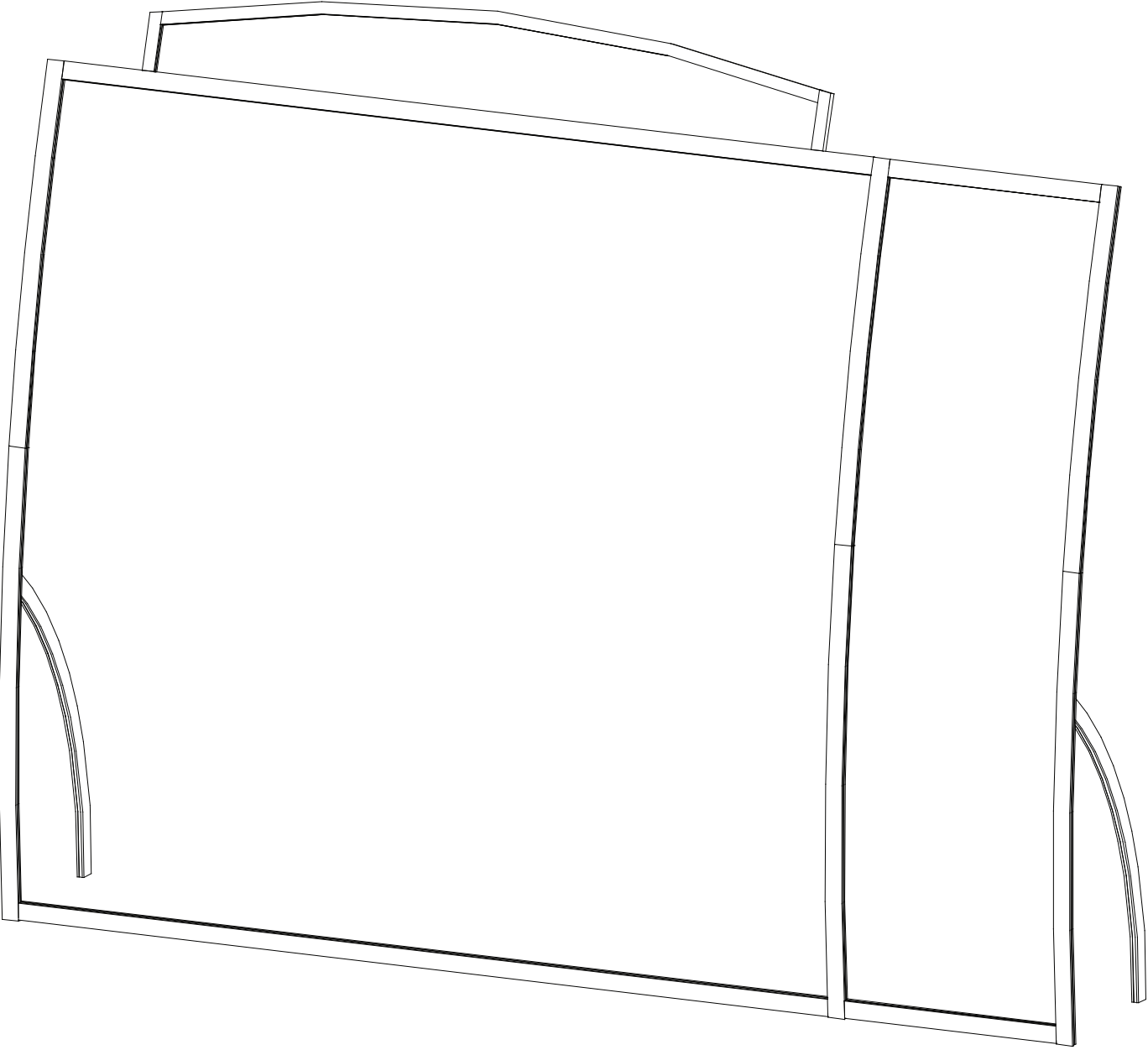


Plan View



## General Setup Instructions

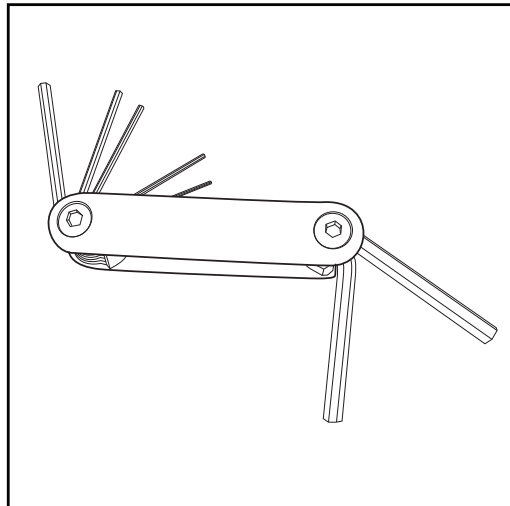
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

