6.10.4 Signal diagrams
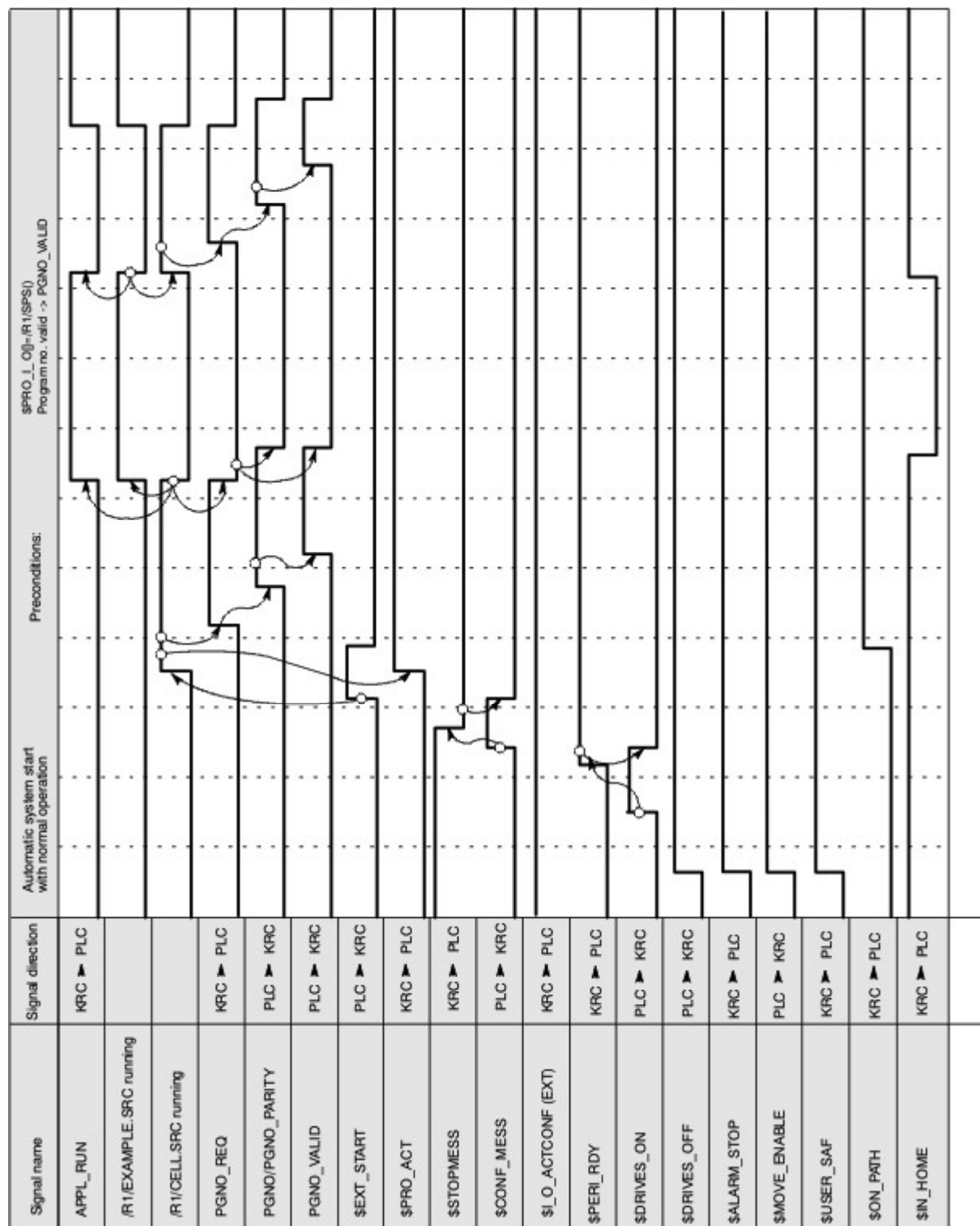

Fig. 6-24: Automatic system start and normal operation with program number