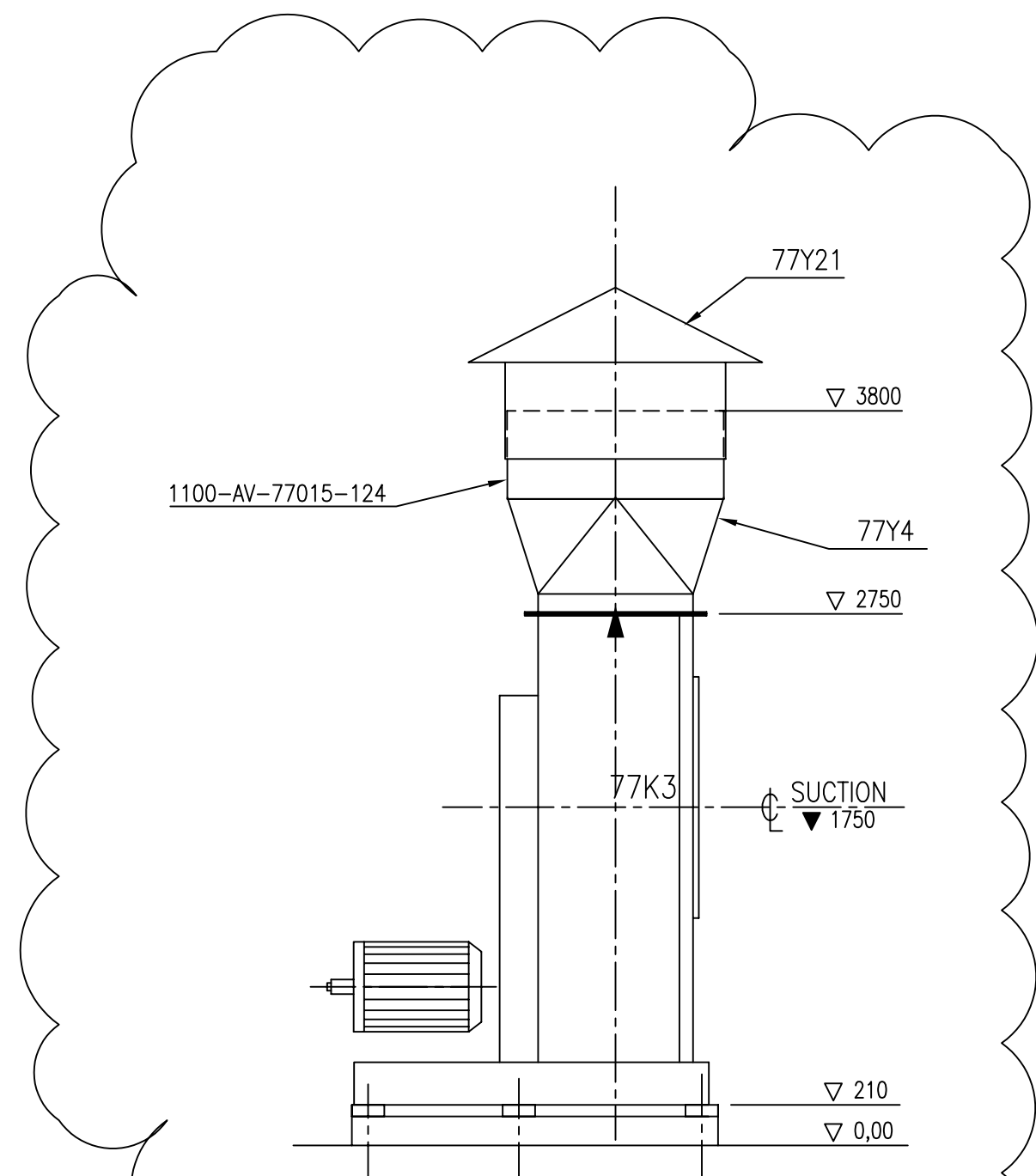
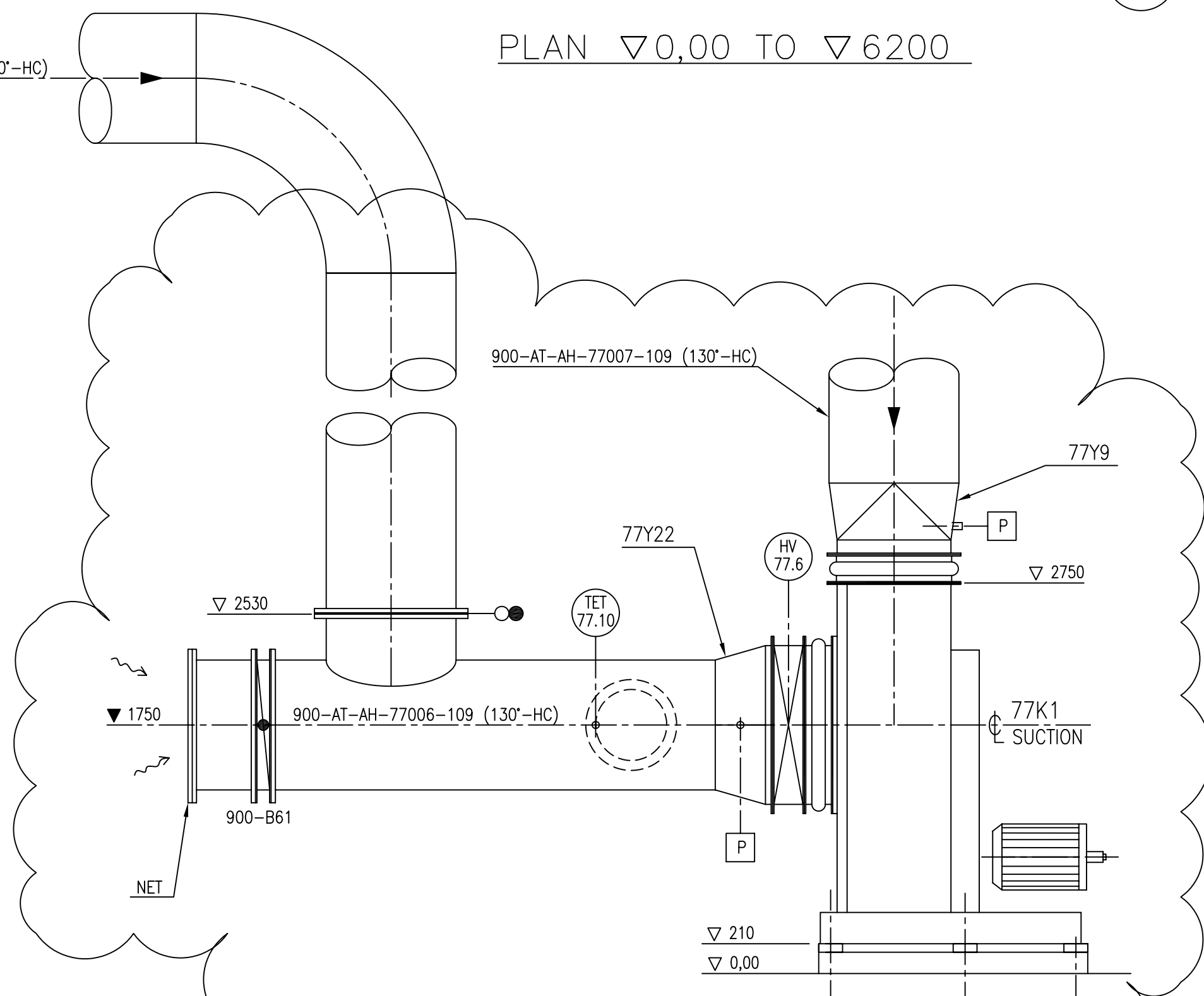


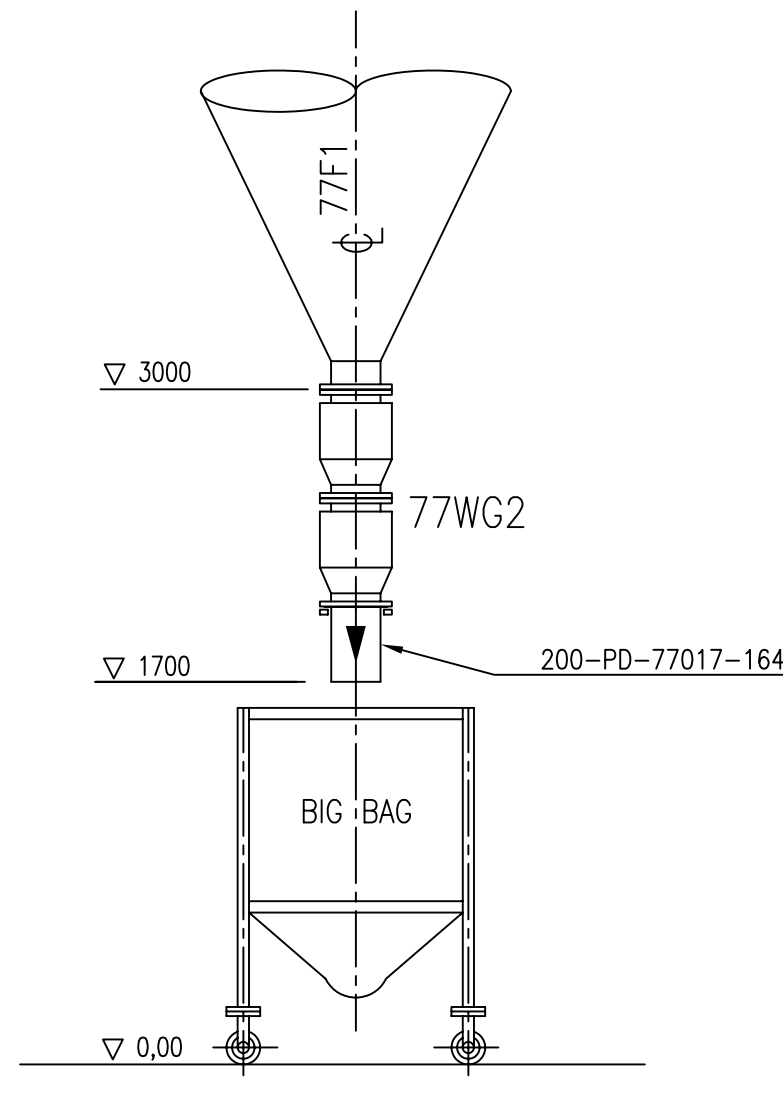
PLAN $\nabla 0.00$ TO $\nabla 6200$



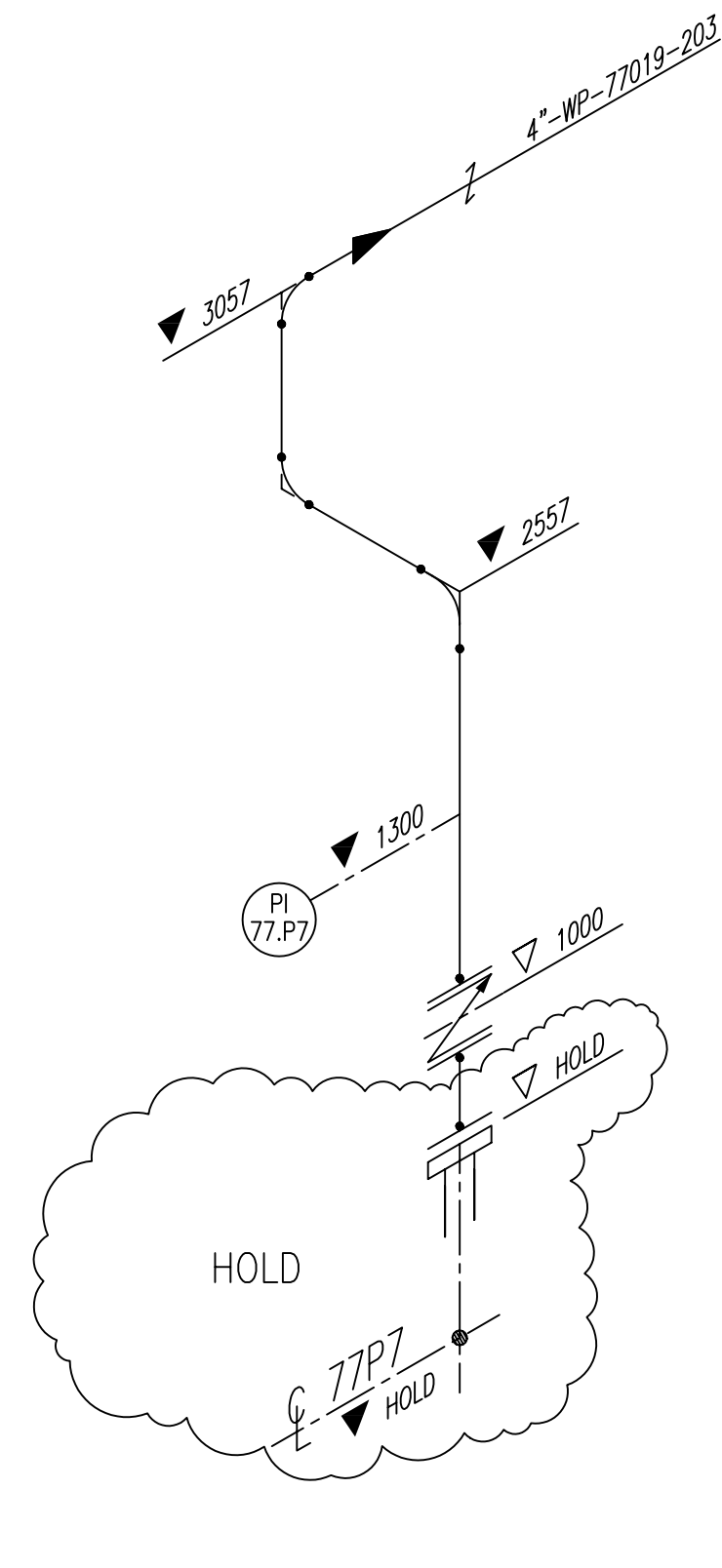
SECTION "A-A"



SECTION "B-B"



SECTION "C-C"

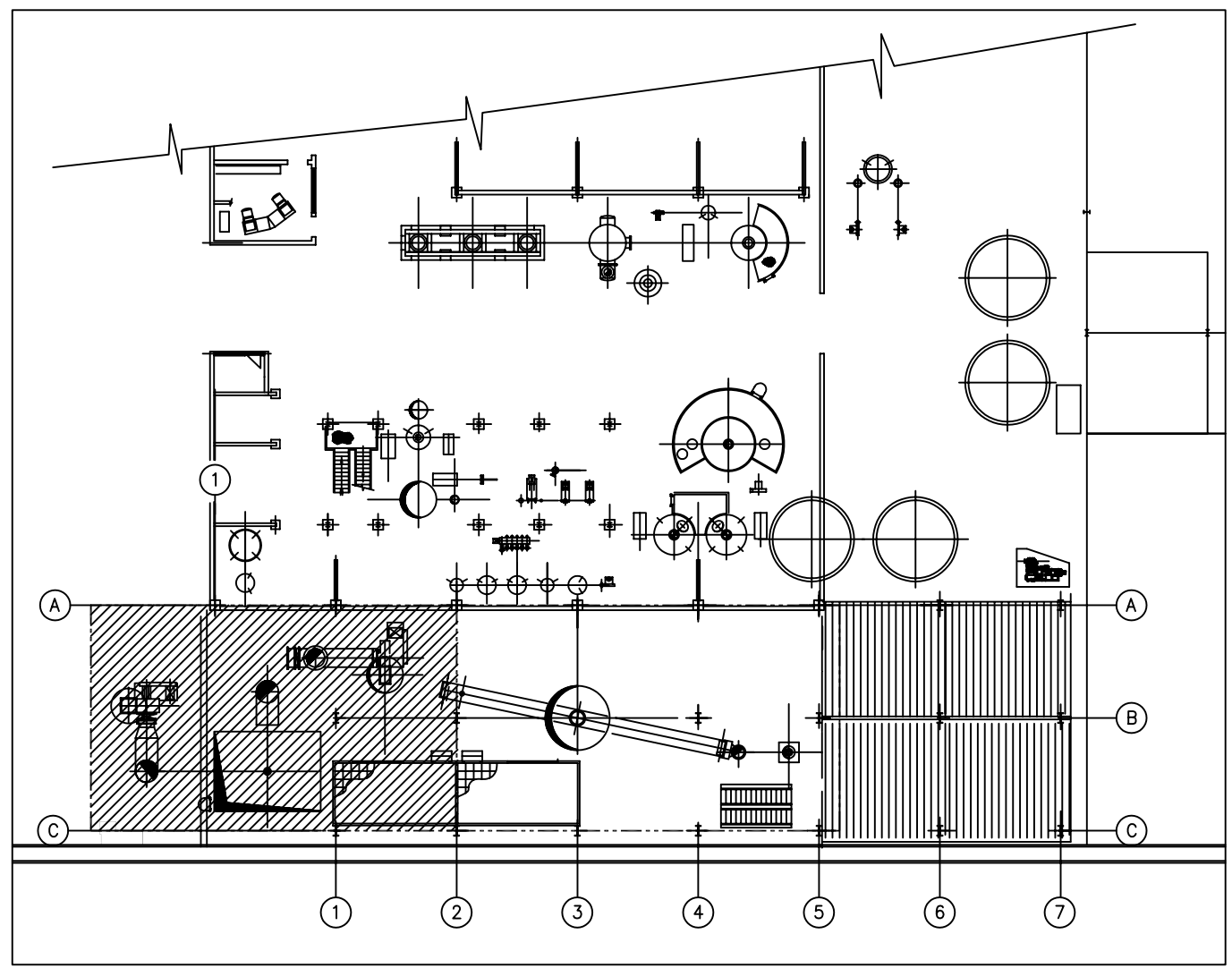


DETAIL "D"

EQUIPMENTS ITEM	NOZZLE CHART										
	FOUNDATION ELEVATION	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES			ORIENTATION		NOTES
						NORTH	EAST	ELEV.	HORIZON. 0°=UP 180°=DOWN	VERTIC. 0°=UP 180°=DOWN	
77K1 ▽ 150	SUCT.		ø1128		431			1750	270°	90°	
