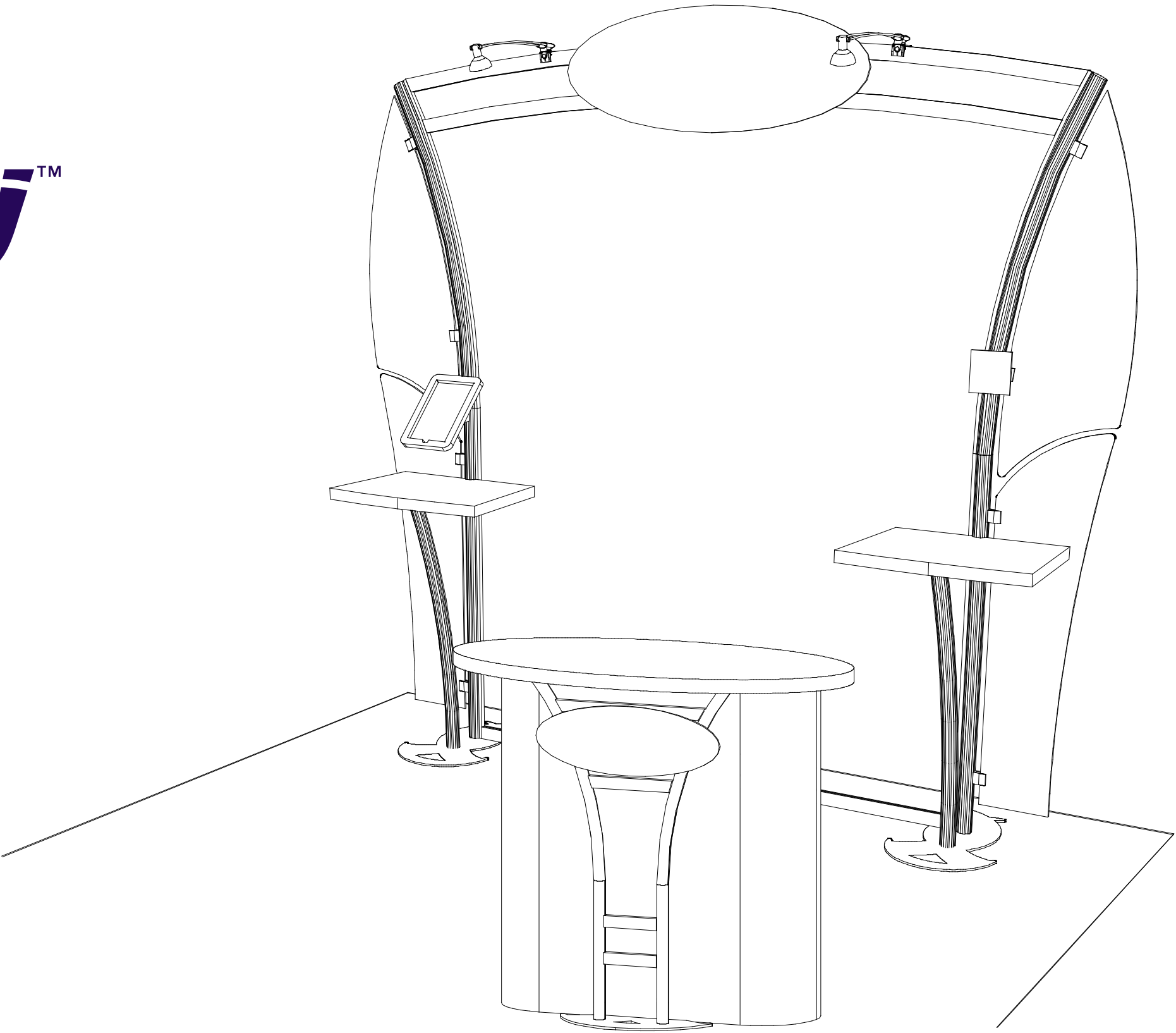
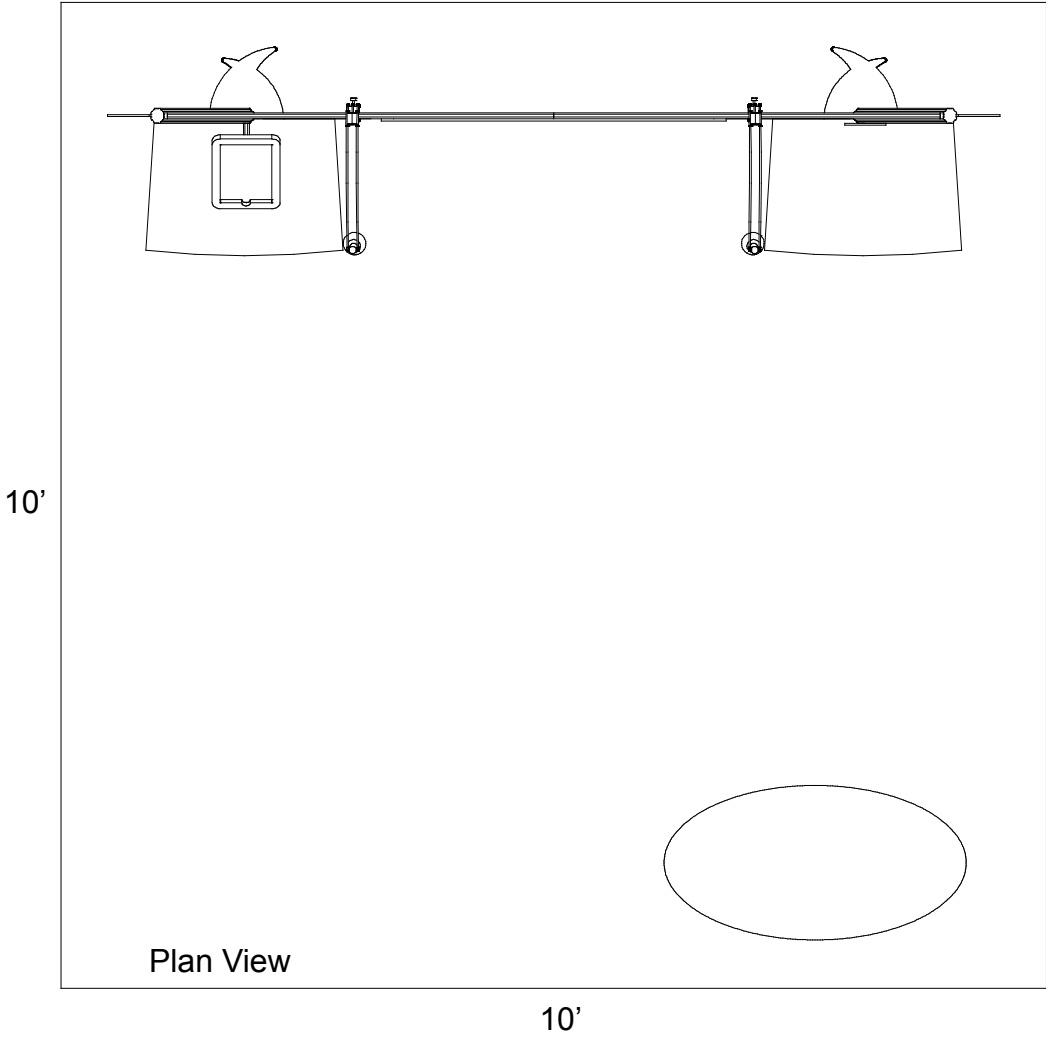


