



INSTRUMENTS SPECIFICATION SPECIFICA STRUMENTI

Specification N° : 1E35-80-1115

Specifica N°

Customer - Cliente :

Sheet : 1 of 5

Plant - Impianto : SABIZ 25000 Kg / h

Foglio

Job - Commessa : 1E35Z

Rev. : 2

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RESISTANCE BULBS

Termoresistenze

Desmet Ballestra Supply

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2	ISSUE FOR ORDER n. 101916 - STA	RCL	25.10.10
1	ISSUE FOR BID - Sh. 4 - 5	RCL	06.10.10
0	ISSUE FOR ORDER n.101663 - STA	RCL	27.09.10
REV	Issue Description	Author	Date
Rev.	Descrizione	Autore	Data

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BALLESTRA S.p.A.

SPECIFICA STRUMENTI -
INSTRUMENT SPECIF. -

- TERMORESISTENZE
RESISTANCE BULBS

DWG. 1E3580-1115
FOGLIO 2 DI 3
SHEET

CLIENTE
CUSTOMER

COMMESSA
JOB

1E35Z

UNITA'
UNIT.

REV. 0

DESCRIZIONE
SPECIFICATION

1 POZZETTO TERMOMETRICO RICALVATO DA TUBO TIPO ST 75002 F
THERMOMETRIC POCKET FROM PIPE TYPE ST-75002 F
2 MATERIALE COME INDICATO NELLE NOTE.
MATERIAL AISI316 SEE NOTES

TESTINA
HEAD

3 COPERCHIO FILETTATO ALTRO
COVER SCREWED OTHER
4 MATERIALE LEGA AL GHISA ALTRO
MATERIAL AL ALLOY CAST IRON OTHER
5 ESECUZIONE NORMALE STAGNA ALLA MANICH. STAGNA ALLE INTIMP.
ENCLOSURE G. P. W PRF WH PRF
6 ALTRO IP55
OTHER

7 COSTRUZ. NORME CLASSE DIV. GRUPPO
ELETTR. STD CLASS DIV GROUP
8 ELEC. TIPO FEEDING : 24Vdc FROM PLC
CONSTRUCT. TYPE

9 DIMENSIONE DEGLI ATTACCHI:
CONNECTIONS:

10 ALLA GUAINA 1/2" GAS CIL. F. ALTRO
TO WELL OTHER
11 AL CONDUIT 1/2" GAS CIL. F. 3/4" GAS CIL. F.
TO CONDUIT ALTRO
OTHER

12 NUMERO MORSETTI DELLA BASETTA 2 3 4
TERMINALS ON TERMINAL BLOCK

13 MATERIALE BASETTA CERAMICA ALTRO
TERMINAL BLOCK MATERIAL CERAMIC OTHER
14 MOLLA DI SPINTA SI NO
LOADING SPRING YES

ELEMENTO
ELEMENT

16 MATERIALE DELLA GUAINETTA DI PROTEZIONE
SHEATH MATERIAL
17 AISI 316 INCONEL NICKEL ALTRO
OTHER

18 DIMENSIONI (DIAMETRO ESTERNO): 6,35 mm
DIMENSIONS (O.D.):
19 ISOLAMENTO OSSIDO AL MAGNESIO - BLOCCAGGIO CON RESINA
INSULATION MAGNESIUM OXIDE SCALING WITH RESIN
20 PERLINE DI CERAMICA
CERAMIC
21 ALTRO
OTHER

TRANSMITTER -
INOLT - Mod APAQ-HRF

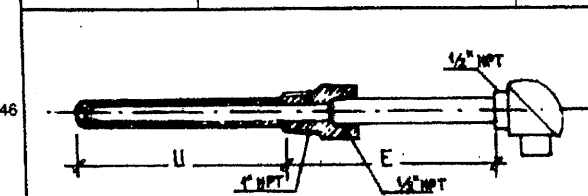
TERMORESISTENZE
RESISTANCE BULBS

28 TIPO NORMALE
TYPE STANDARD
29 DIMENSIONI (Ø LUNGH.) 3x30 mm ALTRO
DIMENSIONS (Ø LENGTH.) OTHER
30 CARATTERISTICA DIN 43760 ALTRO
CHARACTERISTIC OTHER
31 MATERIALE BLOCCAGGIO VETRO CERAMICA
SEALING BULB MATERIAL GLASS CERAMIC

