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JOURNAL OF PROTECTIVE COATINGS & LININGS

*A JPCL eResource*

# RAILCAR INDUSTRY COATING SYSTEMS: SELECTING AND SOURCING



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# RAILCAR INDUSTRY COATING SYSTEMS: SELECTING AND SOURCING



**A JPCL eBook**

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*Adapted by Jim Molnar, UTLX, from the 2015 Mechanical Association Railway Technical Services Annual Conference, Protective Coatings Committee Session*

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# Rail car solutions

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# Introduction

This eBook consists of a feature published in *JPCL* on linings for chemical service in railcars, as well as *JPCL* Buying Guide material on selecting and specifying coatings for railcar applications in various exposure environments.

The Buying Guide is organized by various exposure types, such as “Linings for Steel Railcar Interiors, Bulk Solids.” Then, coating manufacturers are listed in alphabetical order and their preferred system is named in both proprietary and generic terms. Finally, contact details are given for all the companies.

This collection is designed to provide general guidance on selecting and specifying coatings for railcars, and then to give sources for acquiring the appropriate systems. Information about the feature author, people interviewed, and companies is based on the original dates of publication of the materials.





Photo courtesy of Union Tank Car Company/UTLX.

Adapted by Jim Molnar, UTLX, from the 2015 Mechanical Association Railway Technical Services Annual Conference, Protective Coatings Committee Session

# Increasing Productivity in Rail Coating & Lining Facilities Without Sacrificing Quality

## SIX COATING EXPERTS SHARE IDEAS

Each year, the Mechanical Association of Railcar Technical Services Protective Coatings Committee assembles railcar coating experts to discuss the latest issues affecting the industry. This article is an aggregation of those discussions.

### INNOVATIVE COATINGS AND LININGS TECHNOLOGY FOR RAILCARS

According to **Vijay Datta of International Paint**, formulating and testing for robustness and improved application characteristics leads to increased life and utility of rail tank car coatings in fuels and other services. He puts the menace of corrosion into financial perspective by noting that the loss of steel in railcars, as well as other steel structures in North America, adds up to a cost of corrosion 50 times greater than the total cost associated with the region's natural disasters. Datta points out that the composition of some newer tank car ladings, such as crude oil and biodiesel, is non-homogeneous and variable, requiring the interior coatings used to package them to have a wider spectrum of chemical

resistance than the usual, narrowly focused, exposure-designed coatings typically used in purpose-built cars. Long-running industry trends toward fewer coats, higher film build and high solids have bred innovations such as novolac vinyl esters and polycyclamine-cured novolac epoxies, the latter of which show high temperature resistance, tolerance to compromised surfaces and suitability for multiple environments, making them appropriate for less-predictable environments.

Datta notes that polycyclamine-cured novolac epoxies in particular can be formulated with agreeable application characteristics such as a one-hour pot life, a workable viscosity unheated and a six-hour dry to a hard, walkable surface at ambient temperatures. Extensive lab testing, including NACE TM0185, "Evaluation of Internal Plastic Coating" autoclave testing at elevated temperatures and pressures with a 3-percent salt solution, provided confidence for a shipper to agree to a "one-year-and-counting" trial tank car application in shale oil service, which routinely sees 180 F.

Datta also envisions railcar exterior coatings transitioning to longer life, more weather-resistant and cleanable paint types (such



(Above, left and right): A battery of tests, including autoclave and atlas cell, screen interior coating candidates for rigorous exposures. Photos courtesy of International Paint.

as polyaspartics and polysiloxanes) once total lifecycle costs are taken into account.

#### ENHANCED THROUGHPUT WITH WATER-BASED COATINGS

Some users of water-based materials report marked improvements in user-friendliness and drying characteristics, in addition to better weathering, versus the solvent-based products they have switched away from, relates **Wayne Kurcz of Williams-Hayward Protective Coatings**. The use of water-based paints on railcars surged in the 1970s and has remained significant since then. Of the over 500,000 rail units that have been painted with water-based coatings over that time, 95 percent have been single-coat, single-component systems, in many cases supplanting or even overcoating a two-coat solvent-based system, saving shop time and labor and reducing or entirely eliminating VOC emissions.

Although water-based paints depend on water evaporation to dry, Kurcz finds that users report that dry-to-handle times meet or exceed their expectations, especially as compared



with oil-based alkyd materials. Recently, he says, railcar applicators in Europe have especially embraced the "green" nature of these typically acrylic-oriented materials. Also, major railroads and railcar lessors have observed, after switching to water, paint lives exceeding 20 years, with little or no chalking or color change.

#### UPDATE ON RUBBER LINING REPAIR TECHNOLOGY

Existing rubber linings used in tank cars carrying highly-corrosive ladings such as hydrochloric and phosphoric acids are most often repair-patched with a rubber material that mimics, but does not exactly duplicate, the properties of the original due to a different curing mechanism. New technology offers a way to use the "original" rubber material for such repairs, raising confidence in their efficacy and longevity. The rate of any chemical reaction, including vulcanization (the curing of rubber) can be increased by raising the temperature and pressure at which it is occurring. **Lester Eng of Polycorp** explains that by employing a resistance heating blanket and putting a vacuum over a rubber repair patch configuration to create a pressure differential, a curing environment that closely approximates how the lining was originally cured can be created, allowing a vulcanized rubber patch to be made.



The majority of railroad freight cars are painted with water-based coatings.



European railcar paint applicators have embraced the use of water-based materials.



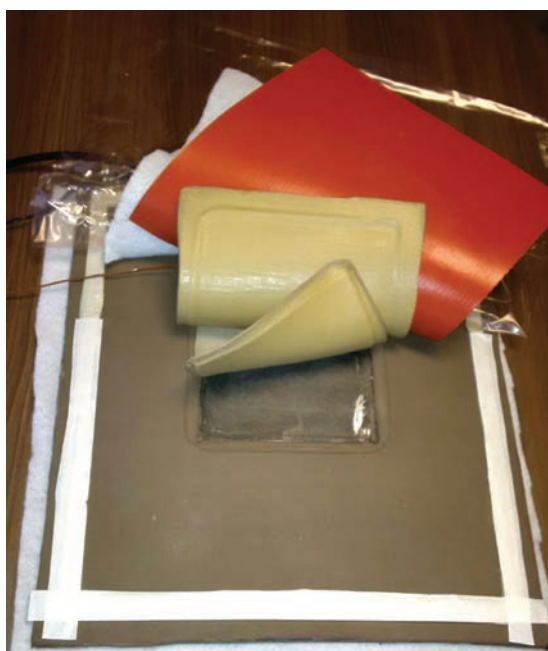
Major railroads and railcar lessors have observed water-based paint lasting in excess of 20 years, with little or no chalking or color change. Photos courtesy of Williams-Hayward Protective Coatings.



Chemical cure, the current patching standard in which curing is effected by topically applying a sulfur-containing or other type of liquid activator which penetrates a specially formulated repair material, requires multiple applications of the curing liquid to achieve a good cure, and the penetration depth of the activator can only be estimated. The process can only be sped up by heating or steaming the entire repair area, an option not always available. By contrast, vacuum-aided vulcanization can be completed in as little as three hours using portable equipment focused directly on the area of concern. A digital controller with recipe selection automates and records the process. The blanket heating also serves to feather and weld down the beveled edges of the repair patch. As this approach continues to develop, Eng and his colleagues expect that this further-engineered, precision-controlled patching method will in many cases replace the traditional chemical cure.



(Above): Corrosion in an unlined crude oil tank car. Photos courtesy of The Sherwin-Williams Company.



Curing setup including vacuum film, vacuum blanket, heat blanket, rubber patch, rubber inlay and original rubber (below).

Cutaway of cured patch (above left).

Control screen (above right).

Photos courtesy of PolyCorp Ltd.

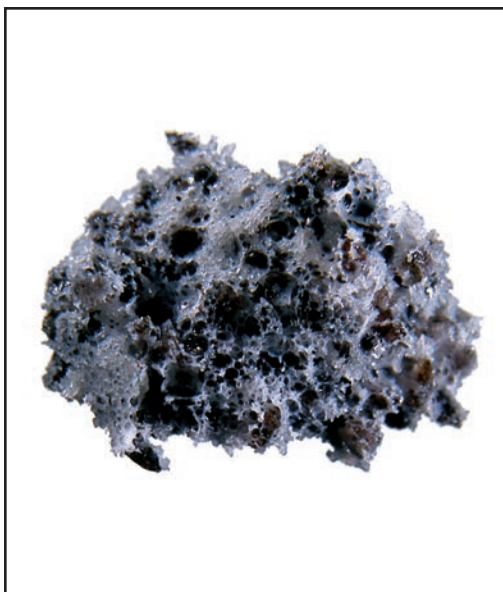
## CLEANING UNLINED CRUDE OIL TANK CARS IN PREPARATION FOR LINING

**James Kirkpatrick of Sherwin-Williams** says that knowing the steps necessary for cleaning and preparing a possibly contaminated and corroded surface for a coated service will enable shops to process cars more efficiently. As an example, he lays out the process of getting a used crude oil tank car ready for coating.

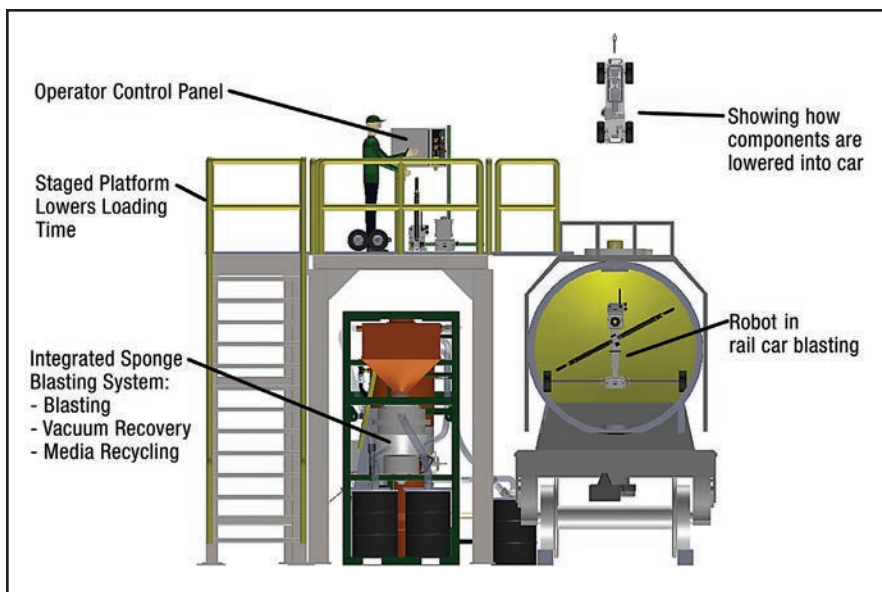
First, one must ensure that all personnel are trained in every aspect of each project-specific confined space safety plan, including the rescue plan and each person's role. Confined spaces should be managed as defined in OSHA's confined space standard and be monitored for hazardous atmospheres. A written confined space rescue plan and written permit system should be established, implemented and reviewed annually.

