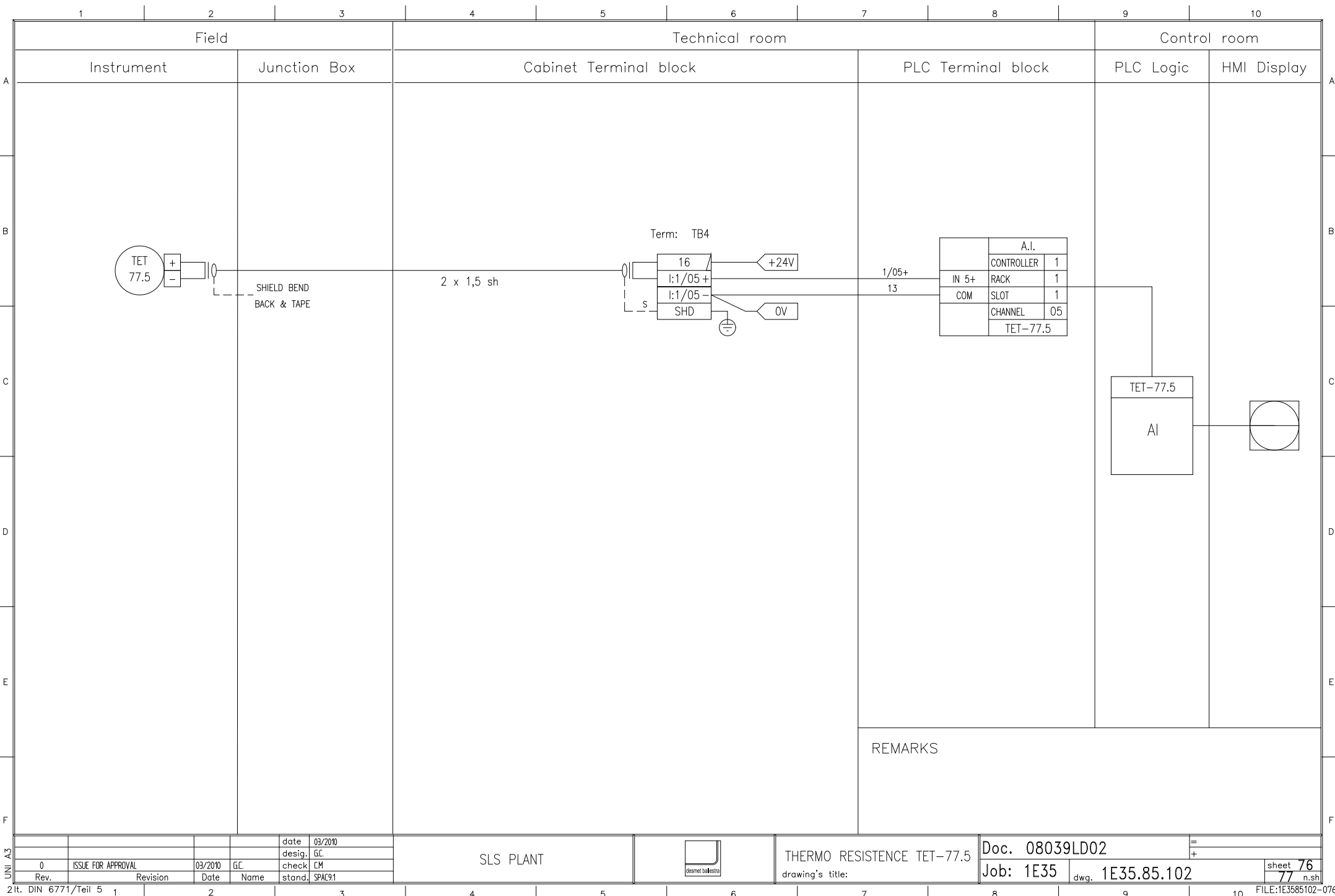
SLS PLANT



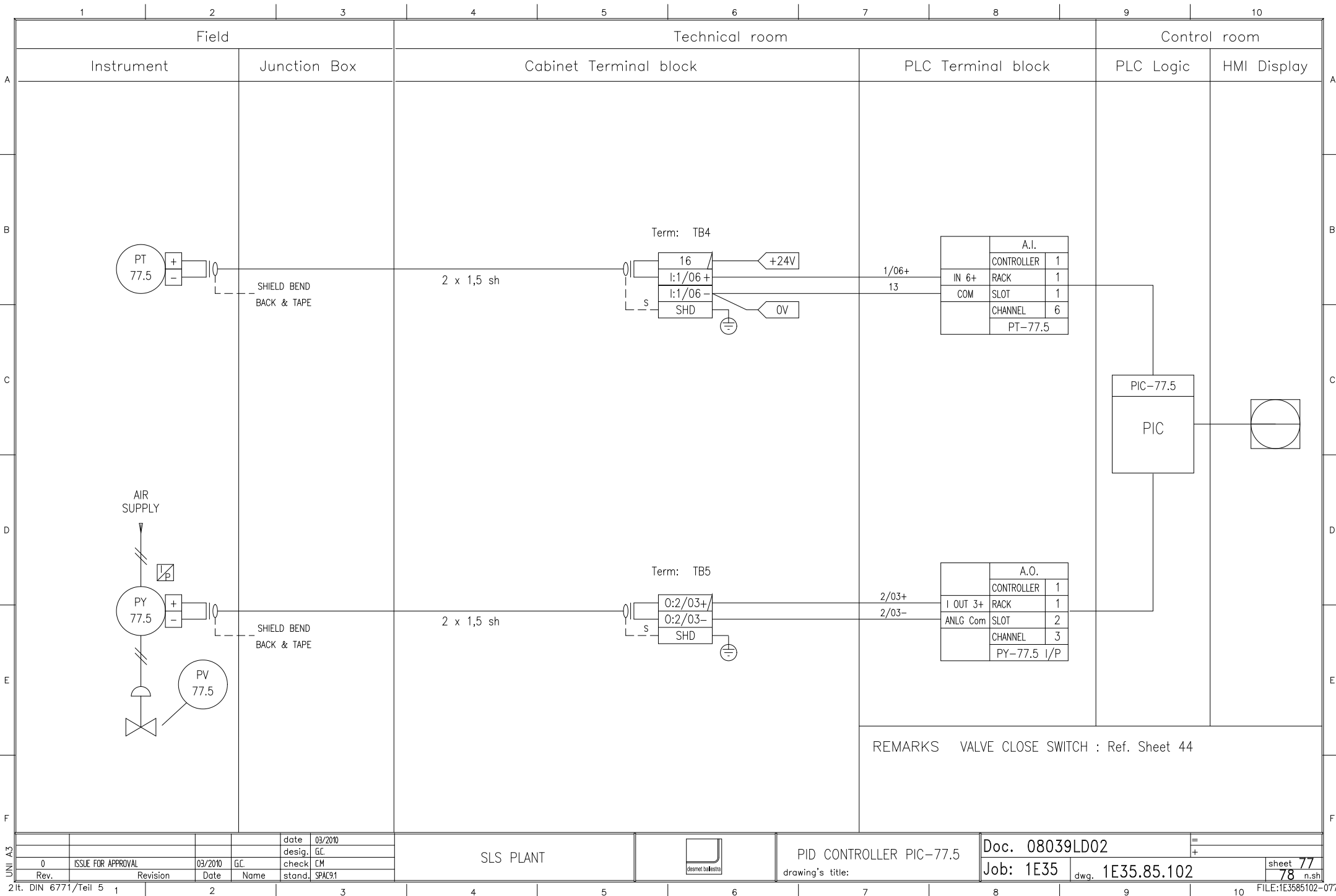
PRESS. TRANSMITTER PT-77.4
drawing's title:

