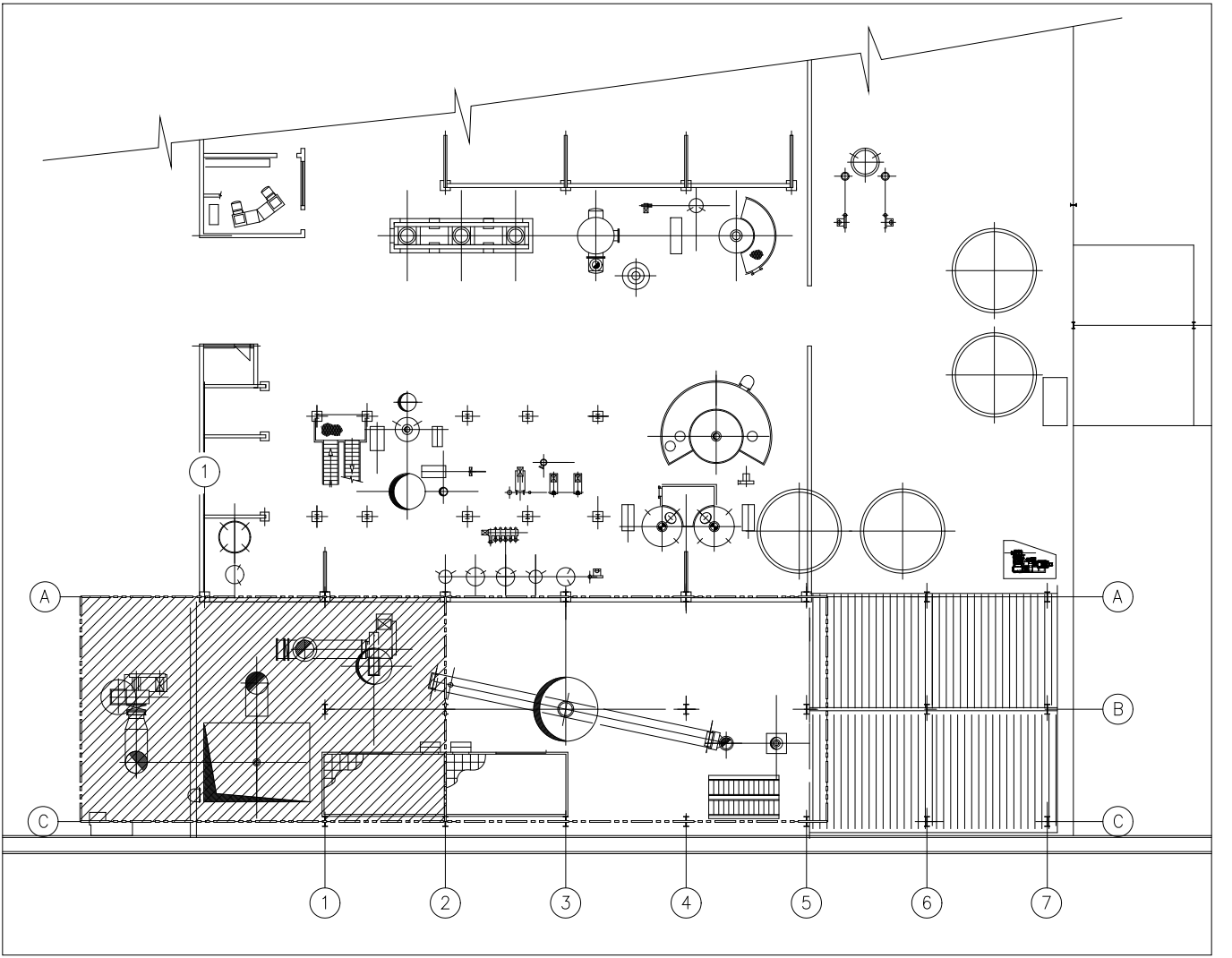


EQUIPMENTS ITEM	NOZZLE CHART							NOTES
	FOUNDATION ELEVATION	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES NORTH EAST ELEV.	ORIENTATION HORIZON. 0°=NORTH VERTIC. 0°=UP 180°=DOWN	
77K1 ▽ 150	SUCT.		Ø1128	431		1521 270°	90°	
77K3 ▽ 150	DISC.		801x1130	1000		2521 180°	0°	
77F1 ▽ 150	S3	DN200	UNI 6082	Ø		3000 Ø	180°	
77H1 ▽ 6200	S1	Ø1800	AS. DWS.			Ø	180°	
77P7 ▽ 150	S3	3"	150#RF				90°	
GAS TRAIN								

