



INSTRUMENTS SPECIFICATION SPECIFICA STRUMENTI

Specification N° : 1E35-80-1120

Specifica N°

Customer - Cliente :

Sheet : 1 of 5

Plant - Impianto : SABIZ 25000 Kg/h

Foglio

Job - Commessa : 1E35Z

Rev. : 0

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MANUAL BALL VALVE FOR HIGH PRESSURE SERVICE

Valvole manuali a sfera
servizio alta pressione

Desmet Ballestra Supply

REVISIONS INDEX - INDICE DELLE REVISIONI

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| 0 | ISSUE FOR ORDER n. 101606 - ALFA VALVOLE | RCL | 27.09.10 |
| REV | Issue Description | Author | Date |
| Rev. | Descrizione | Autore | Data |

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BALLESTRA S.p.A.
MILANO (ITALIA)

INSTRUMENT SPECIFICATION

DWG. 1E35-80-1120

CUSTOMER:

SH. 2

PLANT: SABIZ

REV. 0

JOB: 1E35Z

Computer code: :

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HIGH PRESSURE MANUAL OPERATED VALVES

Caratteristiche generali - General characteristics

Sigla della valvola - Valve tag : HV 63.3A
Linea installazione valvola - Valve installation line : 4".SA.63032.126
Tipo valvola - Valve type : S148 - ST.46712

Valvola manuale a tenuta perfetta
Manual valve with tight shut-off

Condizioni di esercizio - Operating conditions

Fluido di processo - Process fluid : High pressure slurry
Pressione di esercizio - Operating pressure :
Temperatura di esercizio - Operating temperature :

Materiali - Materials

Corpo - Body : Carbon steel (ASTM-A105)
Stelo - Stem : Aisi 304
Sfera - Ball : Aisi 304 + HARD Chrom. Plst. (HRC > 35)
Anello di tenuta - Seal ring : R- Ptfе + Aisi 316

Metallic pocket less seats for avoiding the ball locking.

Dimensioni - Size and rating

Diametro nominale - Nominal diameter : 4"
Attacchi - Connections : ASA 600 Large female

Accessori - Accessoires

N° 2 Finecorsa per segnalare le posizioni aperta e chiusa della valvola
N° 2 Limit switches to signal the positions open-closed of valve

Costruttore - Manufacturer : See sheet 5
Modello - Model : See sheet 5

Tropicalizzazione - Tropicalization : Required

Costruttore - Manufacturer : ALFA VALVOLE
Modello - Model : A 10 HP

Note :

1. Valve with gear operator Mod- RA 62
2. Valve design conditions : 80 °C - 98 Bar



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INSTRUMENT SPECIFICATION

DWG. 1E35-80-1120

CUSTOMER:

SH. 3

PLANT: SABIZ

REV. 0

JOB: 1E35Z

Computer code: .

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HIGH PRESSURE MANUAL OPERATED VALVES

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Caratteristiche generali - General characteristics

Sigla della valvola - Valve tag : HV 63.3B
Linea installazione valvola - Valve installation line : 4".SA.63035.126

Tipo valvola - Valve type : S148 - ST.46712

Valvola manuale a tenuta perfetta
Manual valve with tight shut-off

Condizioni di esercizio - Operating conditions

Fluido di processo - Process fluid : High pressure slurry
Pressione di esercizio - Operating pressure :
Temperatura di esercizio - Operating temperature :

Materiali - Materials

Corpo - Body : Carbon steel (ASTM - A 105)
Stelo - Stem : Aisi 304
Sfera - Ball : Aisi 304 + HARD CH
Anello di tenuta - Seal ring : R-Ptfe + Aisi 316

Metallic pocket less seats for avoiding the ball locking.

