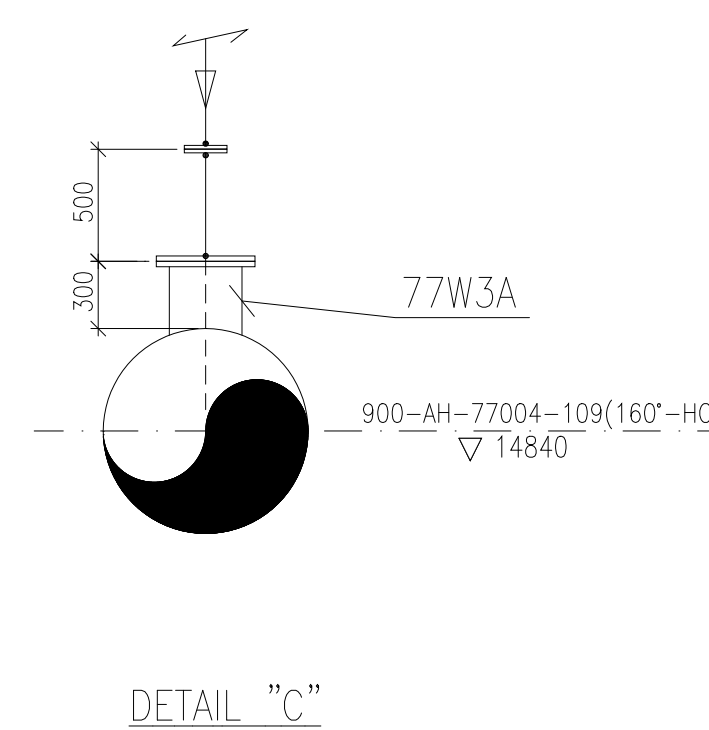
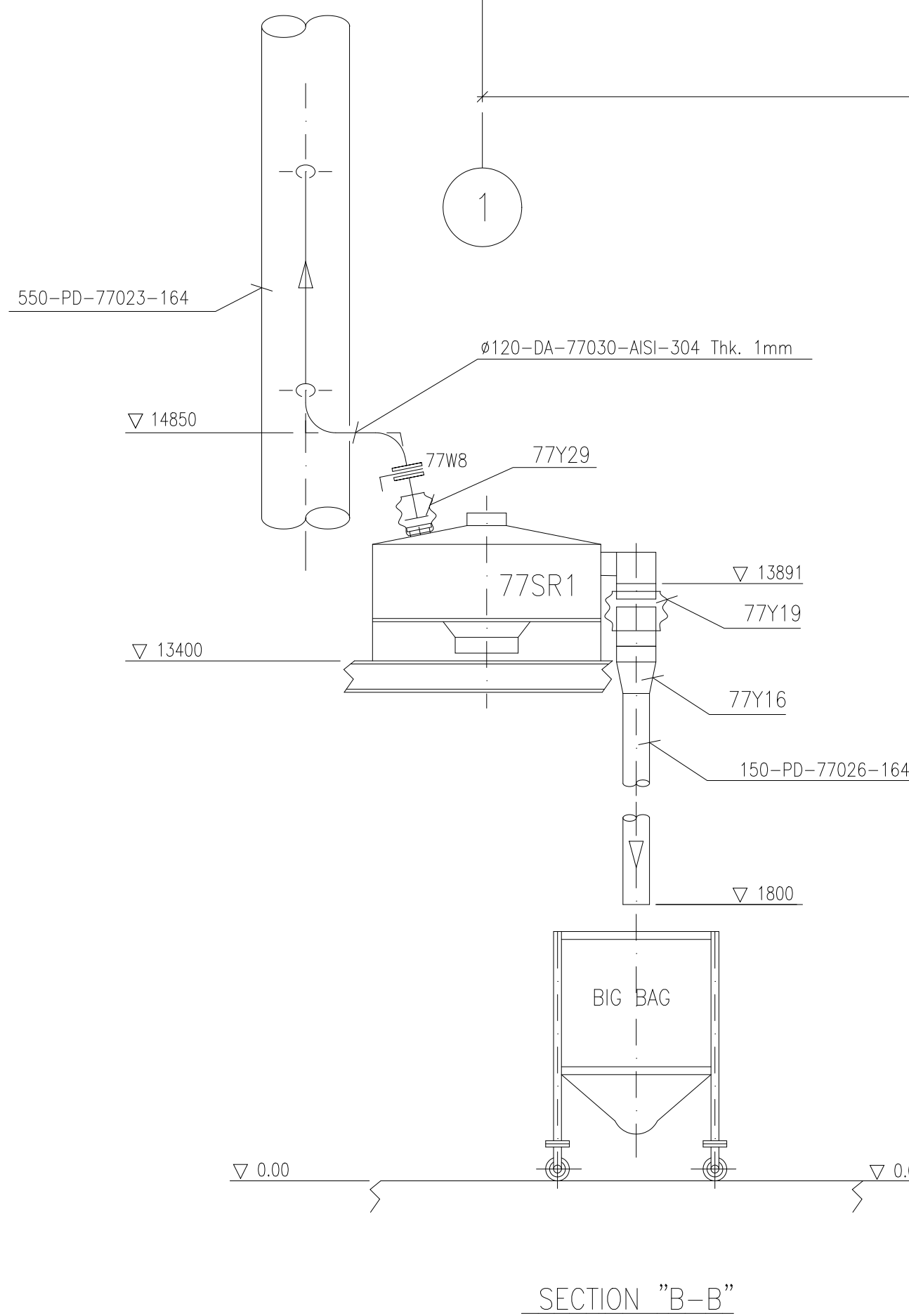
