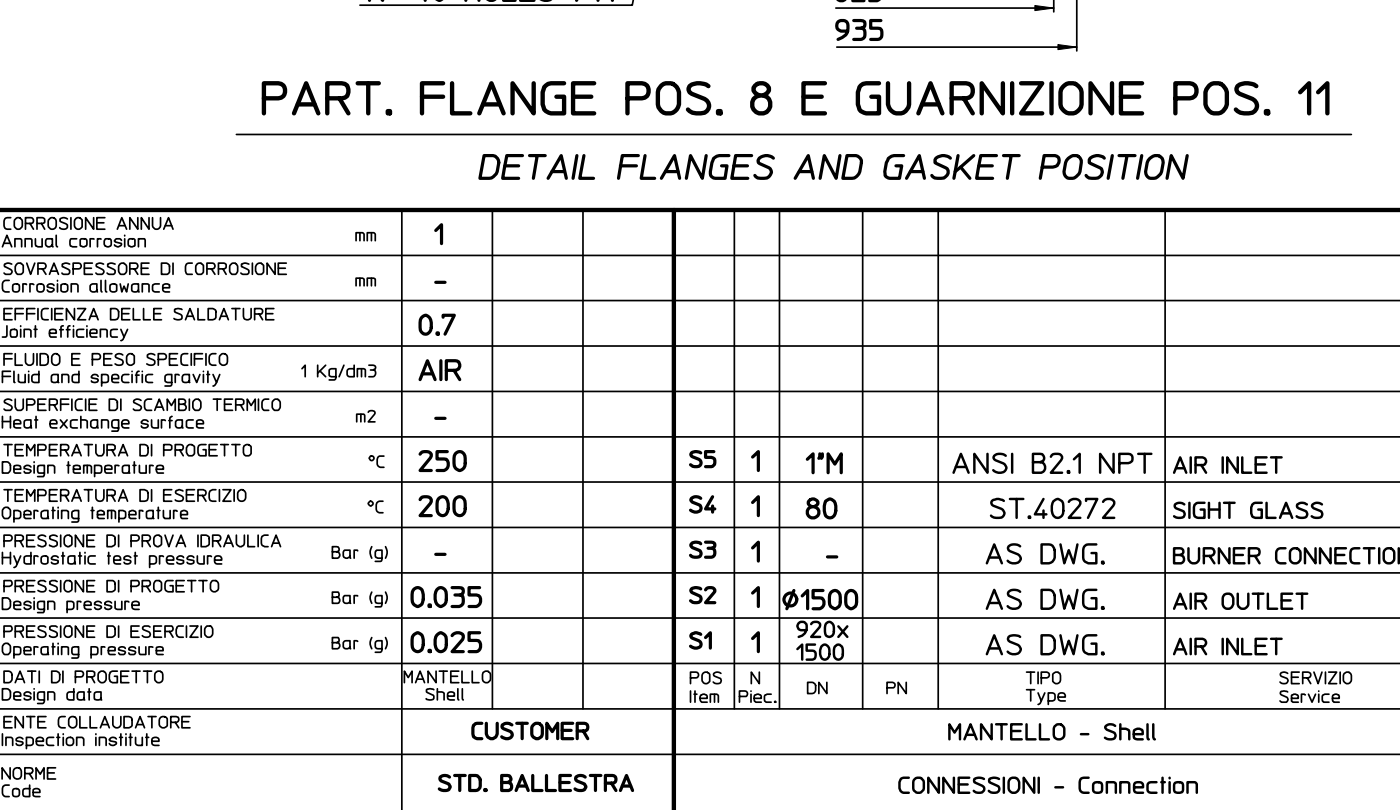
