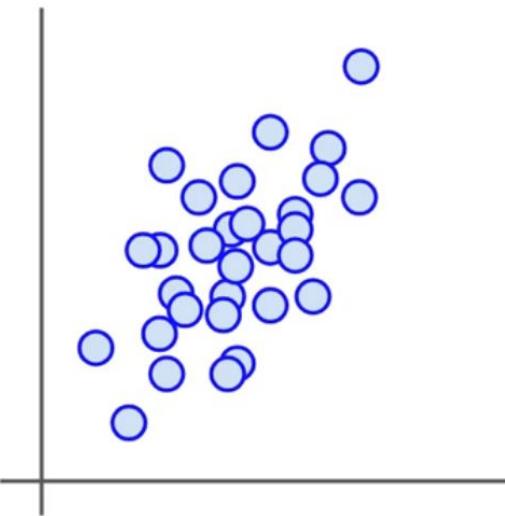
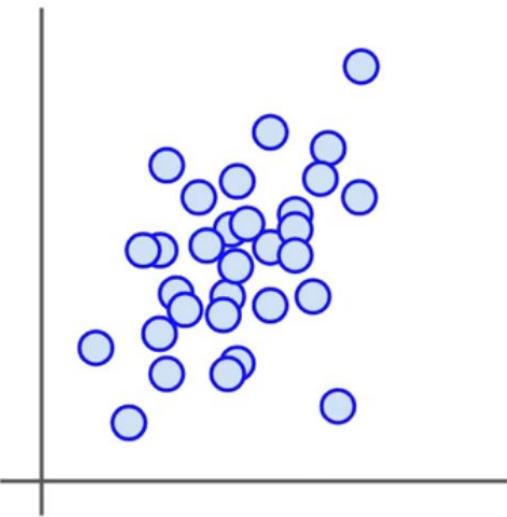
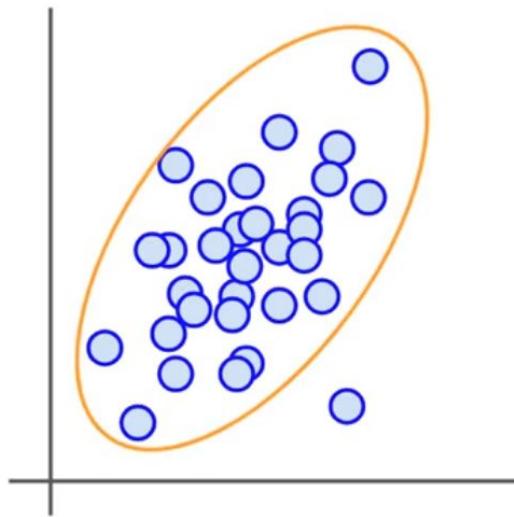
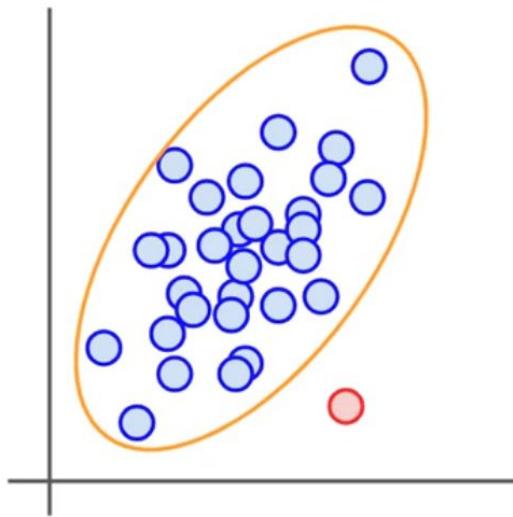


# Anomaly Detection











Available online at [www.sciencedirect.com](http://www.sciencedirect.com)



Journal of Sound and Vibration 289 (2006) 1066–1090

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JOURNAL OF  
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---

[www.elsevier.com/locate/jsvi](http://www.elsevier.com/locate/jsvi)

# Wavelet filter-based weak signature detection method and its application on rolling element bearing prognostics

Hai Qiu<sup>a,\*</sup>, Jay Lee<sup>a</sup>, Jing Lin<sup>b</sup>, Gang Yu<sup>c</sup>

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Received 26 March 2004; accepted 10 March 2005