Dimensioni - Size and rating

Diametro nominale - Nominal diameter : 4"
Attacchi - Connections : ASA 600 Large female

Accessori - Accessoires

N° 2 Finecorsa per segnalare le posizioni aperta e chiusa della valvola
N° 2 Limit switches to signal the positions open-closed of valve

Costruttore - Manufacturer : See sheet 5
Modello - Model : See sheet 5

Tropicalizzazione - Tropicalization : Required

Costruttore - Manufacturer : ALFA VALVOLE
Modello - Model : A-10 HP

Note :

1. Valve with gear operator Mod RA-62
2. Valve design conditions : 80 °C - 98 Bar



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INSTRUMENT SPECIFICATION

DWG. 1E35-80-1120

CUSTOMER:

SH. 4

PLANT: SABIZ

REV. 0

JOB: 1E35Z

Computer code:

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HIGH PRESSURE MANUAL OPERATED VALVES

Caratteristiche generali - General characteristics

Sigla della valvola - Valve tag : HV 63.3C
Linea installazione valvola - Valve installation line : 4".SA.63039.126

Tipo valvola - Valve type : S148 - ST.46712

Valvola manuale a tenuta perfetta
Manual valve with tight shut-off

Condizioni di esercizio - Operating conditions

Fluido di processo - Process fluid : High pressure slurry
Pressione di esercizio - Operating pressure :
Temperatura di esercizio - Operating temperature :

Materiali - Materials

Corpo - Body : Carbon steel (ASTM-A 105)
Stelo - Stem : Aisi 304
Sfera - Ball : Aisi 304 + HARD ch.
Anello di tenuta - Seal ring : R-Ptfe + Aisi 316

Metallic pocket less seats for avoiding the ball locking.

Dimensioni - Size and rating

Diametro nominale - Nominal diameter : 4"
Attacchi - Connections : ASA 600 Large female

Accessori - Accessoires

N° 2 Finecorsa per segnalare le posizioni aperta e chiusa della valvola
N° 2 Limit switches to signal the positions open-closed of valve

Costruttore - Manufacturer : See sheet 5
Modello - Model : See sheet 5

Tropicalizzazione - Tropicalization : Required

Costruttore - Manufacturer : ALFA VALVOLE
Modello - Model : A-10HP

Note :

- Valve with gear operator MOD - RA-62
- Valve design conditions : 80 °C - 98 Bar



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MILANO (ITALIA)

INSTRUMENT SPECIFICATION

DWG. 1E35-80-1120

CUSTOMER:

SH. 5

PLANT: SABIZ 25000 Kg/h

REV. 0

JOB: 1E35 Z

Computer code: BOXE.xls

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BOX MICRO - SWITCHES FOR SIGNALING VALVE POSITION

THECNICAL CHARACTERISTICS

Box protection degre : IP 66
Material : ALUMINIUM PRESS. DIE-CASTING
Colour : BLACK
Electrical execution : WATERPROOF
Electrical connection : N° 2 - PG 13,5

COMPLETE WITH THE FOLLOWING COMPONENTS

1. POSITION INDICATOR

Two colours : RED - CLOSED / GREEN - OPEN
Material : POLICARBONATE
Mechanically integral with the shaft of the valve

2. ACTUATING CAMS

With rotation angles from 0 to 90°

3. TERMINAL BOARD

Prewired with N° 9 terminals of 2,5 mm2
Colour : STANDARD

4. MICROSWITCHES

Will have to be installed in the box and connected to the terminal board N° 2 : PROXIMITY SWITCH
Manufacturer : PEPPERL + FUCHS
Model : NCN4 - 12GM - 40Z0 (with led)
Electr. FEEDING : 24 V DC FROM PLC

5. FIXING BRACKET OF THE BOX COMPLETE OF THE BOLTS FOR FIXING NAMUR MECHANICAL CONNECTION

Material : STAINLESS STEEL

Manufacturer : AUTOMAX

Model : WDC0217201 QRB7/PTA

Supplier :

Note : Tropicalization required



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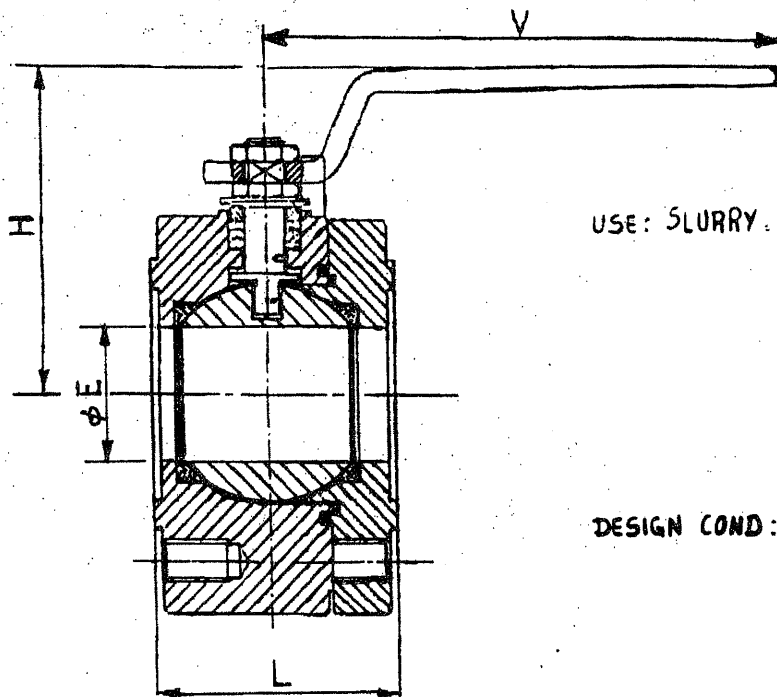
VALVOLA A SFERA
BALL VALVE
TIPO
TYPE