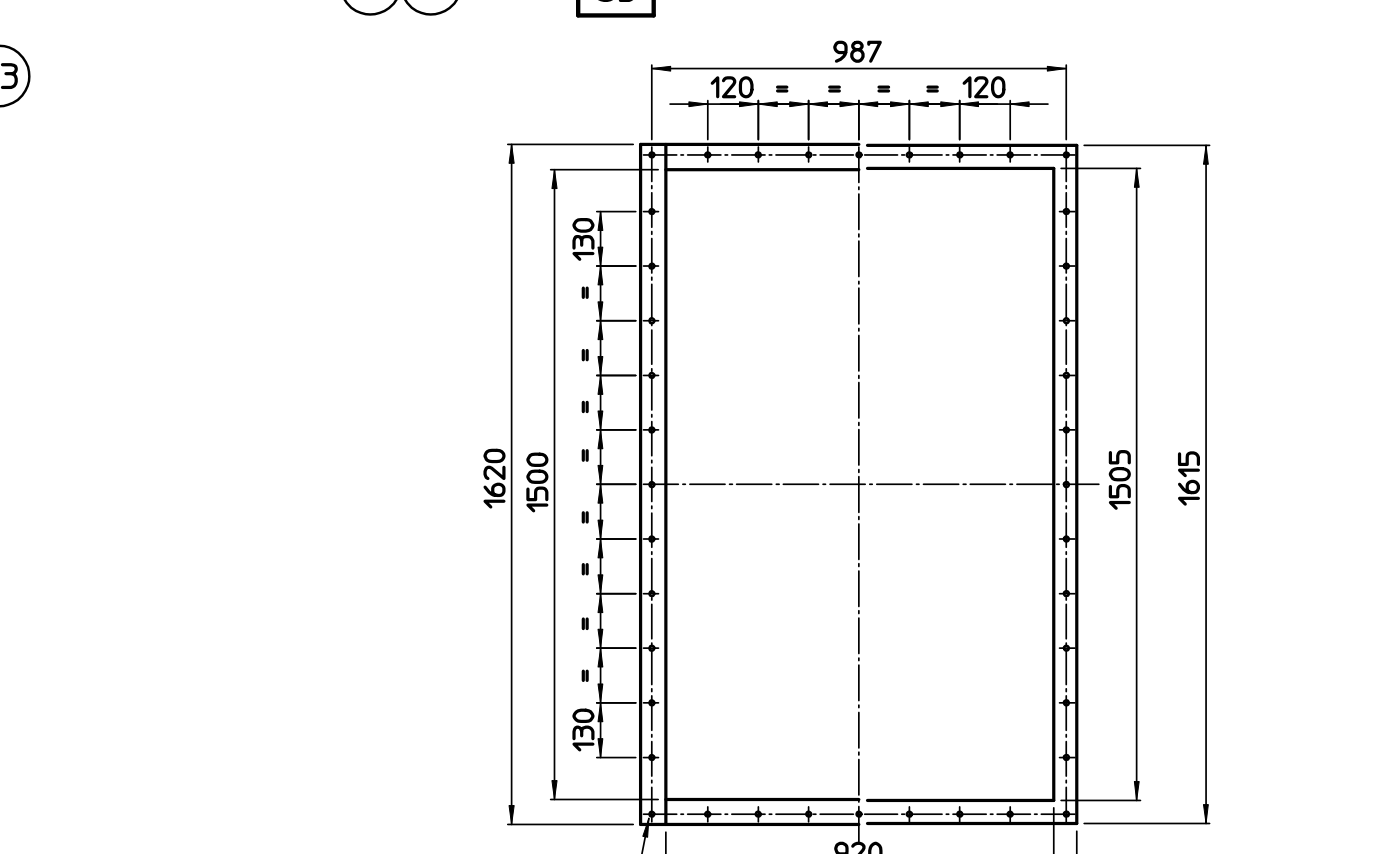
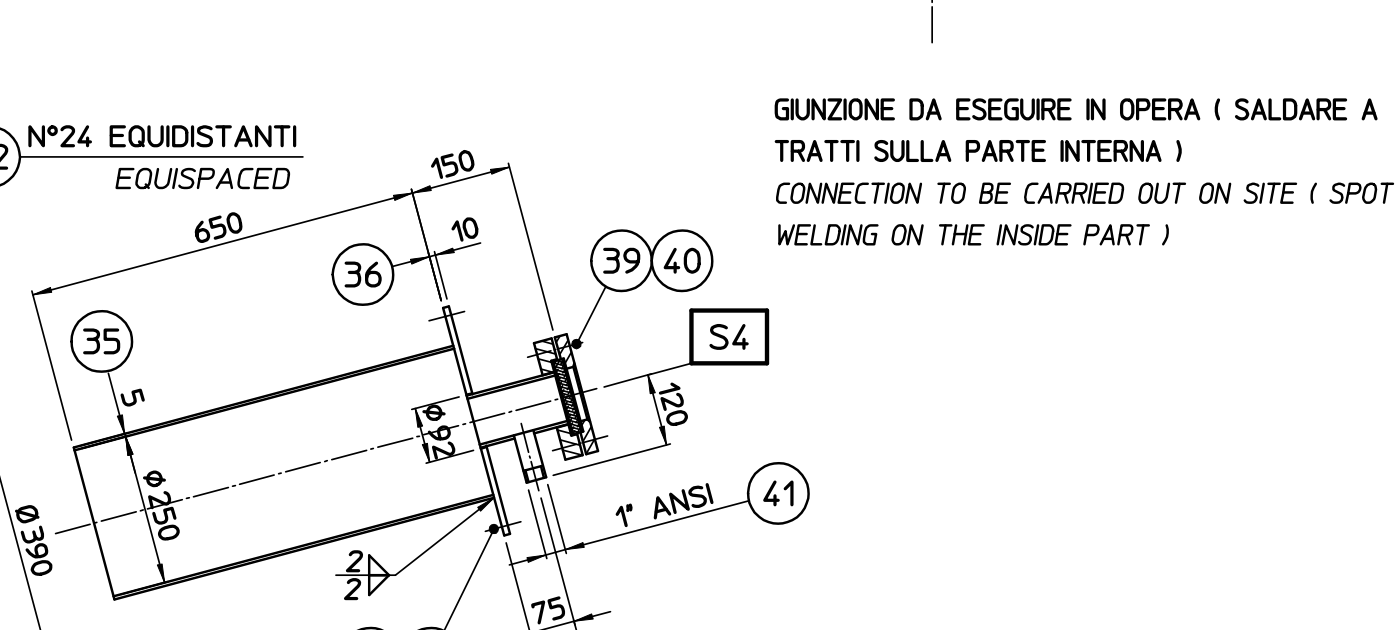