Available online 31 May 2005

---

## Abstract

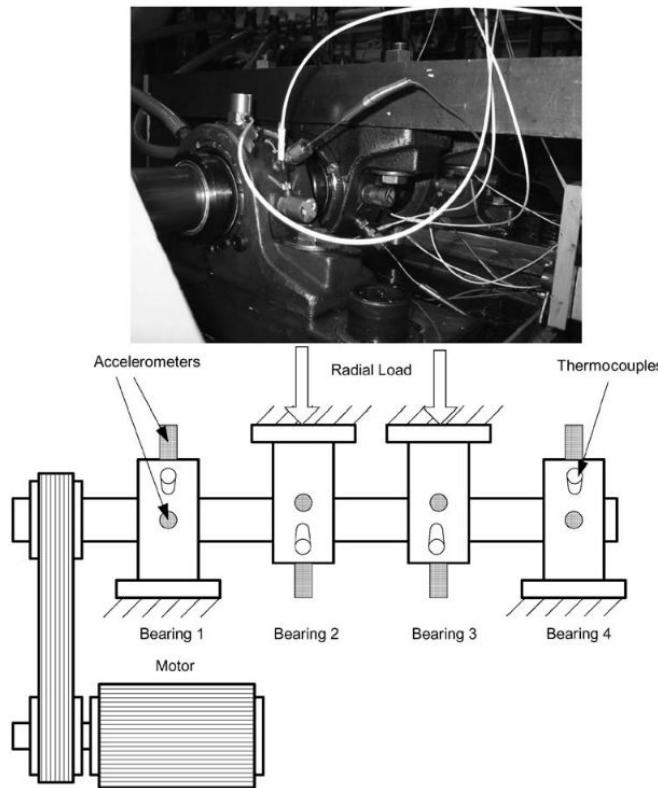


Fig. 16. Bearing test rig.

A magnetic plug installed in the oil feedback pipe collects debris from the oil as evidence of bearing degradation. The test will stop when the accumulated debris adhered to the magnetic plug exceeds a certain level and causes an electrical switch to close.

Four Rexnord ZA 2115 double row bearings were installed on one shaft as shown in Fig. 16.

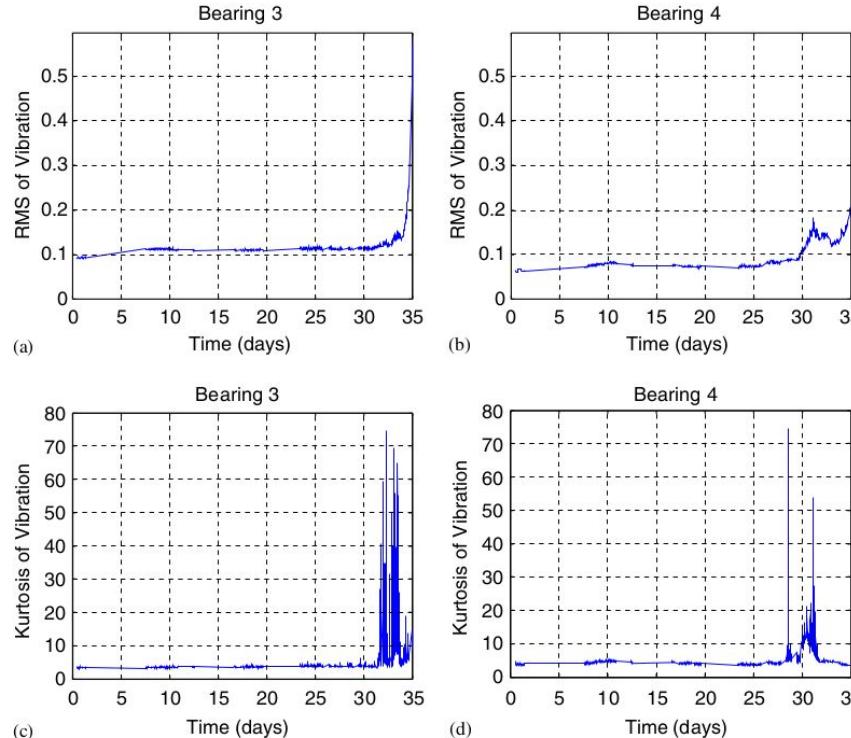


Fig. 18. Time feature (a) rms of bearing 3, (b) rms of bearing 4, (c) Kurtosis of bearing 3 and (d) Kurtosis of bearing 4 for the whole life cycle.



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Prognostics Center of Excellence Data Set Repository

The Prognostics Data Repository is a collection of data sets that have been donated by universities, agencies, or companies. The data repository focuses exclusively on prognostic data sets, i.e., data sets that can be used for the development of prognostic algorithms. Most of these are time-series data from a prior nominal state to a failed state. The collection of data in this repository is an ongoing process.

\*\*\* This page is also mirrored at the [Prognostics Health Management \(PHM\) Society website](#). \*\*\*

Publications making use of databases obtained from this repository are requested to acknowledge both the assistance received by using this repository and the donators of the data. This will help others to obtain the same data sets and replicate your experiments. It also provides credit to the donators.

Users employ the data at their own risk. Neither NASA nor the donators of the data sets assume any liability for the use of the data, or any system developed using the data.

If you have suggestions concerning the repository, e-mail [chetan.s.kulkarni@nasa.gov](mailto:chetan.s.kulkarni@nasa.gov) or [christopher.a.teubert@nasa.gov](mailto:christopher.a.teubert@nasa.gov).

## Data Sets

## 1. Algae Raceway

Experiments were conducted on 3 small raceways in which spirulina was inoculated. The growth and, ultimately, decline of the algae biomass was recorded along with several environmental parameters. Experiments were conducted by the Exobiology group at NASA Ames.

