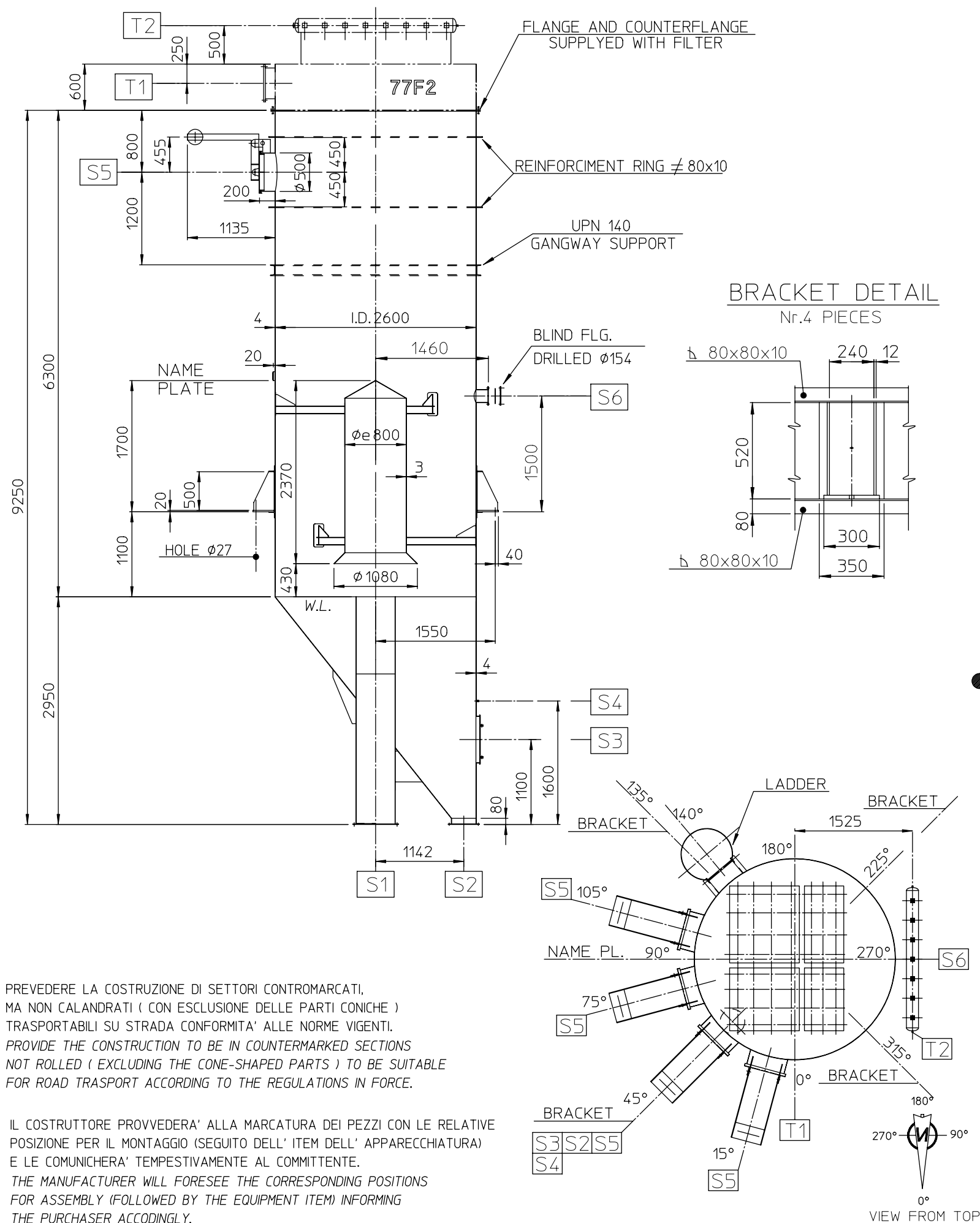


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PREVEDERE LA COSTRUZIONE DI SETTORI CONTROMARCATI,
MA NON CALANDRATI (CON ESCLUSIONE DELLE PARTI CONICHE)
TRASPORTABILI SU STRADA CONFORMITA' ALLE NORME VIGENTI.
PROVIDE THE CONSTRUCTION TO BE IN COUNTERMARKED SECTIONS
NOT ROLLED (EXCLUDING THE CONE-SHAPED PARTS) TO BE SUITABLE
FOR ROAD TRASPORT ACCORDING TO THE REGULATIONS IN FORCE.

