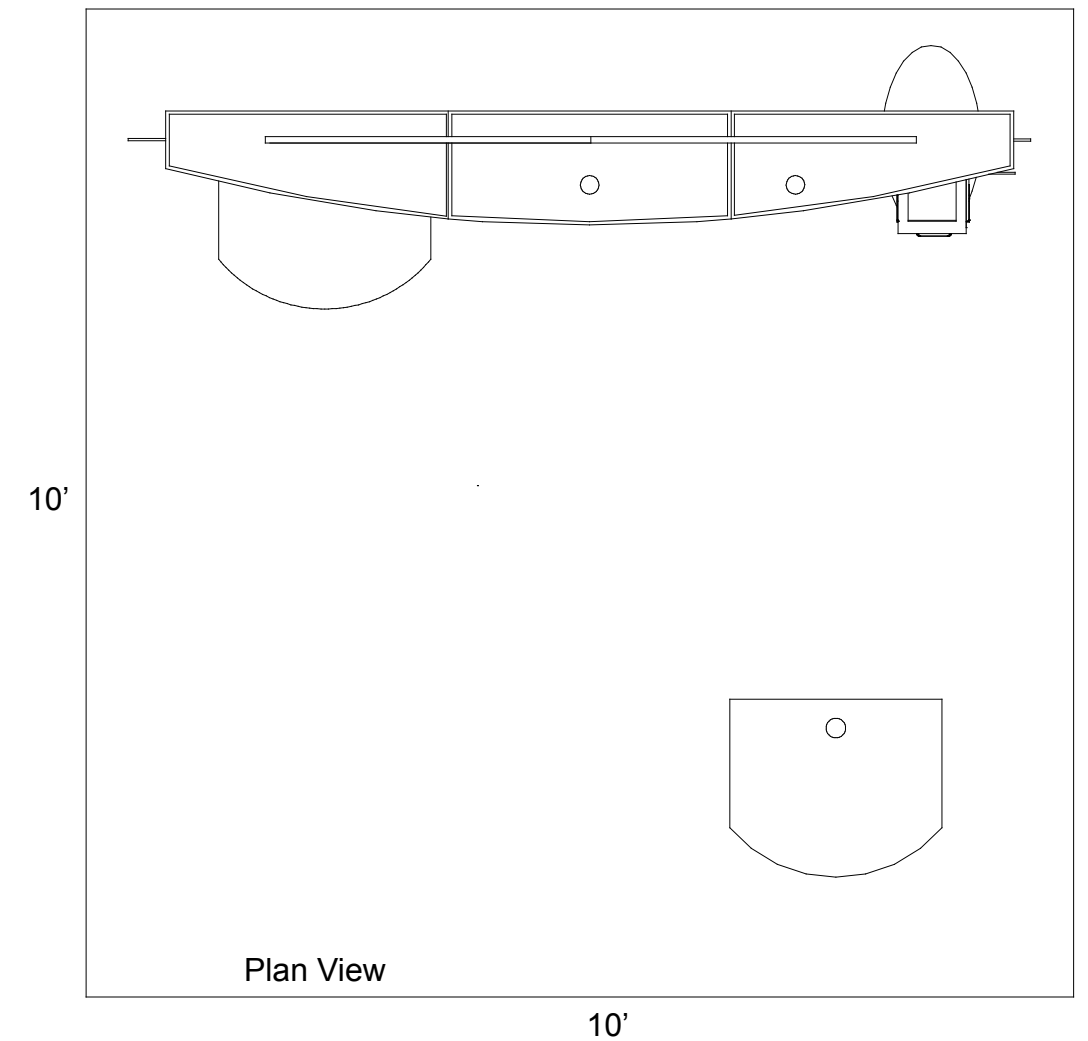
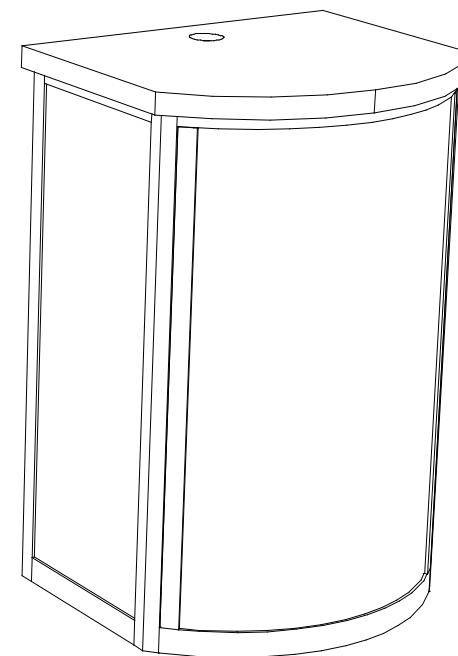


Perspective View



Plan View

**visionary**<sup>™</sup>  
DESIGNS

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL  
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

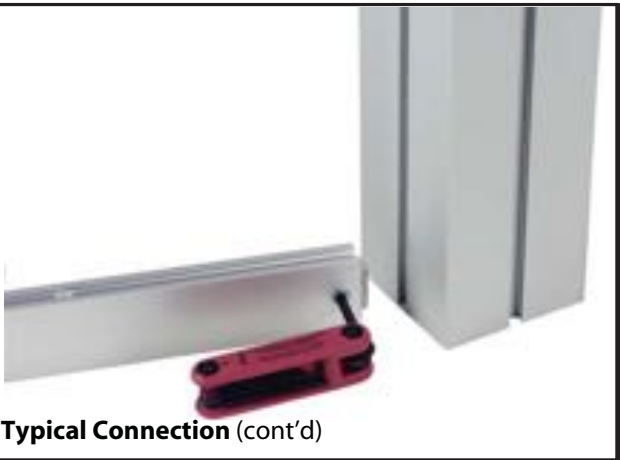
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**  
Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**  
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



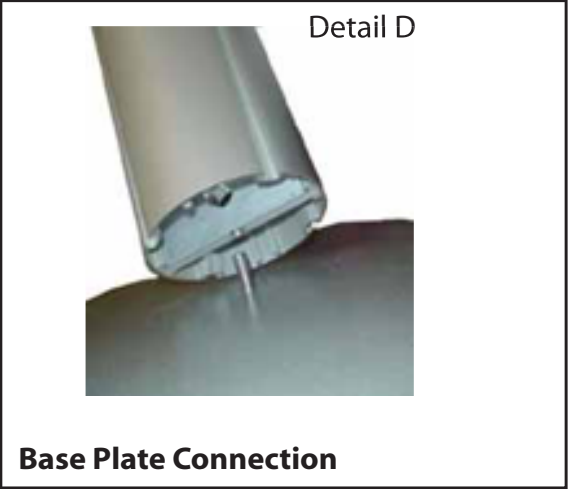
**Typical Connection (cont'd)**



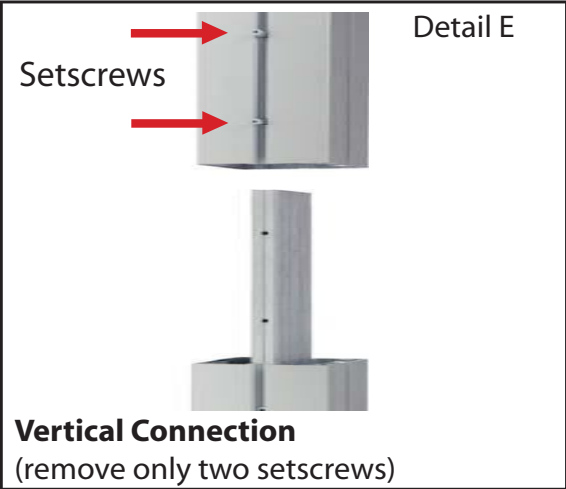
**Numbered Label**  
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Horizontal Inline Connection** (remove only one setscrew)  
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**  
Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