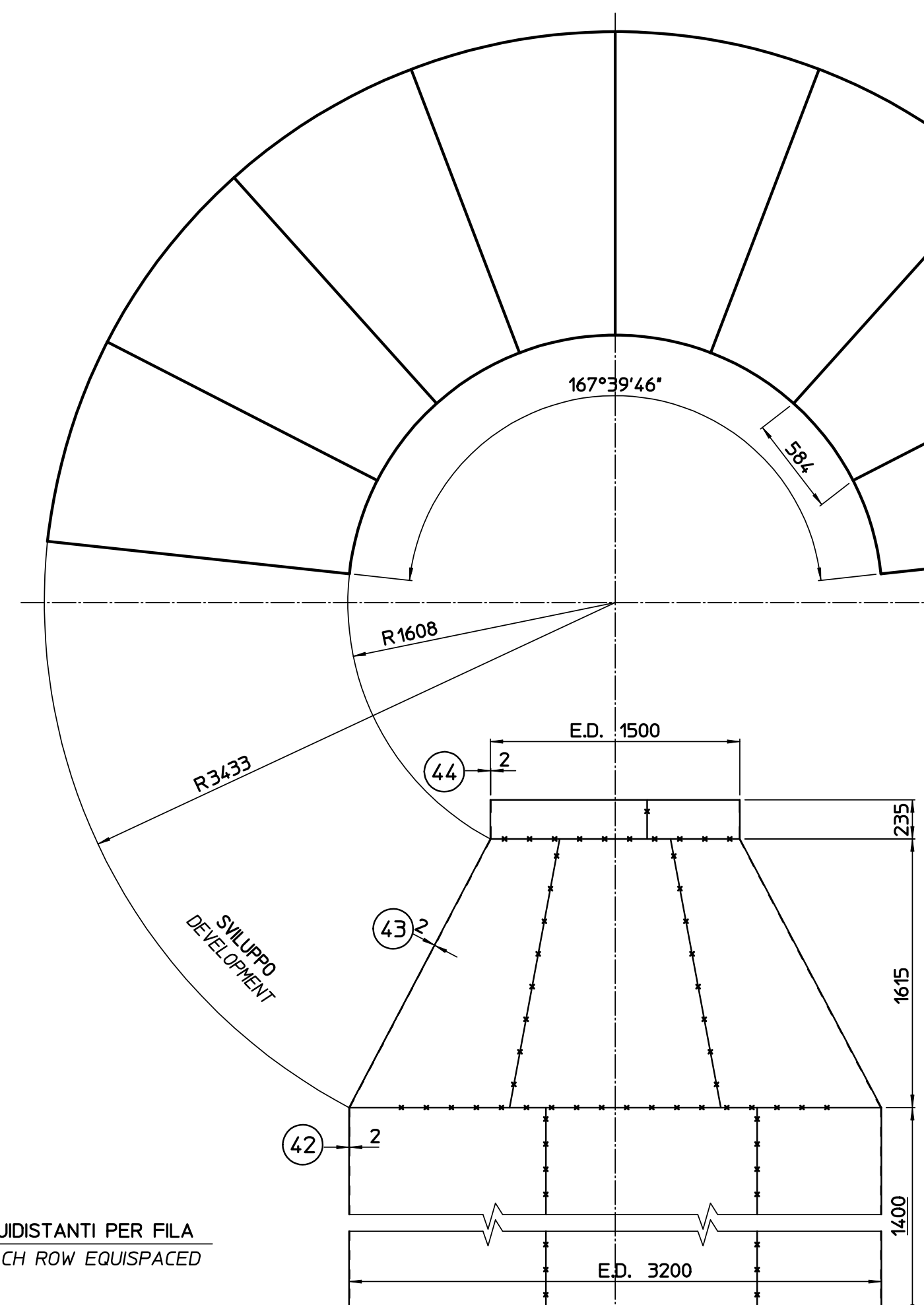
