OFFICINE SASPE S.R.L.

Via Senato, 10 20020 ARESE (MI) Date: 26.11.10

Doc. N° Cover 63F1A/B

INSPECTION BOOK N° 63F1A/B

WORKSHOP JOB N°: 1E35

CUSTOMER : BALLESTRA S.p.A. Milano

JOB : 1E35

ORDER N°. : 101723

Item: 63F1A/B

Description: MAGNETIC FILTER

OFFICINE SASPE S.R.L. E.Accomazzi DIDLETRA S.p.A.

ON Devide

ALCO DEVIDENCE

AL

OFFICINE SASPE S.R.L.

Via Senato, 10 20020 ARESE (MI)

Workshop Job n° 1E35 N°. C0 498/10

CERTIFICATO CONTROLLO DIMENSIONALE

DIMENSIONAL TEST REPORT

CUSTOMER: BALLESTRA S.p. A.

JOB Nº 1E35

Purchase Order N°. 101723

Doc. No. Sheet 1 of 1 Rev. 0

ITEM:	63F1A/B	
Description :		MAGNETIC FILTER
DATA SHEET N°. Constructive Dwg. N°.	ST.400270	1E35.35.1144
Collati detive Dwg. 14 :	011-1021-0	

SI CERTIFICA CHÉ L' APPARECCHIO E' STATO SOTTOPOSTO A CONTROLLO DIMÉNSIONALÉ IN ACCORDO AI DISEGNI :

BALLESTRA S.p.A.: DATA SHEET N° 1E35.35.1144
BALLESTRA S.p.A.: COSTRUTTIVO N° ST.400270

ED ALLE SPECIFICHE RICHIAMATE SUGLI STESSI

TUTTE LE MISURAZIONI EFFETTUATE SONO CONFORMI ALLE TOLLERANZE INDICATE A DISEGNO ED ALLE SPECIFICHE IN ESSI RICHIAMATE. E' STATO ESEGUITO CONTROLLO SPESSORI

WE CERTIFY THAT THE ITEM HAS BEEN CONTROLLED DIMENSIONALLY ACCORDING TO DRAWINGS:

BALLESTRA S.p.A.: DATA SHEET N° 1E35.35.1144
BALLESTRA S.p.A.: CONSTRUCTIVE N° ST.400270

AND TO THE SPECIFICATIONS NOTED IN THE ABOVE MENTIONED DRAWINGS.

ALL THE MEASUREMENTS PERFORMED RESULT WITHIN DRAWINGS TOLERANCES

AND TO THE SPECIFICATIONS NOTED IN THE ABOVE MENTIONED DRAWINGS.

THICKNESS CHECK HAS BEEN PERFORMED

ALLESTRA S.p.A.

Davide RISULTATO / Result: SODDISFACENTE / Satisfactory E.Accomazzi 1 Off.Saspe SrL 26.11.10 0 Description Date Date Approved by Date Checked by Issued by Rev. Descrizione Approvato da Data Controllato da Data Data REV. Emesso da

OFFICINE SASPE S.R.L.

Via Senato, 10 20020 ARESE (MI)

Workshop Job N° 1E35

Nº .: CO 498/10

CERTIFICATO DI CONFORMITA'

CERTIFICATE OF COMPLIANCE

CUSTOMER: BALLESTRA S.p.A.

JOB N°. 1E35

Purchase Order N°.: 101723

Doc. No. Sheet 1 of 1 Rev. 0

ITEM :	63F1A/B	7
Description :		MAGNETIC FILTER
DATA SHEET N°.	a tal	1E35.35.1144
Constructive Dwg. No.	ST.400270	
		QUALITY CONTROL PLAN:

SI CERTIFICA CHE IL MATERIALE RISULTA CONFORME A QUANTO RICHIESTO DAI DISEGNI, DALL' ORDINE ED ALLE SPECIFICHE IN ESSI RICHIAMATI.

WE HEREBY CERTIFY THAT THE MATERIAL IS IN COMPLETELY ACCORDANCE WITH THE DRAWINGS, THE ORDER AND THE SPECIFICATIONS NOTED IN ABOVE MENTIONED DOCUMENTS.