Appropriate, properly operating and calibrated (when necessary) safety equipment for air monitoring, ventilation and emergency retrieval, including special winches for workers,





Close-up of an encapsulated media unit.  
Photo courtesy of Sponge-Jet, Inc.



A schematic of a robotic encapsulated media blasting system.  
Photo courtesy of Sponge-Jet, Inc.

must be on hand. There must be communication with the attendant as necessary to enable monitoring of entrant status and alerting of entrants when evacuation is needed.

All liquid residues must be removed from the car interior using the proper grounding and containment procedures. Gas and oxygen readings inside the tank must be measured. A chemical injector is used to apply a hydrogen scavenger cleaner, which removes crude residue. Salt contamination in the cleaned tank should be measured by testing for chlorides. Chloride contamination greater than 8 µg per square centimeter should be treated.

A black light will reveal certain hydrocarbon contamination. Pressure washing with an organic bonding chemical will aid in the removal of chlorides, sulfates and surface-reacted salts.

Check the corrosion for depth of pitting and the density of corrosion. Notwithstanding any tank steel repairs to be made, plan your coating selection and application based on the amount and type of corrosion observed.

It may be redundant to state, but Kirkpatrick emphasizes that proper ventilation and curing of a high-DFT lining system is essential, as well as holiday inspection to assure effective coverage. Finally, repair and touch-up procedures should be agreed upon in the pre-job conference.

### IMPROVING SHOP EFFICIENCY WITH ENCAPSULATED MEDIA BLASTING

Ed Zaharias of **SpongeJet** maintains that new automation allows coating stripping and substrate cleaning with minimal rigging and enhanced contaminant removal.

He reminds us again that surface prep issues are responsible for at least 75 percent of coating failures, and that substrate cleaning methods must maintain or restore the necessary profile for coating

adhesion. Encapsulated media blasting coupled with an automated blast unit that can be assembled inside the car in 17 minutes can allow coating removal to be completed in as little as one shift's time. Even rubber lining can be stripped by this method.

Zaharias foresees that improvements to the encapsulated media blasting process can lead to increased adoption in the rail industry due to the multiple flexibilities it contributes to shop throughput.

### IMPROVING SHOP EFFICIENCY WITH ONE-COAT SYSTEMS

Judicious selection of one-coat interior coating systems for replacement and/or repair can decrease a shop's throughput burden and an end user's costs, according to **Jody Chisholm of Hempel Coatings**. With larger numbers of railroad tank cars coming through shops for various projects and programs, car owners, lessees and shop management have to revisit what needs to be done while cars are in the shop and how quickly it can be accomplished. That includes looking at the use of one-coat and low- or no-bake interior coating systems as substitutes for two- or more coat and higher bake systems. (A no-bake coating simply means one that cures adequately at ambient shop temperatures due to the nature of its cross-linking reaction.)

Releasing railcars back into service is impacted on the front end by facility backlog and, once in shop, by the speed of processing. Eliminating a coat can subtract one-to-two days of shop dwell time for a tank car. Using a coating with a shorter (lower temperature) bake period can cut another day or two. The commensurate economies can then be passed on to the end user.

Chisholm notes that although high-bake coating technology may provide the most chemical versatility, it does so at a loss of throughput efficiency. There are many low- or no-bake and

single-coat systems available that can withstand a wide range of chemical exposures. Of course, the shipper must check with his or her coating supplier to ensure compatibility.

She also points out that the enhanced reactivity of no-bake coatings may mean a shorter pot life and may require application using plural-component equipment. Still, some creative thinking with regard to coating selection can collectively save time and money for all stakeholders in the coating process.

Jim Molnar is the manager of coatings research and development for Union Tank Car Company and chairman of the Mechanical Association of Railcar Technical Services (MARTS) Protective Coatings Committee. The Committee strives to highlight technology and trends of potential interest and benefit to the railcar coatings and linings community while



avoiding commercial endorsement of specific products or services. Molnar has a Bachelor of Science degree in chemical engineering from the Illinois Institute of Technology, is a NACE Level-3 Coating Inspector and was a Featured Coatings Specialist in *JPCL* in 2004.

*Editor's note: This article is adapted from presentations made at the MARTS\* Annual Conference 2015 Protective Coatings Committee sessions in Minneapolis, Minn.*

*\*Mechanical Association Railway Technical Services, a rail industry trade group. **JPCL***

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## RAIL CAR INDUSTRY

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### EXTERIOR WEATHERING, UV, GENERAL INDUSTRIAL

#### Steel Locomotive

##### ABRI Industries

IronBond 111  
Inorganic Zinc/Epoxy/Urethane

##### Advanced Polymer Coatings (APC)

ChemLine  
Siloxane/Siloxane

##### Altex Coatings Ltd.

Carboline  
Organic Zinc/Epoxy/Urethane

##### Arma Coatings

Arma Polyaspartic spray Polyurea  
Polyurea Pure (1, 2, or 3 Coats)

##### Bowers Industrial

Gulf Coast Paint  
Epoxy (1-2 Coats)/Urethane

##### Carboline Company

Carbothane  
Epoxy (1-2 Coats)/Urethane

##### Corrocoat USA, Inc.

Polyglass Zipcoat  
Polyester/Polyester/Polyester

##### Cortec Corporation

VpCI-384/382  
Urethane/Urethane

##### Cote-L Industries, Inc.

Durabak18/Durabak18 Smooth  
Urethane/Urethane

##### Creative Material Technologies Ltd.

Dyna-PUR (TM)  
Zinc-Rich, Organic

##### CSL Silicones, Inc.

Si-COAT® 531  
Siloxane/Siloxane

##### Daubert Chemical Co.

Non-Skid  
Alkyd/Alkyd/Alkyd

##### Davis Paint Company

Tuff Thane  
Epoxy (1-2 Coats)/Urethane

##### EPDM Coatings

EPDM coatings  
Other

##### FSC Coatings, Inc.

RUSTOP/SP-X Silicone Poly Plus  
Epoxy (1-2 Coats)/Urethane

##### G.O.A. Enterprises - Agent for Chemco International Ltd.

Chemco International  
Zinc-Rich, Organic

##### Global EcoTechnologies

ENDURA-FLEX  
Urethane Elastomeric (1 Coat)

##### Grace Distributing

LifeGuard Active Rust Primer  
Other

##### HJ3 Composite Technologies

HJ3 CarbonSeal Industrial Systems  
Epoxy/Epoxy Novolac/Epoxy Novolac

##### Hy-Tech Thermal Solutions

METAL SHIELD  
Calcium Sulphonate

##### Industrial Maintenance Group, Inc.

IMG SC3900  
Polyurea Pure (1, 2, or 3 Coats)

##### Industrial Solutions USA, LLC

Nano-Clear Industrial Coating  
Polyurea Hybrid (1, 2, or 3 Coats)

##### Insulating Coatings Corporation

Astec 2000 System  
Other

##### Integument Technologies, Inc.

FluoroGrip E  
Other

##### International Paint, LLC

International  
Epoxy (1-2 Coats)/Urethane

##### International Polyurethane Systems

AL6000  
Polyurea Pure (1, 2, or 3 Coats)

##### Jotun Paints, Inc.

Barrier/Jotamastic/Hardtop  
Organic Zinc/Epoxy/Urethane

##### KCC Corrosion Control Co., Ltd.

Techni-Plus UR-5  
Urethane/Urethane

##### KOPAK Industries

KOTHANE 243  
Urethane/Urethane

##### Mascoat

MI-DTI  
Alkyd/Acrylic/Acrylic

##### Milamar Coatings

Rust Guard  
Epoxy/Epoxy 100% Solids

##### NU ERA TEC, Inc.

Marinetech MT-22  
Epoxy 100% Solids (1 or 2 Coats)

##### Nukote Coating Systems International

Nukote PA II  
Polyurea Pure (1, 2, or 3 Coats)

##### Oak Ridge Foam & Coating Systems, Inc.

Oak Ridge  
Polyurea Pure (1, 2, or 3 Coats)

##### Oerlikon Metco

Roadrunner 16E Combustion Wire Spray EcoArc  
Arc WI  
Thermal Spray

##### Peerless Industrial Systems

Epigen  
Epoxy 100% Solids (1 or 2 Coats)

##### Polibrid Coatings, Inc.

Polibrid 705  
Urethane Elastomeric (1 Coat)

##### Premier Coating Systems, Inc.

PCS-#1111/PCS-#4300  
Epoxy (1-2 Coats)/Fluorourethane

##### Rhino Linings Corporation

Rhino SolarMax®  
Polyurea Hybrid (1, 2, or 3 Coats)

##### Rodda Paint Co./Cloverdale Paint

ClovaPrime 21/Armourshield XP  
Epoxy (1-2 Coats)/Urethane

##### Royal USA Corp.

Royal R22 Cold Galvanizing Compound  
Zinc-Rich, Organic

##### Rust Bullet, LLC

Rust Bullet Standard  
Other

##### Rust-Oleum

9400 System DTM Acrylic Polyester Urethane  
Other

##### Sauereisen, Inc.

Sauereisen  
Epoxy 100% Solids (1 or 2 Coats)

##### Sherwin-Williams

Macropoxy 646-100 / Hi-Solids Polyurethane  
100 / Dia  
Epoxy (1-2 Coats)/Urethane

