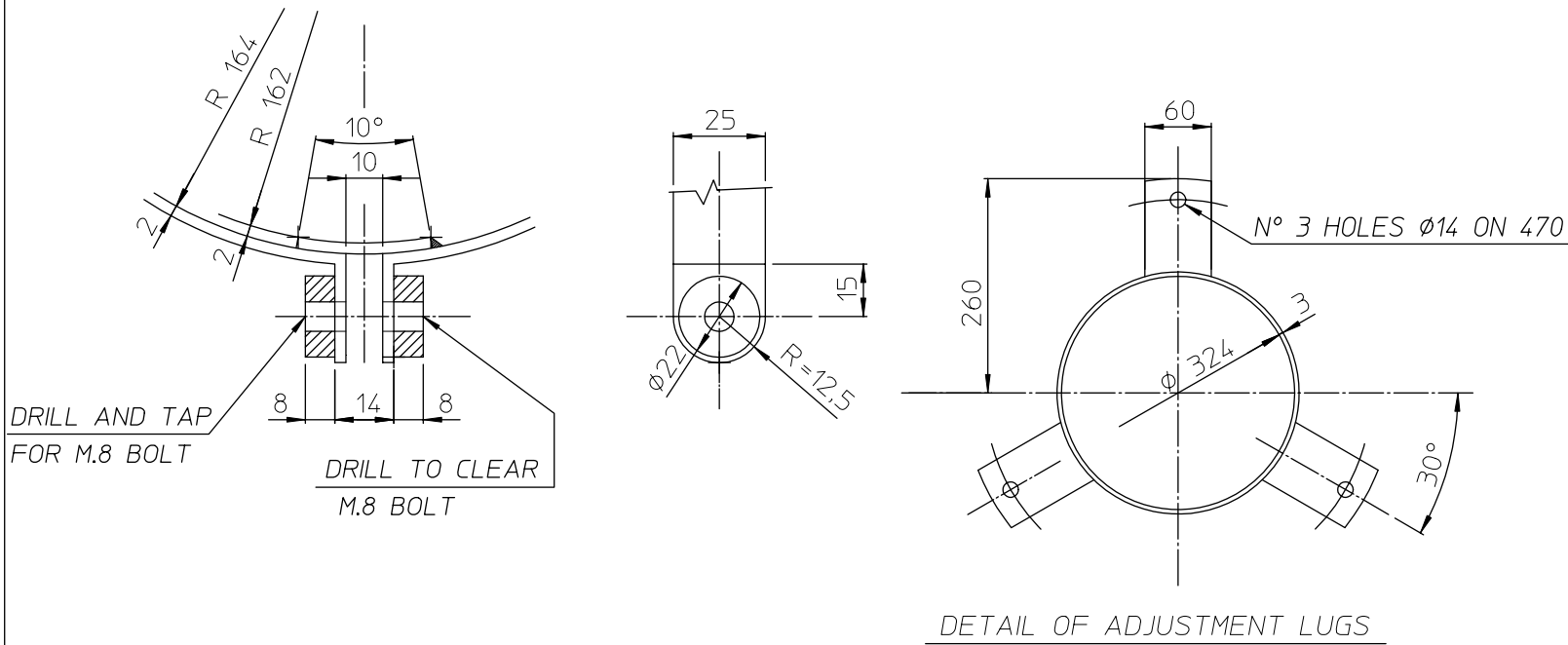
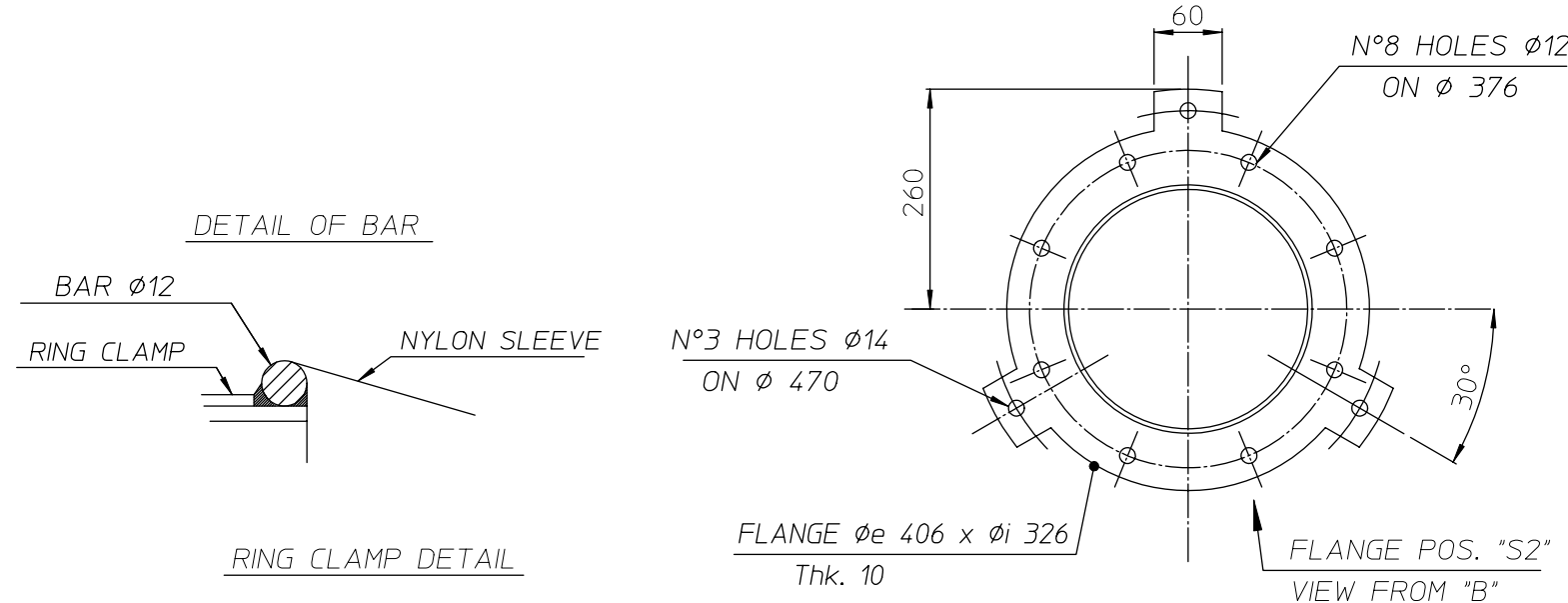
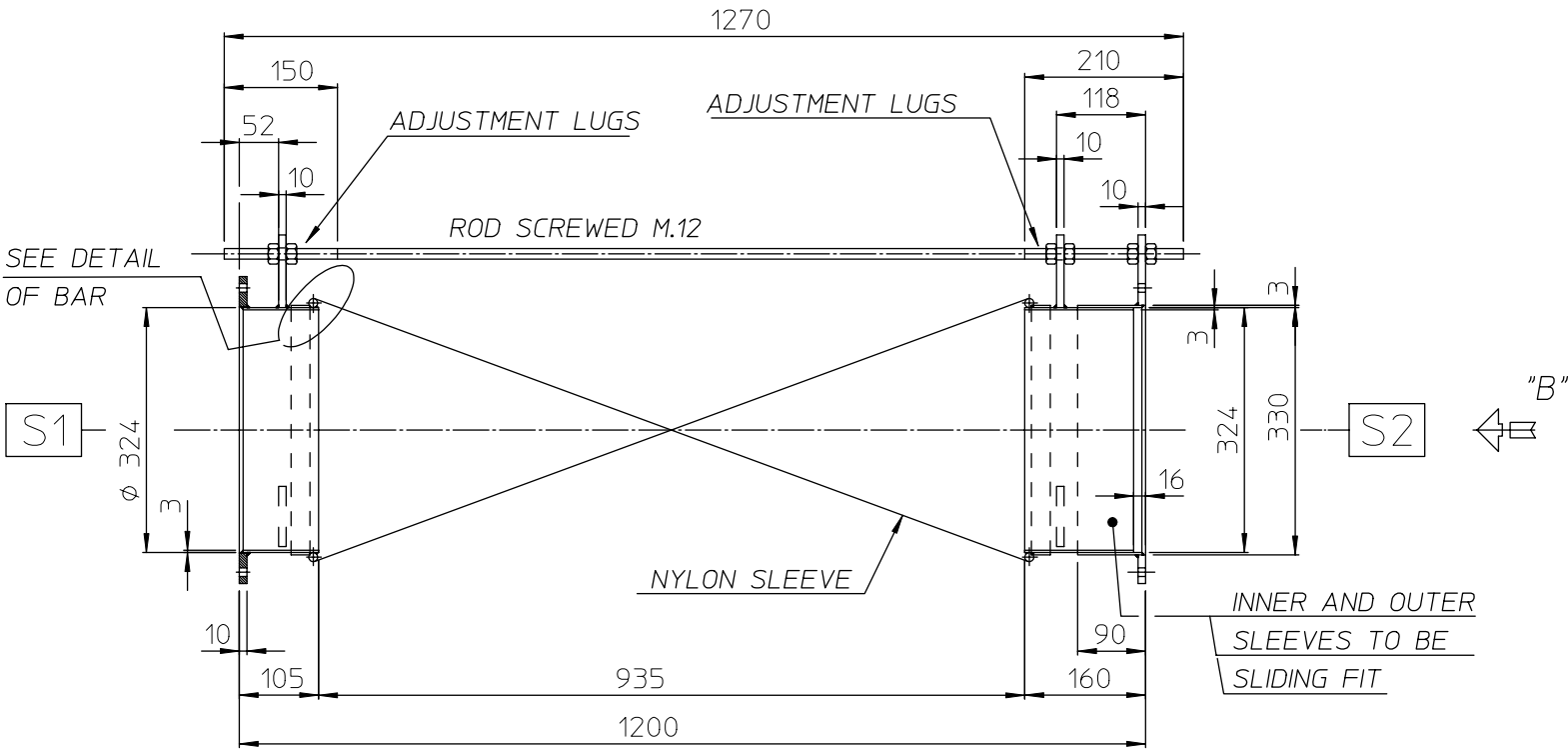


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		ITEM <u>77WG1</u>		CUSTOMER _____		DWG. <u>1E35 . 35 . 094-1</u>				
		N°REQUIRED <u>1</u>		PLANT <u>SLS drying unit</u>		JOB <u>1E35-Z</u>				
AIR LIFT DISCHARGE VALVE				FLOW SHEET <u>1E35 . 10 . 011</u>						
SHEET <u>1</u> OF <u>1</u>										
Rev.	Date	Drawn	Description							
0	06.03.08	G.R.	ISSUED FOR CONSTRUCTION							
The master version of this document is stored as a digital file in a database - Approval process is digitally managed and no signature is visible on the document.										