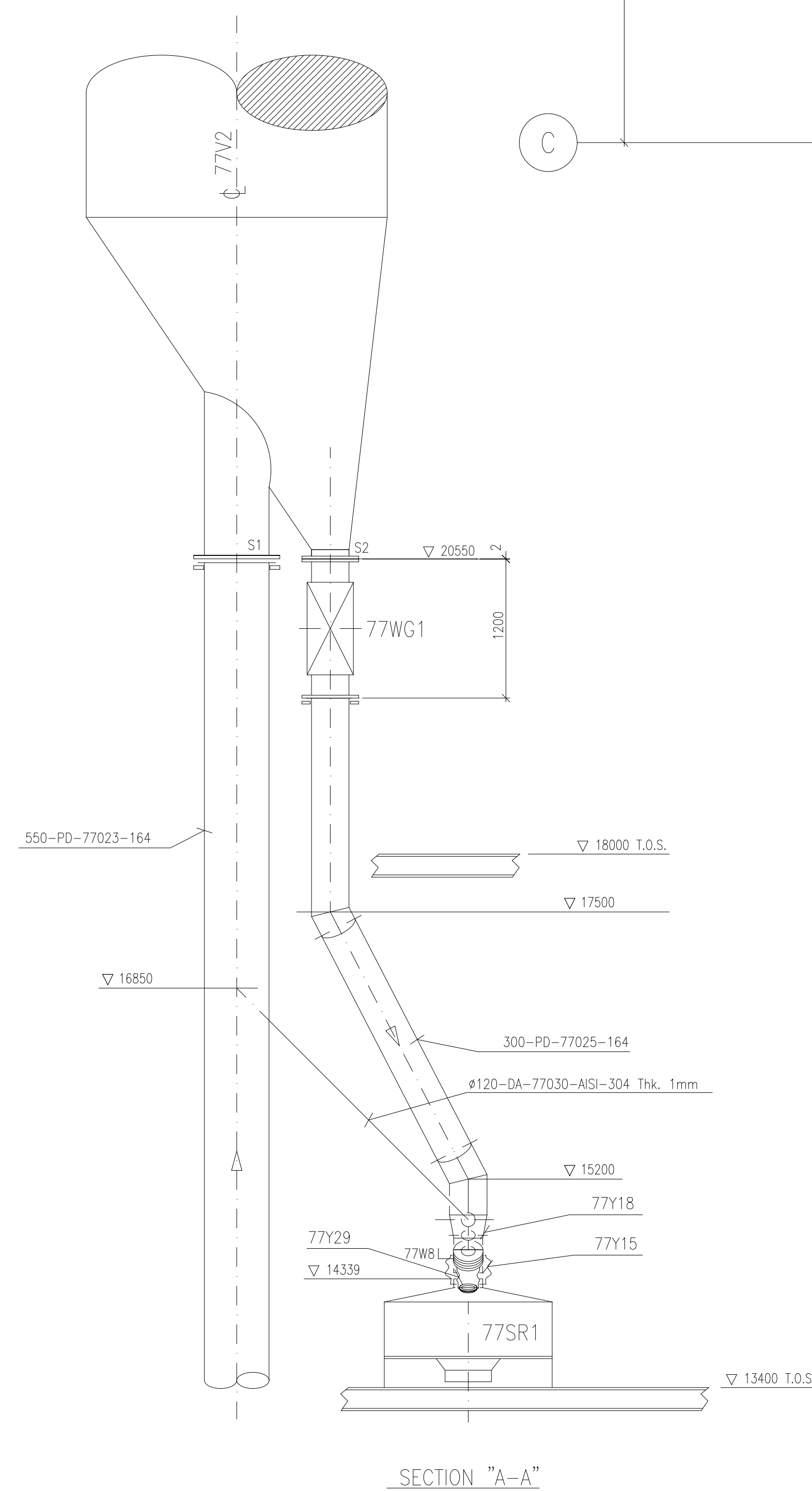










