SH2706 Sustainable Energy Transformation Technologies

Exercise Session 02

E02_P01

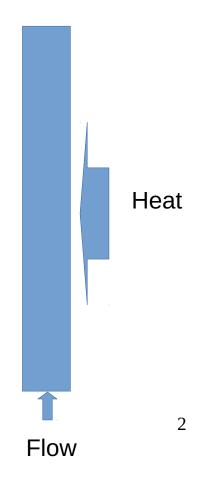
Water flows upward in a vertical round pipe with diameter of 10 mm. The fluid is heated with constant power of 32.31 kW. The mass flow flux is 1500 kg/m²/s. The system pressure is 7.2 MPa and the inlet temperature is 269°C. Calculate the mean void fraction at the pipe exit using both HEM and DFM.

(Assume the thermodynamic equilibrium quality equal to the actual quality;

Enthalpy of water at 7.2 MPa and 269°C is 1179457 J/kg;

Latent heat of water at 7.2 MPa is 1492273 J/kg;

Enthalpy of saturated water at 7.2 MPa is 1277653 J/kg; Density of saturated water at 7.2 MPa is 736.2 kg/m³; Density of saturated vapor at 7.2 MPa is 37.7 kg/m³; Surface tension at 7.2 MPa is 0.0172 N/m; Viscosity of saturated water at 7.2 MPa is 9x10-5 Pa*s; Viscosity of saturated vapor at 7.2 MPa is 1.9x10-5 Pa*s; Critical pressure of water is 22.1 MPa; Gravity acceleration is 9.8 m/s²)



Void-Quality Relationship (1)

 In the same manner, void fraction can be expressed in terms of quality as follows: since x_a = G_v/G, we have:

$$x_{a} [\rho_{v} \alpha U_{v} + \rho_{l} (1 - \alpha) U_{l}] = \rho_{v} \alpha U_{v}$$

$$x_{a} \rho_{v} \alpha U_{v} - x_{a} \rho_{l} \alpha U_{l} - \rho_{v} \alpha U_{v} = -x_{a} \rho_{l} U_{l}$$

$$\alpha = \frac{-x_{a} \rho_{l} U_{l}}{x_{a} \rho_{v} U_{v} - x_{a} \rho_{l} U_{l} - \rho_{v} U_{v}} = \frac{1}{1 + \frac{1 - x_{a}}{x_{a}} \frac{\rho_{v}}{\rho_{l}} \frac{U_{v}}{U_{l}}}$$

Phases usually move with different velocities, and the ratio $S=U_{\nu}/U_{\mu}$, called "**slip ratio**" is not equal to 1!

Homogeneous Equilibrium Model (4)

- Since the phases are treated as a homogeneous mixture, the slip ratio is equal to 1 (phases are moving with the same velocity)
- Thus the void-quality relationship in HEM reduces to:

$$\alpha = \frac{1}{1 + \frac{1 - x_a}{x_a} \frac{\rho_v}{\rho_l}}$$

 Thus to calculate void fraction, it is enough to know actual quality and density ratio

Drift-Flux Model

 The drift-flux void correlation expresses area-averaged void fraction in terms of superficial velocity of vapor and the total superficial velocity.

$$\langle \alpha \rangle = \frac{J_{v}}{C_{0}J + U_{vj}}$$

- Two additional parameters are needed:
 - $-C_0$ distribution parameter
 - $-U_{vj}$ drift velocity
- Both these parameters are flow-regime dependent and need to be known to obtain void fraction.

Drift-Flux Model

C₀ and U_{vi} values (p_c – critical pressure)

Flow pattern	Distribution parameter	Drift velocity
bubbly $0 < \alpha \le 0.25$	$C_0 = \begin{cases} 1 - 0.5 p / p_c & D \ge 0.05 m \\ 1.2 & p / p_c < 0.5 \\ 1.4 - 0.4 p / p_c & p / p_c \ge 0.5 \end{cases} D < 0.05 m$	$U_{vj} = 1.41 \left(\frac{\sigma g(\rho_l - \rho_v)}{\rho_l^2} \right)^{0.25}$
Slug/churn $0.25 < \alpha \le 0.75$	$C_0 = 1.15$	$U_{vj} = 0.35 \left(\frac{gD(\rho_l - \rho_v)}{\rho_l} \right)^{0.5}$
Annular $0.75 < \alpha \le 0.95$	$C_0 = 1.05$	$U_{vj} = 23 \left(\frac{\mu_l J_l}{\rho_v D_h}\right)^{0.5} \frac{(\rho_l - \rho_v)}{\rho_l}$
Mist $0.95 < \alpha < 1$	$C_0 = 1.0$	$U_{vj} = 1.53 \left(\frac{\sigma g(\rho_l - \rho_v)}{\rho_v^2} \right)^{0.25}$

