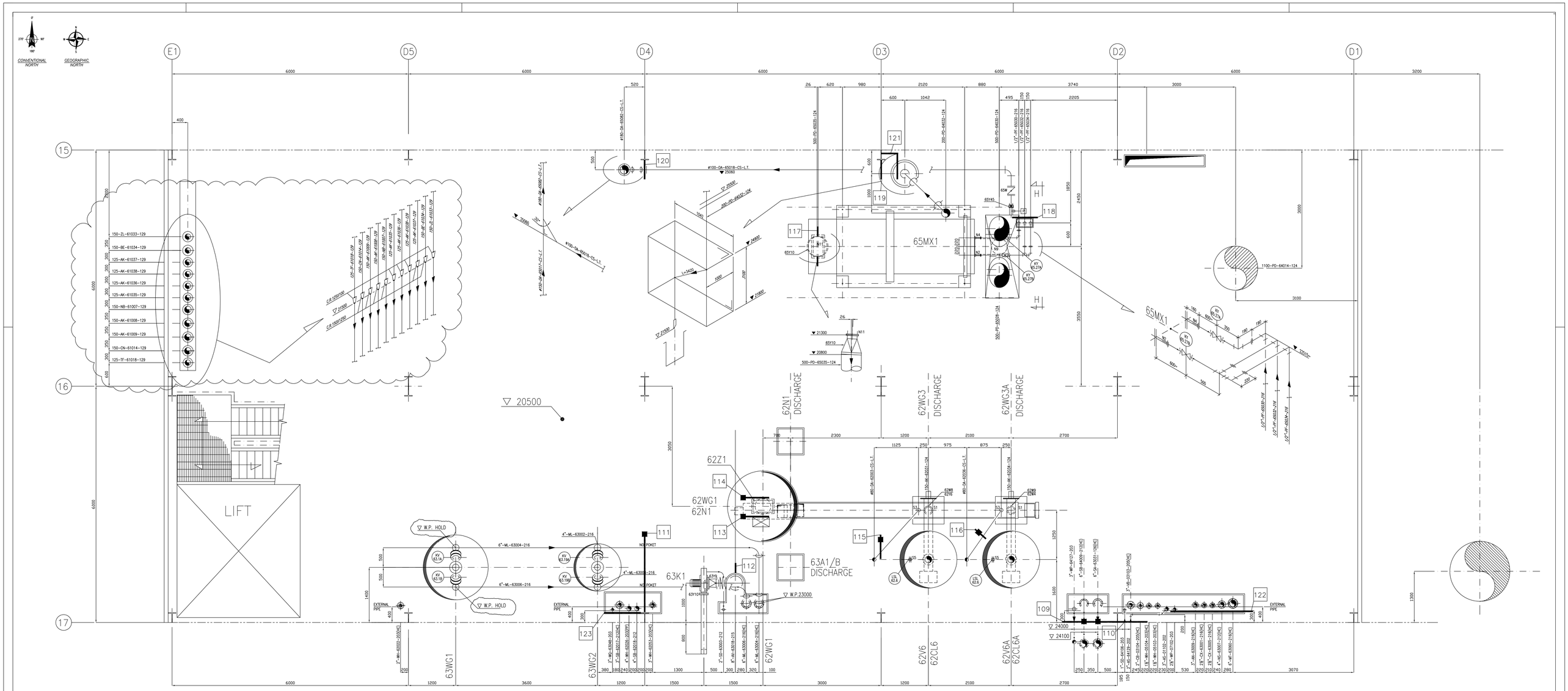
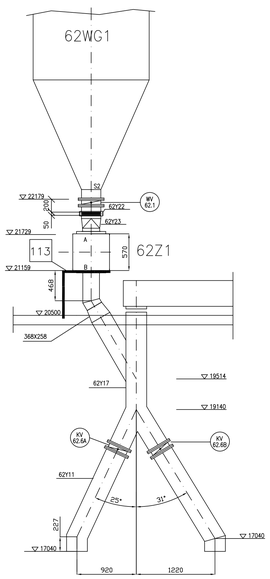
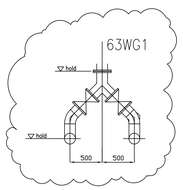




