



new armada



ENGINEERING DEPARTMENT

Magelang, 01 November 2022

No. : DPA-KR.BUS.Fg. 2022.11.01
Revisi : 00
Lamp. : 2 Lembar
Kategori : BODY/KOMPONEN
Perihal : Frame Running Text 1600mm x 235mm

ENGINEERING
MASTER DOCUMENT
TANGGAL : 3 11 22
PARAF :

Kepada Yth.
Bp. Widodo
Manager PPC

Dengan Hormat,

Mohon untuk diorderkan Part untuk kebutuhan unit. Informasi lengkap dan penjelasan lihat di lampiran.

No	Nama Part	Qty	Part Number	Keterangan
1	Frame Running Text 1600mm x 235mm	1 PC	281035480	Untuk mal vendor running text

Terima Kasih.

Rekomendasi proses produksi

☐ Produksi Minibus
☐ Komponen Penunjang Minibus
☒ Komponen

☐ Vendor
☐
☐

Atas perhatian dan kerja samanya kami ucapkan terima kasih.

Hormat kami,

Danny Dimas D.
Staff Prod. Develop.

Diketahui,

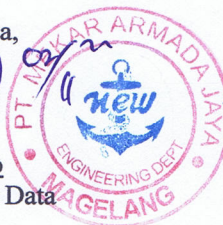
M. Khozi
SPV Prod. Develop

Diperiksa,

Tugino
Spv. Master Data

Disetujui,




Albertus Indra
Mgr. Eng



	DEPT.	NAMA	TTD
X	PPID	Ech	2/11
X	Komponen	Luthfi	01/11



No. Dokumen	
No. SPK	
Nama Unit	
Nama Part	<i>Frame Running Text 1600mm x 235mm</i>
No. Part	
Tanggal Pembuatan	01/11/2022

Membuat	Memeriksa	Mengetahui
Tgl: 01/11/2022	Tgl: 01/11/2022	Tgl: 01/11/2022
		
Danny D. D.	M. Khozi	Albertus Indra

[illegible]

Rev. No.

Flex. Date

Rev. No.

Paraf

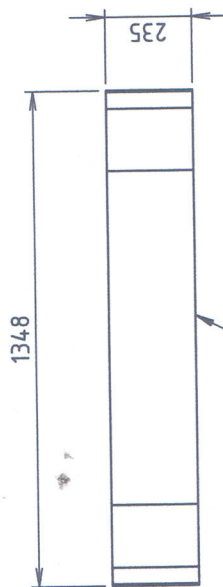
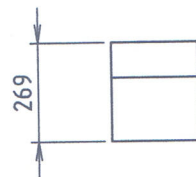
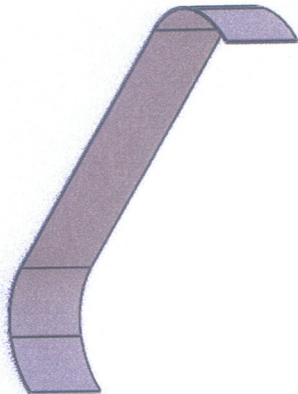
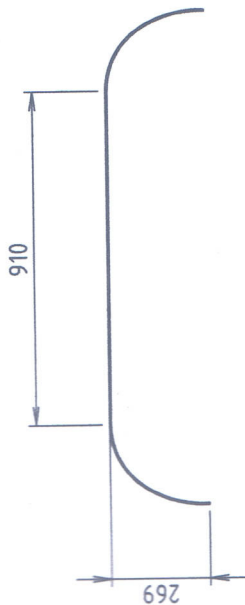
Diagram illustrating the placement of brackets on a dental arch. The upper bracket is labeled "Bracket Atas" and the lower bracket is labeled "Bracket Bawah".

Bracket bawah

Assy
plat dan komposit menggunakan sealant + rivet

[illegible]

Note :
Radius komposit harus dimal dengan ending depan
Skylander R22.



