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Ice Cream Cone Project

Data: Flour is used in baking ice cream cones. The flour content contains ash, moisture, protein etc. The percentage of these ingredients are given in the data below as well as the viscosity of the flour used in baking ice cream cones. My objective is to find a model that best describes the relationship between the response variable viscosity with the explanatory variables: moisture, protein, and ash.

$$\text{Viscosity}^\lambda = \beta_0 + \beta_1 \text{moisture} + \beta_2 \text{protein} + \beta_3 \text{ash}.$$

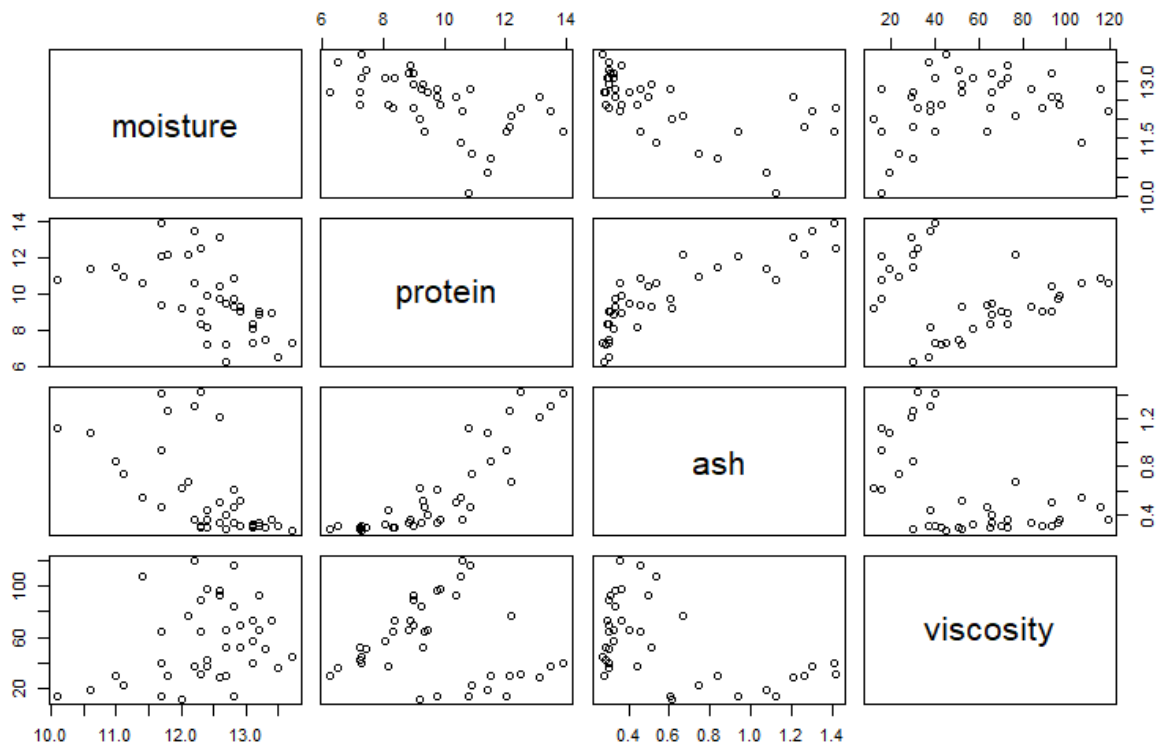
codeNum	moisture	protein	ash	viscosity
1	13.5	6.5	0.306	37
2	13.3	7.45	0.3	51
3	12.7	9.45	0.405	66
4	11.7	12.05	0.94	15
5	12.7	6.25	0.277	30
6	12.7	7.2	0.287	52
7	12.4	7.2	0.29	43
8	12.3	8.3	0.3	65
9	13.1	8.35	0.298	73
10	13.2	9	0.31	93
11	12.3	9	0.305	89
12	12.2	10.6	0.356	119
13	12.4	8.15	0.44	38
14	11.7	9.35	0.46	64
15	11.4	10.55	0.538	107
16	11.1	10.9	0.74	23
17	11	11.5	0.84	30
18	10.1	10.8	1.12	15
19	10.6	11.4	1.08	19
20	13.7	7.3	0.27	45
21	13.4	8.9	0.362	73
22	13.1	7.3	0.302	40
23	13.1	8.05	0.324	57
24	12.9	9.3	0.514	52
25	13.2	8.85	0.328	66
26	12.9	9	0.304	70
27	12.8	9.25	0.336	84
28	12.6	9.75	0.332	96
29	12.4	9.85	0.362	97
30	12.8	10.85	0.46	116
31	12	9.2	0.616	12
32	12.6	13.1	1.208	29
33	12.6	10.4	0.498	93
34	12.1	12.2	0.67	77
35	12.3	12.5	1.416	32
36	11.7	13.9	1.41	40
37	11.8	12.15	1.264	30
38	12.2	13.5	1.3	38
39	12.8	9.75	0.602	15

Descriptive Statistics

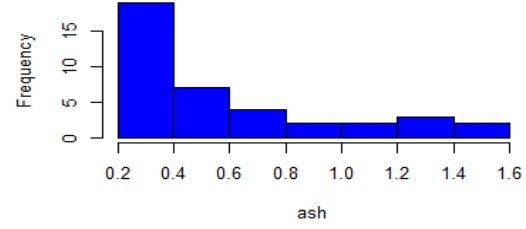
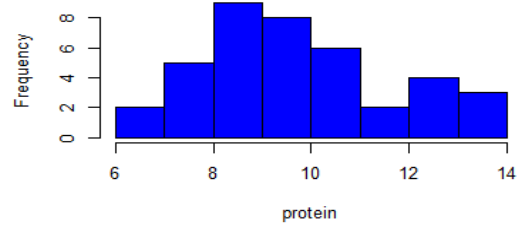
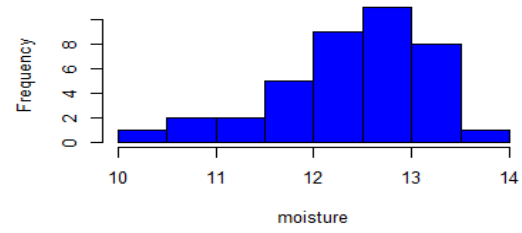
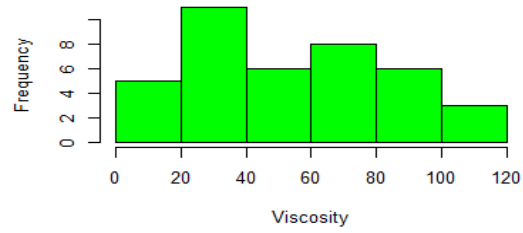
moisture	protein	ash	viscosity
Min. :10.10	Min. : 6.250	Min. :0.2700	Min. : 12.00
1st Qu.:12.05	1st Qu.: 8.325	1st Qu.:0.3055	1st Qu.: 31.00
Median :12.60	Median : 9.350	Median :0.4050	Median : 52.00
Mean :12.39	Mean : 9.721	Mean :0.5762	Mean : 56.18
3rd Qu.:12.90	3rd Qu.:10.875	3rd Qu.:0.7050	3rd Qu.: 75.00
Max. :13.70	Max. :13.900	Max. :1.4160	Max. :119.00