LESTRA S.p.A. Davide OFFICINE SASPE S.R.L. ARESE (MI) E.Accomazzi 1 Off.Saspe Srl 26.11.10 0 Description Date Date Approved by Issued by Date Checked by Rev. Data Descrizione Controllato da Data Approvato da REV. Emesso da Data

OFFICINE SASPE S.R.L. Via Senato, 10 20020 ARESE (MI)

Date : 26.11.10

Doc. No.:: 63F1A/B

WHITE PICKLING REPORT

(For apparatus in Stainless steel with parts in Carbon steel)

QUALITY CONTROL PLAN No.: 63F1A/B

Customer	BALLESTRA S.P.A.
Customer Order No.	101723
Job	1E35
Item	63F1A/B
Description	MAGNETIC FILTER
Data sheet	1E35.35.1144
Constructive Dwg.	ST.400270

Il decapaggio esterno è stato eseguito in accordo alla specifica Ballestra No SB_ATI_SP002/4 utilizzando pasta decapante DECABLITZ DR5 per un' ora e risciacquando accuratamente con acqua potabile.

The external white pickling treatment has been performed, according to the Ballestra's specification No. SB_ATI_SP002/4 with paste DECABLITZ DR5 for one hour and thoroughly rinsed with water of drinking quality.

Il ciclo di verniciatura su superfici esterne è stato eseguito in accordo alla specifica Ballestra No. SB_ATI_SP002/4 utilizzando antiruggine COSMALVER TIPO BW0136 The exernal painting cycle has been performed, according to the Ballestra's specification No. SB_ATI_SP002/4 with antirust COSMALVER TYPE 0136

Le parti interne sono state pulite per mezzo di solvente EMULCLEAR M.

The internal parts have been cleaned by means of solvent EMULCLEAR M.

OFFICINE SASPE S.R.L. - ARESE (MI)

CUSTOMER INSPECTOR

RWA	

KUMPU	INSPECTION DIN EW 1020	CERTIFI 4 3.1	CATE :	3.1		849555/ Onto Design Da 27.10.0	.
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OIL , STAINLESS STEEL		Signe.ca proz	right.		Mode de Emi	on ,	Polocon dia historia
.4404 TYPE 316L 1.440L	÷	EN 10	051				
ning Kantakinung, Menpuga .4404 ID		OSITA H.R.	rdzelichen, Ne	rána			0
he Position Schmelze-Proteche Mr. Size, Abrysessa Poste Coulder of	Ningeri. Dimensione		Country Stockers Nomina	Weight, G	ericia, Polis	Finish Acatilismos Fini	<u> </u>
1 21 81878 4 5.0 X	1500 MM			232	90 KG	1. 1.D	
#09 PO Command composition, Cheminathe 2:observations C Si Min P Right % % % %	S C7 % %	Ni %	HO %	H			
Machanical proporties, Mechanische Eigenactusten, C Location Ro.O.Z. Ro.I.U Rm Listu Minyer Minyer Minyer Nicrare	A5 A50	Application Application (Application Application Appli	,			ED ACC	
	32 51	HB30 LB4	<u></u>	TO PE	HE UNITE VIOLENTE VIO	ERIFICATI IFORMITY RIP LENGI IED ACC T	OVER H. O N BODY DIPMENT
ty best, Verweschelungsschlung, Controle (Fidentification) Abmessungen, Omersieges es, Oberfläche, Suntace es, Oberfläche, Suntace di zeergraft, worst, Phifung auf Interfrait, Korrole, Teel de con ISO 3651-2 A.: OK	rros, infencial. Of	-,	······································		= Beginning ; = End Ende	Priang / Dábul Pri	
TM A240/A240M -08 ME 2007 SEC. II PART A SA 10088-2/1 4404 LE MR 0175-2003 SECTION 4 AT TREATMENT 1050 C	1-240 I			Dis terrait : Wir (septis Basinitare: Nous consi conformes	of the order or ben, then die others collection form question aux prescripti	prochait insuminis d ora de la communida.	deskis eoni.
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ABNAHMEPRUEFZEUGNIS 3.1 No du certificat 851911/001 Date Datum Date

Certificate No. Zeugnis Nr. N° du certificat

Tel. +358 16 4521 Fax +358 16 452 350.

www.outokumpu.com
Domicile: Tornio, Finland. Business Identity Code 0823315-9

Page Seite Page

Page 1 (01)

