

Service Support Building (SSB), Administration Area, Lot 14, Phase 1-A, FPIP, Sto. Tomas, Batangas, Philippines Tel No.: (043) 405 6388-89 / (043) 405 6407-08

MEMORANDUM NO. HRADM

TO

: 18 PK28708

NAME

Bagro, Aiza Claveria and April 1990

FROM

PKIMT Management

SUBJECT

: Written Warning

No. of Offense

1st offense

DATE

December 4, 2019

This refers to the alleged offense(s) you have committed at

11/14/2019

to name:

Bagro, Aiza Claveria

Violation Offense No.

OFFENSES AGAINST COMPANY INTEREST

Section No.

Omission or commission of an act in connection with or against the policies & procedures, SOPs, set work guidelines & to the particular duties and responsibilities inherent to the employee's work

Description:

Not Following SOP - Did not conduct flipping of parts box on assembly process

You are hereby given 5 days upon receipt of this letter to explain in writing why you should not be given a disciplinary action for such offense. Failure to comply would mean you voluntarily waive your right to due process and the company has no recourse but to implement PKIMT

the penalty provided for based in our company rules and regulations.

This is for your guidance and strict compliance.

NOTED BY:

PKIMT Management

Conforme:

FURUKAWA - Production Operator

(Please attach your written explanation upon returning of inis tetter)

COMMENTS/ ASSESMENT

ACKNOWLEDGE BY:



Service Support Building (SSB), Administration Area, Lot 14, Phase 1-A, FPIP, Sto. Tomas, Batangas, Philippines Tel No.: (043) 405 6388-89 / (043) 405 6407-08

MEMORANDUM NO. HRADM

TO

: 18 PK28708

NAME

Bagro, Aiza Claveria

FROM

PKIMT Management

SUBJECT

Notice to explain

No. of Offense

1st offense

DATE

28-Nov-19

This refers to the alleged offense(s) you have committed at

14-Nov-19

to name: Bagro, Aiza Claveria

Violation Offense | V

OFFENSES AGAINST COMPANY INTEREST

Section No.

Omission or commission of an act in connection with or against the policies & procedures, SOPs, set work guidelines & to the particular duties and responsibilities inherent to the employee's work

Description

Not Following SOP - Did not conduct flipping of parts box on assembly process

You are hereby given 5 days upon receipt of this letter to explain in writing why you should not be given a disciplinary action for such offense. Failure to comply would mean you voluntarily waive your right to due process and the company has no recourse but to implement the penalty provided for based in our company rules and regulations.

This is for your guidance and strict compliance.

10

NOTED BY:

Conforme:

FURUKAWA - Production Operator

(Please attach your written explanation upon returning of this letter)

I ALERT WRITTEN EXPLANATION

AGENCY Please Specify: _PKIMT Name: _ Bagno , A12a Position: _ Q150 à a1-c ID Number: _ 18PH 28 308 Batch No.: _ 243 Car Model/Line: _ Honda 3116 Audit Findings: _ 1Not _ Followin Details: _ Did act _ conduct _ \$1 ppinct _ of _ 100 Prod act _ conduct _ \$1 ppinct _ of _ 100		Control No: PAU - 19 / 19 / 3/35 Process Control No: PAU - 19 / 19 / 3/35 Amagadia Audited By: Noted By: OSSU D.S. A Nov. 14, 2019 R. 52 Jul B. Lavala
WRITTEN EXPLANATION AKO PO SI AIRA BAGRO NAUDIT DO AKO DAHILAN PO NG HANDI PO KASI AKO NAKAPAGTAOB NG PARTS BOX SA KADALILANGAN PONG DOWN- TIME PO ITO SA 9KIN LALO NAT AKDY LAGT STUTION 14 ND NA PO MINSAN MAHA BUL KADAG UMILKUT NA ANG CONVEYOR. SIASUNOD NA PO AKO SA COUNTER METALURE.		
Remarks/ Evaluation: Signeture of Employee Date: 1-18-10 Date: 1-18-10		

ALL

PAGE NO.: 1 OF Jan-19-2019

Kanban, Parts, Blue Polytainer, Parts shelf Push cart

To provide step by step process of operator/associate on parts distribution in order to be more efficient and more concise way

N/A

This procedures applies in all area of production Final Assembly process

N/A

N/A

Assistant Manager/Section Manager

Department Manager/Division Manager

Staff

Operation Steps and Illustration Pictures















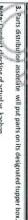














Note: Kanban must be removed when plastic or box of component was

from tupperbox was already consu

1. Parts distribution associate will pick parts from the poly box once the parts











4.Conduct checking of measurements on every 1 piece per kanban (applicable to all kinds of

Note: End to end checking of parts measurement must be observed. Parts Distribution Not associate must know the parts length and its tolerance . (Refer to Tupper Box label for the appropriate parts length and tolerance).







Note. Two hands should not be idle at the same time. Delay occurs when hand is idle

catcher of the conveyor.

6. Parts distribution associate will fed the parts box to assy board.

Note: Parts distribution associate should not miss to supply parts box on every

5.1 Parts Distribution Associate will start placing parts on the parts box starting from left end holes until all applicable holes are loaded.

5.2 Parts distribution associate will put X mark if component/s are/is not applicable to the product, unmark if

Note: Refer to ENG-087 Parts List for product

applicable.

Left to right parts distribution



ENG-001-03

PD-PRD-L3a-1901-001

o

Jan-19-2019

First Issue



Once the parts box is empty, parts distribution associate will get the parts box to supply parts again.



8. Last station associate check if there are excess part.

Note: If there is a left parts, associate must Stop, Call and Wait.





2. Call the attention of Jr. Staff / Staff Stop the production or process.

3. Wait for further advise.



EFF:10/30/18