PLAN FROM ▽ 20500 TO ▽ 25500



THIS DRAWING IS VALID FOR PIPING SUPPORT ONLY

● SUPPLIED WITH COUNTER FLG.–BOLT.S AND GASKETS

NOZZLE CHART

EQUIPMENTS ITEM / FOUNDATION ELEVATION	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES NORTH	COORDINATES EAST	COORDINATES ELEV.	ORIENTATION HORIZON. ° 0°=NORTH	ORIENTATION VERTIC. ° 0°=UP 180°=DOWN	NOTES
62CL6 ▽ 23350	A	DN150	PN 2,5	℄			23650	AS DWG.	0°	PRODUCT INLET
	B	DN150	AS DWG.	1250			23010	AS DWG.	180°	PRODUCT OUTLET
	B	HOLD	AS DWG.	℄			23200	AS DWG.	180°	INSPECTION DOOR
62CL6A ▽ 23350	A	DN150	PN 2,5	℄			23650	AS DWG.	0°	PRODUCT INLET
	B	DN150	AS DWG.	1250			23010	AS DWG.	180°	PRODUCT OUTLET
	B	HOLD	AS DWG.	℄			23200	AS DWG.	180°	INSPECTION DOOR
62N1 ▽ 25400										
62V6 ▽ 25400	S2	150	AS DWG.	℄			23650	℄	180°	PRODUCT OUTLET
	S5	RP 2½"	UNI ISO 7/1	AS DWG.			24700	AS DWG.	90°	LSL CONNECTION
62V6A ▽ 25400	S2	150	AS DWG.	℄			23650	℄	180°	PRODUCT OUTLET
	S5	RP 2½"		AS DWG.			24700	AS DWG.	90°	LSL CONNECTION
62WG1 ▽ 25400 ●	S3	400	UNI 2276	℄			22179	℄	180°	PRODUCT OUTLET
62WG3 ▽ 20600	S1	ø150	AS DWG.	℄			22002	AS DWG.	0°	PRODUCT OUTLET
	S2	300/200	AS DWG.	AS DWG.			21040	AS DWG.	180°	PRODUCT OUTLET
	S3	ø80	AS DWG.	AS DWG.			22152	AS DWG.	0°	DEDUSTING
	S4	HOLD	AS DWG.	AS DWG.			21522	AS DWG.	90°/0°	INSPECTION DOOR
	S5	1/4"F	NPT	AS DWG.			22102	AS DWG.	90°	HOLD
62WG3A ▽ 20600	S1	ø150	AS DWG.	℄			22002	AS DWG.	0°	PRODUCT OUTLET
	S2	300/200	AS DWG.	AS DWG.			21040	AS DWG.	180°	PRODUCT OUTLET
	S3	ø80	AS DWG.	AS DWG.			22152	AS DWG.	0°	DEDUSTING
	S4	HOLD	AS DWG.	AS DWG.			21522	AS DWG.	90°/0°	INSPECTION DOOR
	S5	1/4"F	NPT	AS DWG.			22102	AS DWG.	90°	HOLD

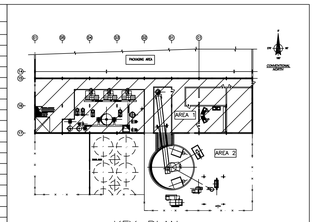
● SUPPLIED WITH COUNTER FLG.–BOLT.S AND GASKETS

NOZZLE CHART

EQUIPMENTS ITEM / FOUNDATION ELEVATION	POS.	SIZE	RATING	DIST. FROM EQUIP.	COORDINATES NORTH	COORDINATES EAST	COORDINATES ELEV.	ORIENTATION HORIZON. ° 0°=NORTH	ORIENTATION VERTIC. ° 0°=UP 180°=DOWN	NOTES
62Z1 ▽ 21729 ●	S1	350/300	AS DWG.	℄			21720	℄	0°	PRODUCT LOAD
	S2	350/300	AS DWG.	℄			21159	℄	180°	PRODUCT DISCHARGE
65MX1 ▽ 20400	N1	3/4"F	BSPT	AS DWG			22635	AS DWG	90°	AIR INLET
	N2	½"F	BSPT	AS DWG			22495	AS DWG	90°	PERFUME INLET
	N3	3/4"F	BSPT	AS DWG			22635	AS DWG	90°	AIR INLET
	N4	½"F	BSPT	AS DWG			22495	AS DWG	90°	PERFUME INLET
	N9	350	AS DWG	AS DWG			23590	AS DWG	0°	INLET PRODUCT
	N11	245	AS DWG	AS DWG			21300	AS DWG	180°	OULET SRAPS
	N12	600	AS DWG	AS DWG			HOLD	AS DWG	90°	SIGHT GLASS
	N13	3/4"F	NPT	AS DWG			23315	AS DWG	90°	PI CONNECTION
	N14	100	AS DWG	AS DWG			23315	AS DWG	90°	DEDUSTING
	N15	1/4"	AS DWG	AS DWG			22495	AS DWG	90°	PERFUME NOZZLE
	N16	1/4"	AS DWG	AS DWG			22495	AS DWG	90°	PERFUME NOZZLE
63K1 ▽ 20600 ●	S	ø250	AS DWG	110			20952	90°	90°	SUCTION
	D	250/137	AS DWG	225			21177	180°	90°	DISCHARGE
63WG1 ▽ 25400										
63WG2 ▽ 25400										