- **Download:** <https://data.nasa.gov/download/bs7h-an5/application%2Fzip>
  - **Download Mirror:** <https://phm-datasets.s3.amazonaws.com/NASA/1.+Algae+Raceway.zip>
  - **Data Set Citation:** Brad Bebout, Leslie Probert-Bebout, Erich Fleming, Angela Detweiler, and Kai Goebel "Algae Raceway Data Set" NASA Prognostics Data Repository, NASA Ames Research Center, Moffett Field, CA



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## 4. Bearings

Experiments on bearings. The data set was provided by the Center for Intelligent Maintenance Systems (IMS), University of Cincinnati.

- **Download:** <https://data.nasa.gov/download/7www-fk77/application%2Fzip>
- **Download Mirror:** <https://phm-datasets.s3.amazonaws.com/NASA/4.+Bearings.zip>
- **Data Set Citation:** J. Lee, H. Qiu, G. Yu, J. Lin, and Rexnord Technical Services (2007). IMS, University of Cincinnati. "Bearing Data Set", NASA Prognostics Data Repository, NASA Ames Research Center, Moffett Field, CA

## 5. Batteries

Experiments on Li-Ion batteries. Charging and discharging at different temperatures. Records the impedance as the damage criterion. The data set was provided by the NASA Prognostics Center of Excellence (PCoE).

- **Download Mirror:** <https://phm-datasets.s3.amazonaws.com/NASA/5.+Battery+Data+Set.zip>
- **Data Set Citation:** B. Saha and K. Goebel (2007). "Battery Data Set", NASA Prognostics Data Repository, NASA Ames Research Center, Moffett Field, CA

## 6. Turbofan Engine Degradation Simulation

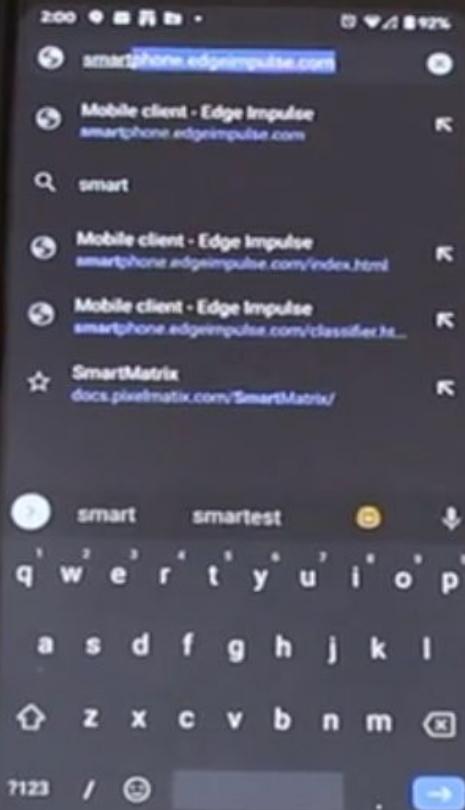
Engine degradation simulation was carried out using the Commercial Modular Aero-Propulsion System Simulation (C-MAPSS). Four different sets were simulated under different combinations of operational conditions and fault modes. This records several sensor channels to characterize fault evolution. The data set was provided by the NASA Ames Prognostics Center of Excellence (PCoE).

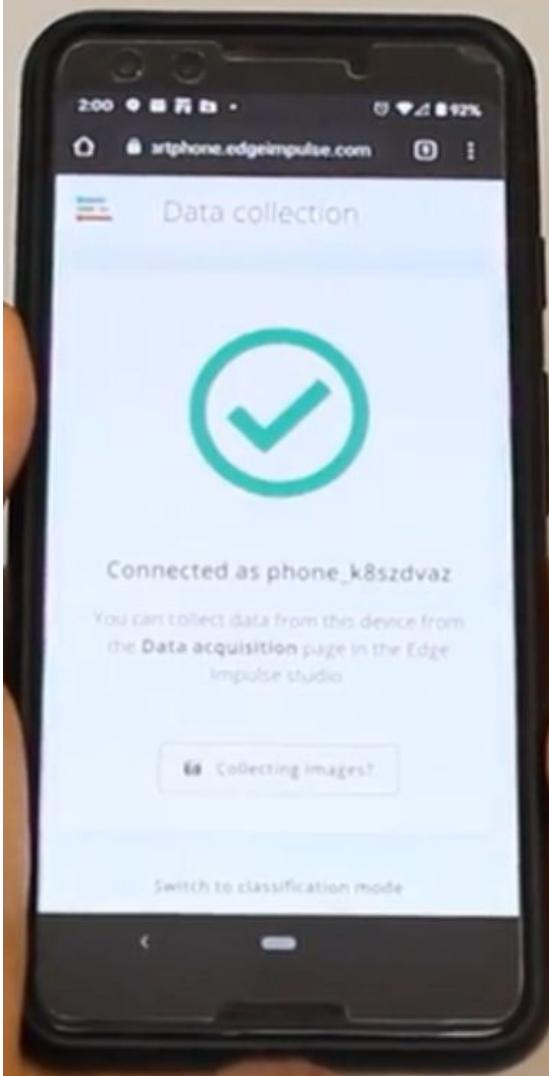
- **Download:** <https://data.nasa.gov/Aerospace/CMAPSS-Jet-Engine-Simulated-Data/ff5v-kuh6>
- **Download Mirror:** <https://phm-datasets.s3.amazonaws.com/NASA/6.+Turbofan+Engine+Degradation+Simulation+Data+Set.zip>
- **Data Set Citation:** A. Saxena and K. Goebel (2008). "Turbofan Engine Degradation Simulation Data Set", NASA Prognostics Data Repository, NASA Ames Research Center, Moffett Field, CA