	DISC.		801x1130		1000			2750	180°	0°	
77K3 ▽ 150	SUCT.		ø1128		431			1750	180°	90°	
	DISC.		801x1130		1000			2750	270°	0°	
77F1 ▽ 150	S3	DN200	UNI 6082		6			3000	6	180°	
77H1 ▽ 6200	S1	DN100	AS. DWG.					6095	6	180°	
77P7 ▽ 150											

REFERENCE DRAWINGS	
DESCRIPTION DRAWINGS	NUMBER DRAWINGS
PLOT PLAN SLS SPRAY DRYING UNIT	1E35-20-002
UTILITIES DIAGRAM	1E35-12-001
FOUNDATIONS PLAN	1E35-55-002 SH.1+2
TYPICAL DETAIL FOR INSTRUMENT CONNECTION	SB-ATI-PV001
INSULATION SPECIFICATIONS	SB-ATI-SPO30
WATER TRACING	SB-ATI-SPO37
PIPING ARRANGEMENT SLS SPRAY DRYING "NOZZLES CIRCUIT - Item 77W1"	1E35-60-028
PIPING SUPPORT LOCATION SLS SPRAY DRYING "PLAN FOR EL.0.00 TO ABOVE"	1E35-60-025
EXPANSION JOINTS LIST	1E35-60-026
SPRAY DRYING P&ID	1E35-10-011
SPECIAL "Y" PIECES LIST- DUCTINGS	1E35-65-016

NOTE GENERALI GENERAL NOTES	
1	ELEVATION FONDO TUBO O ELEVATION GENERICA ELEVATION TO PIPE BOTTOM OR GENERAL ELEVATION
2	ELEVATION ASSE TUBO ELEVATION TO PIPE CENTERLINE
3	ELEVATION ASSE VALVOLA ELEVATION TO VALVE CENTERLINE
4	ELEVATION FACCA INFERIORE FLANGIA ELEVATION TO BOTTOM FACE OF FLANGE
