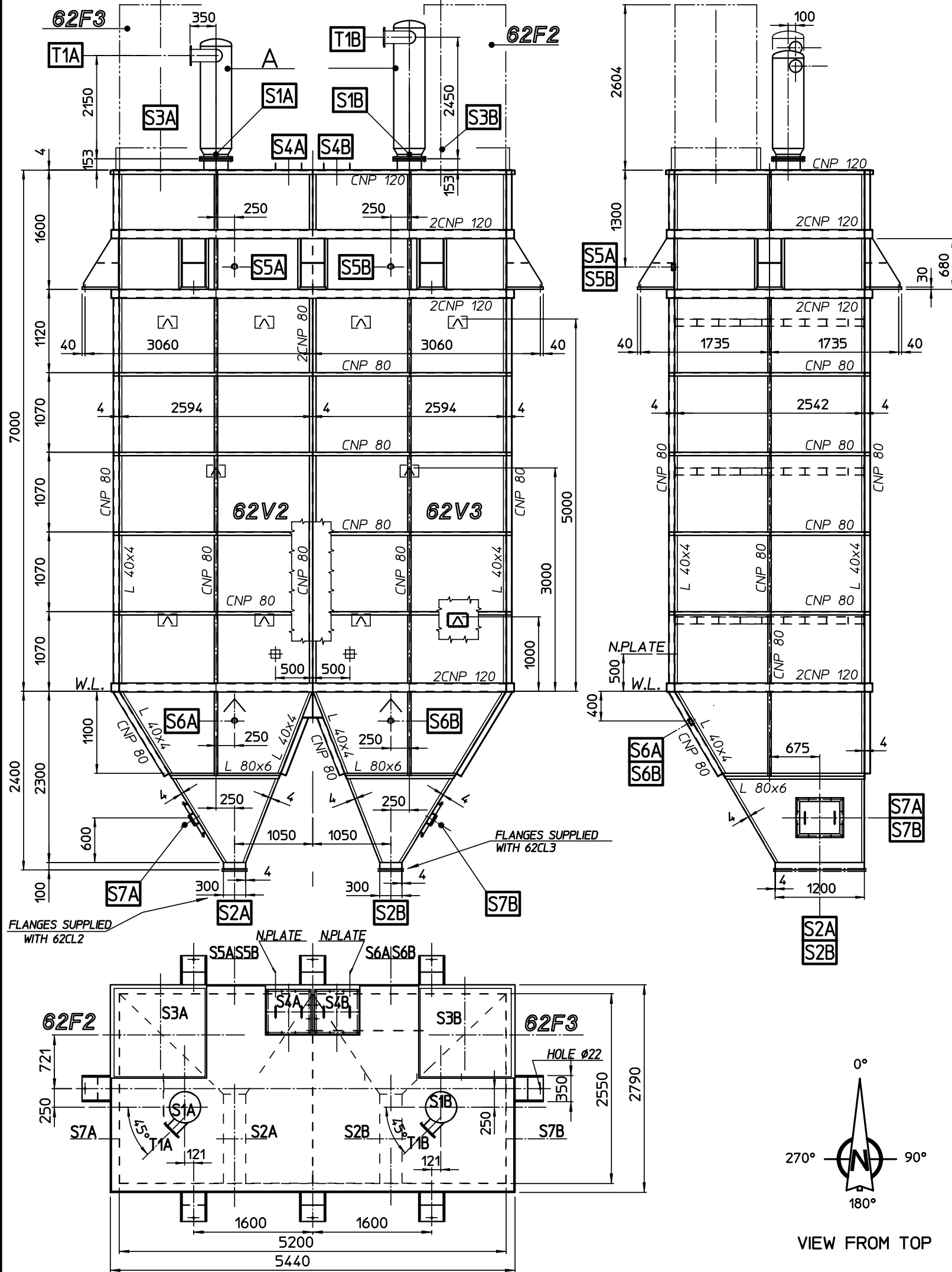
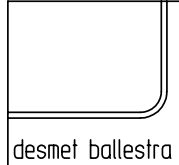


