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Example (Grocery simulation)

- In a small grocery, customers arrive at the counter at random times.
- The interarrival time (in minutes) is an integer value and belongs to the uniform distribution (for simplicity) in the interval 1-8.
- Each interarrival time has the same probability to occurring
 - We already know how to calculate the equally likely probability
- Also, we need to compute the cumulative probability

Interarrival Time [minute]	Probability	Cumulative Probability
1		
2		
3		
4		
5		
6		
7		
8		



- The cumulative probability calculation is important as it helps to determine the interarrival time, based on a generated random number 0-1
 - split the range into intervals

Arrivals (Minutes)	Probability	Cumulative	Random-Digit Assignment
(Minutes)	Probability	Probability	-
1	0.125	0.125	001 - 125
2	0.125	0.250	126 - 250
3	0.125	0.375	251 - 375
4	0.125	0.500	376 - 500
5	0.125	0.625	501 - 625
6	0.125	0.750	626 - 750
7	0.125	0.875	751 - 875
8	0.125	1.000	876-000

- We assign random digits (integer intervals) based on the cumulative probabilities.
- This is used for educational purposes. We can make this based on the cumulative probability directly

 Now, for each customer in our simulation, we generate a random number and assign a random interarrival time based on the distribution in the previous table

Customer	Random Digits	Time between Arrivals (Minutes)	Customer	Random Digits	Time between Arrivals (Minutes)
1	-	1-11	11	109	1
2	913	8	12	093	1
3	727	6	13	607	5
4	015	1	14	738	6
5	948	8	15	359	3
6	309	3	16	888	8
7	922	8	17	106	1
8	753	7	18	212	2
9	235	2	19	493	4
10	302	3	20	535	5

- Also, the service time is another variable that needs to be simulated.
 - it should have its distribution, which can be figured out from historical data
- For this example, let us assume we have the following distribution of the service time, where the service time varies between 1-6 minutes

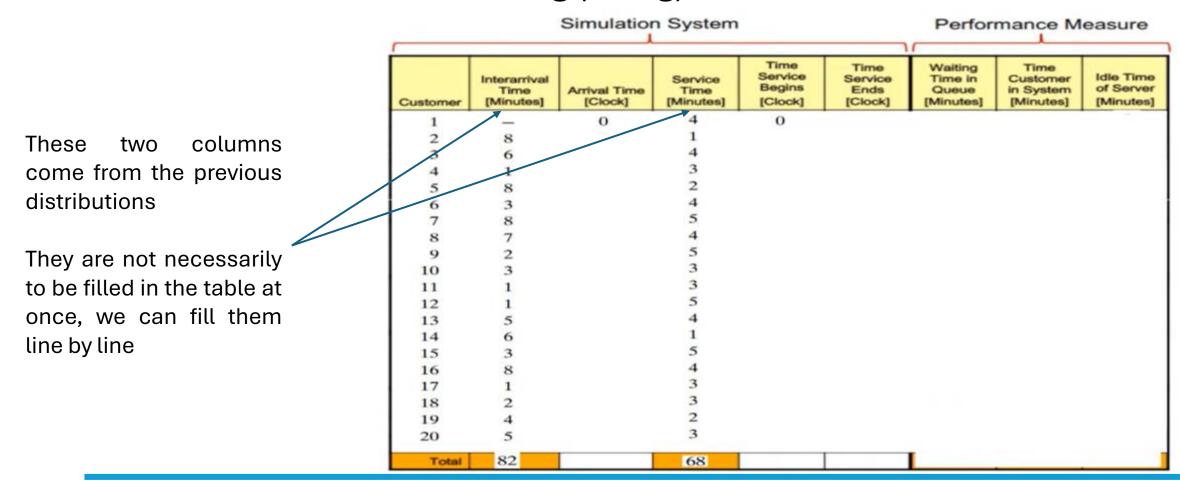
Service Time (Minutes)	Probability	Cumulative Probability	Random-Digit Assignment
1	0.10		
2	0.20		
3	0.30		
4	0.25		
5	0.10		
6	0.05		

- Like interarrival time, we generate service time for each of the customers in our system
 - The first customer has a service time, but no interarrival time

		Service			Service
Customer	Random Digits	Time (Minutes)	Customer	Random Digits	Time (Minutes)
1	84	4	11	32	3
2	10	1	12	94	5
3	74	4	13	79	4
4	53	3	14	05	1
5	17	2	15	79	5
6	79	4	16	84	4
7	91	5	17	52	3
8	67	4	18	55	3
9	89	5	19	30	2
10	38	3	20	50	3



• Now we can start calculating (filling) the simulation table



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Performance measurements

 There are some simple mathematical formulas that can help you filling the table

Time Service Begins (TSB)=max(Arrival Time (AT), Previous Customer's Service End Time (PCSET))

Waiting Time in Queue (WTIQ)=Time Service Begins (TSB)-Arrival Time (AT)

Service End Time (SET) = Time Service Begins (TSB) + Service Time (ST)

Time in System (TIS)=Service End Time (SET) –Arrival Time (AT)

Idle Time (IT) =Time Service Begins (TSB) –Previous Customer's Service End Time (PCSET) (for each customer after the first where this calculation is positive).

Simulation System							mance M	easure
Customer	Interarrival Time [Minutes]	Arrival Time [Clock]	Service Time [Minutes]	Time Service Begins [Clock]	Time Service Ends [Clock]	Waiting Time in Queue [Minutes]	Time Customer in System [Minutes]	Idle Time of Server [Minutes]
1	_	0	4	0	4	0	4	0
2	8	8	1					
3	6		4					
4	1		3					
5	8		2					
6	3		4					
7	8		5					
8	7		4					
9	2		5					
10	3		3					
11	1		3					
12	1		5					
13	5		4					
14	6		1					
15	3		5					
16	8		4					
17	1		3					
18	2		3					
19	4		2					
20	5		3					
Total	82		68					

Simulation System							mance M	easure
Customer	Interarrival Time [Minutes]	Arrival Time [Clock]	Service Time [Minutes]	Time Service Begins [Clock]	Time Service Ends [Clock]	Waiting Time in Queue [Minutes]	Time Customer in System [Minutes]	Idle Time of Server [Minutes]
1	_	0	4	0	4	0	4	0
2	8	8	1	8	9	O	1	4
3	6		4					
4	1		3					
5	8		2					
6	3		4					
7	8		5					
8	7		4					
9	2		5					
10	3		3					
11	1		3					
12	1		5					
13	5		4					
14	6		1					
15	3		5					
16	8		4					
17	1		3					
18	2		3					
19	4		2					
20	5		3					
Total	82		68					

Simulation System						Perfor	mance M	easure
Customer	Interarrival Time [Minutes]	Arrival Time [Clock]	Service Time [Minutes]	Time Service Begins [Clock]	Time Service Ends [Clock]	Waiting Time in Queue [Minutes]	Time Customer in System [Minutes]	Idle Time of Server [Minutes]
1	_	0	4	0	4	0	4	0
2	8	8	1	8	9	O	1	4
3	6	14	4	14	18	O	4	5
4	1		3					
5	8		2					
6	3		4					
7	8		5					
8	7		4					
9	2		5					
10	3		3					
11	1		3					
12	1		5					
13	5		4					
14	6		1					
15	3		5					
16	8		4					
17	1		3					
18	2		3					
19	4		2					
20	5		3			-		
Total	82		68			I		

		Simulation	Perfor	mance M	easure			
Customer	Interarrival Time [Minutes]	Arrival Time [Clock]	Service Time [Minutes]	Time Service Begins [Clock]	Time Service Ends [Clock]	Waiting Time in Queue [Minutes]	Time Customer in System [Minutes]	Idle Time of Server [Minutes]
1	_	0	4	0	4	0	4	0
2	8	8	1	8	9	O	1	4
3	6	14	4	14	18	O	4	5
4	1	15	3	18	21	3	6	O
5	8		2					
6	3		4					
7	8		5					
8	7		4					
9	2		5					
10	3		3					
11	1		3					
12	1		5					
13	5		4					
14	6		1					
15	3		5					
16	8		4					
17	1		3					
18	2		3					
19	4		2					
20	5		3			-		-
Total	82		68	4				



You can simulate based on the number of customers (e.g., run for 20 customers)

OR for based on a duration (e.g., run for

	-	Simulation	Perfor	mance M	easure			
Customer	Interarrival Time [Minutes]	Arrival Time [Clock]	Service Time [Minutes]	Time Service Begins [Clock]	Time Service Ends [Clock]	Waiting Time in Queue [Minutes]	Time Customer in System [Minutes]	Idle Tim of Serve [Minutes
1	_	0	4	0	4	0	4	0
2	8	8	1	8	9	O	1	4
3	6	14	4	14	18	O	4	5
4	1	15	3	18	21	3	6	O
5	8	23	2	23	25	O	2	2
6	3	26	4	26	30	O	4	1
7	8	34	5	34	39	O	5	4
8	7	41	4	41	45	0		2
9	2	43	5	45	50			
10	3	46	3	50	53 /	Total	Run Tim	o of
11	1	47	3	53	56	iotai	Kull IIII	16 01
12	1	48	5	56	61	Si	imulation	1
13	5	53	4	61	65	3	aiatioi	
14	6	59	1	65	66			_0
15	3	62	5	66	71	4	19	0
16	8	70	4	71	75	1	/5	O
17	1	71	3	75	78	4	/ 7	O
18	2	73	3	78	81	5	8	O
19	4	77	2	81	83	4	6	O
20	5	82	3	83	(86)	1	4	o
Total	82		68			56	124	18

Useful measurements

 One can use the previous table to extract useful metrics to evaluate the system:

Average waiting time:

$$AWT = \frac{total\ time\ customers\ waited\ in\ the\ queue}{total\ number\ of\ customers} = \frac{56}{20} = 2.8\ minutes$$

Probability to wait

$$PTW = \frac{nmber\ of\ custmers\ who\ waited}{total\ number\ of\ customers} = \frac{13}{20} = 0.65$$

Probability of idle server

$$PIS = \frac{total\ idle\ time}{total\ run - time\ of\ the\ simulation} = \frac{18}{86} = 0.21$$

Probability of busy time

$$PBS = 1 - PIS$$

Average service time:

$$AST = \frac{total\ service\ time}{totla\ number\ of\ customers} = \frac{68}{20} = 3.4\ minutes$$

This value should be similar to the expected value of the service time distribution E(S)

$$E(S) = 1(0.1) + 2(0.2) + 3(0.3) + 4(0.25) + 5(0.1) + 6(0.05) = 3.2 \text{ minutes}$$

Average time between arrivals

$$ATBA = \frac{sum\ of\ the\ interarrival\ time}{number\ of\ customers\ (arrivals) - 1\ (first\ arrival\ has\ not\ value)} = \frac{82}{19} = 4.3\ minutes$$

Average waiting time for the actual waited customers

$$Actual - AWT = \frac{total\ time\ customers\ waited\ in\ the\ queue}{total\ number\ of\ customers\ who\ waited\ (non\ zero\ wait\ time)} = \frac{56}{20} = 4.3\ minutes$$

Average time spent in the system

$$ATIS = \frac{total\ time\ sent\ in\ system\ by\ all\ custmers}{total\ number\ of\ customers} = \frac{124}{20} = 6.4\ minutes$$



Example

 Create a simulation table to simulate a coffee shop given the following distributions of the interarrival time and the service time

Interarrival Time (minutes)	Probability
1	0.10
2	0.15
3	0.20
4	0.25
5	0.20
6	0.10

Service Time (minutes)	Probability
3	0.20
4	0.25
5	0.30
6	0.15
7	0.10

Example

Create a simulation table to simulate a coffee shop given the following distributions of the **interarrival time** and the **service time**

Interarrival Time (minutes)	Probabilit y
1	0.15
2	0.15
3	0.20
4	0.30
5	0.20

Customer	Random Digits	Service Time (Minutes)
1	84	
2	10	
3	74	
4	53	
5	17	
6	79	

Service Time (minutes)	Probability
3	0.30
4	0.25
5	0.30
6	0.15

Customer	Random Digits	Service Time (Minutes)
1	84	
2	10	
3	74	
4	53	
5	17	
6	79	

Example
Oreate a simulation table to simulate a coffee shop given the following distributions of the interarrival time and the service time

Interarrival Time (minutes)	Probability	cumulative probability	Random Digit Assignment
1	0.15		
2	0.15		
3	0.20		
4	0.30		
5	0.20		

Example
Oreate a simulation table to simulate a coffee shop given the following distributions of the interarrival time and the service time

Service Time (minutes)	Probability	cumulative probability	Random Digit Assignment
3	0.30		
4	0.25		
5	0.30		
6	0.15		

Example

Create a simulation table to simulate a coffee shop given the following distributions of the **interarrival time** and the **service time**

Customer	Random Digits	Time between Arrivals (Minutes)
1	-	
2	10	
3	74	
4	53	
5	17	
6	79	

Customer	Random Digits	Service Time (Minutes)
1	84	
2	10	
3	74	
4	53	
5	17	
6	79	

Simulation System Performance Measure Time Time Waiting Time Service Idle Time Service Time in Customer Service Interarrival Begins of Server Time Ends Queue in System Arrival Time Time [Clock] [Clock] [Minutes] [Minutes] [Minutes] [Minutes] [Clock] [Minutes] Customer 2 3

4

5

6