**visionary**  
DESIGNS™



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

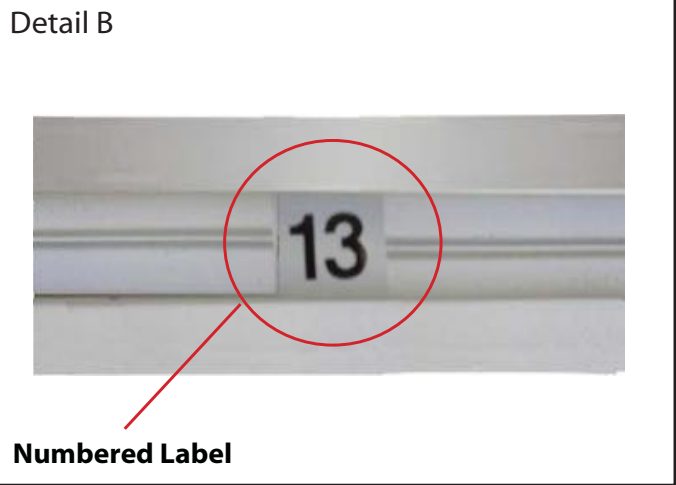
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



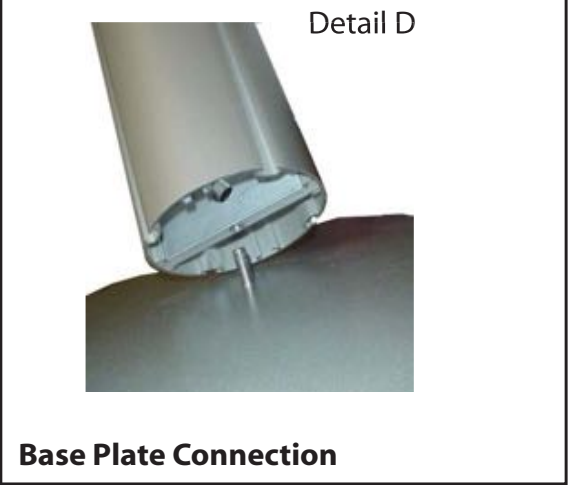
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



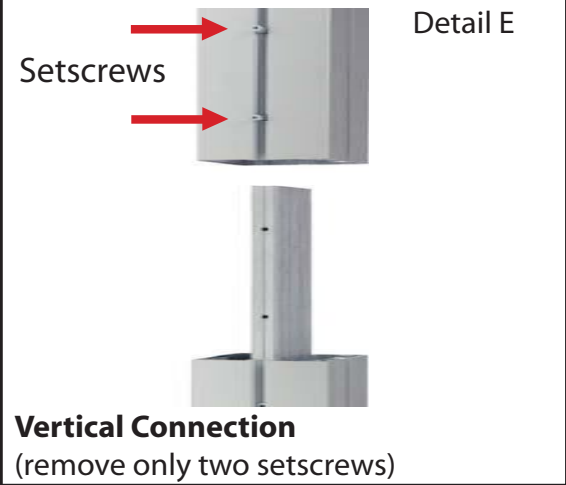
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

