

10'

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WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

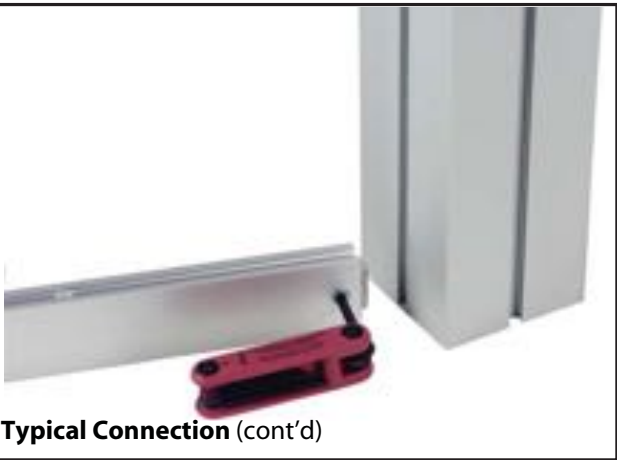
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool
Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



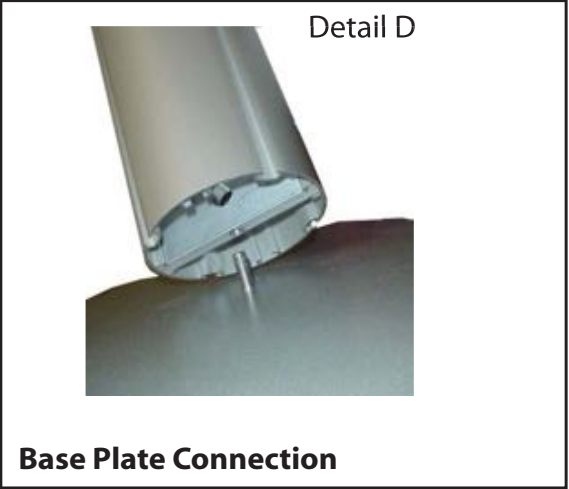
Typical Connection
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



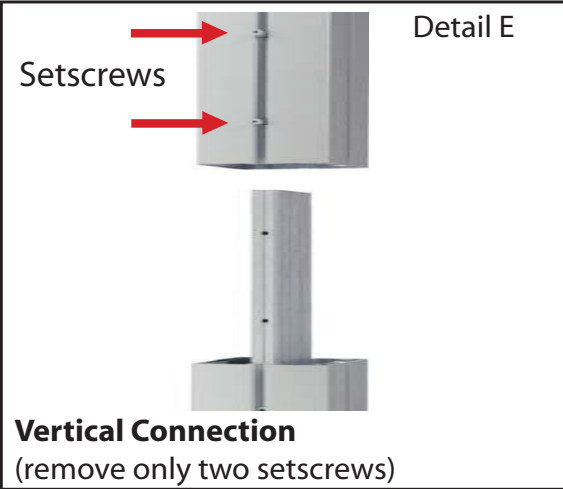
Numbered Label
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Horizontal Inline Connection (remove only one setscrew)
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection
Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