E02_P01

HEM

$$\alpha = \frac{1}{1 + \frac{1 - x_a}{x_a} \frac{\rho_v}{\rho_l}}$$

$$\langle \alpha \rangle = \frac{J_{v}}{C_{0}J + U_{vj}}$$

Flow pattern	Distribution parameter	Drift velocity
bubbly $0 < \alpha \le 0.25$	$C_{0} = \begin{cases} 1 - 0.5 p / p_{c} & D \ge 0.05 m \\ 1.2 & p / p_{c} < 0.5 \\ 1.4 - 0.4 p / p_{c} & p / p_{c} \ge 0.5 \end{cases} D < 0.05 m$	$U_{vj} = 1.41 \left(\frac{\sigma g(\rho_l - \rho_v)}{\rho_l^2} \right)^{0.25}$
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E02_P01

Water flows upward in a vertical round pipe with diameter of 10 mm. The fluid is heated with constant power of 32.31 kW. The mass flow flux is 1500 kg/m²/s. The system pressure is 7.2 MPa and the inlet temperature is 269°C. Calculate the mean void fraction at the pipe exit using both HEM and DFM.

$\alpha = \frac{1}{1 + \frac{1 - x_a}{x_a} \frac{\rho_v}{\rho_l}}$

Solution:

Enthalpy at exit (energy balance): $i_{ex} = i_{in} + q/W = 1.4536e6$ where W=G*A

Quality at exit: $x_{ex} = (i_{ex}-i_f)/i_{fg} = 0.1179$

HEM void fraction: $alpha_{HEM} = 1/(1 + (1-x_{ex})/x_{ex}*rho_v/rho_l) = 0.723$

Assume the current flow pattern is slug/churn flow:

$$C_0 = 1.15;$$
 $U_{v_i} = 0.35*(g*D_h*(rho_i-rho_v)/rho_i)^0.5$

DFM void fraction: alpha_{DFM} = $J_v/(C_0*J+U_{vj})$ = 0.6198

where $J_v = G_v/rho_v = x*G/rho_v$; $J_i = (1-x)*G/rho_i$; $J = J_v + J_i$

Check if it is in the range of the slug/churn flow: yes. Then no further iteration is needed.

$$\langle \alpha \rangle = \frac{J_{v}}{C_{0}J + U_{vj}}$$
Heat

Flow

E02 P02

A system shown in the following figure is supposed to deliver 150 kg/s of water at atmospheric pressure and temperature 298 K to an open vessel. Calculate the required pressure rise provided by the pump and the required pumping power if the pump efficiency is 88%.

(Assume the water movements in the tank and the vessel can be neglected; Use Equation 1 to calculate the total pressure drop; Use Haaland correlation (Equation 2) to calculate friction factors; Use Equation 5 to calculate the pumping power; Use local loss coefficients from the following figure; Density of water at atmospheric pressure and 298 K is 997 kg/m³; Viscosity of water at atmospheric pressure and 298 K is 8.9x10⁻⁴ Pa*s; Gravity acceleration is 9.81 m/s²)

Total pressure drop between cross sections 1 and 2 in any conduit consisting of segments with lengths Lk and cross-section areas Ak can be found as

$$p_{1} - p_{2} = \frac{W^{2}}{2\rho} \left[\sum_{k} \left(\frac{4L_{k}}{D_{h,k}} C_{f,k} \right) \frac{1}{A_{k}^{2}} + \sum_{j} \xi_{j} \frac{1}{A_{j,\min}^{2}} + \left(\frac{1}{A_{2}^{2}} - \frac{1}{A_{1}^{2}} \right) \right] + \rho g \left(H_{2} - H_{1} \right)$$
 (Equation 1)

Darcy friction loss coefficient can be found from Haaland correlation as

$$\frac{1}{\sqrt{\lambda}} = -1.8 \log_{10} \left[\left(\frac{k/D}{3.7} \right)^{1.11} + \frac{6.9}{\text{Re}} \right]$$

where

$$Re = \frac{GD}{\mu_f}$$

And the Fanning friction factor is given by

$$C_f = \frac{\lambda}{4}$$

The required pumping power can be calculated as

$$P_{pump} = \frac{\Delta pW}{\eta \rho}$$

Inlet $\xi = 1.0$ Elbow $\xi = 0.13$ $L_4=1$ m H=25mAll pipes have 175 mm $L_3 = 25 \text{m}$ internal diameter and roughness $k = 100 \mu m$ Outlet $\xi = 0.5$ Elbow $\xi = 0.13$ (Equation 4)

(Equation 2)

(Equation 3)

E02 P02

A system shown in the following figure is supposed to deliver 150 kg/s of water at atmospheric pressure and temperature 298 K to an open vessel. Calculate the required pressure rise provided by the pump and the required pumping power if the pump efficiency is 88%.

