Forth addresses in COMMACODE

It is not a good idea to have absolute addresses of variables, values, subroutines, etc. in commacode.
Replace them with their forth names.

Interrupt with a variable

```
variable SUM1
routine MORE
  #1 sum1 & add
  reti \ return
end-code
```

```
commacode
code MORE
  5392 ,  250 ,
  1300 ,  end-code
```

✦ Replace "code" with "routine".
✦ Replace the address of SUM1 with the word "SUM1".
Address to be replaced:

```
sum1 u. ↵ 250  OK
```

Result

```
variable SUM1
routine MORE
  5392 ,  sum1 ,
  1300 ,  end-code
```

Call with a value

```
value SUM2
routine PLUS
  #1 adr sum2 & add
  sp )+ pc mov \ return
end-code
```

```
commacode
code PLUS
  5392 ,  252 ,
  4430 ,  end-code
```

Address to be replaced:

```
adr sum2 u. ↵ 252  OK
```

Result

```
value SUM2
routine PLUS
  5392 ,  adr sum2 ,
  4430 ,  end-code
```

Code word with a call

```
code TEST
  plus # call
next end-code
```

```
commacode
code TEST
  12B0 ,  EE98 ,
  4F00 ,  end-code
```

Address to be replaced:

```
plus u. ↵ EE98  OK
```

Result

```
code TEST
  1280 ,  plus ,
  4F00 ,  end-code
```