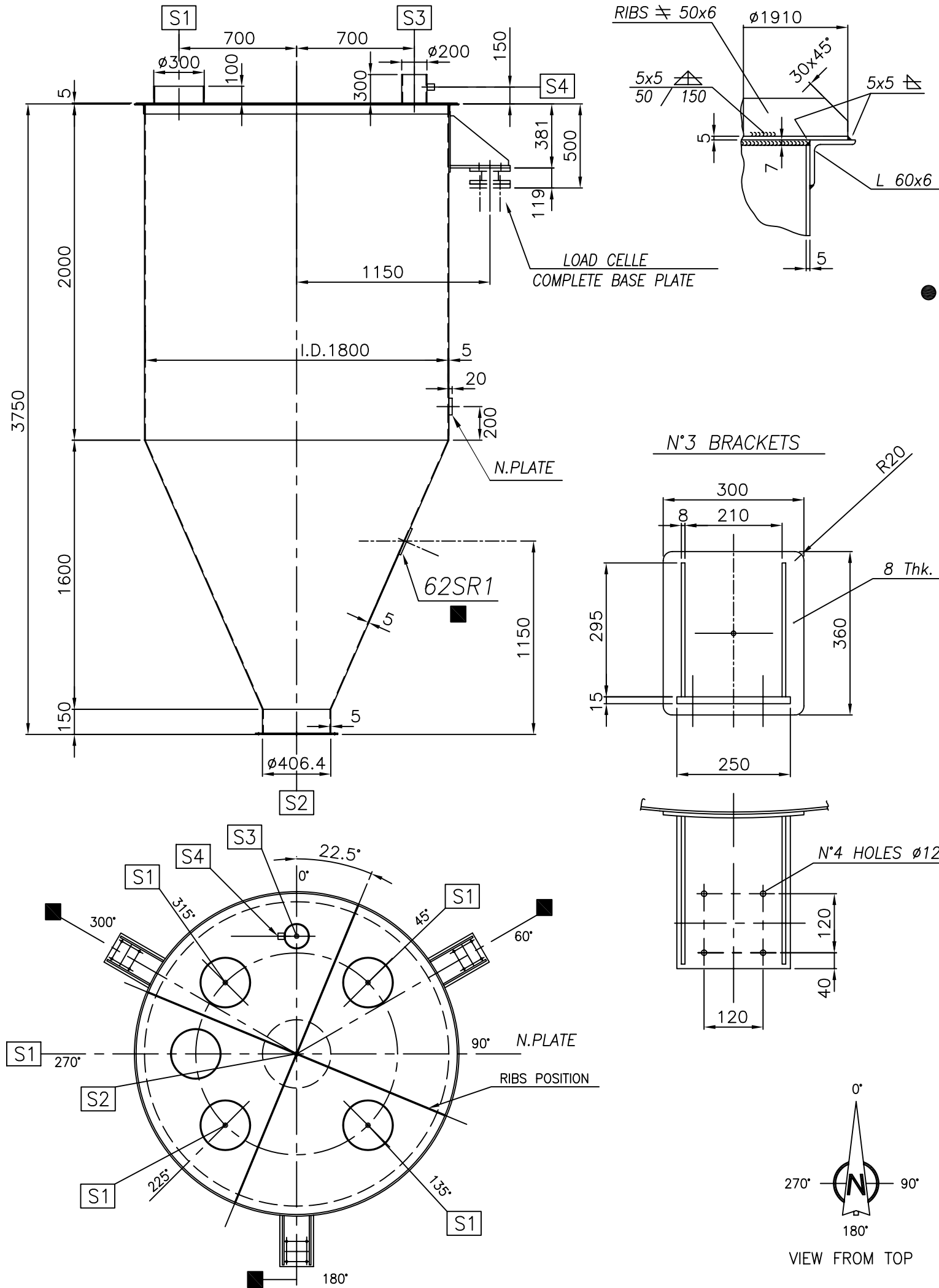
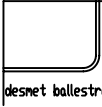


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<div></div>				CUSTOMER _____				DWG. <u>1E35 . 35 . 1111-1</u>									
				PLANT <u>Sabiz 25000</u>				JOB <u>1E35Z</u>									
ITEM <u>62WG1</u> N°REQUIRED <u>1</u>				SOLID RAW MATERIAL WEIGHING HOPPER				SHEET <u>1</u> OF <u>1</u>									
FLOW SHEET <u>1E35 . 10 . 1103</u>				THE MASTER VERSION OF THIS DOCUMENT IS STORED AS A DIGITAL FILE IN A SOFTWARE ARCHIVE - APPROVAL PROCESS IS DIGITALLY MANAGED, DETAILS DO NOT SHOW ON PAPER COPIES.													