5	ELEVATION FACCA SUPERIORE FLANGIA ELEVATION TO TOP FACE OF FLANGE
6	TUTTE LE QUOTE SONO RIFERITE ALL'ELEVAZIONE D'IMPANTO 0.00 CORRISPONDENTE A (mt. 10 SL.M.) ALL VERTICAL DIMENSIONS ARE REFERRED TO PLANT ELEVATION 0.00 CORRESPONDING TO (mt. 10 ASL.)
7	PRENDERE SPARTI SUI PUNTI ALTI E DRENAGGI NEI PUNTI PIU' BASSI DELLE TUBAZIONI. INDICARE SULLE TAVOLE DI MONTAGGIO I DRENAGGI E/O GLI SPARTI NON INDICATI SUGLI SCHEMI. PROVIDE VENTS AT HIGHEST POINTS AND DRAINS AT LOWEST POINTS OF LINES. DRAINS AND/OR VENTS NOT COVERED BY ISOMETRIC SKETCHES SHALL BE PROVIDED ON PIPING ARRANGEMENT DRAWINGS.
8	I COLLEGAMENTI DELLE TUBAZIONI DEI SERVOI CON DN <= 15 (1/2") TRA I COLLETTORI E LE APPARECCHIATURE O LE INDEMACIATURE (FATTA ECCEZIONE PER LE APPARECCHIATURE E LE TUBAZIONI DELLO SCARICO) DOVRANNO ESSERE STABILITI IN CANTIERE E NON SONO, PERANTO, INDICATI SULLA TAVOLA DI MONTAGGIO. THE CONNECTIONS OF UTILITIES PIPES ON <= 15 (1/2") BETWEEN MANIFOLDS AND EQUIPMENTS OR JOINTED PIPES (WITH EXCEPTION OF SULPHUR EQUIPMENTS AND PIPES) SHALL BE ESTABLISHED ON SITE AND THEREFORE ARE NOT INDICATED ON THE PIPING ARRANGEMENT DRAWINGS.



1	REVISED WHERE INDICATED	MB	25/05/2010
0	ISSUED FOR CONSTRUCTION	MB	09/03/2010
REVISIONI Revisions	REVISIONI PRESTORIA Storia delle revisioni	DATA Date	
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JOB Commissio	1E35	SHEET Foglio	1 / 7
PLANT Impianto	SLS SPRAY DRYING UNIT	SHEET REVISION Revisione Foglio	1
TITLE Titolo	PIPING ARRANGEMENT PLAN EL. ± 0.00 TO EL. +6200	SCALE Scala	1:33 1/3
		SECTION Sezione	77
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