REFERENCE DRAWINGS

DESCRIPTION DRAWINGS	NUMBER DRAWINGS
PLOT PLAN	1E35–20–1102
FOUNDATION PLAN	1E35–55–1101
KEY–PLAN	1E35–60–1101
P.& I. DIAGRAM – SOLID PROPORTIONING – SECTION 62	1E35–10–1103 SH.1
P.& I. DIAGRAM – OFF. SPEC. POWDER DISSOLVING/RECOVERING – SECTION 62	1E35–10–1103 SH.2
P.& I. DIAGRAM – SLURRY PREPARATION – SECTION 63	1E35–10–1104 SH.1
P.& I. DIAGRAM – SLURRY HOMOGENEIZING AND PUMPING – SECTION 63	1E35–10–1104 SH.2
P.& I. DIAGRAM – SLURRY HOMOGENEIZING AND PUMPING – SECTION 64	1E35–10–1105 SH.1
P.& I. DIAGRAM – ZEOLITE DOSING TO SPRAY DRYING TOWER – SECTION 64	1E35–10–1105 SH.2
P.& I. DIAGRAM – CONTINUOUS POST BLENDING – SECTION 65	1E35–10–1106 SH.1
P.& I. DIAGRAM – PACKAGING SYSTEM – SECTION 65	1E35–10–1106 SH.2–3
UTILITIES PLANIMETRIC DIAGRAM	1E35–10–1110
PIPING CONNECTION FOR INSTRUMENT	SB–ATI–PV001
INSULATION SPECIFICATION	SB–ATI–SP030
WATER TRACINGS SPECIFICATION	SB–ATI–SP037
STEAM TRACINGS SPECIFICATION	SB–ATI–SP036
SKETCHES FOR DEDUSTING NETWORK	1E35–60–1119
"Y" PIECES LIST –	1E35–65–1111
PIPING SUPPORT LIST AREA 1	1E35–60–1111



KEY–PLAN

NOTE GENERALI – GENERAL NOTES

1 ▽ ELEVAZIONE FONDO TUBO O ELEVAZIONE GENERICA
ELEVATION TO PIPE BOTTOM OR GENERAL ELEVATION

2 ▼ ELEVAZIONE ASSE TUBO
ELEVATION TO PIPE CENTERLINE

3 ELEVAZIONE ASSE VALVOLA
ELEVATION TO VALVE CENTERLINE

4 ELEVAZIONE FACCIA INFERIORE FLANGIA
ELEVATION TO BOTTOM FACE OF FLANGE

5 ELEVAZIONE FACCIA SUPERIORE FLANGIA
ELEVATION TO TOP FACE OF FLANGE

6 TUTTE LE QUOTE SONO RIFERITE ALLO 0'0.00 DELL'IMPIANTO CORRISPONDENTE ALLA MASSIMA ELEVAZIONE DEL PAVIMENTO FINITO.
ALL ELEVATION ARE REFERRED TO PLANT ELEVATION 0.00, CORRESPONDING TO MAXIMUN FINISHED PAVING ELEVATION.

7 PREVEDERE SFIATI SUI PUNTI ALTI E DRENAGGI NEI PUNTI PIU' BASSI DELLE TUBAZIONI. INDICARE SULLE TAVOLE DI MONTAGGIO I DRENAGGI E/O GLI SFIATI NON INDICATI SUGLI SKETCHES.
PROVIDE VENTS AT HIGHEST POINT AND DRAINS AT LOWEST POINTS OF LINES. DRAINS AND/OR VENTS NOT COVERED BY ISOMETRIC SKETCHES SHALL BE PROVIDED ON PIPING ARRANGEMENT DRAWINGS.

REVISION Revisione	REVISION HISTORY Storia delle revisioni	DRAWN Autore	DATE Data
0	ISSUED FOR CONSTRUCTION	M.B.	19/11/10

Desmet Ballestra S.p.A.
MILANO - Italy

DRAWING Nr. / Disegno N° **1E35-60-1109-6**
CUSTOMER Nr. / Nr. Cliente –

JOB Commessa	1E35 Z	SHEET Foglio	6 / 10
PLANT Impianto	SABIZ 25000	SHEET REVISION Revisione Foglio	0
TITLE Titolo	PIPING SUPPORT LAYOUT AREA "1"	SCALE Scala	1:33 1/3
	PLAN FROM ELEV. 20.500 TO ELEV. 25.500	SECTION Sezione	–

We reserve the ownership under the law of this drawing with prohibition of even partial reproduction and to make it known it third persons without our written authorization. Ci riserviamo la proprietà a termini di legge di questo disegno con divieto di riprodurlo anche in parte o di renderlo noto a terzi senza nostra autorizzazione scritta.