##### Specialty Products, Inc. (SPI)

POLYSHIELD HT-100F UB, AMP 100  
HARD CAP-100  
Polyurea Pure (1, 2, or 3 Coats)

##### Sprayroq

UMI SF50  
Polyurea Pure (1, 2, or 3 Coats)

##### Synavax, Inc.

Heat Shield EPX-H20  
Thermal Spray

##### Tesla NanoCoatings, Inc.

Teslan  
Organic Zinc/Epoxy/Urethane

##### Thermion

Thermion  
Thermal Spray

##### TMS Metalizing Systems Ltd.

TMS Metalizing Systems  
Thermal Spray



**Total Containment Solutions, Inc.**

TCS380  
Polyurea Pure (1, 2, or 3 Coats)

**Tuf Top Coatings**

Tuf-Top  
Epoxy (1-2 Coats)/Urethane

**U.S. Coatings, LLC**

RailGard/UreGrip  
Epoxy (1-2 Coats)/Urethane

**VCI Coatings**

VCI Coatings  
Epoxy (1-2 Coats)/Urethane

**Wasser Corporation**

Wasser  
MCU/MCU/MCU

**Watson Coatings, Inc.**

Armorex  
Epoxy (1-2 Coats)/Urethane

**Wilko Paint, Inc.**

Wilko  
Epoxy (1-2 Coats)/Urethane

**ZRC Worldwide**

ZRC-221 Cold Galvanizing Compound  
Zinc-Rich, Organic

## EXTERIOR WEATHERING, UV, GENERAL INDUSTRIAL

**Steel Rail Cars****3M Corrosion Protection Products**

Scotchkote  
Epoxy (1-2 Coats)/Urethane

**ABRI Industries**

IronBond 111  
Inorganic Zinc/Epoxy/Urethane

**Advanced Polymer Coatings (APC)**

ChemLine  
Siloxane/Siloxane

**Altex Coatings Ltd.**

Carboline  
Organic Zinc/Epoxy/Urethane

**Arma Coatings**

Arma 952 Polyurea Hybrid  
Polyurea Hybrid (1, 2, or 3 Coats)

**Bowers Industrial**

Gulf Coast Paint  
Epoxy (1-2 Coats)/Urethane

**Carboline Company**

Carboguard  
Epoxy 100% Solids (1 or 2 Coats)

**Corrocoat USA, Inc.**

Polyglass Zipcoat  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**Cortec Corporation**

VpCI-386  
Alkyd/Acrylic/Acrylic

**Cote-L Industries, Inc.**

Durabak18/Durabak18 Smooth  
Urethane/Urethane

**Creative Material Technologies Ltd.**

DYNA-PUR(TM)  
Polyurea Pure (1, 2, or 3 Coats)

**CSL Silicones, Inc.**

Si-COAT® 531  
Siloxane/Siloxane

**Daubert Chemical Co.**

V Damp 3680  
Other

**Davis Paint Company**

Tuff Thane  
Epoxy (1-2 Coats)/Urethane

**ENECON Corporation**

ENESEAL CR  
Other

**EPDM Coatings**

EPDM coatings  
Other

**FSC Coatings, Inc.**

RUSTOP Metallic Urethane/Super Urethane  
Urethane/Urethane

**G.O.A. Enterprises - Agent for Chemco International Ltd.**

Chemco International  
Zinc-Rich, Organic

**Global EcoTechnologies**

ENDURA-FLEX  
Urethane Elastomeric (1 Coat)

**Grace Distributing**

LifeGuard Active Rust Primer  
Other

**Gulf Coast Paint Mfg., Inc.**

POLY-CHEMCURE / GULFTHANE  
Epoxy (1-2 Coats)/Urethane

**Hempel (USA), Inc.**

Hempadur Mastic 45883  
Epoxy 100% Solids (1 or 2 Coats)

**Heresite Protective Coatings, LLC**

Heresite UC5500  
Urethane/Urethane

**HJ3 Composite Technologies**

HJ3 CarbonSeal Industrial Systems  
Epoxy/Epoxy Novolac/Epoxy Novolac

**Hy-Tech Thermal Solutions**

METAL SHIELD  
Calcium Sulphonate

**Industrial Maintenance Group, Inc.**

IMG SC3900  
Polyurea Pure (1, 2, or 3 Coats)

**Industrial Solutions USA, LLC**

Nano-Clear Industrial Coating  
Polyurea Hybrid (1, 2, or 3 Coats)

**Insulating Coatings Corporation**

Astec 2000 System  
Other

**Integument Technologies, Inc.**

FluoroGrip E  
Other

**International Paint, LLC**

International  
Epoxy (1-2 Coats)/Urethane

**International Polyurethane Systems**

AL6000  
Polyurea Pure (1, 2, or 3 Coats)

**Jotun Paints, Inc.**

Jotamastic/Hardtop  
Epoxy (1-2 Coats)/Urethane

**KCC Corrosion Control Co., Ltd.**

Techni-Plus UR-5  
Urethane/Urethane

**KOPAK Industries**

TANKGUARD 100  
Epoxy 100% Solids (1 or 2 Coats)

**Mascoat**

MI-DTI  
Alkyd/Acrylic/Acrylic

**NU ERA TEC, Inc.**

Marinetech MT-22  
Epoxy 100% Solids (1 or 2 Coats)

**Nukote Coating Systems International**

Nukote PA II  
Polyurea Pure (1, 2, or 3 Coats)

**Oak Ridge Foam & Coating Systems, Inc.**

Oak Ridge  
Polyurea Pure (1, 2, or 3 Coats)

**Oerlikon Metco**

Roadrunner 16E Combustion Wire Spray EcoArc  
Arc Wi

Thermal Spray

**Peerless Industrial Systems**

Epigen  
Epoxy 100% Solids (1 or 2 Coats)

**Polibrid Coatings, Inc.**

Polibrid 705  
Urethane Elastomeric (1 Coat)

**PPG Protective & Marine Coatings**

AT399/AT450H  
Epoxy (1-2 Coats)/Urethane

**Premier Coating Systems, Inc.**

PCS-#1111/PCS-#4300  
Epoxy (1-2 Coats)/Fluorourethane

**Protek Paint Ltd.**

blue steel  
Other

**Rhino Linings Corporation**

Rhino SolarMax®  
Polyurea Hybrid (1, 2, or 3 Coats)

**Rodda Paint Co./Cloverdale Paint**

ClovaPrime 21/Armourshield XP  
Epoxy (1-2 Coats)/Urethane

**Royal USA Corp.**

Royal R22 Cold Galvanizing Compound  
Zinc-Rich, Organic

**Rust Bullet, LLC**

Rust Bullet Standard  
Other

**Rust-Oleum**

9400 System DTM Acrylic Polyester Urethane  
Other

**Sauereisen, Inc.**

Sauereisen  
Epoxy 100% Solids (1 or 2 Coats)

**Seacoat Technology**

FS 9000  
Epoxy (1-2 Coats)/Fluoropolymer

**Seymour of Sycamore, Inc.**

MRO  
Alkyd/Alkyd/Alkyd

**Sherwin-Williams**

Macropoxy 646-100 / Hi-Solids Polyurethane  
100 / Dia

Epoxy (1-2 Coats)/Urethane

**Specialty Polymer Coatings, Inc.**

SP-1864  
Urethane Elastomeric (1 Coat)

**Specialty Products, Inc. (SPI)**

POLYSHIELD HT-100F UB, AMP 100  
HARD CAP-100

Polyurea Pure (1, 2, or 3 Coats)

**Sprayroq**

UMI SF50-U  
Polyurea Pure (1, 2, or 3 Coats)

**Synavax, Inc.**

Heat Shield PT  
Thermal Spray

**Tesla NanoCoatings, Inc.**

Teslan  
Organic Zinc/Epoxy/Urethane

**Thermion**

Thermion  
Thermal Spray

**TMS Metalizing Systems Ltd.**

TMS Metalizing Systems  
Thermal Spray

**Total Containment Solutions, Inc.**

TCS380  
Polyurea Pure (1, 2, or 3 Coats)

**Tuf Top Coatings**

Tuf-Top  
Epoxy (1-2 Coats)/Urethane

**U.S. Coatings, LLC**

RailGard  
Epoxy/Epoxy/Epoxy

**VCI Coatings**

VCI Coatings  
Epoxy (1-2 Coats)/Urethane

**VersaFlex Incorporated**

FSS 50 DM  
Polyurea Pure (1, 2, or 3 Coats)

**Wasser Corporation**

Wasser  
MCU/MCU/MCU

**Watson Coatings, Inc.**

Armor-Shield  
Alkyd/Alkyd/Alkyd

**Wilko Paint, Inc.**

Wilko  
Epoxy (1-2 Coats)/Urethane

**ZRC Worldwide**

ZRC-221 Cold Galvanizing Compound  
Zinc-Rich, Organic

## LININGS FOR STEEL RAIL CAR INTERIORS

**Acids****ABRI Industries**

IronBond 111  
Inorganic Zinc/Epoxy/Urethane

**Advanced Polymer Coatings (APC)**

ChemLine  
Siloxane/Siloxane

**Altex Coatings Ltd.**

Plasite  
Other

**ARC Efficiency & Protective Coatings, Div. of****A.W. Chesterton**

ARC S4+, ARC S7  
Epoxy Novolac (1 or 2 Coats)

**Arcor Epoxy, Inc.**

ARCOR EE-121  
Epoxy Novolac (1 or 2 Coats)

**Bowers Industrial**

Duomar  
Epoxy Novolac (1 or 2 Coats)

**Cote-L Industries, Inc.**

Durabak/Durabak Smooth  
Urethane/Urethane

**Creative Material Technologies Ltd.**

DYNA-PUR(TM)  
Polyurea Pure (1, 2, or 3 Coats)

**The Dow Chemical Company**

VORASTAR  
Polyurea Hybrid (1, 2, or 3 Coats)

**Duomar, Inc.**

HPL-4310 / HPL-4310  
Epoxy 100% Solids (1 or 2 Coats)

**ENECON Corporation**

CHEMCLAD  
Epoxy Novolac (1 or 2 Coats)

