

|  |          |         |          |                |              |              | CUSTO                       | MER_                           |       |                     | DWG1E                                  | 35 . :         | 35 . 0 | 95-1          |           |
|--|----------|---------|----------|----------------|--------------|--------------|-----------------------------|--------------------------------|-------|---------------------|--|----------------|--------|---------------|-----------|
|  |          |         | ITF      | <sub>4</sub> 7 | <u> 7WG2</u> |              | DOUBLE FLAP DISCHARGER WITH |                                |       |                     |  |                |        |               |           |
|  |          |         |          |                |              |              |                             | PNE                            | EUM,  | ATIC C              | FLOW SHEET <u>1E35</u> . 10 . 011      |                |        |               |           |
| desmet ballestra N°REQUIRED 1 PL                     |          |         |          |                |              | 1            | PLANT                       | PLANT SLS drying unit JOB 1E35 |       |                     |  | SHEET          | 1 (    | )F            | 1         |
| Rev.   | Date     | D       | rawn     |                |              |              |                             | ription                        |       |                     |  | -              |        |               |           |
| 0  | 11.11.09 |         | i.R.     |                |              |              | OR CON                      |                                |       |                     |  |                |        |               |           |
| 1  | 01.02.10 |         | 5.R.     | TY             | PE           | PNE          | UMATI                       | C CYL                          | IND   | ER MOI              | DIFIED                                 |                |        |               |           |
|  |          | $\perp$ |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  |          | +       |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | ed as a digital fi                     |                |        |               | ent       |
| Approval process is digitally managed and no NOZZLES |          |         |          |                |              |              |                             |                                |       |                     | DESIGN DA                              |                |        | JACKET        |           |
| POS. SIZE  |          |         | RATING N |                |              | S            | ERVICE                      | THK. NOZZLES                   |       | NOZZLES<br>ORIENT.  | OPERATING PRESSUR                      | E Bar (g)      | 0      |               |           |
| S1   |          |         | VI 6082  |                | 1            | JEINFIEL     |                             | NI FT                          | _     | URIENT.             | DESIGN PRESSURE                        | Bar (g)        | 0      |               |           |
| S2   |          |         | VI 6082  |                | 1            | PRODUCT O    |                             |                                | _     |                     | HYDROSTATIC TEST PRE                   | ESSURE Bar (g) | _      |               |           |
|  | 200 0111 |         | 11 00    | 0002 1         |              | 1.1100001 00 |                             | )                              |       | PNEUMATIC TEST PRES |  |                | _      |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | OPERATING TEMPERA                      | TURE °C        |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | DESIGN TEMPERATUR                      | KTOIKE         | t      |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | FLUID/SPECIFIC WEIGH                   |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | HEAT EXCHANGE SUF                      |                | _      |               |           |
|  |          |         |          |                |              |              |                             |                                |       | HEAT TREATMENT      |  | _              |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | X-RAY TEST                             |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | PENETRATING LIQUIDS                    | S TEST         | _      |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | JOINT EFFICIENCY                       |                | _      |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | CORROSION ALLOWAN                      | ICE mm         | _      |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     |  |                | 20     |               |           |
|  |          |         |          |                |              |              |                             |                                | -     |                     | GEOMETRIC CAPACITY INSPECTION INSTITUT |                | -      | RALLEST       | RA S.p.A. |
|  |          |         |          |                |              |              |                             |                                | +     |                     | CODE                                   | STD. B         |        |               | NA 3.p.A. |
|  |          |         |          |                |              |              |                             |                                |       |                     | WEIGHTS                                |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                | -     |                     |  | WLIGITIS       |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       | 5MDTV 50            | 12-                                    |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | EMPTY 50 ~                             | Kg             |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | STD. DETAIL                            | AILS           |        | ENCLOSED DWG. |           |
|  |          |         |          |                |              |              |                             |                                |       | WORKING DWG         |  | ST. 40683/4    |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  | SI       | PAF     | RE F     | PAR            | TS           | LIST         | -                           |                                |       |                     |  |                |        |               |           |
| 1  |          |         |          |                |              |              |                             | BELLO                          | NS (F | PARKER)             |  |                |        |               |           |
|  | CODE :   | P1D     | )-T04    | .0MS-          | -009         | ODMG07       | <sup>7</sup> 5              |                                |       |                     |  |                |        |               |           |
| 2  | BEARIN   | IG S    | KF 6     | 004            | 2RS          | Øi 20        | × 42 ×                      | k 12                           |       |                     |  |                |        |               |           |
| 3  | GASKE    | T M.    | ATER     | IAL F          | 1AO=         | 1 RUB        | BER 30                      | 0 × 14                         | 0 Th  | <. 4                |  |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
| MATERIALS  |          |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
| SHELL ALLUMINIUM                                     |          |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     | INSULATION: NO                         |                |        |               |           |
| NOTE   | Ξ :      |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     |  |                |        |               |           |
|  |          |         |          |                |              |              |                             |                                |       |                     |  |                | Rif.   | 2D14-35       | 5-103     |