S148

ST. 46712

| | | | | |
|-------------------------|-----------------------------|-------------------------------------|---------------------|--|
| PRESSIONE NOM RATING | CORPO BODY | 600 [#] | PASSAGGIO TOTALE | TENUTA INTEGRALE METALLICA PER EVITARE IL BLOCCAGGIO DELLA SFERA METALLIC POCKET LESS SEATS FOR AVOIDING THE BALL LOCKING |
| | ACCOPPIAMENTO ASSEMBLING | ASA 600 LARGE FEMALE | FULL BORE | |
| MATERIALI MATERIALS | CORPO BODY | ACCIAIO AL CARBONIO CARBON STEEL | STELO STEM | AISI 304 |
| | SEDI SEATS | PTFE + AISI | SFERA BALL | AISI 304 + HARD CHROMIUM PLATING (Thk. $\geq 35 \mu m$) |

NOTE: WHEN THE VALVE IS CLOSED, THE BALL SHOULD REMAIN WITHIN THE LIMITS OF VALVE BODY (DIMENSION "L")
A VALVOLA CHIUSA LA SFERA NON DEVE SPORGERE DAL CORPO VALVOLA (DIMENSIONE "L")



USE: SLURRY. 20% SURFACTANT
50% { SULPHATE,
SILICATE,
TRIPOLYPHOS-
PHATE SOLIDS
30% WATER

DESIGN COND: 80°C - 98 Kg/cm²

| DN" | 1/2" | 3/4" | 1" | 1 1/4" | 1 1/2" | 2" | 2 1/2" | 3" | 4" | | | | | | | | |
|----------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|--|--|--|--|--|--|--|--|
| øE | 15 | 19 | 25 | 30 | 38 | 51 | 64 | 76 | 101 | | | | | | | | |
| L | 68 | 70 | 82 | 86 | 105 | 115 | 135 | 150 | 190 | | | | | | | | |
| H | 104 | 106 | 100 | 104 | 120 | 138 | 151 | 160 | 223 | | | | | | | | |
| V | 185 | 185 | 280 | 280 | 370 | 370 | 470 | 470 | 600 | | | | | | | | |
| peso weight | 3,0 | 4,9 | 6,2 | 7,8 | 13,0 | 15,5 | 23,8 | 32,0 | 66,8 | | | | | | | | |
| viti (1) | N°8 | N°8 | N°8 | N°8 | N°8 | N°16 | N°16 | N°16 | N°16 | | | | | | | | |
| screws | 1/2 x 45 | 5/8 x 45 | 5/8 x 50 | 5/8 x 50 | 3/4 x 55 | 5/8 x 55 | 3/4 x 65 | 3/4 x 65 | 7/8 x 75 | | | | | | | | |

(*) NOTA: MANOVRA CON RIDUTTORE - WITH GEAR OPERATOR

(1) SCREWS: ANSI B 18.2.1 / H.C.S. - ASTM A 193 B 7

NOTE: ALL GASKETS HAVE TO BE ASBESTOS FREE
TUTTE LE GUARNIZIONI DEVONO ESSERE ESENTI AMIANTO

| | | | | | |
|------|---------------------------|--------------|----------------|--------------|-----------|
| 1 | GENERAL REVISION | | | | |
| 0 | ISSUED | | | | 25-03-93 |
| REV. | DESCRIZIONE - DESCRIPTION | COMP. PREP.D | CONTR. CONTR.D | APPR. APPR.D | DATA DATE |

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