# Design and Development of a Mobile Robot Navigation System with an Inertial Measurement Unit (IMU) based on Fuzzy Logic and a Proportional Integral Derivative (PID) Control Approach

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### **ABSTRACT**

Mobile robots have unique characteristics that can move from one place to another. Mobile robot navigation systems are challenging because they must move autonomously without colliding with objects around them. Fuzzy logic is used to solve problems in inappropriate aspects. Combining fuzzy logic and PID control systems can improve robot navigation performance. The PID control system stabilizes the Inertial Measurement Unit (IMU) sensor readings according to the final angle setpoint from the fuzzy output so that the robot can move straight. The results of fuzzy logic testing using 100 data experiments each obtained 97% accuracy and 97% precision. The results of PID tuning using the Ziegler-Nichols 2 method still need to be improved by increasing the Kd value to reduce the steady-state error value. They combine fuzzy logic and PID by providing two different obstacles so that the robot can adapt to avoid obstacles.

Keywords: Mobile Robot, Fuzzy Logic, PID, Avoidance Obstacle.

# 1. INTRODUCTION

Robots are increasingly becoming more autonomous, adaptable, and collaborative over time so that they can interact with each other and work together with humans (Galin & Meshcheryakov, 2019). Among the various types of robots, mobile robots have the unique characteristic of moving from one place to another. Mobile robot navigation systems are challenging because they must move autonomously without colliding with objects around them (Achmad & Karsiti, 2007).

The application of mobile robots is essential in various fields, especially in production and manufacturing processes in industry. Combining fuzzy logic and PID control systems in mobile robot navigation systems is very effective, especially in changing environments. The system in this research uses an ultrasonic sensor to measure the distance of objects around

it. The robot's direction decisions are determined by fuzzy logic in the form of angles based on ultrasonic sensor readings. Then, the angular position of the robot is controlled by the PID control system to stabilize the Inertial Measurement Unit (IMU) sensor reading according to the setpoint in the form of an angle from the fuzzy output so that the robot can move straight.

### 2. METHOD

# 2.1 Takagi-Sugeno-Kang Fuzzy Logic

Fuzzy logic is a development of Boolean logic by Lotfi Zadeh in 1965, which is based on the mathematical theory of fuzzy sets, which is a generalization of classical set theory. Fuzzy logic allows inaccuracies and uncertainties to be accounted for, thus providing the ability to solve complex problems (Hellmann, 2001).

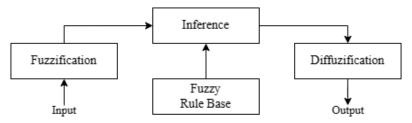


Figure 1. Fuzzy Logic Structure

Fuzzy Takagi-Sugeno-Kang (TSK) is a fuzzy logic technique that can model a control system with an ideal response. This method combines linear and nonlinear models to solve complex and unpredictable system problems (Al-Mallah et al., 2022). The concept of fuzzy TSK is that the output of this fuzzy system is in the form of a set of fuzzy singletons. TSK has a rule base in a series of "If-Then" expressions in the fuzzy inference process (Najmurrokhman et al., 2018).

## a. Fuzzification

Fuzzification is a set membership function of ultrasonic sensor input, with each ultrasonic sensor reading being grouped into near, medium, and far for each left, front, and right ultrasonic, as shown in Figure 2.

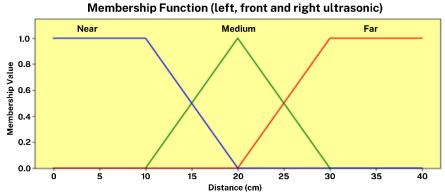


Figure 2. Membership Function of Fuzzy Logic

## b. Inference (Rule Base)

These fuzzy rules can be changed or adapted to changing environmental or system conditions so that the fuzzy system can continue to adapt and provide optimal results. The fuzzy rule base of the Takagi-Sugeno-Kang model with reference is shown in Table 1.

Table 1. Fuzzy rule base: Rules according to Fuzzy TSK (if  $x_1$  is  $A_{i1}$ ,  $x_2$  is  $A_{i2}$ ,  $x_3$  is  $A_{i3}$ , then  $f_i$  is  $a_i$ )

No.	Ultrasonik Kiri	Ultrasonik Depan	Ultrasonik Kanan	Sudut (°)
1	Near	Near	Near	-90
2	Near	Near	Medium	-90
3	Near	Near	Far	-90
4	Near	Near Medium Near		0
5	Near Medium Medium		0	
27	Far	Far	Far	0

## c. Defuzzification

Defuzzification is an output membership function where the output of the Takagi-Sugeno-Kang fuzzy type is discrete or singleton. The output membership is in the form of angles divided into 90, 0, and -90, as in Figure 3.

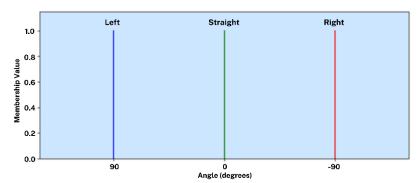
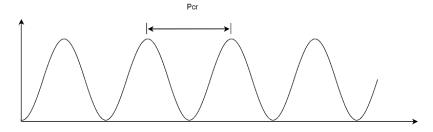


Figure 3. Membership Function Output Fuzzy (Singleton)

## 2.2 Tuning PID using Ziegler-Nichols 2 Method

The Ziegler-Nichols oscillation method uses a trial and error approach to find Kp, Ti, and Td parameters. The steps for this oscillation method are as follows (Akbar, 2013):

- 1. Create a closed loop system by inserting controller P and plant into it.
- 2. Ki = 0 and Kd = 0, then the Kp value is increased from zero to the critical value Kcr, resulting in the system output experiencing continuous oscillations with a more or less consistent amplitude.



**Figure 4. Ziegler-Nichols Oscillation** 

- 3. The critical gain K<sub>cr</sub> and period P<sub>cr</sub> can be determined based on the continuous oscillation output.
- 4. Calculate the K<sub>p</sub>, T<sub>i</sub>, and T<sub>d</sub> values as shown in Table 2 for the parameters of the Ziegler-Nichols oscillation method.

Type of Controller	Kp	Ti	T <sub>d</sub>
Р	$0.5K_{cr}$	∞	0
PI	0.45 <i>K<sub>cr</sub></i>	$\frac{1}{1.2}P_{cr}$	0
PID	$0.6K_{cr}$	$0.5P_{cr}$	$0.125P_{cr}$

5. The  $K_{i}$  and  $K_{d}$  values are obtained using the following calculations:

$$Ki = \frac{Kp}{Ti}$$

$$Kd = Kp \times Td$$
(1)

$$Kd = Kp \times Td \tag{2}$$

# 2.3 Implementation of Combining Fuzzy Logic and PID on a Mobile Robot

The workflow of the system combining fuzzy logic and PID systems shown in Figure 5 begins by initiating a set point for the angle of the IMU sensor as an initial reference for the robot's position. The IMU angle value will be determined by the ultrasonic sensor readings, which will detect surrounding objects, as illustrated in Figure 6.

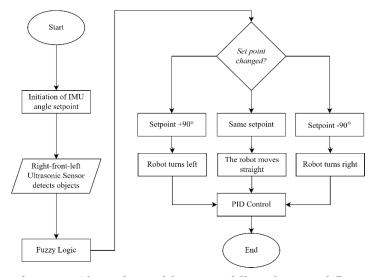


Figure 5. Obstacle avoidance mobile robot workflow

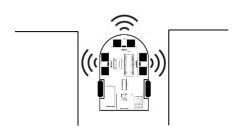


Figure 6. Illustration of a mobile robot detecting objects

Reading the distance between the robot and the object is an input value for fuzzy logic. Fuzzy logic functions to generalize the uncertainty of an object into a set member. The fuzzy logic output decides the angle value from the fuzzy calculation results. This angle value will determine the direction of the robot's movement so that the robot can avoid objects around it. The robot's movement at each set point will be stabilized by PID control.

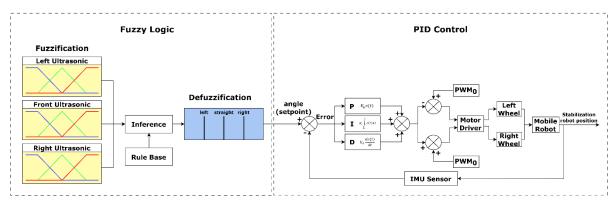
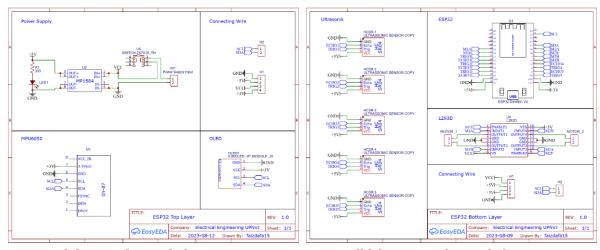


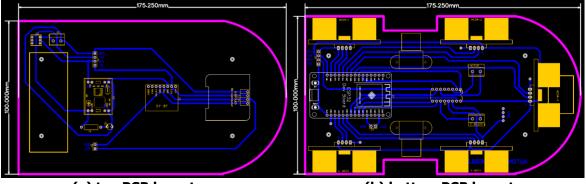
Figure 7. Fuzzy-PID Block Diagram

# 2.4 Hardware Design

In this research, fuzzy logic and PID control systems will be studied by designing a tool in the form of a mobile robot, which is designed using a printed circuit board (PCB) with a circuit schematic and PCB design as shown in Figure (8) and (9).



(a) top schematic layout (b) bottom schematic layout Figure 8. Schematic Diagram of Mobile Robot



(a) top PCB layout (b) bottom PCB layout Figure 9. Mobile Robot PCB Design

## 2.5 Fuzzy logic evaluation technique

The data processing technique in fuzzy logic uses a confusion matrix because it can provide a clear picture of the performance of the classification system. Confusion matrices are widely applied in evaluating the performance of classifiers on datasets that can predict classes correctly and identify where the model could make mistakes. The four central cells of the confusion matrix, namely TP (True Positive), FP (False Positive), TN (True Negative), and FN (False Negative), are used for the classification of true and false classes (Hasnain et al., 2020; Markoulidakis et al., 2021).

**Prediction Value**  $C_1$  $C_2$ C<sub>3</sub>  $C_{1.1}$ FP  $C_1$  $C_{1,N}$ Actual Value  $C_2$ FN TP FΝ ... ... FP C<sub>3</sub>  $C_{N,1}$  $C_{N,N}$ 

**Table 3. Multiclass Confusion Matrix** 

By analyzing these four central cells, we can calculate evaluation metrics, namely accuracy and precision, with the following calculations.:

$$Accuracy = \frac{\sum_{i=1}^{N} TP(C_i)}{\sum_{i=1}^{N} \sum_{j=1}^{N} C_{i,j}}$$
 (3)

$$Precision_{class} = \frac{TP(C_i)}{TP(C_i) + FP(C_i)}$$
 (4)

## 3. RESULTS AND DISCUSSION

## 3.1 Fuzzy Logic Test Results

Fuzzy logic testing takes 100 data from each fuzzy output, namely left, straight, and right. The fuzzy output results are analyzed using the Confusion Matrix to determine how accurately and precisely the fuzzy model is implemented into the mobile robot. The test results can be seen in Table 4.

**Table 4. Confusion matrix fuzzy logic** 

		Prediction Value			
a)		Left	Straight	Right	
Actual Value	Left	99	0	1	
	Straight	0	98	2	
	Right	6	0	94	

Based on fuzzy logic testing and processing using a confusion matrix, an accuracy value of 97% and a precision of 97% were obtained. Accuracy and precision do not reach 100% due to errors in ultrasonic sensor readings, which cause decision-making errors in several conditions. The sensor reading becomes unstable when the object is too far from the ultrasonic sensor and the object is slender.

# 3.2 PID Control Tuning

In the PID tuning process, experiments were carried out using the Ziegler-Nichols 2 method, where the KP value was increased from the minimum value until a fast response and continuous oscillation were obtained. The graph of the response to the movement of the mobile robot read by the IMU sensor based on the KP value is shown in Figure 10.

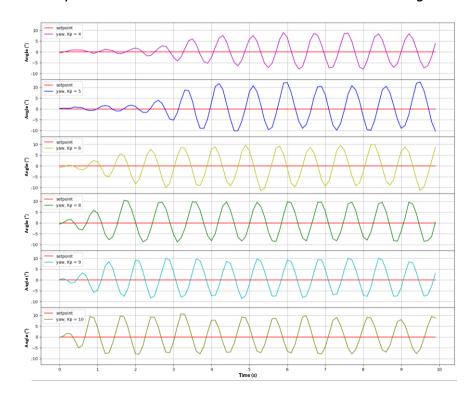


Figure 10. Mobile Robot Response Graph of PID Tuning

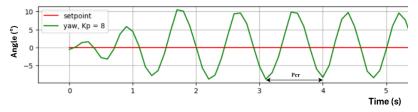


Figure 11. Critical period value (Pcr) from the response graph

Based on the results of PID tuning calculations using the Ziegler-Nichols 2 method, the values obtained are Kp=4.8, Ki=10.6, and Kd=0.54. The results of the calculated values were tested by entering them into the PID control program and carrying out two experiments: determining the response when the setpoint was from 0 to -90 (turn right) and the setpoint from 0 to 90 (turn left). The robot's movement response is shown in Figures 12 and 13.

The robot oscillations are still quite significant in the test results, as shown in Figures 12(a) and 13(a). Steps taken to reduce oscillations or the steady state error value can be by increasing the constant value Kd as done by Weijian Hu et al., 2020) with test results

that obtained a decreasing steady state error value. Still, you need to know that if the Kd value is too large, it can cause instability. Based on this, the Kd value was increased until it was found to be 2.54 with the robot response, as in Figures 12(b) and 13(b).