DIN EN 10204 3.1 25.11.09 BESTELLER Delivery address, Empfänger, Lieu de livraison
GRIFFON E ROMANO S.P.A. GRIFFON E ROMANO S.P.A. VIA TACITO, 8/10 20094 CORSICO (MILANO) VIA TACITO, 8/10 20094 CORSICO (MILANO) ITALY ITALY Our Order No. Requirements, Anforderungen, Exigences Your order, thre Bestellung, Votre commande Unser Auftrag Nr. Notre commande n° 19/0135 AD 2000-MERKBL. W2 EN 10028-7 ASTM A240/A240M -08 ASME 2007 SEC. II PART A SA-240 AD 2000-MERKBL. W2 DIN 17440 09.96 72893 Mark of Manufacturer Zeichen des Lieferwerkes Signe de producteur Process Erschmelzungsart Mode de fusion Inspector's stamp Zeichen d. Sachverst. Product, Erzeugnisform, Produit AOD BAND GEGLUEHT , NICHTROSTEND Grade, Werkstoff, Nuance Tolerances Toleranzen, Tolerances EN ISO 9445 S (EN10259S) 1.4404 TYPE 316L 1.4401 Marks, Versandzeichen, Marques GRIFFON E ROMANO Marking, Kennzeichnung, Marquage H.R. 1.4404 2E Charge-test No. Schmelze-Probe Nr. Coulée n° Finish Ausführung Fini Weight, Gewicht, Poids Item Position Poste Size, Abmessungen, Dimensions Quantity Stückzahl Line Reihe Ligne Nombre 82353 2 .3.0 X 1500 MM 11190 KG 2E Charge no. Schmelze Nr. Coulée n° Chemical composition, Chemische Zusammensetzung, Composition chimiques MO Si Mn 왕 % % % 82353 0,023 0,43 1,74 0,034 0,001 16,9 10,1 2,02 0,063 Mechanical properties, Mechanische Eigenschaften, Caracteristiques mecaniques Line Reihe Ligne Location Ort Lieu ÜBERPRÜFT NACH AD2000-WO A50. Rp0.2 N/mm² Rp1.0 N/mm² Hardness Härte, Duraté Rm N/mm² MIT ÜBERPRÜFUNG DER **HB30** GLEICHMÄSSIGKEIT 620 51 165 E 370 55 ÜBER DIE BANDLÄNGE. 7 326 ZERTIFIZIERT NACH DGRL 97/23/EG DURCH DIE ZERTIFIZIERUNGSSTELLE FÜR DRUCKGERÄTE DER TÜV NORD SYSTEMS (KENN-NR. 0045) Identity test, Verwechslungsprüfung, Controle d'identification Sizes, Abmessungen, Dimensions Surface, Oberfläche, Surface Test of intergran, corros, Prüfung auf interkrist, Korros, Test de corros, intercrist. O.B. A = Beginning / Anfang / Début E = End / Ende / Fin O.B. 0.B. EN ISO 3651-2 A: GENUEGEND ASTM A240/A240M -08 ASME 2007 SEC. II PART A SA-240 TYPE 316 We certify that the above mentioned products comply with the terms of the order contract. Wir bestätigen, dass die Lieferung den Vereinbarungen der Bestellannahme entspricht. Nous certifions ques les produits énumérés ci-dessus sont conformes aux prescriptions de la commande. This test certificate is made by controlled ADP-system and is valid without signature. Dieses Zeugnis wurde von einem überprüften Datenverarbeitungssystem erselft und is ohne Unterschrift gültig. Ce certificat a été établi par un systeme informatique controlé et est valide sans signature. POPODOMA COMPRESE ALLIGHANALE C. J. William 1 3 APR 2010 Outokumpu Stainless Oy o pa 0.00 Authorized inspector MARIA KARLSSON Werkssachverständiger Inspecteur autorise FIN-95400 Tomio, Finland

WELLSLINK ENTERPRISE LIMITED

TEL: 886-7-7243031~4

FAX: 886-7-7133623 886-7-7262595

886-7-7262595 886-7-7259254 5FL, NO. 78 KWANG HWA 2ND RD., CHIEN CHEN DIST., KAOHSIUNG

TAIWAN, R.O.C.

