




							
PART. MASSELLO DI FONDO BOTTOM LUMP DETAIL							
67	CARTELLA	STUB END S4	1	ST.1073	A 240 TP. 316		4'-405
66	NERVATURE	RIBS	32		A 515 GR. 70		+ 70X15 LG=750
65	BULLONE T. ES.	BOLT	48		A 307 GR.B		M16X55
64	PIASTRA SUPERIORE	PLATE SUPERIOR	8		A 283 GR. C		+ 640X450X15
63	PIASTRA INFERIORE	PLATE INFERIOR	8		A 283 GR. C		+ 640X450X15
62	NERVATURA	PLATE	8		A 283 GR. C		SEE DWG
61	COSTOLA	PLATE	16		A 283 GR. C		PLATE 15 THK.
60	PRIGIONIERI	STUDS	20		A 193 GR. B7	FIL. 30/	3/4"-10 UNC. 2AX12
59	CARTELLA	LINING	1		A 240 TP. 316		570 O.D. 310 I.D. 3 THK.
58	VITE A BRUGOLA	HEX SOCKET HEAD CAP SCREWS	4		8G UNI 3740		M12 X50
57	DADO ES. ALTO	EX NUT	16		A 194 GR. 2H	USAS B11	1 1/8"-8 UN 2B
56	TIRANTE INT. FIL.	STUD BOLT	16		A 193 GR. B7	USAS B11	1 1/8"-8 UN 2AX145
55	AGITATORE	STIRRER	1	ST.420139			
54	REDUTTORE	REDUCER	1		-	SEE DWG	
53	MOTORE	MOTOR	1		-	SEE DWG	
52	PROFILATO	SECTION IRON	4		A 36	L 50X50X5	LG= 745
51	GUARNIZIONE	GASKET	1		SP.1444		533/457 3 THK.
50	GUARNIZIONE	GASKET	1		SP.1444		533/489 3 THK.
49	BULLONE T. ES.	BOLT	48		A 193-B7	USAS B11	1/4" 20 UNC. 2A
48	ANELLO IN SETTORI	SECTOR RING	24		A 283 GR. C		4530 O.D. 4460 I.D. 6 THK.
47	PIASTRINA	PLATE	24		A 283 GR. C		+ 100X30X6
46	FLANGIA	FLANGE S1	1		A 182 F 316	L.J. 150#	4" 
45	FLANGIA	FLANGE T1-T2	2		A 105	S.O.R.F. 150#	1 1/2"
44	TRONCHETTO	NOZZLE T2	1		A 106 GR.B		48.3 O.D.X3.68
43	PROFILATO	SECTION IRON	2+2		A 36	L 50X50X5	LG= 740
42	TRONCHETTO	NOZZLE T1	1		A 106 GR.B		48.3 O.D.X3.68
41	DADO ES. ALTO	EX NUT	20		A 194 GR. 2H	USAS B11	3/4"-10 UNC. 2B
40	CARTELLA	STUB END S2	1	ST.1073	A 240 TP. 316		3'-405
39	CARTELLA	STUB END S1	1	ST.1073	A 240 TP. 316		4'-405 
38	PROFILATO	SECTION IRON	4		A 36	L 50X50X5	LG= 605
37	FLANGIA	FLANGE S4	1		A 182 F 316	L.J. 150#	4"
36	TRONCHETTO	NOZZLE S4	1		A 312 TP. 316		114.3 O.D.X6.02
35	PASSO D'UOMO	MANHOLE	1	ST.40174	S.S. 316		
34	CARTELLA	LINING	1		A 240 TP. 316		545 O.D. 440 I.D. 10 THK.
33	RACCORDO DI FONDO	BOTTOM CONNECT.	1	SEE SHEET 2	S.S. 316		
32	RINFORZO	REINFORCING	2		S.S. 316		+ 100X55X5
31	TUBO	PIPE S2	1		A 312 TP. 316		88.9 O.D.X5.49
30	TARGA DATI	NAME PLATE	1	SB-PRS-00119	ALLUMINIUM		
29	FLANGIA	FLANGE S2	1		A 105	L.J. 150#	3"
28	CURVA A 75°	ELBOW AT 75° S1	1		A 403 WP. 316	R=152.4 	4" DIA SCH.40 S
27	TRONCHETTO	NOZZLE S1	1		A 312 TP. 316		114.3 O.D.X6.02
26	TRONCHETTO	NOZZLE	3		A 312 TP. 316		33.4 O.D.X3.38
25	MEZZO MANICOTTO	HALF COUPLING	3		A 182 F 316	ASME B1.20.1 3000# NPT	1" F
24	SUPP. TARGA	SUPP. NAME PLATE	1	SB-PRS-00121			PLATE 3 THK.
23	ANELLO	RING	7		A 283 GR. C		+120X20 L=13810
22	ANELLO	RING	7		A 283 GR. C		+60X20 L=13560
21	ANELLO	RING	7		A 240 TP. 316		+120X20 L=13308
20	RINFORZO	REINFORCING	8		A 240 TP. 316		+ 920X500X10
19	PIASTRA DI BASE	BASE PLATE	8		A 283 GR. C		+ 500X500X20
18	PIASTRA	PLATE	8		A 283 GR. C		+ 410X270X15
17	COSTOLA	PLATE	16		A 283 GR. C		PLATE 15 THK.
16	NERVATURA	PLATE	8		A 283 GR. C		SEE DWG.
15	RINFORZO	REINFORCING	1		A 240 TP. 316		PLATE 10 THK.
14	PROFILATO	SECTION IRON	-		A 36	UPN 160	TOT. LG= 13449
13	PROFILATO	SECTION IRON	-		A 36	HEB 100	TOT. LG= 16600
12	GUARNIZIONE	GASKET	1		SP.1444		570/525 3 THK.
11	PIASTRA	PLATE	1		CARBON STEEL		Ø 800X800X27
10	TRONCHETTO	NOZZLE	1		A 240 TP. 316		310 DIAX5 LG.150
9	MASSELLO DI FONDO	BOTTOM LUMP	1		CARBON STEEL		655 O.D. 440 I.D. 102 THK.
8	PROFILATO	SECTION IRON	4		A 36	UPN 100	LG= 1390
7	FONDO CAMICIA	JACKET BOTTOM	1		A 515 GR. 70		PLATE 7 THK.
6	CAMICIA	JACKET	1		A 515 GR. 70		+ 4870X1392X5
5	FONDO PIANO	FLAT HEAD	1		A 240 TP. 316		4216 DIA 6 THK.
4	ANELLO DI RINF.	REINF. RING	1		A 240 TP. 316		428 O.D. 428 I.D. 10 THK.
3	ANELLO DI RINF.	REINF. RING	3		A 240 TP. 316		+ 540X130X8
2	FONDO MANTELLO	SHELL HEAD	1		A 240 TP. 316		PLATE 10 THK.
1	FASCIA	SHELL	1		A 240 TP. 316		+ 5200X13219X8
POS. Pezzi	DENOMINAZIONE	- Denomination	NO. Pezzi	DIS. DETT. Detail dwg.	MATERIALE Material	TIPO Type	DIMENSION FINITE Finished dimension
NOTES:							
- VEDI DATA-SHEET A PROGETTO PER I LIVELLI DI REVISIONE APPLICABILI SEE PROJECT DATA-SHEET FOR THE APPLICABLE REVISION OF THE ATTACHEMENTS							
- GENERAL REMARKS ACCORDING SB-PRS-SP001 NOTE GENERALI SECONDO SB-PRS-SP001							
● VEDI DATA-SHEET A PROGETTO SEE DATA-SHEET AT PROJECT							
1	MODIFIED WHERE INDICATED WITH 					G.R.	12/05/10
0	ISSUED FOR COSTRUCTION					O.C.	26/11/09
REVISION	REVISION HISTORY			DRAWN		DATE	
Revisione	Storia delle revisioni			Autore		Data	
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JOB Commessa						SHEET Foglio	
PLANT Impianto						SCALA Scala	
TITLE Titolo						ITEM Posizione	
						REFERENCE DWG. Riferimento dwg.	
						1986-30-002/1	
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