## Siemens S7 Statement List (STL) by category

Bit logi	.c
A	And
AN	And Not
0	Or
ON	Or Not
х	Exclusive Or
XN	Exclusive Or Not
FN	Edge Negative
FP	Edge Positive
( )	Nesting
=	Assign
R	Reset
S	Set
NOT	Negate RLO
SET	Set RLO (=1)
CLR	Clear RLO (=0)
SAVE	Save RLO in BR Register

Convert	
BTI	BCD to Integer
ITB	Integer to BCD
BTD	BCD to Integer
ITD	Integer to Double Integer
DTB	Double Integer to BCD
DTR	Double Integer to Floating-Point
INVI	Ones Complement Integer
INVD	Ones Complement Double Integer
NEGI	Twos Complement Integer
NEGD	Twos Complement Double Integer
NEGR	Negate Floating- Point Number
CAW	Change Byte Sequence in ACC1 Word
CAD	Change Byte Sequence in ACC1 Double
RND	Round
TRUNC	Truncate
RND-	Round to Lower Double Integer
RND+	Round to Upper Double Integer

Note:	For Compare and Math
I	Integer (16 bit)
D	Double Integer (32 bit)
R	Real - Floating Point (32 bit)

Compare	if true RLO = 1
==I ==D	ACC2 is equal to
==R	ACC1
<>I <>D	ACC2 is not equal
<>R	to ACC1
>I >D	ACC2 is greater
>R	then to ACC1
>=I >=D	ACC2 is greater
>=R	then equal to ACC1
<i <d<="" th=""><th>ACC2 is less then</th></i>	ACC2 is less then
<r< th=""><th>to ACC1</th></r<>	to ACC1
<=I <=D	ACC2 is less then
<=R	equal to ACC1

Math	
+	Add Integer Constant (16, 32- Bit)
+I +D +R	Add ACC1 and ACC2
-I -D -R	Subtract ACC1 from ACC2
*I *D *R	Multiply ACC1 and ACC2
/I /D /R	Divide ACC2 by ACC1
MOD	Division Remainder Double Integer

Floating	Point Math
ABS	Absolute Value
ACOS	Arc Cosine
ASIN	Arc Sine
ATAN	Arc Tangent
cos	Cosine of Angles
EXP	Exponential Value
LN	Natural Logarithm
SIN	Sine of Angles
SQR	Square
SQRT	Square Root
TAN	Tangent of Angles

Word	logic
AW	AND Word
AD	AND Double Word
OW	OR Word
OD	OR Double Word
WOX	Exclusive Or Word
XOD	Exclusive Or Double Word

Shift/Ro	tate
SSI	Shift Sign Integer
SSD	Shift Sign Double Integer
SLW	Shift Left Word
SRW	Shift Right Word
SLD	Shift Left Double Word
SRD	Shift Right Double Word
RLD	Rotate Left Double Word
RRD	Rotate Right Double Word
RLDA	Rotate ACC1 Left via CC 1
RRDA	Rotate ACC1 Right via CC 1

Accumulat	Accumulator	
Accumutat		
TAK	Toggle ACC1 with ACC2	
POP	Pop accumulators	
PUSH	Push accumulators	
ENT	Enter ACC Stack	
LEAVE	Leave ACC Stack	
DEC	Decrement ACC	
INC	Increment ACC	
+AR1	Add ACC1 to Address Register 1	
+AR2	Add ACC1 to Address Register 2	
BLD	Program Display Instruction (Null)	
NOP 0	Null Instruction	

Formats	
в#	Byte (8 bit)
W#	Word (16 bit)
L#	Long (32 bit)
S5Time#	S5 Time (2H46M30S0MS)
T#	<pre>IEC Time (24D20H31M23S648MS)</pre>
D#	IEC Date (2007-10-28)
TOD#	Time of Day (23:59:59.999)
C#	BCD
P#	Pointer Address
2#	Binary
16#	Hexadecimal
#Symbol	Local stack variable
//	Comment

Program	Control
CALL	Call FC,FB,SFC,SFB
Example	e parameter passing
CALL FO	1 or FB1, DB1
	AM1 := I0.0
PAR	AM2 := "Example".Test
CC	Conditional Call
UC	Unconditional Call
BE	Block End
BEC	Block End
DEC	Conditional
BEU	Block End
220	Unconditional
MCR (	Save RLO in MCR
	Stack, Begin MCR
) MCR	End MCR
MCRA	Activate MCR
MCRD	Deactivate MCR

Jumps	
JU	Jump Unconditional
JL	Jump to Labels
JC	Jump if $RLO = 1$
JCN	Jump if $RLO = 0$
JCB	Jump if RLO = 1 with $BR$
JNB	Jump if RLO = $0$ with BR
JBI	Jump if $BR = 1$
JNBI	Jump if $BR = 0$
JO	Jump if $OV = 1$
JOS	Jump if $OS = 1$
JZ	Jump if Zero
JN	Jump if Not Zero
JP	Jump if Plus
JM	Jump if Minus
JPZ	Jump if Plus or Zero
JMZ	Jump if Minus or Zero
JUO	Jump if Unordered
LOOP	Loop

Data Blocks		
OPN	Open a Data Block	
CDB	Exchange Shared DB	
	and Instance DB	
L DBLG	Load Length of Shared DB in ACC1	
L DBNO	Load Number of	
	Shared DB in ACC1	
	Load Length of	
L DILG	Instance DB in ACC1	
L DINO	Load Number of	
	Instance DB in ACC1	

Load	
L	Load
L STW	Load Status Word into ACC1
LAR1	Load Address Register 1 from ACC1
LAR1 <d></d>	Load Address Register 1 with Double Integer (32-Bit Pointer)
LAR1 AR2	Load Address Register 1 from Address Register 2
LAR2	Load Address Register 2 from ACC1
LAR2 <d></d>	Load Address Register 2 with Double Integer (32-Bit Pointer)
CAR	Exchange Address Register 1 with Address Register 2

Transfer	
T	Transfer
T STW	Transfer ACC1 into Status Word
TAR1	Transfer Address Register 1 to ACC1
TAR1 <d></d>	Transfer Address Register 1 to Destination (32-Bit Pointer)
TAR1 AR2	Transfer Address Register 1 to Address Register 2
TAR2	Transfer Address Register 2 to ACC1
TAR2 <d></d>	Transfer Address Register 2 to Destination (32-Bit Pointer)

Timers	/Counters (0 to 255)
FR	<pre>Enable Timer/Counter (Free)</pre>
L	Load Current Timer/Counter Value into ACC1 as Integer (i.e. L T 32)
LC	Load Current Timer/Counter Value into ACC1 as BCD (i.e. LC T 32)
R	Reset Timer/Counter
s	Set Counter Preset Value (i.e. S C 15)
SD	On-Delay Timer
ss	Retentive On-Delay Timer
SP	Pulse Timer
SF	Off-Delay Timer
SE	Extended Pulse Timer
CD	Counter Down
CU	Counter Up

OBs	
1	Main Program Scan
10-17	Time of Day
20-23	Time Delay
30-38	Cyclic (Periodic)
40-47	Hardware
80	Time Error
81	Power Supply Error
82	Diagnostic Interrupt
83	Insert/Remove Module Interrupt
84	CPU Hardware Fault
85	Program Cycle Error
86	Rack Failure - Missing Profibus device
87	Communication Error
100	Warm restart
101	Hot restart
102	Cold restart
121	Programming Error
122	I/O Access Error



www.plcdev.com