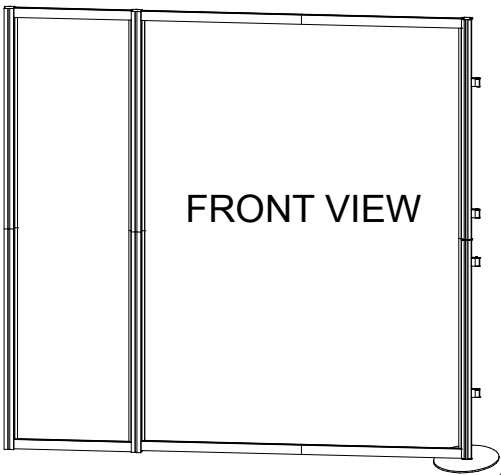
**Vertical Connection** (remove only two setscrews)  
When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.  
  
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
1	1	Oval Base Plate
2/2a	1/1	42" Square Vertical Extrusion
3/3A	1/1	42" Square Vertical Extrusion
4	1	41.75" Square Vertical Extrusion
4A	1	42" Square Vertical Extrusion
5A/5B	1/1	30" Horizontal Extrusion
6A/6B	1/1	30" Horizontal Extrusion
7A/7B	1/1	22" Horizontal Extrusion

- Steps:
- 1) Attach lower vertical extrusion [4] to oval base plate [1].
  - 2) Attach upper vertical extrusions [2A,3A,4A] to lower vertical extrusions [2,3,4].
  - 3) Connect horizontal extrusions together [5A to 5B and 6A to 6B].
  - 4) Attach horizontal extrusions [5A/5B,6A/6B,7] between vertical extrusions as shown.
  - 5) Apply graphics to **velcro** on back of assembled backwall.



**Wing Attachment**

Slide A10 Clamp into groove of square extrusion.



A10

When desired location is found, tighten set screw to secure.

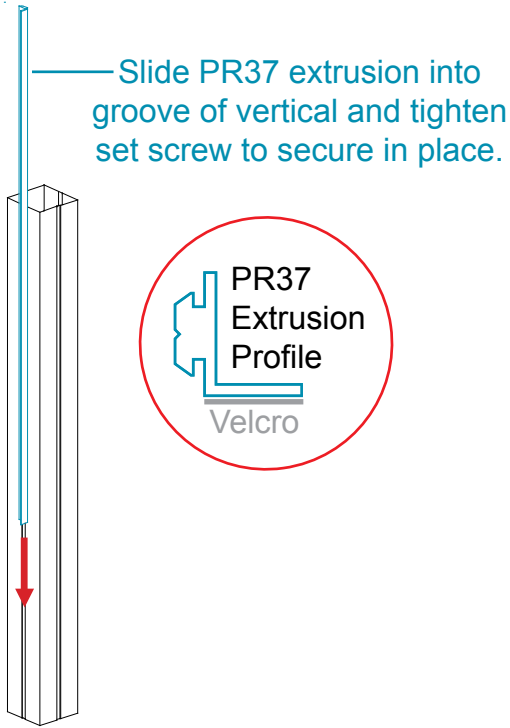
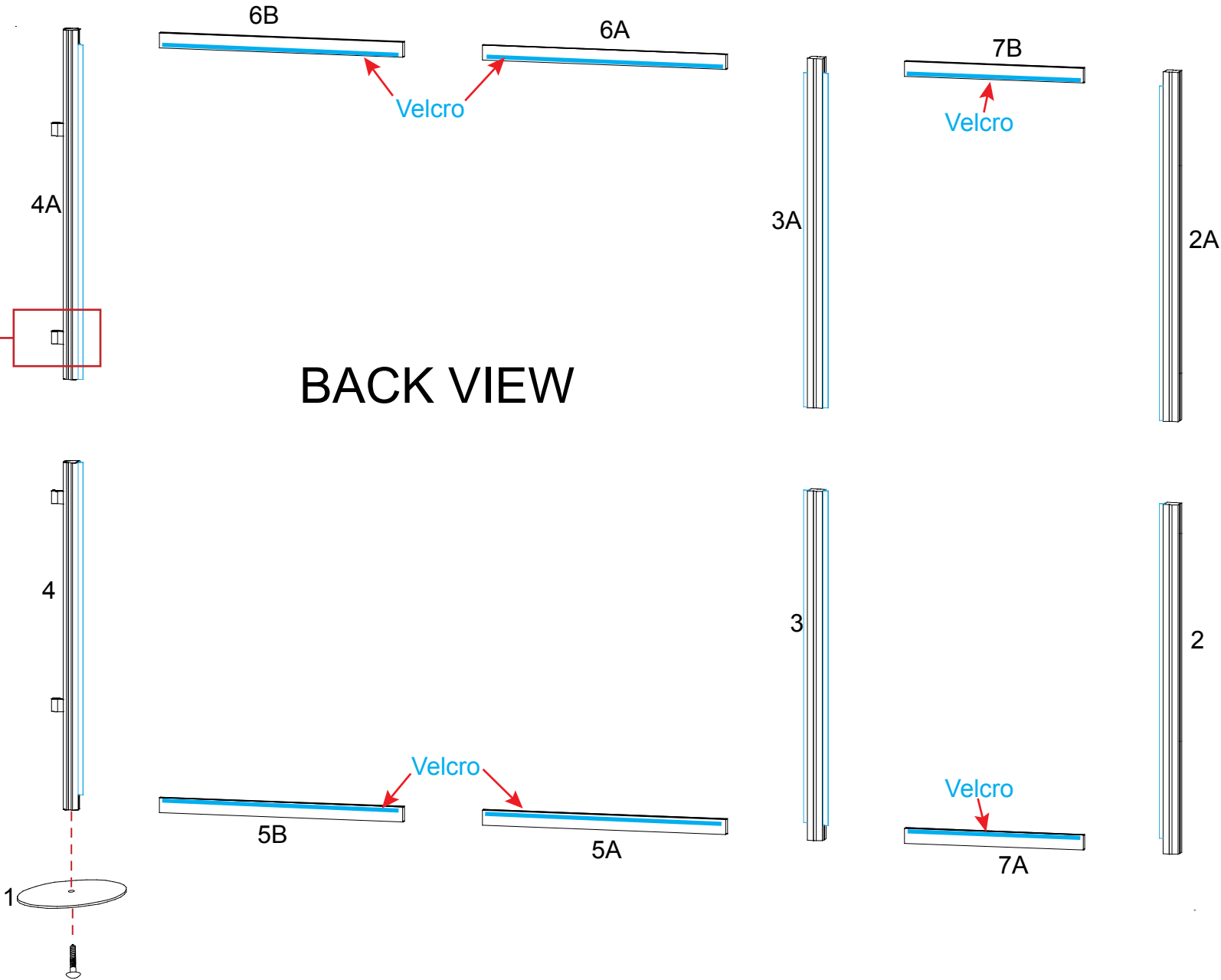


Set-Screw

Tighten black plastic set screw to secure Wing in place.