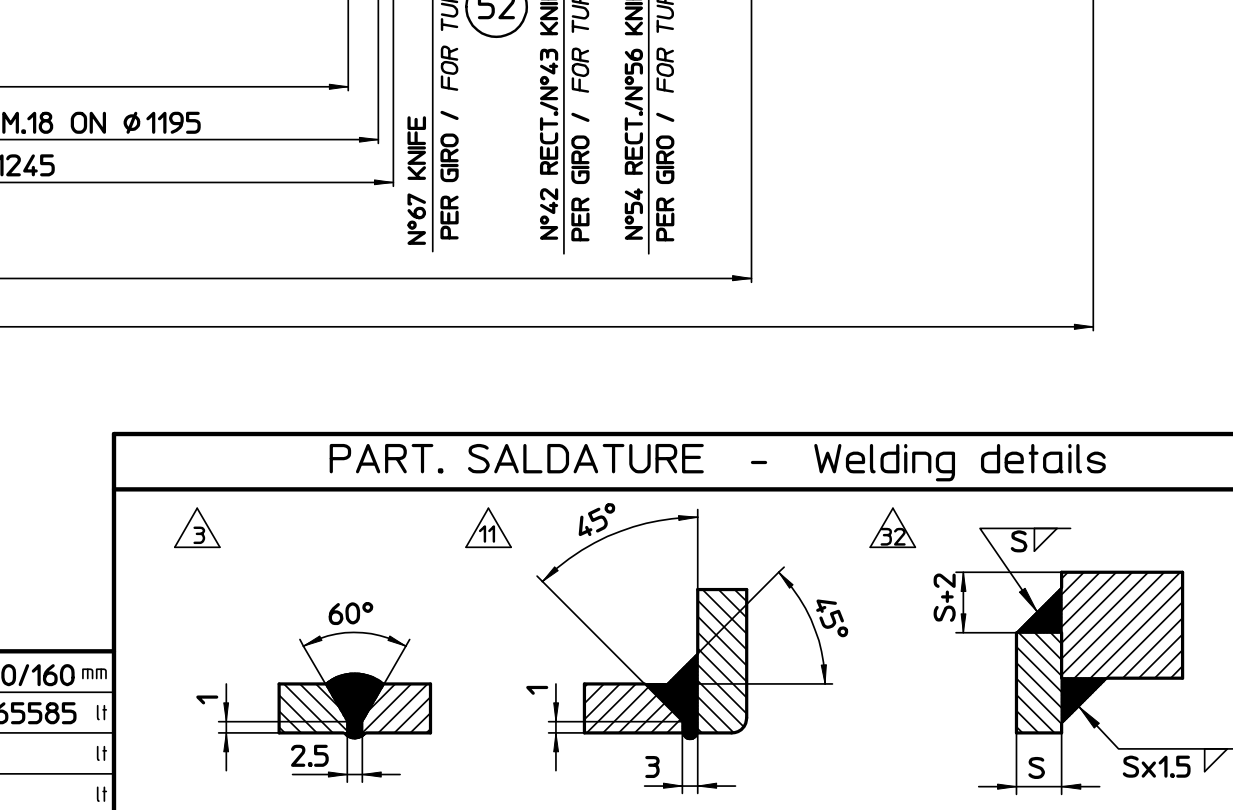