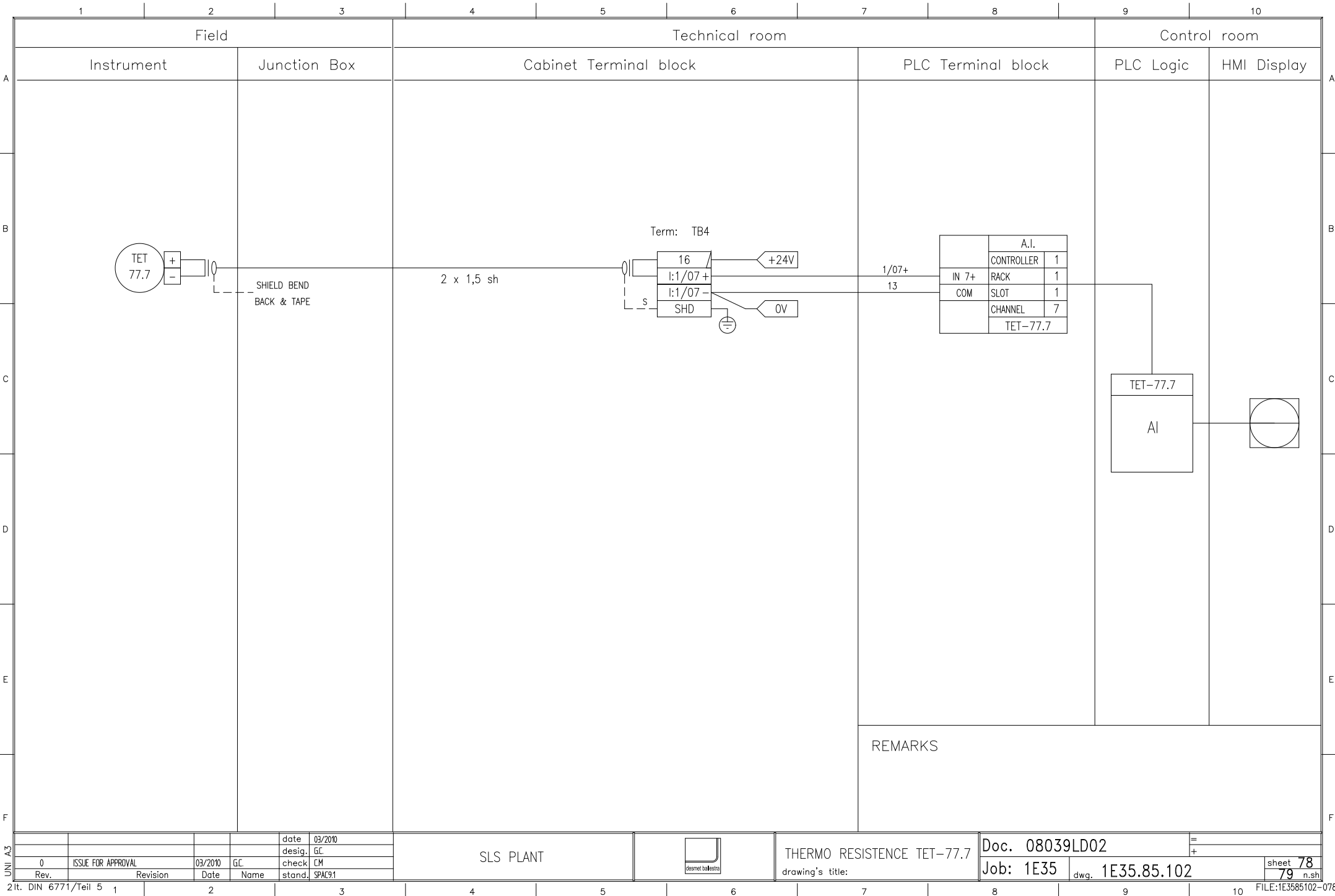
Doc. 08039LD02	=	sheet 74
Job: 1E35	dwg. 1E35.85.102	n.sh 75





UNI A3





				date	03/2010
				desig.	GC
0	ISSUE FOR APPROVAL	03/2010	GC	check	CM
Rev.	Revision	Date	Name	stand.	SPAC91