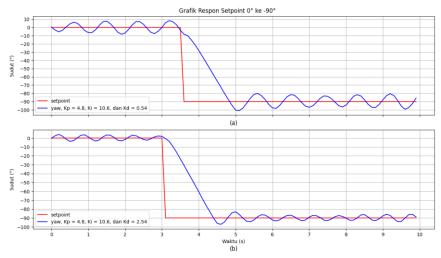


Figure 12. Mobile Robot Response Graph with setpoint 0 to -90 (turn right),

(a) 
$$Kd = 0.54$$
, and (b)  $Kd = 2.54$ 

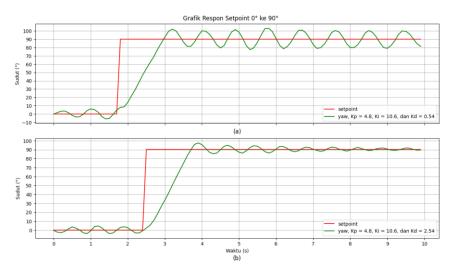


Figure 13. Mobile Robot Response Graph with setpoint 0 to 90 (turn left),

(a) 
$$Kd = 0.54$$
, and (b)  $Kd = 2.54$ 

Table 5. Transient Response of The System with setpoint 0 to -90 (turn right)

Kp	Ki	Kd	Settling Time (s)	Rise Time (s)	Overshoot (%)	Steady State Error (%)
4.8	10.6	0.54	4.7	1.2	12.16	8.34
4.8	10.6	2.54	3.3	1.3	7.97	3.06

Table 6. Transient Response of The System with setpoint 0 to 90 (turn left)

Kp	<b>K</b> i	Kd	Settling Time (s)	Rise Time (s)	Overshoot (%)	Steady State Error (%)
4.8	10.6	0.54	4.9	1.2	13.31	10.89
4.8	10.6	2.54	5.7	1.2	8.36	2.54

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Test results show that adjusting the derivative gain ( $K_d$ ) in a Proportional-Integral-Derivative (PID) control system can increase the system's ability to dampen oscillations, reduce overshooting, and reduce steady-state errors. However, excessively increasing Kd can lead to over-damped oscillations, potentially compromising system stability. An optimal balance in PID parameter tuning is critical to ensuring effective and stable control system response for a given application.

# 3.3 Avoidance Obstacle Mobile Robot using Fuzzy-PID

Testing of the entire system, namely combining fuzzy logic and PID control on the mobile robot, was carried out to determine the performance of the system combination. Fuzzy logic is applied so the robot can move by avoiding obstacles around it. Therefore, the robot control system was tested by providing two different obstacle conditions so that it could be adaptive, as shown in Figures 14 and 15.

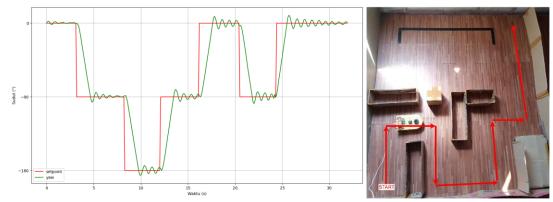


Figure 14. Testing Fuzzy-PID Results on Obstacle 1

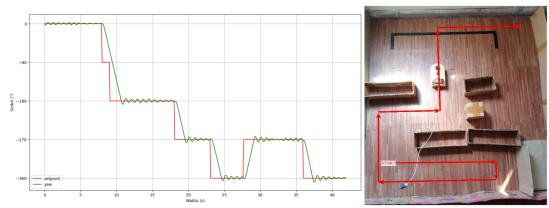


Figure 15. Testing Fuzzy-PID Results on Obstacle 2

Based on testing the two different obstacles, it can be seen that the robot can move to avoid obstacles with a turning angle of -90 to the right and 90 to the left. When the setpoint changes based on a fuzzy decision, the robot will turn in multiples of 90 degrees and then walk straight, stabilized by PID control.

### 4. CONCLUSION

Testing of the combination of fuzzy logic and PID control has been carried out by providing two different obstacles so that the robot can move to avoid obstacles adaptively to changes in the environment. Fuzzy logic was successfully applied by providing a setpoint decision in the form of the desired angle based on readings of surrounding objects with 97% accuracy and 97% precision. PID control can be applied to maintain the stability of the robot's

movement according to the set point determined by fuzzy logic. The results of PID tuning using the Ziegler-Nichols 2 method still need to be improved by increasing the Kd value to reduce the steady-state error value. Fuzzy logic and PID control can be applied to robot movement to avoid obstacles.

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