

# Angled ToF Laser-Based Non-Contact Height Measurement

**Course:** Embedded Systems (CS336) | **Platform:** AVR ATmega328P

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## Problem Statement

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Measuring dimensions in real-time industrial environments is challenging using traditional ultrasonic or IR sensors due to beam spread and slow response.

Many applications require a compact and fast height measurement system that can detect an **object's height** instantly as it enters the sensing region.

### Why is this needed?

Modern automated lines (like conveyor belts) move fast.

**Applications like:** Automatic vehicle classification at tolls, parcel dimensioning in logistics, and quality control on assembly lines all require instant, non-contact height data to function efficiently.

# Proposed Solution

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## What is ToF?

**\*\*Time-of-Flight (ToF)\*\*** is a method for measuring distance by calculating the precise time it takes for a light signal (laser) to travel to an object and reflect back to the sensor.

A laser-based system using the **VL53L0X Time-of-Flight sensor** mounted at a fixed angle, interfaced with an **Arduino UNO**.

### Key Features:

- **Long Range:** Reliable detection up to 1 meter.
- **Instant Feedback:** No missed entries; < 30ms response.
- **Dual Units:** Height displayed in cm and feet/inches on LCD.

## Block Diagram



# Methodology

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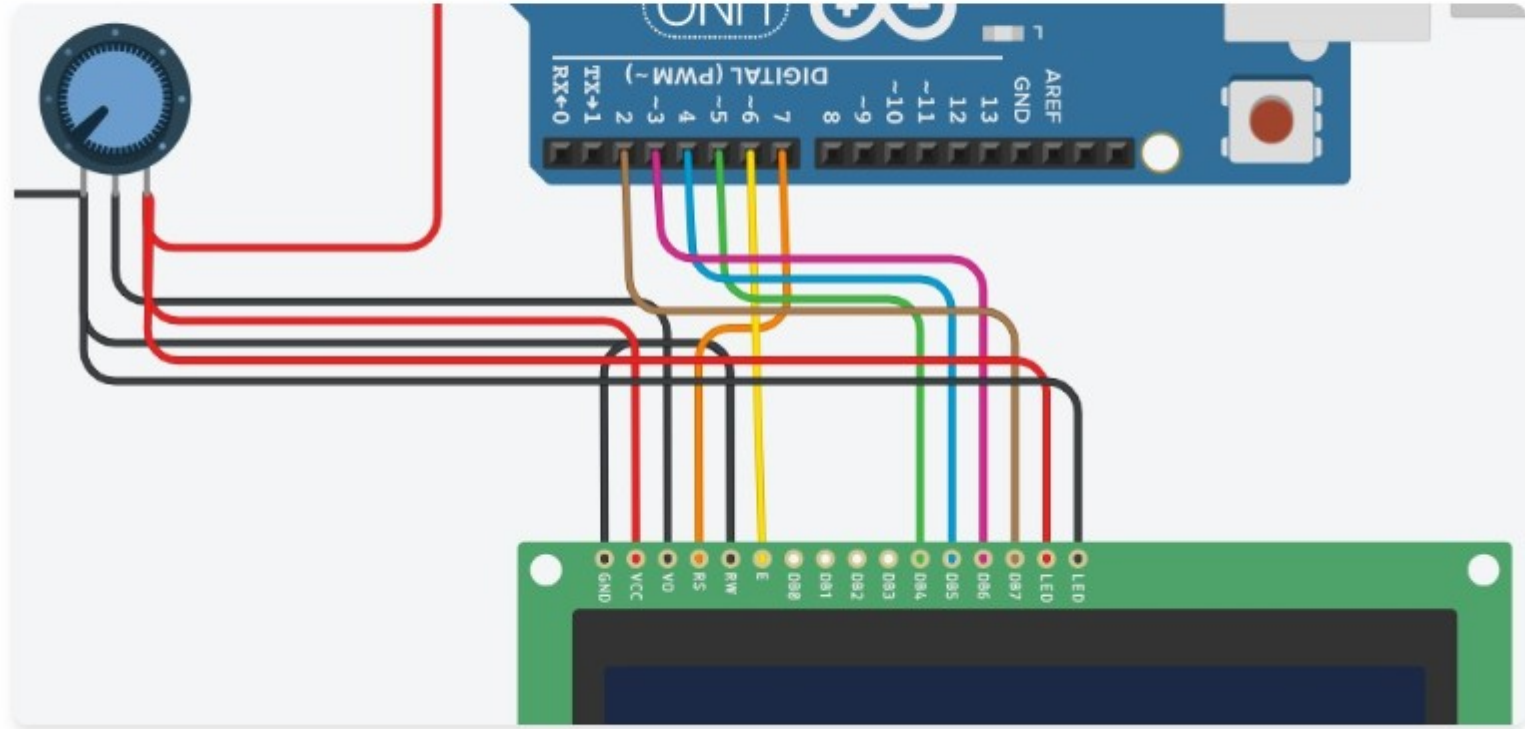
## 1. Hardware Setup

- Sensor mounted at 45° angle.
- I<sup>2</sup>C bus (SDA/SCL) for sensor data.
- 4-bit parallel mode for LCD.

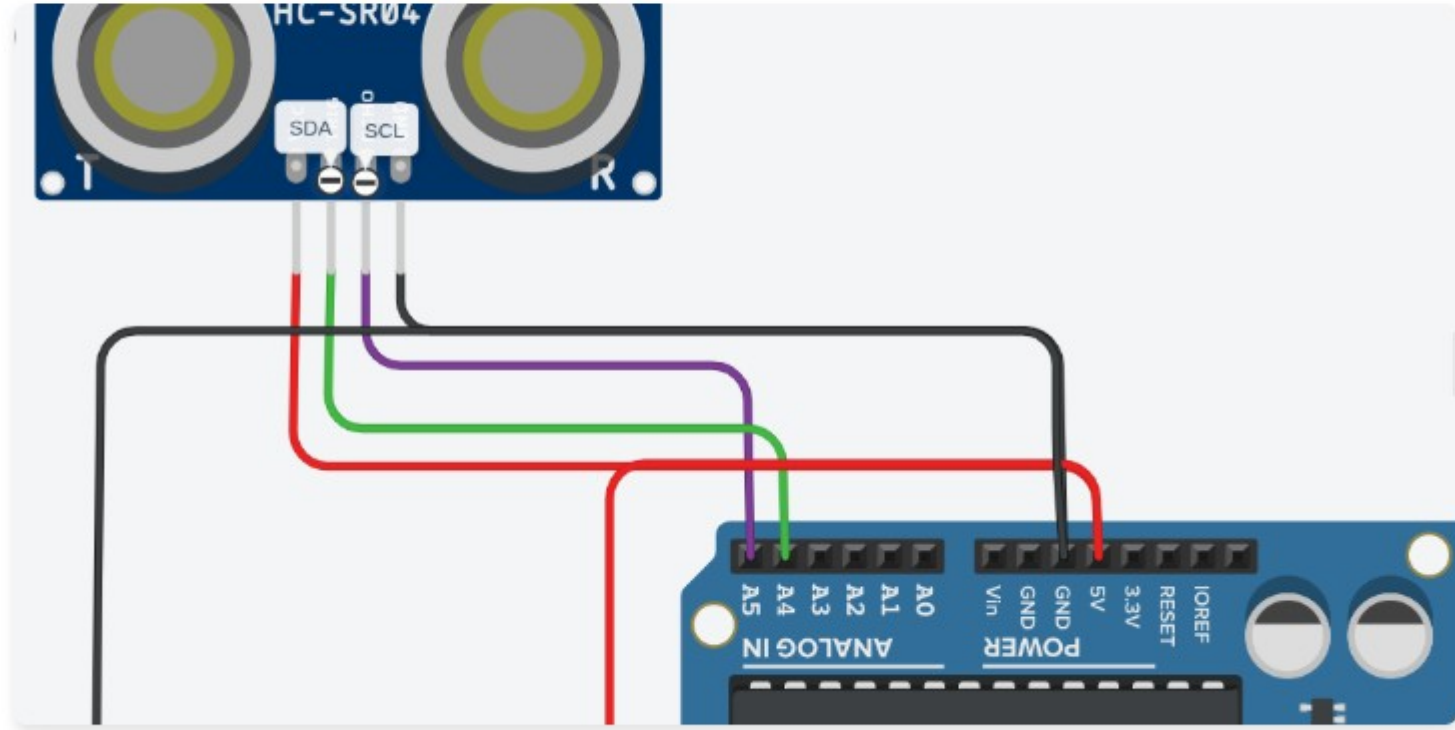
## 2. Software Logic

1. **Init:** Calibrate sensor & LCD.
2. **Scan:** Read distance continuously.
3. **Detect:** If reading < Baseline, Object detected.
4. **Calc:** Trigonometry to find vertical height.

## Circuit Diagram



## Circuit Diagram





# Code Implementation

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```
#include <LiquidCrystal.h>

// LCD PIN MAPPING
// RS, E, D4, D5, D6, D7 to arduino PORT D

// VL53L0X SENSOR OBJECT
Adafruit_VL53L0X lox = Adafruit_VL53L0X();

// SENSOR HEIGHT FROM FLOOR IN CM
const float SENSOR_HEIGHT_CM = 200.0;

void setup() {
    // Initialize the LCD
    lcd.begin(16, 2);
    lcd.print("Height Meter");

    // Initialize the VL53L0X distance sensor
    lox.begin();
}

void loop() {
    // Structure to store distance measurement data
    VL53L0X_RangingMeasurementData_t measure;

    // Check if the measurement is valid from the previous returned object
```

## Code Implementation

```
// Structure to store distance measurement data
VL53L0X_RangingMeasurementData_t measure;

// Check if the measurement is valid from the previously returned object
if (measure.RangeStatus != 4) {

    // DISTANCE CALCULATION
    float distance_mm = measure.RangeMilliMeter;
    float distance_cm = (distance_mm / 10.0) - 1.9;

    // HEIGHT CALCULATION
    float height_cm = (distance_cm * 0.70710678) + SENSOR_HEIGHT_CM;

    // Noise filtering: height should never be negative
    if (height_cm < 0) height_cm = 0;

    // CONVERSION FROM CM TO FEET & INCHES
    int total_inches = height_cm / 2.54;
    int feet = total_inches / 12;
    int inches = total_inches % 12;

    // LCD DISPLAY
    lcd.setCursor(0, 0);
    lcd.print("Dist: ");
    lcd.print(distance_cm, 1);
    lcd.print("cm ");

    lcd.setCursor(0, 1);
```

## Code Implementation

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```
// LCD DISPLAY
lcd.setCursor(0, 0);
lcd.print("Dist: ");
lcd.print(distance_cm, 1);
lcd.print(" cm ");

lcd.setCursor(0, 1);
lcd.print("H:");
lcd.print(height_cm, 0);
lcd.print("cm ");

lcd.print(feet);
lcd.print("");
lcd.print(inches);
lcd.print("\n ");

} else {
    lcd.setCursor(0, 1);
    lcd.print("Out of Range ");
}

// Small delay to actually realize the next measurement
delay(1000);
}
```

## Calculations & Visualization

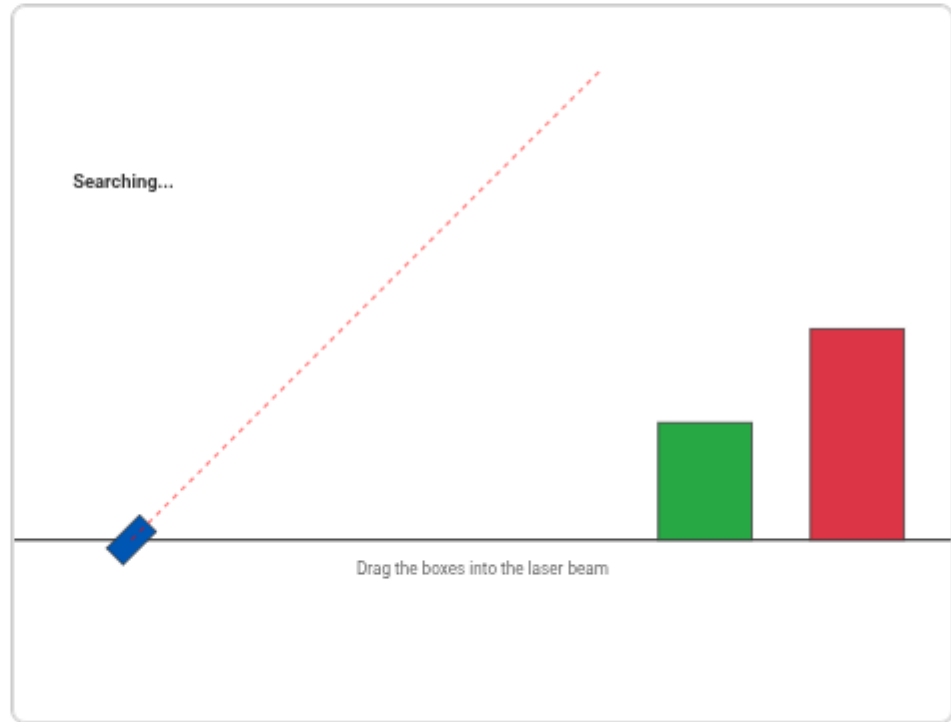
The system uses trigonometry to derive vertical height from the angled distance reading.

### The Math

**Hypotenuse:** Raw distance reading.

**Offset:** Sensor height from floor.

$$\text{Height} = \text{Hypotenuse} \times \sin(45^\circ) + \text{Distance\_of\_sensor\_from\_floor}$$



## Calculations & Visualization

The system uses trigonometry to derive vertical height from the angled distance reading.

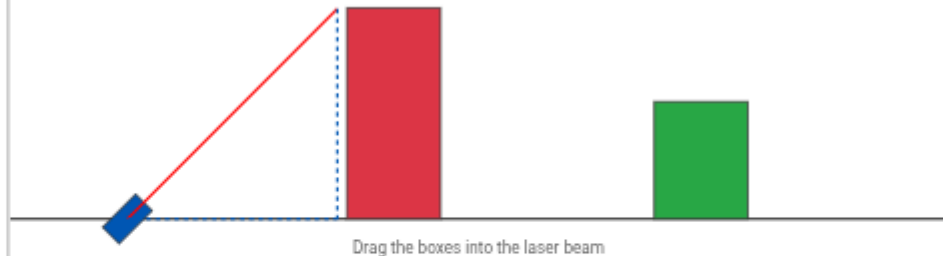
### The Math

**Hypotenuse:** Raw distance reading.

**Offset:** Sensor height from floor.

$$\text{Height} = \text{Hypotenuse} \times \sin(45^\circ) + \text{Distance\_of\_sensor\_from\_floor}$$

Hyp: 254 | Height: 179 (HOLDING)



## Results

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### Real-Time

Instant detection and LCD update latency under 50ms.



### Unit Conversion

Seamless automated conversion between Centimeters, Feet, and Inches.

## Applications to Society

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### Industrial Automation

- **Luggage Sorting:** Airports use height to classify bag sizes.
- **Logistics:** Couriers dimension parcels automatically.

### Civil & Safety

- **Vehicle Clearance:** Warning trucks before tunnels/bridges.
- **Robotics:** Obstacle height mapping for autonomous rovers.

# Contribution of Group Members

Member	Key Responsibilities
Faisal Iqbal	Sensor integration, Trigonometry logic calibration
Hassan Shahid	Circuit design, Hardware assembly, LCD interfacing
Syed Muneeb	Embedded C++ programming, Debugging
Talha Shafat	Project documentation, Presentation design, Testing



## Conclusion

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We successfully designed and implemented a non-contact height measurement system.

- **Success:** The device meets the requirement for a compact, low-cost industrial measuring tool.
- **Learning:** Gained deep understanding of I<sup>2</sup>C communication and Angled ToF physics.
- **Improvement:** We can use a better sensor and better angle to get more accurate results in future iterations.

# **Any Questions?**

Thank you for your attention.

## References

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1. STMicroelectronics. "VL53L0X Datasheet - Time-of-Flight Ranging Sensor".
2. Arduino.cc. "Arduino UNO R3 Documentation".
3. Lab Helping Material for 'ThinkerCad™'