(Assume the water movements in the tank and the vessel can be neglected; Use Equation 1 to calculate the total pressure drop; Use Haaland correlation (Equation 2) to calculate friction factors; Use Equation 5 to calculate the pumping power; Use local loss coefficients from the following figure; Density of water at atmospheric pressure and 298 K is 997 kg/m³; Viscosity of water at atmospheric pressure and 298 K is 8.9x10-4 Pa*s; Gravity acceleration is 9.81 m/s²)

Solution:

Total pressure drop between cross sections 1 and 2 in any conduit consisting of segments with lengths Lk and cross-section areas Ak can be found as

$$p_{1} - p_{2} = \frac{W^{2}}{2\rho} \left[\sum_{k} \left(\frac{4L_{k}}{D_{h,k}} C_{f,k} \right) \frac{1}{A_{k}^{2}} + \sum_{j} \xi_{j} \frac{1}{A_{j,\min}^{2}} + \left(\frac{1}{A_{2}^{2}} - \frac{1}{A_{1}^{2}} \right) \right] + \rho g \left(H_{2} - H_{1} \right) - \mathsf{dp}_{\mathsf{pump}}$$

 $p_1 = p_2$

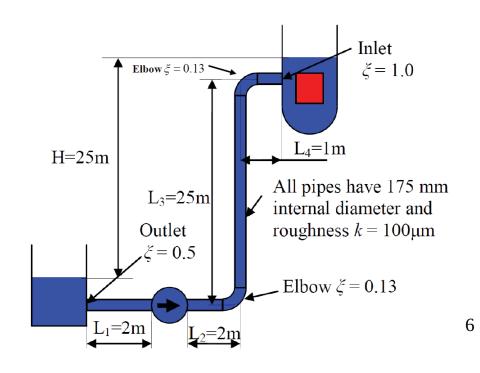
Friction: L1, L2, L3, L4 -dp f = 5.876e4 Pa

Local: xi1, xi2, xi3, xi4 -dp_l = 3.433e4 Pa

Gravity: H = 25 m $-dp_g = 2.445e5 \text{ Pa}$

 $dp_{pump} = 3.376e5 Pa$

Power = dp_{pump} * W / eta / rho = 5.77e4 W

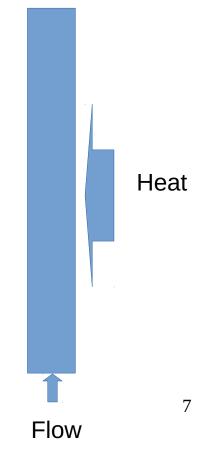


E02_P03

Two phase mixture of saturated steam and water is flowing upward in a uniformly heated vertical pipe with 15 mm internal diameter and 3.5 m in length. The inlet is saturated water (x=0) and the outlet is saturated vapor (x=1). The total mass flux is 1200 kg/m²s. Assume constant fluid properties at reference pressure 7 MPa. Calculate the friction, gravity and acceleration pressure drop in the pipe, using HEM.

(Use the figures provided by the lecture slides or compendium for pressure drop multipliers; Use Haaland correlation for friction factor calculation; Assume smooth pipe)

(Enthalpy of water at 7 MPa and 276°C is 1.2154x106 J/kg; Enthalpy of saturated water at 7 MPa is 1.2674x106 J/kg; Latent heat of water at 7 MPa is 1.5051x10-6 J/kg; Density of saturated water at 7 MPa is 739.7 kg/m³; Density of saturated vapor at 7 MPa is 36.5 kg/m³; Surface tension at 7 MPa is 0.0176 N/m; Viscosity of saturated water at 7 MPa is 9.1291x10-5 Pa*s; Viscosity of saturated vapor at 7 MPa is 1.8965x10-5 Pa*s; Critical pressure of water is 22.1 MPa; Gravity acceleration is 9.8 m/s²)



Friction Pressure Losses (6)

 Using the first expression, the following final form of the two-phase multiplier is obtained:

$$\phi_{lo}^2 = \left[1 + \left(\frac{\mu_l}{\mu_v} - 1\right)x\right]^{-0.25} \left[1 + \left(\frac{\rho_l}{\rho_v} - 1\right)x\right]$$