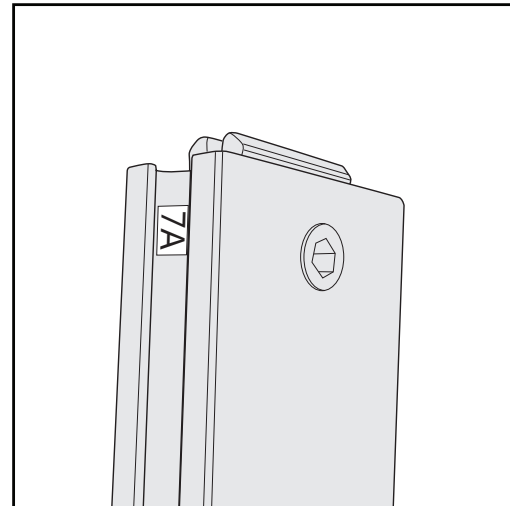
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

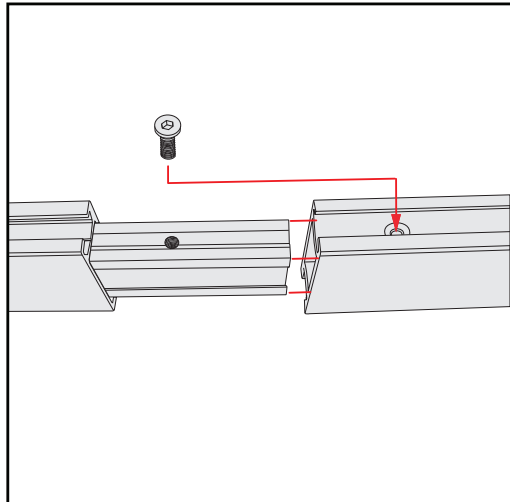
- For loss prevention, tighten all setscrews and locks during disassembly



