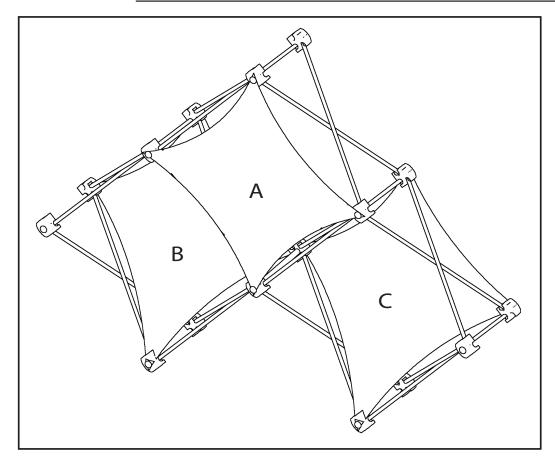
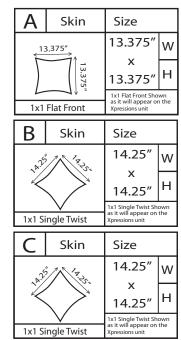
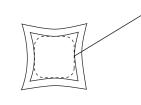


XPR SM 3Q D





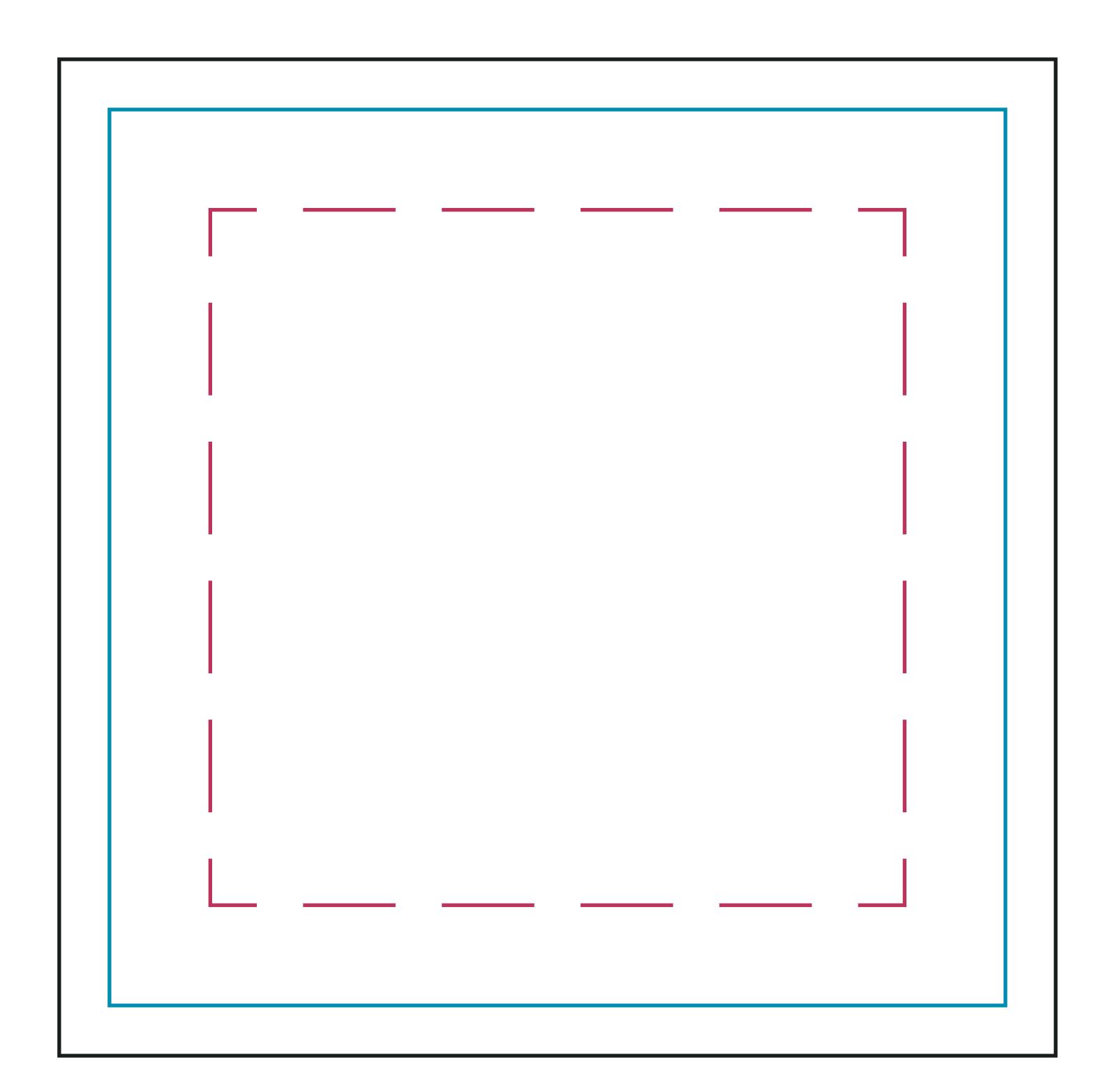
It is recommended that all text and borders be 1.5" from the finish size