ACCESSORI
ACCESSORIES

32 CONVERTER/TRANSMITTER 4-20mA MOUNTED
33 INTO HEAD - "3" WIRE TECHNOLOGY

SIGLA TAG NO.	SERVIZIO E LUOGO D'INSTALLAZIONE SERVICE & LOCATION	4-20mA CAMPO DI TEMPERATURA TEMPERATURE RANGE SETTING °C	ELEMENTO ELEMENT		TIPO TYPE	SIGLA 2° ELEM. 2ND ELEM. TAG NO.	LUNGH. (POS. 48)		NOTE	ORDINE PURCH. DATA
			OPER. TEMP. °C	TR RESIST. BULB (POS. 47)			U	E		
34					<input type="checkbox"/>					
35					<input type="checkbox"/>					
36					<input type="checkbox"/>					
37	TE/64.6	HOT AIR INLET 64F1	0-200	130	A		500	150		
38	TT				<input type="checkbox"/>					
39					<input type="checkbox"/>					
40					<input type="checkbox"/>					
41					<input type="checkbox"/>					
42					<input type="checkbox"/>					
43					<input type="checkbox"/>					
44					<input type="checkbox"/>					
45					<input type="checkbox"/>					




NOTE
1- RTD COMPLETE WITH THERMOWELL (MADE FROM PIPE)
IN AISI 316, PROC. CONN. 1" NPT, LAGG. EXTENS. 2".
TROPICALIZATION REQUIRED

6				A = PT PLATINUM 100 ohm °C		
6	53	54	55	56	57	58
ISSUE FOR JOB 1E35Z REL	ISSUE FOR JOB: 2E5Z 01/09	Order: 2412/99	FOR ORDER 00075	3/98	01.98	
ISSUE FOR TENDER						
REV.	DESCRIZIONE DESCRIPTION	DATA DATE	COMP. BY	APPR. APPR.	DATI D'ACQUISTO PURCHASING DATA	1° 2° 3°
					N. R.D.O.	
					COSTRUTTORE MANUFACTURER	STA
					MODELLO MODEL	INOLT APAQ-HRF
					FORNITORE SUPPLIER	STA
					N. ORDINE ORDER NO.	101663
					DATA EMISSIONE ORDINE ORDER ISSUING DATE	16/9/10
					DATA CONSEGNA DELIVERY DATE	1

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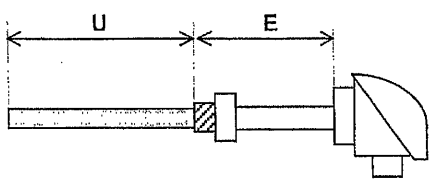
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 BALLESTRA S.p.A. MILANO (ITALIA)	INSTRUMENT SPECIFICATION		DWG. 1E35-80-1115
	CUSTOMER:		SH. : 3
	PLANT: SABIZ	25000 Kp/h	REV. : 0
JOB: 1E35Z		Code : 2C57TR.xls	

