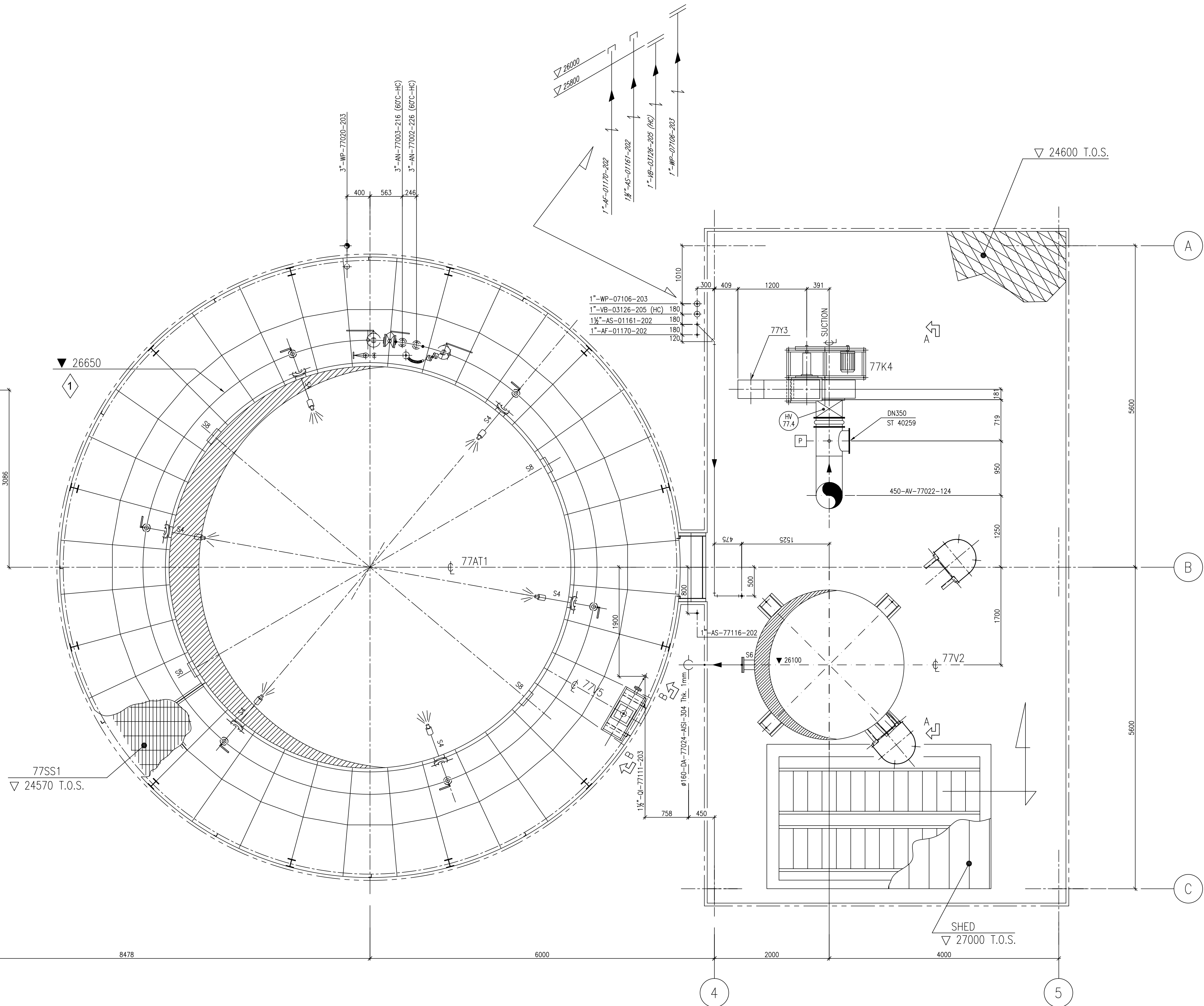
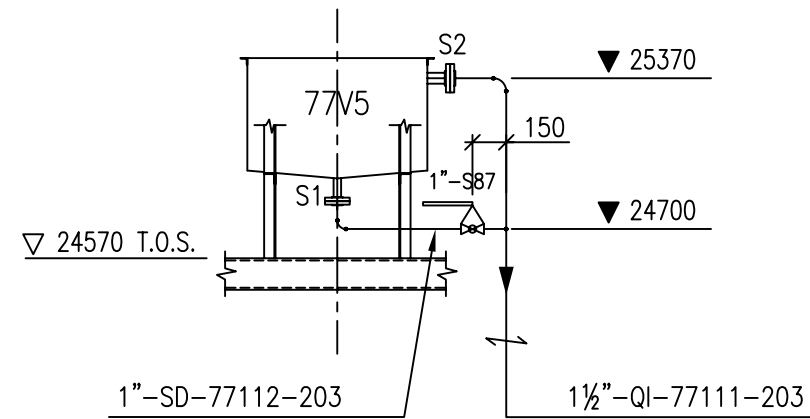
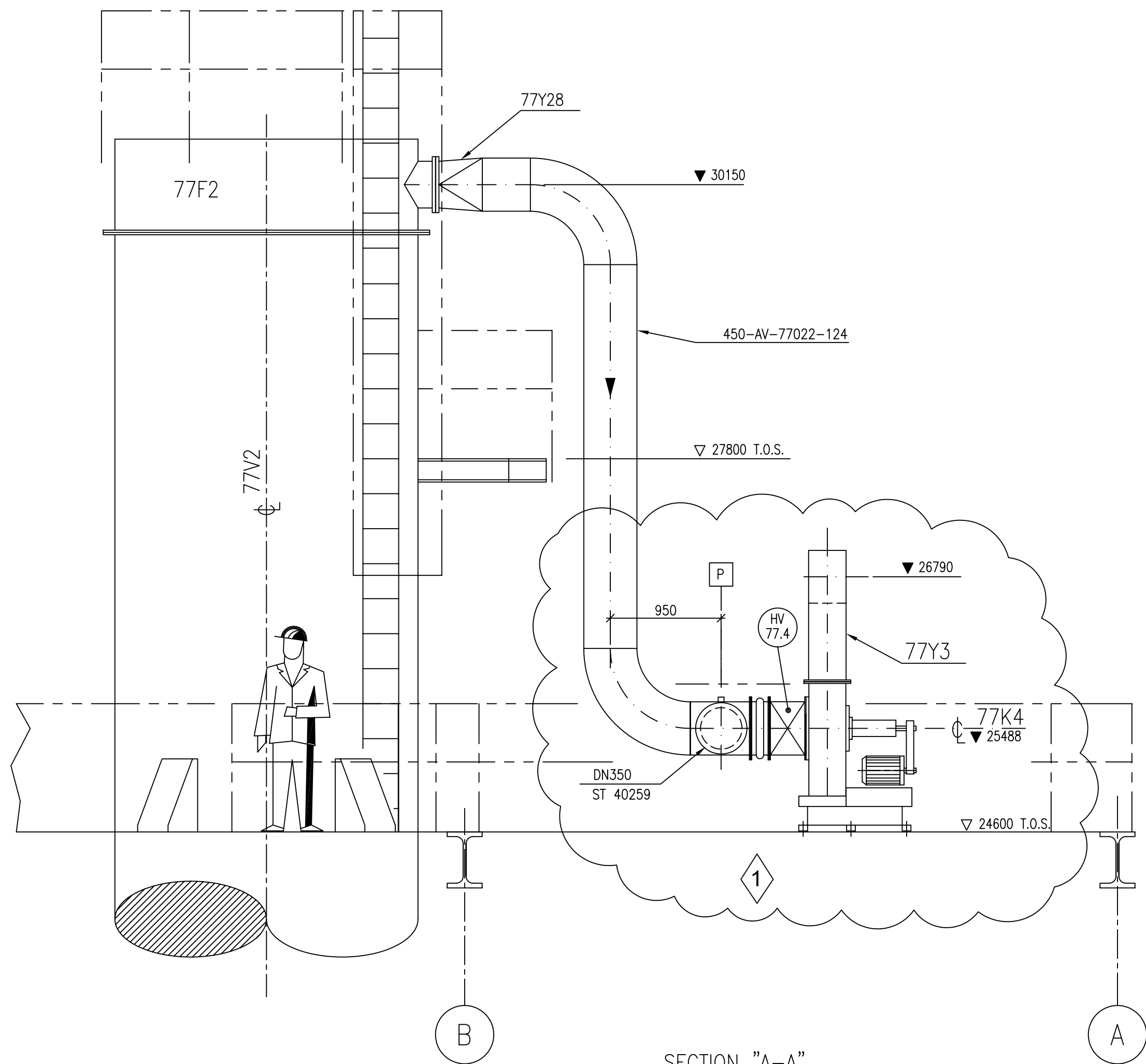


1100-AH-77011-184(110°-HC)



ELEVATION ∇24600 TO ∇27000



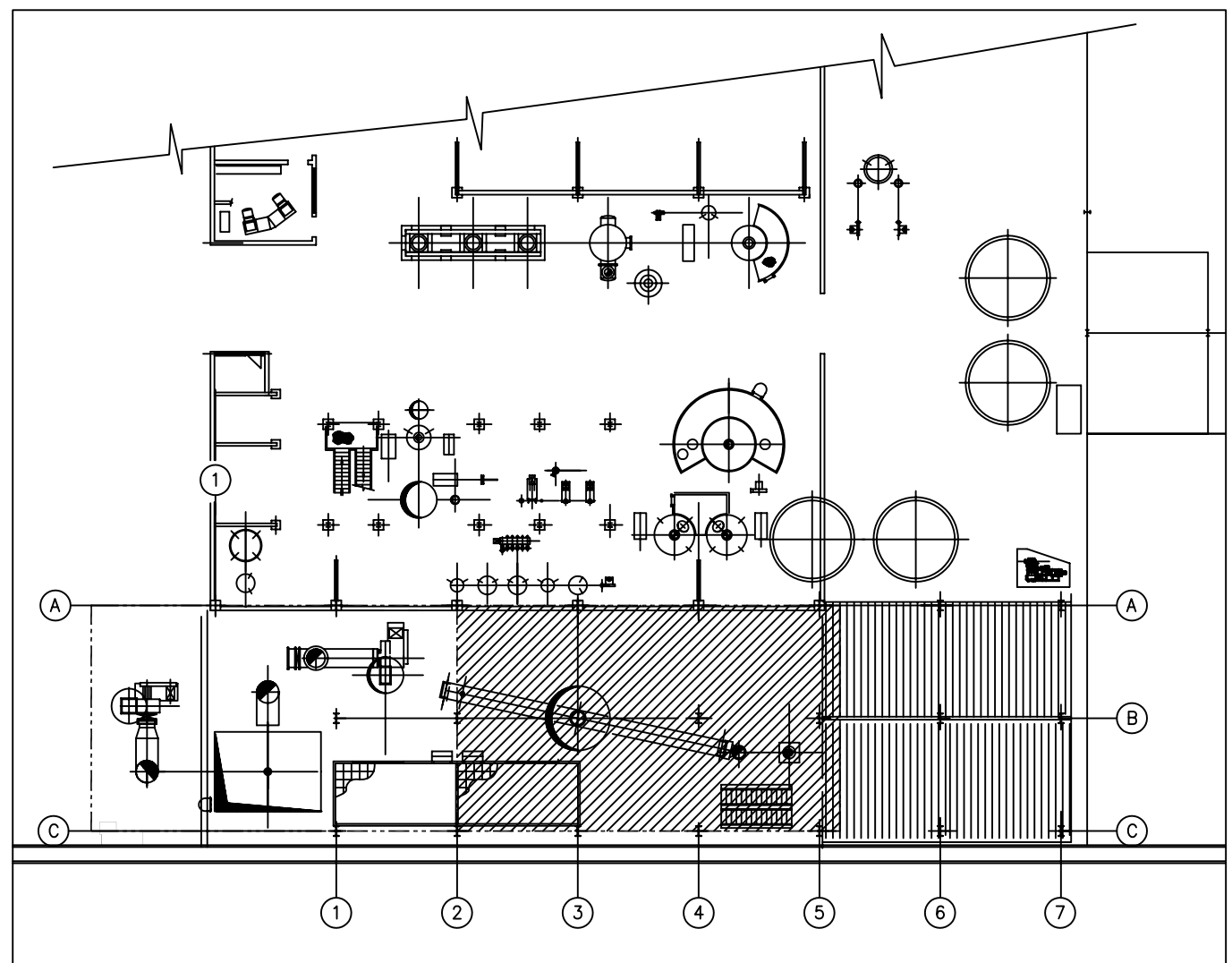
SECTION "B-B"

NOTE GENERALI GENERAL NOTES

- ELEVAZIONE FONDO TURBO O ELEVAZIONE GENERICA
ELEVATION TO PIPE BOTTOM OR GENERAL ELEVATION
- ELEVAZIONE ASSE TURBO
ELEVATION TO PIPE CENTERLINE
- ELEVAZIONE ASSE VALVOLA
ELEVATION TO VALVE CENTERLINE
- ELEVAZIONE FACCE INTERIORE FLANGIA
ELEVATION TO BOTTOM FACE OF FLANGE
- ELEVAZIONE FACCE SUPERIORE FLANGIA
ELEVATION TO TOP FACE OF FLANGE
- TUTTE LE QUOTE SONO RIFERITE ALL'ELEVAZIONE D'IMPIANTO ∇0.00 CORRISPONDENTE A (m.l. 10 S.L.M.)
ALL VERTICAL DIMENSIONS ARE REFERRED TO PLANT ELEVATION ∇0.00 CORRESPONDING TO (m.l. 10 A.S.L.)
- PREVEDERE SPAZI SUI PUNTI ALTI E DRENAGGI NEI PUNTI PIÙ BASSI DELLE TUBAZIONI.
INDICARE SULLE TAVOLE DI MONTAGGIO I DRENAGGI L/O GLI SPAZI NON INDICATI SUGLI SCHEMI.
PROVIDE VENTS AT HIGHEST POINT AND DRAGS AT LOWEST POINTS OF LINES.
DRAGS AND/OR VENTS NOT COVERED BY ISOMETRIC SKETCHES SHALL BE PROVIDED ON PIPING ARRANGEMENT DRAWINGS.
- I COLLEGAMENTI DELLE TUBAZIONI DEI SERVIZI CON DN <= 15 (1/2") TRA I COLLETTORI E LE APPROPRIATE CATTURE O LE INCAICCATURE DEVONO ESSERE STABILITI IN CARTIERE E NON SONO PERTANTO INDICATI SULLA TAVOLA DI MONTAGGIO.
THE CONNECTIONS OF UTILITIES PIPES DN <= 15 (1/2") BETWEEN MANIFOLDS AND EQUIPMENTS OR JACKETED PIPES (WITH EXCEPTION OF SULPHUR EQUIPMENTS AND PIPES) SHALL BE ESTABLISHED ON SITE AND THEREFORE ARE NOT INDICATED ON THE PIPING ARRANGEMENT DRAWINGS.

EQUIPMENTS ITEM		NOZZLE CHART										NOTES
FOUNDATION ELEVATION	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES		ORIENTATION					
					NORTH	EAST	HORIZON. 0°=NORTH 180°=DOWN	VERTIC. 0°=UP 180°=DOWN				
77AT1 ▽ 18070	S4g	#133	ST.400229	/		25000	40°	50°				
	S4b	#133	ST.400229	/		25000	100°	50°				
	S4c	#133	ST.400229	/		25000	160°	50°				
	S4d	#133	ST.400229	/		25000	220°	50°				
	S4e	#133	ST.400229	/		25000	280°	50°				
	S4f	#133	ST.400229	/		25000	340°	50°				
	S8A	250	ST.40988	/		26100	60°	90°				
	S8b	250	ST.40988	/		26100	130°	90°				
77K4 ▽ 24600	S8c	250	ST.40988	/		26100	240°	90°				
	S8d	250	ST.40988	/		26100	310°	90°				
77K4 ▽ 24600	SUCT.	4897		181		25488	180°	90°				
	DISC.	322x453		391		25888	270°	0°				
77V2 ▽ 24600	S6	150	SB-Alt-PH001/1			26100	270°	90°				

REFERENCE DRAWINGS	
DESCRIPTION DRAWINGS	NUMBER DRAWINGS
PLOT PLAN SLS SPRAY DRYING UNIT	1E35-20-002
UTILITIES DIAGRAM	1E35-12-001
FOUNDATIONS PLAN	1E35-55-002 SH.1+2
TYPICAL DETAIL FOR INSTRUMENT CONNECTION	SB-ATI-PV001
INSULATION SPECIFICATIONS	SB-ATI-SPO30
WATER TRACING	SB-ATI-SPO37
PIPING ARRANGEMENT SLS SPRAY DRYING "NOZZLES CIRCUIT - item 77W1"	1E35-60-028
PIPING ARRANGEMENT SLS SPRAY DRYING "PLAN FOR EL.0.00 TO ABOVE"	1E35-60-025
PIPING SUPPORT LOCATION SLS SPRAY DRYING "PLAN FOR EL.0.00 T ABOVE"	1E35-60-026
EXPANSION JOINTS LIST	1E35-65-011
SPRAY DRYING PAI	1E35-10-011
SPECIAL "Y" PIECES LIST- DUCTINGS	1E35-65-016



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0	ISSUED FOR CONSTRUCTION	MB	09/03/2010
REVISIONI Revisions	REVISIONI Revisions	DATA Date	
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JOB Commissio	1E35	SHEET Foglio	6 / 7
PLANT Impianto	SLS SPRAY DRYING UNIT	SHEET REVISION Revisione Foglio	1
SCALE Scala	1:33 / 1/3	SCALE Scala	1:33 / 1/3
TITLE Titolo	PIPING ARRANGEMENT PLAN EL. 24600 TO EL. 27000	SECTION Sezione	77
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