NOZZLES						DESIGN DATA		SHELL	JACKET	COIL
POS.	SIZE	RATING	N°	SERVICE	THK.	NOZZLES ORIENT.	OPERATING PRESSURE Bar (g)	-0.012		
S1	300	SB-ATI-PF001	1	PRODUCT INLET	3	AS DWG	DESIGN PRESSURE Bar (g)	-0.035		
S2	300	SB-ATI-PF001	1	PRODUCT OUTLET	3	AS DWG	HYDROSTATIC TEST PRESSURE Bar (g)	-		
							PNEUMATIC TEST PRESSURE Bar (g)	-		
							OPERATING TEMPERATURE °C	40		
							DESIGN TEMPERATURE °C	60		
							FLUID/SPECIFIC WEIGHT 300/400 Kg/m3	POWDER		
							HEAT EXCHANGE SURFACE m2	-		
							HEAT TREATMENT	-		
							X-RAY TEST	-		
							PENETRATING LIQUIDS TEST	-		
							JOINT EFFICIENCY	-		
							CORROSION ALLOWANCE mm	-		
							GEOMETRIC CAPACITY litri			
							INSPECTION INSTITUTE DESMET BALLESTRA S.p.A.			
							CODE STD. BALLESTRA			
							WEIGHTS			
							EMPTY <u>40</u> ~ <u>  </u> Kg		OPERATING <u>  </u> Kg	
							STD. DETAILS		ENCLOSED DWG.	
							WELDING BEVEL		SP. 1344/0	
							PAINTING		SB-ATI-SP002/4	
NAME PLATE POSITION							GENERAL NOTES		SB-PRS-SP001/0	
MATERIALS										
BODY				A 283 - C						
SUPPORT				A 283 - C						
FLANGES				A 105						
NOZZLES				A 106 - B						
UNIVERSAL GASKETS				SEE SP. 1444						
							INSULATION : NO mm. ( // m2 )			
NOTE : ● COMPLETE WITH BOLTS, GASKET AND COUNTERFLANGE										
							RIF. D.S. 2C60-35-021			