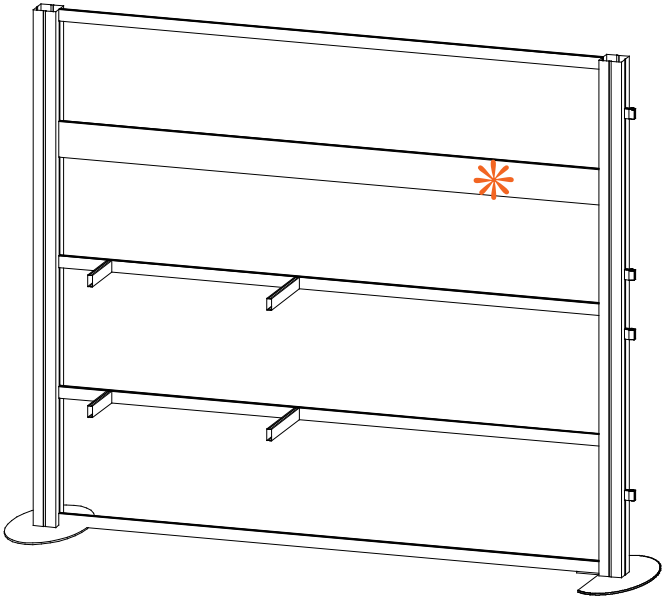
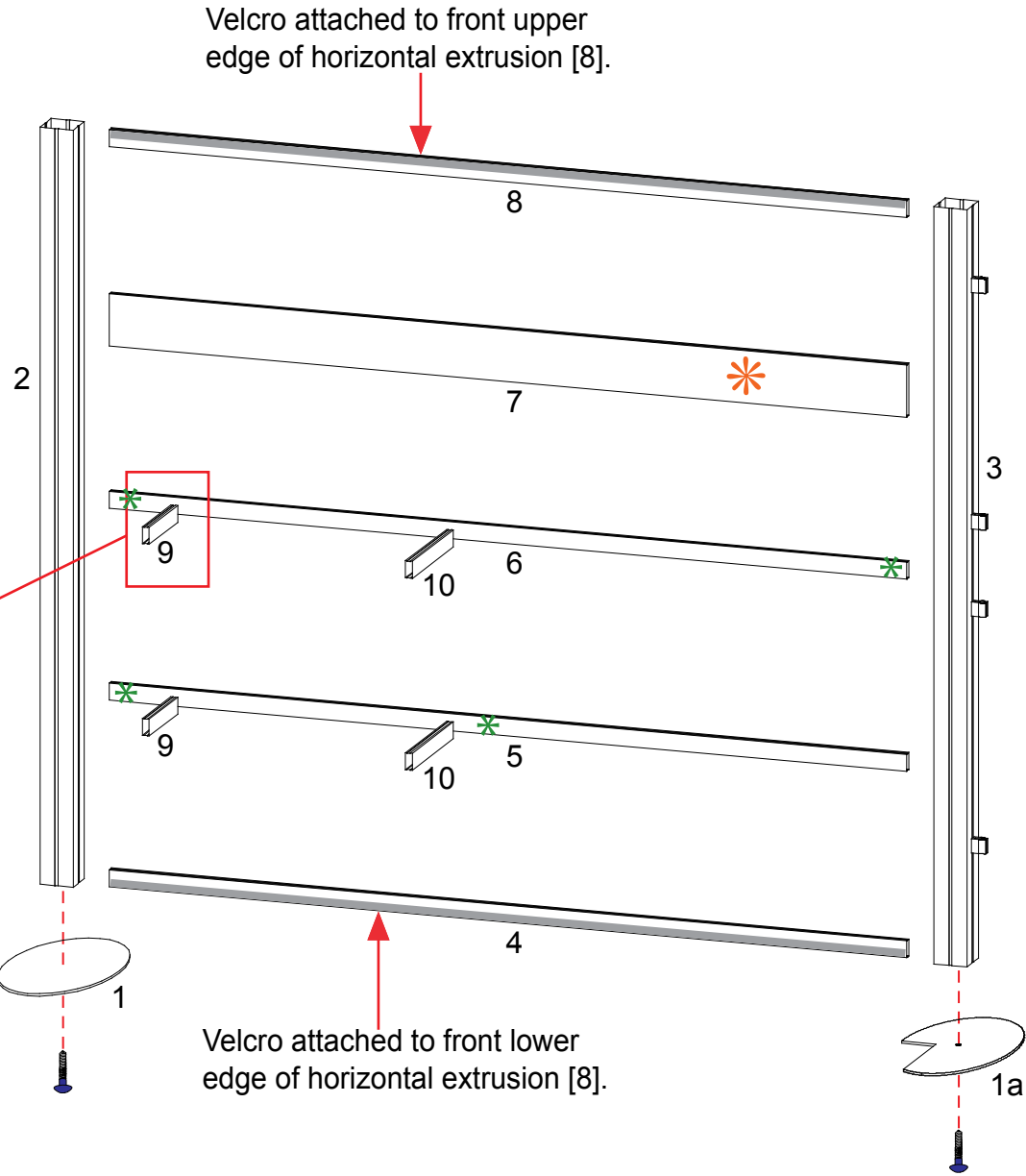
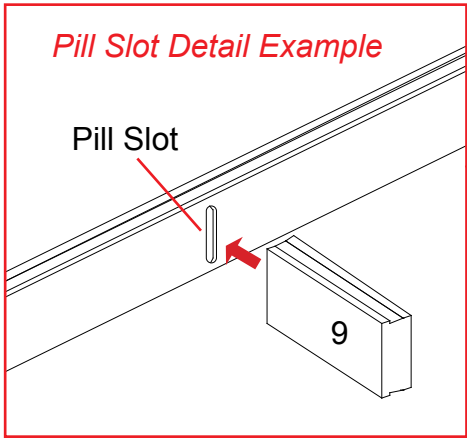
Vertical Connection (remove only two setscrews)
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Item	Qty. For Step	Description
1	1	Base Plate
1a	1	Base Plate w/ Cut Out
2	1	80"h Vertical Square Extrusion
3	1	80"h Vertical Square Extrusion
4	1	86"w Horizontal Extrusion
5	1	86"w Horizontal Extrusion
6	1	86"w Horizontal Extrusion
7	1	86"w x 5.512"h Horizontal Extrusion
8	1	86"w Horizontal Extrusion
9	2	9"w Shelf Support
10	2	13"w Shelf Support

- Steps:
- 1) Attach vertical extrusions [2 and 3] to base plates [1 and 1a].
 - 2) Attach horizontal extrusions between vertical extrusions as shown.
 - 3) Lock horizontal extrusions [9 and 13] to pill slots on backwall horizontal bars.
Refer to *Pill Slot Detail Example* detail.