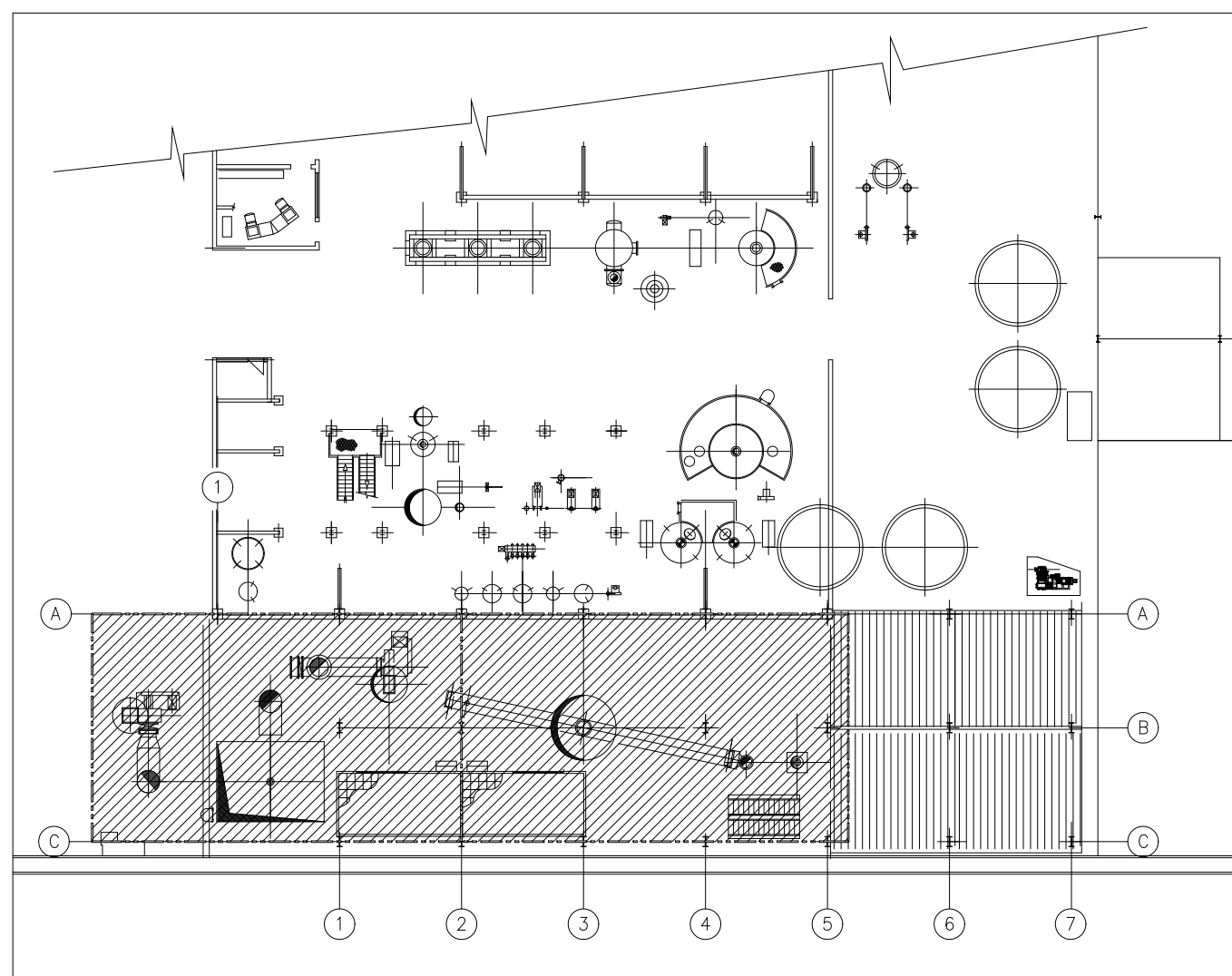
REFERENCE DRAWINGS	
DESCRIPTION DRAWINGS	NUMBER DRAWINGS
PLOT PLAN SLB SPRAY DRYING UNIT	1E35-20-002
UTILITIES DIAGRAM	1E35-12-001
FOUNDATIONS PLAN	1E35-55-002 SH.142
TYPICAL DETAIL FOR INSTRUMENT CONNECTION	SB-AT1-PV001
INSULATION SPECIFICATIONS	SB-AT1-SF030
WATER TRACING	SB-AT1-SF037
PIPING ARRANGEMENT SLB SPRAY DRYING "NOZZLES CIRCUIT - ITEM 7701"	1E35-60-028
PIPING ARRANGEMENT SLB SPRAY DRYING "PLAN FOR EL.000 TO ABOVE"	1E35-60-025
PIPING SUPPORT LOCATION SLB SPRAY DRYING "PLAN FOR EL.000 TO ABOVE"	1E35-60-026
EXPANSION JOINTS LIST	1E35-60-011
SPRAY DRYING P&ID	1E35-10-011
SPECIAL PLACES LIST - DUCTINGS	1E35-60-016
PIPING SUPPORT LIST	1E35-60-027
SUPPORT-SUMMARY	1E35-60-014



