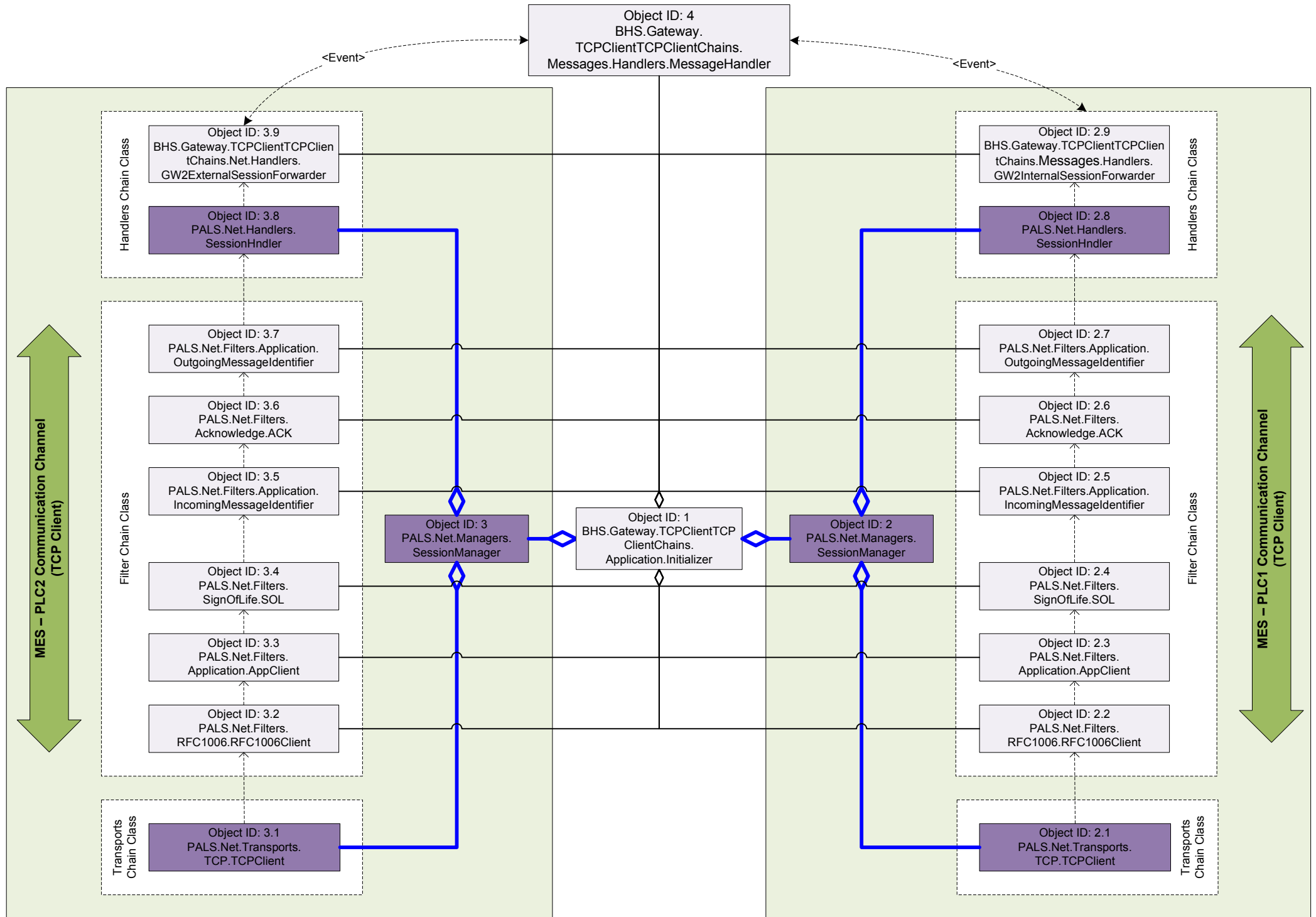


## MES-PLC Communication Architecture



## MES – PLC Architecture