**Enviroline (International Paint, LLC)**

Ceilmate  
Epoxy/Vinyl Ester/Vinyl Ester

**EPDM Coatings**

EPDM coatings  
Other

**ErgonArmor Novocoat**

Novocoat SC300  
Epoxy/Epoxy Novolac/Epoxy Novolac

**Goodwest Linings and Coatings**

Blair, Polymeric, Rubber Source  
Sheet Lining, Rubber

**Grace Distributing**

LifeGuard Active Rust Primer  
Other

**Hempel (USA), Inc.**

Hempadur Series  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**Heresite Protective Coatings, LLC**

Heresite P-403L  
Other

**HJ3 Composite Technologies**

HJ3 CarbonSeal Industrial Systems  
Epoxy/Epoxy Novolac/Epoxy Novolac

**Industrial Maintenance Group, Inc.**

IMG SC3900  
Polyurea Pure (1, 2, or 3 Coats)

**International Paint, LLC**

Enviroline  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**International Polyurethane Systems**

P2001  
Polyurea Pure (1, 2, or 3 Coats)

**ITW Engineered Polymers**

NovoRez-353  
Epoxy Novolac (1 or 2 Coats)

**KCC Corrosion Control Co., Ltd.**

VE 62T  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**KOPAK Industries**

KODUR 90098  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**NUKOTE Coating Systems Canada, Inc.**

Nukote  
Polyurea Hybrid (1, 2, or 3 Coats)

**Nukote Coating Systems International**

Nukote Chemshield FC  
Other

**Oerlikon Metco**

DiamondJet, SmartArc Electric Arc Wire Spray  
Thermal Spray

**Peerless Industrial Systems**

Epigen chemproof  
Epoxy/Epoxy Novolac/Epoxy Novolac

**Polibrid Coatings, Inc.**

Polibrid 705  
Urethane Elastomeric (1 Coat)

**Polycorp Ltd.**

Polycorp / Polymeric  
Sheet Lining, Rubber

**Randolph Products**

Randogrip Navy G  
Other

**Rhino Linings Corporation**

Rhino Extreme  
Polyurea Pure (1, 2, or 3 Coats)

**Rodda Paint Co./Cloverdale Paint**

ClovaLine83295  
Epoxy Novolac (1 or 2 Coats)

**Rust Bullet, LLC**

Rust Bullet Standard  
Other

**Sauereisen, Inc.**

Sauereisen  
Wax

**Seacoat Technology**

Nova-Sil  
Organic Zinc/Epoxy/Siloxane

**Sherwin-Williams**

Magnalux 304 FF  
Epoxy/Vinyl Ester/Vinyl Ester

**Specialty Polymer Coatings, Inc.**

SP-9888  
Epoxy Novolac (1 or 2 Coats)

**Specialty Products, Inc. (SPI)**

PTU-UB, PTU-AR  
Polyurea Pure (1, 2, or 3 Coats)

**Sprayroq**

UMI EZ25  
Polyurea Hybrid (1, 2, or 3 Coats)

**Tesla NanoCoatings, Inc.**

Teslan  
Organic Zinc/Epoxy/Epoxy

**Thermion**

Thermion  
Thermal Spray

**Total Containment Solutions, Inc.**

TCS380  
Polyurea Pure (1, 2, or 3 Coats)

**U.S. Coatings, LLC**

GripLine  
Phenolic/Fusion-Bonded Epoxy

**Wasser Corporation**

Wasser  
Organic Zinc/Polyurea (Pure)

**Wilko Paint, Inc.**

Wilkoshield  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**Wolverine Coatings Corporation**

ChemShield  
Epoxy Novolac (1 or 2 Coats)

## LININGS FOR STEEL RAIL CAR INTERIORS

**Alkalis****ABRI Industries**

IronBond 111  
Inorganic Zinc/Epoxy/Urethane

**Advanced Polymer Coatings (APC)**

ChemLine  
Siloxane/Siloxane

**Alistagen Corporation**

Caliwel Industrial Antimicrobial  
Other

**Altex Coatings Ltd.**

Plasite  
Inorganic Zinc/Epoxy Novolac/Epoxy Novolac

**ARC Efficiency & Protective Coatings, Div. of****A.W. Chesterton**

ARC S1PW, ARC S2, ARC S4+  
Epoxy Novolac (1 or 2 Coats)

**Arcor Epoxy, Inc.**

ARCOR S-20  
Epoxy Novolac (1 or 2 Coats)

**Carboline Company**

Plasite  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**Ceilmate (International Paint, LLC)**

Ceilmate / Flakeline MR  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**CIM Industries**

CIM  
Urethane Elastomeric (1 Coat)

**Bowers Industrial**

Duromar  
Epoxy/Epoxy 100% Solids

**Carboline Company**

Carboguard  
Epoxy/Epoxy/Epoxy

**Ceilcote (International Paint, LLC)**

Ceilcote/ Flakeline MR  
Epoxy/Epoxy Flake Filled/Epoxy Flake Filled

**CIM Industries**

CIM  
Urethane Elastomeric (1 Coat)

**Corrocoat USA, Inc.**

Corrothane XT  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**Cote-L Industries, Inc.**

Durabak/Durabak Smooth  
Urethane/Urethane

**Creative Material Technologies Ltd.**

DYNA-PUR(TM)  
Polyurea Pure (1, 2, or 3 Coats)

**Daubert Chemical Co.**

Non Skid  
Other

**Duromar, Inc.**

HPL-4310 / HPL-4310  
Epoxy 100% Solids (1 or 2 Coats)

**ENECON Corporation**

CHEMCLAD  
Epoxy Novolac (1 or 2 Coats)

**Enviroline (International Paint, LLC)**

Enviroline  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**ErgonArmor Novocoat**

PennCoat 401 Silicon nanoparticle lining  
Other

**Goodwest Linings and Coatings**

Blair, Polymeric, Rubber Source  
Sheet Lining, Rubber

**Grace Distributing**

LifeGuard Active Rust Primer  
Other

**Hempel (USA), Inc.**

Hempadur Series  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**HJ3 Composite Technologies**

HJ3 CarbonSeal Industrial Systems  
Epoxy/Epoxy Novolac/Epoxy Novolac

**Industrial Maintenance Group, Inc.**

IMG SC3900  
Polyurea Pure (1, 2, or 3 Coats)

**International Paint, LLC**

Enviroline  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**International Polyurethane Systems**

P2001  
Polyurea Pure (1, 2, or 3 Coats)

**ITW Engineered Polymers**

NovoRez 370  
Epoxy Novolac (1 or 2 Coats)

**KCC Corrosion Control Co., Ltd.**

Techni-Plus EN 25.5  
Inorganic Zinc/Epoxy Novolac/Epoxy Novolac

**KOPAK Industries**

KODUR 90098  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**NUKOTE Coating Systems Canada, Inc.**

Nukote  
Polyurea Hybrid (1, 2, or 3 Coats)

**Nukote Coating Systems International**

Nukote Chemshield  
Other

**Oerlikon Metco**

DiamondJet ,SmartArc Electric Arc Wire Spray  
Thermal Spray

**Peerless Industrial Systems**

Epigen chemproof  
Epoxy/Epoxy Novolac/Epoxy Novolac

**Polibrid Coatings, Inc.**

Polibrid 705  
Urethane Elastomeric (1 Coat)

**Polycorp Ltd.**

Polycorp / Polymeric  
Sheet Lining, Rubber



We protect and  
beautify the world™

**PPG Protective & Marine Coatings**

AT253  
Epoxy Novolac (1 or 2 Coats)

**Randolph Products**

Randogrip Navy G  
Other

**Rhino Linings Corporation**

HiChem  
Urethane/Urethane

**Rodda Paint Co./Cloverdale Paint**

ClovaLine83295  
Epoxy Novolac (1 or 2 Coats)

**Rust Bullet, LLC**

Rust Bullet Standard  
Other

**Sauereisen, Inc.**

Sauereisen  
Urethane/Urethane

**Seacoat Technology**

Nova-Sil  
Inorganic Zinc/Epoxy/Siloxane

**Sherwin-Williams**

Nova-Plate UHS  
Epoxy Novolac (1 or 2 Coats)

**Specialty Polymer Coatings, Inc.**

SP-9888  
Epoxy Novolac (1 or 2 Coats)

**Specialty Products, Inc. (SPI)**

PTU-UB, PTU-300, POLYSHIELD HT-100F UB  
Polyurea Pure (1, 2, or 3 Coats)

**Tesla NanoCoatings, Inc.**

Teslan  
Organic Zinc/Epoxy/Epoxy

**Thermion**

Thermion  
Thermal Spray

**Total Containment Solutions, Inc.**

TCS380  
Polyurea Pure (1, 2, or 3 Coats)

**U.S. Coatings, LLC**

GripLine  
Epoxy Novolac (1 or 2 Coats)

**Wasser Corporation**

Wasser  
Organic Zinc/Polyurea (Pure)

**Wilko Paint, Inc.**

Wilkoshield  
Polyester/Polyester/Polyester

**Wolverine Coatings Corporation**

ChemShield  
Epoxy Novolac (1 or 2 Coats)

**LININGS FOR STEEL RAIL CAR INTERIORS****Bulk Solids****ABRI Industries**

IronBond 111  
Inorganic Zinc/Epoxy/Urethane

**Advanced Polymer Coatings (APC)**

ChemLine  
Siloxane/Siloxane

**Altex Coatings Ltd.**

Carboline  
Epoxy/Epoxy/Epoxy

**ARC Efficiency & Protective Coatings, Div. of A.W. Chesterton**

ARC S2, ARC 855  
Epoxy 100% Solids (1 or 2 Coats)

**Arcor Epoxy, Inc.**

ARCOR S-20  
Epoxy Novolac (1 or 2 Coats)

**Arma Coatings**

Arma 901 Polyurea  
Polyurea Pure (1, 2, or 3 Coats)

**ASTC Polymers, Inc.**

Poly\*Urea 1007 Slick  
Polyurea Pure (1, 2, or 3 Coats)

**Bowers Industrial**

Duromar  
Epoxy/Epoxy 100% Solids

**Carboline Company**

Carboguard  
Epoxy 100% Solids (1 or 2 Coats)