- * Monitor Mount Location
- * Thumbscrew Location

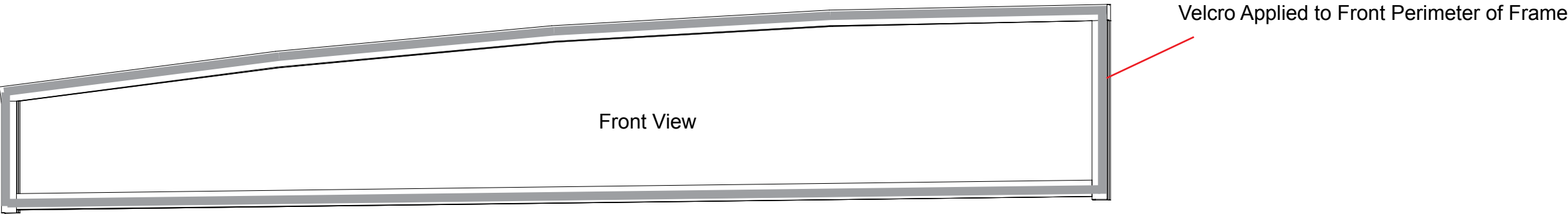
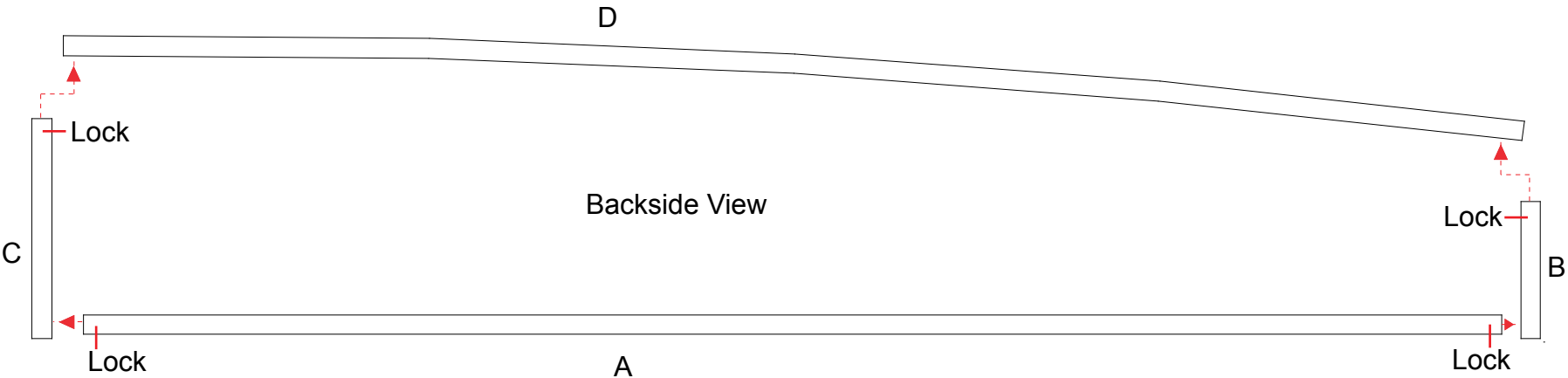
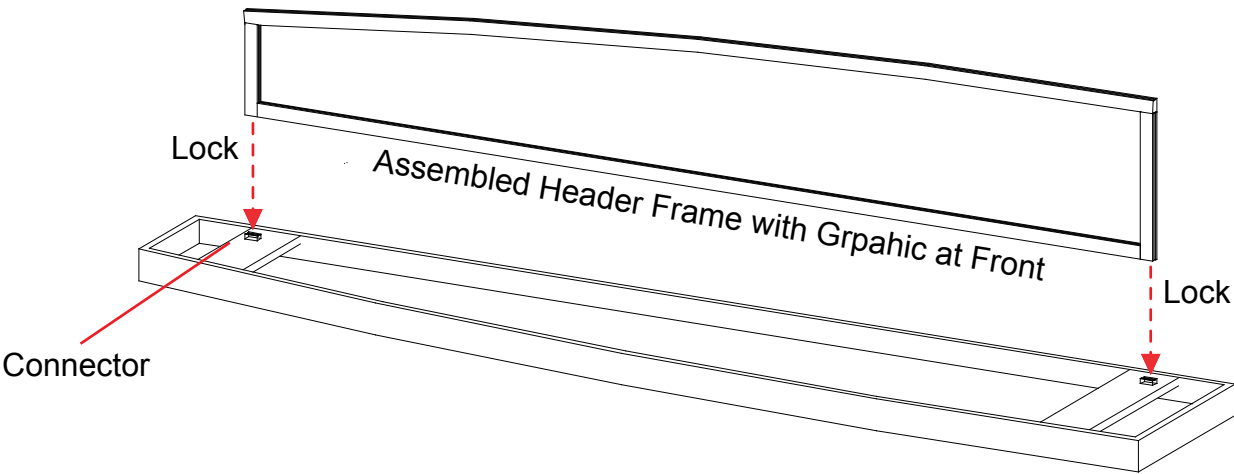
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Part Number	Qty for Step	Description
A	1	89.965" Lower Horizontal
B	1	8.738" Tapered cut Vertical
C	1	14" Tapered cut Vertical
D	1	92.9223" Curved Horizontal

