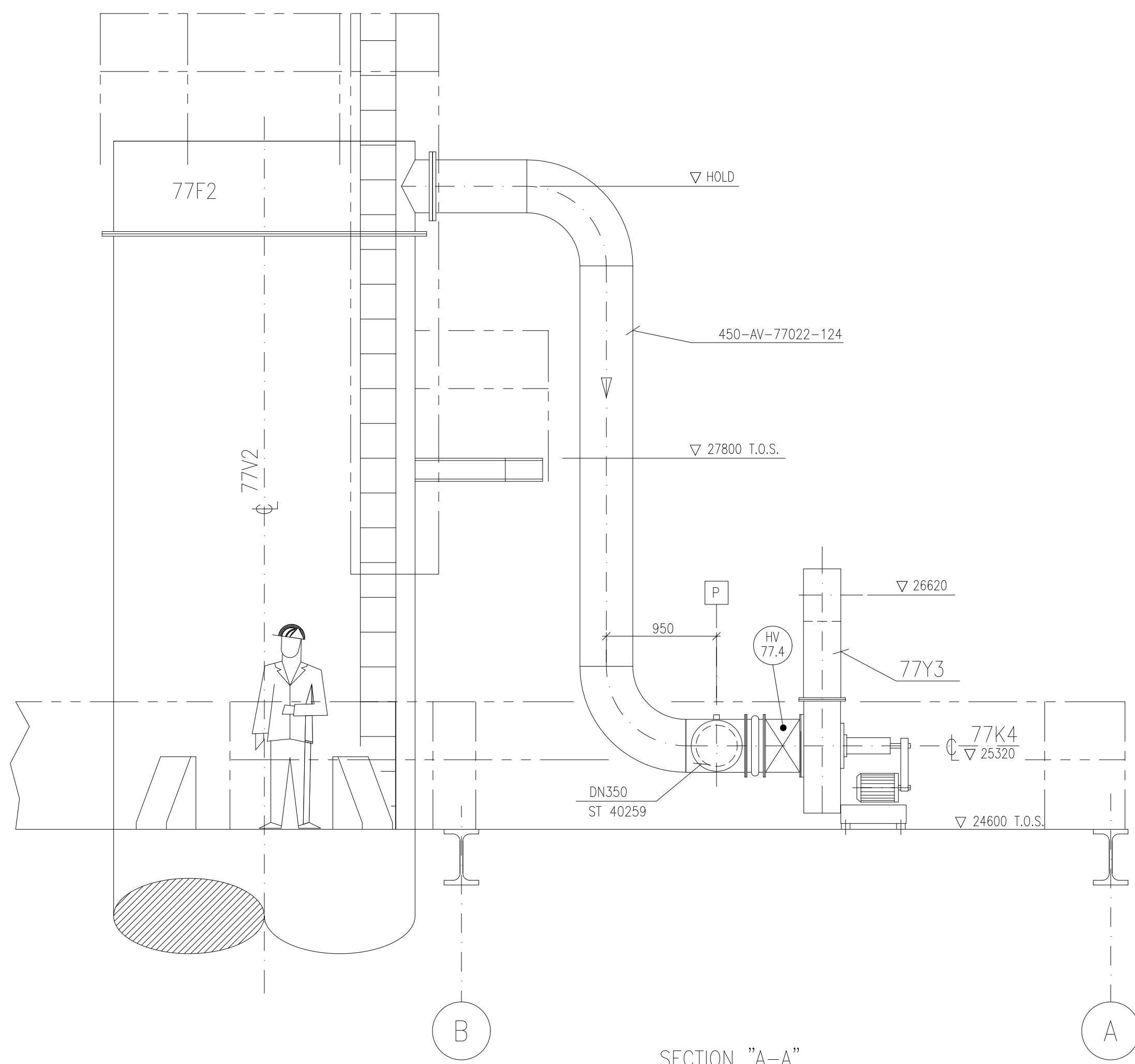
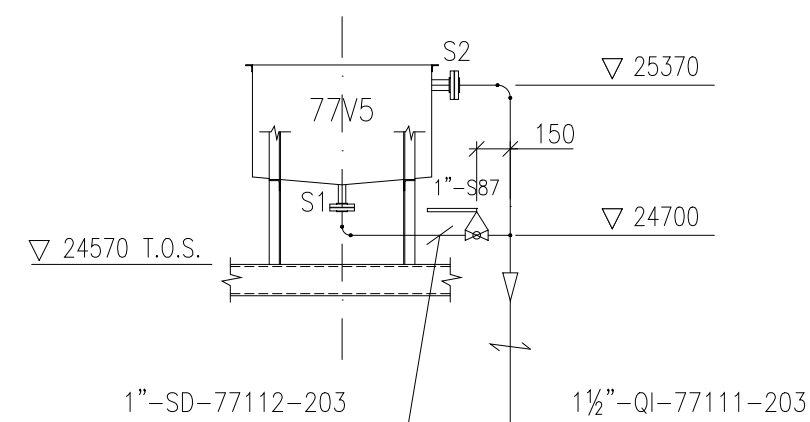


