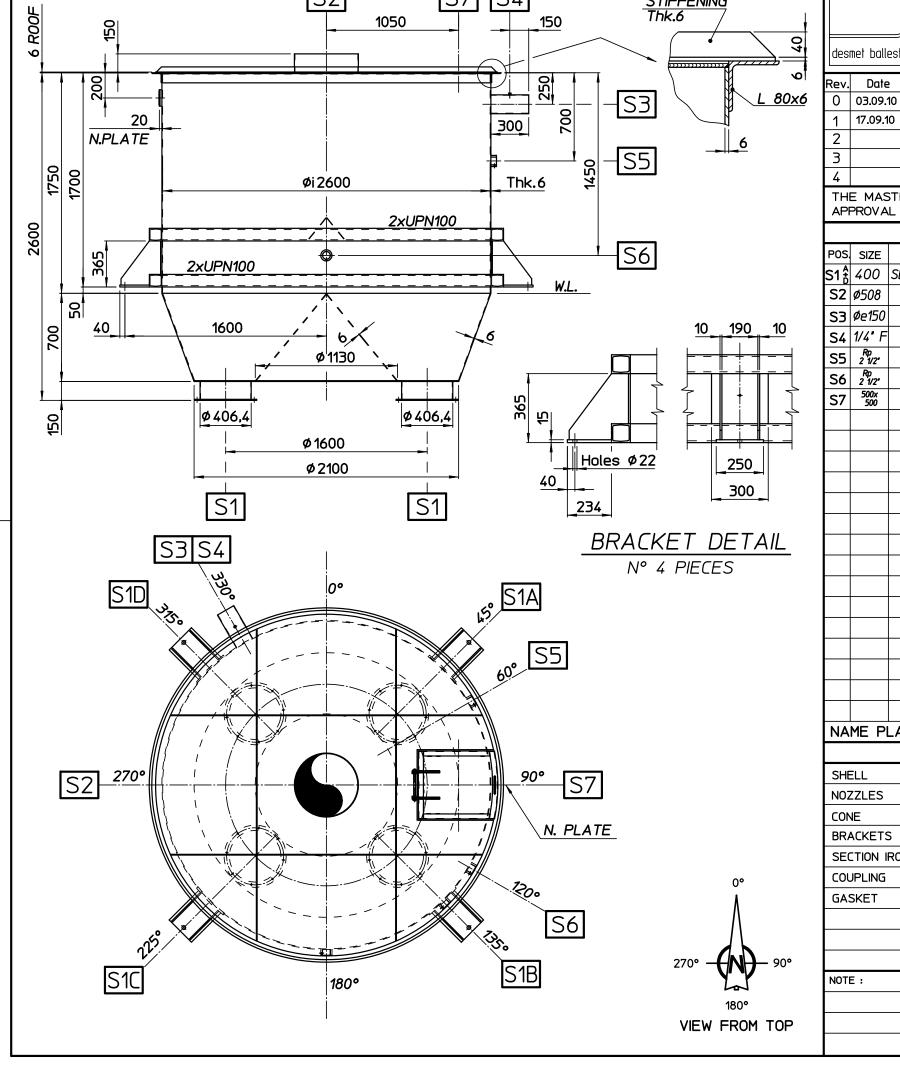
150



S7

**S4** 

\_150

STIFFENING Thk.6

**S2** 

1050

WORKING DWG. 1E35-30-1137/0   GENERAL NOTES   SP. 1399/4   NAME PLATE POSITION   AS DWG. PAINTING   SP. 1165/7   MATERIALS   NAME PL. HOLDER   SB-PRS-00119/				1				CUST	OMER_							DWG. <i>1E35. 35 . 1137-</i> 1						
Description   Name   Description   Descrip				ITE	<sub>4</sub> 65	5V	7	FI	NAI	PR	ווסטנות		HOP	<del></del> PFR								
NAME PLATE   PLATE   SABZ 25000   108   16.25   SHEET   09	desi	net halle	<i></i> estro				,	' '				- ' ' 			<del>                                     </del>							
0 0309/10 G.R. ISSUED FOR INFORMATION 1 1709/10 G.R. ORIENTATION PLAN DEFINED 2 3 3 4 4 1  THE MASTER VERSION OF THIS DOCUMENT IS STORED AS A DIGITAL FILE IN A SOFTWARE ARCHIVE - APPROVAL PROCESS IS DIGITALLY MANAGED. DETAILS DO NOT SHOW ON PAPER COPIES.  NOZZLES  NOZZLES  DESIGN DATA	1			│ N°	REQUIR	ED_	<u> </u>	PLAN	ντ <u>S</u>	ABIZ			JOB_	1E35Z	SHE	<u> </u>	7	OF_		<del></del>		
1 77.09.10 G.R. ORIENTATION PLAN DEFINED  2	_		-		100	ıcn	Г.	VD 181		A TIO		ription										
2   3   4   4   5   5   5   5   5   5   5   5			-+																			
3	_	17.07.11		U.I.V.	OIVIL		<u> </u>	011 1	LAN		<u>NLD</u>											
THE MASTER VERSION OF THIS DOCUMENT IS STORED AS A DIGITAL FILE IN A SOFTWARE ARCHIVE - APPROVAL PROCESS IS DIGITALLY MANAGED, DETAILS DO NOT SHOW ON PAPER COPIES.  NOZZLES    NOZZLES   DESIGN DATA   6597																						
APPROVAL PROCESS IS DIGITALLY MANAGED, DETAILS DO NOT SHOW ON PAPER COPIES.   NOZZLES	4																					
NOZZLES																		E AR	CHI	VE -		
POS   SIZE   RATING   N°   SERVICE   THK   NOZZES   OPERATING PRESSURE   Dev la   ATM															1							
\$1 \( \) 400 \( SB-ATI-PF00111 \) 4 \( PRODUCT OUTLET \) 4.79 \( AS DWG \) DESIGN PRESSURE \$\( \times \) \( \times \) 47M \\ \$2 \( \times \) 908 \( AS DWG \) 1 \( PRODUCT NUET \) 4 \( \frac{1}{4} \) EVYPROSTATIC TEST PRESSURE \$\( \times \) \( \times \) \( \times \) - \( \times \) 30 \( \times \) 65 \( \times \) 30 \( \times \) 1 \( DEDUSTING \) 4 \( AS DWG \) PREMIUMATIC TEST PRESSURE \$\( \times \) \( \times \) - \( \times \) 53 \( \times \) 1 \( DEDUSTING \) 4 \( AS DWG \) PREMIUMATIC TEST PRESSURE \$\( \times \) \( \times \) - \( \times \) 54 \( \times \) 1 \( DEDUSTING \) 1 \( \times \) 1 \( DEDUSTING \) 4 \( AS DWG \) PREMIUMATIC TEST PRESSURE \$\( \times \) \( \times \) \( \times \) - \( \times \) 55 \( \frac{1}{272} \) UNI ISO 7/1 1 \( \times \) 1 \( LSH CONNECTION \) 11.3 \( AS DWG \) PREMIUM PREMIUM PREMIUM \$\( \times \) 4 \( \times \) 1 \( \t									_		N077LFS	0050				D (-)						