- Steps:
- 1) Attach header pieces together as shown.
 - 2) Apply graphic to front of assembled header.
 - 3) Attach assembled header frame to ceiling by locking to connectors where indicated.

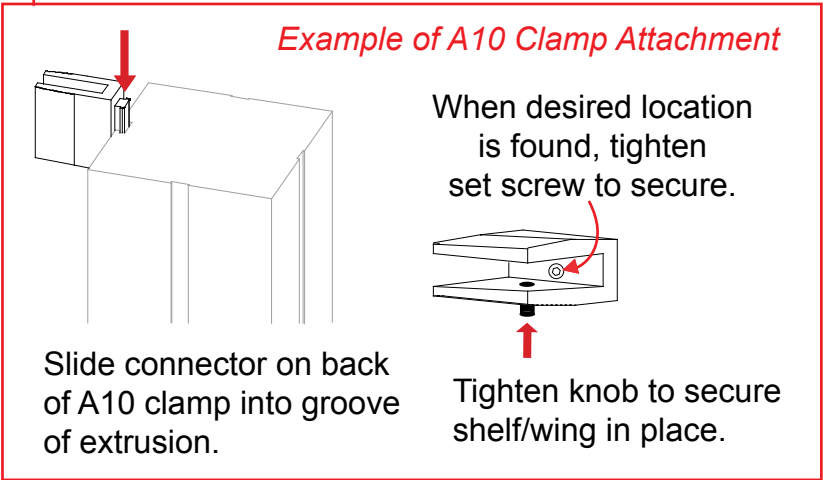
