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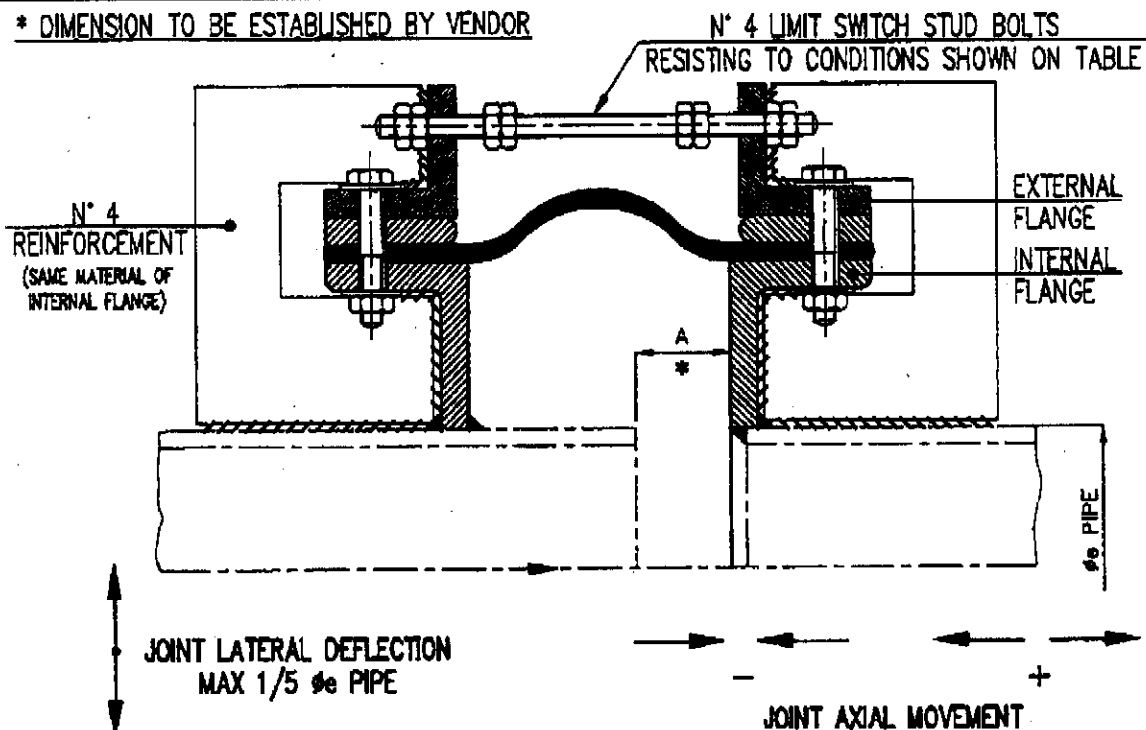


| | |
|-----------------------|-----------|
| CLIENTE Customer | |
| LOCALITA' Locality | |
| CONDIZIONE Job | 1A12/1E35 |
| CONTRATTO Contract | |
| PIANTO Plant | Sx |
| REPARTO Department | |

DWG 1A12-65-008
(1E35-65-008)
Sheet 3 of

MULTI-LAYER TEXTILE EXPANSION JOINTS

* DIMENSION TO BE ESTABLISHED BY VENDOR



| ITEM | N° PIECES | MATERIAL CERTIFIED | PIPE SIZE ø | A mm | FLUID | PIPE LINE REFER. | WORKING CONDITIONS | | | | MATERIALS | |
|-------|--------------|-----------------------|-------------------|---------|-------|------------------------|--------------------|------------------|-------------|---------------|----------------------------|----------------------------|
| | | | | | | | TEMP. °C | PRESS. kg/cm² | AXIAL mm | LATERAL mm | FLG. WELDED ON THE PIPE | LIMIT SWITCH STUD BOLTS |
| 12Y11 | 1 | | 323,8 | 15 | AZ | 12009 | 30 | 0,09 | +45 | 12 | Fe36 | A36 |
| 12Y23 | 1 | | 914,40 | 70 | AH | 12035 | 400 | 0,09 | -63 | - | Fe510 D | A572Gr.42 |
| 12Y15 | 1 | | 355,6 | 24 | AH | 12030 | 300 | 0,09 | -18 | 7 | Fe36 | A36 |
| 12Y21 | 1 | | 355,6 | 40 | AH | 12037 | 100 | 0,09 | -32 | 3 | Fe36 | A36 |
| 12Y20 | 1 | | 355,6 | 24 | AH | 12014 | 180 | 0,09 | -20 | 7 | Fe36 | A36 |
| 12Y6 | 1 | | 355,6 | 14 | AH | 12012 | 330 | 0,09 | -10 | 16 | Fe510 D | A572Gr.42 |
| 12Y7 | 1 | | 609,6 | 24 | AH | 12026 | 700 | 0,09 | +55 | 43 | AISI304 | " |
| 12Y16 | 1 | | 355,6 | 16 | AH | 12010 | 700 | 0,09 | -9+11 | 13/3 | AISI304 | " |
| 12Y24 | 1 | | 914,40 | 90 | AH | 12035 | 400 | 0,09 | -80 | 100 | Fe510 D | " |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |

I TIRANTI DI FINE CORSA SARANNO EVIDENZIATI DAL COSTRUTTORE E NON DOVRANNO ESSERE SMONTATI IN OPERA.
Limit switch stud bolts must be indicated by the manufacturer and must not be disassembled on site.

| | | | | | |
|------|---------------------------|--------------|----------------|--------------|-----------|
| 1 | ISSUED FOR JOB 1E35 | ALE | | | 23.02.10 |
| 0 | ISSUED FOR CONSTRUCTION | FG | | | 2.03.98 |
| REV. | DESCRIZIONE - DESCRIPTION | COMP. PREP.D | CONTR. CONTR.D | APPR. APPR.D | DATA DATE |

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