

技术要求:

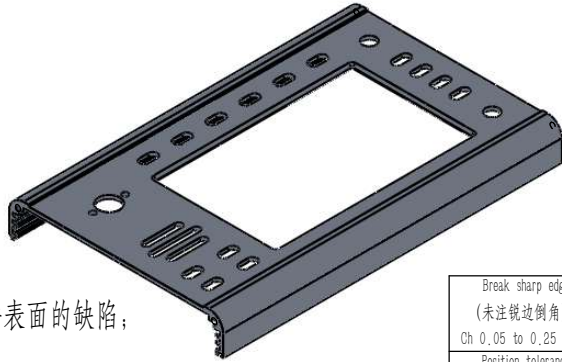
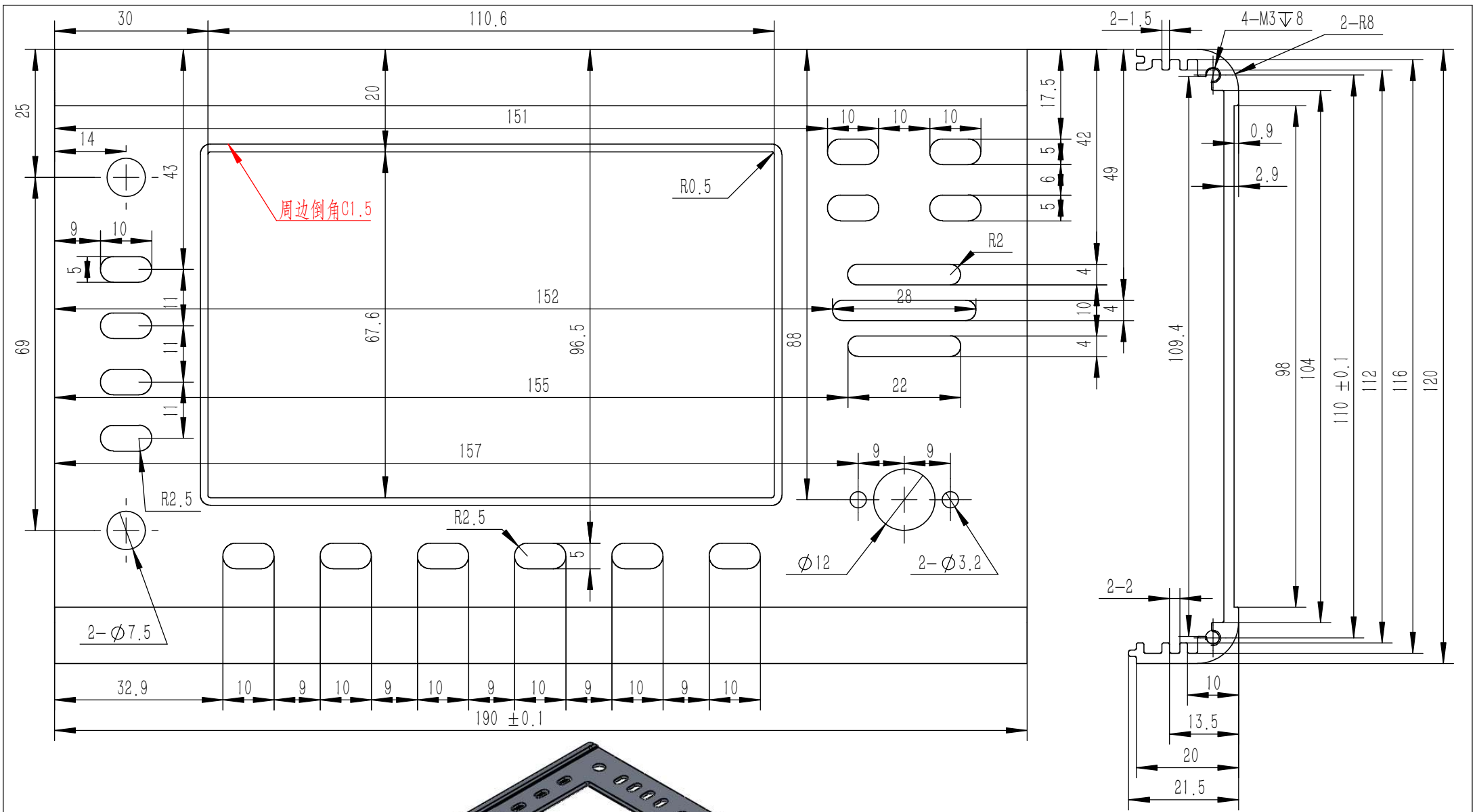
- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件 (包括外购、外协件) 必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净, 不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等, 并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件, 装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

