



SYM	REV	CONTENT	NO.	DOCUMENT	DATE	REVISED BY
A						
B						
C						
D						
E						

DATE :	Rnd Staff	SPV Prod. Develop.	Manager Rnd
	Danny D. D.	M. Ghozi	Albertus Indra
DEPARTMENT			

DRWG NO :	Rev. 1.8. Bas. 80. 2022 04.02	A4
ASSEMBLY FRAME SYLANDER 2		PAGE 1 / 1

ITEM NO.	DESCRIPTION	QTY
1	FRAME SUB ASSY ROOF	1
2	FRAME SUB ASSY COWL DPN	1
3	FRAME SUB ASSY COWL BLKG	1
4	FRAME SUB ASSY LAMBUNG KIRI	1
5	FRAME SUB ASSY LAMBUNG KANAN	1
6	FRAME SUB ASSY FLOOR	1

TOLERANSI		MATERIAL
4000- 4000	±0.5 ±0.3	±1.2 ±0.8
1200- 1200	±0.2 ±0.15	±1 ±0.8
300- 300	±0.1 ±0.05	±0.2 ±0.1
6- 6	±0.05 ±0.02	±0.1 ±0.05
Basic Dimension		Fine
Basic Dimension		Middle
Basic Dimension		Rough

SURFACE FINISHING		SCALE
CHASIS		1 : 100
		REV.