URL: www.catamaron.com

E-Mail:

catama@seed.net.tw

MILL TEST CERTIFICATE CERTIFICATE OF ANALYSIS (INSPECTION CERTIFICATE)

ACCORDING TO EN10204 3.1B

PAGE : 7 OF 9

DATE : AUG.09.2005

DATE : AUG.09.2005 P/I NO. : SH50312 (REVISED)

P/I NO. . 2H3031.

P/Q NO. : 408

COMMODITY: STAINLESS STEEL SEAMLESS PIPES SPEC. / MATERIALS: ASTM A312 -04b IP316/316L

Certificate / INV. No.: CA0800

	D	IMENSIONS	*				
ITEM	O.D. (mm) (inch)	W.T. (mm) (sch)	Length (M)/PCE	BUNDLE NO.	PIECES	WEIGHT (kgs)	HEAT NO.
23.	141.30 mm 5"	3.40 mm SCH 10S	6.0 ~ 7.0	05-5-9-7	8	54.54 M (632kgs)	J0504-08 ×
24.	168.30 mm <i>6" -</i>	3.40 mm SCH 10S	6.0 ~ 7.0	05-5-9-8	61	414.95 M (5801kgs)	J0504-08
25.	219.1 mm 8"<	3. 7 6 mm SCH 10S	6.0 ~ 7.0	05-5-9-9	60	410.5 M (8417kgs)	J0504-411
<i>2</i> 6.	33.40 mm 1"	3.38 mm SCH 40S	6.0 ~ 7.0	05-6-109	157	1001.81 M (2493kgs)	J0402-41

		CHE	MICAL C	ONTENTS	S (WT%).		
ELEMENTS	C	Mn	P	S	Si	NI /	Cr	Mo
EDEMENTS	≤0.030	≦2.00	≦0.045	≤0.030	≤1.00	10.00~14.00	16.00~18.00	2.00~3.00
Item#23	0.018	0.64	0.030	0.001	0.47	12.25	16.42	2.02
Item#24	0.018	0.64	0.030	0.001	0.47	12.25	16.42	2.02
Item#25	0.019	0.64	0.029	0.001	0.37	12.25	16.46	2.04
Item#26	0.018	0.64	0.033	0.004	0.40	12.19	16.34	2.05

		I	HYSICAL P	ROPERTIES			
ELEMENTS	0.2% YIELD STRENGTH (Mpa)	TENSILE STRENGHTH (Mpa)	ELONGATION (%)	FLATTENING	(HRB)	FLARING TEST	EDDY CURRENT TEST
	≥205	≥ 515	≧35	A#3	≦90		(100%)
Item#23	300	610	55.0	OK	74	OK	OK
Item#24	280	600	53.0	OK	73	OK	OK
Item#25	260	595	56.0	OK	72	OK	OK
Item#26	275`	575	63.0	OK	71	OK	OK

REMARKS:

WALL THICKNESS TOLERANCE AS PER ASTM A312-04b HARDNESS TEST PER NACE MR0175-2003

SOLUTION HEAT TREATMENT: 1050°C × 1.15m/min

NO WELD REPAIR WAS PERFORMED

FREE FROM MERCURY CONTAMINATION

PMI TESTING DONE.

THE MATERIALS HAVE BEEN MANUFACTURED,
TESTED AND EXAMINATED IN ACC. WITH ALL THE
REQUIREMENTS OF THE ORDERED STANDARDS
AND WE CONFIRM THAT ALL TEST RESULT ARE
ACCEPTABLE PER ORIGINAL REF. NO.: 2005-3-5-1-11

DATED May 8, 2005.

COPIA CONFORME ALL'ORIGINALE

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END

Manufacturer: CRYSTAL PALACE

WELLSLINK ENTERPRISE LIMITED

5.1.7.1.W. s.a.s. di Facchinetti Antonio & C.

Via Mattei, 13/A - 24040 MADONE (BG) Tel. 035.994420 - Fax 035.993867 Cod.Fisc e P IVA 01785140168

PRODOTTI INDUSTRIALI S.P.A. METALFAR

COD. COL.
HEAT CODE

COLATA 10/39287

POS.

VS.ORDINE YOUR REF.