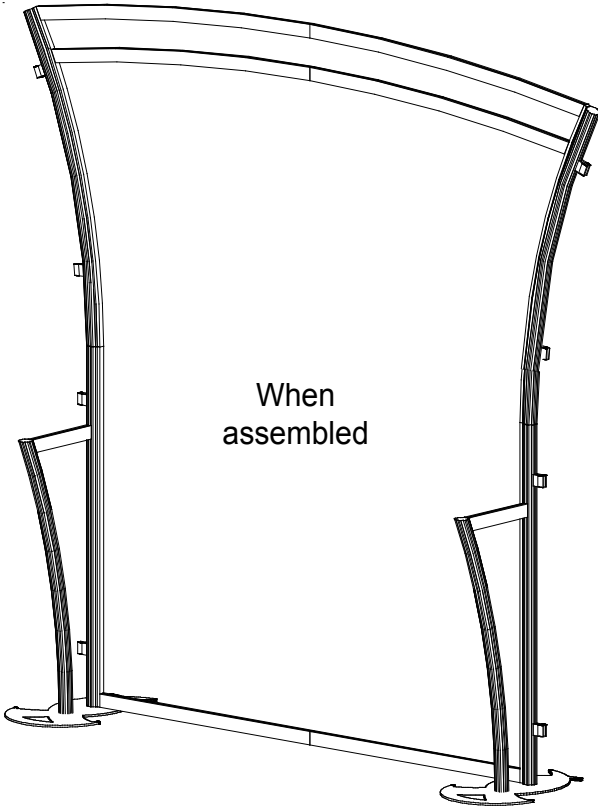
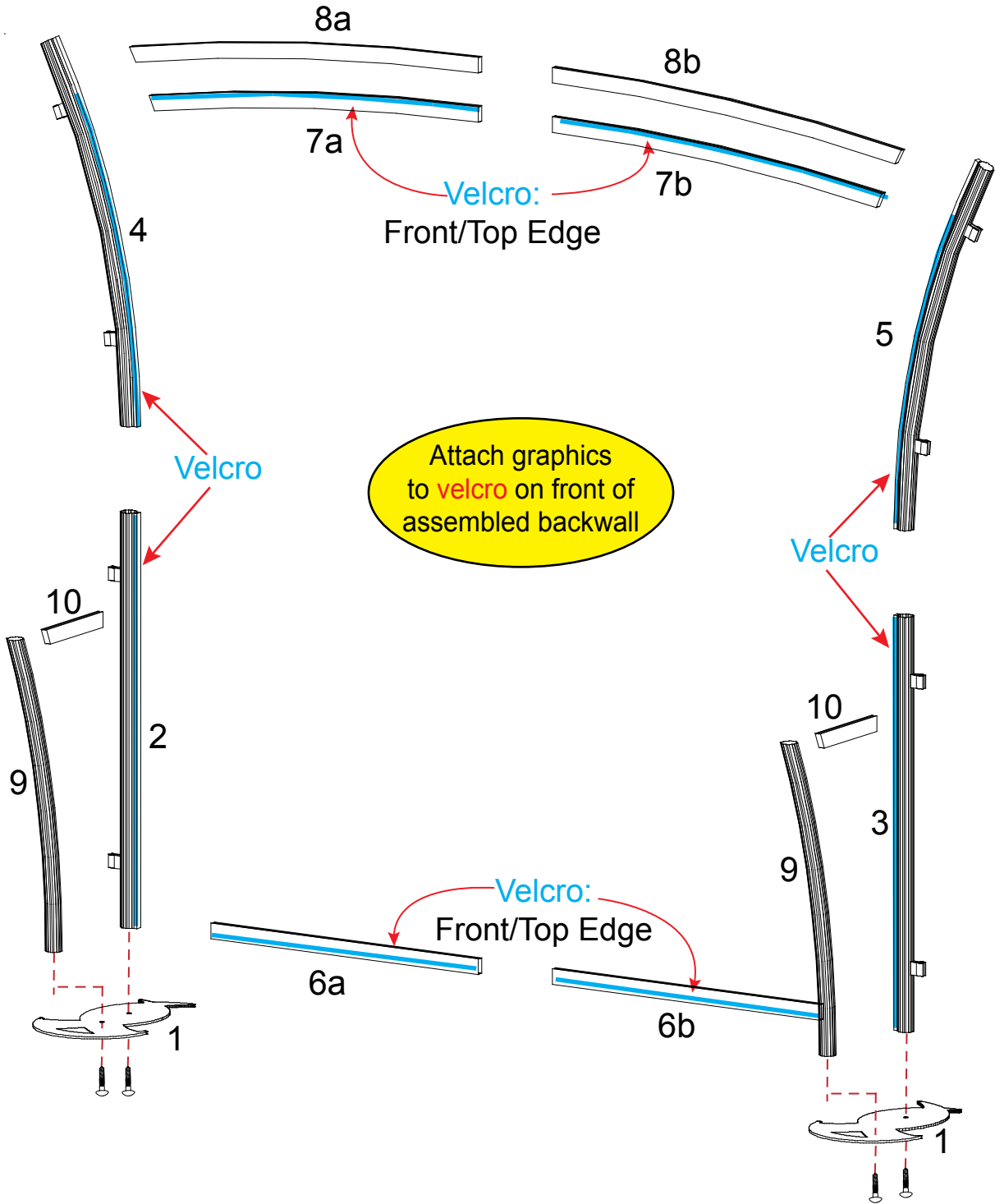
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

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Item	Qty	Description
1	2	Base Plate
2	1	48" S80 Vertical Extrusion
3	1	48" S80 Vertical Extrusion
4	1	45.6711" Curved Vertical Extrusion
5	1	45.6711" Curved Vertical Extrusion
6a/6b	1/1	36.062" Z45 Horizontal Extrusion
7a/7b	1/1	44.6482" Z45 Horizontal Extrusion
8a/8b	1/1	47.3183" Z45 Horizontal Extrusion
9	2	38.6145" Curved Vertical Extrusion
10	2	11.75" Z45 Horizontal Extrusion