## 7. Prognostics Health Management 8 (PHM08) Challenge

Data from the data challenge competition held at the 1st international conference on Prognostics and Health Management (PHM08) is similar to the one posted above (see the Turbofan Engine Degradation Simulation data set) except the true Remaining Useful Life (RUL) values are not revealed. Users are expected to develop their algorithms using training and test sets provided in the package. The data set was provided by the NASA Prognostics Center of Excellence (PCoE).

- **Download:** <https://data.nasa.gov/download/nk8v-cry/application%2Fzip>
- **Data Set Citation:** A. Saxena and K. Goebel (2008). "PHM08 Challenge Data Set", NASA Prognostics Data Repository, NASA Ames Research Center, Moffett Field, CA
- **Evaluation Link:** Currently Unavailable
- **Notes:**





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Classify new data

Device ②

No devices connected

Sensor

(dropdown menu)

Sample length (ms.)

10000

Frequency

(dropdown menu)

Start sampling

Classify existing test sample

testing.4736d624 (testing)

Load sample

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Classify new data

Device ②

phone\_lks6zv8d

Sensor

Accelerometer

Sample length (ms.)

10000

Frequency

62.5Hz

Sampling... (7s left)

Classify existing test sample

testing.4736d624 (testing)

Load sample

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## Classification result

## Summary

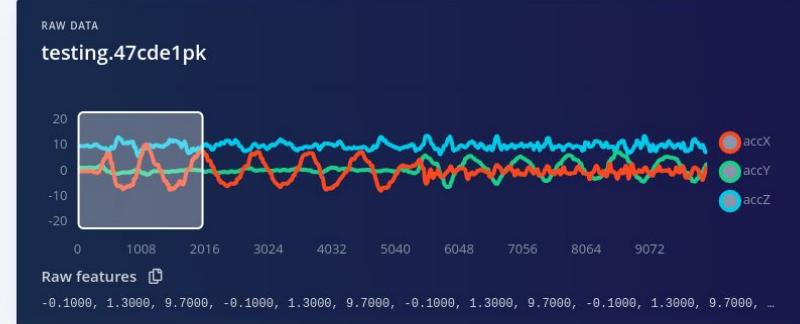
Name \_\_\_\_\_

## Expected outcome

## Detailed result

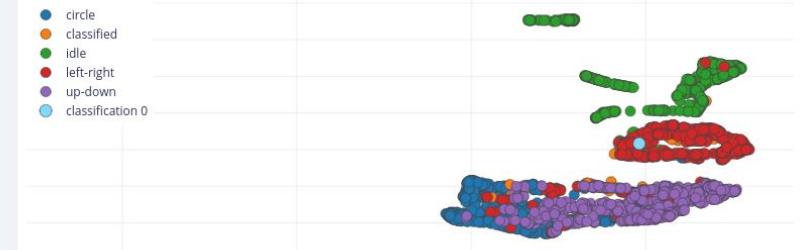
Show only unknown

TIMESTAMP	CIRCLE	IDLE	LEFT-RIGHT	UP-DOWN
0	0	0	1.00	0
80	0	0	1.00	0
160	0	0	1.00	0
240	0	0	1.00	0



## Spectral features

- circle
  - classified
  - idle
  - left-right
  - up-down
  - classification



## Processed features

4.3662, 0.2916, -0.3651, 5.6644, 32.3026, 1.9906, 2.6013, 2.8145, 1.9315, 1.2962, 1.2981, 0.7790, 0...

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## Model testing

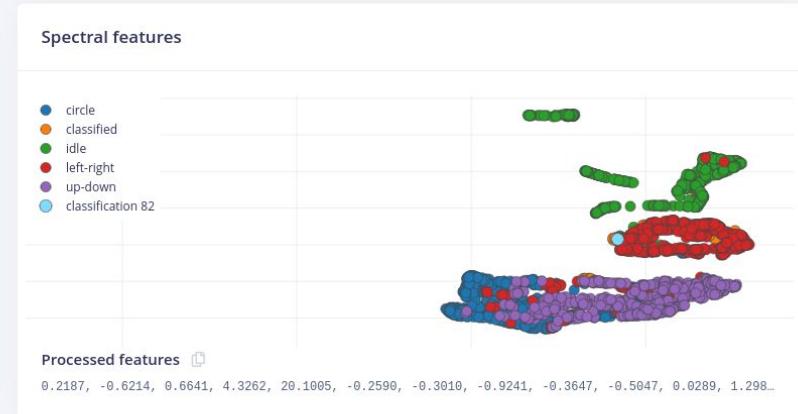
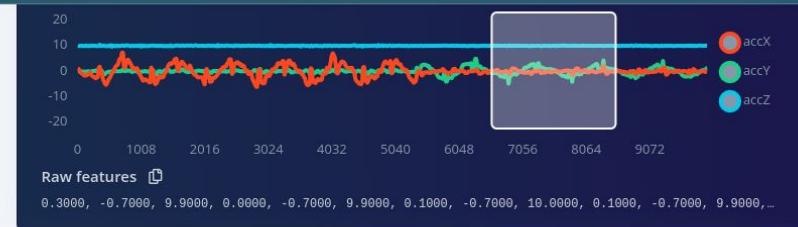
## ⌚ Versioning

