Thermoplastic's choice	Extrusion	Filament	Print	Evaluation
✓ Thermoplastic bibliographic review;	✓ Definition of operating conditions;	✓ Definition of operating conditions;	✓ Definition of 3D printing parameters;	✓ Choice of parameters to compare;
✓ Definition of their thermal properties;	✓ Specification of the quantity of materials used;	✓ Evaluation of filament;	✓ Choice of print parts;	✓ Comparison of printed parts;
				✓ Recyclable or not?