业务代码: FS-WMB-K17C-120-40-190等级A

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°
Position tolerances (未注位置公差): ±0.05

Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°

5	YG-K17C-0267-004	下壳体	6063-T5	1	0.184	
4	YG-TY-DZLS-001	凸台不锈钢内六角杯头螺丝M3X8	SUS 304	8	0.001	
3	YG-K17C07-0267-002	K17C浅灰色塑料端盖	ABS	2	0.017	
2	YG-K17C-0267-003	挡板	5052-H32	2	0.018	
1	YG-K17C-0267-001	上壳体	6063-T5	1	0.137	
序号 (Item)	图号 (Drawing Number)	名称 (Part Name)	材料 (Material)	数量 (QTY)	单重 (Weight)	备注 (Note)
Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4		Material (材料): (装配图) Weight: (重量) (Kg): 0.401		YONGU 永固		
		Protection: (表面处理):				
		Part Name (零/部件名称):		Drawing Number (图号):		
		K17D壳体		YG-K17C-0267-000		
Drawn by (绘图): 郭晓锋		Date (日期): 2024.03.09		Size: (图幅): A2		☞⊕
Check by (校对):		Date (日期):		Scale (比例): 1:1		Sheet (页数):
Signature by (批准):		Date (日期):		Revision (版本): A1		1 / 1

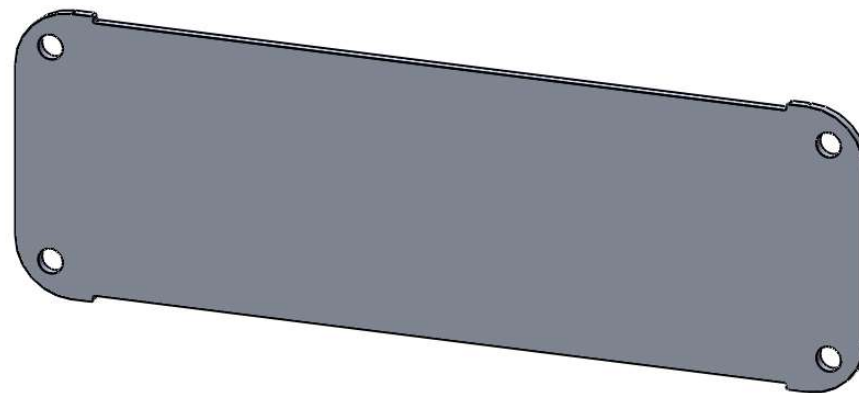
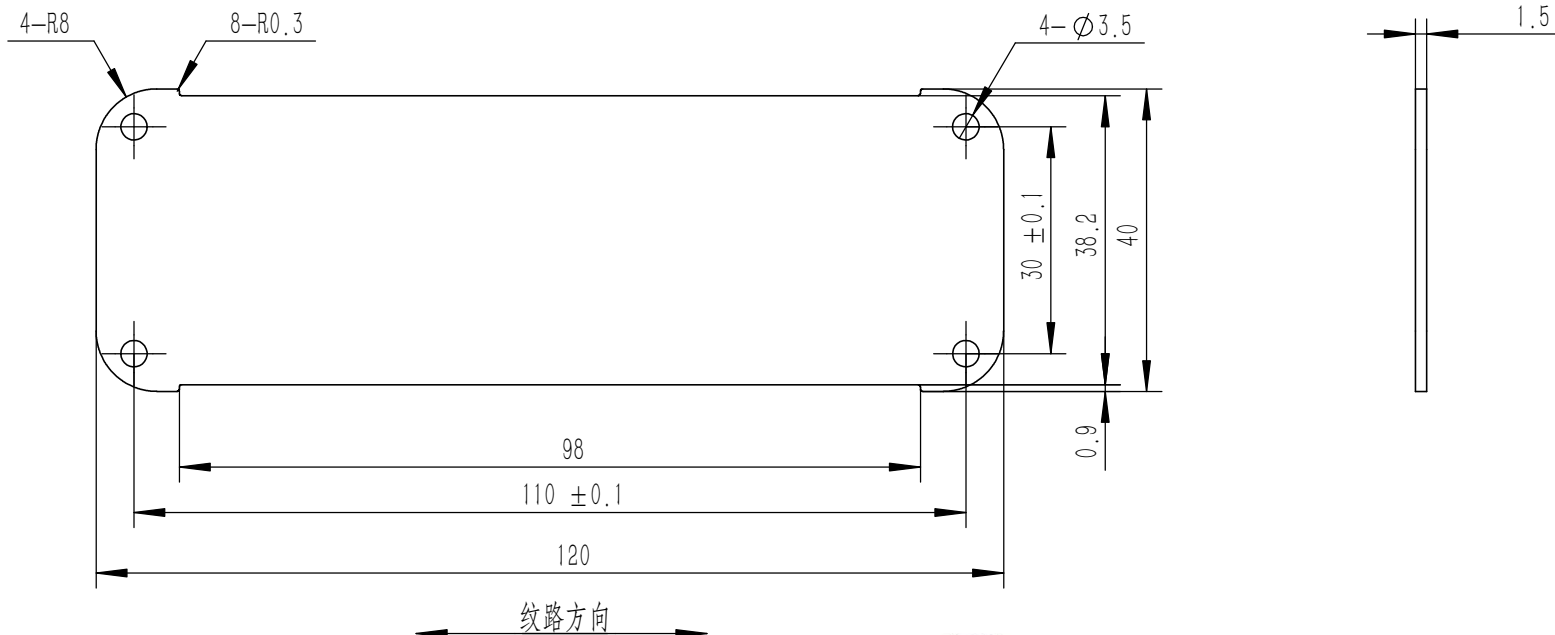


- 技术要求:
- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
 - 2、去除毛刺飞边,锐角倒钝;
 - 3、未标注尺寸见3D数模。

业务代码: FS-WMB-K17C-120-40-190等级A

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

Tolerances (未注公差):		Material (材料): 6063-T5		YONGU 永固	
0.5 to 6 ± 0.1		Weight: (重量) (Kg) 0.137			
6 to 30 ± 0.2		Protection: (表面处理): 喷砂皓月银, 现货开孔			
30 to 120 ± 0.3		Part Name (零/部件名称): 上壳体		Drawing Number (图号): YG-K17C-0267-001	
120 to 400 ± 0.4					
Angular tolerances (未注角度公差):		上壳体			
<6° ± 10'				Drawn by (绘图):郭晓锋	
<30° ± 20'				Date (日期): 2024.03.09	
<120° ± 30'				Size: (图幅): A4	
>120° ± 1°				Scale (比例): 1:1	
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		Signature by (批准):		Revision (版本): A1	
		Date (日期):		1 / 1	

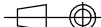


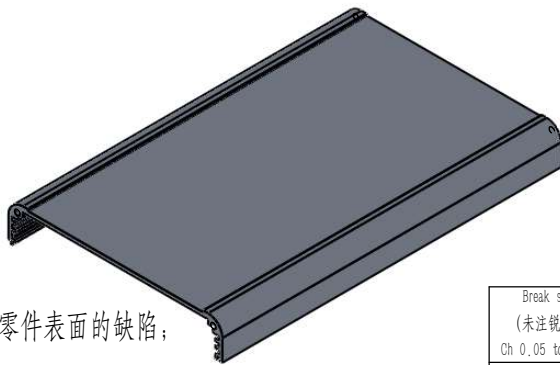
技术要求:

- 零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 去除毛刺飞边, 锐角倒钝;
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业务代码: FS-WMB-K17C-120-40-190等级A

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

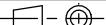
<div>Tolerances</div> <div>(未注公差):</div> <div>0.5 to 6 ± 0.1</div> <div>6 to 30 ± 0.2</div> <div>30 to 120 ± 0.3</div> <div>120 to 400 ± 0.4</div>	Material (材料): 5052-H32		<div>YONGU</div> <div>永固</div>	
	Weight: (重量) (Kg) 0.018			
	Protection: (表面处理): 喷砂皓月银, 现货开孔			<div>Drawing Number (图号):</div> <div>YG-K17C-0267-003</div>
	Part Name (零/部件名称): <div>挡板</div>			
<div>Angular tolerances</div> <div>(未注角度公差):</div> <div><6° ± 10'</div> <div><30° ± 20'</div> <div><120° ± 30'</div> <div>>120° ± 1°</div>	<div>Drawn by (绘图): 郭晓锋</div>	<div>Date (日期): 2024.03.09</div>	<div>Size: (图幅): A4</div>	<div></div>
	<div>Check by (校对):</div>	<div>Date (日期):</div>	<div>Scale (比例): 1:1</div>	<div>Sheet (页数):</div>
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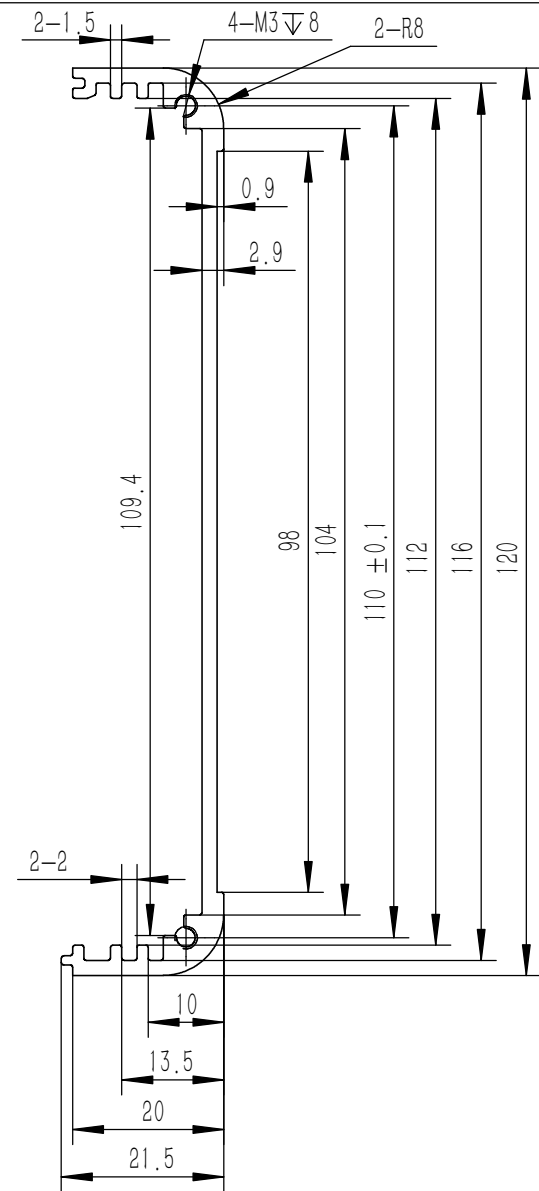


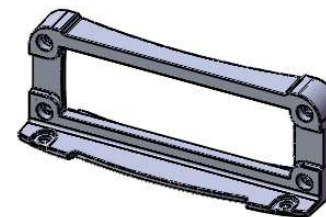
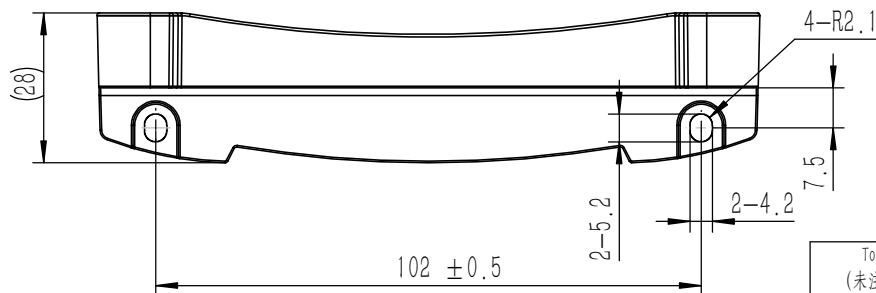
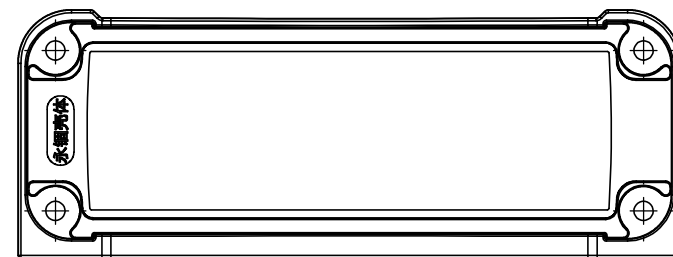
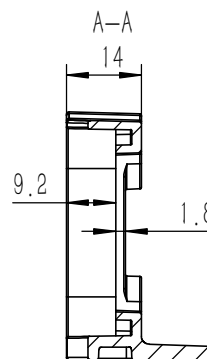
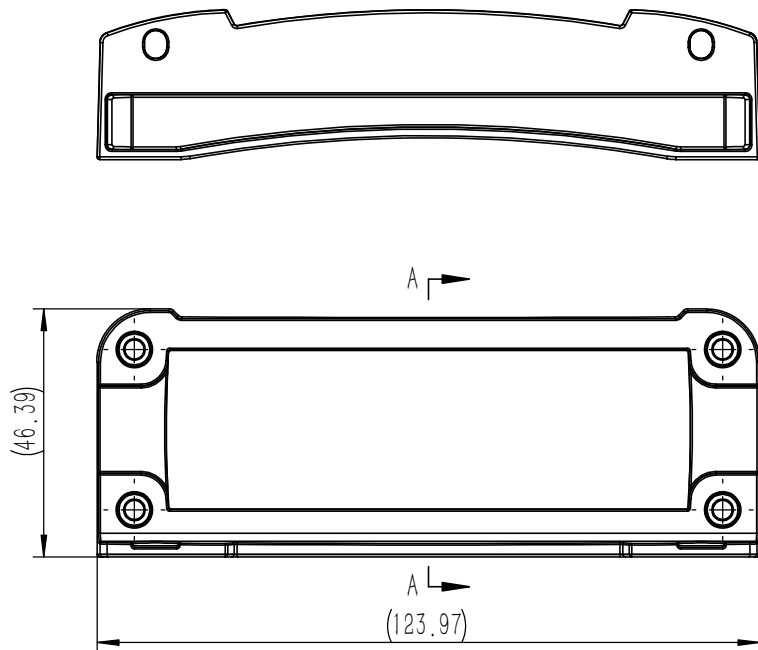
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 - 去除毛刺飞边, 锐角倒钝;
 - 未标注尺寸见3D数模。