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THERMORESISTANCES

1	SPECIFICATION	26	ELEMENT
2		27	Sheet material
3	Thermometric pocket from PIPE	28	<input checked="" type="checkbox"/> AISI 316 <input type="checkbox"/> INCONEL <input type="checkbox"/> NICKEL
4	Type ST 75002 F	29	Dimensions (O.D.) <input type="checkbox"/> 6,35 mm
5	Material AISI 316 see note	30	<input checked="" type="checkbox"/> MFR.STD.
6		31	Insulation <input checked="" type="checkbox"/> Magnesium oxide
7	HEAD	32	Scaling with resin
8		33	<input type="checkbox"/> Ceramic
9	Cover <input checked="" type="checkbox"/> Screw. <input type="checkbox"/> Other	34	<input type="checkbox"/>
10	Material <input checked="" type="checkbox"/> Al Alloy <input type="checkbox"/> Cast iron	35	
11	Enclosure <input checked="" type="checkbox"/> W.Proof <input checked="" type="checkbox"/> IP 55 <input type="checkbox"/> Tropicalized	36	RESISTANCE BULBS
12	Electrical <input type="checkbox"/> EEx-d <input type="checkbox"/> EEx-i	37	
13	construct. STD	38	Type <input type="checkbox"/> Standard <input checked="" type="checkbox"/> Type sensitive
14	Class Divis. Group	39	Dimensions (o.d./length) <input checked="" type="checkbox"/> MFR.STD.
15	Feeding 24V dc From PLC	40	Characteristics <input type="checkbox"/> DIN 43760 <input checked="" type="checkbox"/> Pt 100 ohm
16		41	Sealing bulb material <input checked="" type="checkbox"/> Glass
17	CONNECTIONS	42	<input type="checkbox"/> Ceramic
18	To weel <input checked="" type="checkbox"/> 1/2" GAS-F <input type="checkbox"/>	43	Lenghts :
19	To conduit <input type="checkbox"/> 1/2" GAS <input checked="" type="checkbox"/> 3/4" GAS-F	44	
20		45	
21	Terminals on terminal block	46	
22	<input type="checkbox"/> 2 <input checked="" type="checkbox"/> 3 <input type="checkbox"/> 4 <input type="checkbox"/>	47	
23	Terminal block material <input checked="" type="checkbox"/> Ceramic	48	
24	Loading spring <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	49	
25		50	

Tag n°	Service & Location	Temperature Range °C	Element		Type		2nd Elem. Tag n°	Lenght (pos.43) mm		Notes
			Operting	Temp. °C	Type	Thermor.		Single	Double	
TET-64.9/A	TOP 64AT1	0 - 250	90 - 165	A	<input checked="" type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	(1)(2)
TET-64.9/B	TOP 64AT1	0 - 250	90 - 165	A	<input checked="" type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	(1)(2)
TET-64.9/C	TOP 64AT1	0 - 250	90 - 165	A	<input checked="" type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	(1)(2)
					<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	
					<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	
					<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	

Accessories : See Note (1) & (2)

A = PT - PLATINUM 100 ohm 0°C

Model :

Notes : (1) RTD complete with thermowell (made from pipe)
 in AISI 316, process connection 1"NPT-M
 lagging extension "2"
 (2) Converter / Transmitter 4-20 mA mounted into
 head-two wire technology. Model "INOR"

PURCHASING DATA

Manufacturer : **STA**
 Model : **INOR APAQ-HTR**
 Supplier : **STA**
 Order n° : **101663**



INSTRUMENT SPECIFICATION SPECIFICA STRUMENTI

Specification N° **1E35-80-1115**

Specifica N°

Customer - Cliente :

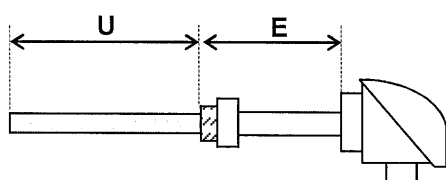
Sheet : **4** ofPlant - Impianto : **SABIZ 25000 Kg/h**