Focus Area Key

focus area is always 1.5"-2.5" inside edge of all four sides on all skin styles and sizes

Covered by U.S. Patent No. 7,191,555.



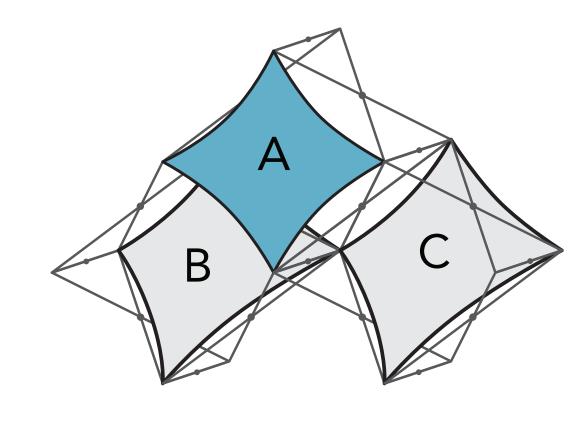
1×1 Flat Front SALESMATE skin

Print Size: 14.875"w × 14.875"h Final Size: 13.375"w × 13.375"h

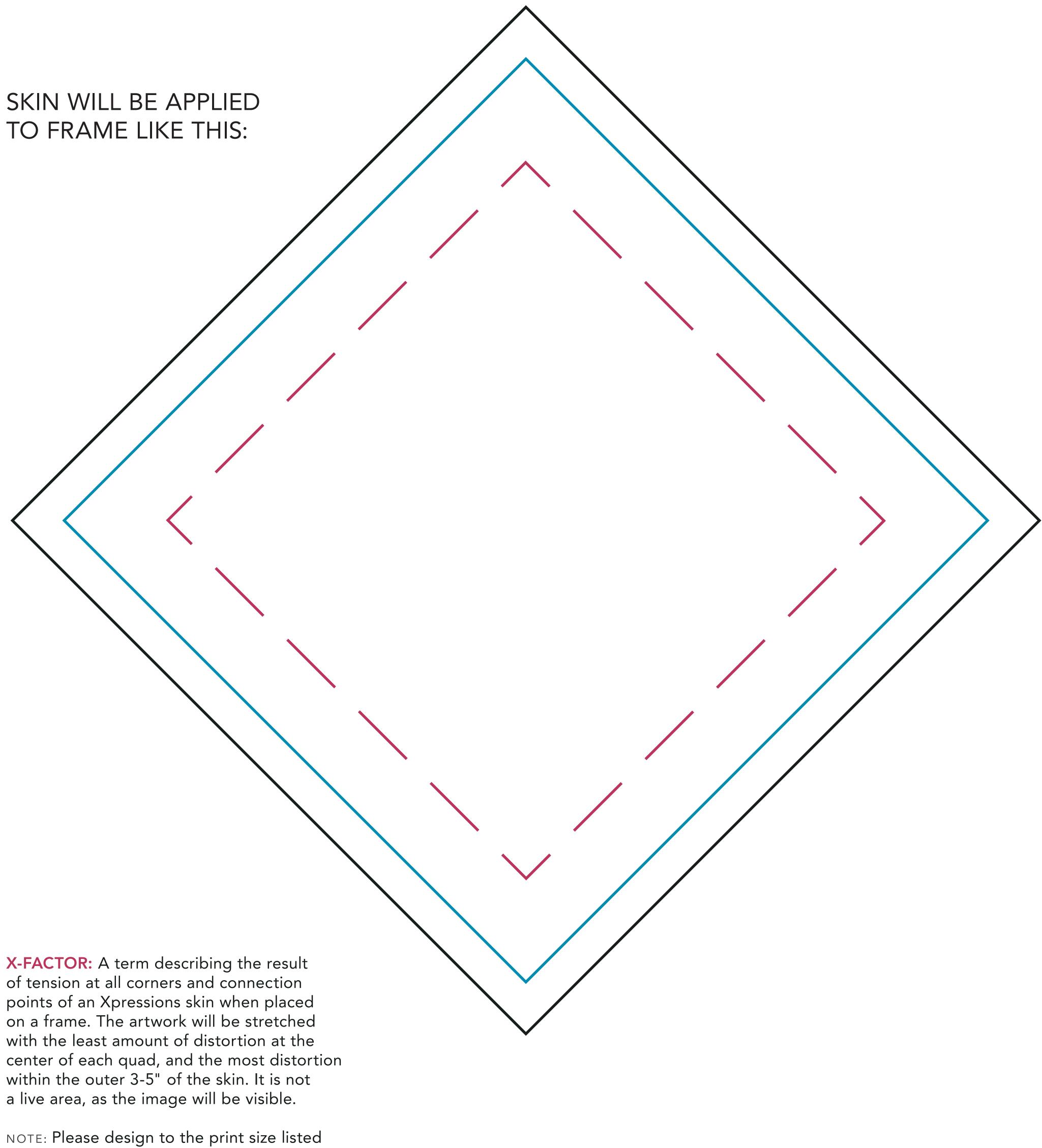
X-FACTOR shown: 1.5" in on all sides

File Preparation Tips

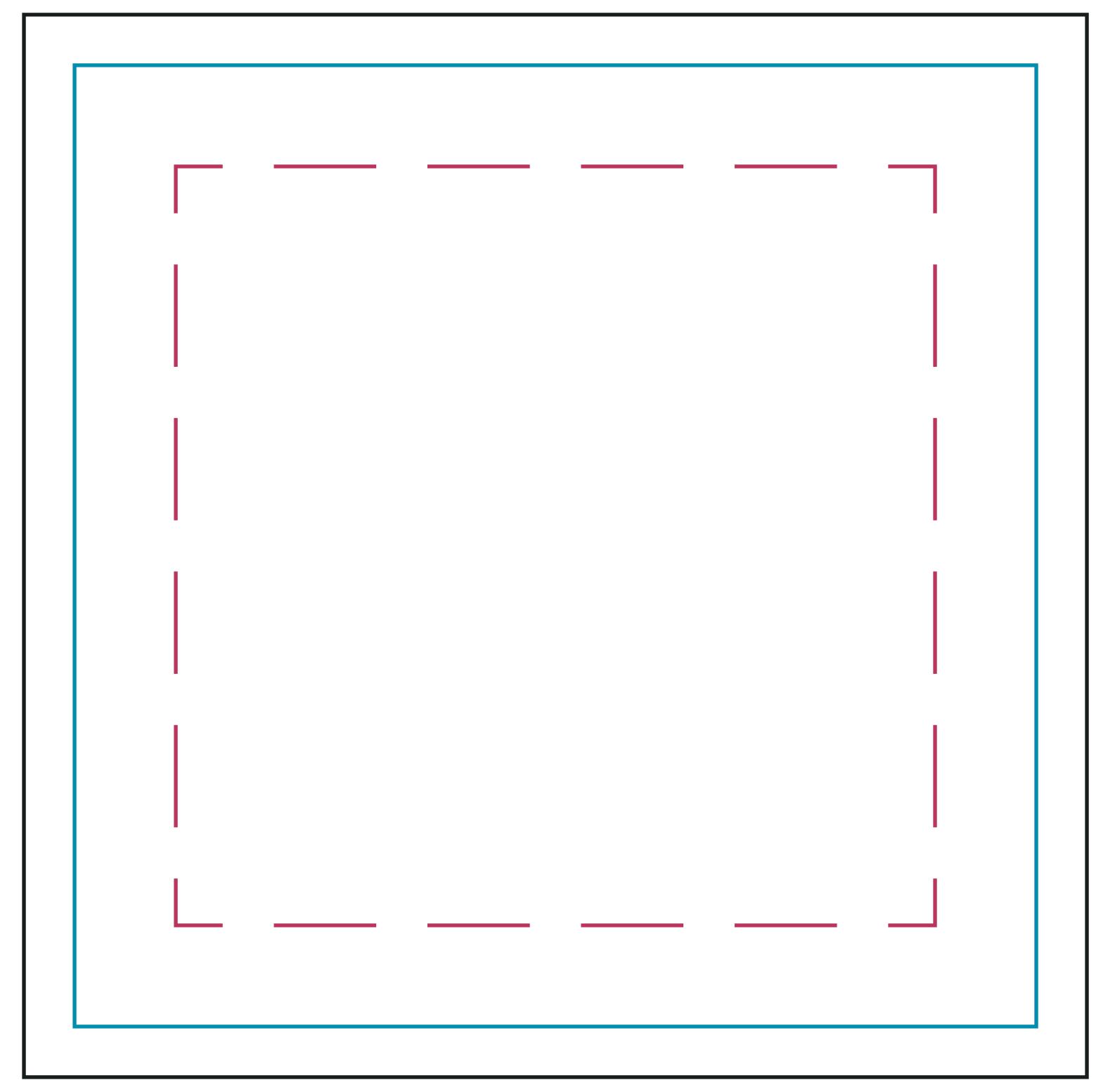
- Design artwork to print size listed
- Submit layered files in their native program
 (Photoshop, Illustrator and InDesign are compatible programs)
- Supply all image links to ensure quality
- Keep resolution of images at a minimum 100 ppi
 (View document at print size to preview image quality)
- Include fonts for any live text OR convert text to outlines
- Maintain a consistent colorspace in artwork and links
- Keep Pantone colormatches indicated as spot colors