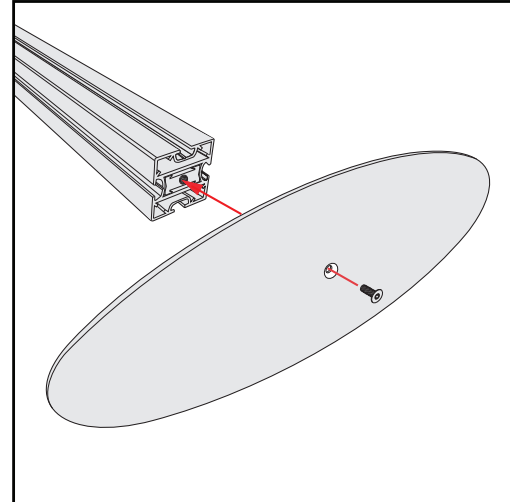
Hex Tool - Essential for Assembly



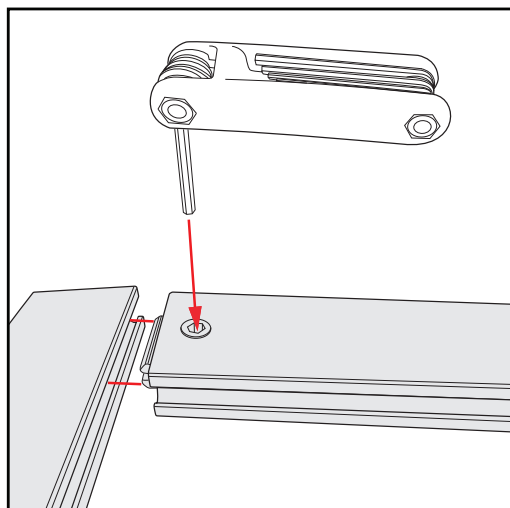
Part Identification - Numbering



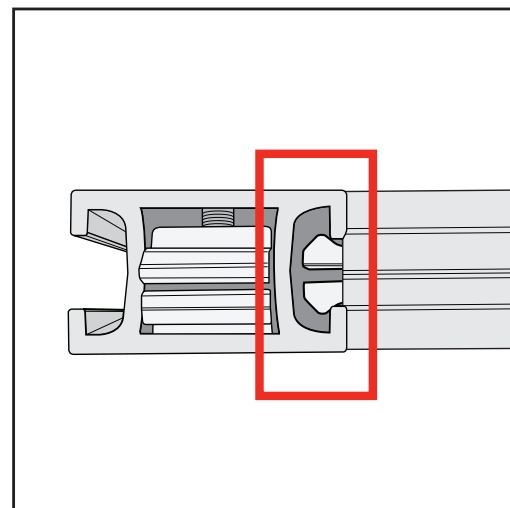
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS



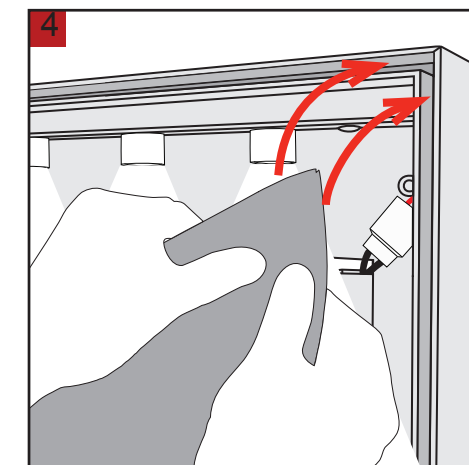
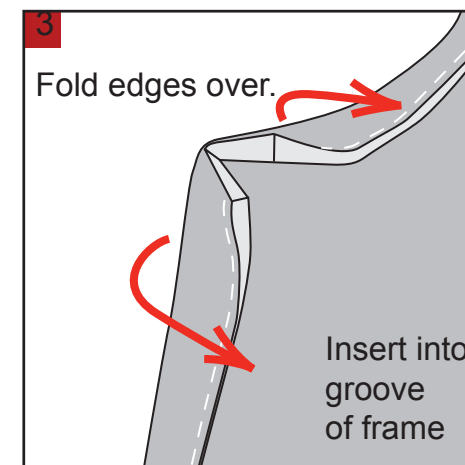
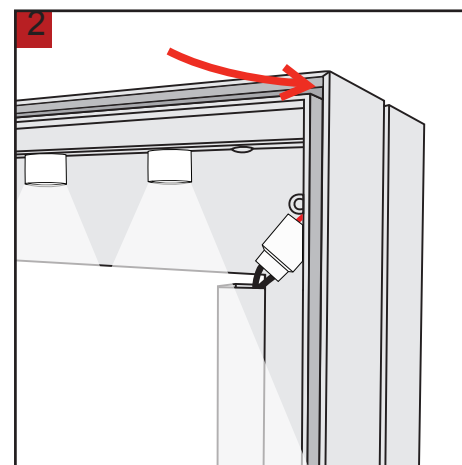
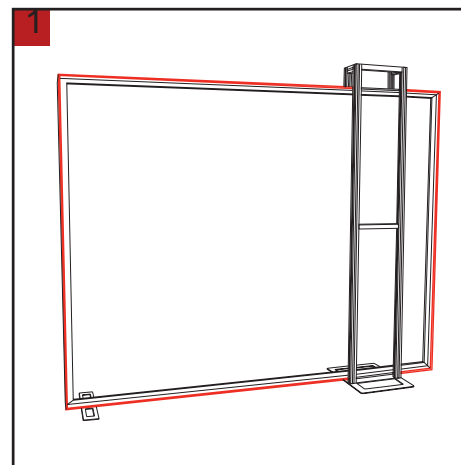
LADDERS OR LIFTS  
MAY BE REQUIRED



