



89	NOZZLE	S23	4		A 106 B	Lg=130	Ø168,3x7,11
88	RIB		12		A 285.C	THK.8	AS DWG.
87	PLATE		24		A 285.C	≠ 180x14	L.740-
86	SHAPE		48		A 36	L 150x100x14	L.1545-
85	COMPOSITE STIFFEN		2		A 36	L 180x18	DEV. ~31 mt.
84	COMPOSITE STIFFEN		1		A 36	L 180x18	DEV. ~26 mt.
83	SHAPE		2		A 36	L 100x10	DEV. ~27,5 mt.
82	SHAPE		2		A 36	L 100x10	DEV. ~34 mt.
81	COMPOSITE STIFFEN	S22	1		A 36	C3 NP 100	Ø 3700x2000
80	COMPOSITE STIFFEN	S21	1		A 36	C3 NP 100	Ø 2500x2000
79	NAME PLATE HOLDER		1	SB-PRS-00121	A 285 - C		
78	NAME PLATE		1	SB-PRS-00119	ALUMINIUM		
77	RIB	-S18-	1		A 285.C	THK.8	≠ 120x55
76	NOZZLE	-S18-	1		A 285 - C	Lg=250	Ø 220x5
75	NOZZLE	-S18-	1		A 106 B	Lg=5000	Ø88,9x5,49
74	FLANGE	-S18-	1	SB-ATI-PF001	A 105		DN.80
73	MANHOLE	-S17-	1	ST.40303	C.S.		DN 500
72	SCREW	-S16-	6		C.S.	UNI 5931	M10x28
71	COVER	-S16-	1		A 285 - C	THK.10	420x420
70	PROT. RUBBER	-S16-	1		RUBBER	THK.10	AS DWG.
69	REINF. PLATE	-S16-	1		A 285 - C	THK.5	500x50
68	SIGHT GLASS	S14/S15	8	ST.40988	C.S.		DN 250
67	NOZZLE	S13/S20	4		A 106 - B	Lg=100	Ø33,4x3,38
66	NOZZLE	S12/S19	2		A 106 - B	Lg=120	Ø21,34x2,77
65	COUPLING	S13/S20	4		A 105	ASME B1.201	1" NPT 3000#
64	COUPLING	S12/S19	2		A 105	ASME B1.201	1/2" NPT 3000#
63	INSPECTION DOOR	-S11-	1	ST.400170	C.S.		1200x600
62	NOZZLE	-S9-	1		A 285 - C	Lg=1600	Ø1100x4
61	EXPLOSION PROOF DOOR	-S9-	1	ST.40527	C.S.		Ø1100
60	REINF. RING	-S10-	1		A 285 - C	Lg=150	Ø6500x5
59	SPRAY NOZZLE	-S10-	1		SPRAYING SYSTEM 3" H - SS 95W		
58	NOZZLE	-S10-	1		A 106 B	Lg=220	Ø273x6,35
57	NUT	-S10-	16		C.S.		M10
56	TIE ROD	-S10-	8		C.S.		M10x50
55	GASKET	-S10-	1			THK.2	
54	BLIND FLANGE	-S10-	1	SB-ATI-PF008	A 36		DN 250
53	FLANGE	-S10-	1	SB-ATI-PF001	A 36		DN 250
52	NOZZLE	-S10-	1		A 106 B	Lg=650	Ø88,9x5,49
51	FLANGE	-S10-	1		A 105	S.D.-R.F.	DN3" 150#
50	FLANGE IN TWO HALF	SB A-F	6		A 105		AS DWG.
49	SCREW	SB A-F	24		BRONZE	UNI 6107	M4x12
48	PLATE	SB A-F	12		BRONZE	THK.3	≠ 60x8
47	DISK	SB A-F	6		BRONZE	THK.10	Ø90/15
46	FLANGE	SB A-F	6		A 105		AS DWG.
45	REINF. RING	SB A-F	6		A 285 - C	Ø200/65x8	
44	NOZZLE	SB A-F	6		A 106 B	Lg=4980	Ø60,3x3,91
43	FLANGE	SB A-F	6		A 105	EN 1092-1/M1/81	DN.50 - PN.6
42	NUT	SB A-F	24		C.S.	UNI 5592	M12