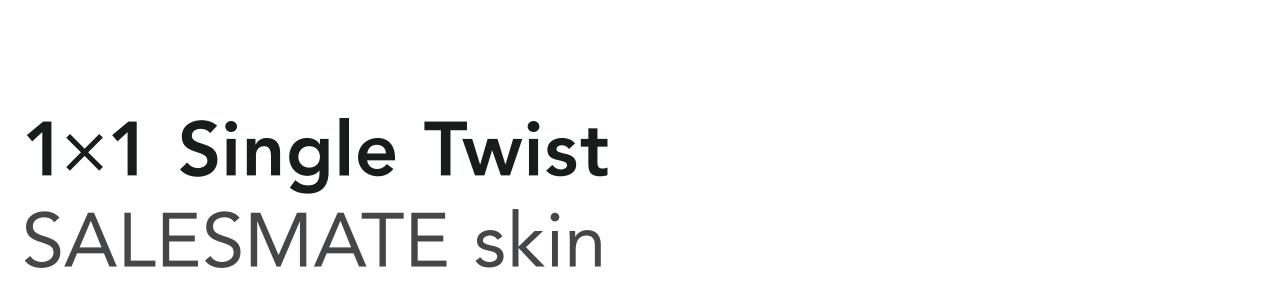


3 QUAD PYRAMID D



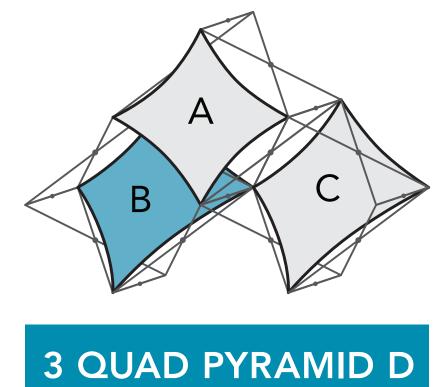
NOTE: Please design to the print size listed (indicated by the black outer line) for necessary bleed. If not provided, the layout will be adjusted to fit the print size and may not reflect the original intention.