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	ITEM		CUSTOMER			DWG. 1E35. 35 . 1106-1		
	62V2-V3		SODIUM CARBONATE / S.T.P.P. Silo			FLOW SHEET 1E35 . 10 . 1103		
	N°REQUIRED 1		PLANT SABIZ		JOB 1E35Z		SHEET 1 OF 1	

Rev.	Date	Drawn	Description				
0	06.07.10	G.R.	ISSUED FOR INFORMATION				
1	28.09.10	G.R.	FILTER DISPOSITION AND PLAN ORIENTATION DEFINED				
2	13.10.10	G.R.	EXTERNAL DIMENSIONS ON TOP WIEW MODIFIED				
3							
4							

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UNI 6082-67							NOZZLES		DESIGN DATA		62V2	62V3
POS.	SIZE	RATING	N°	SERVICE	THK.	NOZZLES ORIENT.			OPERATING PRESSURE	Bar (g)	0	0
S1	300	EN 1092-1/01/B1 PN.2,5	2	DISTRIBUTOR CONN.	4				DESIGN PRESSURE	Bar (g)	-0.04	-0.04
S2	1200x300	AS DWG	2	PRODUCT OUTLET	4				HYDROSTATIC TEST PRESSURE	Bar (g)	-	-
S3	1750x1060	AS DWG	2	FILTER CONNECTION	-				PNEUMATIC TEST PRESSURE	Bar (g)	-	-
S4	600x600	SB-PRS-00233	2	INSPECTION DOOR	4				OPERATING TEMPERATURE	°C	40	40
S5	Rp 2 1/2"	UNI ISO 7/1	2	LSH CONNECTION	11,13				DESIGN TEMPERATURE	°C	65	65
S6	Rp 2 1/2"	UNI ISO 7/1	2	LSL CONNECTION	11,13				FLUID/SPECIFIC WEIGHT	Kg/dm3	Sodium carbonate 1030	S.T.P.P. 640
S7	450x550	ST. 400032	2	INSPECTION DOOR	4				HEAT EXCHANGE SURFACE	m2	-	-
									HEAT TREATMENT		-	-
									X-RAY TEST		-	-
									PENETRATING LIQUIDS TEST		-	-
									JOINT EFFICIENCY		-	-
									CORROSION ALLOWANCE	mm	-	-
									GEOMETRIC CAPACITY	litri	53000	53000
									INSPECTION INSTITUTE	CUSTOMER		
									CODE	STD. BALLESTRA		
									EMPTY ~12300 Kg	OPERATING ~96000 Kg		
									STD. DETAILS		ENCLOSED DWG.	
T1B	125	SB-ATI-PF002	1	PRODUCT INLET	3,96				WORKING DWG .		1E35-30-1106/1	
T1A	150	SB-ATI-PF002	1	PRODUCT INLET	4,78				PAINTING		SB-ATI-SP002/4	

NAME PLATE POSITION				GENERAL NOTES				SB-PRS-SP001/0							
MATERIALS OR EQUIVALENT				NAME PLATE				SB-PRS-00119/0							
SHELL/COVER				A 283 C				NAME PLATE HOLDER				SB-PRS-00121/0			
NOZZLES				A 283 C / A 106 B				INSPECTION DOOR "S7"				ST.400.032/0			
GASKET				See SP. 1444/1				LEVEL INDICATOR "S5-S6"				SP. 1365/0			
SECTION IRON				A 36				INSPECTION DOOR "S4"				SB-PRS-00233/2			
BRACKETS				A 285 C				DISTRIBUTOR S1A "TYPE S"				ST. 41027/1			
BOLTS				A 307 B				DISTRIBUTOR S1B "TYPE S"				ST. 400191/1			
FLANGE				A 105											