SLS PLANT

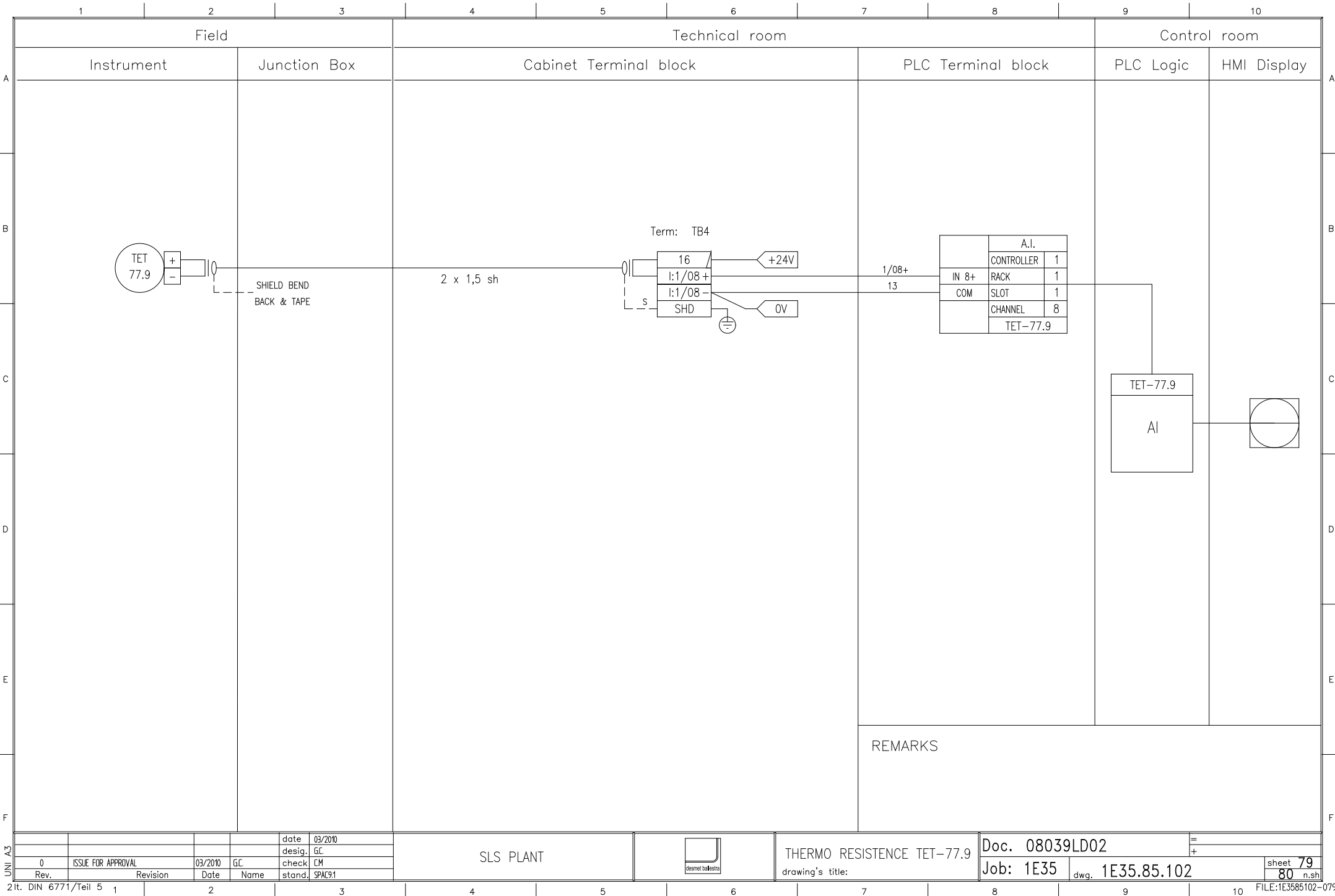


THERMO RESISTANCE TET-77.7
drawing's title:

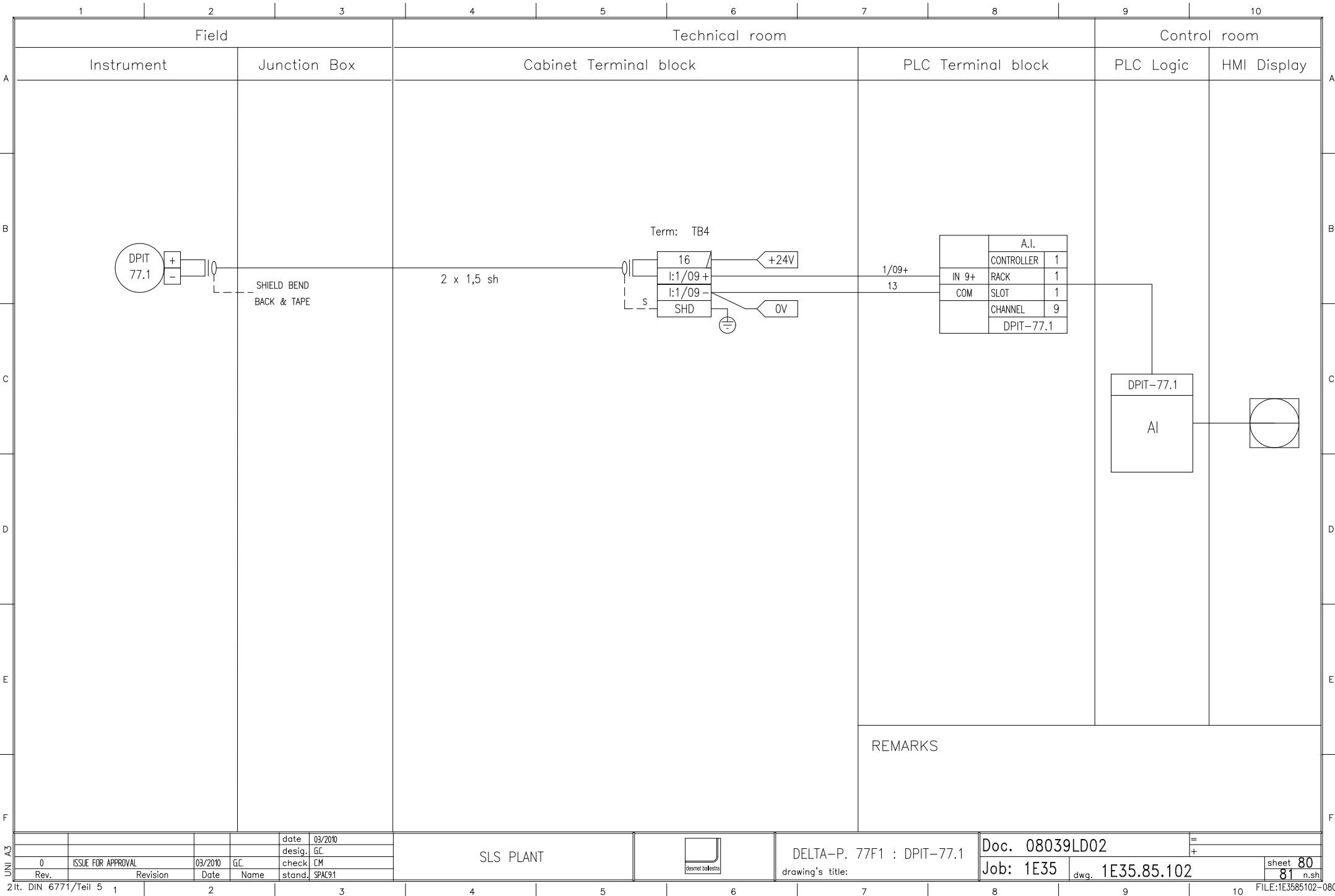
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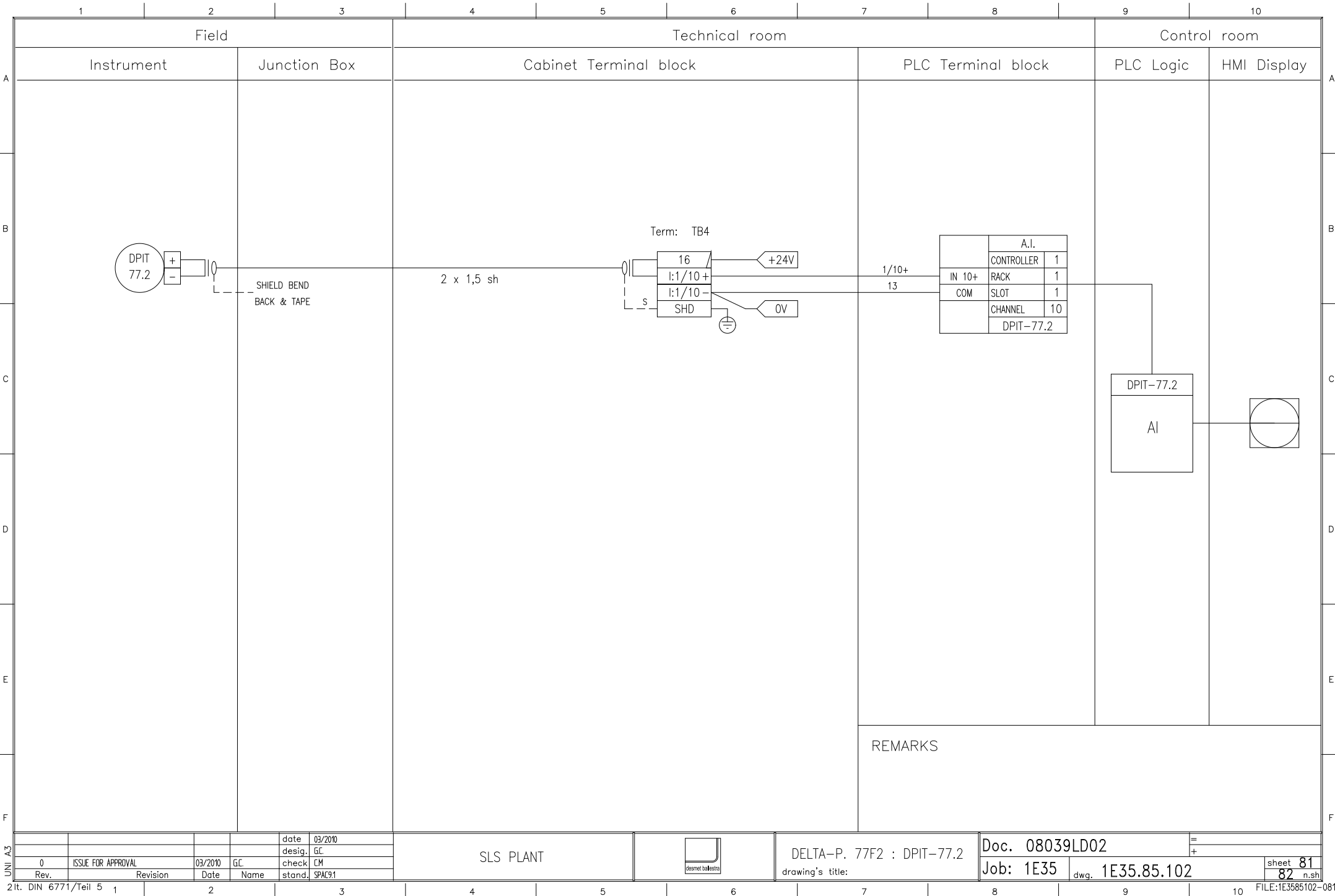