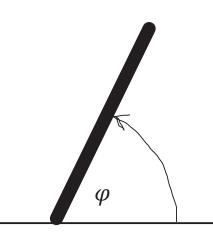
And the two-phase friction pressure gradient becomes:

$$-\left(\frac{dp}{dz}\right)_{w,tp} = -\phi_{lo}^{2} \left(\frac{dp}{dz}\right)_{w,lo} = \frac{P_{w}}{A} \left[1 + \left(\frac{\mu_{l}}{\mu_{v}} - 1\right)x\right]^{-0.25} \left[1 + \left(1 - \frac{\rho_{l}}{\rho_{v}}\right)x\right] C_{f,lo} \frac{G^{2}}{2\rho_{l}}$$

Gravity Pressure Gradient

The gravity pressure gradient is as follows

$$-\left(\frac{dp}{dz}\right)_{grav} = \rho_m g \sin \varphi$$



- Here sinφ is equal to +1 for upwards flow in vertical channels, -1 for downwards flow, and to 0 for horizontal channels.
- Since, in general, the mixture density ρ_m can change along channel, the pressure gradient will change accordingly.

Acceleration Pressure Gradient (1)

The acceleration pressure gradient can be evaluated as

$$-\left(\frac{dp}{dz}\right)_{acc} = \frac{1}{A}\frac{d}{dz}\left(\frac{G^2A}{\rho_M}\right)$$

For constant G and A, this equation reduces to:

$$-\left(\frac{dp}{dz}\right)_{acc} = G^2 \frac{d}{dz} \left(\frac{1}{\rho_M}\right) = G^2 \frac{d\nu_M}{dz}$$

• As can be seen, the pressure gradient is proportional to the gradient of mixture specific volume, v_M , multiplied with a square of the mass flux.

Acceleration Pressure Gradient (2)

 According to the definition, the dynamic mixture density can be expressed in terms of quality and void fraction as follows

$$-\left(\frac{dp}{dz}\right)_{acc} = G^2 \frac{d}{dz} \left[\frac{x^2}{\alpha \rho_g} + \frac{\left(1 - x\right)^2}{\left(1 - \alpha\right)\rho_f} \right]$$

$$-\left(\frac{dp}{dz}\right)_{acc} = G^2 \frac{d}{dz} \left| \frac{x \left(\frac{-1}{\rho_g} - 1\right) + 1}{\rho_f} \right| =$$

• For HEM, we have
$$-\left(\frac{dp}{dz}\right)_{acc} = G^2 \frac{d}{dz} \left[\frac{x \left(\frac{\rho_f}{\rho_g} - 1\right) + 1}{\rho_f} \right] = G^2 \left(\frac{1}{\rho_g} - \frac{1}{\rho_f} \right) \frac{dx}{dz} = G^2 \upsilon_{fg} \frac{dx}{dz}$$

Local Pressure Losses (1)

 Using HEM the irreversible pressure loss at sudden expansion is obtained as,

$$-\Delta p_I = \left[1 + x \left(\frac{\rho_I}{\rho_v} - 1\right)\right] \left(1 - \frac{A_1}{A_2}\right)^2 \frac{G_1^2}{2\rho_I}$$

- This equation can be compared with its equivalent for the single-phase flow through a sudden expansion.
- As can be seen, a new term appears, which can be identified as a two-phase multiplier for the local pressure loss

$$\phi_{lo,d}^2 = \left[1 + x \left(\frac{\rho_l}{\rho_v} - 1 \right) \right]$$

Local Pressure Losses (2)

- The subscript lo,d is used to indicate that the multiplier is valid for local losses, where the viscous effects can be neglected and only the density ratio between the two phases plays any role
- The corresponding irreversible pressure drop for homogeneous two-phase flow through a sudden contraction becomes,

$$-\Delta p_I = \left[1 + x \left(\frac{\rho_l}{\rho_v} - 1\right)\right] \left(\frac{A_2}{A_c} - 1\right)^2 \frac{G_2^2}{2\rho_l}$$

Local Pressure Losses (3)

 In general, a local irreversible pressure drop for twophase flows can be expressed as:

$$\Delta p_{I,tp} = \phi_{lo,d}^2 \Delta p_{I,lo}$$

- where tp stands for two-phase and lo for liquid only.
- As can be seen, the local pressure drop for two-phase flows can be obtained from a multiplication of the corresponding local pressure drop for single-phase flow and a proper local two-phase multiplier.