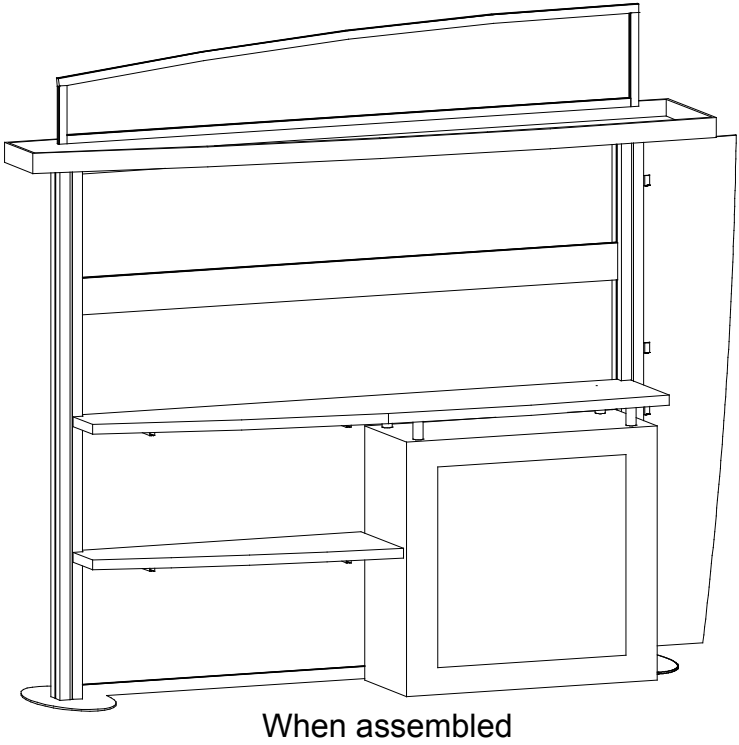
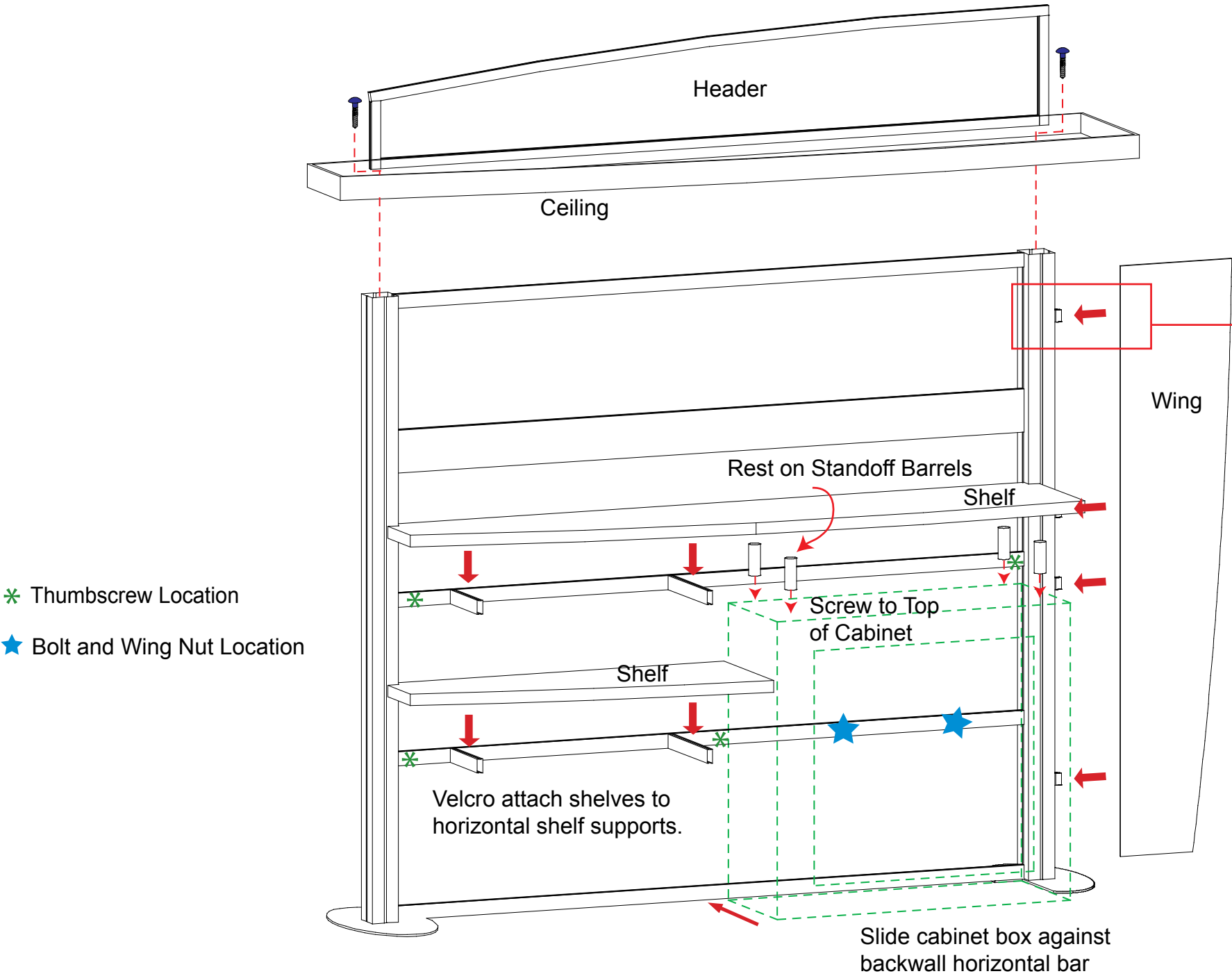
NOTE: Header frame must stay assembled when shipping in crate

Note: Frame should be assembled from Backside.



