

DISCIPLINARY ACTION MEMORANDUM

EMPLOYEE NAME: DE CASTRO, JENINE AYESSA

EMPLOYEE NUMBER: BF-12614

RECOMMENDATION

SIGNATURE OF EMPLOYEE

CLIENT'S MANAGE Iwanan ang iD sa Coordinator bago ang suspension date

kunin ito pagbalik after suspension bago mag 8am/pm.

DEPARTMENT: SUBARU GC7 INITIAL &

DATE: December 18, 2019

SUBJECT: OFFENSES AGAINST PRODUCTIVITY (1st OFFENSE)

RECOMMENDATION:

This is in reference with your written explanation regarding your alleged violations of Maxim de Humana Int'l Inc. Employee Code of Conduct and Discipline under Article 8. OFFENSES AGAINST WORK/BUSINESS STANDARDS; section no. 7; Failure to follow business standards, operation procedures, work instructions or work practices which may or not result to damage of company property.

VIOLATION COMMITED: NOT FOLLOWING SOP. Associate did not conduct barcoding of Kanban before manual crimping process dated last October 31, 2019.

It is clearly stated in Maxim de Humana Int'l Inc., Code of Conduct and Discipline the grounds for this violation. As an employee, you are required to follow all the rules and regulations of our company. Your reason is not enough for you not to be given a disciplinary action.

In view of this, you are hereby given a I day suspension ____ for the said violation of our Employee Code of Conduct.

You are now forewarned that the next similar offense will already lead to a more severe disciplinary action.

PREPARED BY:

Angle T. Gomba

MDHII HR COORDINATOR

NOTED BY:

Michelle A. Fajardo

MDHII HEAD COORDINATOR

Received by: 01-06-20

DATE OF SUSPENSION:

NEED FOR REFRESHER:

SHIFT:

APPROVED BY:

DATE RETURNED TO WORK

Signature Over Printed Name/Date

Employee's Signature Over Printed Name/Date



NOTICE TO EXPLAIN

EMPLOYEE NAME: DE CASTRO, JENINE AYESSA

EMPLOYEE NUMBER: BF-12614

DEPARTMENT: SUBARU GC7 INITIAL

DATE: December 18, 2019

SUBJECT: OFFENSES AGAINST PRODUCTIVITY (1st OFFENSE)

You are hereby ordered to explain in writing five (5) working days from receipt hereof why no disciplinary action should be taken against you for alleged violation of our Code of Discipline under Article 8. **OFFENSES AGAINST WORK/BUSINESS STANDARDS**; section no. 7; Failure to follow business standards, operation procedures, work instructions or work practices which may or not result to damage of company property.

VIOLATION COMMITED: NOT FOLLOWING SOP. Associate did not conduct barcoding of Kanban before manual crimping process dated last October 31, 2019 which subject you to 1 to 5 days suspension.

Your failure to reply within period stated shall construed as admission of the above charges and/or waiver of your rights to present evidences for and in your behalf thus shall be the basis of the Management's decision.

PREPARED BY	Angle T. Gomba MDHII HR COORDINATOR
NOTED BY:	
	Michelle A. Fajardo
	MDHII HEAD COORDINATOR

EMPLOYEE'S EXPLANATION:

National po also my written dahil po hindi po also nakapagbarcade nung Oct. 31,2019 bago po
ako mag-umpica ng pag-namanual Hindi ko po kaci na pansin na hindi pala nakabarcode iyong kanban
kasi po nakorauto sleep po iyong PC nor gamit ko. Hindi ko po nacheck agad ang PC kung nakapagbarc
ba ako ng kanban o hindi kayla po ngayon ang ginagawa ko na ay hindi ko hina haylaang naka skeep ang
p.c na gamit para po macheck ko na kung nabarcade ko po ba iyong kamban o hindi.