Black Plastic Set-screw

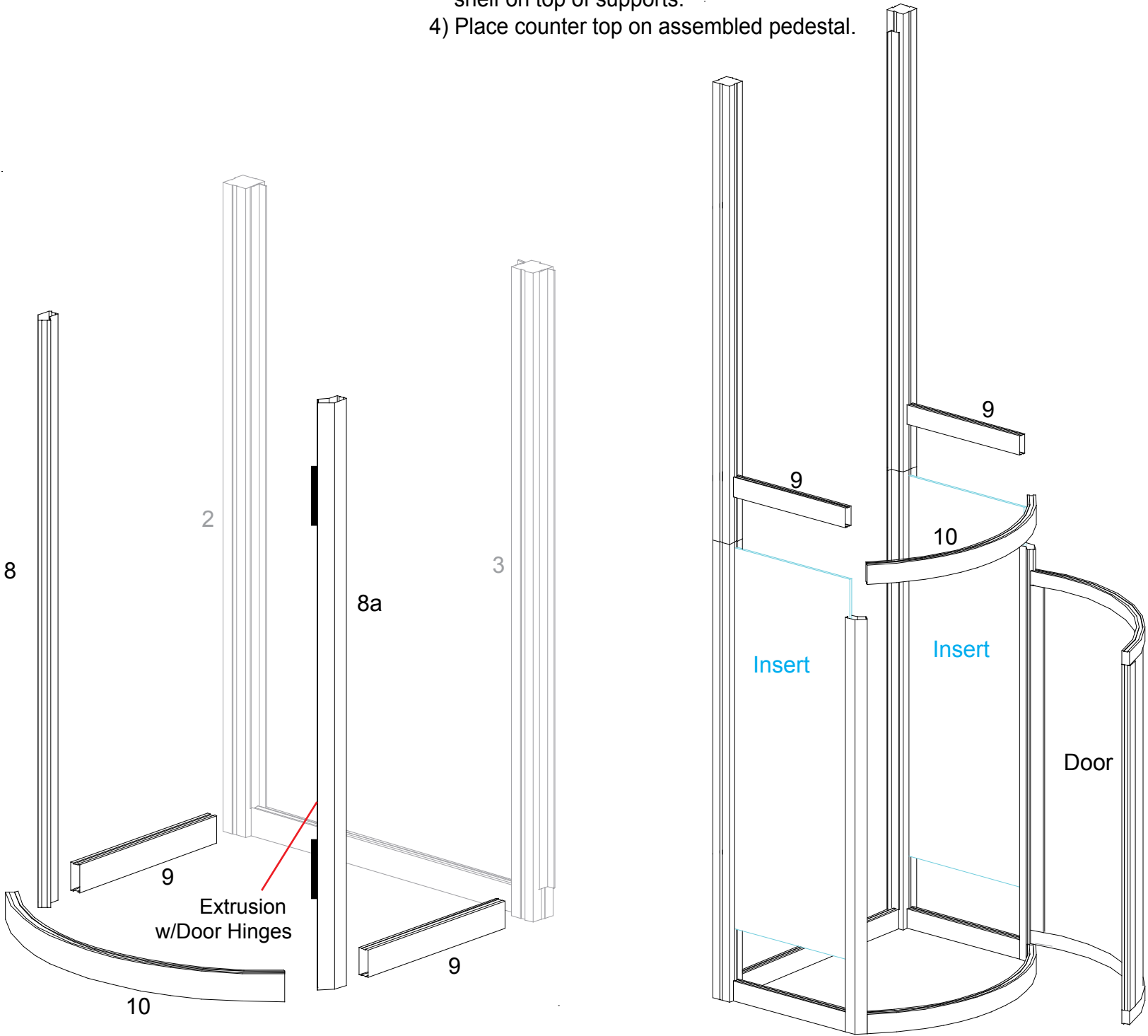


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

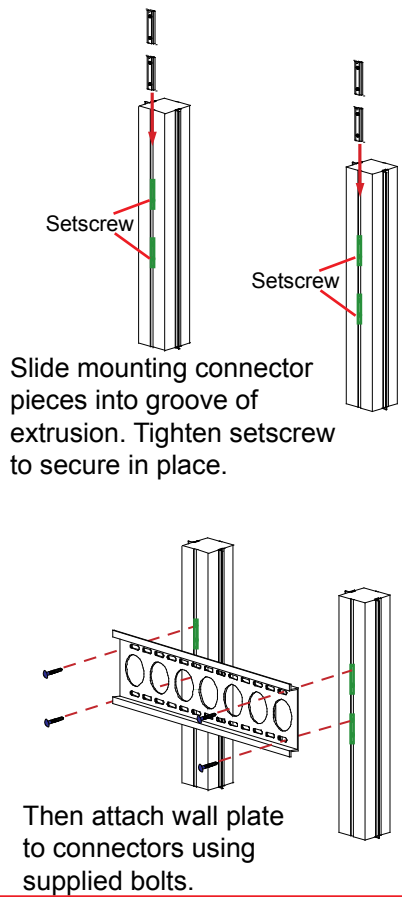
866.652.2100

Item	Qty	Description
8/8a	1/1	38" Vertical Extrusion
9	4	12.5" Horizontal Extrusion
10	2	Curved Extrusion

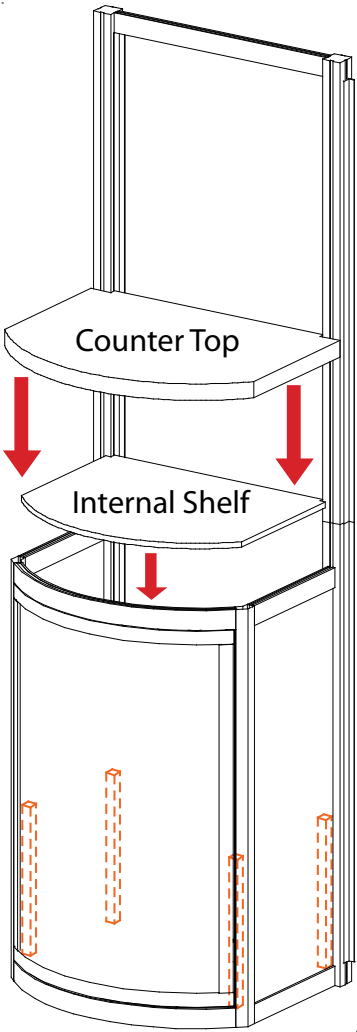
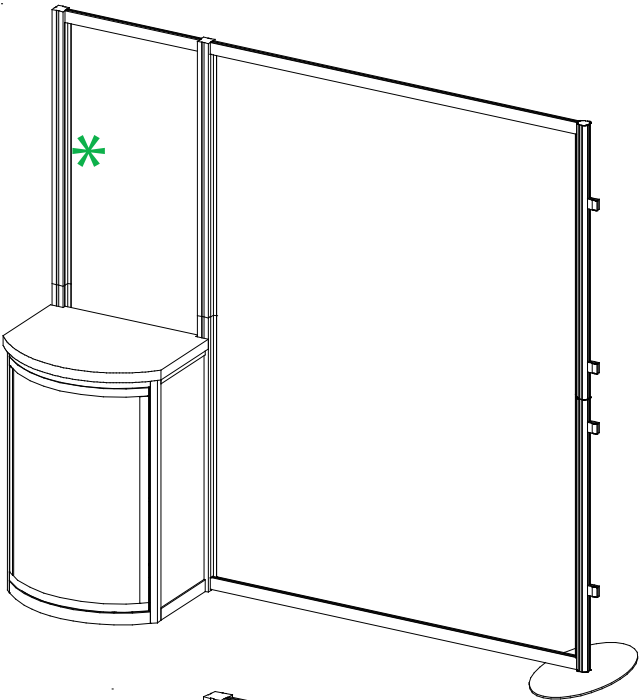
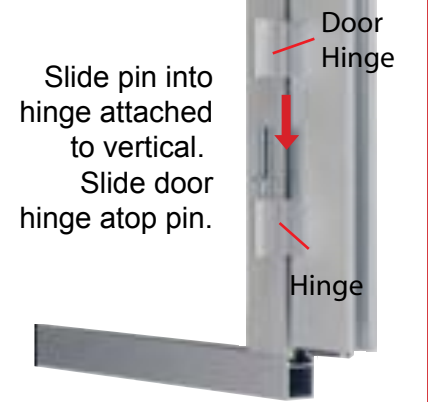
- Steps
- 1) Attach horizontal extrusions [9,10] between vertical extrusions [2 & 8] and [3 & 8a] inserting infills as shown.
  - 2) Attach door to hinges as shown in detail.
  - 3) Velcro shelf support to inside of pedestal, then set internal shelf on top of supports.
  - 4) Place counter top on assembled pedestal.



\* Monitor Mount Attachment



Door Attachment



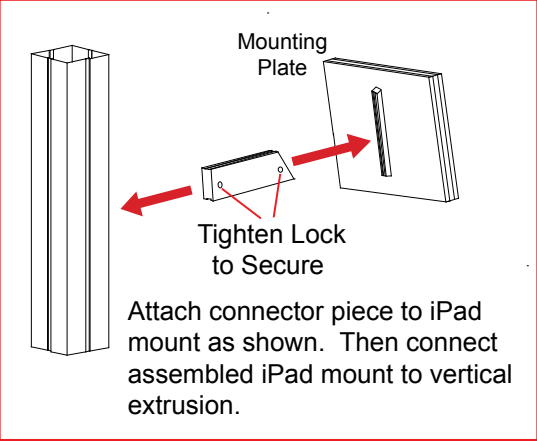
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

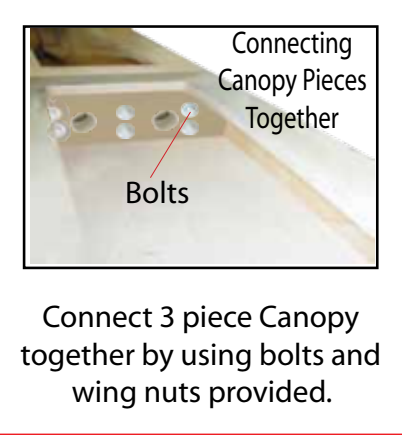
Item	Qty.	Description
11/11A	1/1	5.862" Vertical Extrusion
12a/12b	1/1	40.319" Formed Horizontal Extrusion
13a/13b	1/1	39" Horizontal Extrusion

- Steps**
- 1) Connect canopy pieces together using bolts and wing nuts provided, see Example of Canopy Connection detail.
  - 2) Connect vertical extrusions [11,11a] to left and right side of horizontal extrusion [13a/13b] as shown.
  - 3) Attach formed horizontal extrusion [12a/12b] to top of vertical extrusions [11,11a] as shown.
  - 4) Attach header to assembled backwall as shown.
  - 5) Attach Sign using standoff barrels and caps.
  - 6) Attach wings using A10 clamps as shown.
  - 7) Attach literature rack & iPad clamshell as shown.