acknowledgement by means of PGNO_VALID
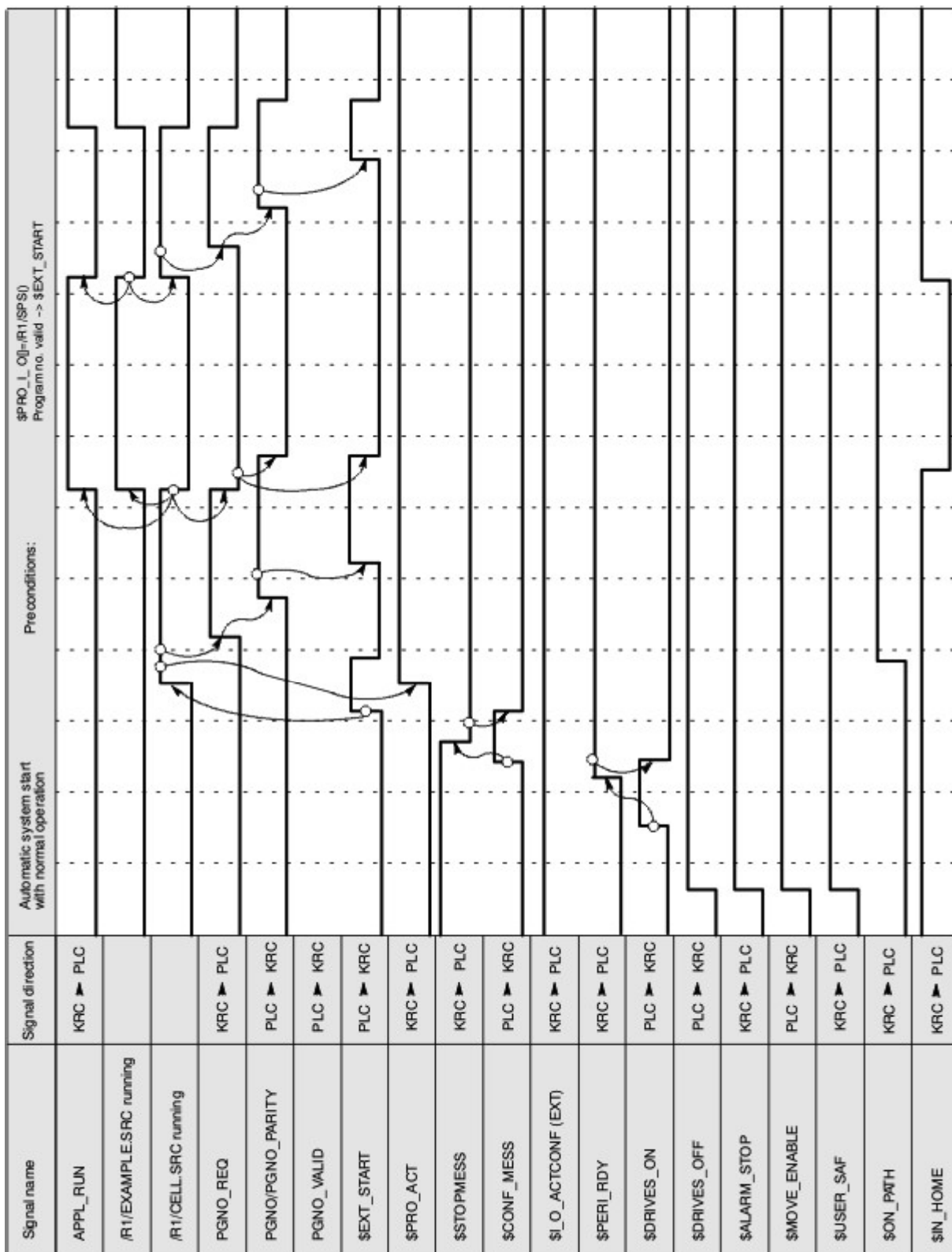
Fig. 6-25: Automatic system start and normal operation