NOTE: You may use an extra sheet as needed

Employee's Signature Over Printed Name/Date

Received by: FMILL L- DSDRID DI-DE-2D

Signature Over Printed Name/Date

I ALERT WRITTEN EXPLANATION

FAS MDHII	Control No: PALP- 14-1910- 2011		
PKIMT ADD EVEN	Approvedor - J. Albanador Jan		
Name: Jenine ayessa De Castro Process: Position: associate Group/Shift ID Number: 134 12414 Date/Time Batch No.: 245 No of Offen Car Model/Line: Suboin and Initial Superior Na Audit Findings: Hot Tollowing Soft Details: Did not conduct barrarding of Kanban before manu	: 04 31, 2019 4:10 ise: । । ime: m. marana		
* Hindi po ako nakapagbaccode ng kanban bago po ako mag-umpikang magcrimp sa kadahilanang nakalimutan ko po itong ibarcode Najig-auto sleep po kasi ang PC kapag po matagal na hindi nagagamit, hindi ko po napansin na hindi ko pala nabarcode ang konban kaya po ang ginagawa ko na ay hindi ko na po hinahayaan na naka sleep ang PC na gamit ko para alam to din po na pobarcode ko ba o hindu ang konban Alam to para alam to din po na pobarcode ko ba o pagbabarcode na konban sa harness: **DUNTERMERULE** **Thirdi ko na po hahayaang naka-steep ang PC ko para po makita ko din kung nakapag barcode ba ako ng kanban o hindi Ichecheck ko ito ng naaylas:			
Remarks/Evaluation			
gnature of Employee Date: 11-06-19 Date: 11-08-19 Date: 11-08-19 Date: 11-08-19	Supervisor Managen		

Gloves

All Models

M-10CB310 Format 2, 9RD 403-Initial Process Downtime Monitoring MEI 431F1- Daily Inspection Record of Comping Machine 2,4 & 5

To properly perform the manual crimping method

09M-10CB201 A, 05M-10CB201 Annex 5, OSM-10CB124 Annex 2, OSM-5. OSM-10CB124 Annex 10, FALP-WI-ENG-TS-177, OSM-10CB134

FALP-WI-ENG-MC-009 Checked by:

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WORK INSTRUCTION

NO.: 1 OF

Verified by

Approved by:

Aug-14-2019

Asst. Manager Department Mngr. / Division Mngr. Placido Malquez/Relicheo Koyanta

1 m 4.1 \$118 B 4.2 Madein Tyre : PRPC Epigment No. 1 DE STURIS E9 H

3. Open the CCIS II Manual Crimping System

4.3 input the shift.
4.2 input the User I.D and password of the operator.
4.3 Click 'OK".

Note: Be careful on selecting shift. Make sure to select the proper shift so that the data can be read by the system correctly.



6. Press the start button to run the machine.
Note: Other machine have one button only.





10.1 Test the tensile strength of sample. Refer to FALP-WI-ENG-TS-177 Tensile Strength Test. Special Characteristic: — - Terminal pulling strength

Single Crimp

Double Crimp (Paired kanban)

Double Crimp (Paired kanban)

Nota: 1. For double crimp check the shikakari na. Must wear glows: or finger cost to avoid terminalizust.

Jerform Daily haspection of Machine axing ARI-031F1

Daily Inspection Record of Crimping Machine 2, 4 & 5 Tons.

Set up the applicator and terminal needed based on lamban. Refer to OSM-IJC&JOI Annex. 5 for the method of using olier.
 Note: a. Check the applicator safety cover both for front and side part. It must be clear, not danaged and not elevated.

b. Check the proper alignment of terminal to applicator anvil.

1. Check the kanban and its actual wire

5. In sequence, scan the applicator barcode, terminal barcode, gomusen barcode/tube barcode (when applicable) and kanban barcode. Data will be save on CCIS II.

Note: To prevent the quality issues, using of wrong components and using of additional Note: To prevent the quality issues, using of wrong components and using of additional kanban application are prohibited.



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ENG-001-03



Inspect the appearance of the sample. Refer to OSM-10CB124 Annex 10 for the use of loupe and OSM-10CB124 Annex 3 for terminal crimping status.

Note: Use yeak loupe as needed. Must wear gloves or finger cots when inspecting terminal to Special Characteristic: avoid rust.

Crimping status