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An impulse takes raw data, uses signal processing to extract features, and then uses a learning block to classify new data.

**Time series data**

**Input axes (3)**: accX, accY, accZ

**Window size**: 2000 ms.

**Window increase**: 80 ms.

**Frequency (Hz)**: 62,5

**Zero-pad data**: checked

**Spectral Analysis**

**Name**: Spectral features

**Input axes (3)**: accX, accY, accZ

**Classification**

**Name**: Classifier

**Input features**: Spectral features

**Output features**: 4 (circle, idle, left-right, up-down)

**Output features**: 4 (circle, idle, left-right, up-down)

**Save impulse**



## EDGE IMPULSE

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### Add a learning block

Did you know? You can bring your own model in PyTorch, Keras or scikit-learn.

#### DESCRIPTION

#### AUTHOR

#### RECOMMENDED

#### Classification

Learns patterns from data, and can apply these to new data. Great for categorizing movement or recognizing audio.

Edge Impulse



#### Anomaly Detection (K-means)

Find outliers in new data. Good for recognizing unknown states, and to complement classifiers. Works best with low dimensionality features like the output of the spectral features block.

Edge Impulse



#### Regression

Learns patterns from data, and can apply these to new data. Great for predicting numeric continuous values.

Edge Impulse



#### Classification - BrainChip Akida™

Learns patterns from data, and can apply these to new data. Great for categorizing movement or recognizing audio.ONLY FOR: BrainChip AKD1000 MINI PCIe board

BrainChip



Some learning blocks have been hidden based on the data in your project. Show all blocks anyway



Add a processing block

Add a learning block



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### Time series data

Input axes (3)  
accX, accY, accZ

Window size  
2000 ms.

Window increase  
80 ms.

Frequency (Hz)  
62,5

Zero-pad data

### Spectral Analysis

Name  
Spectral features

Input axes (3)  
 accX  
 accY  
 accZ

### Classification

Name  
Classifier

Input features  
 Spectral features

Output features  
4 (circle, idle, left-right, up-down)

### Output features

5 (circle, idle, left-right, up-down, Anomaly score)

 Save impulse 

Add a processing block 

### Anomaly Detection (K-means)

Name  
Anomaly detection

Input features  
 Spectral features

Output features  
1 (Anomaly score)



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Fabio / my-smartphone-motion-project

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⚡ An impulse takes raw data, uses signal processing to extract features, and then uses a learning block to classify new data.

### Time series data

**Input axes (3)**  
accX, accY, accZ

**Window size**  
2000 ms.

**Window increase**  
80 ms.

**Frequency (Hz)**  
62,5

**Zero-pad data**

### Spectral Analysis

**Name**  
Spectral features

**Input axes (3)**  
 accX  
 accY  
 accZ

**Add a processing block**

### Classification

**Name**  
Classifier

**Input features**  
 Spectral features

**Output features**  
4 (circle, idle, left-right, up-down)

### Anomaly Detection (K-means)

**Name**  
Anomaly detection

**Input features**

### Output features

5 (circle, idle, left-right, up-down, Anomaly score)

**Save Impulse**

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### Anomaly detection settings

Cluster count

32



Axes

★ Select suggested axes

- accX RMS ★
  - accX Skewness
  - accX Kurtosis
  - accX Spectral Skewness
  - accX Spectral Kurtosis
  - accX Spectral Power 0.24 - 0.73 Hz
  - accX Spectral Power 0.73 - 1.22 Hz ★
  - accX Spectral Power 1.22 - 1.71 Hz ★
  - accX Spectral Power 1.71 - 2.2 Hz
  - accX Spectral Power 2.2 - 2.69 Hz
  - accX Spectral Power 2.69 - 3.17 Hz
- accY Spectral Power 1.22 - 1.71 Hz
  - accY Spectral Power 1.71 - 2.2 Hz
  - accY Spectral Power 2.2 - 2.69 Hz
  - accY Spectral Power 2.69 - 3.17 Hz
  - accZ RMS ★
  - accZ Skewness
  - accZ Kurtosis
  - accZ Spectral Skewness
  - accZ Spectral Kurtosis
  - accZ Spectral Power 0.24 - 0.73 Hz
  - accZ Spectral Power 0.73 - 1.22 Hz
  - accZ Spectral Power 1.22 - 1.71 Hz
  - accZ Spectral Power 1.71 - 2.2 Hz
  - accZ Spectral Power 2.2 - 2.69 Hz

### Training output

#### Anomaly explorer

No model generated yet.



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Anomaly detection settings

Cluster count

32

Axes

[Select suggested axes](#)

- accX RMS ★
- accX Skewness
- accX Kurtosis
- accX Spectral Skewness
- accX Spectral Kurtosis
- accX Spectral Power 0.24 - 0.73 Hz
- accX Spectral Power 0.73 - 1.22 Hz ★
- accX Spectral Power 1.22 - 1.71 Hz ★
- accX Spectral Power 1.71 - 2.2 Hz
- accX Spectral Power 2.2 - 2.69 Hz
- accX Spectral Power 2.69 - 3.17 Hz
- accY RMS
- accY Skewness
- accY Kurtosis

Training output

Anomaly explorer

No model generated yet.



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- accX RMS ★
- accX Skewness
- accX Kurtosis
- accX Spectral Skewness
- accX Spectral Kurtosis
- accX Spectral Power 0.24 - 0.73 Hz
- accX Spectral Power 0.73 - 1.22 Hz ★
- accX Spectral Power 1.22 - 1.71 Hz ★
- accX Spectral Power 1.71 - 2.2 Hz
- accX Spectral Power 2.2 - 2.69 Hz
- accX Spectral Power 2.69 - 3.17 Hz
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- accZ Spectral Power 2.2 - 2.69 Hz
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### Anomaly detection settings

Cluster count

32

Axes

★ Select suggested axes

accX RMS ★

accY Spectral Power 1.22 - 1.71 Hz

accX Skewness

accY Spectral Power 1.71 - 2.2 Hz

accX Kurtosis

accY Spectral Power 2.2 - 2.69 Hz

accX Spectral Skewness

accY Spectral Power 2.69 - 3.17 Hz

accX Spectral Kurtosis

accZ RMS ★

accX Spectral Power 0.24 - 0.73 Hz

accZ Skewness

accX Spectral Power 0.73 - 1.22 Hz ★

accZ Kurtosis

accX Spectral Power 1.22 - 1.71 Hz ★

accZ Spectral Skewness

accX Spectral Power 1.71 - 2.2 Hz

accZ Spectral Kurtosis

accX Spectral Power 2.2 - 2.69 Hz

accZ Spectral Power 0.24 - 0.73 Hz

accX Spectral Power 2.69 - 3.17 Hz

accZ Spectral Power 0.73 - 1.22 Hz

accY RMS

accZ Spectral Power 1.22 - 1.71 Hz

accY Skewness

accZ Spectral Power 1.71 - 2.2 Hz

accY Kurtosis

accZ Spectral Power 2.2 - 2.69 Hz

### Training output

Cancel

Creating job... OK (ID: 11441368)

Scheduling job in cluster...

Container image pulled!

Job started

Copying features from processing blocks...

Copying features from DSP block...

Copying features from DSP block OK

Copying features from processing blocks OK

#### Training model

### Anomaly explorer

No model generated yet.



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- accX RMS ★
- accX Skewness
- accX Kurtosis
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- accX Spectral Power 2.69 - 3.17 Hz
- accY RMS
- accY Skewness
- accY Kurtosis
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- accY Spectral Power 1.22 - 1.71 Hz
- accY Spectral Power 1.71 - 2.2 Hz
- accY Spectral Power 2.2 - 2.69 Hz
- accY Spectral Power 2.69 - 3.17 Hz
- accZ RMS ★
- accZ Skewness
- accZ Kurtosis
- accZ Spectral Skewness
- accZ Spectral Kurtosis
- accZ Spectral Power 0.24 - 0.73 Hz
- accZ Spectral Power 0.73 - 1.22 Hz
- accZ Spectral Power 1.22 - 1.71 Hz
- accZ Spectral Power 1.71 - 2.2 Hz
- accZ Spectral Power 2.2 - 2.69 Hz
- accZ Spectral Power 2.69 - 3.17 Hz

Start training

```
[{"center": [0.4928151071071625, 0.49114906787872314, 0.1746135801076889], "max_error": 0.5785746082572852}, {"center": [1.7903897762298584, 1.6694589853286743, -0.6729831695556641], "max_error": 1.2010872308713791}, {"center": [-0.5041754841804504, 0.7269828915596008, 2.5376219749450684], "max_error": 0.6112434066748279}]
```

Job completed

### Anomaly explorer (6.161 samples)



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Classify new data

Device ②

phone\_lks6zv8d

Sensor

Accelerometer

Sample length (ms.)

10000

Frequency

62.5Hz



Sampling... (7s left)

Classify existing test sample

testing.4736d624 (testing)

Load sample

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## Classification result

### Summary

Name: testing.47cfj7c

Expected outcome: testing

CATEGORY	COUNT
----------	-------

circle	0
--------	---

idle	0
------	---

left-right	61
------------	----

up-down	0
---------	---

uncertain	0
-----------	---

anomaly	40
---------	----

Show only unknowns

### Detailed result

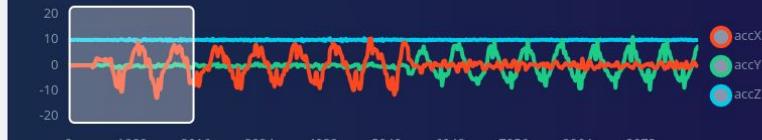
TIMESTAMP	CIRCLE	IDLE	LEFT-RIGHT	UP-DOWN	ANOMALY
-----------	--------	------	------------	---------	---------

0	0	0	1.00	0	0.12
---	---	---	------	---	------

80	0	0	1.00	0	0.12
----	---	---	------	---	------

### RAW DATA

testing.47cfj7c

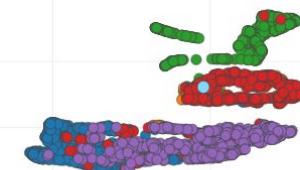


### Raw features

0.0000, 0.1000, 0.9000, 0.0000, 0.1000, 0.9000, -0.1000, 0.1000, 0.9000, 0.0000, 0.1000, 0.1000, 10.0000, -0...

### Spectral features

- circle
- classified
- idle
- left-right
- up-down
- classification 0



### Processed features

4.1668, -0.2586, -0.3548, 5.4675, 28.6675, 1.2603, 1.7172, 2.7498, 2.6457, 1.6847, 1.3127, 0.2040, -...



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uncertain	0				
anomaly	40				
Detailed result					
<input type="checkbox"/> Show only unknowns					
TIMESTAMP	CIRCLE	IDLE	LEFT-RIGHT	UP-DOWN	ANOMALY
4640	0	0	1.00	0	0.11
4720	0	0	1.00	0	0.09
4800	0	0	1.00	0	0.20
4880	0	0	1.00	0	0.32
4960	0	0	1.00	0	0.39
5040	0	0	1.00	0	0.43
5120	0	0	1.00	0	0.66
5200	0	0	0.99	0	0.89
5280	0	0	1.00	0	0.96
5360	0.40	0.01	0.59	0	1.29



### Anomaly explorer (6.262 samples)



### Distance from closest cluster

accX RMS: 0.2338, accY RMS: 0.5178, accZ RMS: 0.0021

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## Classification result

### Summary

Name: testing.47cfj7c

Expected outcome: testing

CATEGORY	COUNT
circle	0
idle	0
left-right	61
up-down	0
uncertain	0
anomaly	40

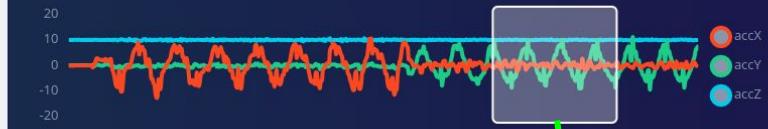
### Detailed result

Show only unknowns

TIMESTAMP	CIRCLE	IDLE	LEFT-RIGHT	UP-DOWN	ANOMALY
6640	0.08	0.88	0.02	0.02	1.63
6720	0.09	0.82	0.07	0.03	1.58

### RAW DATA

testing.47cfj7c

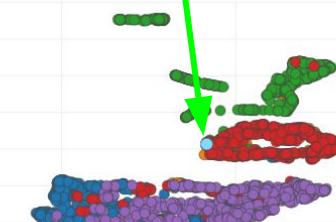


### Raw features

-0.5000, 3.1000, 9.8000, -1.1000, 4.2000, 10.0000, -0.6000, 9.4000, 10.0000, -0.3000, 5.3000, 9.9000...

### Spectral features

- circle
- classified
- idle
- left-right
- up-down
- classification 84



### Processed features

0.1894, 0.3170, -0.3393, 4.6556, 22.0625, -0.2078, -0.5680, -1.0635, -0.0779, -0.5682, -0.8863, 4.29...



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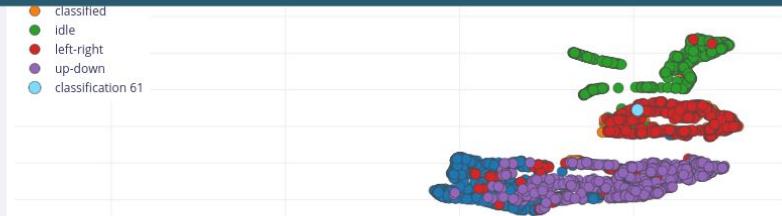


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uncertain	0				
anomaly	40				
Detailed result					
<input type="checkbox"/> Show only unknowns					
TIMESTAMP	CIRCLE	IDLE	LEFT-RIGHT	UP-DOWN	ANOMALY
4640	0	0	1.00	0	0.11
4720	0	0	1.00	0	0.09
4800	0	0	1.00	0	0.20
4880	0	0	1.00	0	0.32
4960	0	0	1.00	0	0.39
5040	0	0	1.00	0	0.43
5120	0	0	1.00	0	0.66
5200	0	0	0.99	0	0.89
5280	0	0	1.00	0	0.96
5360	0.40	0.01	0.59	0	1.29
5440	0.78	0.18	0.03	0	1.42



2.9309, -0.2378, 2.2935, 4.6802, 22.4504, 0.7059, 1.5361, 1.9187, 2.3176, 2.1485, 1.7770, 3.2762, 0...