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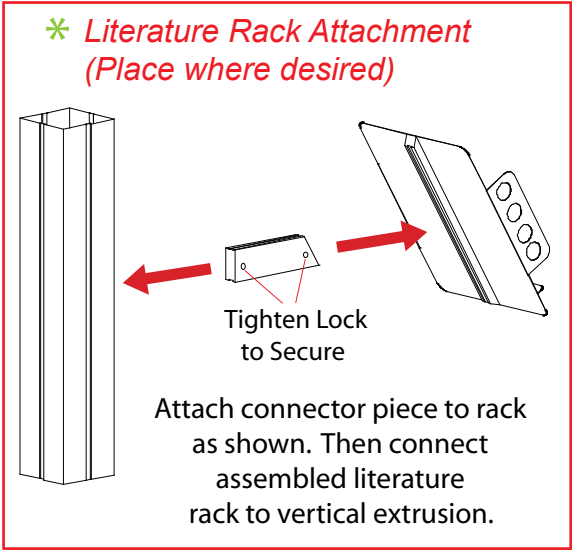
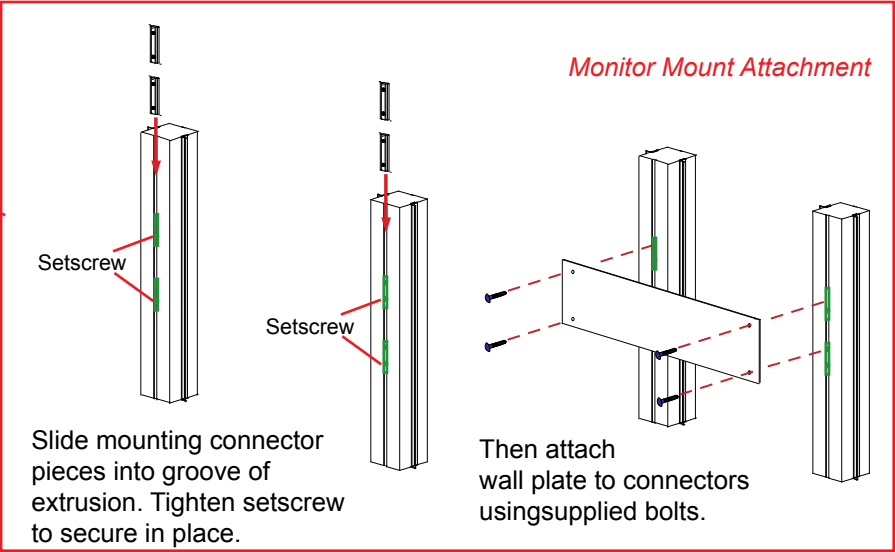
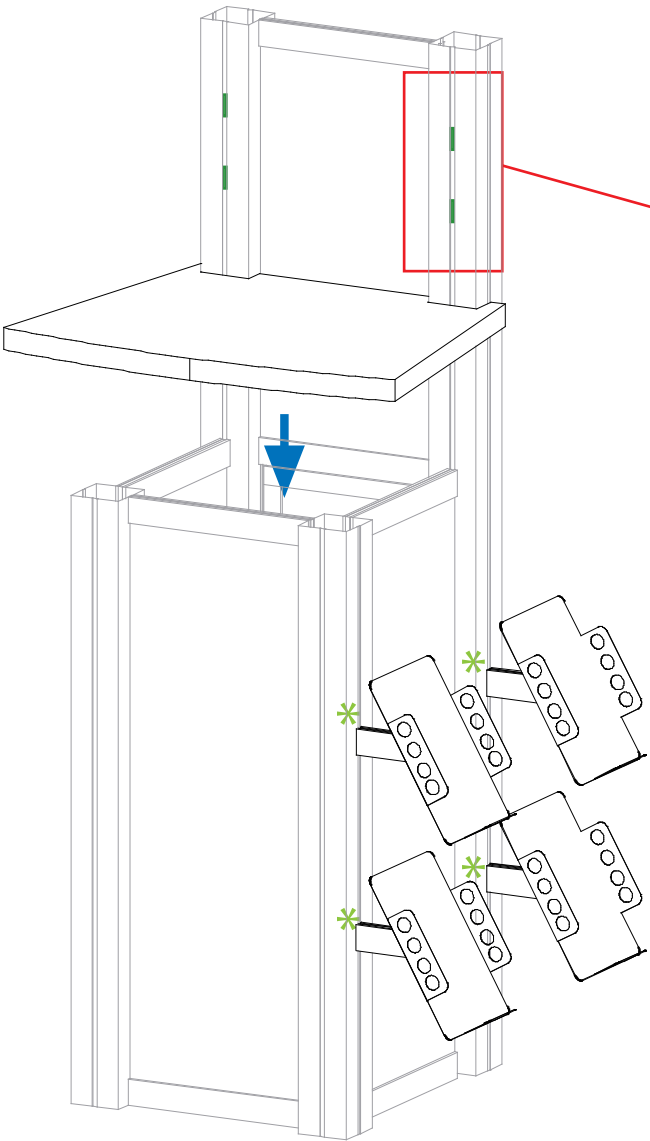
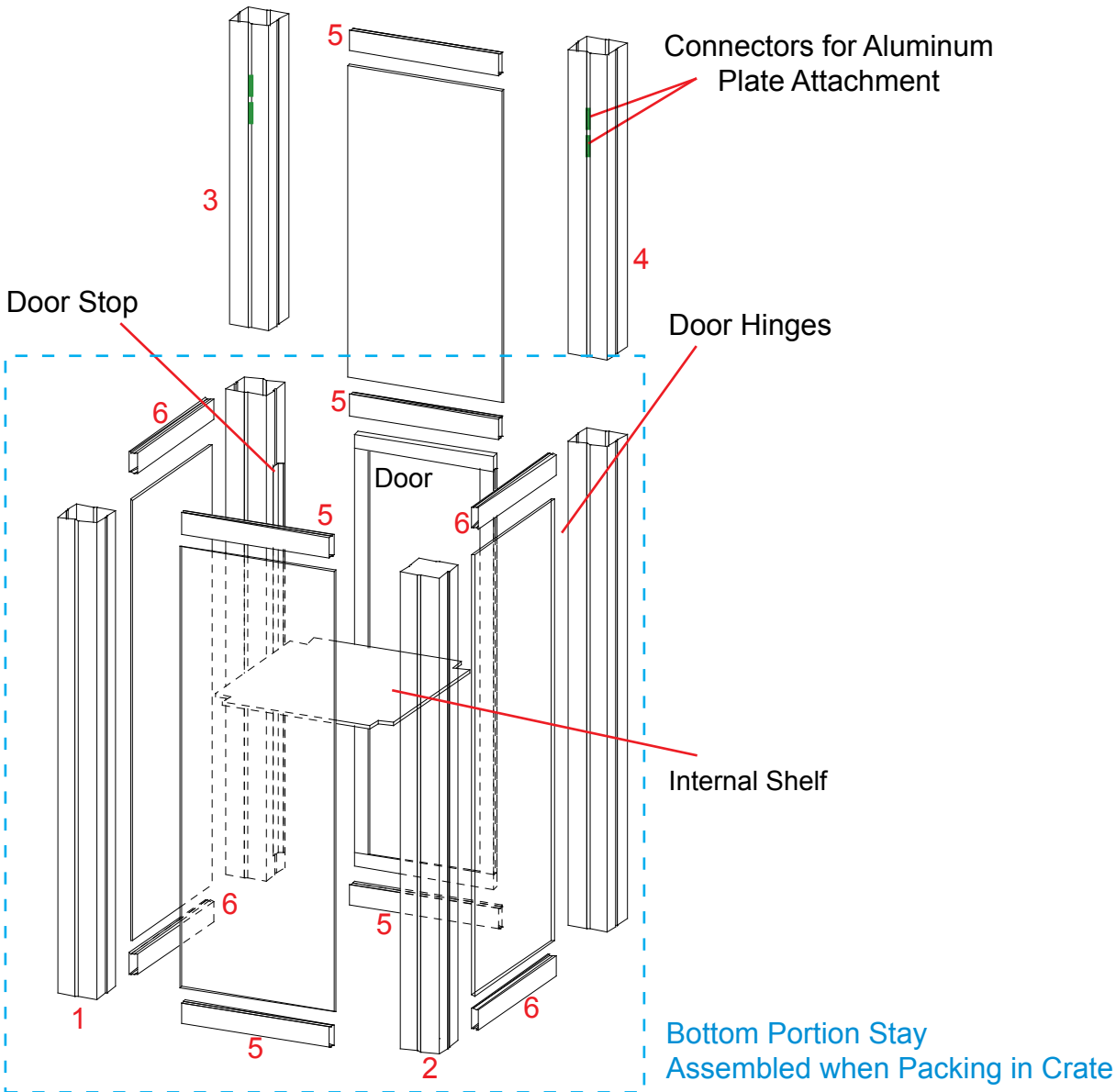
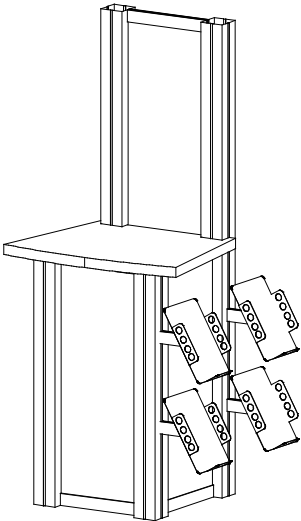
- Steps:
- 1) Slide cabinet box against backwall horizontal bar and secure with bolts and wing nuts
 - 2) Attach standoff barrels to top of cabinet box.
 - 3) Place lower shelf atop shelf supports and secure to horizontal bar with thumbscrews.
 - 4) Place upper shelf atop shelf supports and rest on standoffs as shown, then secure shelf to horizontal bar using thumbscrews.
 - 5) Attach wing to vertical [3]. Refer to *Example of A10 Clamp Attachment* detail.
 - 6) Attach ceiling with header atop assembled backwall.