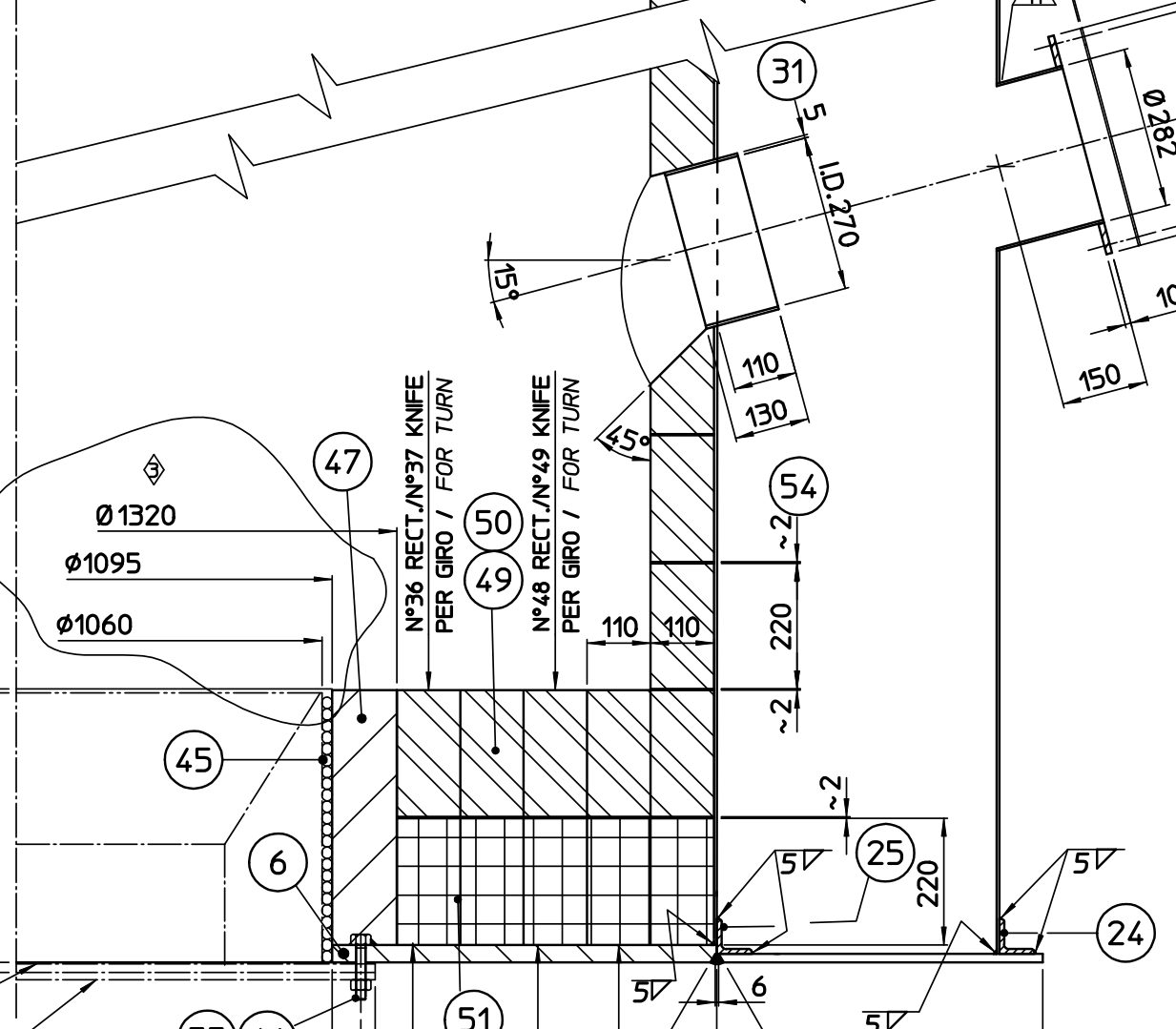
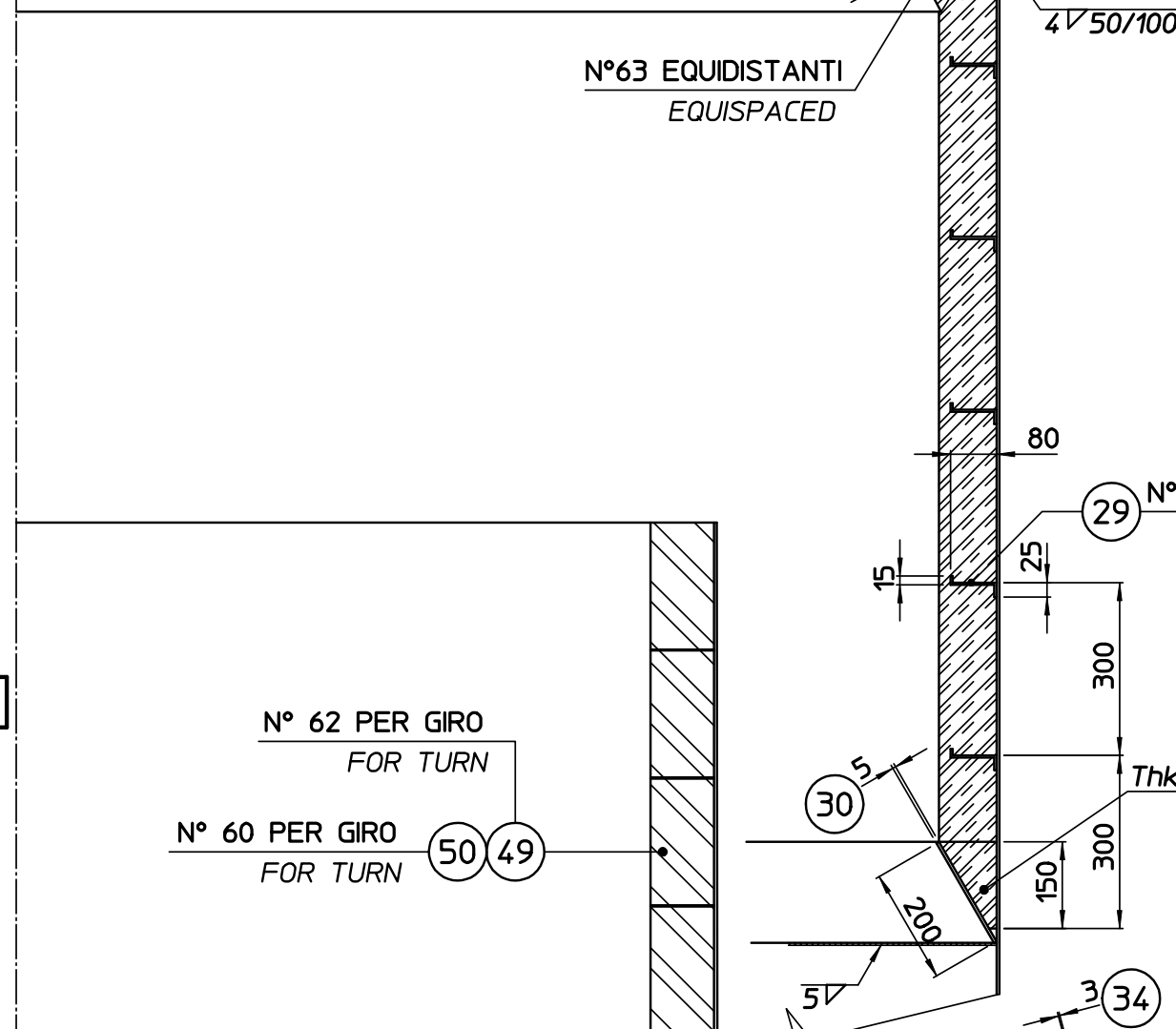