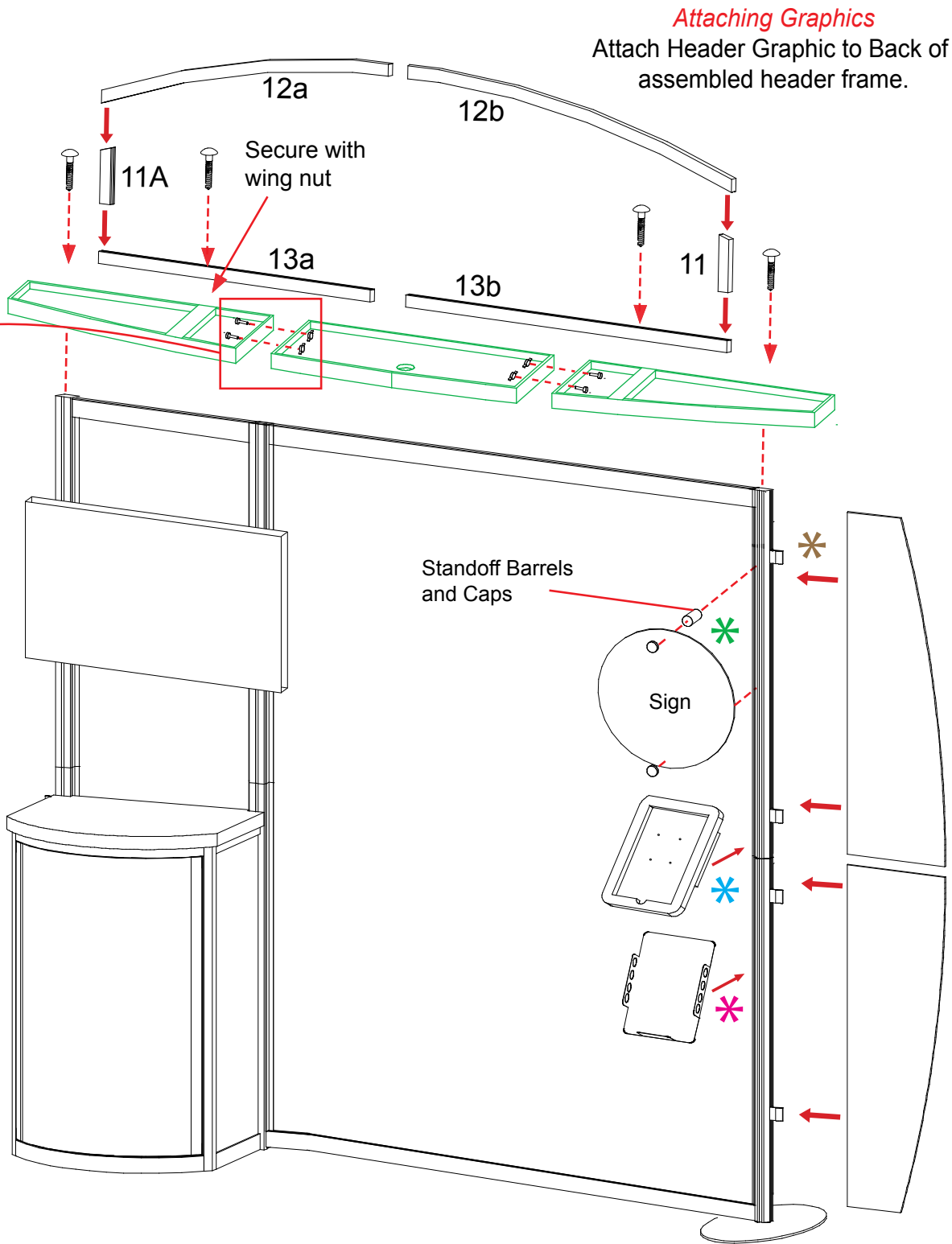
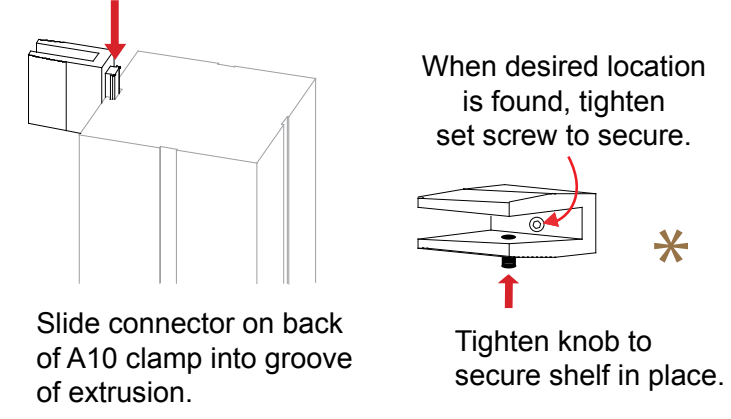
**\* iPad Mount Attachment**



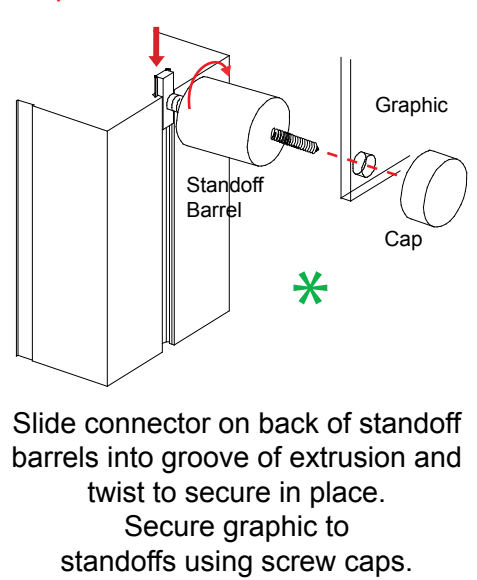
**Example of Canopy Connection**



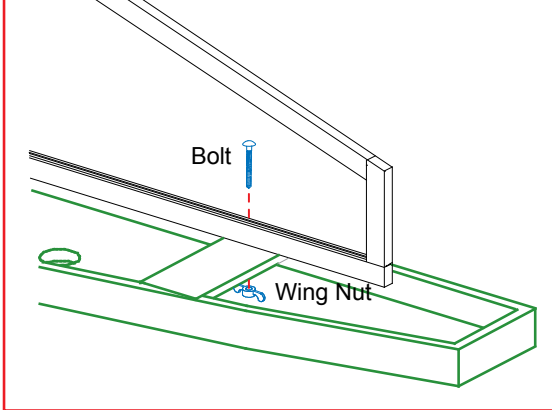
**Example of A10 Clamp Attachment**



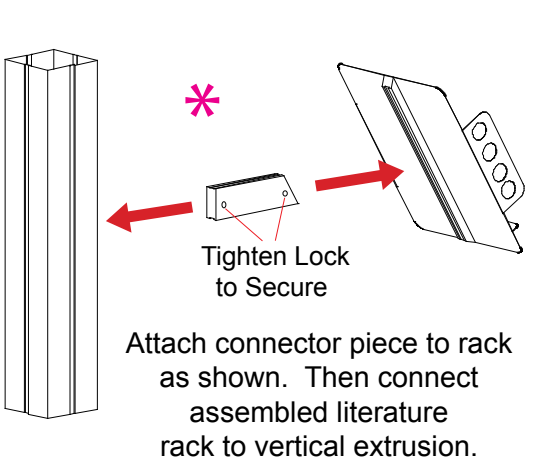
**Graphic Attachment**



**Header Attachment**



**Literature Rack & iPad Mount Attachment**



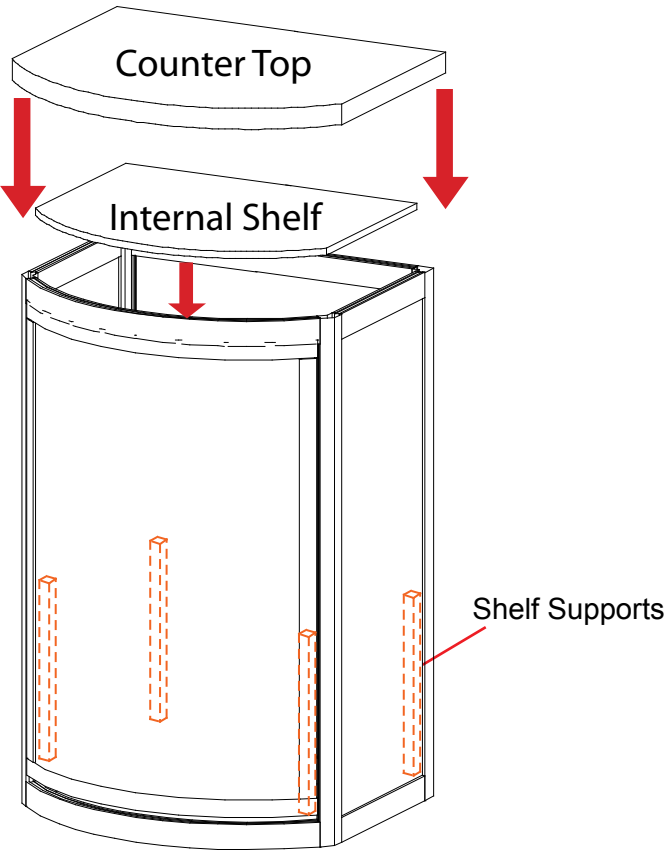
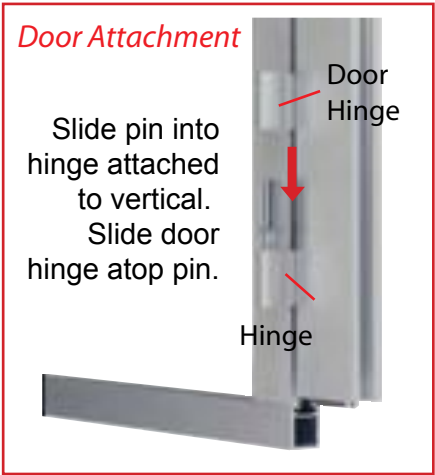
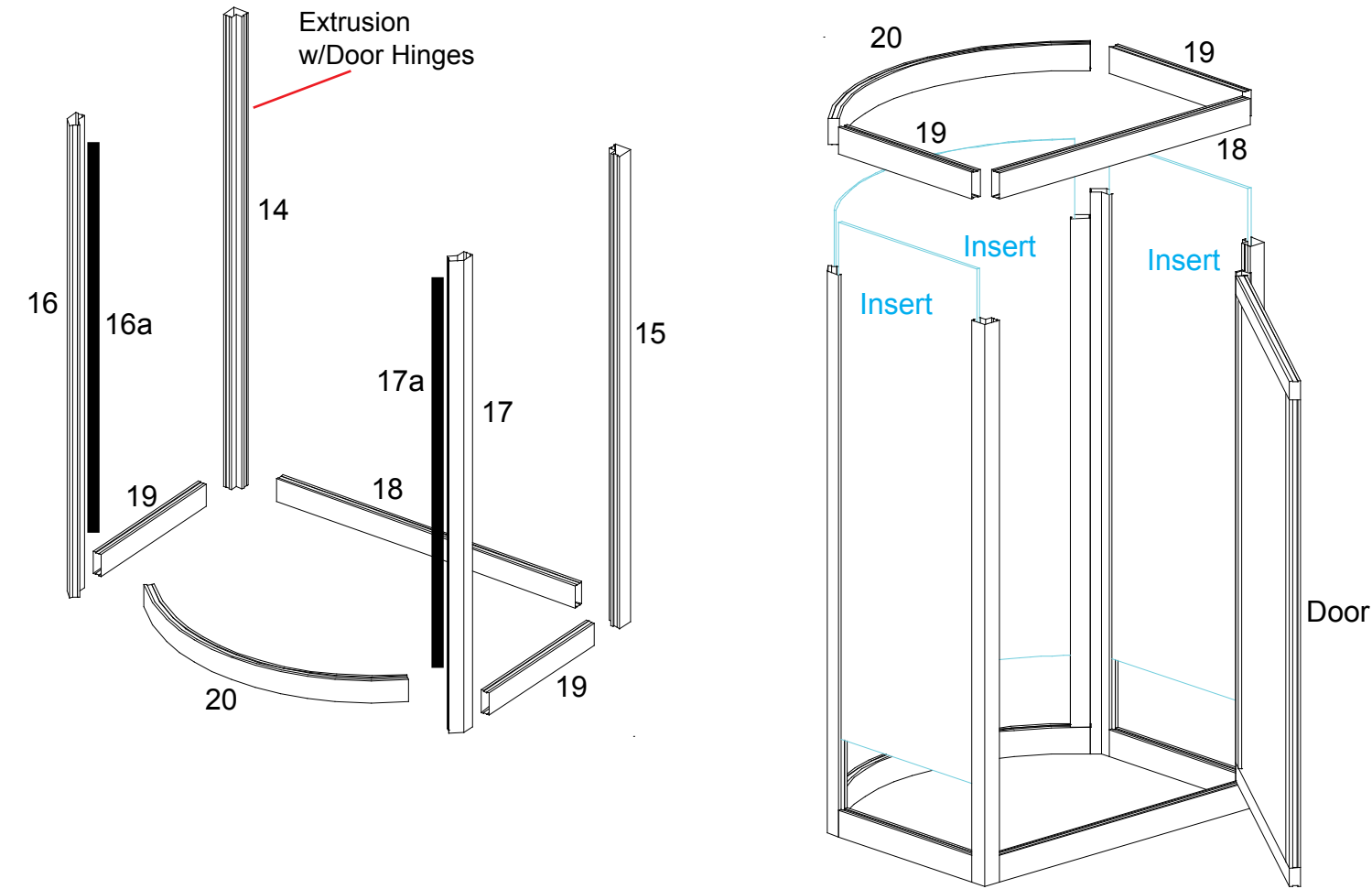
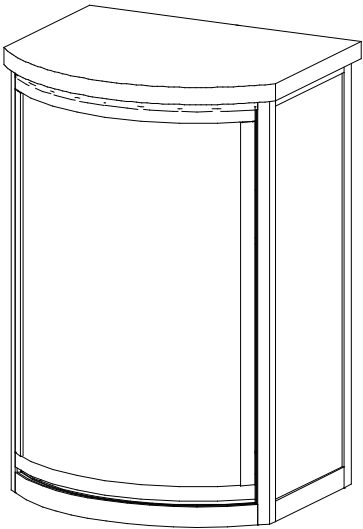
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



866.652.2100

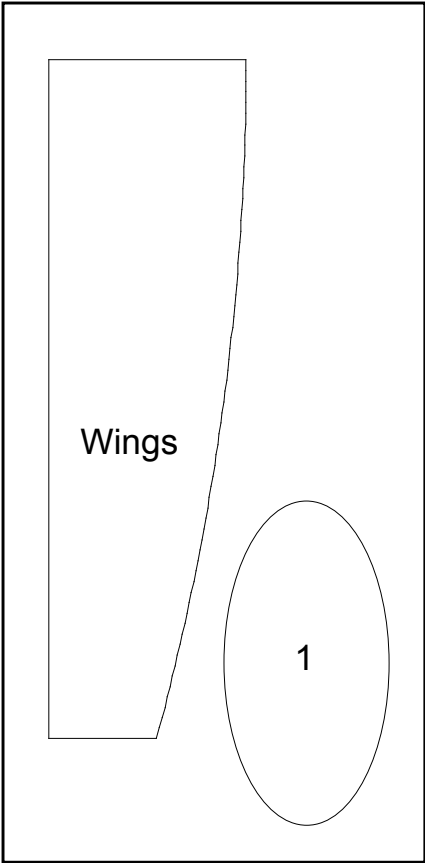
Item	Qty.	Description
14	1	38" Vertical Extrusion w/ Door Hinges
15	1	38" Vertical Extrusion w/ Door Stop
16	1	38" Vertical Extrusion
16a	1	Extrusion w/ Door Stopper
17	1	38" Vertical Extrusion
17a	1	Extrusion w/ Door Stopper
18	2	22.0197" Horizontal Extrusion
19	4	12.5" Horizontal Extrusion
20	2	25.639" Curved Extrusion

- Steps
- 1) Attach lower horizontal extrusions [18,19,20] between vertical extrusions [14,15,16,17] as shown.
  - 2) Attach door to back as shown. Refer to detail.
  - 3) Place side and front inserts between verticals as shown.
  - 4) Attach upper horizontal extrusions [18,19,20] between vertical extrusions [14,15,16,17] as shown.
  - 5) Velcro shelf support to inside of pedestal, then set internal shelf on top of supports.
  - 6) Place counter top on assembled pedestal.

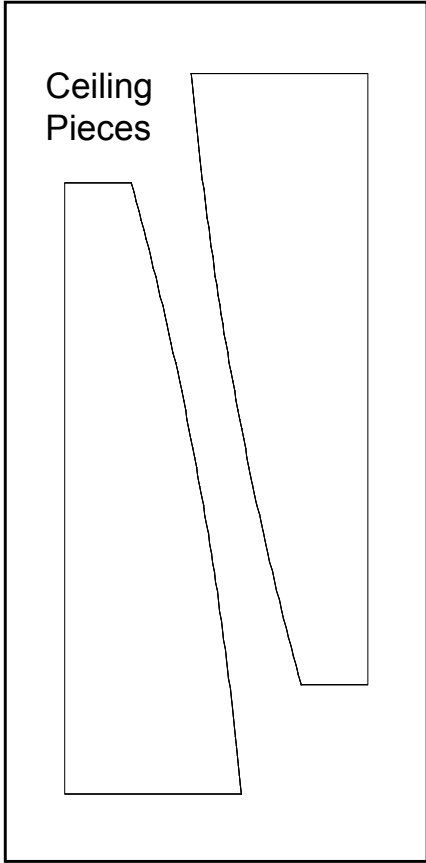