**Corrocoat USA, Inc.**

Corroglass  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**Cote-L Industries, Inc.**

Durabak/Durabak Smooth  
Urethane/Urethane

**Creative Material Technologies Ltd.**

STEEL-COTE(TM)  
Polyurea Pure (1, 2, or 3 Coats)

**Duromar, Inc.**

HPL-2221 / HPL-2221  
Epoxy 100% Solids (1 or 2 Coats)

**ENECON Corporation**

CHEMCLAD  
Epoxy/Epoxy 100% Solids

**Enviroline (International Paint, LLC)**

Enviroline  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**ErgonArmor Novocoat**

Novocoat SC3310 Ceramic Liquid Epoxy  
Epoxy 100% Solids (1 or 2 Coats)

**Fabick Protective Coatings**

Fabick  
Polyurea Pure (1, 2, or 3 Coats)

**FSC Coatings, Inc.**

RUSTOP Aluminum Urethane  
Urethane/Urethane

**Global EcoTechnologies**

ENDURA-FLEX  
Urethane Elastomeric (1 Coat)

**Grace Distributing**

LifeGuard Active Rust Primer  
Other

**Hempel (USA), Inc.**

Hempadur Series  
Epoxy 100% Solids (1 or 2 Coats)

**Heresite Protective Coatings, LLC**

Heresite CSE-6200  
Epoxy/Epoxy/Epoxy

**HJ3 Composite Technologies**

HJ3 CarbonSeal Industrial Systems  
Epoxy/Epoxy Novolac/Epoxy Novolac



**Hy-Tech Thermal Solutions**

BARRIER COAT  
Other

**Industrial Maintenance Group, Inc.**

IMG SC3900  
Polyurea Pure (1, 2, or 3 Coats)

**Industrial Solutions USA, LLC**

Polycoat  
Urethane Elastomeric (1 Coat)

**International Paint, LLC**

EnviroLine  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**International Polyurethane Systems**

SBR3002  
Polyurea Hybrid (1, 2, or 3 Coats)

**ITW Engineered Polymers**

NovoRez 370  
Epoxy Novolac (1 or 2 Coats)

**Jotun Paints, Inc.**

Marathon / Marathon  
Epoxy Flake Filled/Epoxy Flake Filled

**KCC Corrosion Control Co., Ltd.**

Techni-Plus VE 62AR  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**KOPAK Industries**

TANKGUARD 100  
Epoxy 100% Solids (1 or 2 Coats)

**Normac Adhesive Products, Inc.**

NR-80LVHS, NR-95LVHS  
Urethane/Urethane

**NUKOTE Coating Systems Canada, Inc.**

Nukote  
Polyurea Hybrid (1, 2, or 3 Coats)

**Nukote Coating Systems International**

Nukote ST  
Polyurea Pure (1, 2, or 3 Coats)

**Oerlikon Metco**

DiamondJet , WokaStar  
Thermal Spray

**Peerless Industrial Systems**

Epigen  
Epoxy 100% Solids (1 or 2 Coats)

**Polibrid Coatings, Inc.**

Polibrid 705  
Urethane Elastomeric (1 Coat)

**Polycoat Products**

Polyeuro 5502  
Polyurea Pure (1, 2, or 3 Coats)

**Polycorp Ltd.**

Polycorp  
Sheet Lining, Rubber

**PPG Protective & Marine Coatings**

AT428PCLO  
Epoxy 100% Solids (1 or 2 Coats)

**Rhino Linings Corporation**

Rhino Extreme  
Polyurea Pure (1, 2, or 3 Coats)

**Roval USA Corp.**

Roval R22 Cold Galvanizing Compound  
Zinc-Rich, Organic

**Rust Bullet, LLC**

Rust Bullet Standard  
Other

**Sauereisen, Inc.**

Sauereisen  
Urethane/Urethane

**Seacoat Technology**

Nova-Sil  
Organic Zinc/Epoxy/Siloxane

**Sherwin-Williams**

CarFlex HS  
Epoxy 100% Solids (1 or 2 Coats)

**Specialty Products, Inc. (SPI)**

ULTRA BOND-100, AMP 100, HARD CAP-100  
Polyurea Pure (1, 2, or 3 Coats)

**Synavax, Inc.**

Nansulate PT  
Thermal Spray

**Tesla NanoCoatings, Inc.**

Teslan  
Organic Zinc/Epoxy/Epoxy

**Thermion**

Thermion  
Thermal Spray

**Total Containment Solutions, Inc.**

TCS380  
Polyurea Pure (1, 2, or 3 Coats)

**U.S. Coatings, LLC**

GripLine  
Epoxy Novolac (1 or 2 Coats)

**Wasser Corporation**

Wasser  
MCU/MCU/MCU

**Wilko Paint, Inc.**

Wilkoshield  
Polyester/Polyester/Polyester

**Wolverine Coatings Corporation**

ChemShield  
Epoxy Novolac (1 or 2 Coats)

## LININGS FOR STEEL RAIL CAR INTERIORS

**Dairy****ABRI Industries**

IronBond 111  
Inorganic Zinc/Epoxy/Urethane

**Advanced Polymer Coatings (APC)**

ChemLine  
Siloxane/Siloxane

**Alistagen Corporation**

Caliwel Industrial Antimicrobial  
Other

**Altex Coatings Ltd.**

Carboline  
Epoxy/Epoxy/Epoxy

**Arma Coatings**

Arma 901 Polyurea  
Polyurea Hybrid (1, 2, or 3 Coats)

**Bowers Industrial**

Duromar  
Epoxy/Epoxy 100% Solids

**Carboline Company**

Carboguard  
Epoxy 100% Solids (1 or 2 Coats)

**Corrocoat USA, Inc.**

Polyglass VEF  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**Cote-L Industries, Inc.**

Durabak/Durabak Smooth  
Urethane/Urethane

**ENECON Corporation**

CHEMCLAD  
Epoxy Novolac (1 or 2 Coats)

**EPDM Coatings**

EPDM coatings  
Other

**Global EcoTechnologies**

ENDURA-FLEX  
Urethane Elastomeric (1 Coat)

**Grace Distributing**

LifeGuard Active Rust Primer  
Other

**Hempel (USA), Inc.**

Hempadur Series  
Epoxy 100% Solids (1 or 2 Coats)

**Heresite Protective Coatings, LLC**

CSE-6200  
Epoxy/Epoxy/Epoxy

**Industrial Maintenance Group, Inc.**

IMG SC3900  
Polyurea Pure (1, 2, or 3 Coats)

**Jotun Paints, Inc.**

Tankguard Plus / Tankguard Plus  
Epoxy Novolac (1 or 2 Coats)

**KOPAK Industries**

TANKGUARD 100  
Epoxy/Epoxy 100% Solids

**Nukote Coating Systems International**

Nukote ST PW  
Polyurea Pure (1, 2, or 3 Coats)

**Oerlikon Metco**

DiamondJet , SmartArc Electric Arc Wire Spray  
Thermal Spray

**Peerless Industrial Systems**

Epigen  
Epoxy/Epoxy 100% Solids

**Randolph Products**

Randogrip 2500 Zero VOC  
Other

**Rhino Linings Corporation**

Rhino Extreme  
Polyurea Pure (1, 2, or 3 Coats)

**Sauereisen, Inc.**

Sauereisen  
Urethane/Urethane

**Specialty Products, Inc. (SPI)**

POLYSHIELD HT-UB-FC, AMP 100, HARD CAP-100

Polyurea Pure (1, 2, or 3 Coats)

**Tesla NanoCoatings, Inc.**

Teslan  
Organic Zinc/Epoxy/Epoxy

**Thermion**

Thermion  
Thermal Spray

**Total Containment Solutions, Inc.**

TCS380  
Polyurea Pure (1, 2, or 3 Coats)

**U.S. Coatings, LLC**

GripLine  
Epoxy 100% Solids (1 or 2 Coats)

**Wasser Corporation**

Wasser  
Organic Zinc/Polyurea (Pure)

## LININGS FOR STEEL RAIL CAR INTERIORS

**Hydrocarbons****ABRI Industries**

IronBond 111  
Inorganic Zinc/Epoxy/Urethane

**Advanced Polymer Coatings (APC)**

ChemLine  
Siloxane/Siloxane

**Altex Coatings Ltd.**

Carboline  
Epoxy/Epoxy/Epoxy

**ARC Efficiency & Protective Coatings, Div. of****A.W. Chesterton**

ARC S1, ARC HT-S  
Epoxy 100% Solids (1 or 2 Coats)

**Arcor Epoxy, Inc.**

ARCOR S-20  
Epoxy Novolac (1 or 2 Coats)

**Bowers Industrial**

Duromar  
Epoxy Novolac (1 or 2 Coats)

**Carboline Company**

Carbozinc  
Zinc-Rich, inorganic

**Ceilmate (International Paint, LLC)**

Ceilmate/ Flakeline MR  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**Corrocoat USA, Inc.**

Polyglass VEF  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**Cote-L Industries, Inc.**

Durabak/Durabak Smooth  
Urethane/Urethane

**The Dow Chemical Company**

VORASTAR  
Polyurea Hybrid (1, 2, or 3 Coats)

**Duromar, Inc.**

HPL-2310 / HPL-2310  
Epoxy 100% Solids (1 or 2 Coats)

**ENECON Corporation**

CHEMCLAD  
Epoxy Novolac (1 or 2 Coats)

**Enviroline (International Paint, LLC)**

Enviroline  
Epoxy Phenolic/Epoxy Phenolic/Epoxy Phenolic

**ErgonArmor Novocoat**

Novocoat SC3300 Series Lining  
Epoxy Novolac (1 or 2 Coats)

**Goodwest Linings and Coatings**

Enviroline 405HT  
Epoxy Novolac (1 or 2 Coats)

**Grace Distributing**

LifeGuard Active Rust Primer  
Other

**Hempel (USA), Inc.**

Hempaline  
Epoxy Novolac (1 or 2 Coats)

**Heresite Protective Coatings, LLC**

Heresite P-403L  
Other

**HJ3 Composite Technologies**

HJ3 CarbonSeal Industrial Systems  
Epoxy/Epoxy Phenolic/Epoxy Phenolic

**Industrial Maintenance Group, Inc.**

IMG SC3900  
Polyurea Pure (1, 2, or 3 Coats)

**International Paint, LLC**

International  
Epoxy Novolac (1 or 2 Coats)

**International Polyurethane Systems**

P2001  
Polyurea Pure (1, 2, or 3 Coats)

**ITW Engineered Polymers**

FNEC - 2515  
Epoxy Novolac (1 or 2 Coats)

**Jotun Paints, Inc.**

Tankguard Plus / Tankguard Plus  
Epoxy Novolac (1 or 2 Coats)

**KCC Corrosion Control Co., Ltd.**

Techni-Plus VE 62 AR  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**KOPAK Industries**

KODUR 15750  
Zinc-Rich, inorganic

**Nukote Coating Systems International**

Nukote HCR  
Polyurea Hybrid (1, 2, or 3 Coats)

**Oerlikon Metco**

DiamondJet , SmartArc Electric Arc Wire Spray  
Thermal Spray

**Peerless Industrial Systems**

Epigen  
Epoxy 100% Solids (1 or 2 Coats)

**Polibrid Coatings, Inc.**

Polibrid 705  
Urethane Elastomeric (1 Coat)

**Polycorp Ltd.**

Polycorp / Polymeric  
Sheet Lining, Rubber

**PPG Protective & Marine Coatings**

AT253  
Epoxy Novolac (1 or 2 Coats)

**Rhino Linings Corporation**

Rhino Extreme  
Epoxy/Epoxy/Epoxy

**Rodda Paint Co./Cloverdale Paint**

ClovaLine 83295  
Epoxy/Epoxy Novolac/Epoxy Novolac

**Sauereisen, Inc.**

Sauereisen  
Urethane/Urethane

**Sherwin-Williams**

Nova-Plate UHS  
Epoxy Novolac (1 or 2 Coats)

**Specialty Polymer Coatings, Inc.**

SP-9888  
Epoxy Novolac (1 or 2 Coats)

**Specialty Products, Inc. (SPI)**

PTU-UB, PTU-300, POLYSHIELD HT-100F UB  
Polyurea Pure (1, 2, or 3 Coats)

**Tesla NanoCoatings, Inc.**

Teslan  
Organic Zinc/Epoxy/Epoxy

**Thermion**

Thermion  
Thermal Spray

**Total Containment Solutions, Inc.**

TCS380  
Polyurea Pure (1, 2, or 3 Coats)

**U.S. Coatings, LLC**

ZincGard  
Zinc-Rich, inorganic

**Wasser Corporation**

Wasser  
Organic Zinc/Polyurea (Pure)

**Wilko Paint, Inc.**

Wilko  
Polyester/Polyester/Polyester

**Wolverine Coatings Corporation**

ChemShield  
Epoxy Novolac (1 or 2 Coats)

## LININGS FOR STEEL RAIL CAR INTERIORS

**Livestock Carriers****ABRI Industries**

IronBond 111  
Inorganic Zinc/Epoxy/Urethane

**Advanced Polymer Coatings (APC)**

ChemLine  
Siloxane/Siloxane

**Alistagen Corporation**

Caliwel Industrial Antimicrobial  
Other

**Altex Coatings Ltd.**

Carboline  
Epoxy Flake Filled/Epoxy Flake Filled

**Arma Coatings**

Arma 901 Polyurea  
Polyurea Pure (1, 2, or 3 Coats)

**Bowers Industrial**

Quest  
Polyurea Hybrid (1, 2, or 3 Coats)

**Carboline Company**

Carboguard  
Epoxy 100% Solids (1 or 2 Coats)

**Corrocoat USA, Inc.**

Corrocoat Armagel  
Vinyl Ester/Vinyl Ester/Vinyl Ester

**Cote-L Industries, Inc.**

Durabak/Durabak Smooth  
Urethane/Urethane

**Creative Material Technologies Ltd.**

DYNA-PUR(TM)  
Polyurea Hybrid (1, 2, or 3 Coats)

**The Dow Chemical Company**

VORASTAR  
Polyurea Hybrid (1, 2, or 3 Coats)

**ENECON Corporation**

CHEMCLAD  
Epoxy 100% Solids (1 or 2 Coats)

**EPDM Coatings**

EPDM coatings  
Other

**ErgonArmor Novocoat**

Novocoat RI-80 Alloy Metal Flake Coating  
Epoxy Flake Filled/Epoxy Flake Filled

**FSC Coatings, Inc.**

RUSTOP Aluminum Urethane  
Urethane/Urethane

**Global EcoTechnologies**

ENDURA-TUF  
Urethane Elastomeric (1 Coat)

**Grace Distributing**

LifeGuard Active Rust Primer  
Other

**Hempel (USA), Inc.**

Hempadur Series  
Epoxy Novolac (1 or 2 Coats)

**HJ3 Composite Technologies**

HJ3 CarbonSeal Industrial Systems  
Epoxy/Epoxy Novolac/Epoxy Novolac

**Industrial Maintenance Group, Inc.**

IMG SC3900  
Polyurea Pure (1, 2, or 3 Coats)

**Industrial Solutions USA, LLC**

Fabick  
Urethane Elastomeric (1 Coat)

**International Polyurethane Systems**

P2001  
Polyurea Pure (1, 2, or 3 Coats)

**Jotun Paints, Inc.**

Marathon / Marathon  
Epoxy Flake Filled/Epoxy Flake Filled

**KOPAK Industries**

TANKGUARD 100  
Epoxy 100% Solids (1 or 2 Coats)

**NUKOTE Coating Systems Canada, Inc.**

Nukote  
Polyurea Pure (1, 2, or 3 Coats)

**Nukote Coating Systems International**

Nukote ST  
Polyurea Pure (1, 2, or 3 Coats)

**Oerlikon Metco**

Roadrunner 16E Combustion Wire Spray EcoArc  
Arc Wi

Thermal Spray

**Peerless Industrial Systems**

Epigen  
Epoxy 100% Solids (1 or 2 Coats)

**Polibrid Coatings, Inc.**

Polibrid 705  
Urethane Elastomeric (1 Coat)

**Polycoat Products**

Polyeuro 5502  
 Polyurea Pure (1, 2, or 3 Coats)

**PPG Protective & Marine Coatings**

AT248PLCO  
 Epoxy 100% Solids (1 or 2 Coats)

**Randolph Products**

Randogrip 2500 Zero VOC  
 Other

**Rhino Linings Corporation**

Rhino Extreme  
 Polyurea Pure (1, 2, or 3 Coats)

**Rodda Paint Co./Cloverdale Paint**

Clova mastic  
 Epoxy/Epoxy/Epoxy

**Royal USA Corp.**

Royal R22 Cold Galvanizing Compound  
 Zinc-Rich, Organic

**Sauereisen, Inc.**

Sauereisen  
 Epoxy 100% Solids (1 or 2 Coats)

**Sherwin-Williams**

Sher-Glass Low VOC FF  
 Epoxy Flake Filled/Epoxy Flake Filled

**Specialty Polymer Coatings, Inc.**

SP-1386  
 Urethane Elastomeric (1 Coat)

**Specialty Products, Inc. (SPI)**

ULTRA BOND-100, POLYSHIELD HT-100F UB  
 K5-UB  
 Polyurea Pure (1, 2, or 3 Coats)

**Synavax, Inc.**

Heat Shield PT  
 Thermal Spray

**Tesla NanoCoatings, Inc.**

Teslan  
 Organic Zinc/Epoxy/Epoxy

**Thermion**

Thermion  
 Thermal Spray

**Total Containment Solutions, Inc.**

TCS380  
 Polyurea Pure (1, 2, or 3 Coats)

**U.S. Coatings, LLC**

EpoxyGrip  
 Epoxy/Epoxy/Epoxy

**Walla Walla Environmental**

Bug-Juice Insecticide Additive  
 Other

**Wasser Corporation**

Wasser  
 Organic Zinc/Polyurea (Pure)

**Wilko Paint, Inc.**

Wilko  
 Polyester/Polyester/Polyester

**Wolverine Coatings Corporation**

ChemShield  
 Epoxy Novolac (1 or 2 Coats)





# 2017

## ANNUAL COATING SYSTEMS BUYING GUIDE/COMPANY PROFILES

### A

#### **ABRI Industries**

8055 West Manchester Avenue, Ste. 735  
Playa Del Rey, CA 90293  
Contact: Lee Greer  
Phone: 310-341-3600  
sales@abriindustries.com  
abriindustries.com

#### **AcryliCon Flooring Solutions**

12460 Crabapple Rd., Ste. 202-106  
Alpharetta, GA 30004  
Contact: Jason Bye  
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jasonbye@acryliconusa.com  
acrylicon.com

#### **Acrylux Paint Co.**

6010 Powerline Rd.  
Ft. Lauderdale, FL 33309  
Contact: Andrew Barry  
Phone: 954-772-0300  
info@acrylux.com  
acrylux.com

#### **Acrymax Technologies, Inc.**

221 Brooke St.  
Media, PA 19063  
Contact: Eric Benning  
Phone: 800-553-0523  
eric@acrymax.com  
acrymax.com

#### **Acry-Tech Coatings, Inc.**

3601 NE 5th Avenue  
Ft. Lauderdale, FL 33334  
Contact: Miki Cappello  
Phone: 954-565-6001  
sales@acrytech.com  
acrytech.com

#### **Advanced Chemical Technologies, Inc.**

9608 North Robinson Ave  
Oklahoma City, OK 73114  
Contact: Tim Woolery  
Phone: 800-535-0433  
tim@advchemtech.com  
advchemtech.com

#### **Advanced Insulation Limited**

Unit E, Quedgeley West Business Park  
Bristol Road  
Gloucester, United Kingdom GL2 4PA  
Contact: Matt Collins  
Phone: 44-1452-880880  
info@aisplc.com  
aisplc.com

#### **Advanced Science Coatings**

PO Box 748  
Sunset Beach, CA 90742  
Contact: Tom Troglia  
Phone: 209-481-2042  
Tom@advancedsciencecoatings.com  
protectwithnano.com

#### **Aegion Coating Services**

10655 Jefferson Chemical Rd.  
Conroe, TX 77301  
Contact: Tim Kenworthy  
Phone: 281-598-6303  
tkenworthy@aegion.com  
aegion.com

#### **AFM**

3251 Third Avenue  
San Diego, CA 92103  
Contact: Jay Watts  
Phone: 619-239-0321  
jwatts@afmsafecoat.com  
afmsafecoat.com

#### **Albi Mfg. A Division of StanChem, Inc.**

401 Berlin Street  
East Berlin, CT 06023  
Contact: Ted Koch  
Phone: 860-828-0571  
info@albi.com  
albi.com

#### **Aldo Products Company, Inc.**

1604 N. Main St.  
Kannapolis, NC 28081  
Contact: Robert Brenk  
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info@aldoproducts.com  
aldoproducts.com

#### **Alistagen Corporation**

Ten Park Avenue  
New York, NY 10016  
Contact: Alis Yeterian  
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orders@alistagen.com  
caliwell.com

#### **Allnex**

9005 Westside Parkway  
Alpharetta, GA 30009  
Phone: 800-433-2873  
allnex.com

#### **Altex Coatings Ltd.**

PO Box 142  
Tauranga, New Zealand 3140  
Contact: Ricky Collins  
Phone: 64-7-541-1221  
sales@altexcoatings.co.nz  
altexcoatings.co.nz

#### **American Industrial**

1218 W. 41st St., Ste. B  
Tulsa, OK 74107  
Contact: Fred Ames  
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sales@aiflooring.com  
aiflooring.com

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### AmTech Tank Lining & Tank Repair

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Plymouth, NH 03264  
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Phone: 888-839-0373  
dennisp@amtechtanklining.com  
amtechtanklining.com

### Andek Corporation

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Moorestown, NJ 08057  
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nshearer@andek.com  
andek.com

### AP/M Permaform

6250 NW Beaver Drive, Suite 1  
Johnston, IA 50131  
Contact: Joe Cherry  
Phone: 800-662-6465  
info@permaform.net  
permaform.net

### ARC Composites, Div. of A.W. Chesterton

860 Salem St., Bldg. A  
Groveland, MA 01834  
Contact: Kathy Marith  
Phone: 978-469-6666  
marithk@chesterton.com  
chesterton.com

### Arcor Epoxy, Inc.

PO Box 273  
South Dennis, MA 02660  
Contact: Denise Gilmartin or Ken Fowler  
Phone: 800-878-9593  
sales@arcorepoxy.com  
arcorepoxy.com

### Aremco Products

PO Box 517  
Valley Cottage, NY 10989  
Contact: Peter Schwartz  
Phone: 845-268-0039  
technical@aremco.com  
aremco.com

### Arizona Polymer Flooring, Inc.

7731 N 68th Avenue  
Glendale, AZ 85303  
Contact: Daniel Owen  
Phone: 800-562-4921  
contact@apfepoxy.com  
apfepoxy.com

### Arkema, Inc.

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King of Prussia, PA 19406  
Contact: Vince Casmirri  
Phone: 610-205-7898  
vincent.casmirri@arkema.com  
kynar500.com

### Arma Coatings

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Eugene, OR 97402  
Contact: Charles Hibberd  
Phone: 800-524-2762  
chibbeRd@armacoatings.com  
armacoatings.com

### Armor Shield

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Grand Rapids, MI 49505  
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Phone: 616-245-0757  
pk@armorshield.com  
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### Associated Paint

10160 NW South River Drive  
Miami, FL 33178  
Contact: Lee Hackmeyer  
Phone: 305-885-1964  
lee@associatedpaint.com  
associatedpaint.com

### ASTC Polymers, Inc.

3207 West Warner Avenue  
Santa Ana, CA 92704  
Contact: Dick Peckenpaugh  
Phone: 714-966-2893  
info@astcpolymers.com  
astcpolymers.com

### Atlantic Metal Coatings

25 Dundee Avenue  
Mt. Pearl, NF, Canada A1N 4R6  
Contact: Roy Miller  
Phone: 709-364-7262  
coatings@nf.sympatico.ca

### Atlas Minerals & Chemicals, Inc.

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Mertztown, PA 19539  
Contact: Scott Gallagher  
Phone: 610-682-7171  
sales@atlasmin.com  
atlasmin.com

### Atomized Materials Co., Inc.

PO Box 299, 205 Parks Rd.  
Cecil, PA 15321  
Contact: Sam Puglisi  
Phone: 412-221-7020  
atomizedmaterials.net

### Avilion, Inc.

3947 Lincoln Highway  
Downingtown, PA 19335  
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Phone: 610-942-7388  
michelle@avilioninc.com  
avilioninc.com

### Axalta Coating Systems, North America

9800 Genard Rd.  
Houston, TX 77041  
Phone: 800-247-3886  
axalta.us/powder

### Axalta Weathering Service

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Hialeah, FL 33012  
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weathering@axaltacs.com  
axaltacs.com

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### BASF Corporation Construction Systems

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Shakopee, MN 55379  
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basfbscst@basf.com  
master-builders-solutions.basf.us

### The Bayou Companies, LLC

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New Iberia, LA 70560  
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richardc@bayoucompanies.com  
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### Bechtel Industrial Coating Supply

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Mercer Island, WA 98040  
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bechtelcoatingsupply.com

### Benjamin Moore & Co.

101 Paragon Drive  
Montvale, NJ 07645  
Phone: 888-236-6667  
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benjaminmoore.com

### Blendex Industrial Corp.

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Lindenhurst, NY 11757  
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### Blome International/Part of the HEMPEL Group

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blome.com

### Blue River Coatings

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Hastings, NE 68901  
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bluerivercoatings.com

### Blue Water Marine Paint

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North Brunswick, NJ 08902  
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bluwatermarinepaint.com

### Bonstone

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### Bowers Industrial

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Salt Lake City, UT 84104  
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### Bradley Coatings Group

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Gibsonia, PA 15044  
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### Burke Industrial Coatings

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Ridgefield, WA 98642  
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### Cantex Coatings Ltd.

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Burlington, ON, Canada M7P 1A5  
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cantexcoatings.com

### CANUSA-CPS

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Toronto, ON, Canada M9W 1M7  
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info@canusacps.com  
canusa.com

### Capitol Paint Manufacturing Corp.

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Oklahoma City, OK 73109  
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capitolpaintmfg.com

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### Carboline Company

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### CCI Con-Tech of California, Inc.

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### Ceilcote (International Paint LLC)

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pcmarketing.america@akzonobel.com  
international-pc.com

### Celufibre Industries, Inc.

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### Ceram-Kote Coatings, Inc.

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### CESCO

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### Chemco International Ltd.

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### ChemCo Systems

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Redwood City, CA 94063  
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### Chemcoat, Inc.

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Montoursville, PA 17754  
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chemcoat.com

### Chemical Products Industries

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Oklahoma City, OK 73179  
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chemicalproductsok.com

### Chemline

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St. Louis, MO 63115  
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chemline.net

### ChemMasters, Inc.

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Madison, OH 44057  
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rtanski@chemmasters.net  
chemmasters.net

### CIM Industries

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Peterborough, NH 03458  
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cimindustries.com

### Cloverdale Paint, Inc.

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Surrey, BC, Canada V3W 4Z1  
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tnewell@cloverdalepaint.com  
cloverdalepaint.com

### CMP/Chugoku

1610 Engineers Rd.  
Belle Chasse, LA 70037  
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pcasey@cmpusa.com  
cmp.co.jp

### Coating Systems & Supply, LLC

11479 Darryl Drive  
Baton Rouge, LA 70815  
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mike@cssbtr.com  
coatingsystemsandsupply.com

### Coatings For Industry, Inc.

319 Township Line Rd.  
Souderton, PA 18964  
Contact: Kevin Klotz  
Phone: 877-723-0919  
cficoatings.com

### Comex Group

5575 DTC Parkway  
Greenwood Village, CO 80111  
Phone: 720-873-3060  
customerservice@thecomexgroup.com  
thecomexgroup.com

### Composite Technologies

2010 Scott Avenue  
Calberton, NY 11933  
Contact: Gerald Hallissy  
Phone: 631-680-0662  
halintl@aol.com  
composite-technologies.com

### Concrete Coatings, Inc.

1105 N. 1600 W.  
Layton, UT 84041  
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info@concretecoatingsinc.com  
concretecoatingsinc.com

### Concrete Sealants

9325 St. Rt 201  
Tipp City, OH 45371  
Phone: 800-332-7325  
hello@conseal.com  
conseal.com

### Concrete Solutions Products by Rhino Linings

7455 Carroll Rd.  
San Diego, CA 92121  
Contact: Mike Miller  
Phone: 800-422-2603  
sales@concretesolutions.com  
concretesolutions.com

### Conklin Company, Inc.

3951 NE Kimball Drive  
Kansas City, MO 64161  
Phone: 800-888-8838  
conklin.com

### Construction Specialties Group, Inc.

15783 Crocus Lane  
Dumfries, VA 22025  
Contact: Neil Savitch  
Phone: 703-670-5300  
conspec@comcast.net

### Construction Systems Supply

PO Box 3894  
Seattle, WA 98124  
Contact: Ron Riva  
Phone: 888-432-6807  
info@csscorp.net  
csscorp.net

### Contego International, Inc.

334 Greyhound Pass West  
Carmel, IN 46032  
Contact: Tony Scott  
Phone: 800-434-6444  
info@contegointernational.com  
contegofirebarrier.com

### Contract Coatings Corporation

706 E. Main St.  
Stockton, CA 95202  
Contact: Arlen Williams  
Phone: 209-465-2634  
mppaint@pacbell.net

### Convenience Products/Seal-Krete

306 Gandy Rd.  
Auburndale, FL 33823  
Contact: David Haskell  
Phone: 800-323-7357  
dhaskell@seal-krete.com  
hp.seal-krete.com

### Cooley Group

50 Esten Avenue  
Pawtucket, RI 02860  
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eminfo@cooleygroup.com  
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### Copps Industries, Inc.

10600 N. Industrial Drive  
Mequon, WI 53092  
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coppsind@coppsindustries.com  
coppsindustries.com

### Corolon Coatings & Corrosion Control Tech., Inc.

2 Haas Rd.  
Toronto, ON, Canada M9W 3A2  
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info@corolon.com  
corolon.com

### Corotech High Performance Coatings

101 Paragon Drive  
Montvale, NJ 07645  
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Phone: 201-949-6216  
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### Corporacion Mara SA

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Chorrillos, Peru 9  
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### Corrocoat Limited

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Leeds, West Yorkshire,  
United Kingdom LS10 1PW  
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Phone: 44-113-276-0760  
corrocoat.com

### Corrocoat USA, Inc.

6525 Greenland Rd.  
Jacksonville, FL 32258  
Contact: Josh Tankersley  
Phone: 904-268-4559  
info@corrocoat.com  
corrocoatusa.com

### Corroseal / Rodda Paint Co.

6107 N. Marine Drive  
Portland, OR 97203  
Contact: Sue Steele  
Phone: 800-237-1573  
ssteele@roddapaint.com  
corroseal.com

### Cortec Corporation

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St. Paul, MN 55110  
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productinfo@cortecvci.com  
cortecvci.com

### Corvixx Polymers Corporation

7070 Lyndon Avenue  
Rosemont, IL 60018  
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info@corvixxpolymers.com  
corvixxpolymers.com

### Cote-L Industries, Inc.

1542 Jefferson St.  
Teaneck, NJ 07666  
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info@cotelind.com  
cotelind.com

### Couttenye & Company S.A.

PO Box 02-8537, LTQ 1049  
Miami, FL 33172  
Phone: 58-212-372-8033  
ventas@couttenye.com.ve

### CRC-Evans

7011 High Life Drive  
Houston, TX 77066  
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Phone: 832-249-3100  
kevin.allen@sbdinc.com  
crc-evans.com

### Creative Material Technologies, Ltd.

21 Wilbraham Street, Box B11  
Palmer, MA 01069  
Phone: 413-284-0000

### Creative Polymers, Inc.

9200 Latty Avenue  
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creativepolymersinc.com

### Creto Worldwide

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Las Vegas, NV 89119  
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cretoworldwide.com

### Crossfield Products Corp.

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Rancho Dominguez, CA 90221  
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dextex@cpcmail.net  
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### CSL Silicones, Inc.

144 Woodlawn Rd. West  
Guelph, ON, Canada N1H 1B5  
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### Dampney Co., Inc.

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Everett, MA 02149  
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thurmalox.com

### Daubert Chemical, Co.

4700 S. Central Avenue  
Chicago, IL 60638  
Contact: Frank Vella  
Phone: 708-563-8302  
fvella@daubert.com  
daubertchemical.com

### Daubert Cromwell

12701 S. Ridgeway Avenue  
Alsip, IL 60803  
Contact: Jamie Powell  
Phone: 708-293-7750  
info@daubertcromwell.com  
daubertcromwell.com

### Davis Paint Company

PO Box 7589, 1311 Iron Street  
Kansas City, KS 64116  
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davispaint.com

### Davlin Coatings

700 Allston Way  
Berkeley, CA 94710  
Phone: 800-709-5919  
info@davlincoatings.com  
davlincoatings.com

### Dayton Superior

1125 Byers Rd.  
Miamisburg, OH 45342  
Contact: Bryant Ard  
Phone: 877-416-2429  
pamelafurneaux@daytonsuperior.com  
daytonsuperiorchemical.com

### Denso North America

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Houston, TX 77095  
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densona.com

### Dependable, LLC

PO Box 16307  
Rocky River, OH 44116  
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Phone: 717-951-0494  
info@dependable.us  
floorprep.com

### Devoo High Performance Coatings (International Paint LLC)

6001 Antoine Drive  
Houston, TX 77091  
Phone: 800-589-1267  
pcmarketing.americas@akzonobel.com  
international-pc.com

### Diamond Liners, Inc.

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Santa Fe Springs, CA 90670  
Contact: John Bender  
Phone: 562-781-1045  
jhbender@diamondliners.com  
diamondliners.com

### Diamond Vogel Paint Company

1110 Albany Place SE  
Orange City, IA 51041  
Contact: Perry Foreman  
Phone: 712-737-8880  
perry.foreman@vogelpaint.com  
diamondvogel.com

### The Dow Chemical Company

2040 Dow Center  
Midland, MI 48640  
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beson@dow.com  
dow.com/polyurethane

### Dudick, Inc.

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Streetsboro, OH 44241  
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dudick.com

### Dunn-Edwards

4885 E. 52nd Place  
Los Angeles, CA 90058  
Phone: 888-337-2468  
custservice@dunnedwards.com  
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### Duraamen Engineered Products, Inc.

116 West 23rd Street  
New York, NY 10011  
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duraamen.com

### Duromar, Inc.

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Pembroke, MA 02359  
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### Dynafloor Systems

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### Dynamic Coatings, Inc. (DCI)

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Fresno, CA 93727  
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### EA Wilcox

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### East Earth Co. Ltd.

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### Elite Coatings

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### Elite Crete Systems

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### Endura Manufacturing Ltd.

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### ENECON Corporation

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### Enviro Epoxy Products

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### Envioline (International Paint LLC)

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### Environmental Protective Coatings, Inc.

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### Envirotrol, Inc.

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### Eoncoat, LLC

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### EPDM Coatings

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### EPIC Supply, LLC

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### Epoxy-Coat

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### ErgonArmor Novocoat

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### Euclid Chemical Company

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### Evonik Industries

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### Fabick Protective Coatings

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### Farrell-Calhoun Paint

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farrellcalhoun.com

### Farwest Corrosion Control Company

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### Fire Free Coatings, Inc.

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### Flame Control Coatings, LLC

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### Flame Safe Chemical Corp.

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### Flexcrete Technologies Ltd.

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### Floor Seal Technology, Inc.

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### Florock Polymer Flooring, Crawford Labs, Inc.

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### FSC Coatings, Inc.

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### Gelest, Inc.

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### Gill Industries, Inc.

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### Global EcoTechnologies

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### Global Industrial Coatings

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### Goodwest Linings and Coatings

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### Grace Distributing

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### Groco Specialty Coatings

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### GSS Coatings, LLC

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### Gulf Coast Paint Mfg., Inc.

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### H&H Painting Co., Inc.

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### Hadek Protective Systems

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### hci chemtec, inc.

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### HDIM Protective Coatings

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### Hempel (USA) Inc.

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### Hi-Tech Concrete Coatings, Inc.

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### HJ3 Composite Technologies

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### HydraTech Engineered Products

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### Hyperseal

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### Hy-Tech Thermal Solutions

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### Inliner Technologies

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### Innovative Coatings

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### Insulating Coatings Corporation

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### Integrated Protective Coatings, Inc.

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### International Cellulose Corporation

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### International Chem-Crete Corp.

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### International Metal Fusion Corporation

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### International Paint LLC

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### International Polyurethane Solutions

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### International Polyurethane Systems

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### Interpaints SAC

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### IPA Systems, Inc.

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### IPS Polymers Systems

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### Isolatek International

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### ITW Engineered Polymers

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### Johnson Industrial Coatings

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### KCC Corrosion Control Co., Ltd.

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### Kelly-Moore Paint Company

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### KEMA Coatings Limited

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### Kemper System America, Inc.

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### Kerneos Inc.

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### Key Resin Company

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### Madewell Products Corporation

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### Madison Chemical Industries

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### Mascoat

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### Milamar Coatings, LLC

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### National Polymers, Inc.

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### Nationwide Protective Coating Mfrs., Inc.

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### Neogard

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### NIC Industries

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### NOV Tuboscope

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### Nox-Crete Products Group

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### NSP Specialty Products

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### Polycoat Products

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### Polycorp Ltd.

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### Polyguard Products, Inc.

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pipeline@polyguardproducts.com  
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### Polymax/Milamar Coatings, LLC

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### Polytech Industrial Coatings, Inc.

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### Polyval Coatings

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### PPC Coatings (MTR)

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ppc@ppccoatings.com  
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### PPG Protective & Marine Coatings

One PPG Place  
Pittsburgh, PA 15272  
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pmcmarketing@ppg.com  
ppgpmc.com

### Precision Coatings, Inc.

1940 East Trafficway  
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### Preferred Products Corp.

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### Premier Coating Systems, Inc.

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### Prestige Floor Coating

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### Prime Coat Coating Systems

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Waukegan, IL 60085  
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ksteiner@primecoat.com  
primecoat.com

### Professional Products of Kansas, Inc.

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Wichita, KS 67216  
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### Protective Floorings and Linings a Div. of Milamar Coatings LLC

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### Protecto Wrap Company

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### Protek Paint Ltd.

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### Quality Systems, Inc./Permacrete

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### Rainguard International

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### Randolph Products

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### Raven Lining Systems

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### REMA Corrosion Control, Inc.

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### Renner Coatings

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### Rhino Linings Corporation

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### Richard's Paint Mfg. Co., Inc.

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### Riley Paint Company

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### Rock-Tred Corporation

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### Rodda Paint Co./Cloverdale Paint

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### Royal Chemical Corp.

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### Rust Bullet, LLC

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### Rust-Oleum

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### Safe Encasement Systems

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### Sampson Coatings

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### SpecChem

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### Specialty Products, Inc. (SPI)

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### SpectraShield Liner Systems

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### Stirling Lloyd Products, Inc.

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### Subsea Industries NV

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### Sulzer Metco

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### Sureshield Coatings Company

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### Tesla NanoCoatings, Inc.

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### Textured Coatings of America

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### Thermion

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### Thin Film Technology, Inc.

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### The Thortex Group

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### 3L&T, Inc.

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### 3M Atlanta

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### 3M Corrosion Protection Products

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Austin, TX 78726  
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mklatham@mmm.com  
3m.com/corrosion

### 3M Fire Protection Products

3M Center, Bldg. 220-5W-25  
Minneapolis, MN 55144  
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3m.com/firestop

### TIB Chemicals AG

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### TMS Manufacturing Co.

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### TMS Metalizing Systems, Ltd.

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### Total Containment Solutions, Inc.

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### Total Wall

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### Transpo Industries, Inc.

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### Trenton Corporation

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### Tuf Top Coatings

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### 21st Century Coatings, Inc.

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### Ultimate Linings

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