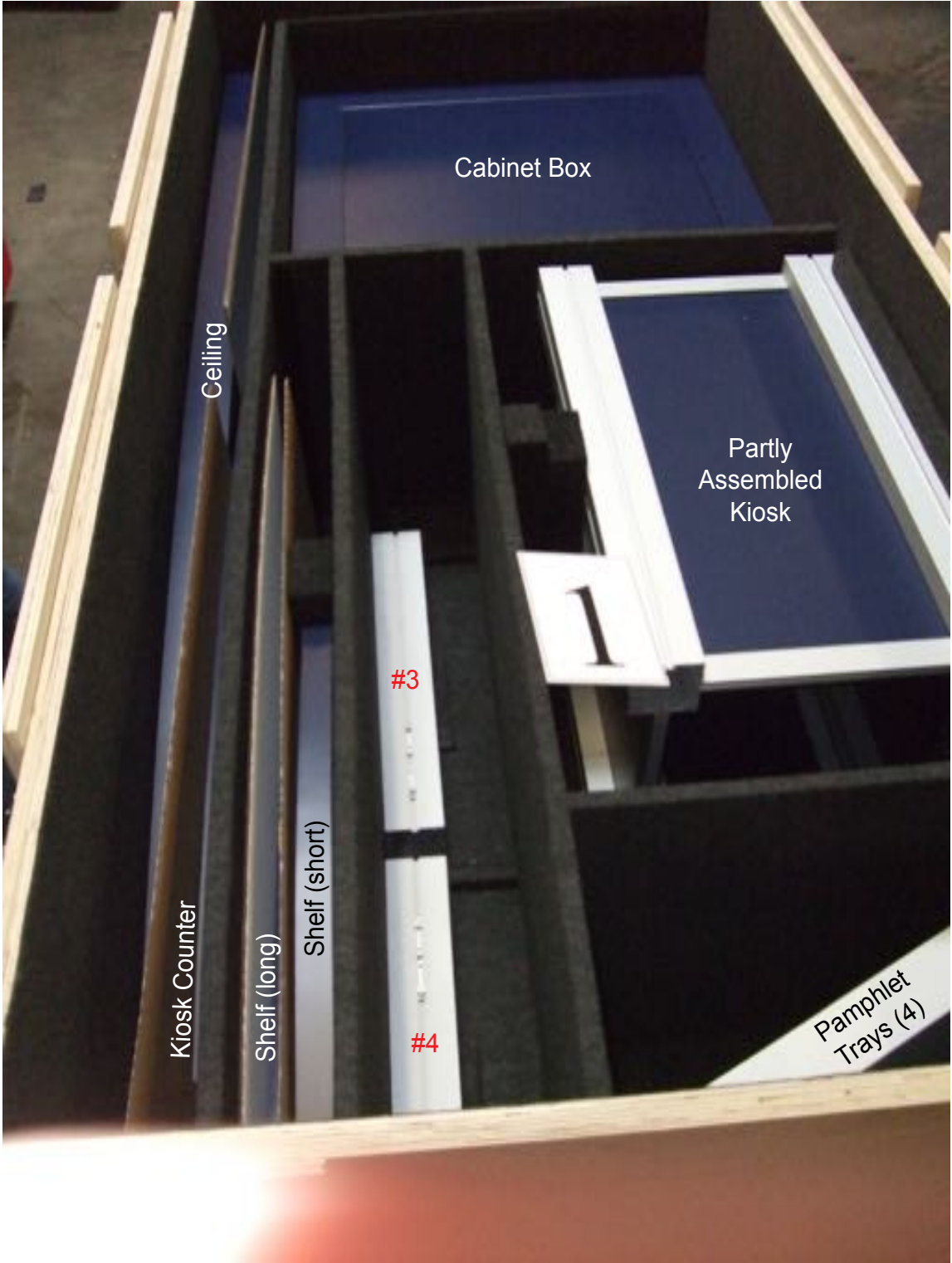
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Item	Qty. for Step	Description
1	1	41.5"h Vertical Extrusion
2	1	41.5"h Vertical Extrusion
3	1	32.5"h Vertical Extrusion
4	1	32.5"h Vertical Extrusion
5	5	13.5"w Horizontal Extrusion
6	4	14.5"w Horizontal Extrusion

- Steps:
- 1) Attach lower horizontal extrusions [5 and 6] between vertical extrusions
 - 2) Place inserts and attach door where indicated, then attach upper horizontals as shown.
 - 3) Velcro shelf supports to inside of assembled base, then set internal shelf atop supports.
 - 4) Place counter top on assembled base.
 - 5) Attach aluminum plate for monitor mount attachment and lit racks to assembled workstation referring to Details below.



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Level 1



Level 2

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