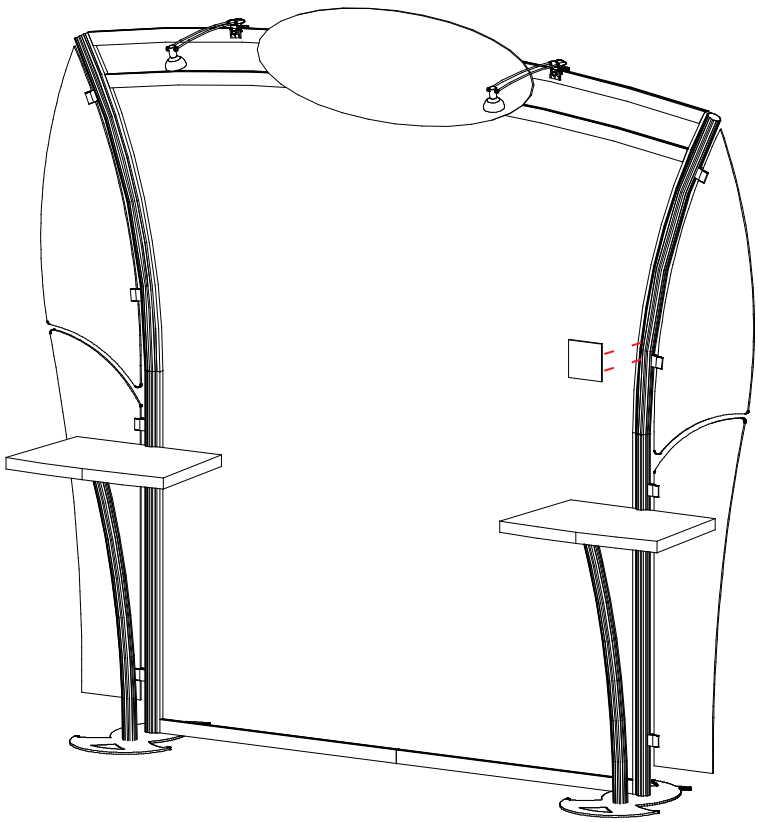
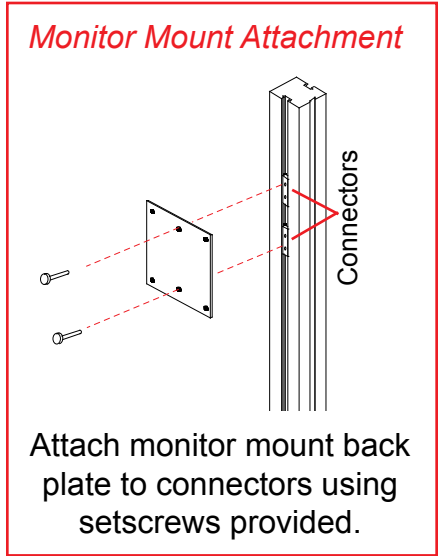
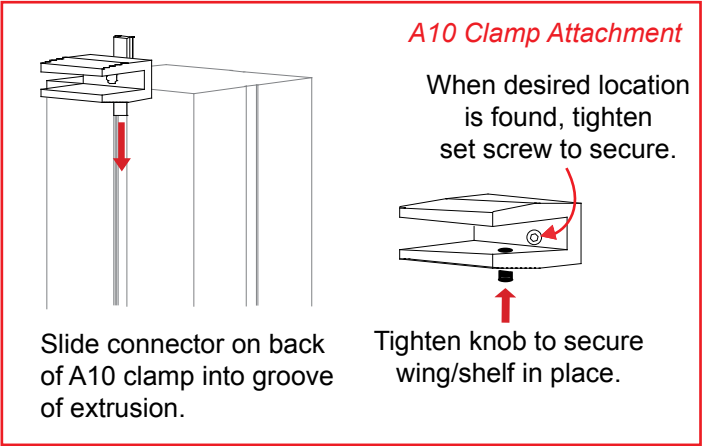
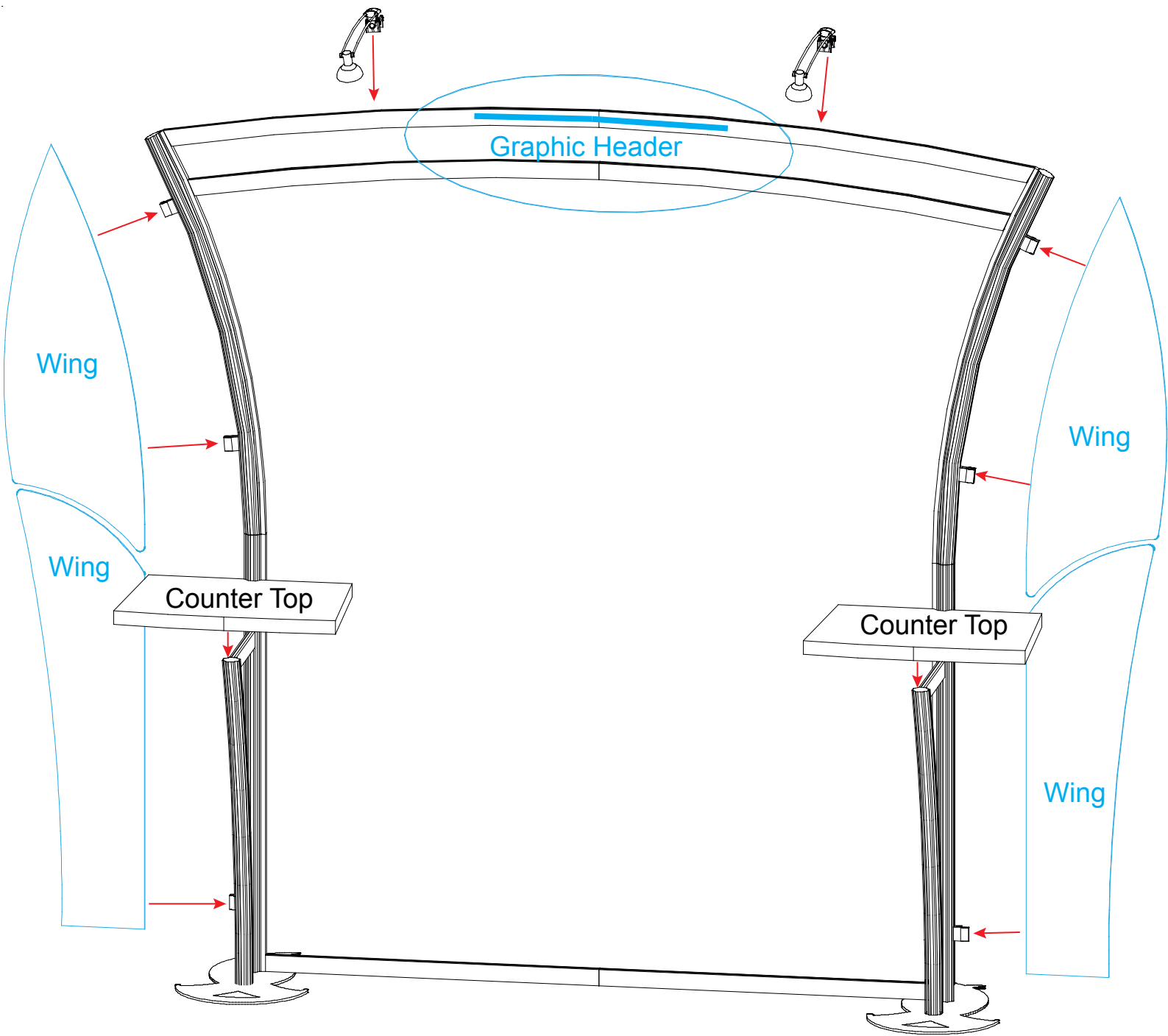
- Steps:
- 1) Attach lower vertical extrusions [2,3 & 9] to base plates [1].
  - 2) Attach upper verticals [4 & 5] to lower verticals [2 & 3] as shown.
  - 3) Attach horizontal extrusions [6a & 6b], [7a & 7b] & [8a & 8b] together as shown.
  - 4) Connect horizontal assemblies [6a/6b] [7a/7b] & [8a/8b] between vertical assemblies as shown.
  - 5) Connect horizontal extrusions [10] between verticals [2,3 & 9] as shown.



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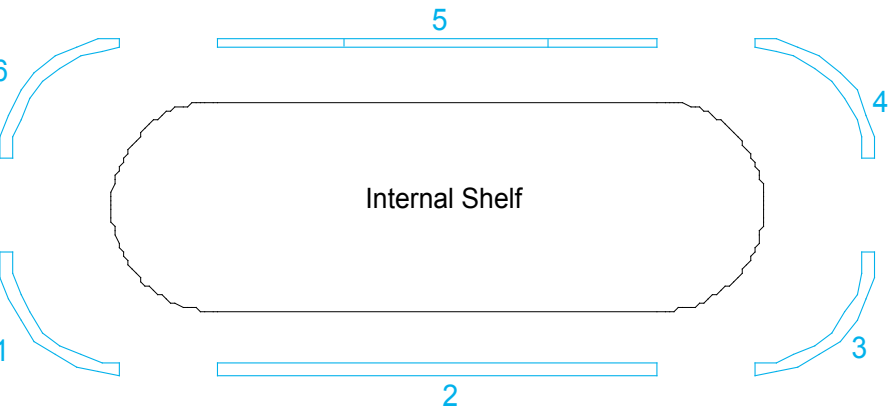
- Steps:
- 1) Attach lights to top of backwall as shown.
  - 2) Attach graphic header to velcro on front of [8a & 8b] as shown.
  - 3) Attach wings to A-10 clamps on sides as shown.
  - 4) Place counter tops on top of extrusions [9 & 10] as shown.
  - 5) Attach monitor mount to backwall as shown.