ELEVATION ∇ 24600 TO ∇ 27000



SECTION "A-A"



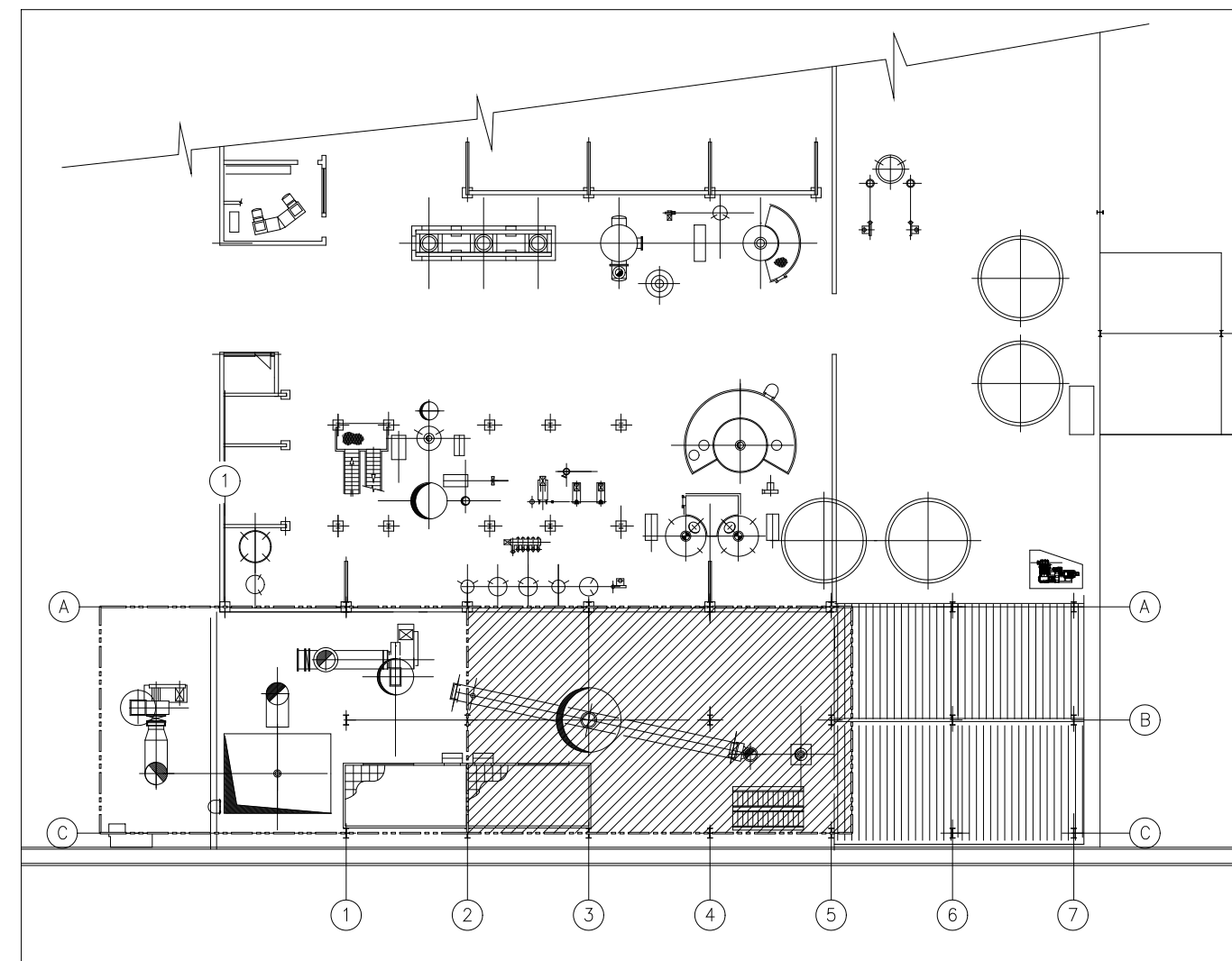
SECTION "B-B"

EQUIPMENTS ITEM	NOZZLE CHART							NOTES
	FOUNDATION ELEVATION	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES NORTH EAST ELEV.	ORIENTATION HORIZON. VERTIC. ° 0°=UP 180°=DOWN	
77AT1 ∇ 18000	S4a	#133	ST 400229	/	/	249.30	40°	50°
	S4b	#133	ST 400229	/	/	249.30	100°	50°
	S4c	#133	ST 400229	/	/	249.30	160°	50°
	S4d	#133	ST 400229	/	/	249.30	220°	50°
	S4e	#133	ST 400229	/	/	249.30	280°	50°
	S4f	#133	ST 400229	/	/	249.30	340°	50°
	S8a	250	ST 40988	/	/	260.30	60°	90°
	S8b	250	ST 40988	/	/	260.30	130°	90°
	S8c	250	ST 40988	/	/	260.30	240°	90°
	S8d	250	ST 40988	/	/	260.30	310°	90°
77K4 ∇ 24600	SUCT.		ø497	181	/	25.320	180°	90°
	DISC.		322x453	391	/	25.720	270°	0°
77V2 ∇ 24600	S6	150	SB-AT1-PV001/1	/	/	26.100	270°	90°