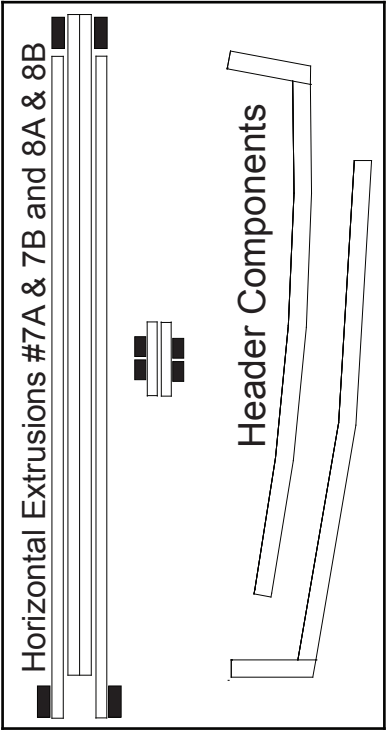
ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

## SEG Graphic Installation

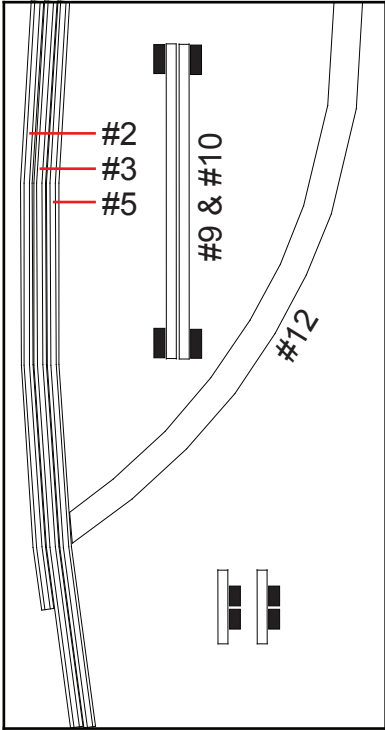
- 1) Locate channels along the edges of extrusions
- 2) Insert graphic corners first into channels then center point of graphic into channels. Allows for proportional fit around the perimeter of the extrusion.
- 3) Working from center to corner, slide silicon edge on graphic into channel.
- 4) After all edges of graphic have been inserted into channels, step back and assess graphic fit, make adjustments where needed.



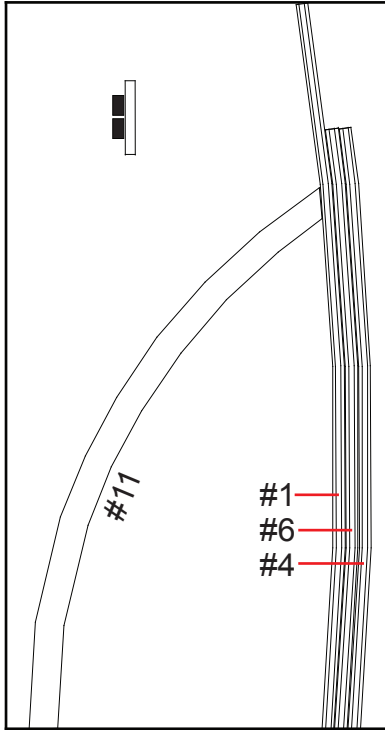
Top View of Each Level



Level 1



Level 2



Level 3

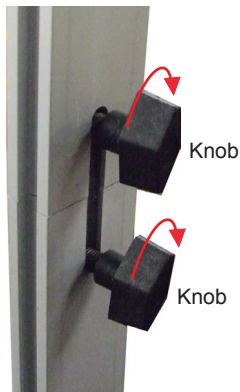
Graphics

Setup Hardware

Item	Qty.	Description
1	1	47.9975"h Lower Curved Extrusion
1A	1	38.5"h Upper Curved Extrusion
2	1	47.9975"h Lower Curved Extrusion
2A	1	38.5"h Upper Curved Extrusion
3	1	47.9975"h Lower Curved Extrusion
3A	1	38.5"h Upper Curved Extrusion
4	2	36.1425"h Backwall Support Extrusion
5/5A	1/1	44"w Lower Horizontal Extrusion
6/6A	1/1	44"w Upper Horizontal Extrusion
7/7A	1/1	23"w Upper Horizontal Extrusion