REFERENCE DRAWINGS	
DESCRIPTION DRAWINGS	NUMBER DRAWINGS
PLOT PLAN SLS SPRAY DRYING UNIT	1E35-20-002
UTILITIES DIAGRAM	1E35-12-001
FOUNDATIONS PLAN	1E35-55-002 SH.1+2
TYPICAL DETAIL FOR INSTRUMENT CONNECTION	SB-ATI-PV001
INSULATION SPECIFICATIONS	SB-ATI-SP030
WATER TRACING	SB-ATI-SP037
PIPING ARRANGEMENT SLS SPRAY DRYING "NOZZLES CIRCUIT - Item 77H1"	1E35-60-028
PIPING ARRANGEMENT SLS SPRAY DRYING "PLAN FOR EL.0,00 TO ABOVE"	1E35-60-025
PIPING SUPPORT LOCATION SLS SPRAY DRYING "PLAN FOR EL.0,00 T ABOVE"	1E35-60-026
EXPANSION JOINTS LIST	1E35-65-011
SPRAY DRYING P&ID	1E35-10-011
SPECIAL "Y" PIECES LIST- DUCTINGS	1E35-65-016
PIPING SUPPORT LIST	1E35-60-027
SUPPORTS-SUMMARY	1E35-65-014

- NOTE GENERALI  
GENERAL NOTES**
- ELEVATION FONDO TUBO O ELEVATION GENERICA  
ELEVATION TO PIPE BOTTOM OR GENERAL ELEVATION
  - ELEVATION ASSE TUBO  
ELEVATION TO PIPE CENTERLINE
  - ELEVATION ASSE VALVOLA  
ELEVATION TO VALVE CENTERLINE
  - ELEVATION FACCE INFERIORE FLANGIA  
ELEVATION TO BOTTOM FACE OF FLANGE
  - ELEVATION FACCE SUPERIORE FLANGIA  
ELEVATION TO TOP FACE OF FLANGE
  - TUTTE LE QUOTE SONO REFERITE ALL'ELEVATION D'IMPIANTO 0,00 CORRISPONDENTE A (m.l. 10 S.L.M.)  
ALL VERTICAL DIMENSIONS ARE REFERRED TO PLANT ELEVATION 0,00 CORRESPONDING TO (m.l. 10 A.S.L.)
  - PREVEDERE SPACI SUI PUNTI ALTI E DRENAGGI NEI PUNTI PIU' BASSI DELLE TUBAZIONI.  
INDICARE SULLE TAVOLE DI MONTAGGIO I DRENAGGI E/O GLI SPACI NON INDICATI SUGLI SCHEMI.  
PROVIDE VENTS AT HIGHEST POINT AND DRAWS AT LOWEST POINTS OF LINES.  
DRAWS AND/OR VENTS NOT COVERED BY ISOMETRIC SKETCHES SHALL BE PROVIDED ON PIPING ARRANGEMENT DRAWINGS.
  - I COLLEGAMENTI DELLE TUBAZIONI DEI SERPENT CON DN <= 15 (1/2") TRA I COLLETTORI E LE APPARECCHIATURE O LE INCOMIATURE (PATIA ECCEZIONE PER LE APPARECCHIATURE E LE TUBAZIONI ELLO 200) DEVONO ESSERE STABILITI IN CANTIERE E NON SONO, PERTANTO, INDICATI SULLA TAVOLA DI MONTAGGIO.  
THE CONNECTIONS OF UTILITIES PIPES DN <= 15 (1/2") BETWEEN MANIFOLDS AND EQUIPMENTS OR JOCKETED PIPES (WITH EXCEPTION OF SULPHUR EQUIPMENTS AND PIPES) SHALL BE ESTABLISHED ON SITE AND THEREFORE ARE NOT INDICATED ON THE PIPING ARRANGEMENT DRAWINGS.



THIS DRAWING IS VALID FOR  
PIPING SUPPORT ONLY

0	ISSUED FOR CONSTRUCTION	MB	22/03/2010
REVISION Revisione	REVISION HISTORY Storia delle revisioni	DRAWN Autore	DATE Data
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Desmet Ballestra S.p.A. MILANO - Italy		DRAWING NO.: Desmet No. <b>1E35-60-026-1</b> CUSTOMER NO.: No. Cliente	
JOB Commessa	1E35	SHEET Foglio	1 / 7
PLANT Impianto	SLS SPRAY DRYING UNIT	SHEET REVISION Revisione Foglio	0
TITLE Titolo	PIPING SUPPORTS ARRANGEMENT PLAN EL. ± 0,00 TO EL. +6200	SCALE Scala	1:33 1/3
		SECTION Sezione	77

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