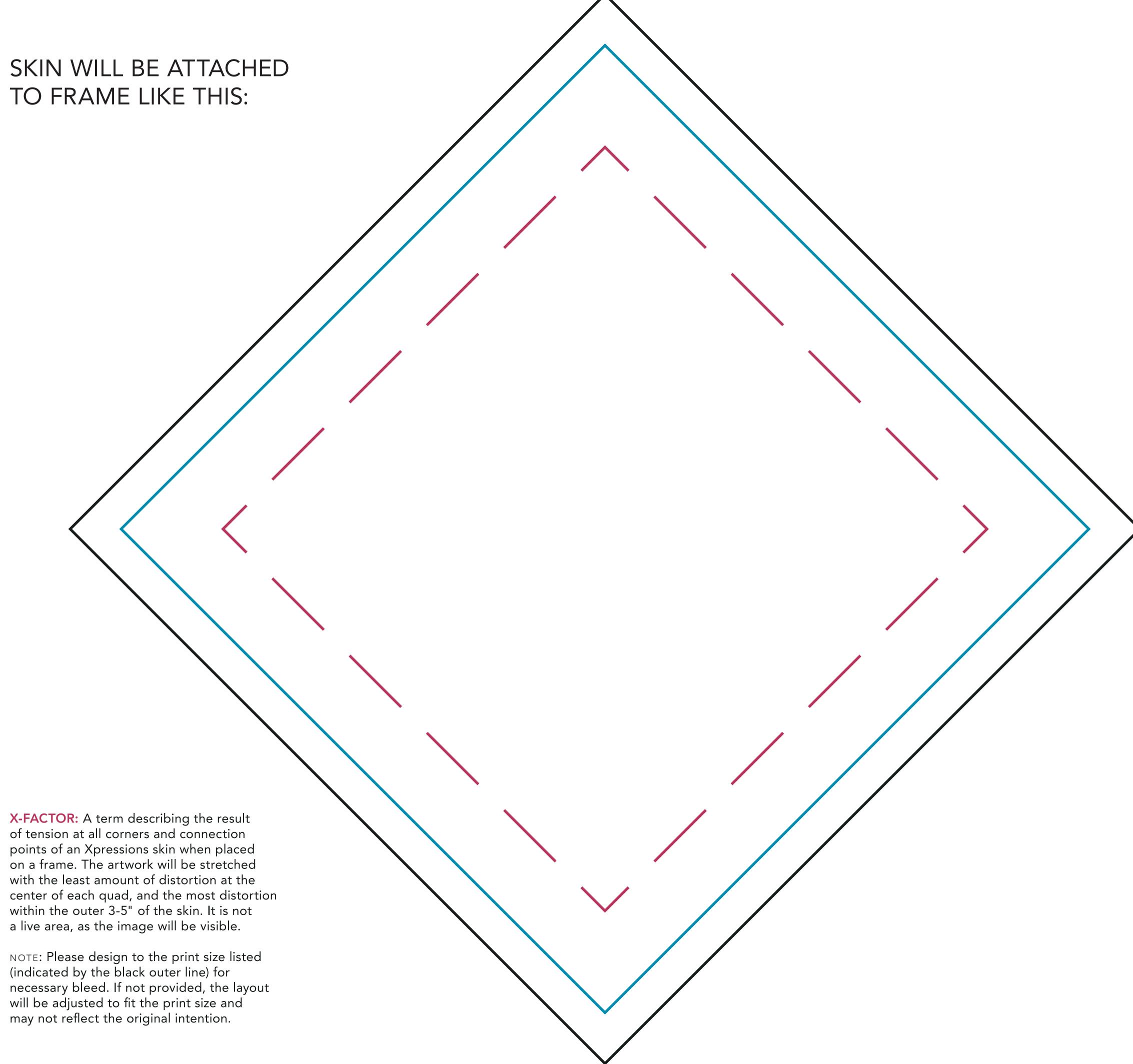
Print Size: 15.75"w × 15.75"h Final Size: 14.25"w × 14.25"h