P x L = 1675mm x 235mm



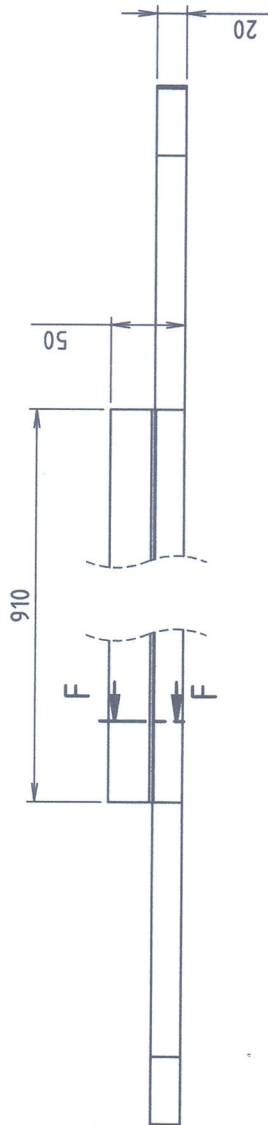
No.	Part Name	Part Number	Qty
1	ALM COMPOSITE GLOS 4'X16'X4MM PTH-DECOB0	3204.03016	0.066 sht

TOLERANSI		MATERIAL :	
1000- ...	±0.5	±1.2	±3
400- ...	±0.3	±0.8	±2
120- ...	±0.2	±0.5	±1
30- ...	±0.15	±0.3	±0.8
6- ...	±0.1	±0.2	±0.5
Basic Dimension	±0.05	±0.1	±0.3
Dimension Tolerance	Fine	Middle	Rough

DATE :		PART NAME :	
Rd/Staff	SPV Prod. Develop.	Assy Bracket Running Text (Vendor)	
Danny D. D.	M. Ghozi	DRWG NO :	
Rd/Manager		A4	
Albertus Indira		PAGE 1 / 1	

REV	CONTENT	NO. DOCUMENT	DATE	REVISED BY
1				

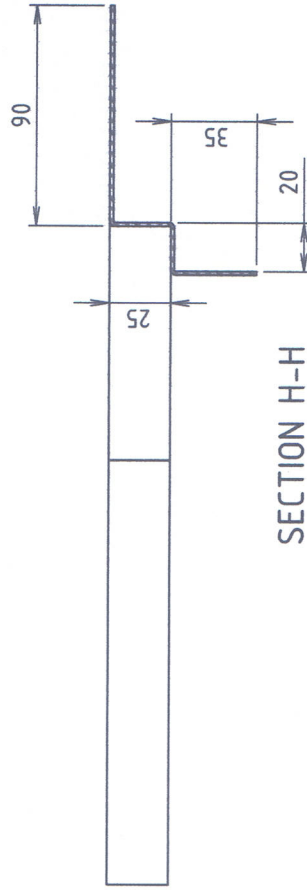
Kontur menyesuaikan dengan komposit



SECTION F-F
SCALE 1 : 3



No.	Part Name	Part Number	Qty	
1	PLAT SPHC 1220x2440x1,4MM (4'X8'/PRIMER)	152410905	0.03 sht	
TOLERANSI		MATERIAL :	SCALE	
1000+/-		±0.5	±1.2	±3
400+/-		±0.3	±0.3	±2
120+/-		±0.2	±0.5	±1
30+/-		±0.15	±0.3	±0.8
6+/-		±0.1	±0.2	±0.5
Basic Dimension		Fine	Middle	Rough
DATE :		PART NAME :		
RnD Staff		Assy Bracket Running Text (Vendor)		
SPV Prod. Develop.		DRWG NO :		
M. Ghozi		A4		
Dandy D. D.		PAGE		
NO. DOCUMENT		1 / 1		
REV. CONTENT		new armada		
DATE		DEPARTMENT		
REVISED BY		RnD		
SYM		Alberius kdr-a		



SECTION H-H
SCALE 1 : 3

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