- Steps:
- 1) Connect backwall upper and lower verticals together [1] to [1A], [2] to [2A] and [3] to [3A]. See **Knobs on Backside** detail.
  - 2) Connect horizontal extrusions together [5] to [5A] and [6] to [6A]. See **Knobs on Backside** detail.
  - 3) Attach horizontal assemblies [5/5A and 6/6A] between vertical assemblies [1/1A] and [2/2A]. See **Connection Lock with Knob** detail.
  - 4) Attach horizontal extrusions [7 and 7A] between vertical assemblies [2/2A and 3/3A].
  - 5) Attach support leg extrusions [4] to back of verticals [1] and [3], see leg attachment detail.
  - 6) Attach graphics to backwall where indicated. See Graphic Installation page.

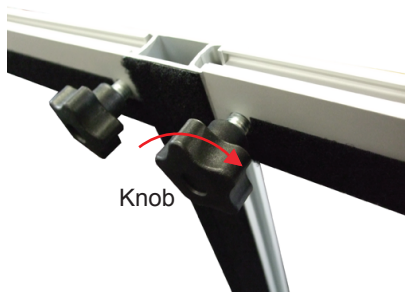
☆ Knobs on Backside



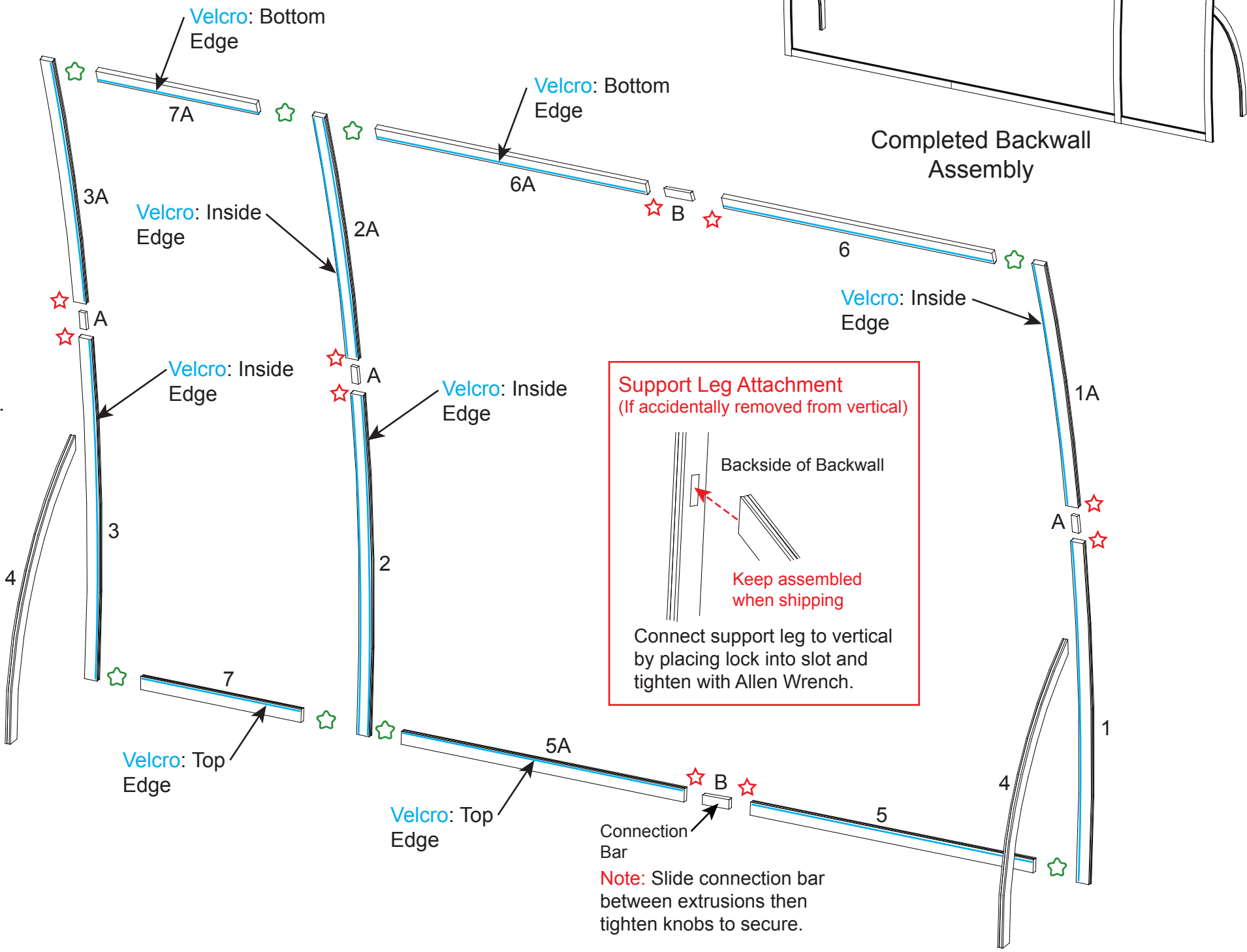
Turn Knob Clockwise to Tighten Lock

Do not over tighten Knobs

☆ Connection Lock with Knob



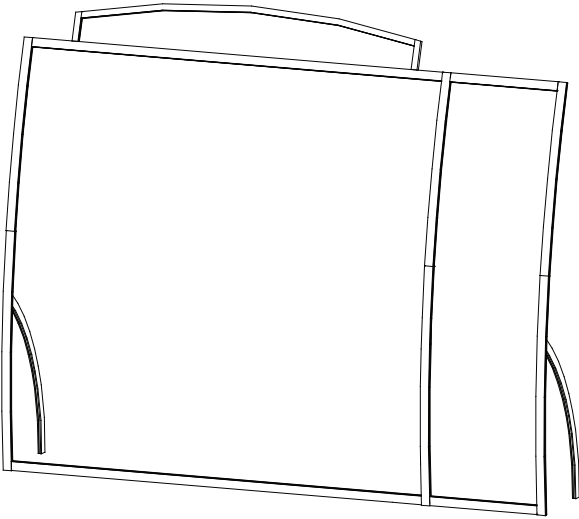