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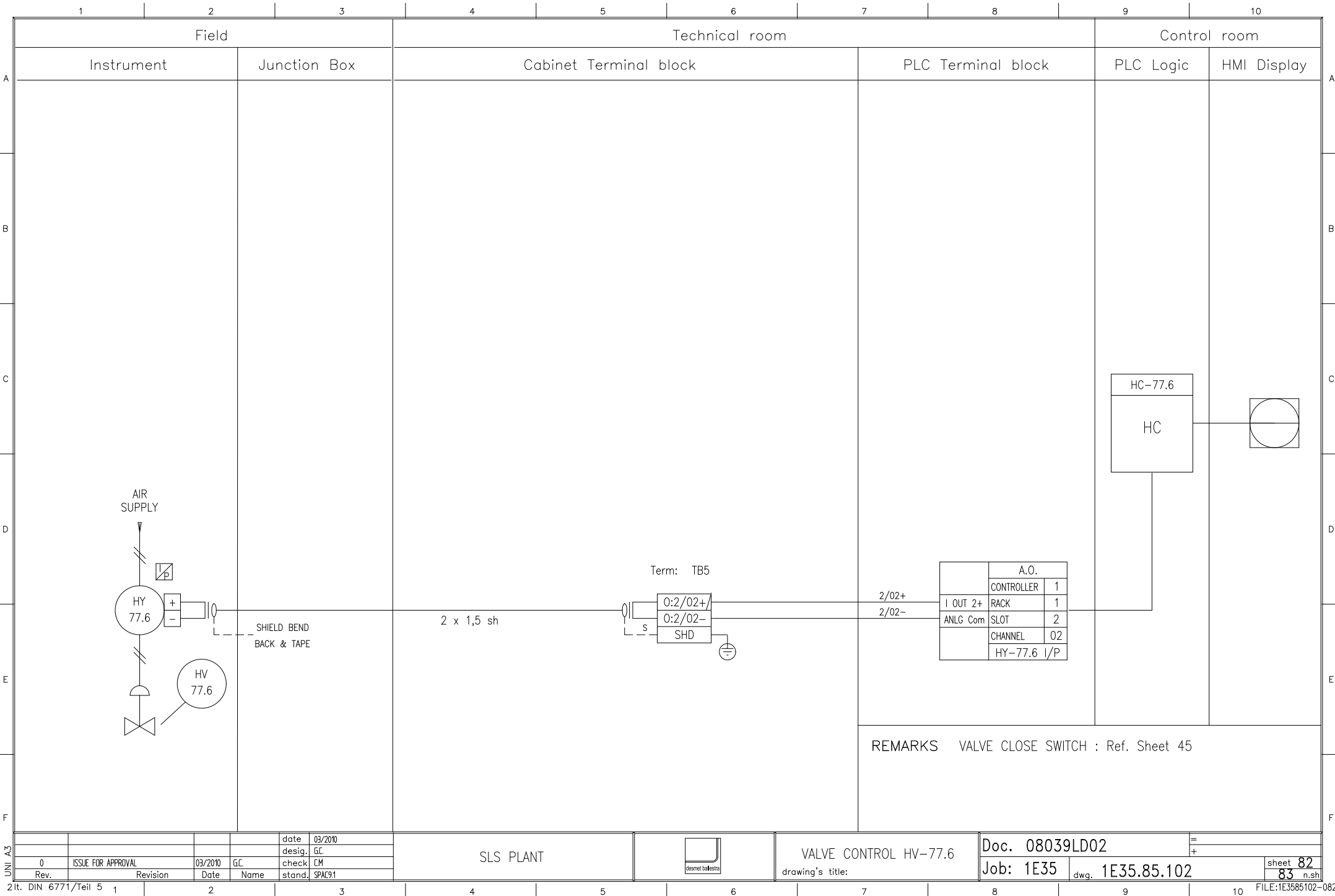
sheet 78
79 n.sh

