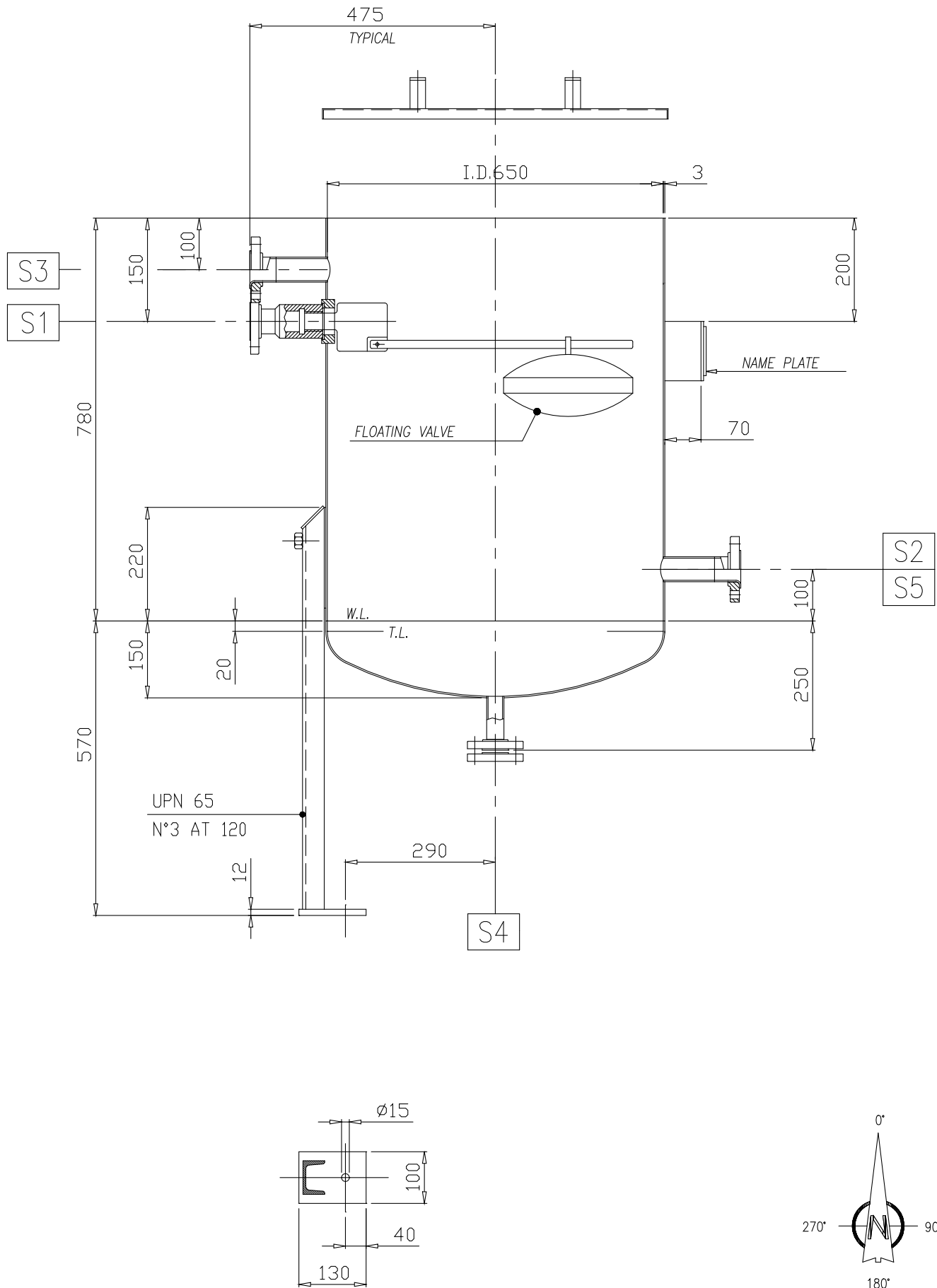


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<div>desmet ballestra</div>		ITEM 33V2	CUSTOMER _____		DWG. 1E35 . 35 . 077	
			WATER COSTANT LEVEL VESSEL			FLOW SHEET 1E35 . 10 . 010
N°REQUIRED 1			PLANT SULPHUREX	JOB 1E35	SHEET 1 OF 1	
Rev.	Date	Drawn	Description			
0	13.11.09	G.R.	ISSUED FOR CONSTRUCTION			
1	21.01.10	G.R.	ORIENTATION DEFINED			
The master version of this document is stored as a digital file in a database. Approval process is digitally managed and no signature is visible on the document.						
NOZZLES						
POS.	SIZE	RATING	N°	SERVICE	THK.	NOZZLES ORIENT.
S1	2"	S.O.-R.F. 150#	1	WP INLET	-	315°
S2	4"	L.J. 150#	1	WP OUTLET	3,05	0°
S3	2"	L.J. 150#	1	OVERFLOW	2,77	135°
S4	1"	L.J. 150#	1	DRAIN	2,77	0°
S5	1"	L.J. 150#	1	WP OUTLET	2,77	270°
DESIGN DATA						
OPERATING PRESSURE					Bar (g)	0
DESIGN PRESSURE					Bar (g)	0
HYDROSTATIC TEST PRESSURE					Bar (g)	FILLING H2O
PNEUMATIC TEST PRESSURE					Bar (g)	-
OPERATING TEMPERATURE					°C	30
DESIGN TEMPERATURE					°C	55
FLUID/SPECIFIC WEIGHT					1 Kg/dm3	WP
HEAT EXCHANGE SURFACE					m2	-
HEAT TREATMENT						-
X-RAY TEST						-
PENETRATING LIQUIDS TEST						-
JOINT EFFICIENCY						0,7
CORROSION ALLOWANCE					mm	-
GEOMETRIC CAPACITY					litri	290~
INSPECTION INSTITUTE CUSTOMER						
CALCULATION CODE STD. BALLESTRA						
WEIGHTS						
EMPTY 110~ Kg					OPERATING 360~ Kg	
					WATER FILLED 400~ Kg	
LEGS POSITION						STD. DETAILS
						ENCLOSED DWG.
						SP. 1394/4
						SB-PRS-00231/0
NAME PLATE POSITION						COVER TYPE 1
						SB-PRS-00027/3
MATERIALS OR EQUIVALENT						NAME PL. HOLDER
SHELL / BOTTOM / COVER						SB-PRS-00119/0
A 240 - 304						NAME PLATE
NOZZLES						SB-PRS-00121/0
A 312 Tp.304						VALVE CONNECTION
FLANGES						SP. 1392/3
A 105						WELDING BEVEL
"S1" FLANGE						SP. 1344/0
A 105 + S.S.304 W.D.						PAINTING
GASKETS						SB-ATI-SP002/4
SEE SP. 1444/1						GENERAL NOTES
STUD BOLTS - HEX. NUTS						SB-PRS-SP001/0
S.S. 304						STUB ENDS
A 240-304/A36						ST. 1073/0
STUB ENDS						
S.S. 304						
COUPLING						
A 182 F 304						
						INSULATION : NO
NOTE : ○ WITH BLIND FLANGE						
RIF. 1A12.35.055						