S2   Ø508   AS DWG			CD													+		/				
S3   \$\phi   50   AS DWG										+ .	AS DWG.							-		$-\!$		
\$4 \( \frac{\psi_{0.00}^{\psi_{											AS DWG									-/-		
S5   2																				$-\!\!\!\!/-$		
S6			NPT 3000#							J 44 43										+-		
AS DWG																		ντ		<del>/</del>		
HEAT TREATMENT	-	500x								V  11.15							POWDER		-/	<u>'</u>		
X-RAY TEST	3/	500	_	5 01	<b>,</b> 0		1 1111	וטבט ו	book		AS DWG.					_		-/				
PENETRATING LIQUIDS TEST																	-		$\mathcal{H}$			
JOINT EFFICIENCY																		+ /	$\vdash$			
CORROSION ALLOWANCE   mm   -																	+/					
GEOMETRIC CAPACITY   1017   12150       INSPECTION INSTITUTE   CUSTOMER     CODE   STD. BALLESTRA       WEIGHTS       WEIGHTS       WORKING DWG.   1E35-30-1137/0     GENERAL NOTES   SP. 1399/4     NAME PLATE POSITION   AS DWG.   PAINTING   SP. 1165/7     MATERIALS   NAME PL. HOLDER   SB-PRS-0019/1     NAME PLATE   A 283 Gr.C   HINGED DOOR "S7"   ST.41071/0     CONE   A 283 Gr.C   LEVEL INDICATOR "S5-S6"   ST.1365/0     BRACKETS   A 283 Gr.C   LEVEL INDICATOR "S5-S6"   ST.1365/0     GASKET   SEE SP.1444/1   INSULATION : NO														mm		+/-						
INSPECTION INSTITUTE   CUSTOMER   CODE   STD. BALLESTRA   WEIGHTS   WEIGHTS   EMPTY   ~2300   Kg   OPERATING   ~5600																$\frac{1}{2}$						
CODE   STD. BALLESTRA   WEIGHTS																	\ ₹					
WEIGHTS																						
EMPTY ~2300 Kg   OPERATING ~5600 Kg   OPERATING STD. 137/0 Kg   OPERATING ~5600 Kg   OPERATING ~5600 Kg   OPERATING STD. 137/0 Kg   OPERATING ~5600 Kg   OPERATION ~6600 Kg   OPERATION ~6600 Kg   OPERATION ~6600 Kg   OPERATIO										CODE												
STD. DETAILS																						
WORKING DWG. 1E35-30-1137/0   GENERAL NOTES   SP. 1399/4   NAME PLATE POSITION   AS DWG.   PAINTING   SP. 1165/7   MATERIALS   NAME PL. HOLDER   SB-PRS-00119/   SHELL   A 283 Gr.C   NAME PLATE   SB-PRS-00121/   NOZZLES   A 106 B / A 283 Gr.C   HINGED DOOR "S7"   ST.41071/0   CONE   A 283 Gr.C   LEVEL INDICATOR "S5-S6"   ST.1365/0   BRACKETS   A 283 Gr.C     SECTION IRON   A 36     COUPLING   A 105     GASKET   SEE SP.1444/1     INSULATION : NO												EMPTY <b>~2300</b> Kg OPERATING						_~5	600	<b>)</b> Kg		
