

Time: 5h 6min

Sample #1



**Layer Thickness**= 0.13mm

**Raster width** = 0.54 mm

**Nozzle speed** = 25 mm/s

Time: 1h 27min

Sample #8



**Layer Thickness**= 0.25mm

**Raster width** = 0.62 mm

**Nozzle speed** = 75 mm/s