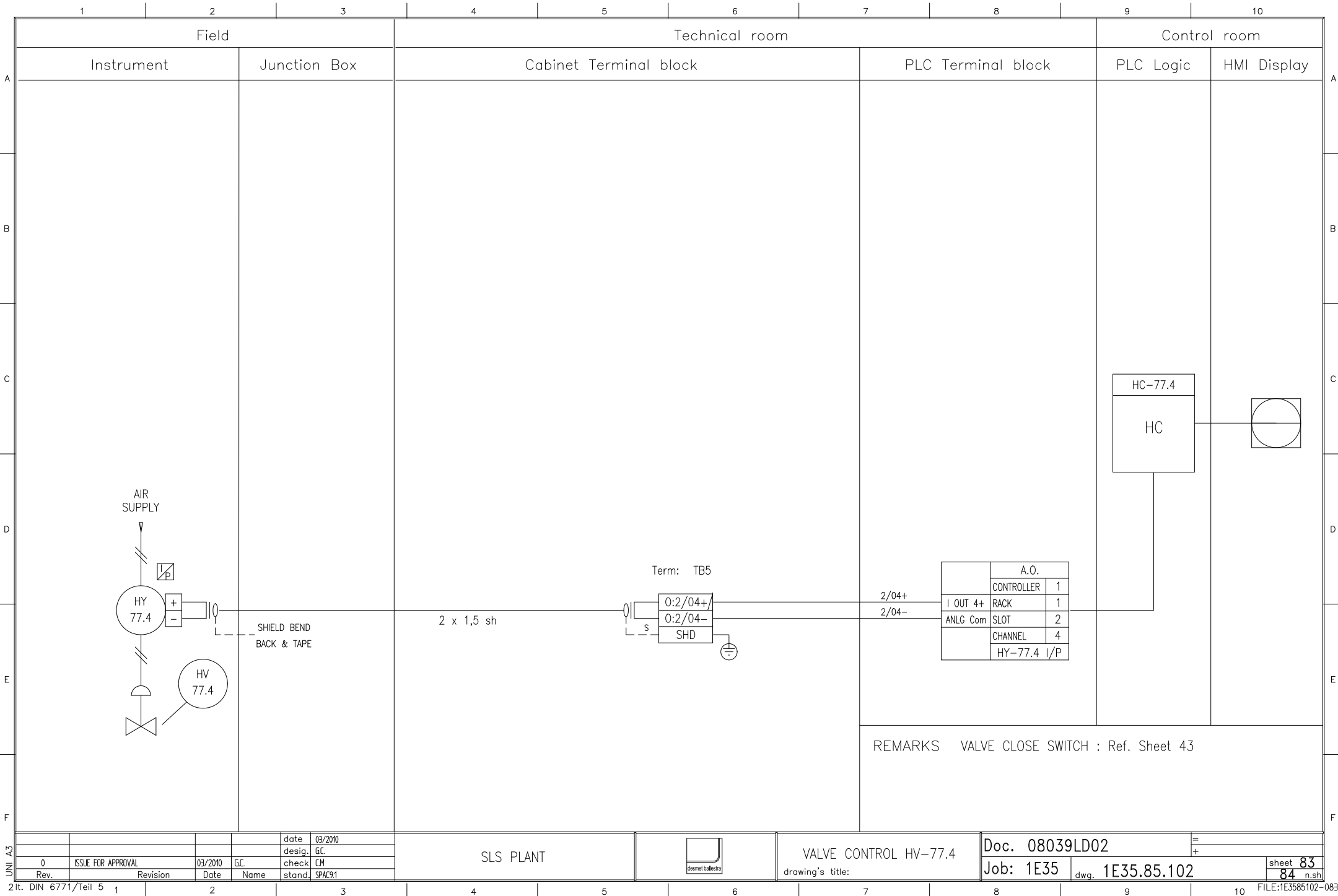


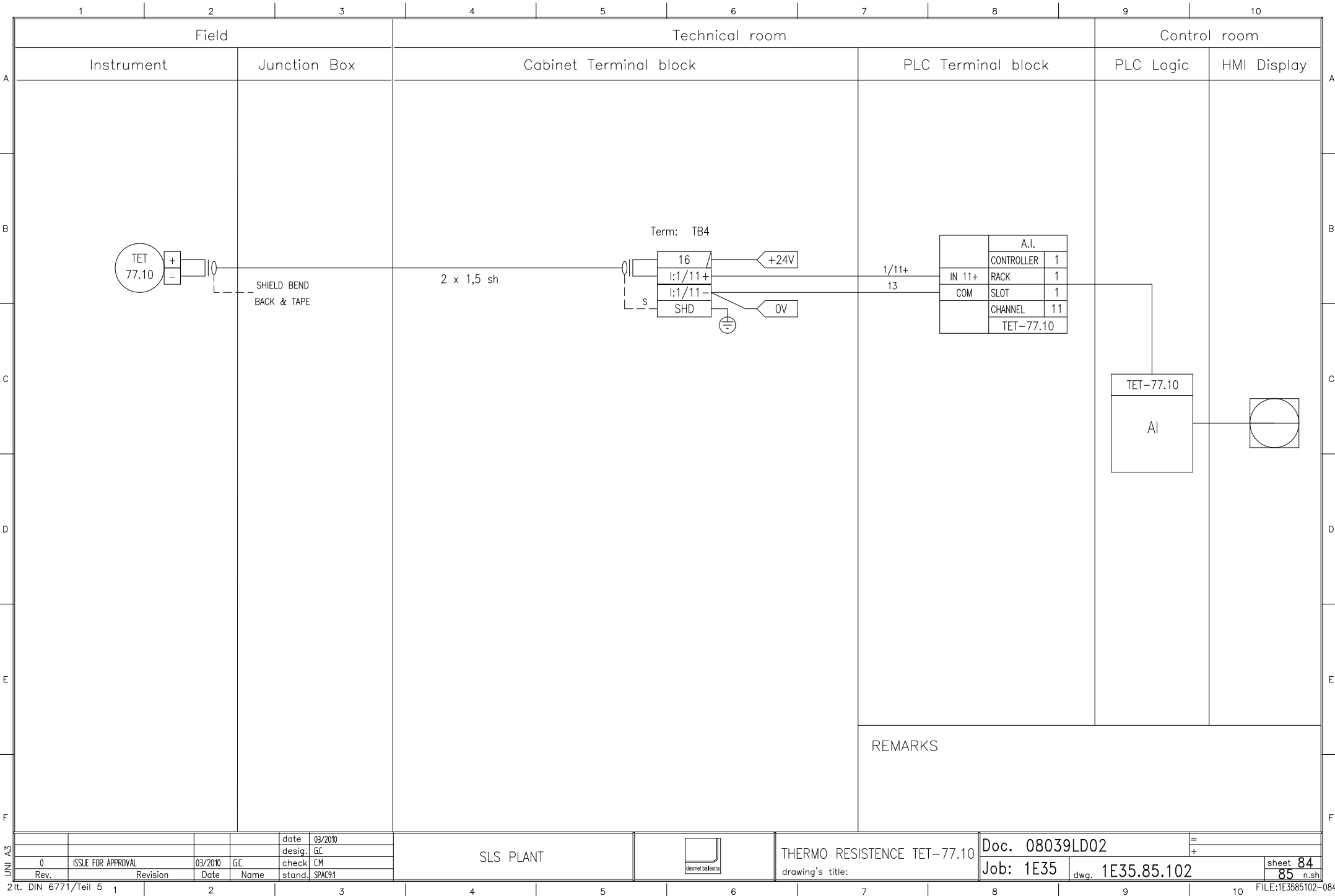
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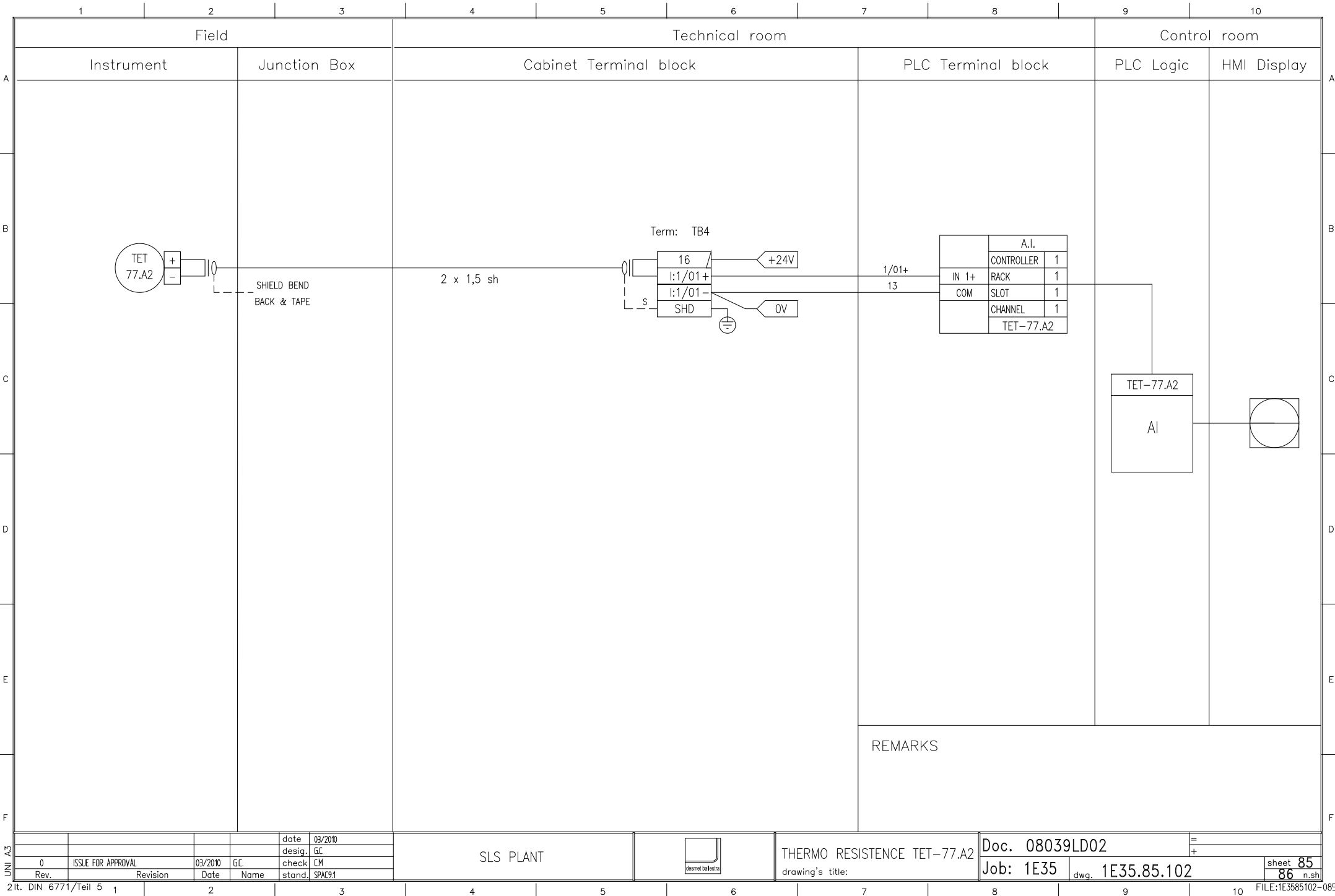