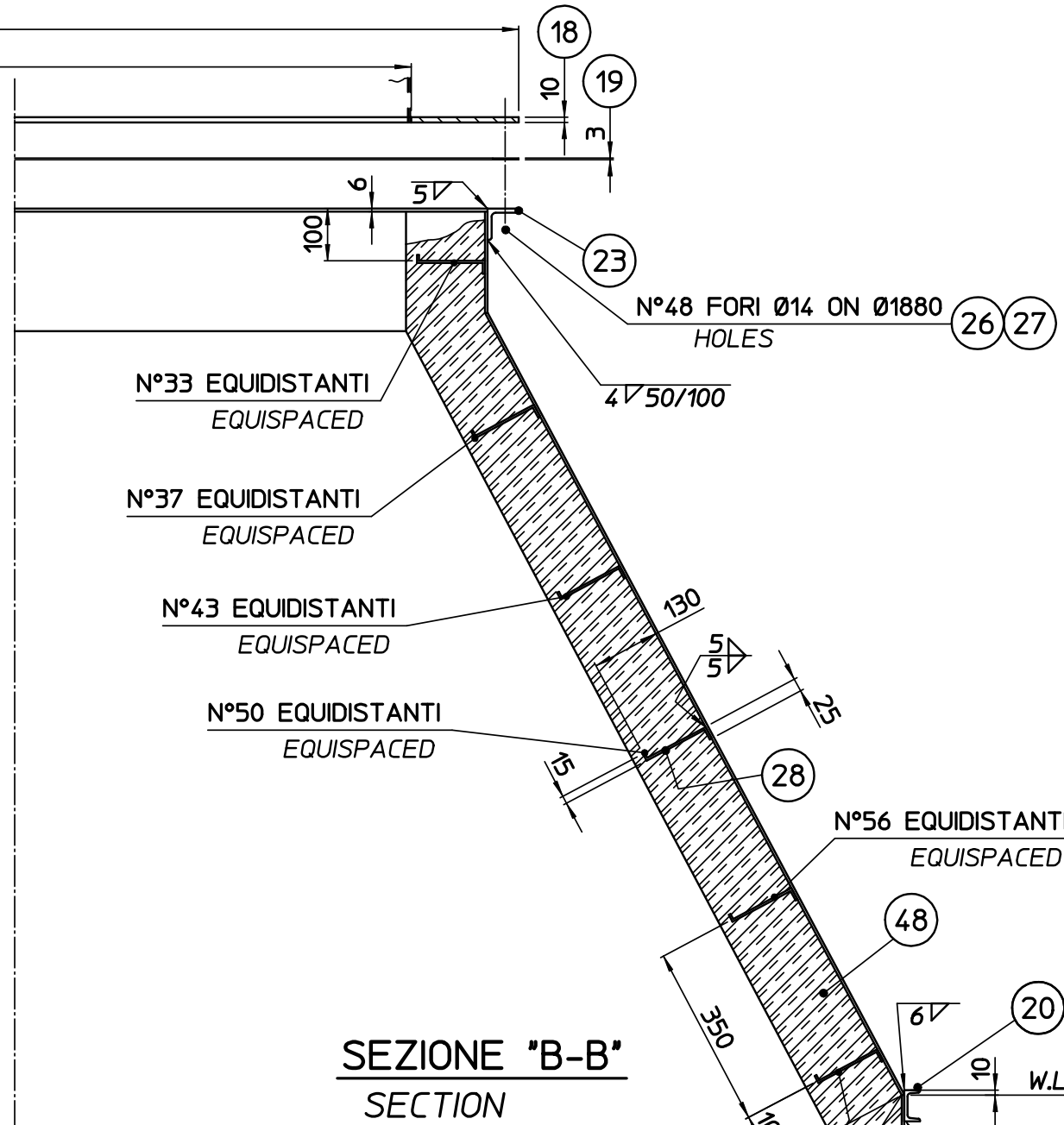


