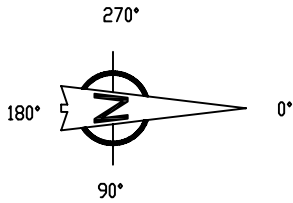
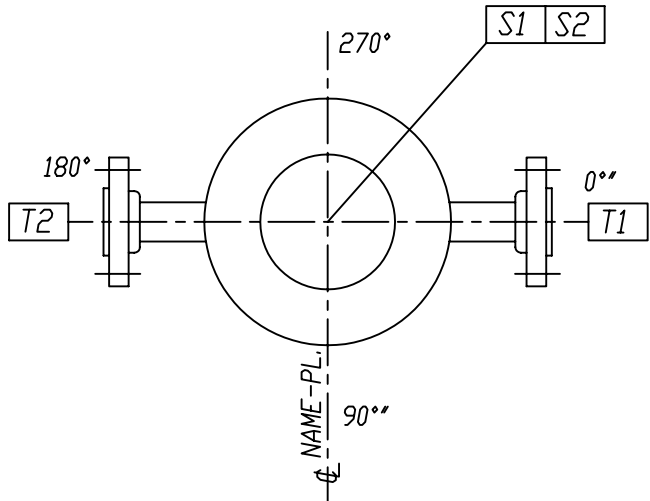
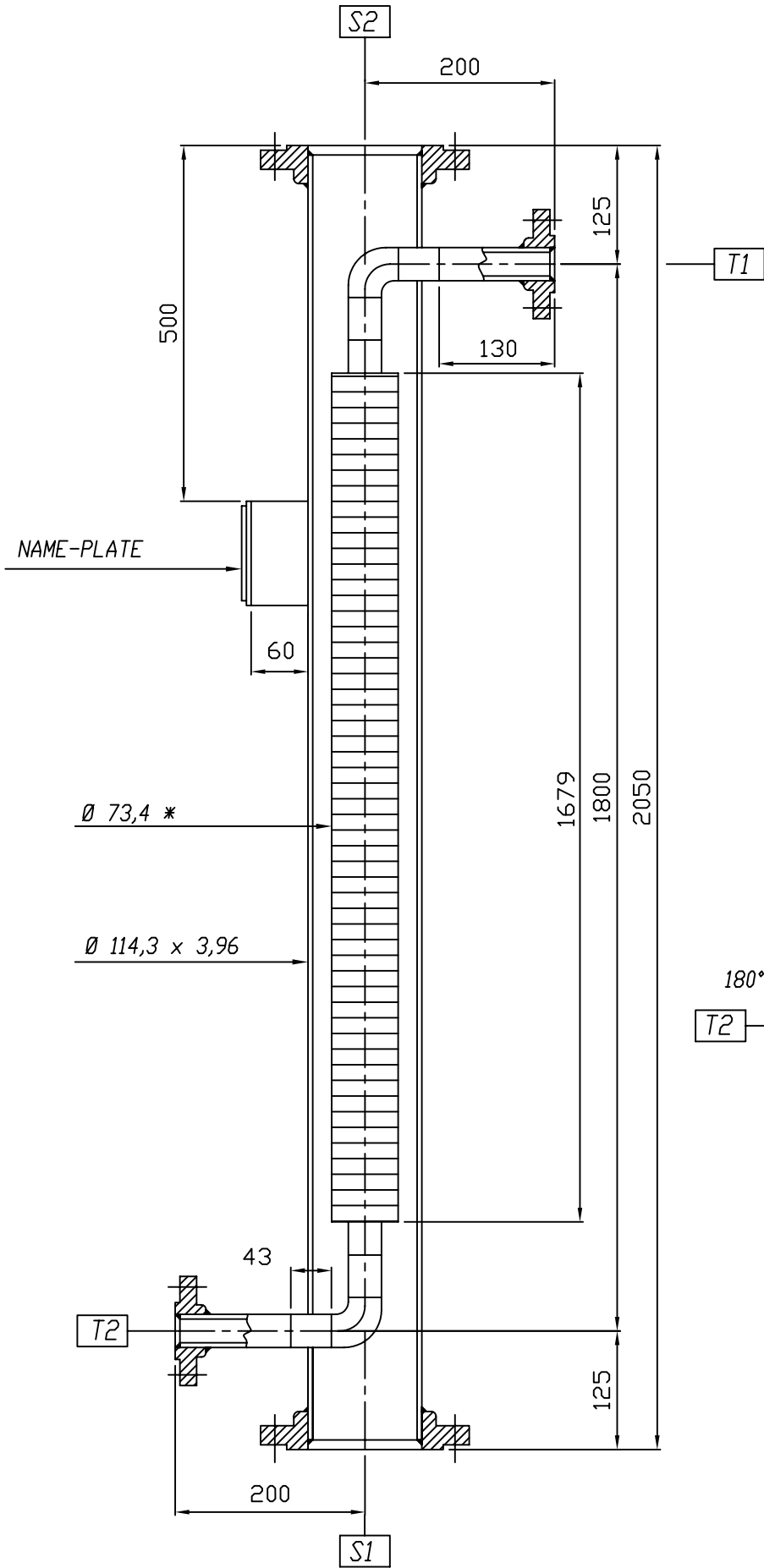


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VIEW FROM TOP

		ITEM 14E1		CUSTOMER _____		DWG. 1E35 . 35 . 017 . 1						
N°REQUIRED 1		PLANT SULPHUREX		JOB 1E35		FLOW SHEET 1E35 . 10 . 004						
SHEET 1		OF 1										
Rev.	Date	Drawn										
0	09.11.09	A.S.	ISSUED FOR BID									
1	09.11.09	G.R.	ISSUED FOR CONSTRUCTION									
2	02.04.10	G.R..	ORIENTATION DEFINED									
THE MASTER VERSION OF THIS DOCUMENT IS STORED AS A DIGITAL FILE IN A DATABASE - APPROVAL PROCESS IS DIGITALLY MANAGED, AND NO SIGNATURE IS VISIBLE ON THE DOCUMENT												
NOZZLES						DESIGN DATA		SHELL	TUBE	JACKET		
POS.	SIZE	RATING	N°	SERVICE	THK.	NOZZLES ORIENTATION	OPERATING PRESSURE	Bar (g)	0,02	4		
S1	4"	S.D. RF 150#	1	AIR INLET	3,96	⌀	DESIGN PRESSURE	Bar (g)	0,05	6		
S2	4"	S.D. RF 150#	1	AIR OUTLET	3,96	⌀	HYDROSTATIC TEST PRESSURE	Bar (g)	0,5	9		
							PNEUMATIC TEST PRESSURE	Bar (g)	-	-		
							OPERATING TEMPERATURE	°C	80	151		
							DESIGN TEMPERATURE	°C	100	164		
							FLUID/SPECIFIC WEIGHT	Kg/dm3	AIR	STEAM		
							HEAT EXCHANGE SURFACE	m2	-	-		
							HEAT TREATMENT		-	-		
							X-RAY TEST		-	-		
							PENETRATING LIQUIDS TEST		-	-		
							JOINT EFFICIENCY		1	1		
							CORROSION ALLOWANCE	mm	-	-		
							GEOMETRIC CAPACITY	litri	17~			
							INSPECTION INSTITUTE	BALLESTRA S.p.A.				
							CODE	ASME VIII - DIV. 1				
							WEIGHTS					
T2	1"	S.D. RF 150#	1	CB OUTLET	3,38	AS DWG	EMPTY	40~	Kg	OPERATING	50~	Kg
T1	1"	S.D. RF 150#	1	VB INLET	3,38	AS DWG	WATER FILLED	67~	Kg			
NAME PLATE POSITION						AS DWG						
MATERIALS						STD. DETAILS		ENCLOSED DWG				
PIPES					A 106 B		WORKING DWG		SB-ST-240096/4			
FLANGES					A 105		PAINTING		SB-ATI-SP002/4			
NOZZLES					A 106 B		NAME PL. HOLDER		SB-PRS-00121/0			
HEATER TUBE					' DECA ' F. M.		NAME PLATE		SB-PRS-00119/0			
INSULATION : 40 mm. ( 1 ~ m2 )												
NOTE: * RISCALDATORE ' DECA ' 150 ALETTE PER mt - PIATTO 20 x 0,5												
HEATER TUBE					FINS			PLATE				
								RIF. 1A12 . 35 . 017				