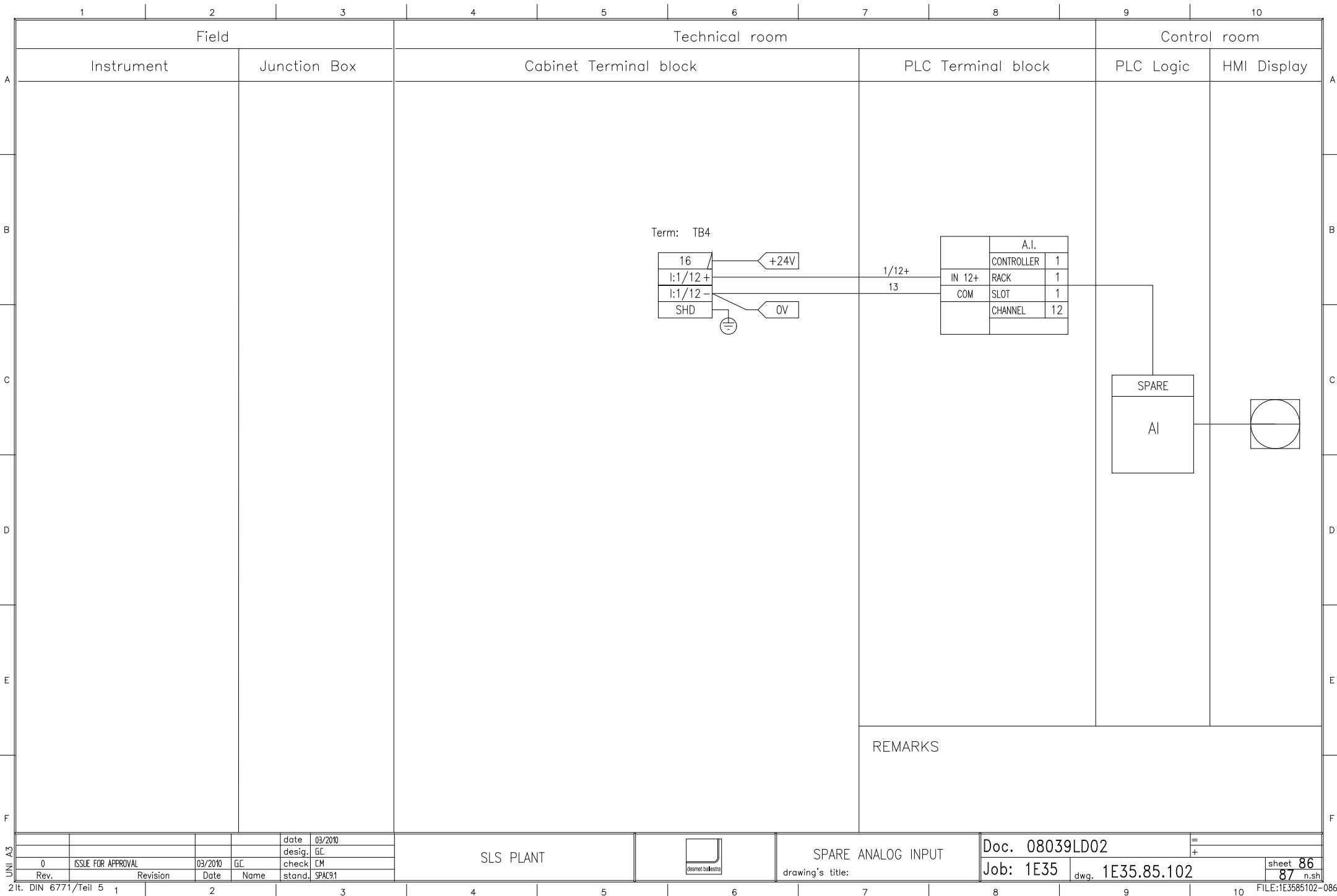


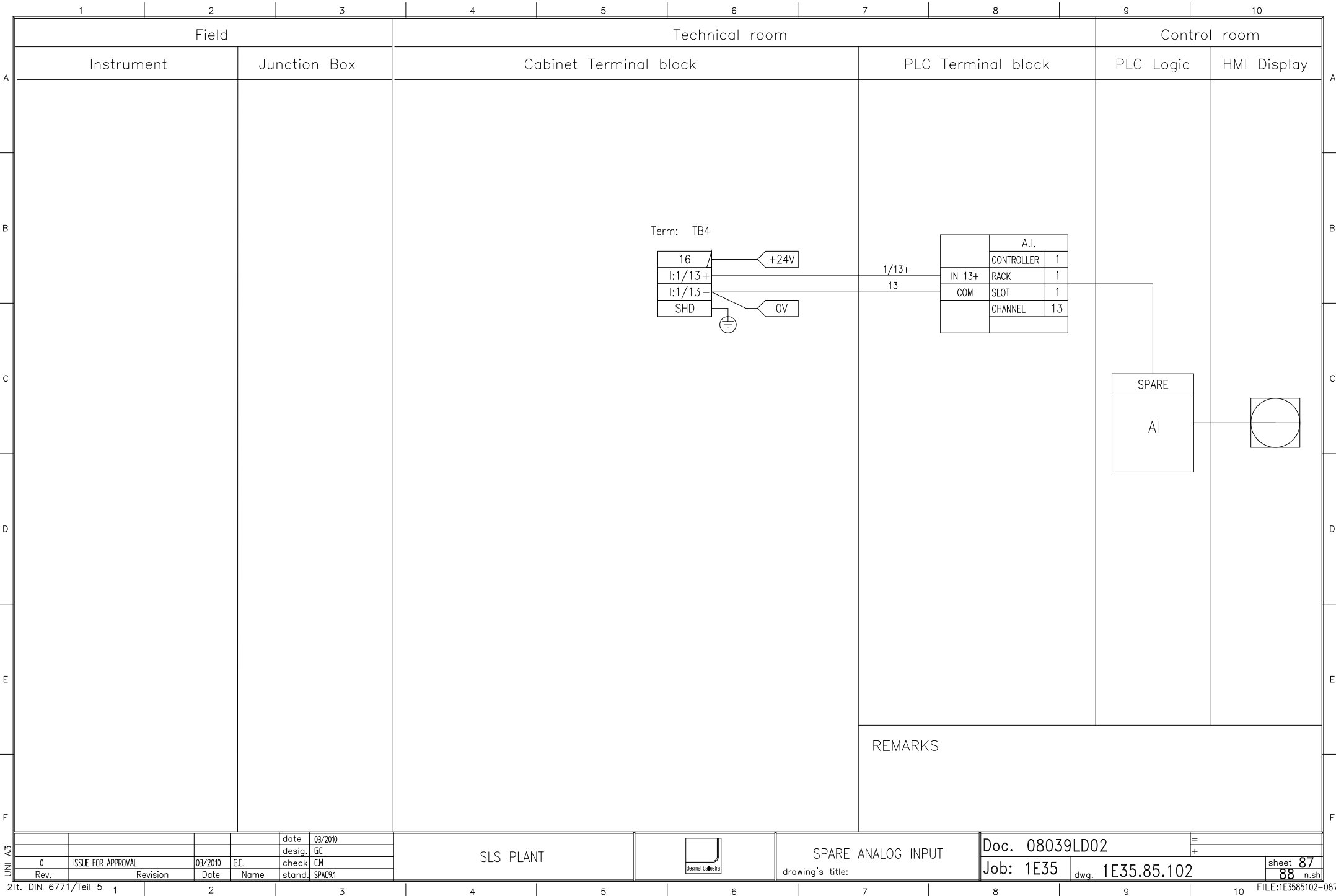












2 it. DIN 6771/Teil 5

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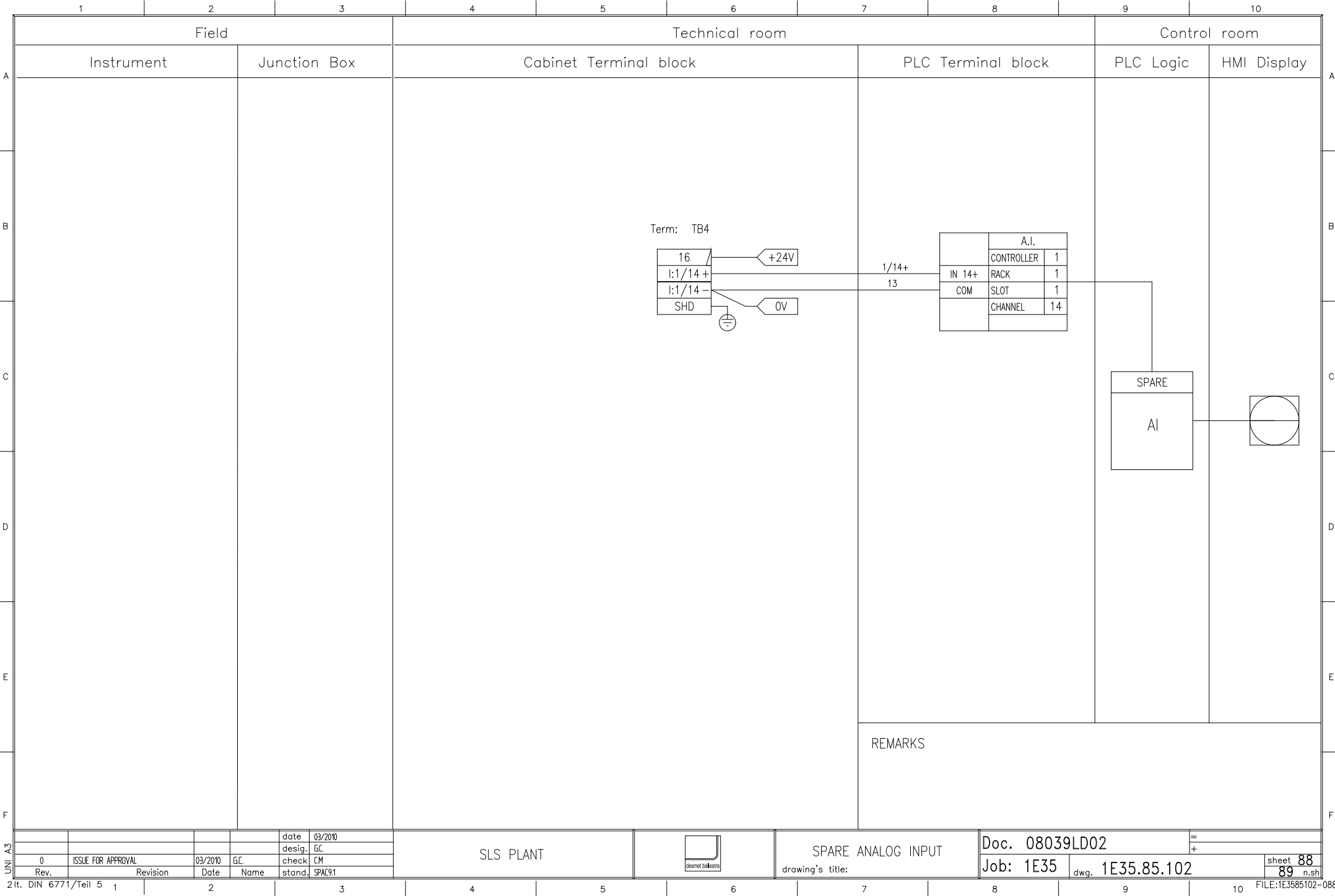
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FILE:1E3585102-087



UNI A3

2 it. DIN 6771/Teil 5

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FILE:1E3585102-088