WORKING DWG. 1E35-30-1137/0   GENERAL NOTES   SP. 1399/4   NAME PLATE POSITION   AS DWG.   PAINTING   SP. 1165/7   MATERIALS   NAME PL. HOLDER   SB-PRS-00119/   SHELL   A 283 Gr.C   NAME PLATE   SB-PRS-00121/   NOZZLES   A 106 B / A 283 Gr.C   HINGED DOOR "S7"   ST.41071/0   CONE   A 283 Gr.C   LEVEL INDICATOR "S5-S6"   ST.1365/0   BRACKETS   A 283 Gr.C     SECTION IRON   A 36     COUPLING   A 105     GASKET   SEE SP.1444/1     INSULATION : NO																						
GENERAL NOTES   SP. 1399/4     NAME PLATE POSITION   AS DWG.   PAINTING   SP. 1165/7     MATERIALS   NAME PL. HOLDER   SB-PRS-00119/     SHELL   A 283 Gr.C   NAME PLATE   SB-PRS-00121/     NOZZLES   A 106 B / A 283 Gr.C   HINGED DOOR "S7"   ST.41071/0     CONE										STD. DETAILS					1	ENCLOSED DWG.						
GENERAL NOTES   SP. 1399/4										WORKING DWG.				1E35-30-			30-1	137/0				
NAME PLATE POSITION         AS DWG.         PAINTING         SP. 1165/7           MATERIALS         NAME PL. HOLDER         SB-PRS-00119/           SHELL         A 283 Gr.C         NAME PLATE         SB-PRS-00121/           NOZZLES         A 106 B / A 283 Gr.C         HINGED DOOR "S7"         ST.41071/0           CONE         A 283 Gr.C         LEVEL INDICATOR "S5-S6"         ST.1365/0           BRACKETS         A 283 Gr.C         SECTION IRON         A 36           COUPLING         A 105         INSULATION : NO   NOTE:															SP. 1399/4							
SHELL	NAI	ME PL	_A7	E PO	DSITIO	N					AS DWG.							SP. 1165/7				
NOZZLES					MA	ΓER	RIAL	.s				NAME PL. HOLDER					S	SB-PRS-00119/0				
CONE	SHE	LL							A 2	33 Gr.	.C	NAME PLATE						SB-PRS-00121/0				
BRACKETS	NOZ	ZLES							A 106	B / A	283 Gr.C	HING	ED DO	OR "S7"			5	5T.41	071	/0		
SECTION IRON         A 36           COUPLING         A 105           GASKET         SEE SP.1444/1           INSULATION:         NO   NOTE:	CONE A 283 Gr.C											LEVE	EL IND	CATOR 'S	5-S6 <b>*</b>		5	ST.13	65/	<i>'</i> O		
COUPLING  A 105  GASKET  SEE SP.1444/1  INSULATION: NO  NOTE:	BRACKETS A 283 Gr.C																					
GASKET  SEE SP.1444/1  INSULATION: NO  NOTE:	SECTION IRON A 36																					
INSULATION: NO  NOTE:																						
NOTE:	GAS	KET							SEE	SP.14	444/1											
NOTE:																						
												INSUL	ATION	: NO								
RIFFR 2C57_30_030_R0 DIE DS	NOTE:																					
RIFFR 2057_30_030_R0 DIE D.S																						
RIFFR 2057-30-030-R0   DIE 5.5																						
INI ETC 2007-30-030-100   RIF. U.S.																						