with program number acknowledgement by means of $EXT_START
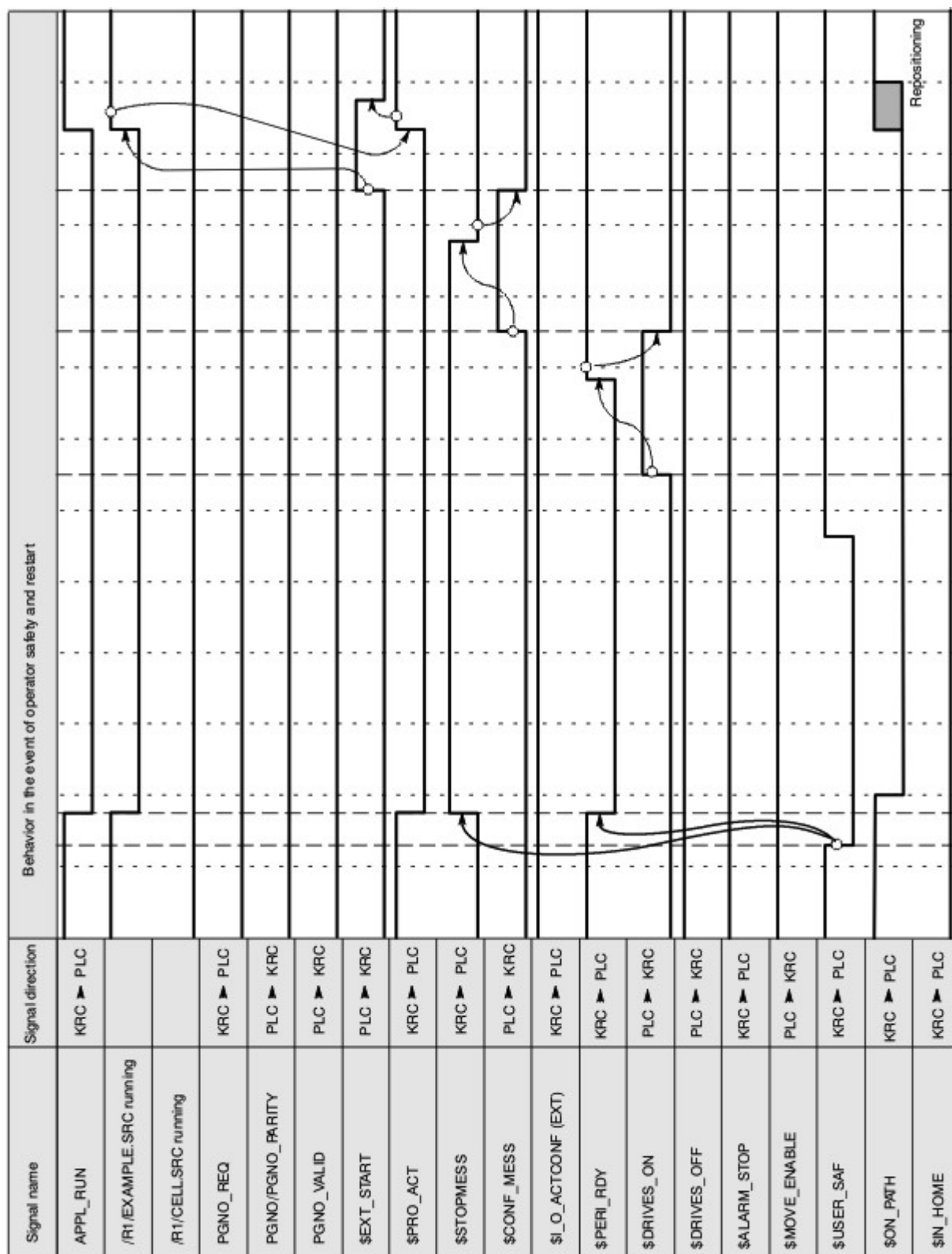
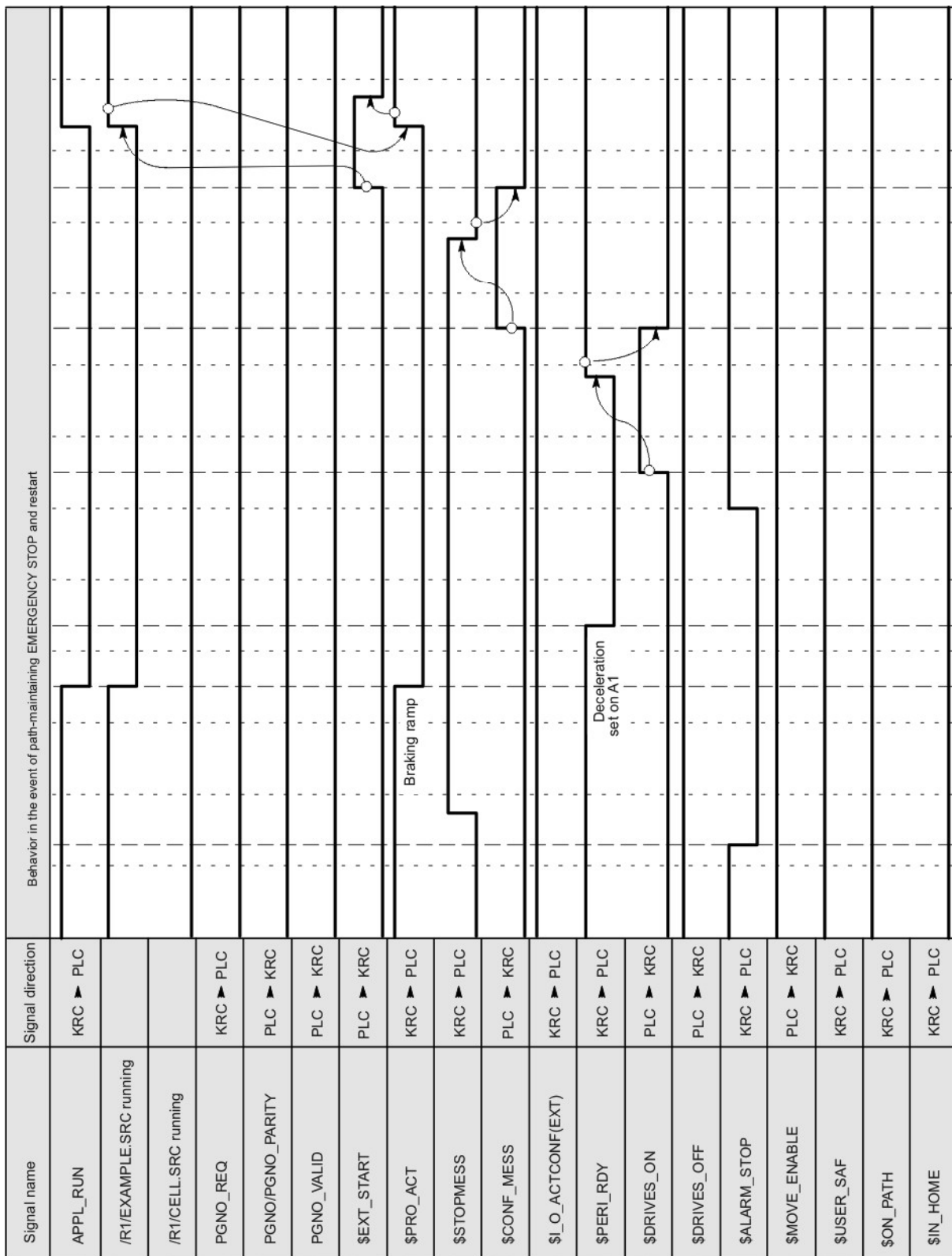**Fig. 6-26: Restart after dynamic braking (operator safety and restart)**

Fig. 6-27: Restart after path-maintaining EMERGENCY STOP