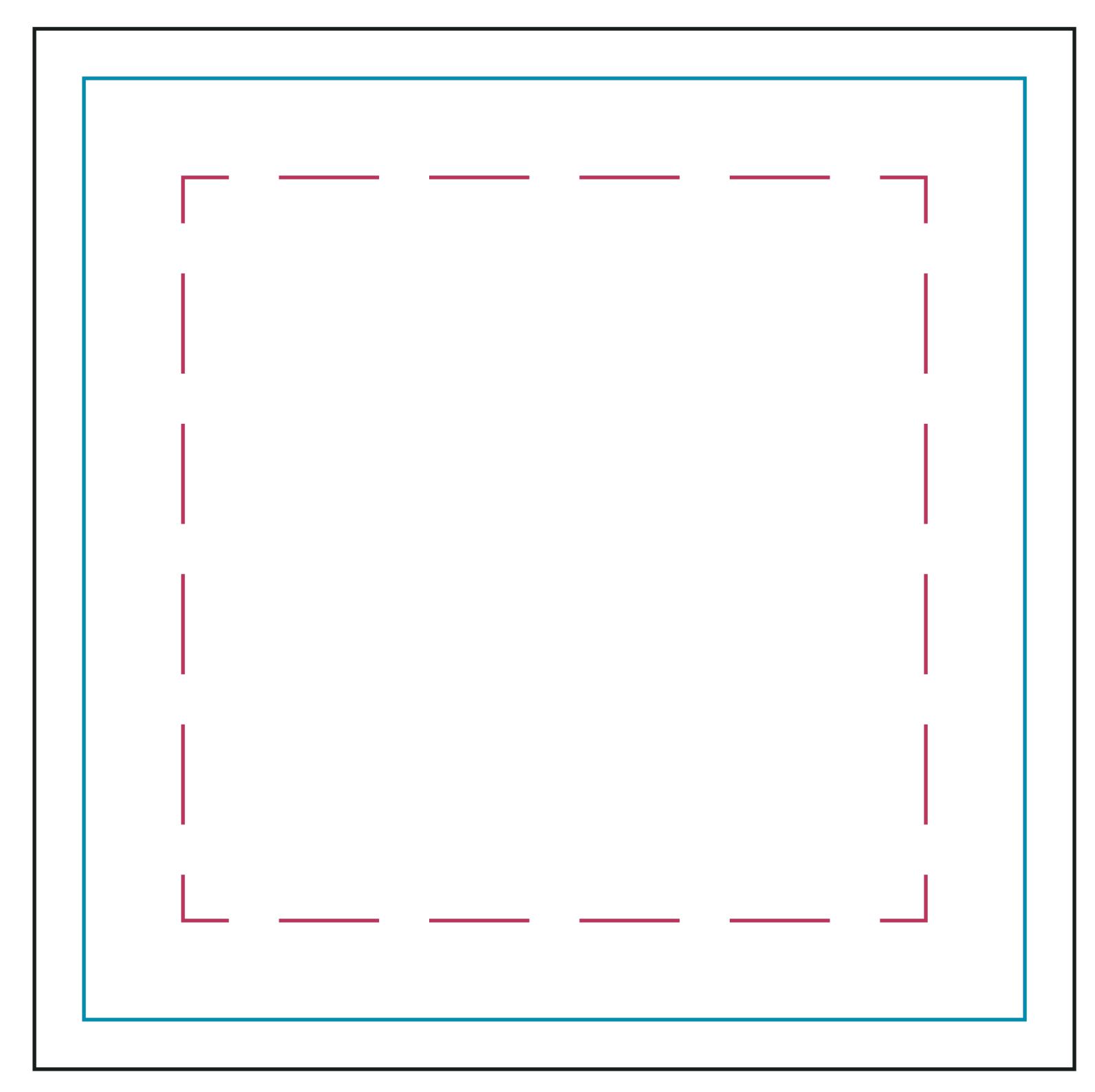
X-FACTOR shown: 1.5" in on all sides



X-FACTOR: A term describing the result of tension at all corners and connection points of an Xpressions skin when placed on a frame. The artwork will be stretched with the least amount of distortion at the center of each quad, and the most distortion within the outer 3-5" of the skin. It is not

NOTE: Please design to the print size listed (indicated by the black outer line) for necessary bleed. If not provided, the layout will be adjusted to fit the print size and may not reflect the original intention.

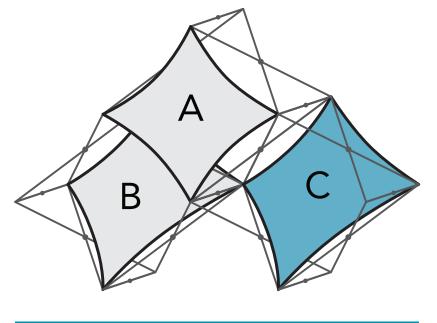




1×1 Single Twist SALESMATE skin

Print Size: 15.75"w × 15.75"h Final Size: 14.25"w × 14.25"h

X-FACTOR shown: 1.5" in on all sides



3 QUAD PYRAMID D

X-FACTOR: A term describing the result of tension at all corners and connection points of an Xpressions skin when placed on a frame. The artwork will be stretched with the least amount of distortion at the center of each quad, and the most distortion within the outer 3-5" of the skin. It is not

NOTE: Please design to the print size listed (indicated by the black outer line) for necessary bleed. If not provided, the layout will be adjusted to fit the print size and may not reflect the original intention.