VOUO	Empty	7500~ kg	COIBENTAZIONE	Insulation	80/160 mm
IN ESERCIZIO	Operating	31000~ kg	CAP. GEOMETRICA	Geometric Cap.	65585 II
CON BRUCIATORE	With burner	kg	CAP. GEOMETRICA SHELL		II
REFRATTARIO	Refractory	22000~ kg	CAP. GEOMETRICA TUBES		II



PART. DIME PER GETTATA REFRATTARIA

TEMPLATE FOR REFRACTORY LINING DETAIL

DOPO LA GETTATA TOGLIERE I PUNTI DI SALDATURA E RIMUOVERE LE DIME A SETTORI
AFTER THE LINING CUT AWAY THE WELDING TACKS AND REMOVE THE TEMPLATE SECTORS

55	DADO ES.	HEAVY HEX. NUT	24		8 G	UNI 5592-68	M. 18
54	CEMENTO REFR.	REFRACTORY CEM.	1		SEE Data sheet		~250 dm3
53	GUARNIZIONE	GASKET	1		SEE SP. 1444	Thk. 3	Ø1200-Ø990
52	MATTONI ISOLANTI	INSULATION BRICKS	240		SEE Data sheet	RECTANG.	220x110x60
51	MATTONI ISOLANTI	INSULATION BRICKS	250		SEE Data sheet	KNIFE	220x110x60/50
50	MATTONI REFRATTARI	FIRE BRICKS	1860		SEE Data sheet	RECTANG.	220x110x60
49	MATTONI REFRATTARI	FIRE BRICKS	1988		SEE Data sheet	KNIFE	220x110x60/50
48	GETTATA REFR. ISOL. INSUL.	REFR. LINING	3944	dm3	SEE Data sheet		
47	GETTATA REFR. ISOL. INSUL.	REFR. LINING	3944	dm3	SEE Data sheet		
46	VITE	SCREW	24		8.8		
45	TRECCIA	BRAID	1		GRAPHITE CORD		
44	TRONCHETTO PER DIMA	TEMPLATE FOR NOZZLE	1		A 283 - C	Thk. 2	AS DWG.
43	VIOLA CONO PER DIMA	TEMPLATE FOR PLATE CONE	8	SETTORI	A 283 - C	Thk. 2	AS DWG.
42	TRONCHETTO PER DIMA	TEMPLATE FOR NOZZLE	8	SETTORI	A 283 - C	Thk. 2	AS DWG.
41	TRONCHETTO	NOZZLE	1		A 106 - B	L = 80	Ø33.4x3.38
40	TRONCHETTO	NOZZLE	1		A 106 - B		Ø88.9x5.49
39	SPIA VISIVA	SIGHT GLASS	S4	2	ST.40272	CARBON STEEL	* K * DN 80
38	TIRANTE INT. FIL.	STUD BOLT	8		A 307 - B	L = 60	1/2" 13unc 2A
37	DADO ES.	HEAVY HEX. NUT	16		A 307 - B		1/2" 13unc 2B
36	FLANGIA	FLANGE	1		A 283 - C		AS DWG.
35	TRONCHETTO	NOZZLE	1		AISI - 304	Thk. 5	AS DWG.
34	GUARNIZIONE	GASKET	1		SEE SP. 1444	Thk. 3	Ø390/330
33	FLANGIA	FLANGE	1		A 283 - C		AS DWG.
32	TRONCHETTO	NOZZLE	1		A 283 - C	Thk. 5	Øe 280x190
31	TRONCHETTO	NOZZLE	1		AISI - 304	Thk. 5	AS DWG.
30	LAMIERA	PLATE	1		A 283 - C	Thk. 5	AS DWG.
29	ZANCA	RAG BOLT	150		A 283 - C	Ø 20x4	AS DWG.
28	ZANCA	RAG BOLT	282		A 283 - C	Ø 20x4	AS DWG.
27	TIRANTE INT. FIL.	STUD BOLT	48		A 307 - B	L = 70	1/2" 13unc 2A
26	DADO ES.	HEAVY HEX. NUT	96		A 307 - B		1/2" 13unc 2B
25	ANGOLARE	ANGULAR	1		A 36	L 60x8	L = 8 mt.
24	ANGOLARE	ANGULAR	1		A 36	L 60x8	L = 11 mt.
23	ANGOLARE PER FL.	ANGULAR FLANGE	S2	1	A 36	L 60x8	L = 6 mt.
22	NERVATURA	RIB	24		A 283 - C		AS DWG.
21	GOLFARE	LIFTING LUG	2	ST.400168	CARBON STEEL	TYPE 1	
20	PROFILATO	SHAPE	1		A 36	UPN 60	L = 11 mt.
19	GUARNIZIONE	GASKET	1		SEE SP. 1444	Thk. 3	Ø 1930 / 1830
18	DISCO	DISK	1		A 283 - C		AS DWG.
17	BULLONE	BOLT	52		A 307 - B	L = 20	1/4" ANSI B1.1
16	PIATTO	PLATE	26		A 283 - C		AS DWG.
15	SUPPORTO COIB.	INSULATION SUPP.	26		A 283 - C	L = 852~	Ø 140 x 4
14	TARGA	NAME PLATE	1	SB-PRS-00119	ALUMINIUM		
13	SUPPORTO TARGA	NAME PL. HOLDER	1	SB-PRS-0012	A 283 - C		
12	NERVATURA	RIB	4		A 283 - C	Thk. 15	Ø 400x475
11	GUARNIZIONE	GASKET	S1	1	SEE SP. 1444	Thk. 3	AS DWG.
10	TIRANTE INT. FIL.	STUD BOLT	S1	40	A 307 - B	L = 50	3/8" 16unc 2A
9	DADO ESAG.	HEAVY HEX. NUT	S1	80	A 307 - B		3/8" 16unc 2B
8	ANGOLARE PER FL.	ANGULAR FLANGE	S1	2	A 36		L 60x60x8
7	LAMIERA BOCC.	NOZZLE PLATE	S1	1	A 283 - C	Thk. 5	AS DWG.
6	PIASTRA DI BASE	BASE PLATE	1		A 283 - C	Thk. 30	Ø 2430 / 1095
5	PIASTRA DI BASE	BASE PLATE	1		A 283 - C	Thk. 15	Ø 3560 / 2430
4	FASCIAME INT.	INTERNAL SHELL	1		A 283 - C	Thk. 5	DEV.7618x6440
3	TRONCHETTO	NOZZLE	1		A 283 - C	Thk. 5	DEV.5676x194
2	CONO	CONE	1		A 283 - C	Thk. 5	AS DWG.
1	FASCIAME	SHELL	1		A 283 - C	Thk. 5	DEV.10629x7485