Q.TA' Q.TY

DESCRIZIONE DESCRIPTION

DIM.IN ACC. A
DIM. ACCORDANCE TO

VISIVO E DMENS. VISUAL & DIMENS.

SEDE AMMINISTRATIVA E STABILIMENTO:
23861 CESANA BRIANZA (LC) - Italy
Via G. Parini, 28
Tel. +39 031.655441
Fax +39 031.655149
quality.mff@farmas.com

STATE OF THE PROPERTY OF THE P	SALVED ANVERSALVATED VITAL CHARLES AND	quality.mir@iafmas.com	TAMPACCIO A CALDO DI ACCIAI COLINIII I I POATI E INCORDISTA		
OF DETAK MENT		uality.mir@rarmas.com	Fax +39 031.655149	st. +39 031.655441	Via G. Parini, 28
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	24048 TREVIOLO	VIALE EUROPA, 2G. FRAZ. CURNASCÓ	FERRAMENTA INDUSTRIALE BONACINA SRI	DDI / Del Note n. 4639 Dail / Dated 07.09.2010	Dated 08.99.2010
	BG IT			2010	2010 Fattura / Invoice n
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Ceriff. n. 3580 Dated 08.09.2010 ВG = Fattura / Invoice n.

CERTIFICATO DI COI AUDO SECONDO EN 10204 - 3.1 INSPECTION CERTIFICATE

Pag. 3 - 6

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(F)								M. Southo		To the state of th		R R	B			100,000,000 (BG)	100 70 P		Yells Care	
MARCHIO PRODUZIONE MANUFACTURER''S SYMBOL	MARCHI	Y) COLLA	ENTE UFFICIALE DI COLLAUDO INSPECTION AUTHORITY	ENTE UF	INT A	PARTEME	CONTROLLO QUALITA	UFFICIO CONTROLLO QUALITA' QUALITY CONTROL DEPARTEMENT	1		7	e Name	9-10-2 9-10-2	Ē.	Company of the state of the sta	Ča.			NOTES
EUROPE	ELECTRIC FURNACE	TRICE	ELEC			LAR	IN STIL	C - COOLED IN STILL AIR		אסואואירולבט או אַנט	MOLVIAR								1-	NOTE
EUROPE	FURNACE	ELECTRIC F	ELEC			LAIR	IN STIL	C - COOLED IN STILL AIR		NORMALIZED AT 920			•	υ (A 105/SA 105 M - 09	ME A 105/S	ASTM/ASME			
EUROPE	ELECTRIC FURNACE	TRICF	ELEC		٠	L AIR) IN STIL	C - COOLED IN STILL AIR		NORMALIZED AT 920			,	96	ASTM/ASME A 105/SA 105 M - 09	ME A 105/9	ASTM/AS		59	
EUROPE	ELECTRIC FURNACE	TRICE	ELEC			LAIR	JIN STIL	C - COOLED IN STILL AIR		NORMALIZED AT 920	NORM.			0	ASTM/ASME A 105/SA 105 M - 09	ME A 105/9	ASTM/AS		77027	
EUROPE	ELECTRIC FURNACE	TRICF	ELEC			LAIR	JIN STIL	C - COOLED IN STILL AIR		NORMALIZED AT 920	NORM			ם מ	ASTM/ASME A 105/SA 105 M - 09	MEA 105/s	ASTM/AS		74537	
EUROPE	ELECTRIC FURNACE	TRICE	ELEC			LAIR) IN STIL	C - COOLED IN STILL AIR		NORMALIZED AT 920	NORM			. @	ASTM/ASME A 105/SA 105 M - 09	ME A 105/6	ASTM/AS	018	09/35468	
CNIGHT ONLONG	ELECTRIC ELIDAIACE	TRICE	<u>n</u>			LAIR	N STIL	C - COOLED IN STILL AIR		NORMALIZED AT 920	NORM.			9	ASTM/ASME A 105/SA 105 M - 09	ME A 105/8	ASTM/AS		10/39287	
ORIGINE	ή ·	FORNO				MICO	ATTAMENTO TERMI HEAT TREATMENT	TRATTAMENTO TERMICO HEAT TREATMENT			······································		შ '	ORDANCE	MATERIAL IN ACCORDANCE TO	MATE		ITEM	HEAT	HEAT CODE