业务代码: FS-WMB-K17C-120-40-190等级A

Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°
Position tolerances (未注位置公差): ±0.05	

Tolerances (未注公差) :		Material (材料) : 6063-T5		YONGU 永固	
0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4		Weight: (重量) (Kg) 0.184			
Protection: (表面处理) : 喷砂皓月银, 现货开孔					
Part Name (零/部件名称) :				Drawing Number (图号) :	
Angular tolerances (未注角度公差) : <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°				下壳体 YG-K17C-0267-004	
Drawn by (绘图) : 郭晓锋		Date (日期) : 2024.03.09		Size: (图幅) : A4	
Check by (校对) :		Date (日期) :		Scale (比例) : 1:1	Sheet (页数) :
Signature by (批准) :		Date (日期) :		Revision (版本) : A1	1 / 1

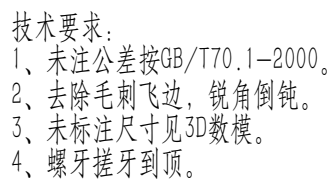




技术要求:
1、零件表面不允许有收缩、凹陷、熔接痕、水纹、顶白及飞边等缺陷
2、未标注尺寸见3D数模。

业务代码: FS-WMB-K17C-120-40-190等级A

<div>Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4</div>	Material (材料): ABS		YONGU 永固		
	Weight: (重量) (Kg) 0.017				
	Protection: (表面处理): 喷橡胶漆				
	Part Name (零/部件名称): K17C浅灰色塑料端盖		Drawing Number (图号): YG-K17C07-0267-002		
<div>Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45°</div>	<div>Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°</div>	Drawn by (绘图): 郭晓锋	Date (日期): 2024.03.09	Size: (图幅): A3	<div></div> <div>Sheet (页数): 1 / 1</div>
<div>Position tolerances (未注位置公差): ± 0.05</div>		Check by (校对):	Date (日期):	Scale (比例): 1:1	
		Signature by (批准):	Date (日期):	Revision (版本): A1	



业务代码: FS-WMB-K17C-120-40-190等级A

Tolerances (未注公差):		Material (材料): SUS 304			
0.5 to 6 ± 0.1		Weight: (重量) (Kg)			
6 to 30 ± 0.2		Protection: (表面处理): 不锈钢本色			
30 to 120 ± 0.3		Part Name (零/部件名称): 凸台不锈钢内六角杯头螺丝M3X8		Drawing Number (图号):	
120 to 400 ± 0.4				YG-TY-DZLS-001	
Angular tolerances (未注角度公差):		Drawn by (绘图): 郭晓锋	Date (日期): 2024.03.09	Size: (图幅): A4	
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<30° ± 20'		Signature by (批准):	Date (日期):	Revision (版本): A1	/
<120° ± 30'					
>120° ± 1°					