

NOTE

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SALDATURE IN CAMPO
FIELD WELDING


DURANTE LA PREFABBRICAZIONE LASCIARE UNA DELLE PARTI 100mm PIU' LUNGA.
DURING FABRICATION LEAVE EITHER PART 100mm. LONGER.

PREFABBRICAZIONE - FABRICATION

MONTAGGIO - MOUNTING

POS.	QUANT. QTY.	SIZE	DESCRIZIONE - DESCRIPTION	MATERIAL
(1)	2.1 m.	3"	PIPE ANSI B36.10 SMLS Sch.40	API5LGr.B
(2)	2.1 m.	2"	PIPE ANSI B36.10 SMLS Sch.40	API5LGr.B
(3)	1.5 m.	1/2"	PIPE ANSI B36.10 SMLS Sch.40	API5LGr.B
(4)	1	3"x75	CONC.RED. IN TWO PIECES THK.3mm (2) TYPE 5	A570Gr35
(5)	1	2"	FLANGE S.O. ANSI B16.5 150# RF	A105Gr.I
(6)	5	1/2"	FLANGE S.O. ANSI B16.5 150# RF	A105Gr.I
(7)	1	3"	FLANGE S.O. ANSI B16.5 150# RF	A105Gr.I
(8)	2	2"	ELBOW 90 ANSI B16.9 L.R. Sch. 40 SMLSS	A234-WPB
(9)	3	50x10x5	PLATE FOR JACKET SPACER	A570Gr.35
(10)	4	5/8"x90	STUD BOLTS TYPE "B" TA.50.48	A193B7/A194ZH
(11)	8	1/2"x60	STUD BOLTS TYPE "B" TA.50.48	A193B7/A194ZH
(12)	1	2"	BALL VALVE S122	
(13)	1	1/2"	BALL VALVE S122	
(14)	1	3"	GASKET TA.50.5	B5C
(15)	2	2"	GASKET TA.50.5	B5C
(16)	4	1/2"	GASKET TA.50.5	B5C
(17)	1	1/2"	BLIND FLANGE ANSI B16.5 150# RF	A105Gr.I
(18)	1	1/4"	PLUG VALVE M53	

3	ISSUED FOR JOB 1E35	ALE	22.01.10
2	ISSUED FOR CONSTRUCTION	P.B.	21.01.10
1	ISSUED FOR JOB: 2C57	C.O.	20.01.10
0	ISSUED FOR CONSTRUCTION		

REV.	MODIFICHE Modifications	APPR.	DATE
<div> BALLESTRA S.p.A. MILANO (ITALY)</div>		WD	
CLIENTE Customer		CONTROLL Checked	20.01.10
IMPIANTO Plant		APPROVATO Approved	
LINEA -Line		DIS. 1A12.60.019 DWG. (1E35.60.019)	
2"-ZF-25005-211 JACKET-3"-VB-25005-205(HC)		Sheet 5 Of COMMESSA -JOB	

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