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0,0	8 83	90	8 83	3 2	? ?), C		0,0	163.0 - 165.0		58.0	33,0	ω .	539,0	334,0	50,80	126,60	022	09/79462	
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0,0	80 1	80	86	20	. ≥	0,0			0 - 166,0		, oc	33 0	، در	538.0	333.0	50,80	126,60		77027	
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+	83	80	81	20	₹	0,0		0,0	0 - 165,0		59,0	30,0		530,0	3/4,0	50,00	128.60	017	10/30642	
2=[] N/mm2 >=1.0%	1=0 2=D				10x10mm		<u> </u>			-	%>n	%\#		Nmm2 >=	Nimmz >=0,2%	4	126 60	016	10/30287	-
- 	٠	2 2		TYPE °C 1	TIPO / TYPE	FLATTENING TEST		BEND TEST	HARDNESS Hb		REDUCT, OF AREA			TENSILE STRENGHT		ENG.	. 2	E S	HEAT	HEAT CODE
\dashv	- -	, -	Į.	IENZA / IMDA	REAL	SCHIACCIAM.	SCHIA	PIEGA	DUREZZA Hb		CONTRAZIONE	ALLUNGAMENTO		ROTTURA					COLATA	HEAT COLL
	0,404	0,030	0,000			0,120				0,070	0,014	0,015	0,980	0,250	0,195	-	ASIM A105		09//9462	200
	0,395			0,002	0,001	0 190		0.010		0,100	0,014	0,014	0,990	0,220	0,200	95	ASTM A105		09//9459	
	0,416					0.230	0,010			0.100	0,014	0,007	1,020	0,280	0,185	05	ASTM A105		77027	
	0,409					0,180			0,100	0 160	0.020	0.013	0,990	0,270	0,195	05	ASTM A105		74537	
	0,420	0,027	0,000 (0,130			0,000			0,010	0 050	0 230	0.190	05	ASTM A105		09/35468	
	0,410	0,028				0,140			0,040	0,090	0,007	0,009	1,130	0,240	0,185	05	ASTM A105	017	10/30642	
OTHER ELEMENTS																	A LATOA		10/30587	
Al TRI EL EMENTI	CE%		N%	N5% _	٧%	Cu%	TI%	Mo%	NI%	Cr%	Р%	s%	Mn%	SI%	°2%	MATERIALE	MA:	POS.	HEAT	HEAT CODE
SATISFACTORY		B16.5	ASME/ANSI B16.5	ASI		•			A105 ·		W/N 150 RF 3" STD	W/N 15	50,00		5	KEINI EGNO GEFANATO	יאבוואו בכ	CFF	000	
SATISFACTORY		B16.5	ASME/ANSI B16.5	ASI		_		•	A105		W/N 150 RF 2" STD	W/N 150	00,00		ž 5	יטרס מבשאני מבשאני	BEINTER	25	09/79462	
SATISFACTORY	-	B16.5	ASME/ANSI B16.5	ASI			٠		A105		W/N 150 RF 1.1/2" STD	ICI NIVA	20,00		N S	REINTEGRO SERABATO	REINTEG	021	09/79459	
SATISFACTORY	-	l B16.5	ASME/ANSI B16.5	ASI					A105		W/N 150 RF 1" STD	W/N 15	20,00		A S	REINTEGRO SEPARATO	REINTEG	020	77027	
SATISFACTORY		1816.5	ASME/ANSI B16.5	ASI		<				>	, 국구 TO	3/O 150 KF 10	30,00		NTO O		REINTEG	019	74537	
SATISFACTORY	***************************************	B16.5	ASME/ANSI B16.5	ASI		***			-	A105	7	S/O 150 RT 8	10,00		a fo	REINTEGRO SEPARATO	REINTEG	018	09/35468	
SATISFACTORY		B16.5	ASME/ANSI B16.5	ASI	÷					A105	고 고 다 다 다	S/O 150 RF 6	30,00		ATO	REINTEGRO SEPARATO	REINTEG	017	10/30642	
VISUAL & DIMENS.		ORDAN	DIM. ACCORDANCE TO					DUCKITION	DES					-)	יייייייייייייייייייייייייייייייייייייי	240	10/30387	