REFERENCE DRAWINGS	
DESCRIPTION DRAWINGS	NUMBER DRAWINGS
PLOT PLAN SLS SPRAY DRYING UNIT	1E35-20-002
UTILITIES DIAGRAM	1E35-12-001
FOUNDATIONS PLAN	1E35-55-002 SH.1+2
TYPICAL DETAIL FOR INSTRUMENT CONNECTION	SB-AT1-PV001
INSULATION SPECIFICATIONS	SB-AT1-SP030
WATER TRACING	SB-AT1-SP037
PIPING ARRANGEMENT SLS SPRAY DRYING "NOZZLES CIRCUIT - Item 77W1"	1E35-60-028
PIPING SUPPORT LOCATION SLS SPRAY DRYING "PLAN FOR EL.0.00 TO ABOVE"	1E35-60-025
EXPANSION JOINTS LIST	1E35-60-026
SPRAY DRYING P&ID	1E35-65-011
SPECIAL "Y" PIECES LIST- DUCTINGS	1E35-10-011
SUPPORT-SUMMARY	1E35-65-016
PIPING SUPPORT LIST	1E35-65-014
	1E35-60-027

NOTE GENERALI GENERAL NOTES

- 1 ∇ ELEVATION FONDO TUBO o ELEVATION GENERICA
ELEVATION TO PIPE BOTTOM OR GENERAL ELEVATION
- 2 ∇ ELEVATION ASSE TUBO
ELEVATION TO PIPE CENTERLINE
- 3 ∇ ELEVATION ASSE VALVOLA
ELEVATION TO VALVE CENTERLINE
- 4 ∇ ELEVATION FACCA INFERIORE FLANGIA
ELEVATION TO BOTTOM FACE OF FLANGE
- 5 ∇ ELEVATION FACCA SUPERIORE FLANGIA
ELEVATION TO TOP FACE OF FLANGE
- 6 TUTTE LE QUOTE SONO RIFERITE ALL'ELEVATION D'IMPIANTO 0.00 CORRISPONDENTE A (mt. 10 S.L.M.)
ALL VERTICAL DIMENSIONS ARE REFERRED TO PLANT ELEVATION 0.00 CORRESPONDING TO (mt. 10 A.S.L.)
- 7 PROCEDERE SPATI SUI PUNTI ALTI E DRENAGI NEI PUNTI PIU' BASSI DELLE TUBAZIONI
INDICARE SULLE TAVOLE DI MONTAGGIO I DRENAGI E/O GLI SPATI NON INDICATI SUGLI
SKETCHES.
PROVIDE VENTS AT HIGHEST POINT AND DRAINS AT LOWEST POINTS OF LINES.
DRAINS AND/OR VENTS NOT COVERED BY ISOMETRIC SKETCHES SHALL BE PROVIDED ON
PIPING ARRANGEMENT DRAWINGS.
- 8 I COLLEGAMENTI DELLE TUBAZIONI DEI SERVIZI CON DN <= 15 (1/2") TRA I COLLETTORI E LE
APPARECCHIATURE O LE INCAMICATURE (FATTA ECCEZIONE PER LE APPARECCHIATURE E LE
TUBAZIONI DELLO SCUDO) DEVONO ESSERE STABILITI IN CANTIERE E NON SONO, PERIARIO,
INDICATI SULLA TAVOLA DI MONTAGGIO.
THE CONNECTIONS OF UTILITIES PIPES DN <= 15 (1/2") BETWEEN MANIFOLDS AND EQUIPMENTS OR
JACKETED PIPES, WITH EXCEPTION OF SLEUWER EQUIPMENTS AND PRESS SHALL BE ESTABLISHED
ON SITE AND THEREFORE ARE NOT INDICATED ON THE PIPING ARRANGEMENT DRAWINGS.



THIS DRAWING IS VALID FOR
PIPING SUPPORT ONLY

0	ISSUED FOR CONSTRUCTION	MB	22/03/2010
REVISION Revisione	REVISION HISTORY Storia delle revisioni	ORIGINARY Autore	DATE Data
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JOB Commessa	1E35	SHEET Foglio	6 / 7
PLANT Impianto	SLS SPRAY DRYING UNIT	SHEET REVISION Revisione Foglio	0
TITLE Titolo	PIPING SUPPORT ARRANGEMENT PLAN EL. 24600 TO EL. 27000	SCALE Scala	1:33 1/3
		SECTION Sezione	77

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