EQUIPMENTS ITEM		NOZZLE CHART									
FOUNDATION ELEVATION	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES			ORIENTATION		NOTES	
					NORTH	EAST	ELEV.	HORIZON. 0°=NORTH	VERTIC. 0°=UP 180°=DOWN		
77AT1 ▽ 1800	S1	90	SB-All-PF001	5800			14840	285°	90°		
	S6	806060	S2.40653	/			14840	135°	90°		
	S6	806060	S2.40653	/			14840	315°	90°		
77SA/B ▽ 1900	S6c	806060	AS. DWG.				16859	180°	90°		
	S6c	806060	AS. DWG.				16859	180°	90°		
	S7c	806060	AS. DWG.				14587	180°	90°		
	S7c	806060	AS. DWG.				14587	180°	90°		
77SR1 ▽ 13400	S1	8250	AS. DWG.				14341	Q	0°		
	S2	8127	AS. DWG.					Q	0°		
	S3	8250	AS. DWG.				13893	Q	180°		
	S4	8400	AS. DWG.					Q	180°		

NOTE GENERALI
GENERAL NOTES

- | | | |
|---|---|---|
| 1 |  | ELEVATION ABOVE FLOOR TO ELEVATION CENTERLINE |
| 2 |  | ELEVATION ABOVE GENERAL ELEVATION |
| 3 |  | ELEVATION ABOVE RISE |
| 4 |  | ELEVATION ABOVE CENTERLINE |
| 5 |  | ELEVATION ABOVE VALVE |
| 6 |  | ELEVATION ABOVE MANIFOLD/FLANGE |
| 7 |  | ELEVATION ABOVE BOTTOM FACE OF FLANGE |
| 8 |  | ELEVATION ABOVE TOP FACE OF FLANGE |
- ALL THE QUOTE SOUNDS REFERENCE ELEVATIONS (ELEVATION=0.00 CORRESPONDING A (mt. 10 S.L.S.)
 TUTTE LE QUOTE SOUNDS SONO RIFERITE A L'ELEVAZIONE (ELEVATION=0.00 CORRESPONDENDO TO (mt. 10 S.L.S.)
- 7
 PRENDERE SPINTI SU PUNTI ALTI E DRENAGI NEI PUNTI PIU' BASSI DELLE LINEE
 DRENAGI: SULLE TAGLIE DI MONTAGGIO I DRENAGGI (O GLI SPINTI NON INDICATI SOTTO)
 PRENDERE SPINTI AI MASSIMI PUNTI E DRENAGI AI MINIMI PUNTI DI LINEE.
 DRAIN AND DRAIN NOT COVERED BY GEOMETRIC SPECIFICATIONS SHALL BE PROVIDED ON
 PIPES APPROPRIATE DRAINAGE.
- 8
 I COLLEGAMENTI DELLE TUBAZIONI DEI SERBATOI CON DN <= 15 (1/2") TRAMITE I COLLETTORI E
 LE APPROPRIATE TAGLIE DI MONTAGGIO COSSICONE PER LE APPROPRIATE TAGLIE DI
 COLLEGAMENTO DELLO SGOMMO SONNO ESISTENTI IN CANTIERE E NON SONO, PERTANTO,
 INDICATE SOTTO. (THE CONNECTIONS OF THE PIPING ARE MADE IN THE FIELD.)
 THE CONNECTIONS OF TUBES WITH DN <= 15 (1/2") THROUGH MANIFOLDS OR JOINTS OR
 JACKETS PIPES, WITH EXCEPTIONS OF SULPHUR CEMENTS AND PRESS SHALL BE ESTABLISHED
 ON THE FIELD. (THE CONNECTIONS OF THE PIPING ARE MADE IN THE FIELD.)



THIS DRAWING IS VALID FOR
PIPING SUPPORT ONLY

0	ISSUED FOR CONSTRUCTION	MB	22/03/2010
REVISION Revisione	REVISION HISTORY Storia delle revisioni	DIARY Diario	DATE Data
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Desmet Ballestra S.p.A. MILANO - Italy		DRAWING NO. : 0650-06-026-4	
desmet ballestra		CUSTOMER NO. / N. Cliente ■	
Comments Commenti	1S3	SHEET Foglio	4 / 7
PLANT Impianto	SLS SPRAY DRYING UNIT	SHEET REVISION Revisione Foglio	0
TITLE Titolo	PIPING SUPPORT ARRANGEMENT PLAN EL. 13400 TO EL. 18000	SCALE Scala	1:33 / 1:3
		SECTION Sezione	77

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