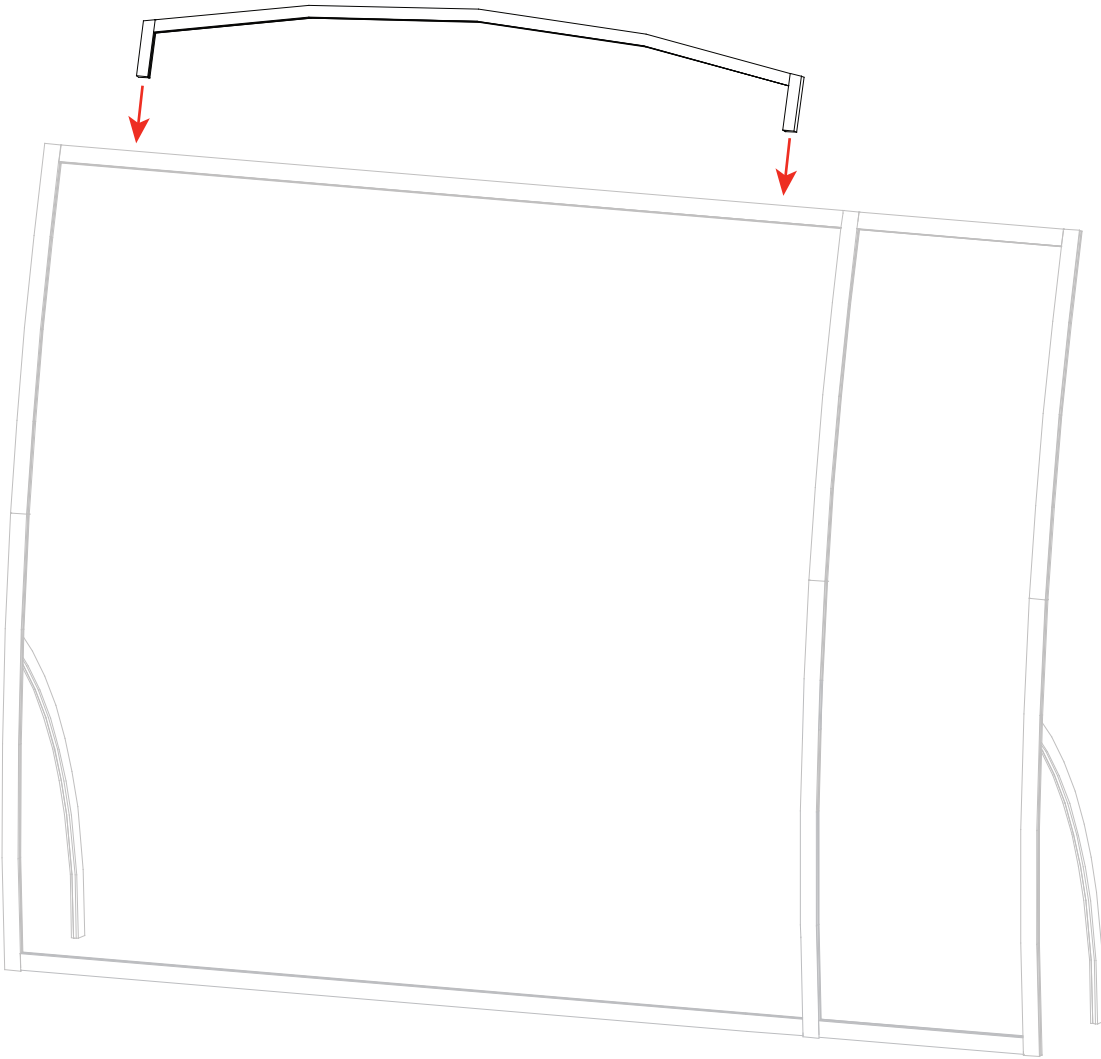
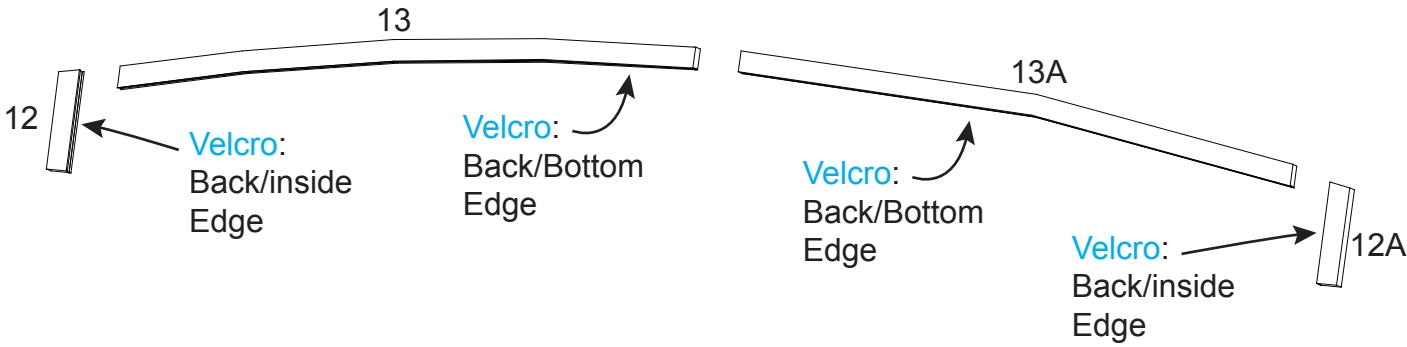
Do not over tighten Knobs



Completed Backwall Assembly

Item	Qty.	Description
12/12A	1/1	6.0257" h Vertical Extrusion
13/13A	1/1	35.74" w Curved Horizontal

- Steps:
- 1) Connect upper curved horizontals [13] & [13A] together.
  - 2) Attach verticals [12] & [12A] to each end of horizontals.
  - 3) Attach header to upper backwall horizontals.



Completed Assembly