REV.		DATE		DRAWN		DESCRIPTION											
2		02.11.10		G.R.		PNEUMATIC VIBRATOR TYPE DEFINED											
3		25.11.10		G.R.		PNEUMATIC VIBRATOR ITEM MODIFIED AND RELATIVE ORIENTATION ADDED											
NOZZLES												DESIGN DATA			SHELL	TUBE	JACKET
POS.	SIZE	RATING		N°	SERVICE	THK.	NOZZLES ORIENTATION	OPERATING PRESSURE Bar (g)				0					
S1	ø300	AS DWG		5	PRODUCT INLET	5	AS DWG	DESIGN PRESSURE Bar (g)				0					
S2	400	UNI 2276		1	PRODUCT OUTLET	5	Ø	HYDROSTATIC TEST PRESSURE Bar (g)				—					
S3	ø200	AS DWG		1	DEDUSTING	5	AS DWG	PNEUMATIC TEST PRESSURE Bar (g)				—					
S4	1/4" F	ANSI B1.20.1 NPT - 3000#		1	P CONNECTION	—	AS DWG	OPERATING TEMPERATURE °C				30					
								DESIGN TEMPERATURE °C				50					
								FLUID/SPECIFIC WEIGHT 0,7 Kg/dm3				Solid mixture					
								HEAT EXCHANGE SURFACE m2				—					
								HEAT TREATMENT				—					
								X-RAY TEST				—					
								PENETRATING LIQUIDS TEST				—					
								JOINT EFFICIENCY				—					
								CORROSION ALLOWANCE mm				—					
								GEOMETRIC CAPACITY litri				6600~					
								INSPECTION INSTITUTE				DESMET BALLESTRA					
								CODE				STD. BALLESTRA					
								WEIGHTS									
								EMPTY 900~ Kg				OPERATING 5100~ Kg					
								WATER FILLED _____ Kg									
								STD. DETAILS				ENCLOSED DWG					
NAME PLATE POSITION							AS DWG	PAINTING				SB-ATI-SP002/4					
MATERIALS								NAME PL. HOLDER				SB-PRS-00121/0					
								NAME PLATE				SB-PRS-00119/0					
								GENERAL NOTES				SB-PRS-SP001/0					
SHELL					A 283 Gr. C			WELDING BEVEL				SP. 1344/0					
COVER					A 283 Gr. C												
CONE					A 283 Gr. C												
SHAPES					A 36												
BRACKET					A 283 Gr. C												
NOZZLES					A 106 Gr. B												
FLANGE					A 105												
INSULATION : NO																	
NOTE: N°3 LOAD CELL TEA TYPE : C2S "CTIC22" — 5000 Kg. " BALLESTRA'S SUPPLY "																	
■ 62SR1 — N°3 PNEUMATIC VIBRATOR "VIMEC" TYPE VAR-4 (AT 120° POSITION)																	
● COMPLETE WITH COUNTERFLANGE																	
Comp. Code: 2C57-62WG1-F1-R5.dwg												RIF. D.S					