OFFICINE SASPE S.r.l. ARESE (MI)

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Mr.

OFFICINE SASPE s.r.l.

DATA

ASPE S.F.I. - ARES 0 7 LUG. 2010

POSITIVO - positive

ISPETTORE DEL

ESITO DEL CONTROLLO

ENTE COLLAUDATORE

inspection body

inspector of

NOTE notes



STEEL S.p.a. AZIENDA CERTIFICATA UNI EN ISO 9001:2000

VIA C. COLOMBO 21
29010 SARMATO (PLACENZA)
TEL. 0523/886111 - FXX 0523/886298
E-MAIL: info@steelacdal.it
ATTESTATO DI CONTROLLO
2.2.10204

TEST REPORT - RELEVE DE CONTROLE - WERKSZELGNIS Normanda	62)
CONFERMA Confirmation de commande Auftragsheslaligung STATO DI FORNITURA NAT. LAM. (HOT ROLLED) Delivery state Elait de livraison Lieferzusland Lieferzusland CONBOR CHEMISCHE ZUSAMMENSETZUNG CONBORD CHIMIQUE % - CHEMISCHE ZUSAMMENSETZUNG CONBORD CONBORD CONFERMA CAMPIGUES MECANIQUES - MECHANISCHE EIGENSCHAFTI CONFERMA CAMPIGUES MECANIQUES - MECHANISCHE EIGENSCHAFTI CONFERMA CAMPIGUE CONFERMA CONFORTION C	
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Controllo Qualità
Quality control
Controle de qualitè
Quelstralsablellung

mod. 214 - REV. 01



"STOMANA INDUSTRY" S.A.

1, Vladaysko Vastanie Str. 1, Vladaysko Vastanie ou.

PIPEX ITALIA S.P.A. HOT ROLLED ROUND BARS

Total number of bundles

Customer: Product:

According to: EN 10204 / 3.1
Date: 25.5.2010

CERTIFICATE Nº 511

81333966 Order:Ne IT 100550 SAPNe 831877
Standard: EN 10083 EN 10060 EN 10221-class A
Despatched in wagon /fruck/: CA 5871 HM / C 6568 EP

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tify that the above mentioned steel (heat number) has been tested and proved to be free of radioactivity

Technical control, Rolled shop







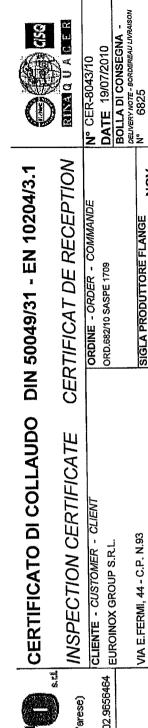
INSPECTION CERTIFICATE

CLIENTE - CUSTOMER - CLIENT

EUROINOX GROUP S.R.L.

VIA E.FERMI, 44 - C.P. N.93 MORTARA

ASTM A 105



ORDINE - ORDER - COMMANDE		N° CER-8043/
ORD.682/10 SASPE 1709		DATE 19/07/2
		BOLLA DI CONS
		DELIVERY NOTE - BORDE
SIGLA PRODUTTORE FLANGE		N° 6825
MARK	2	19/07/2010
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pag.1

		C.Eq.		968'0		
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ANALISI CHIMICA: CHEMICAL COMPOSITION - COMPOSITION CHIMIQUE		PRODUCT DESCRIZIONE PRODUCT DESCRIPTION	DESCRIPTION DE PRODUIT	FLANGE ANSI 600 WN SCH.STD A 105 DN 2"	INCAMERATURA LM	
		QUANT.		-		
		Colata	Coulée	4526-09		

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Note: FOR FLANGES ANSI: DIMENSION IN ACCORDANCE TO ASME/ANSI B16.5

ENTE COLLAUDATORE (RESPONSABILE COLLAUDO) INSPECTION AUTHORITY (INSPECTOR) CONTROLLO VISIVO E DIMENSIONALE VISUAL AND DIMENSIONAL CONTROL SATISFACTORY UFFICIO CONTROLLO QUALITA" QUALITY ÒCHNTROL DEPARTMENT

TRATTAMENTO TERMICO HEAT TREATMENT - TRAITMENT TERMIQUE NORMALIZED AT 920°C COOLED IN STILL AIR



005243

INDUSTRIA RACCORDERIE ('FMAGGIORE S.P.A. VIA E. FERMI, 7 - 29016 CORTL. 'AGGIORE - PIACENZA TEL.: (0039)0523-839600 FAX CERT, DEPT. (0039)0523-839415 SEDE LEGALE: VIA M. INGEGNERI, 7 - 26100 CREMONA

Reg. Imprese CR 01224220192 - EXPORT CR 011012 P. IVA 01224220192 - R.E.A. CR 152967 Codice Fiscale 00150030336 CERT. DEPT. E-MAIL: germana.capra@ircspa.it manuela.legittimo@ircspa.it fabio.sabini@ircspa.it riccardo.rinaldi@ircspa.it



supports the requirements of Pressure Equipment Directive Quality Management System Annex I, Section 4.3 of

(PED) 97/23/EC.

CERTIFICATO D'ISPEZIONE CIncordinate - Abnahmapritzeugnis - Certificat de réception - EN 10204;2004 3.1 - A 10204;2004;2004 3.1 - A 10204;2004 2004 3.1 - A 10204;2004;2004;2004;2004;2004;2004;2004	-								PAG.
B/07/2010 BLEELENS / TRANSLING TO THE CHARTON GROUP SR. B.C. 2" x 1.1/2" STD WER / TRANSLING TO THE CHARTON GROUP SR. Charton Group St. Charton Group St. Charton Group SR. B.C. 2" x 1.1/2" STD WER / TRANSLING TO THE CHARTON GROUP SR. Charton Group St. Charton Group St. Charton Group SR. Charton Group SR. Charton Group SR. B.C. 2" x 1.1/2" STD WER / TRANSLING TO THE CHARTON GROUP SR. Charton Group St. Charton Group St. Charton Group SR. Charton Group S	CERTIFICATO D Abrahmenyiifzelignis - Certificat de	'ISPEZIO éception - EN	NE 10204:20	104 3.1 - ASI	ME B16.9 -	- 2007 C	CERT. N°	8259	
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CERTIFICATO PROVE MI	DUC FOUR INCOMPANY
COMVITEA S.r.I.	ISSUED 320 JOURNATE (CO)

Resilienza Impact tests 28-29-32 42-40-40 SOONWITTEN NO. -101°C 27 Pag. 1/1 Sez. cmg NOTE/NOTES Certificato/Certificate N° 35155 Durezza Hardness Fipo/Type 275-278 288-302 261-282 352 321 Data/Date 03/08/10 CARATTERISTICHE RICHIESTE MECHANICAL REQUIREMENTS ORed. 58,8 56,9 വ % 20 quenched and tempered macro etch examination: positive macro etch examination: positive 17,9 21,6 9 9 % ΨШ PROOF LOAD Positive PROOF LOAD Positive quenched and tempered Cliente/Customer Snervamento Yield point Altre prove/Other tests S N/mmq euroinox 799 775 725 720 Durezze HB dopo trattam, termico per dadi/Hardness HB ater heat treatment on nuts Tensile strength **ECCANICHE EN 10204 3.1** R N/mmq MECHANICAL TEST CERTIFICATE EN 10204 3.1 Rottura 860 860 925 945 Valori/Values>= 179/201 HB Vs. Ordine/Your Order 709/10 ሞ Materiale Material A194G4 A1942H A193B7 A320L7 282 HB 257 HB BL/Del. Note: 1006117 Ns. Rif./REF: 1005249 ರ 540°C 590°C ပ္စ Colata AC6696 443188 Heat Z 32495 18000 Ë T. di prova/Stay time 24h 24h Dichianamo che il materiale è conforme alle prescrizioni | AZIENDA CON SISTEMA CERTIFICATO UNI EN ISO 9001:2008 CERTIF. N. 0312 > 0,177 0,16 0,22 € TIRANTE ASTM A193B7 5/8x190 ZINCATO BIANCO DEID. ANALISI CHIMICA - CHEMICAL ANALYSIS Min. tempering T T. traft. Termico 593°C 455°C 595°C 593°C Z DESCRIZIONE MATERIALE MATERIAL DESCRIPTION CERTIFICATO 1,028 0,93 ರ POSITIVA/Positive Dado esag. ASTM A1942H 5/8-UNC ZNB Dado esag, ASTM A194Gr4 7/8UNC ZNB TIRANTE ASTM A320L7 7/8x185 ZNBDH Prova di allargamento 0,018 0,011 0,008 Cone stripping test ۵. Via Isonzo, 32C - 22078 TURATE (UC)
Tel. (02) 9697121 - Fax (02) 96754113 We state that the material is in compliance with the requirements of the order and, if necessary, with official regulations and related technical rules 0,024 0,026 0,008 dell'ordinazione e, se necessariò, ai regolamenti 0,027 တ ufficiali e alle regole tecniche corrispondenti. 0,265 0,21 0,25 0,22 ത് POSITIVO/Positive POSITIVO/Positive POSITIVO/Positive POSITIVO/Positive 0,833 Visual examination 0,79 0,74 돌 0,7 Esame visivo O 0,43 0,43 0,42 0,41 Item Pos. Item 4 2 က

e-mail: info@comvitea.com - internet: www.comvitea.com

del/date 03/08/10

AD 2000-Merkblatt W0

INSPEKČNÍ CERTIFIKÁT 3.1

INSPECTION CERTIFICATE, ÀBNAHMEPRÜFZEUGNIS, CERTIFICAT DE RÉCEPTION

evraz vitkovice steel

EN 10204:2004

AGEP ČÍSIS rickumestu. No. Nr.

Scatte Page Selle

ADJ AOST EVRAZ VÍTKOVICE STEEL, A.A. GStrava-Huhríky Šhumberská 1871/47, psč 709 00 ČESKÁ REPURLIKA

14068/2009

08.06,2009

1/1

Rolla Traverso & Storace Via P.D. Da Bissone, 9 16153 Genova 11

AUST ČÍSIO <u>zařátky vřindke, Napodaduner is narks</u> ordet žio<u>, Wierksaptiapspr., Num. da la comanda</u> de Elosine productine

157668/2009

attil čislo objednivity odlatviele. Farchaser's rudar No., Kundenbestesor.. Humbio de la comanda

510582/004 5

Wacon No., Wangon No.: 613/5k.hm.-Act.n

613551

315447280555

5 886 kg

Hot rolled heavy plates in quality ASME SA/ASTM A 516.Gr.70/Gr.485 per 5A 20

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22298	Υ	1	185672	Α	T	20	p	Rp0.2	A200	390	522	28.0		L	-46	ΚV	300/5	58	55	64	59
		1	185674	A	T	20	P	Rp0.2	A200	390	503	26.0		L	-46	K٧	300/5	98	100	61	86
		4	185675	A.	T	20	P	Rp0.2	A200	390	503	26.5		Ł	-46	K٧	300/5	67	98	94	86
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		1	185677	A	T	20	p	Rp0.2	A200	399	505	25.5		Ĺ	46	KV	300/5	72	54	61	62
		. 1	185678	A	T	20	P	Rp0.2	A200	414	523	25.0		L	-46	K۷	300/5	62	65	58	62
G/1-C92/ Chemica						4		·					·		<u>.</u>	·				-	
heat	- (C M	n Si		P		S	Cu	NI	Ç₁*	Mo	V	Ti	A	1	N	Nb	CEV			

22298 0.178 1.080 0.250 0.016 0.001 0.030 0.040 0.080 0.010 0.003 0.003 0.036 0.005 0.003

BOT/ Identification of the product heat plates test 22298 185672 442697 001 185674 442699 101 185675 442701 101 185678 442702 101 X 185677 442703 101 185678 442700 001

NORMALIZED:walking beam furnace-length 70m, temperature 900°C/dwell 7min.

ASME ED 2007 ASME CODE SECTION II SA 20

ROLLA TRAVERSO & STORACE

A04/ Značka výrobce: Manufacturer s mark:



202/ Ověření platnosti 201/ Razičov zástnote korémly

easive allicance saffer

Jan STOHEL

Independent Authorized agent unebhöngiger berestniner Vittere nezáviský opravněný zásobkog

SOLLAC MEDITERRANEE Signe du p	F		F	₩ 93	TION	<u> </u>	INSPECTION CERTIFICATE NF EN 10204	Rm=70 -90	NF EN 10204			N 500:	49-3.1	3.1/DIN 50049-3.1.B/ISO 10474	10474								(5)	Cooforms pa	A02	N° 730/0140665	665 specifies	F. ~	Page 1 / FIN A09/A03
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ord Through thick Ribiwers / Hischmens Co. Co. Ribiwers / Co. Co.	Orld Robbs / Thickness Place Robbs / Thickness A Col Robbs / Hickness Col Col Col	Q:1/4 Epais. / Thickness F:1/6 Epais. / Thickness Ribivers / Mix C62	Q:1/4 Epais. / Thickness F:1/6 Epais. / Thickness Ribivers / Mix C62	Gotthure (C: Coule Continue / C) Fighwers / Mix C62 Continuou carting C62 C730/93	Atx C62 Continuous Carting Atx C62 Continuous Carting C70/93	CC: Coulée Continue / Continue	innour casting C70/93	9 0/93	J			<u></u>	Contrôle Inspecti	on of marg	tuage, d'as rkings, sur	Contrôle de marquage, d'aspect et de dimensions : satisfalsants Inspection of markings, surface, sizes : satisfactory.	dimensit : satisfer	ons : sati ctory.	isfaisants					БО	JM.LAMY zo1	≿			₹ <u>8</u>