### Anomaly explorer (6.262 samples)



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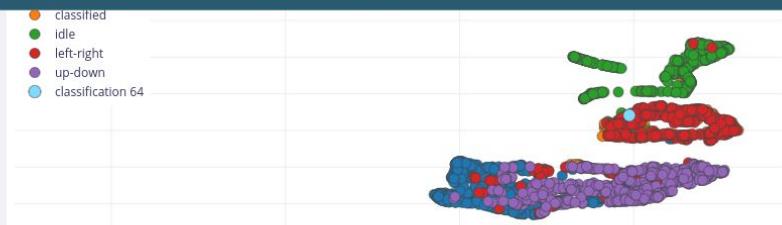


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uncertain	0				
anomaly	40				
Detailed result					
<input type="checkbox"/> Show only unknowns					
TIMESTAMP	CIRCLE	IDLE	LEFT-RIGHT	UP-DOWN	ANOMALY
4640	0	0	1.00	0	0.11
4720	0	0	1.00	0	0.09
4800	0	0	1.00	0	0.20
4880	0	0	1.00	0	0.32
4960	0	0	1.00	0	0.39
5040	0	0	1.00	0	0.43
5120	0	0	1.00	0	0.66
5200	0	0	0.99	0	0.89
5280	0	0	1.00	0	0.96
5360	0.40	0.01	0.59	0	1.29
5440	0.78	0.18	0.03	0	1.42



### Anomaly explorer (6.262 samples)



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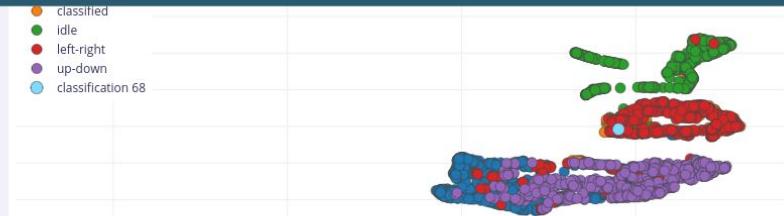


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uncertain	0				
anomaly	40				
Detailed result					
<input type="checkbox"/> Show only unknowns					
TIMESTAMP	CIRCLE	IDLE	LEFT-RIGHT	UP-DOWN	ANOMALY
4640	0	0	1.00	0	0.11
4720	0	0	1.00	0	0.09
4800	0	0	1.00	0	0.20
4880	0	0	1.00	0	0.32
4960	0	0	1.00	0	0.39
5040	0	0	1.00	0	0.43
5120	0	0	1.00	0	0.66
5200	0	0	0.99	0	0.89
5280	0	0	1.00	0	0.96
5360	0.40	0.01	0.59	0	1.29
5440	0.78	0.18	0.03	0	1.42



### Processed features

0.4034, -0.2729, -0.9463, 6.3920, 42.7341, -0.9147, -0.0863, 0.3424, 0.7874, 0.0366, -0.3435, 4.0494...

### Anomaly explorer (6.262 samples)



### Distance from closest cluster

accX RMS: 2.4678, accY RMS: 0.8732, accZ RMS: 0.0480

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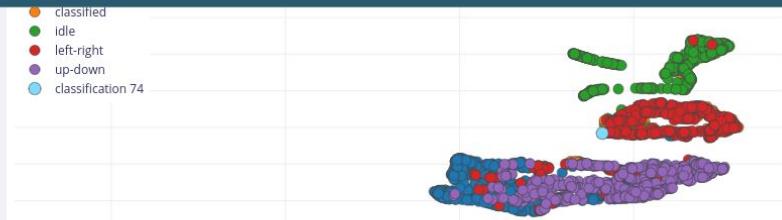


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uncertain	0				
anomaly	40				
Detailed result					
<input type="checkbox"/> Show only unknowns					
TIMESTAMP	CIRCLE	IDLE	LEFT-RIGHT	UP-DOWN	ANOMALY
5440	0.78	0.18	0.03	0	1.42
5520	0.88	0.09	0.03	0	1.49
5600	0.64	0.35	0	0	1.50
5680	0.62	0.37	0	0	1.47
5760	0.67	0.32	0.01	0	1.52
5840	0.66	0.33	0.01	0	1.55
5920	0.49	0.51	0	0	1.52
6000	0.23	0.44	0.32	0	1.54
6080	0.40	0.52	0.07	0.01	1.63
6160	0.31	0.61	0.07	0	1.57
6240	0.24	0.66	0.06	0.04	1.54



### Anomaly explorer (6.262 samples)