41	SCREW	SB A-F	24		C.S.	UNI 5725	M12x50
40	GASKET	SB A-F	6		PTFE	THK.5	Ø90/65
39	FLANGE	SB A-F	6		A 105		AS DWG.
38	NOZZLE	SB A-F	6		A 106 B	Lg.3245	Ø48,3x3,68
37	SPRAY NOZZLE CONNECTION	S6/S7	40	ST.400229	C.S.		Ø133x4
36	INSPECTION DOOR	S4/S5	4	ST.40653	C.S.		600x600
35	REDUCTION	-S2-	1		A 285 - C	THK.4	AS DWG.
34	NOZZLE	-S2-	1		A 285 - C	Lg=100	Ø1520x4
33	FLANGE	S1/S2	2	SB-ATI-PF001	A 36		DN 1500
32	NOZZLE	-S1-	1		A 285 - C	Lg=470	Ø1520x4
31	SHAPED PLATE		24		A 285 - C	7 80x4x830	Lg=830
30	SHAPED PLATE		24		A 285 - C	7 80x4x830	Lg=830
29	PACKING		24		GRAPHITE	Ø20	TOTAL Dev. ~100 mt.
28	BAFFLE		72		A 285 - C	THK.4	AS DWG.
27	AIR DUCT		24		A 285 - C	THK.4	AS DWG.
26	RIB		24		A 285 - C	THK.8	2005x378
25	CLOSURE PLATE		2		A 285 - C	THK.4	AS DWG.
24	AIR DUCT INT. PLATE		1		A 285 - C	THK.4	27532x2000
23	AIR DUCT EXT. PLATE		1		A 285 - C	THK.4	33790x2000
22	PIPE		40		A 106 B	Lg.290	Ø 73x5,16
21	RIB		80		A 285.C	THK.14	- AS DWG.
20	PLATE		40		A 36	THK.35	180x110 AS DWG.
19	RING		1		A 285.C	THK.35	- AS DWG.
18	BASE RING		1		A 285.C	THK.45	- AS DWG.
17	NOZZLE	-S3-	1		A 285 - C	Lg.50	Ø6912x4
16	NUT		80		C.S.		M16
15	TIE ROD		40		C.S.		M16x70
14	GASKET		1		COATING PIPE	THK.2	- AS DWG.
13	FLANGE		2	SB-ATI-PF001	A 36		DN 2000
12	NOZZLE		2		A 285 - C	Lg=45	Øe2020x5
11	SHELL		6		A 285 - C	THK.12	30120x2000
10	SHELL		1		A 285 - C	THK.12	30120x1905
9	REDUCTION		1	SHEET 2	A 285 - C	THK.5	AS DWG.
8	UPPER CONE SECTOR		1		A 285 - C	THK.5	AS DWG.
7	UPPER CONE SECTOR		1		A 285 - C	THK.5	AS DWG.
6	LOWER CONE SECTOR		1		A 285 - C	THK.8	AS DWG.
5	CONE		1		A 285 - C	THK.6	AS DWG.
4	SHELL		7		A 285 - C	THK.5	25146x2000
3	SHELL		4		A 285 - C	THK.6	25150x2000
2	SHELL		2		A 285 - C	THK.8	25156x2000
1	SHELL		1		A 285 - C	THK.10	25162x2000

**GENERAL REMARKS ACCORDING TO SP.1399**

**SEE PROJECT DATA-SHEET FOR THE APPLICABLE REVISION OF THE ATTACHEMENTS.**

**ISSUED FOR CONSTRUCTION**

**REVISIONS**

**DESCRIPTION - Description**

**DATE**

**SCALE**

**Scale**

**DIS. DWG.**

**1E352-30-1002-1**

**SHEET / OF SHEETS**

**2 / 2**

**ITEM : 64471**

**RIF. 2003-30-126**

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