NOTE GENERALI SECONDO SB-PRS-SP001-0
GENERAL REMARKS ACCORDING SB-PRS-SP001/0
VEDERE SUL DATA-SHEET A PROGETTO.
SEE ON PROJECT DATA-SHEET.
PREVEDERE LA COSTRUZIONE DI SETTORI CONTROMARCATI, MA NON CALANDRATI, (CON ESCLUSIONE DELLE PARTI CONICHE) TRASPORTABILI SU STRADA IN CONFORMITA' ALLE NORME VIGENTI.
PROVIDE THE CONSTRUCTION IN COUNTERMARKED SECTIONS, NOT ROLLED (EXCLUDING THE CONE SHAPED PARTS) TO BE SUITABLE FOR ROAD TRANSPORT ACCORDING TO THE REGULATIONS IN FORCE.
IL COSTRUTTORE PROVVEDERA' ALLA MARCATURA DEI PEZZI CON LE RELATIVE POSIZIONI PER IL MONTAGGIO (SEGUITO DELL' ITEM DELL' APPARECCHIO) E LE COMUNICHERA' TEMPESTIVAMENTE AL COMMITTENTE.
THE MANUFACTURER WILL PROVIDE MARKING OF PIECES WITH THE CORRESPONDING POSITIONS FOR ASSEMBLY (FOLLOWED BY THE EQUIPMENT ITEM) INFORMING THE PURCHASER ACCORDINGLY.

3	MODIFIED WHERE INDICATED WITH Ⓢ AND BASE PLATE POSITION '6' DIMENSION DEFINED	G.R.	28/02/11
2	MODIFIED WHERE INDICATED WITH Ⓢ	G.R.	19/10/10
1	BURNER CONNECTION DEFINED	G.R.	08/10/10

REVISION

REVISION HISTORY

Storia delle revisioni

REVISION	REVISION HISTORY	Storia delle revisioni
1	BURNER CONNECTION DEFINED	08/10/10

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Desmet Ballestra s.p.a.

MILANO - Italy

desmet ballestra

DRAWING N° / Disegno N°

1E35-30-1115-1

CUSTOMER N° / Nr. Cliente

-

JOB

Comessa

1E35Z

SHEET

1 / 1

PLANT

Scala

SABIZ

SCALA

Scala

TITLE

Titolo

GENERATORE D'ARIA CALDA Kcal/h 12.000.000

ITEM

Posizione

64H2

REFERENCE DWG.

Riferimento dwg.

HOT AIR GENERATOR Kcal/h 12.000.000

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