IL COSTRUTTORE PROVVEDERA' ALLA MARCATURA DEI PEZZI CON LE RELATIVE
POSIZIONE PER IL MONTAGGIO (SEGUITO DELL' ITEM DELL' APPARECCHIATURA)
E LE COMUNICHERA' TEMPESTIVAMENTE AL COMMITTENTE.
*THE MANUFACTURER WILL FORESEE THE CORRESPONDING POSITIONS
FOR ASSEMBLY (FOLLOWED BY THE EQUIPMENT ITEM) INFORMING
THE PURCHASER ACCORDINGLY.*

<div><div></div><div>desmet ballestra</div></div>		ITEM 77V2		CUSTOMER				DWG. 1E35 . 35 . 088-1					
		Nº REQUIRED 1		AIR LIFT VESSEL				FLOW SHEET 1E35 . 10 . 011					
				PLANT SABIZ		JOB 1E35-Z		SHEET 1 OF 1					
Rev.	Date	Drawn	Description										
0	25.11.09	R.G.	ISSUED FOR CONSTRUCTION										
1	29.12.09	R.G.	EXPLOS. PROOF D00R POS. S5 AND GANGWAY SUPP. ADDED - ORIENTATION AND FILTER TYPE DEFINED										
2	15.02.10	R.G.	NOZZLE S6 ADDED										
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NOZZLES							DESIGN DATA			SHELL	JACKET	COIL	
POS.	SIZE	RATING	Nº	SERVICE	THK.	NOZZLES ORIENTATION	OPERATING PRESSURE Bar (g)		-0,02				
S1	550	SB-ATI-PF001/1	1	POWDER INLET	4	⌀	DESIGN PRESSURE Bar (g)		-0,03 +0,4				
S2	300	SB-ATI-PF001/1	1	POWDER OUTLET	4	SEE ORIENTATION PLAN	HYDROSTATIC TEST PRESSURE Bar (g)		-				
S3	600 x 600	1E35-30-088 sh.2	1	INSPECTION DOOR	4		PNEUMATIC TEST PRESSURE Bar (g)		0,15				
S4	1/4" F	ASME B1.20.1 NPT 3000#	1	P CONNECTION	-		OPERATING TEMPERATURE °C		30				
S5	500	1E35-30-088 sh.3	4	EXPLOS. PROOF D00R	4		DESIGN TEMPERATURE °C		55				
S6	150	SB-ATI-PF001/1	1	DA INLET	3,4		FLUID/SPECIFIC WEIGHT Kg/dm3		AIR / POWDER				
							HEAT EXCHANGE SURFACE m2		-				
							HEAT TREATMENT		-				
							X-RAY TEST		-				
							PENETRATING LIQUIDS TEST		-				
							JOINT EFFICIENCY		0,7				
						CORROSION ALLOWANCE mm		-					
						GEOMETRIC CAPACITY litri		38500~					
						INSPECTION INSTITUTE		CUSTOMER					
						CODE		STD. BALLESTRA					
T2	1" F	NPT	1	COMPRESSED AIR INLET	-		WEIGHTS						
T1	600 x 400	—	1	SUCTION	-		EMPTY ~3000 Kg		WITH FILTER ~7200 Kg				
BRACKETS POSITION							WITH EXPLOS. PROOF ~3600 Kg		OPERATING ~8000 Kg				
						STD. DETAILS			ENCLOSED DWG.				
						WORKING DWG			1E35.30.088/2				
						SUPPORT LADDER POSITION			INSPECTION D00R "S3"				
NAME PLATE POSITION						EXPLOS. PROOF D00R "S5"			1E35.30.008 sh.3				
MATERIALS						GENERAL NOTES			SB-PRS-SP001/1				
SHELL				A 240 - 304		PAINTING			SB-ATI-SP002/4				
CONE				A 240 - 304		GASKET			SB-ATI-PV009/0				
FLANGES				A 240 - 304		NAME PL. HOLDER			SB-PRS-00121/0				
NOZZLES				A 240 - 304		NAME PLATE			SB-PRS-00119/0				
INSIDE PARTS				A 240 - 304									
UNIVERSAL GASKET				SEE SP. 1444/1									
GASKETS				SPONGY RUBBER									
SHAPE UPN 140				A 36									
BRACKETS				A 240-304 / A 283C									
						INSULATION : NO							
NOTE : ● SUPPLIED WITH COUNTERFLANGE BOLTS AND GASKET													
77F2 - SLEEVE FILTER "BOLDROCCHI" TYPE CBFC-S-D-30-7-7 BALLESTRA' S SUPPLY													
										RIF. D.S. 2C60-35-017			