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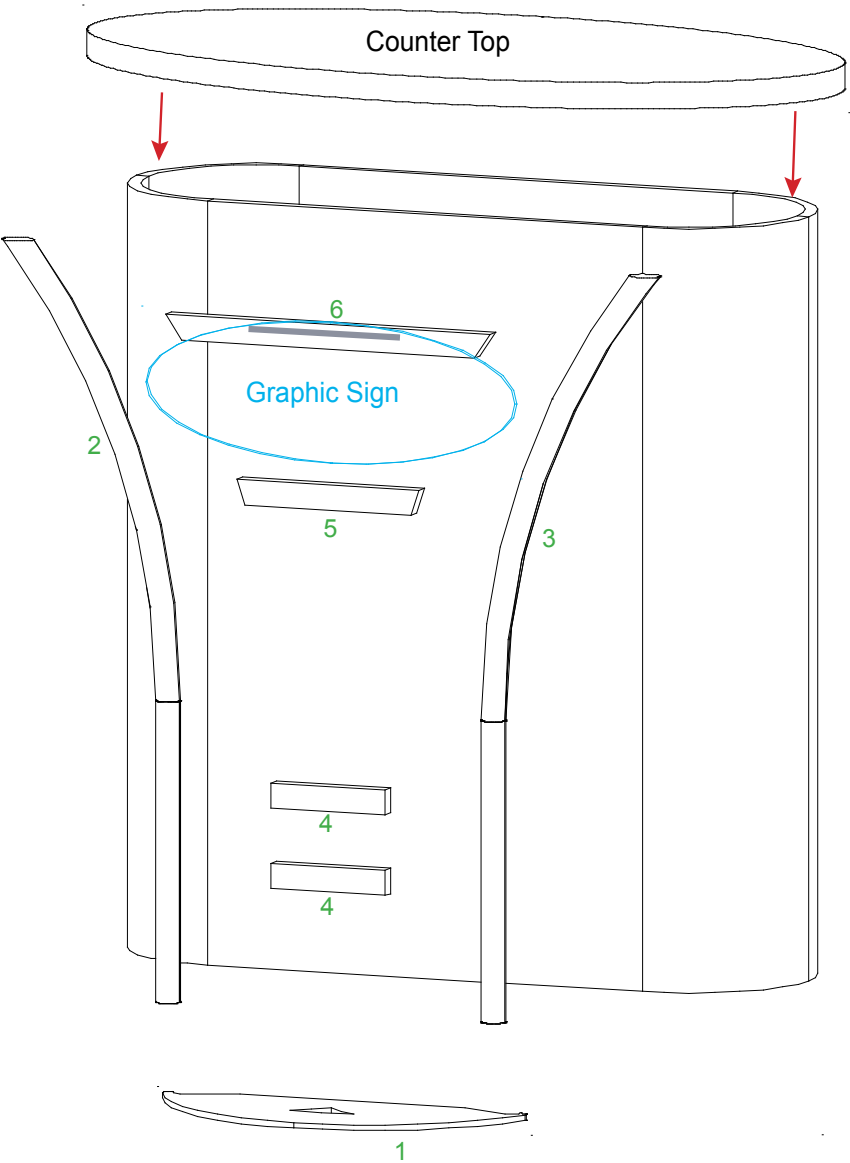
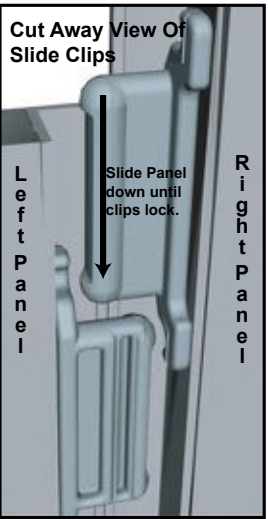
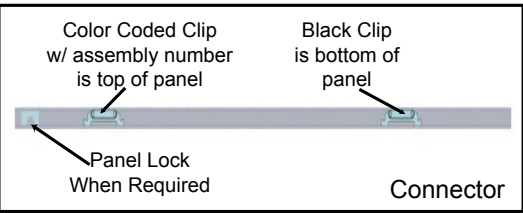
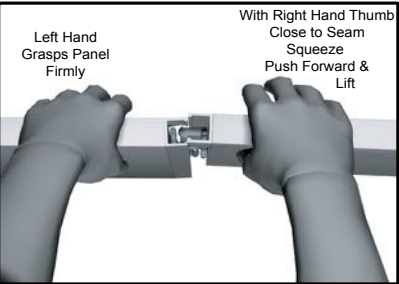
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Panel	Description	Item	Description
1	5.75"r X 38"h Quarter Curve Panel	1	Custom Base Plate
2	19"w x 38"h Flat Panel	2	38"h Curved Round Vertical - Counter Support - Left side
3	5.75"r X 38"h Quarter Curve Panel	3	38"h Curved Round Vertical - Counter Support - Right side
4	5.75"r X 38"h Quarter Curve Panel	4	7" Lower Tapered Horizontal extrusion
5	19"w x 38"h Flat Panel w/Door	5	8" Middle Tapered Horizontal extrusion
6	5.75"r X 38"h Quarter Curve Panel	6	16.5" Upper Tapered Horizontal extrusion

