Discovery Labs	STANDARD OPERATING PROCEDURE			
	SOP No.:	SOP-PD-031-03	Effective Date:	01.01.2018
	Supersedes:	SOP-PD-031-02	Next Review Date:	31.12.2020
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TITLE: BLENDER OPERATION

1.0 PURPOSE:

To lay down a procedure for Blending Operation at Discovery.

2.0 SCOPE:

This procedure is applicable during operating of Blending Operation in manufacturing process.

3.0 RESPONSIBILITY:

It is the responsibility of the person operating to follow this procedure as written in this SOP.

4.0 **DEFINITIONS**: Nil

5.0 PROCEDURE:

- 5.1 Follow the below mentioned procedure for blending.
- 5.2 Wipe the top lid with dry Cora cloth.
- 5.3 Check the gasket at discharge end and change if damaged.
- 5.4 Close the discharge end of the blender.
- 5.5 Charge the dry powder As per blend BPR.
- 5.6 Close the lid of the blender.
- 5.7 Switch on the blender.
- 5.8 Allow to mix for 30 -45minutes or follow the BPR.
- 5.9 Only approved batches should be blended in blending operations.
- 5.10 No OOT & OOS Batches should not be blend in blending operations.
- 5.11 Switch off the blender and unload the material into the containers containing Poly Ethylene Bags.
- 5.12 Identify the blended material with pasted the identification label current format No: PD014-FM003.
- 5.13 Close the lid and discharge end of the blender.

6.0 FORMATS / ANNEXURE(S): Nil.

	Prepared by	Reviewed by	Approved by
Sign & Date			
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Department	Production	Production	Quality Assurance

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7.0 CHANGE HISTORY:

Revision No.	Effective Date	Details of Revision	Ref. CCF No.
00	01.01.2011	New SOP is introduced	
01	01.06.2014	Revised as per current SOP No system & more clear and clarity.	
02	01.01.2017	Procedure elaborated and SOP format changed.	PD-CRF- 024/16
03	01.01.2018	SOP format changed make to inline with SOP-QA-001-05.	CCF/GEN/ 17035

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