>

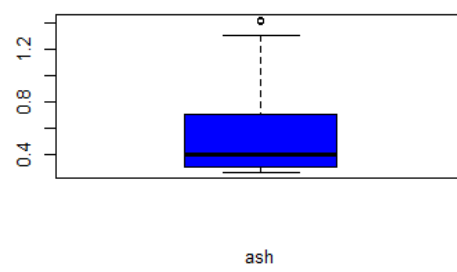
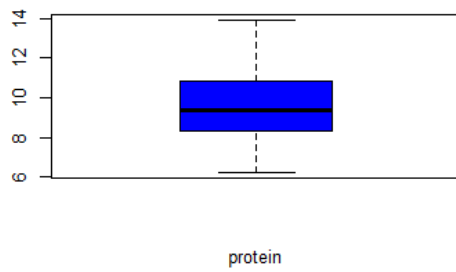
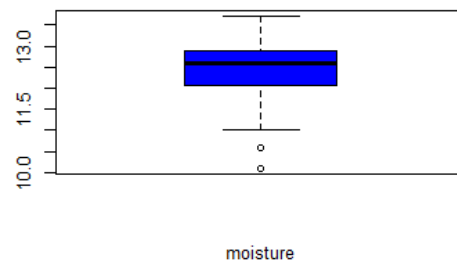
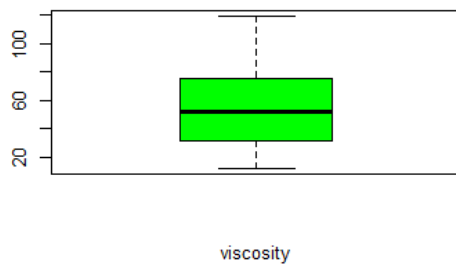
Scatter plots

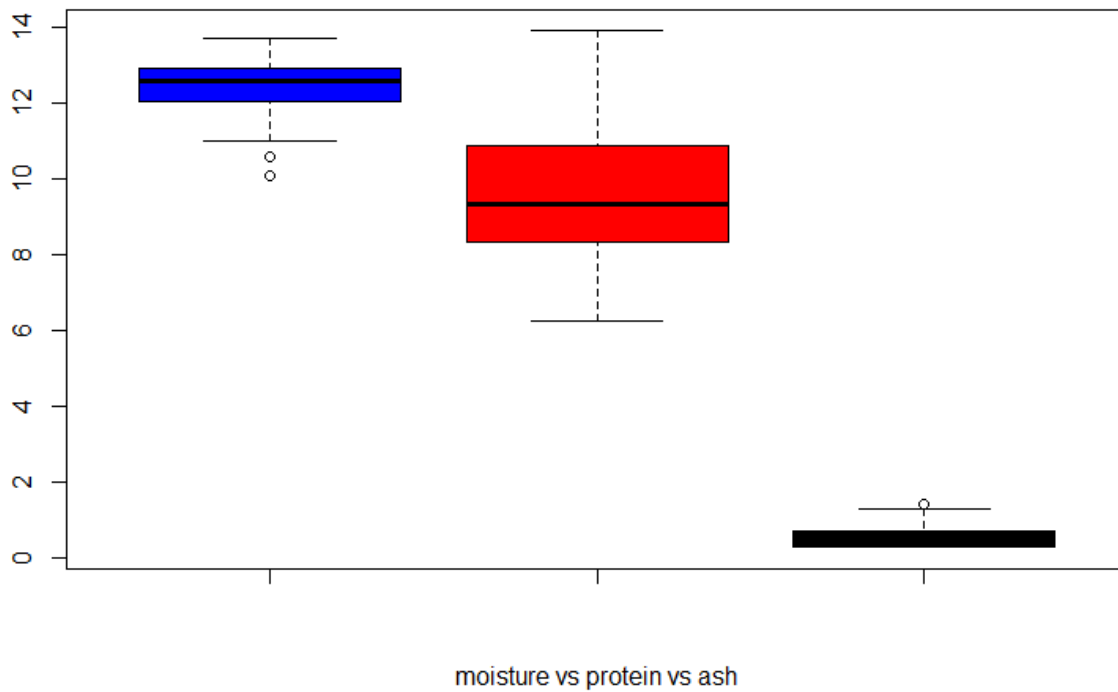
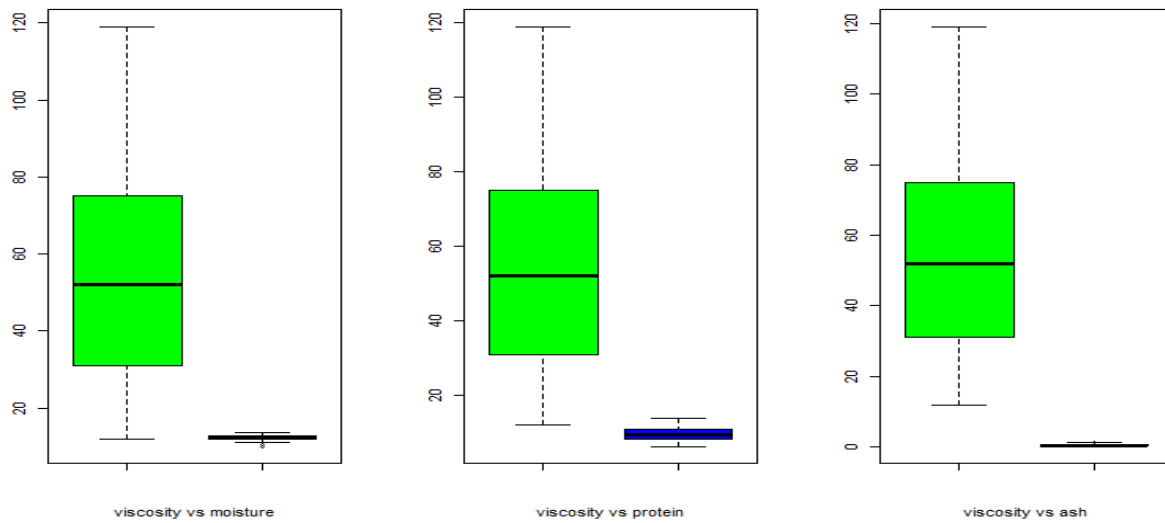


Histograms



Boxplots





Regression Analysis:

First we use regression with viscosity and only one explanatory variables before trying the analysis of viscosity with all the other variables.

```
> m1 = lm(viscosity~moisture, data=Ice)
> summary(m1)
```

Call:
lm(formula = viscosity ~ moisture, data = Ice)

Residuals:

	Min	1Q	Median	3Q	Max
	-45.930	-18.722	-8.032	19.519	65.105

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	-89.152	73.001	-1.221	0.2297
moisture	11.725	5.878	1.995	0.0535

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 28.91 on 37 degrees of freedom
Multiple R-squared: 0.09711, Adjusted R-squared: 0.0727
F-statistic: 3.979 on 1 and 37 DF, p-value: 0.05347

```
>
> m2 = lm(viscosity~protein, data=Ice)
> summary(m2)
```

Call:
lm(formula = viscosity ~ protein, data = Ice)

Residuals:

	Min	1Q	Median	3Q	Max
	-44.936	-22.456	-7.845	20.027	64.100

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	70.316	24.917	2.822	0.00763 **
protein	-1.454	2.514	-0.578	0.56650

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 30.29 on 37 degrees of freedom
Multiple R-squared: 0.008961, Adjusted R-squared: -0.01782
F-statistic: 0.3345 on 1 and 37 DF, p-value: 0.5665

```
>
> m3 = lm(viscosity~ash, data=Ice)
> summary(m3)
```

Call:
lm(formula = viscosity ~ ash, data = Ice)

Residuals:

	Min	1Q	Median	3Q	Max
	-42.501	-21.095	-0.569	18.322	54.929

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	80.444	7.947	10.123	3.28e-12 ***

```
ash          -42.115      11.715  -3.595 0.000941 ***
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

```
Residual standard error: 26.2 on 37 degrees of freedom
Multiple R-squared:  0.2589, Adjusted R-squared:  0.2389
F-statistic: 12.92 on 1 and 37 DF, p-value: 0.000941
```

>

```
> m4 = lm(viscosity~moisture+protein+ash,data=Ice)
> summary(m4)
```

```
Call:
lm(formula = viscosity ~ moisture + protein + ash, data = Ice)
```

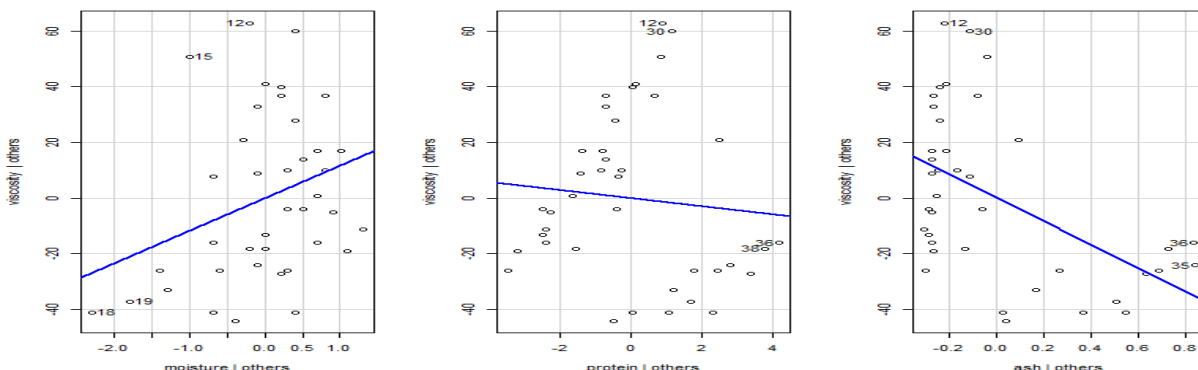
```
Residuals:
    Min       1Q   Median       3Q      Max
-40.120  -7.873   1.617  10.604  33.449
```

```
Coefficients:
            Estimate Std. Error t value Pr(>|t|)
(Intercept) -115.359     63.286  -1.823   0.0769 .
moisture      4.150       4.380   0.948   0.3498
protein     19.993       2.761   7.240 1.88e-08 ***
ash        -128.861     15.365  -8.386 6.84e-10 ***
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

```
Residual standard error: 17.04 on 35 degrees of freedom
Multiple R-squared:  0.7033, Adjusted R-squared:  0.6779
F-statistic: 27.65 on 3 and 35 DF, p-value: 2.383e-09
```

We see that only ash is significant when we do the regression with only one explanatory variables but when we combine all the variables together we find that only moisture is non-significant.

Added variable Plots:



Interaction terms: Next we analyze the interaction terms.

```
> n1 = lm(viscosity~moisture+protein+ash + I(moisture*protein)+I(protein*ash)+  
I(ash*moisture)+I(moisture*ash*protein) ,data=Ice)  
> summary(n1)
```

```
Call:  
lm(formula = viscosity ~ moisture + protein + ash + I(moisture *  
  protein) + I(protein * ash) + I(ash * moisture) + I(moisture *  
  ash * protein), data = Ice)
```

```
Residuals:  
      Min       1Q   Median       3Q      Max  
-29.935  -8.674   0.443   5.719  41.050
```

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	404.219	702.811	0.575	0.569
moisture	-31.481	55.963	-0.563	0.578
protein	-55.387	74.444	-0.744	0.462
ash	777.824	1335.926	0.582	0.565
I(moisture * protein)	5.613	5.933	0.946	0.351
I(protein * ash)	-44.588	119.145	-0.374	0.711
I(ash * moisture)	-90.394	111.824	-0.808	0.425
I(moisture * ash * protein)	4.929	9.909	0.497	0.622

Residual standard error: 16.52 on 31 degrees of freedom
Multiple R-squared: 0.753, Adjusted R-squared: 0.6972
F-statistic: 13.5 on 7 and 31 DF, p-value: 7.432e-08

```
>
```

```
> n2 = lm(viscosity~moisture+protein+ash +I(ash*moisture) ,data=Ice)  
> summary(n2)
```

```
Call:  
lm(formula = viscosity ~ moisture + protein + ash + I(ash * moisture),  
  data = Ice)
```

```
Residuals:  
      Min       1Q   Median       3Q      Max  
-38.928  -8.939   2.525   9.813  35.485
```

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	-198.670	146.775	-1.354	0.185
moisture	10.298	10.708	0.962	0.343
protein	20.878	3.119	6.693	1.1e-07 ***
ash	-27.043	162.265	-0.167	0.869
I(ash * moisture)	-8.631	13.691	-0.630	0.533

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 17.19 on 34 degrees of freedom
Multiple R-squared: 0.7067, Adjusted R-squared: 0.6722
F-statistic: 20.48 on 4 and 34 DF, p-value: 1.143e-08

```
> n3 = lm(viscosity~moisture+protein+ash +I(protein*ash) ,data=Ice)
```



```
> summary(n3)
```

```
Call:
lm(formula = viscosity ~ moisture + protein + ash + I(protein *
  ash), data = Ice)
```

```
Residuals:
    Min       1Q   Median       3Q      Max
-36.637  -7.205   0.299   7.424  32.563
```

```
Coefficients:
```

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	-7.5763	95.1763	-0.080	0.937020
moisture	-0.5296	5.3207	-0.100	0.921294
protein	16.1701	3.7275	4.338	0.000122 ***
ash	-258.5075	87.9637	-2.939	0.005883 **
I(protein * ash)	10.0253	6.7011	1.496	0.143859

```
---
```

```
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

```
Residual standard error: 16.75 on 34 degrees of freedom
Multiple R-squared:  0.7216, Adjusted R-squared:  0.6889
F-statistic: 22.03 on 4 and 34 DF, p-value: 4.802e-09
```

```
> n4 = lm(viscosity~moisture+protein+ash +I(protein*moisture) ,data=Ice)
> summary(n4)
```

```
Call:
lm(formula = viscosity ~ moisture + protein + ash + I(protein *
  moisture), data = Ice)
```

```
Residuals:
    Min       1Q   Median       3Q      Max
-40.875  -7.137   1.783  11.170  33.677
```

```
Coefficients:
```

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	-1.6066	379.0595	-0.004	0.997
moisture	-4.7358	29.5193	-0.160	0.873
protein	8.4699	37.9490	0.223	0.825
ash	-126.4906	17.4062	-7.267	2.06e-08 ***
I(protein * moisture)	0.8948	2.9387	0.304	0.763

```
---
```

```
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

```
Residual standard error: 17.27 on 34 degrees of freedom
Multiple R-squared:  0.7041, Adjusted R-squared:  0.6693
F-statistic: 20.23 on 4 and 34 DF, p-value: 1.325e-08
```

```
> n5= lm(viscosity~moisture+protein+ash +I(moisture*ash*protein) ,data=Ice)
> summary(n5)
```

```
Call:
lm(formula = viscosity ~ moisture + protein + ash + I(moisture *
  ash * protein), data = Ice)
```

```
Residuals:
    Min       1Q   Median       3Q      Max
-36.827  -6.377   0.495   8.099  31.174
```

```
Coefficients:
```

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	11.6128	133.1746	0.087	0.931024

```

moisture          -2.9882      7.9085   -0.378  0.707896
protein           16.7725      4.0539    4.137  0.000218 ***
ash              -211.2295     77.5978   -2.722  0.010157 *
I(moisture * ash * protein)  0.5404      0.4991    1.083  0.286509
---
```

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 17 on 34 degrees of freedom
Multiple R-squared: 0.7132, Adjusted R-squared: 0.6794
F-statistic: 21.14 on 4 and 34 DF, p-value: 7.891e-09

>

Here, we see that whether we take all the interaction terms together or separately, they are always non-significant.

Finally, we try using quadratic terms to see if we can increase R-squared value.

>

```

> m5 = lm(viscosity~moisture+protein+ash + I(moisture^2) + I(protein^2) + I(ash^2),
data=Ice)
> summary(m5)
```

Call:
lm(formula = viscosity ~ moisture + protein + ash + I(moisture^2) +
I(protein^2) + I(ash^2), data = Ice)

Residuals:

	Min	1Q	Median	3Q	Max
	-20.339	-7.395	-0.687	5.288	34.704

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	238.2963	428.0931	0.557	0.58164
moisture	-51.4417	68.7103	-0.749	0.45952
protein	41.9744	13.5628	3.095	0.00407 **
ash	-393.4947	51.8234	-7.593	1.19e-08 ***
I(moisture^2)	1.9179	2.8434	0.675	0.50483
I(protein^2)	-0.9354	0.7316	-1.279	0.21020
I(ash^2)	152.5965	28.9773	5.266	9.16e-06 ***

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 13.01 on 32 degrees of freedom
Multiple R-squared: 0.8418, Adjusted R-squared: 0.8122
F-statistic: 28.39 on 6 and 32 DF, p-value: 1.699e-11

>

```

> m6 = lm(viscosity~ protein+ash + I(protein^2) + I(ash^2), data=Ice)
> summary(m6)
```

```
Call:
lm(formula = viscosity ~ protein + ash + I(protein^2) + I(ash^2),
    data = Ice)
```

```
Residuals:
    Min       1Q   Median       3Q      Max
-24.021  -6.894  -0.768   5.389  38.161
```

```
Coefficients:
            Estimate Std. Error t value Pr(>|t|)
(Intercept)  -135.7863    57.7020  -2.353   0.02453 *
protein         46.9602    13.1215   3.579   0.00106 **
ash          -353.8118    43.6456  -8.106  1.88e-09 ***
I(protein^2)   -1.2578     0.6945  -1.811   0.07897 .
I(ash^2)       136.6221    26.4727   5.161  1.06e-05 ***
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

```
Residual standard error: 13.02 on 34 degrees of freedom
Multiple R-squared:  0.8317, Adjusted R-squared:  0.8118
F-statistic: 41.99 on 4 and 34 DF, p-value: 1.061e-12
```

```
>
```

```
> anova(m6,m5)
```

```
Analysis of Variance Table
```

```
Model 1: viscosity ~ protein + ash + I(protein^2) + I(ash^2)
```

```
Model 2: viscosity ~ moisture + protein + ash + I(moisture^2) + I(protein^2) +
I(ash^2)
```

```
    Res.Df    RSS Df Sum of Sq    F Pr(>F)
1       34 5767.6
2       32 5418.5  2    349.08 1.0308 0.3683
```

```
>
```

The R-square value increases but, the moisture and its quadratic terms is still not significant, so we remove it from the model, we then compare the full model with the reduced model and find that it is not significant.

Multicollinearity

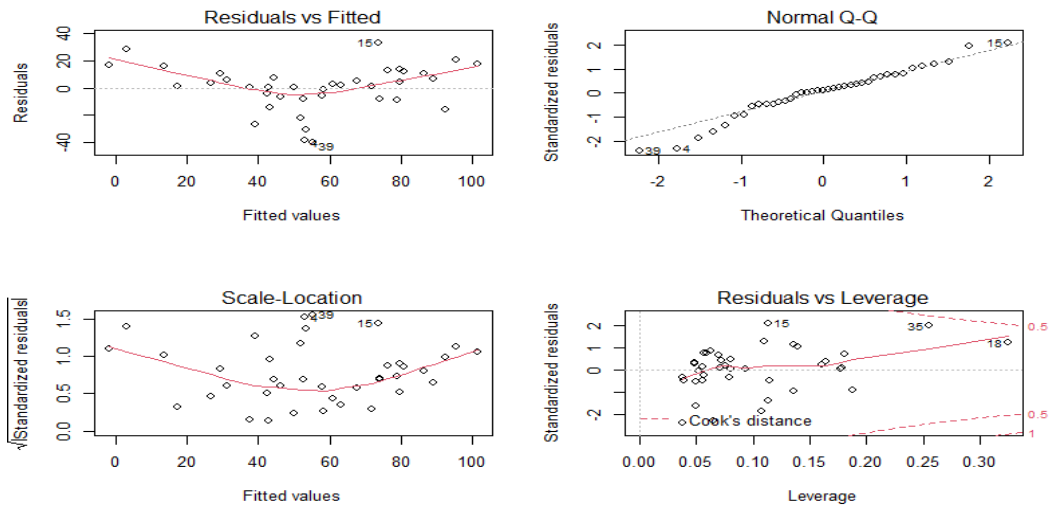
```
> vif(m4)
```

```
moisture  protein      ash
1.598264  3.811027  4.065172
```

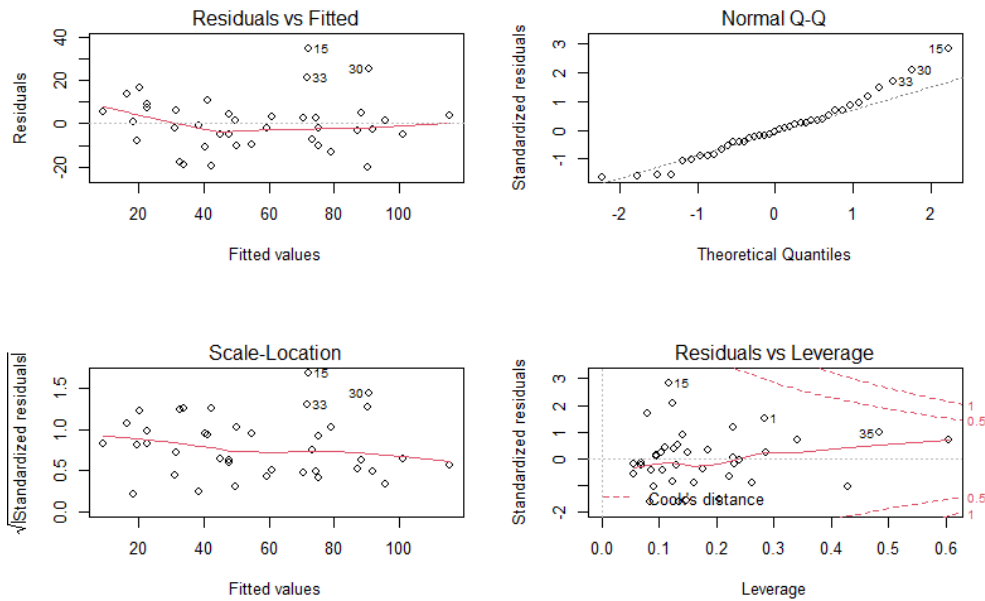
As all the values are below 5, there is no multicollinearity present in the data.

Plots: We then do the plots for all the models described above.

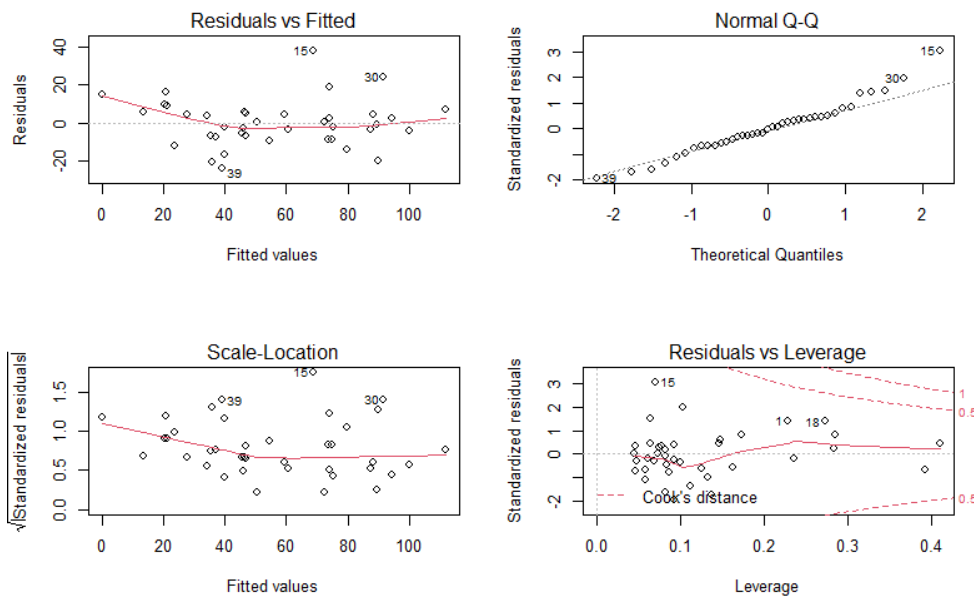
```
> plot(m4)
```



```
> plot(m5)
```

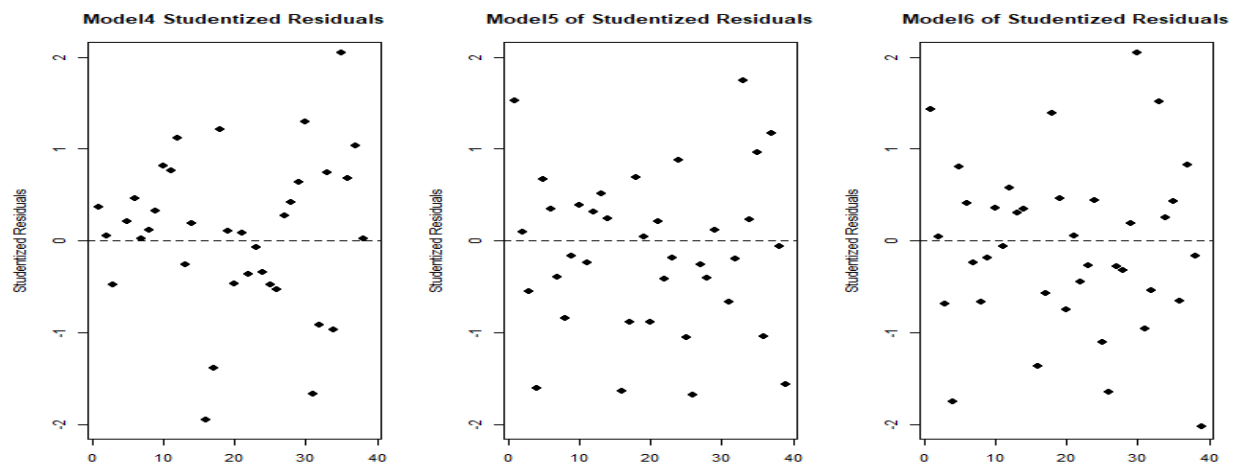


```
> plot(m6)
```



All the residuals vs leverage shows no outliers.

Studentized Residuals:



The studentized residuals does not show any outliers either.

```
> outlierTest(m6)
No Studentized residuals with Bonferroni p < 0.05
```

```

Largest |rstudent|:
      rstudent unadjusted p-value Bonferroni p
15  3.506785      0.0013306      0.051893

```

Moreover, I detected no outliers using the Bonferroni approach as well.

AIC/BIC:

```

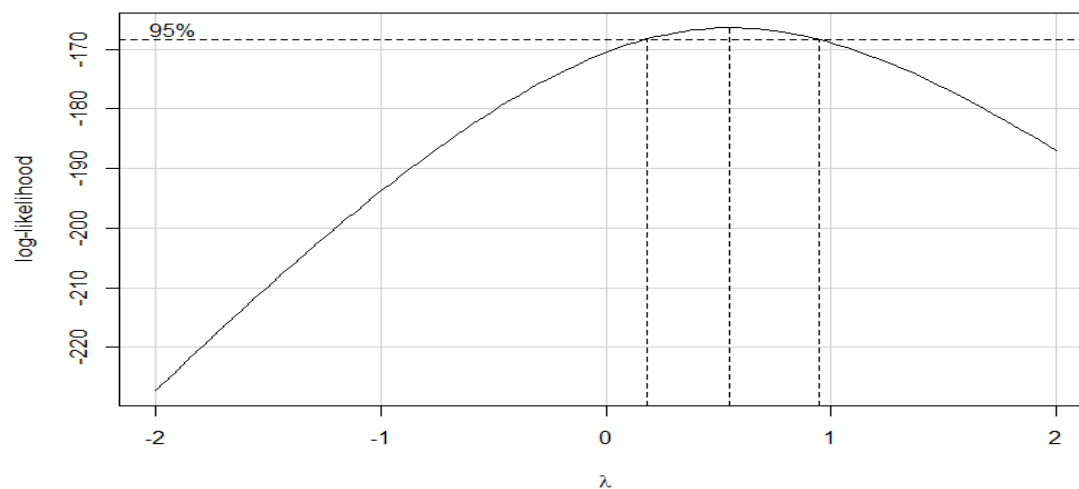
> AIC(m4,m5,m6)
      df      AIC
m4    5 337.6392
m5    8 319.1039
m6    6 317.5388
> BIC(m4,m5,m6)
      df      BIC
m4    5 345.9570
m5    8 332.4124
m6    6 327.5202

```

The AIC and BIC values are very similar for the models without the quadratic terms, with the quadratic full model and the reduced models.

Box-Cox Transformations:

We then decide to apply the box cox in our reduced model and we find that $\lambda = 0.5$, so we use 0.25, 0.5, and 0.75 as possible transformations.



```
> m7 = lm(as.numeric(viscosity)^0.25 ~ protein+ash + I(protein^2) + I(ash^2), data=Ice)
> summary(m7)
```

Call:

```
lm(formula = as.numeric(viscosity)^0.25 ~ protein + ash + I(protein^2) +
    I(ash^2), data = Ice)
```

Residuals:

	Min	1Q	Median	3Q	Max
Residuals	-0.39969	-0.07134	0.00497	0.09530	0.45117

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	0.960401	0.771194	1.245	0.22152
protein	0.481275	0.175371	2.744	0.00961 **
ash	-5.114680	0.583328	-8.768	3.02e-10 ***
I(protein^2)	-0.010076	0.009282	-1.086	0.28532
I(ash^2)	2.074405	0.353810	5.863	1.30e-06 ***

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 0.1741 on 34 degrees of freedom

Multiple R-squared: 0.8273, Adjusted R-squared: 0.807

F-statistic: 40.73 on 4 and 34 DF, p-value: 1.623e-12

```
>
```

```
> m8 = lm(as.numeric(viscosity)^0.5 ~ protein+ash + I(protein^2) + I(ash^2), data=Ice)
> summary(m8)
```

Call:

```
lm(formula = as.numeric(viscosity)^0.5 ~ protein + ash + I(protein^2) +
    I(ash^2), data = Ice)
```

Residuals:

	Min	1Q	Median	3Q	Max
Residuals					

-1.94132 -0.40263 -0.06008 0.44027 2.45256

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	-3.36268	3.92579	-0.857	0.39769
protein	2.81035	0.89273	3.148	0.00341 **
ash	-26.03720	2.96945	-8.768	3.02e-10 ***
I(protein^2)	-0.06645	0.04725	-1.406	0.16874
I(ash^2)	10.39429	1.80109	5.771	1.71e-06 ***

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 0.8861 on 34 degrees of freedom
Multiple R-squared: 0.836, Adjusted R-squared: 0.8167
F-statistic: 43.33 on 4 and 34 DF, p-value: 6.831e-13

>

```
> m9 = lm(as.numeric(viscosity)^0.75 ~ protein+ash + I(protein^2) + I(ash^2), data=Ice)
> summary(m9)
```

Call:

```
lm(formula = as.numeric(viscosity)^0.75 ~ protein + ash + I(protein^2) +
    I(ash^2), data = Ice)
```

Residuals:

	Min	1Q	Median	3Q	Max
	-7.1850	-1.7427	-0.2945	1.4895	10.1799

Coefficients:

	Estimate	Std. Error	t value	Pr(> t)
(Intercept)	-28.2129	15.6492	-1.803	0.08028 .
protein	12.2122	3.5587	3.432	0.00159 **
ash	-101.0215	11.8370	-8.534	5.72e-10 ***
I(protein^2)	-0.3115	0.1884	-1.654	0.10739
I(ash^2)	39.6719	7.1796	5.526	3.56e-06 ***

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 3.532 on 34 degrees of freedom
Multiple R-squared: 0.8372, Adjusted R-squared: 0.8181
F-statistic: 43.72 on 4 and 34 DF, p-value: 6.024e-13

>

In all three cases we find that the protein^2 is not significant and thus, we reduce our model further.

```
> m10 = lm(as.numeric(viscosity)^0.5 ~ protein+ash + I(ash^2), data=Ice)
> summary(m10)
```

Call:

```
lm(formula = as.numeric(viscosity)^0.5 ~ protein + ash + I(ash^2),
    data = Ice)
```



```

Residuals:
      Min       1Q   Median       3Q      Max
-1.88513 -0.41702 -0.01735  0.49718  2.44292

Coefficients:
            Estimate Std. Error t value Pr(>|t|)
(Intercept)   1.9410     1.1046   1.757  0.0876 .
protein       1.5734     0.1543  10.194 5.12e-12 ***
ash          -24.6818     2.8476  -8.668 3.11e-10 ***
I(ash^2)       9.1204     1.5783   5.779 1.51e-06 ***
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Residual standard error: 0.8984 on 35 degrees of freedom
Multiple R-squared:  0.8265, Adjusted R-squared:  0.8116
F-statistic: 55.56 on 3 and 35 DF, p-value: 2.155e-13

```

```

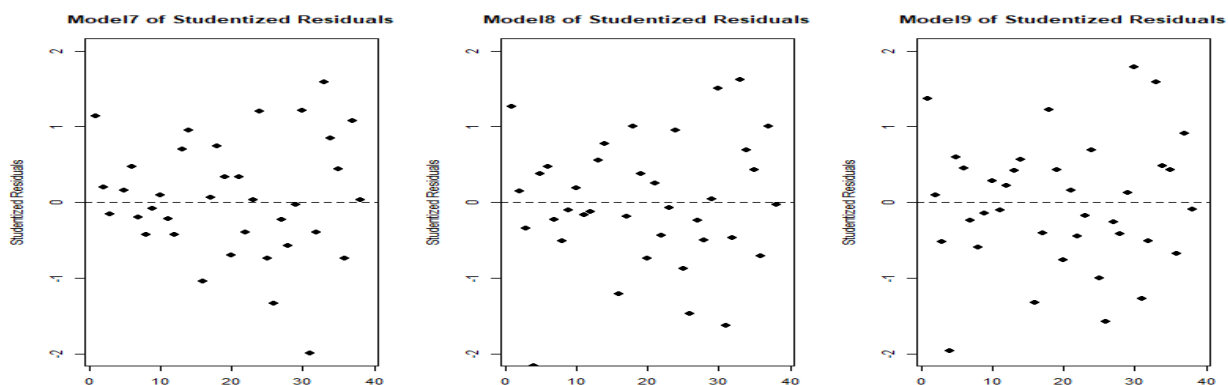
>
> anova(m10,m8)
Analysis of Variance Table

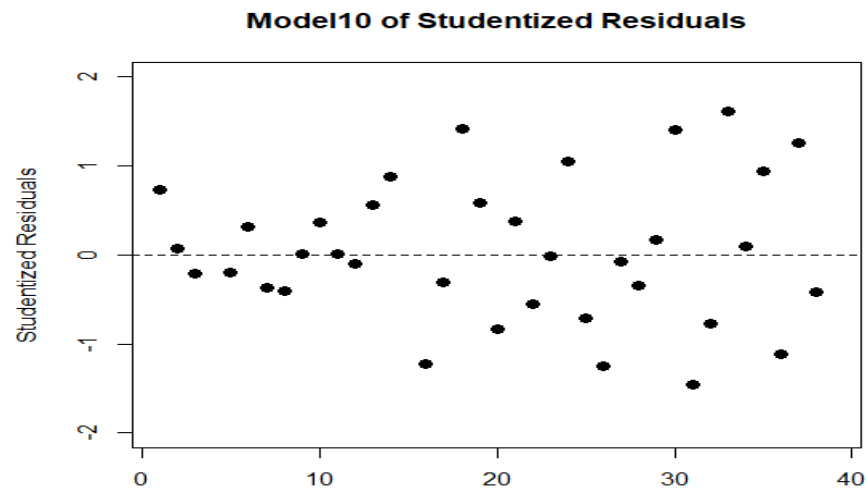
Model 1: as.numeric(viscosity)^0.5 ~ protein + ash + I(ash^2)
Model 2: as.numeric(viscosity)^0.5 ~ protein + ash + I(protein^2) + I(ash^2)
  Res.Df  RSS Df Sum of Sq    F Pr(>F)
1     35 28.250
2     34 26.697  1    1.5527 1.9774 0.1687

```

We again use anova between the model with protein^2 and the one without it, and we see it is again non-significant.

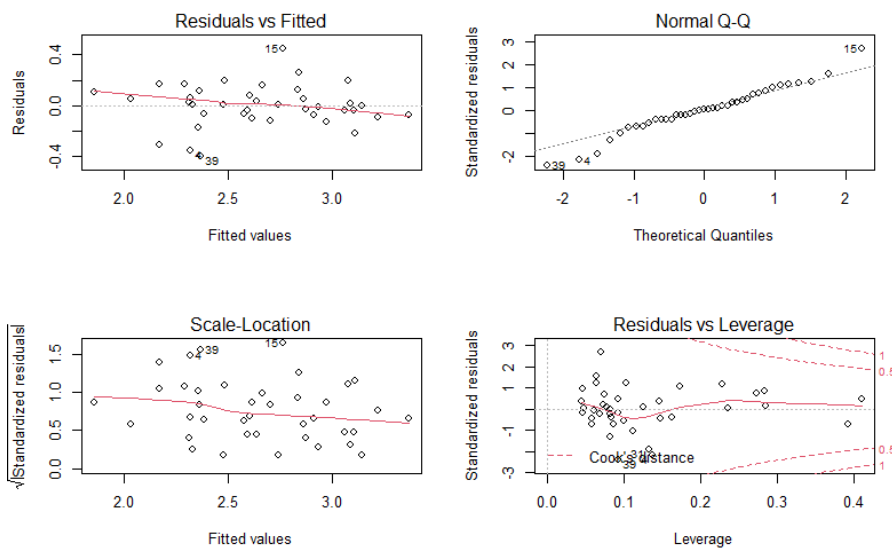
Studentized Residuals after the box cox transformations

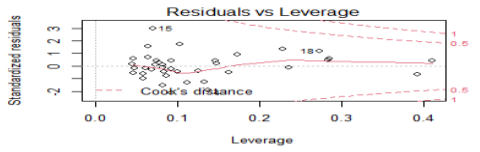
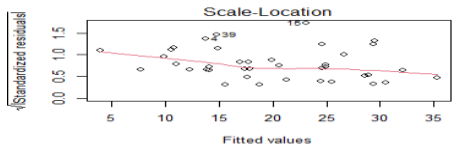
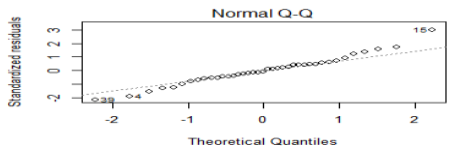
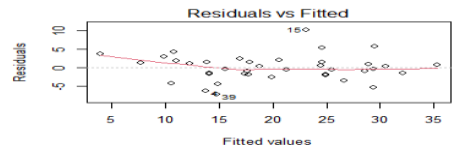
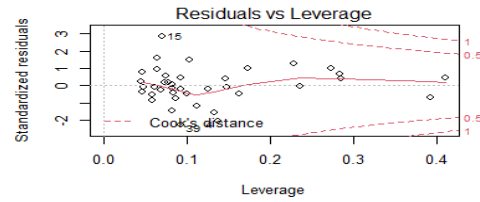
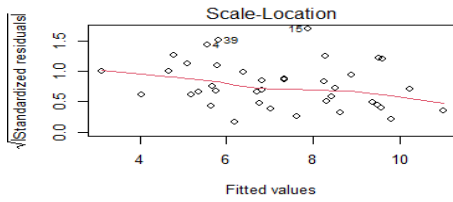
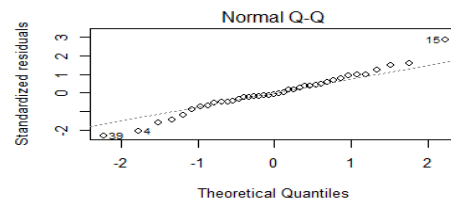
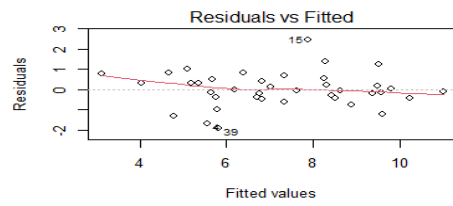




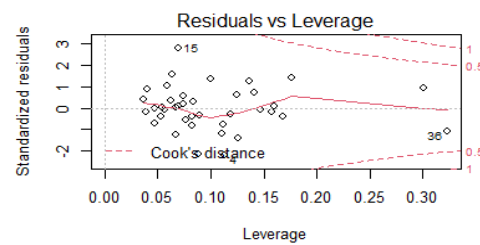
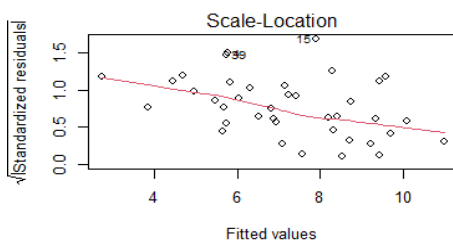
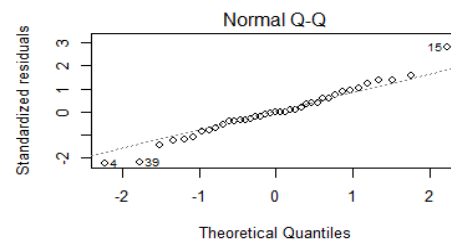
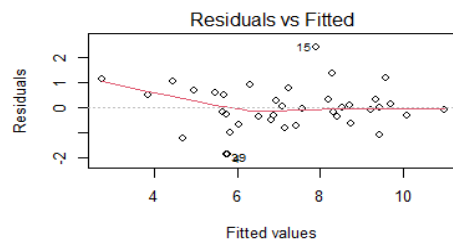
The studentized residuals does not show any outliers either.

Plots after box-cox transformations:





Plots of m10.



None of the model shows any outliers. The quantile-quantile plot is almost linear.

```
> outlierTest(m10)
No Studentized residuals with Bonferroni p < 0.05
Largest |rstudent|:
      rstudent unadjusted p-value Bonferroni p
15 3.160946      0.0032984      0.12864
```

Moreover, I detected no outliers using the Bonferroni approach as well.

Conclusion:

So the best 2 models so far are m6 (before box-cox transformation) and m10 (after box-cox transformation). The R-square value is similar in both cases, so I did model validation technique for both.

Model Validation: Model10, m10

```
> spr
[1] 4151.542 2598.319 2792.369
> msetr
[1] 0.8071438 0.8071438 0.8071438
> mean(spr)
[1] 3180.743
> mean(msetr)
[1] 0.8071438
```

>

Model Validation: Model6, m6

```
> spr
[1] 132.6175 134.3920 176.6529
> msetr
[1] 169.6356 169.6356 169.6356
> mean(spr)
[1] 147.8874
> mean(msetr)
[1] 169.6356
```

>

We see that the mean(spr) and mean(msetr) are much closer for m6 than compare to m10.

Thus, our final model chosen is m6:

$$\text{Viscosity} = -135.79 + 46.96\text{protein} - 353.81\text{ash} - 1.26\text{protein}^2 - 136.62\text{ash}^2$$

Reference

V.T. Huang, J.B. Lindamood, P.M.T. Hansen (1988). "Ice-Cream Cone Baking: Dependence of Baking Performance on Flour and Batter Viscosity," Food Hydrocolloids, Vol. 2, #6, pp. 451-466.