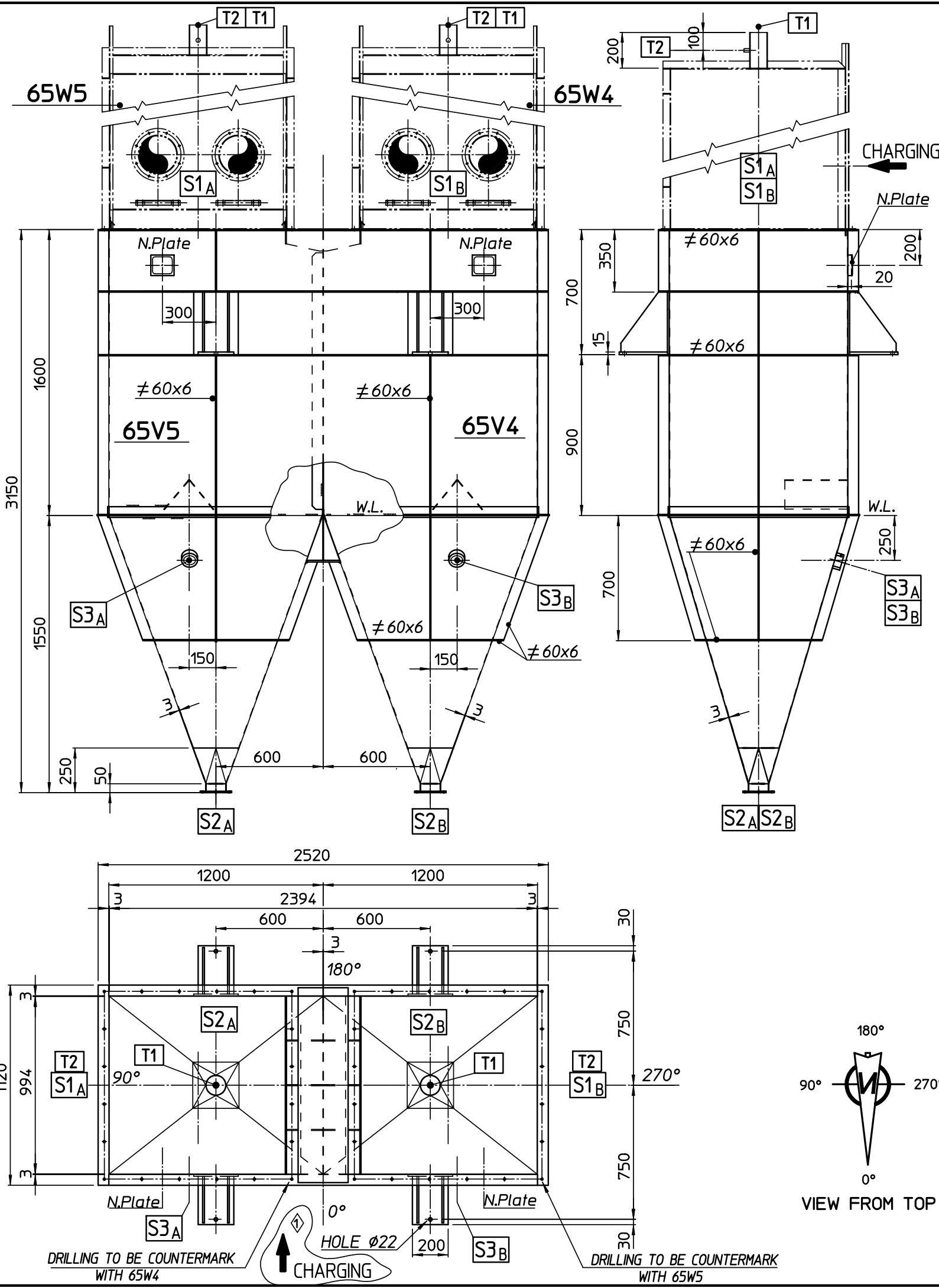


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		ITEM 65V4-V5		CUSTOMER			DWG. 1E35. 35 . 1125-1			
		N°REQUIRED 1		ENZYMES SILOS			FLOW SHEET 1E35 . 10 . 1106			
				PLANT SABIZ 25000		JOB 1E35Z		SHEET 1 OF 1		
Rev.	Date	Drawn	Description							
0	10.09.10	G.R.	ISSUED FOR CONSTRUCTION AND ORIENTATION							
1	09-10-10	G.R.	MODIFIED WHERE INDICATED WITH							
2										
3										
4										
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NOZZLES							DESIGN DATA		65V4	65V5
POS.	SIZE	RATING	N°	SERVICE	THK.	NOZZLES ORIENT.	OPERATING PRESSURE Bar (g)	0	0	
S1	1000x1000	AS DWG	2	MANUAL CHARGING	4	AS DWG.	DESIGN PRESSURE Bar (g)	0	0	
S2	100	SB-ATI-PF-001	2	PRODUCT OUTLET	4	AS DWG.	HYDROSTATIC TEST PRESSURE Bar (g)	-	-	
S3	Rp 2 1/2"	UNI ISO 7/1	2	LSL CONNECTION	11,13		PNEUMATIC TEST PRESSURE Bar (g)	-	-	
							OPERATING TEMPERATURE °C	30	30	
							DESIGN TEMPERATURE °C	50	50	
							FLUID/SPECIFIC WEIGHT 1190 Kg/m3	ENZYMES	ENZYMES	
							HEAT EXCHANGE SURFACE m2	-	-	
							HEAT TREATMENT	-	-	
							X-RAY TEST	-	-	
							PENETRATING LIQUIDS TEST	-	-	
							JOINT EFFICIENCY	0.7	0.7	
							CORROSION ALLOWANCE mm	-	-	
							GEOMETRIC CAPACITY dm3	~2600	~2600	
							INSPECTION INSTITUTE CUSTOMER			
							CODE STD. BALLESTRA			
							WEIGHTS			
							EMPTY ~850 Kg	OPERATING ~7300 Kg WITH ENZYMES BAGS EMPTYING BOX		
							EMPTY ~1450 Kg			
T1	Ø100	AS DWG	2	DEDUSTING	3	AS DWG.	WITH ENZYMES BAGS EMPTYING BOX			
T2	1/4" F	ASME B1.20.1 NPT 3000#	2	PI CONNECTION	-		STD. DETAILS		ENCLOSED DWG.	
							WORKING DWG .		1E35-30-1125/1	
							PAINTING		SB-ATI-SP002/4	
NAME PLATE POSITION						GENERAL NOTES		SB-PRS-SP001/0		
MATERIALS OR EQUIVALENT						NAME PLATE		SB-PRS-00119/0		
SHELL/COVER				A 240 - 304		NAME PLATE HOLDER		SB-PRS-00121/0		
NOZZLES				A 240 - 304		LEVEL INDICATOR 'S3'		ST.1365/0		
GASKET				See SP. 1444/1		ENZYMES BAGS EMPTYING BOX		SB-PRS-00035/1		
PLATES				A 240 - 304						
BRACKETS				S.S. 304 / A 283 C						
BOLTS				S.S. 304						
FLANGE				A 240 - 304						