Foglio

Job - Commessa : **1E35Z**Rev. : **2**

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Rev.	SPECIFICATION	Rev.	ELEMENT
	<p>Thermometric pocket from <u>from PIPE</u></p> <p>Connections <u>THD. 1" NPT-M</u></p> <p>Material <u>AISI 316L</u></p> <p>HEAD</p> <p>Cover <input checked="" type="checkbox"/> Screw. <input type="checkbox"/> Other</p> <p>Material <input checked="" type="checkbox"/> Al Alloy <input type="checkbox"/> Cast iron</p> <p>Enclosure <input checked="" type="checkbox"/> W.Proof <input checked="" type="checkbox"/> IP 65 <input checked="" type="checkbox"/> Tropicalized</p> <p>Electrical <input type="checkbox"/> EEx-d <input type="checkbox"/> EEx-ia-IIC-T6</p> <p>construct.</p> <p>Class <u> </u> Divis. <u> </u> Group <u> </u></p> <p>Feeding 24V dc (tecnica a 2 fili) from Controller</p> <p>CONNECTIONS</p> <p>To well <input checked="" type="checkbox"/> 1/2" NPT-M <input type="checkbox"/> <u> </u></p> <p>To conduit <input type="checkbox"/> 1/2" NPT-F <input checked="" type="checkbox"/> 3/4" NPT-F</p> <p>Terminals on terminal block</p> <p><input type="checkbox"/> 2 <input checked="" type="checkbox"/> 3 <input type="checkbox"/> 4 <input type="checkbox"/> 5</p> <p>Terminal block material <input checked="" type="checkbox"/> Ceramic</p> <p>Loading spring <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No</p>		<p>Sheet material <input checked="" type="checkbox"/> AISI 316 <input type="checkbox"/> INCONEL <input type="checkbox"/> NICKEL</p> <p>Dimensions (O.D.) <input type="checkbox"/> 6 mm <input checked="" type="checkbox"/> Mfr Std</p> <p>Insulation <input checked="" type="checkbox"/> Magnesium oxide</p> <p>Scaling with resin <input type="checkbox"/> Ceramic <input type="checkbox"/> <u> </u></p> <p>RESISTANCE BULBS</p> <p>Type <input type="checkbox"/> Standard <input checked="" type="checkbox"/> Type sensitive</p> <p>Dimensions (o.d./length) <input checked="" type="checkbox"/> M's Std</p> <p>Characteristics DIN EN 60751 cl: A <input checked="" type="checkbox"/> Pt 100 Ω</p> <p>Sealing bulb material <input checked="" type="checkbox"/> Glass <input type="checkbox"/> Ceramic</p> <p>Lengths :</p> 

Rev.	Tag Number	Service & Location	Transmitter Calibr. Range °C	Element Oper. Temp. °C Type Thermor.	Type Single Double	Process Connect. Flange Class	Lengths mm U E		P&I Dwg.	Notes
	TET 63.1A	SLURRY IN 63A1A	0-120	65 A	<input checked="" type="checkbox"/> <input type="checkbox"/>	---	340	150	1E35.10.1104	1-2
	TET 63.1B	SLURRY IN 63A1B	0-120	65 A	<input checked="" type="checkbox"/> <input type="checkbox"/>	---	340	150	1E35.10.1104	1-2
	TET 63.2	SLURRY IN 63V1	0-120	65	<input checked="" type="checkbox"/> <input type="checkbox"/>		340	150	1E35.10.1104	1-2
	TET 63.3	SLURRY IN 63A2	0-120	65	<input checked="" type="checkbox"/> <input type="checkbox"/>		340	150	1E35.10.1104	1-2
					<input type="checkbox"/> <input type="checkbox"/>					
					<input type="checkbox"/> <input type="checkbox"/>					

A = PT - PLATINUM 100 ohm 0°C

TRANSMITTER MOD.: PR

Remarks

- Thermoresistance complete with Transmitter, 4-20mA signal, programmable, with linearization, up scale burn out.
- Thermoresistance complete with well, type TW 1 (see dwg. SB-PES-T-B011 sheet 1)

PURCHASING DATA

Manufacturer : STA
Model :
Supplier : STA
Order n° : 101916

Manufacturer	:
Model	:
Supplier	:
Order n°	: