Use JOINs and UNIONs to answer the following questions:

1. Which region saw the most returned items? For what reasons?

2. What product was returned most often?

3. Which of our "top vendors" (3M, Apple, Avery, Cisco, Epson, Hewlett-Packard (HP, Hewlett Packard), Logitech, Panasonic, Samsung, and Xerox) saw the most returns?

4. Which product is most profitable with the consumer segment?