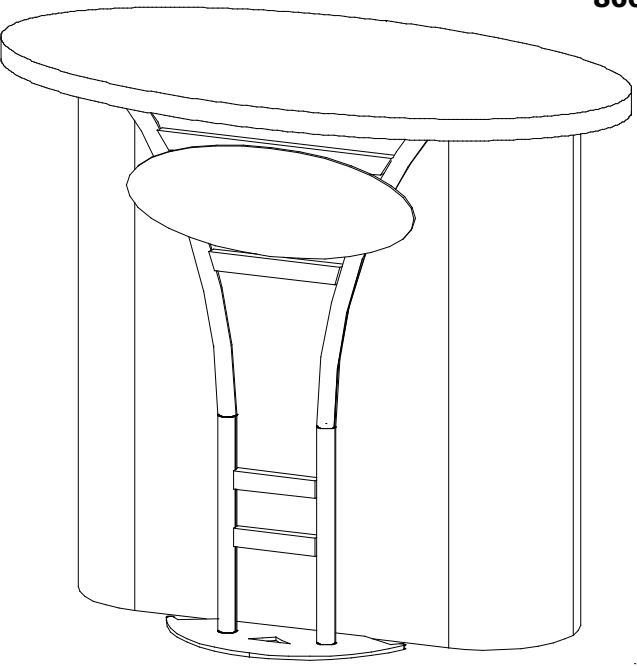


**LT Pedestal Assembly**  
1) Assemble panels together starting with 1 in numerical order.  
2) Attach Internal Shelf with provided shelf supports.

Steps 1 & 2 - LT Details:



**Front Aluminum portion of Pedestal Assembly**  
3) Attach Verticals [2 & 3] to Base Plate [1].  
NOTE: Base Plate Centered and Flush with Back LT Portion of Pedestal.  
4) Attach horizontals [4,5 & 6] between Verticals [2 & 3] as shown.  
5) Place counter top on top of assembled pedestal as shown.  
6) Attach graphic sign to Velcro on horizontal [6].



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