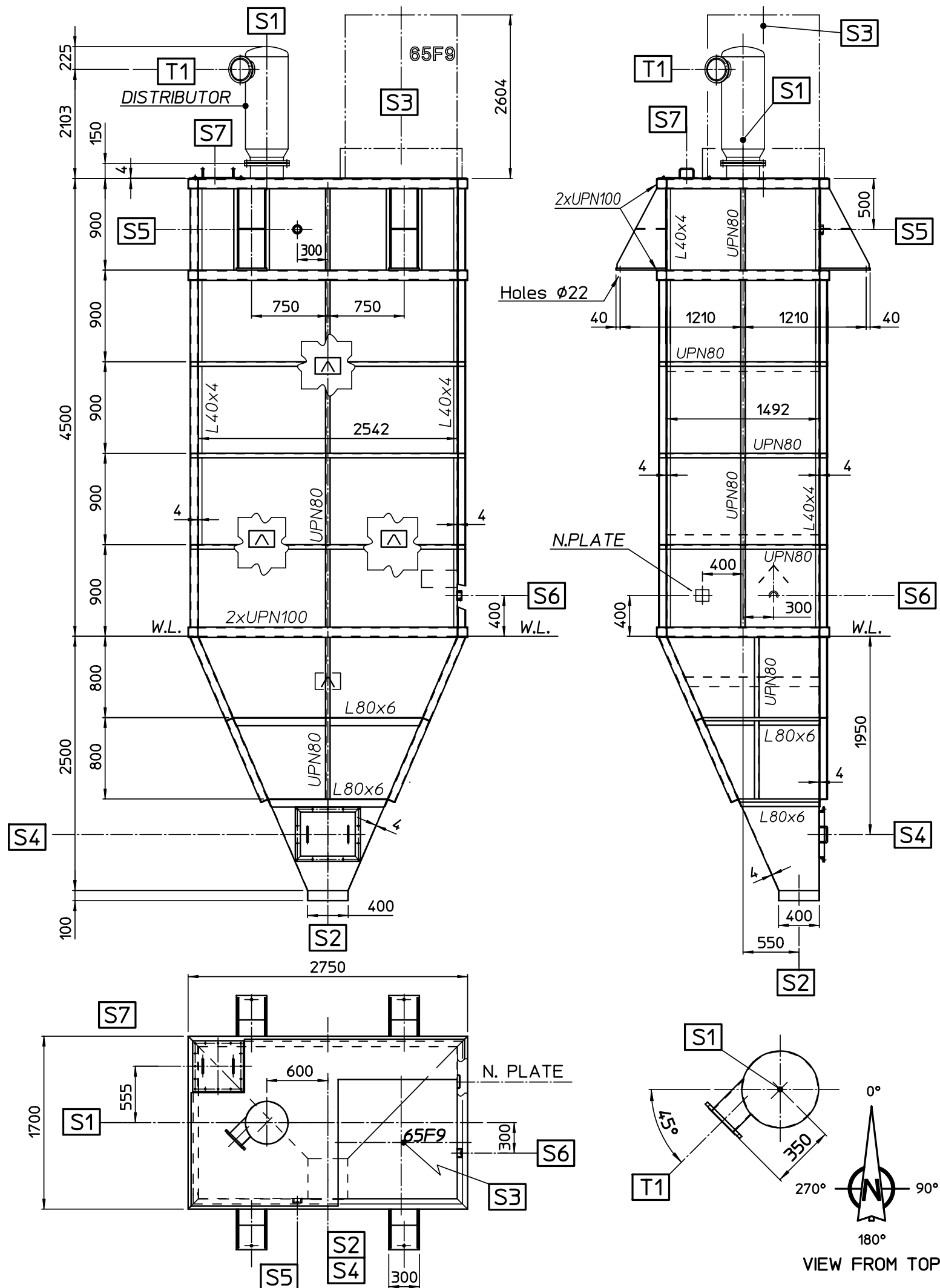


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<div><div></div><div>desmet ballestra</div></div>		ITEM 65V2		CUSTOMER				DWG. 1E35. 35 . 1123-1					
		N°REQUIRED 1		BENONTNITE SILO				FLOW SHEET 1E35 . 10 . 1106					
				PLANT SABIZ 25000		JOB 1E35Z		SHEET 1 OF 1					
Rev.	Date	Drawn	Description										
0	06.07.10	G.R.	ISSUED FOR INFORMATION										
1	30.09.10	G.R.	PLAN ORIENTATION AND FILTER DIMENSION DEFINED										
2													
3													
4													
THE MASTER VERSION OF THIS DOCUMENT IS STORED AS A DIGITAL FILE IN A SOFTWARE ARCHIVE - APPROVAL PROCESS IS DIGITALLY MANAGED, DETAILS DO NOT SHOW ON PAPER COPIES.													
NOZZLES								DESIGN DATA					
POS.	SIZE	RATING	N°	SERVICE	THK.	NOZZLES ORIENT.	OPERATING PRESSURE	Bar (g)	0				
S1	300	EN-1092-1/01/B1 PN 25	1	DISTRIBUTOR CONN.	4	AS DWG.	DESIGN PRESSURE	Bar (g)	-0.04				
S2	400x400	AS DWG	1	PRODUCT OUTLET	4	AS DWG.	HYDROSTATIC TEST PRESSURE	Bar (g)	-				
S3	1100x1100	AS DWG	1	FILTER CONNECTION		AS DWG.	PNEUMATIC TEST PRESSURE	Bar (g)	-				
S4	450x550	ST. 400032	1	INSPECTION DOOR		AS DWG.	OPERATING TEMPERATURE	°C	40				
S5	Rp 2 1/2"	UNI ISO 7/1	1	LSH CONNECTION	11.13	AS DWG.	DESIGN TEMPERATURE	°C	65				
S6	Rp 2 1/2"	UNI ISO 7/1	1	LSL CONNECTION	11.13	AS DWG.	FLUID/SPECIFIC WEIGHT 0.65-0.85 Kg/dm3	BENONTNITE					
S7	500x500	ST. 40206	1	INSPECTION DOOR		AS DWG.	HEAT EXCHANGE SURFACE	m2	-				
							HEAT TREATMENT	-					
							X-RAY TEST	-					
							PENETRATING LIQUIDS TEST	-					
							JOINT EFFICIENCY	0.7					
							CORROSION ALLOWANCE	mm	-				
							GEOMETRIC CAPACITY	dm3	21000				
							INSPECTION INSTITUTE CUSTOMER						
							CODE STD. BALLESTRA						
							WEIGHTS						
							EMPTY ~3500 Kg		OPERATING ~18600 Kg				
							STD. DETAILS				ENCLOSED DWG.		
							WORKING DWG .				1E35-30-1123/0		
T1	150	SB-ATI-PF002	1	PRODUCT INLET	4.78		PAINTING				SB-ATI-SP002/4		
NAME PLATE POSITION							GENERAL NOTES				SB-PRS-SP001/0		
MATERIALS OR EQUIVALENT							NAME PLATE				SB-PRS-00119/0		
SHELL/COVER				A 283 C			NAME PLATE HOLDER				SB-PRS-00121/0		
NOZZLES				A 283 C / A 106 B			INSPECTION DOOR 'S4'				ST.400.032/0		
GASKET				See SP. 1444/1			INSPECTION DOOR 'S7'				ST.40206/3		
SECTION IRON				A 36			LEVEL INDICATOR 'S5-S6"				ST.1365/0		
BRACKETS				A 283 C			DISTRIBUTOR 'TYPE D'				ST. 41027/1		
BOLTS				A 307 B									
FLANGE				A 105									
							INSULATION: NO						
NOTE : FILTERS 65F9 'BOLDROCCHI' TYPE MBC S D 20 A L													
						2C57.30.019/0				RIF. D.S.			