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

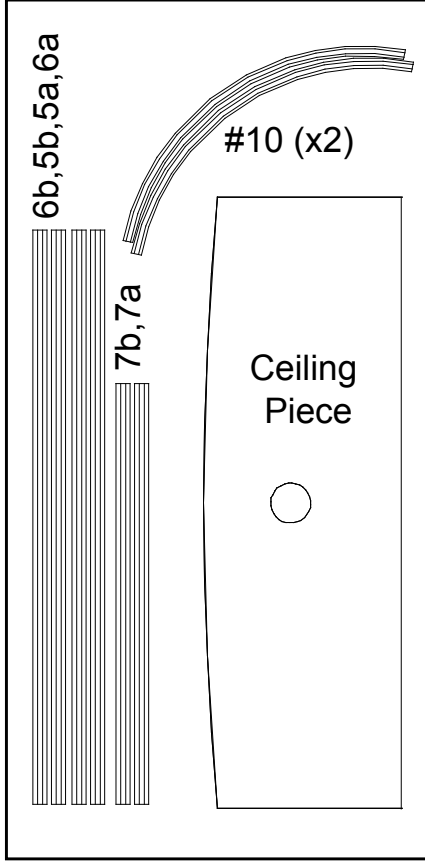
Top View of Each Level



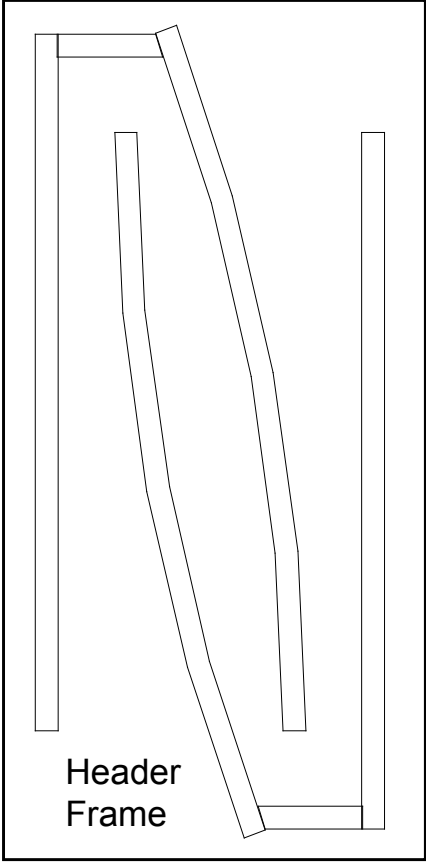
Level 1



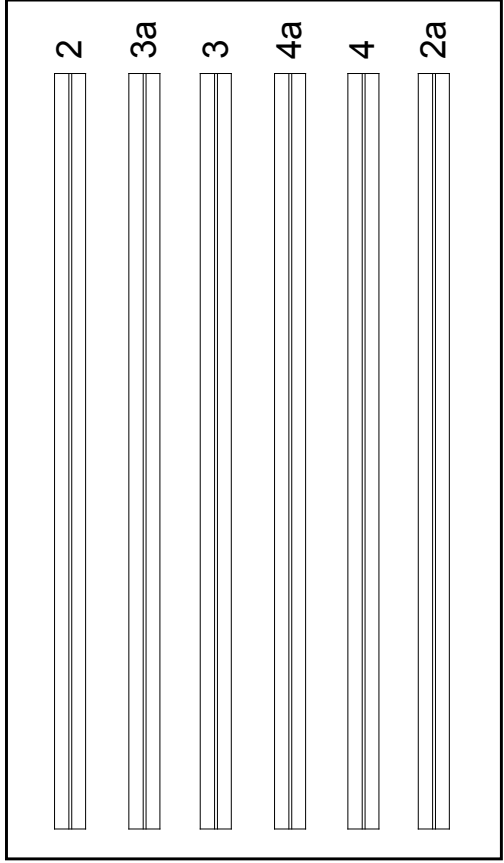
Level 2



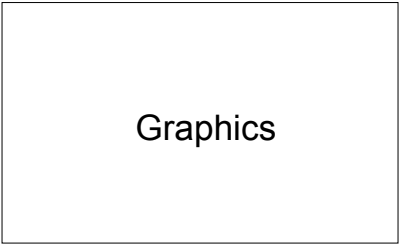
Level 3



Level 4

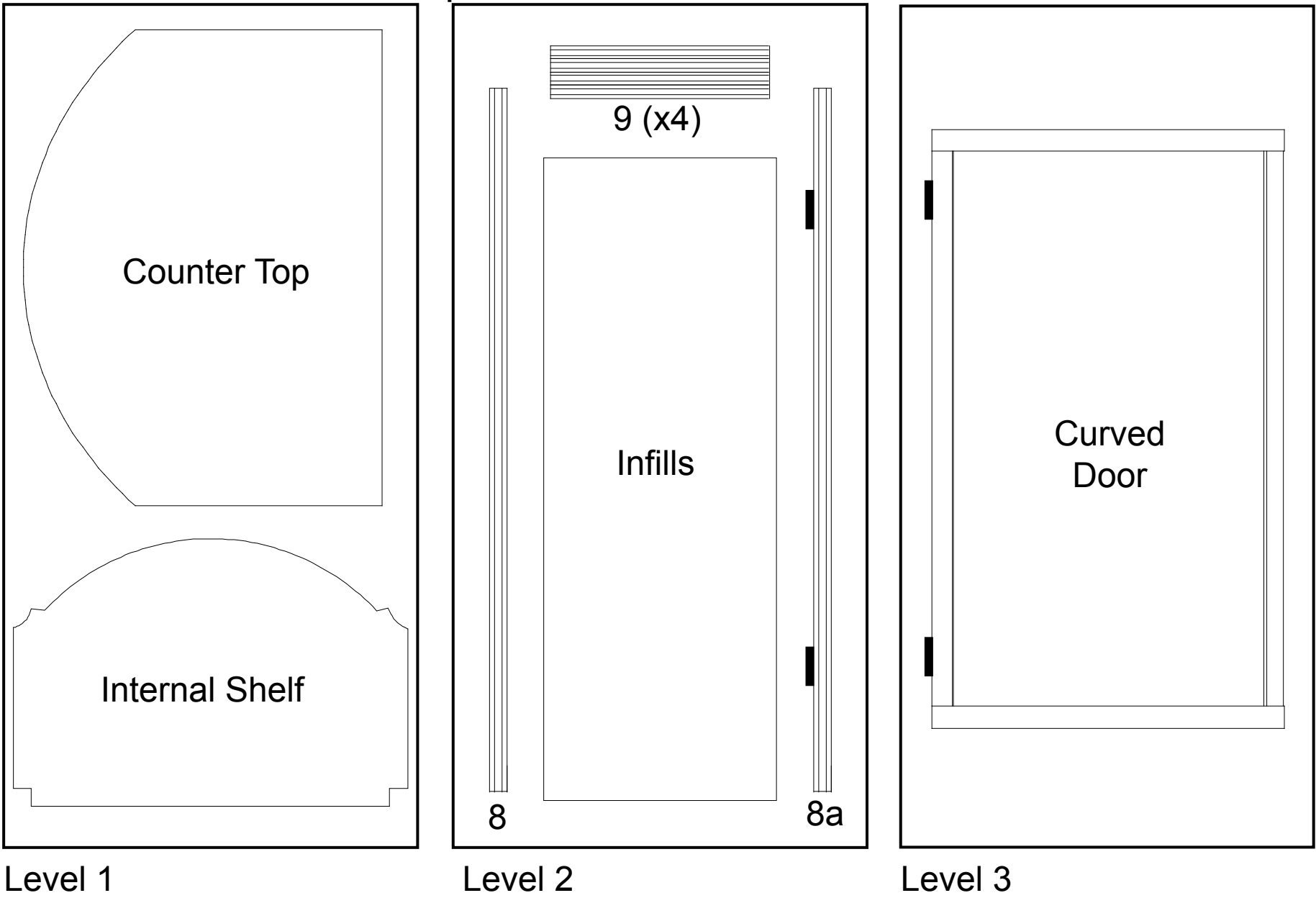


Level 5



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

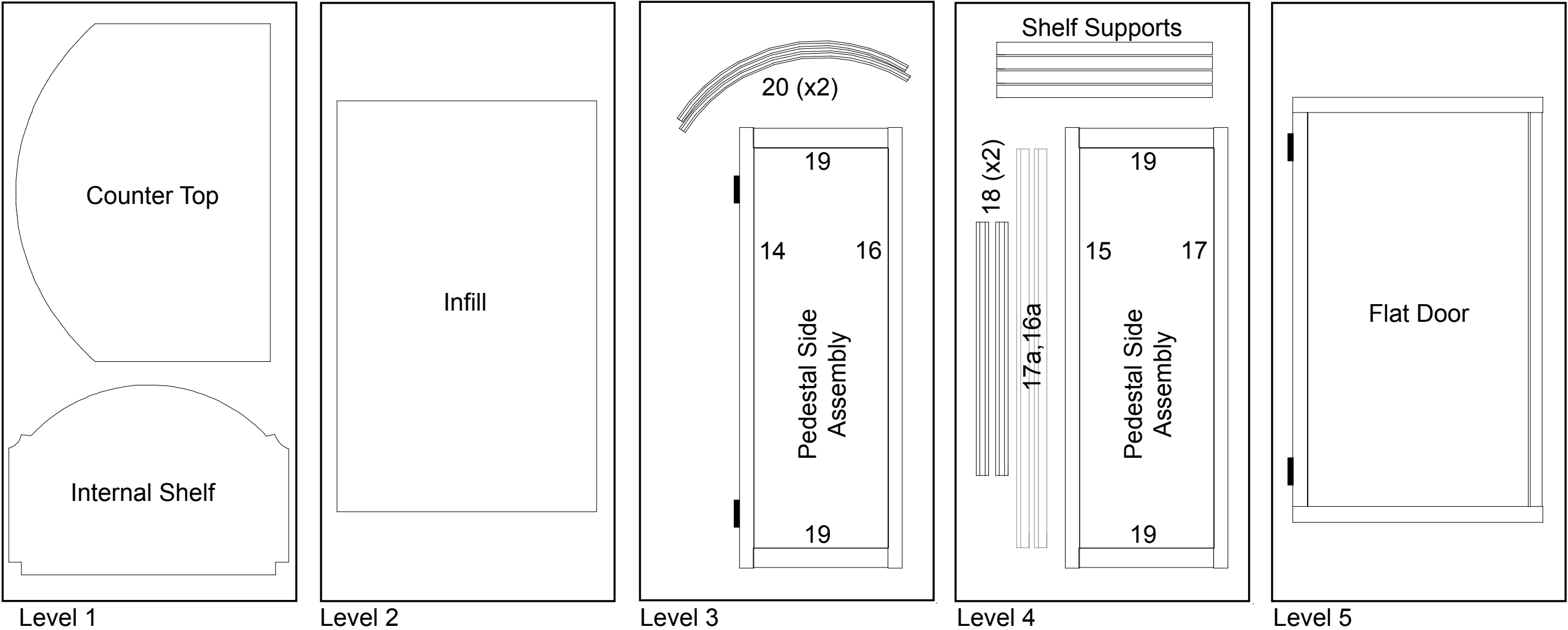
Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Top View of Each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING