

FOR CONTINUATION AREA 2

PLAN FROM  $\nabla 4500$  TO  $\nabla 10500$

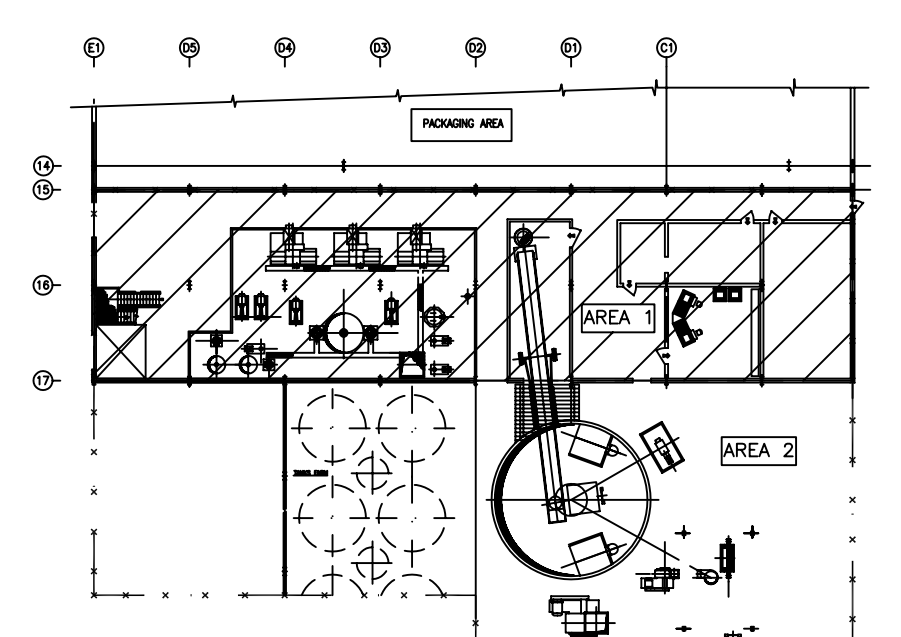
THIS DRAWING IS VALID FOR  
PIPING SUPPORT ONLY

● SUPPLIED WITH COUNTER FLG.-BOLTS AND GASKETS									
NOZZLE CHART									
EQUIPMENTS ITEM	COORDINATES				ORIENTATION		NOTES		
	POS.	SIZE	RATING	DIST. FROM EQUIP.	NORTH	EAST			
FOUNDATION ELEVATION									
62A1A $\nabla 4400$	S1	2"	30-8F-150	465	5408	0'	45'	SOLIDS INLET	
	S2	2"	30-8F-150	360	5458	150'	0'	WATER INLET	
	S3	3"	30-8F-150	360	5458	180'	0'	SLURRY RETURN	
	S4	4"	30-8F-150	380	5400	105'/285'	20'	SIGHT GLASS	
	S5	4"	30-8F-150	700	4950	255'	90'	OVER FLOW	
	S6	2"	30-8F-150	360	5458	60'	0'	STEAM SUCTION	
	S8	2"	30-8F-150	360	5458	60'	0'	STEAM SUCTION	
	S9	8"	30-8F-150	465	5408	240'	45'	RESERVE	
62A1B $\nabla 4400$	T1	1"	30-8F-150	700	4930	315'	90'	VB INLET	
	S1	2"	30-8F-150	465	5408	0'	45'	SOLIDS INLET	
	S2	2"	30-8F-150	360	5458	150'	0'	WATER INLET	
	S3	3"	30-8F-150	360	5458	180'	0'	SLURRY RETURN	
	S4	4"	30-8F-150	380	5400	105'/285'	20'	SIGHT GLASS	
	S5	4"	30-8F-150	700	4950	255'	90'	OVER FLOW	
	S6	2"	30-8F-150	360	5458	60'	0'	STEAM SUCTION	
	S8	2"	30-8F-150	360	5458	60'	0'	STEAM SUCTION	
63A2 $\nabla 6000$	S1	8"	30-8F-150	900	7300	225'	0'	SLURRY INLET	
	S2	10"	30-8F-150	900	7300	180'	0'	SLURRY INLET	
	S3	10"	30-8F-150	900	7300	0'	0'	SLURRY INLET	
	S4	6"	30-8F-150	900	7300	0'	0'	SLURRY INLET	
	S5	6"	30-8F-150	650	7350	145'/325'	15'	SIGHT GLASS	
	S6	20"	AS DNG	650	7450	270'	15'	MANHOLE	
	S7	1"	WP3000	1450	4600	45'	90'	TI CONNECTION	
	S13	1"	WP3000	1450	4600	65'	90'	TE CONNECTION	
64K6/7 $\nabla 4600$	T2	11/2"	30-8F-150	1450	6626	245'	90'	WH INLET	
	S	125	AS DNG	/	/	0'	0'	SUCTION	
	D	100	AS DNG	738	4756	180'	0'	DELIVERY	

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NOZZLE CHART									
EQUIPMENTS ITEM	COORDINATES				ORIENTATION		NOTES		
	POS.	SIZE	RATING	DIST. FROM EQUIP.	NORTH	EAST			
FOUNDATION ELEVATION									
64V6 $\nabla 10400$	S2	2"	30-8F-150	4	6350	90'	180'	PRODUCT OUTLET	
	S5	2"	30-8F-150	4	7950	90'	180'	LSL CONNECTION	
	A	4"	AS DNG	6	6300	AS DNG	0'	PRODUCT INLET	
	B	4"	AS DNG	1500	5550	270'	180'	PRODUCT OUTLET	
64WG3 $\nabla 4600$	C	4"	AS DNG	1500	6350	270'	0'	DEGUSTING	
	D	1/2"	INPT	1500	6275	270'	270'	PRESSURE TAP	
	A	4"	AS DNG	6	6300	AS DNG	0'	PRODUCT INLET	
	B	4"	AS DNG	1500	5550	270'	180'	PRODUCT OUTLET	
64WG4 $\nabla 4600$	C	4"	AS DNG	1500	6350	270'	0'	DEGUSTING	
	D	1/2"	INPT	1500	6275	270'	270'	PRESSURE TAP	
	S1	4"	AS DNG	1500	5247	AS DNG	0'	PRODUCT INLET	
	S2	4"	AS DNG	HOLD	4955	0'	90'	AIR INLET	
64Z1/2 $\nabla 4870$	S3	10"	AS DNG	HOLD	4955	180'	90'	AIR OUTLET	

REFERENCE DRAWINGS	
DESCRIPTION DRAWINGS	NUMBER DRAWINGS
PLOT PLAN	1E35-20-102
FOUNDATION PLAN	1E35-55-1101
KEY-PLAN	1E35-60-1101
P.&I. DIAGRAM - SOLID PROPORTIONING - SECTION 62	1E35-10-1103 SH.1
P.&I. DIAGRAM - OFF. SPEC. POWDER DISSOLVING/RECOVERING - SECTION 62	1E35-10-1104 SH.2
P.&I. DIAGRAM - SLURRY PREPARATION - SECTION 63	1E35-10-1104 SH.1
P.&I. DIAGRAM - SLURRY HOMOGENEIZING AND PUMPING - SECTION 63	1E35-10-1104 SH.2
P.&I. DIAGRAM - SLURRY HOMOGENEIZING AND PUMPING - SECTION 64	1E35-10-1105 SH.1
P.&I. DIAGRAM - ZEDITE DOSING TO SPRAY DRYING TOWER - SECTION 64	1E35-10-1105 SH.2
P.&I. DIAGRAM - CONTINUOUS POST BLENDING - SECTION 65	1E35-10-1106 SH.1
P.&I. DIAGRAM - PACKAGING SYSTEM - SECTION 65	1E35-10-1106 SH.2-3
UTILITIES PLANIMETRIC DIAGRAM	1E35-10-1110
PIPING CONNECTION FOR INSTRUMENT	SB-AT1-PV001
INSULATION SPECIFICATION	SB-AT1-SP030
WATER TRACINGS SPECIFICATION	SB-AT1-SP037
STEAM TRACINGS SPECIFICATION	SB-AT1-SP036
SKETCHES FOR DEGUSTING NETWORK	1E35-60-1119
"T" PIECES LIST -	1E35-65-1111
PIPING SUPPORT LIST AREA 1	1E35-60-1111

SECTION Z-Z



KEY-PLAN

NOTE GENERALI - GENERAL NOTES

- 1  $\nabla$  ELEVATION FONDO TUBO O ELEVATION GENERICA  
ELEVATION TO PIPE BOTTOM OR GENERAL ELEVATION
- 2  $\nabla$  ELEVATION ASSE TUBO  
ELEVATION TO PIPE CENTERLINE
- 3  $\nabla$  ELEVATION ASSE VALVOLA  
ELEVATION TO VALVE CENTERLINE
- 4  $\nabla$  ELEVATION FACCA INFERIORE FLANGIA  
ELEVATION TO BOTTOM FACE OF FLANGE
- 5  $\nabla$  ELEVATION FACCA SUPERIORE FLANGIA  
ELEVATION TO TOP FACE OF FLANGE
- 6 TUTTE LE QUOTE SONO RIFERITE ALLO "0.00" DELL'IMPIANTO CORRISPONDENTE ALLA MASSIMA ELEVATION DEL PAVIMENTO FINITO.  
ALL ELEVATION ARE REFERRED TO PLANT ELEVATION "0.00", CORRESPONDING TO MAXIMUM FINISHED FLOOR ELEVATION.
- 7 PREVEDERE SFARI SUI PUNTI ALTI E DRENAGGI NEI PUNTI BASSI DELLE TUBAZIONI. INDICARE SULLE TAVOLE DI MONTAGGIO I DRENAGGI E/O GLI SFARI NON INDICATI SUGLI SCHEMI.  
PROVIDE VENTS AT HIGHEST POINT AND DRAINS AT LOWEST POINTS OF LINES.  
DRAWING AND/OR VENTS COVERED BY ISOMETRIC SKETCHES SHALL BE PROVIDED ON PIPING ARRANGEMENT DRAWINGS.

ISSUED FOR CONSTRUCTION		M.B.	
0	ISSUED FOR CONSTRUCTION	19/11/10	
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