Total Integral Pressure Drop (1)

- In practical calculation it is usually required to determine the over-all pressure drop in a channel of a given length and shape.
- The total pressure drop can be readily obtained from the integration of the pressure gradient expression along the channel length as follows

$$-\int_0^L \frac{dp}{dz} dz = -\left[p(L) - p(0)\right] = -\Delta p =$$

$$\int_0^L \left(\frac{dp}{dz}\right)_w dz + \int_0^L \rho_m g \sin\phi dz + \int_0^L \frac{1}{A} \frac{d}{dz} \left(\frac{G^2 A}{\rho_M}\right) dz$$

Total Integral Pressure Drop (2)

 Assuming that the channel has a constant cross-section area and using expressions for the friction, gravity and acceleration terms, the following expression is obtained,

$$-\Delta p = C_{f,lo} \frac{4}{D_h} \frac{G^2}{2\rho_l} \int_0^L \phi_{lo}^2 dz + g \sin \varphi \int_0^L [\alpha \rho_v + (1 - \alpha)\rho_l] dz +$$

$$G^{2} \int_{0}^{L} \frac{d}{dz} \left[\frac{x^{2}}{\alpha \rho_{v}} + \frac{(1-x)^{2}}{(1-\alpha)\rho_{l}} \right] dz$$

Total Integral Pressure Drop (3)

- It is customary to introduce integral multipliers into the above equations which are defined as follows.
 - The integral acceleration multiplier

$$r_{2} \equiv \rho_{l} \int_{0}^{L} \frac{d}{dz} \left[\frac{x^{2}}{\alpha \rho_{v}} + \frac{\left(1 - x\right)^{2}}{\left(1 - \alpha\right) \rho_{l}} \right] dz = \left[\frac{x^{2} \rho_{l}}{\alpha \rho_{v}} + \frac{\left(1 - x\right)^{2}}{\left(1 - \alpha\right)} \right]_{ex} - \left[\frac{x^{2} \rho_{l}}{\alpha \rho_{v}} + \frac{\left(1 - x\right)^{2}}{\left(1 - \alpha\right)} \right]_{in}$$

 Here subscripts ex and in mean that the expression in the rectangular parentheses is evaluated at the channel exit (z=L) and at the channel inlet (z=0), respectively.

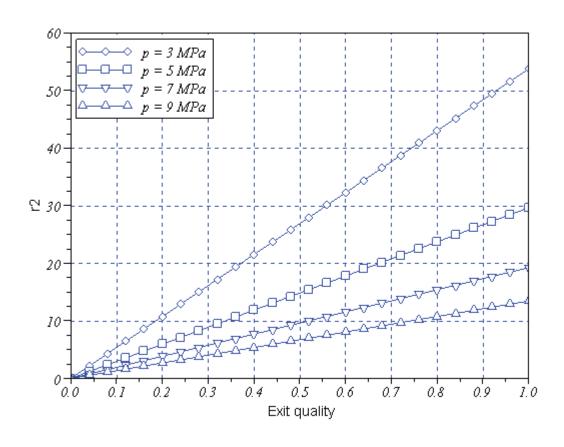
Total Integral Pressure Drop (4)

• For heated channel with $x = \alpha = 0$ at the inlet and x_{ex} with α_{ex} at the outlet, the multiplier is as follows,

•
$$r_2 = \left[\frac{x^2 \rho_f}{\alpha \rho_g} + \frac{(1-x)^2}{(1-\alpha)}\right]_{ex} - 1$$
, or for HEM $r_2 = \rho_f \upsilon_{fg} x_{ex}$

- This multiplier describes the pressure change due to flow acceleration caused by mixture expansion.
- It should be noted that it depends only on inlet and outlet values of void and quality.

Total Integral Pressure Drop (4)



r₂ multiplier as a function of the exit quality, for various reference pressures

It is assumed that quality is 0 at the channel inlet.

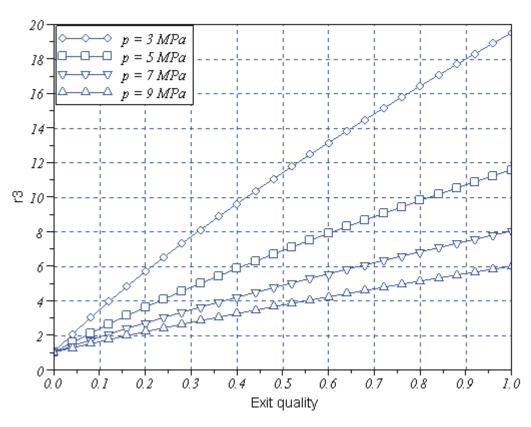
Total Integral Pressure Drop (5)

Integral friction multiplier:

$$r_{3} = \frac{1}{L} \int_{0}^{L} \varphi_{lo}^{2} dz = \frac{1}{L} \int_{0}^{L} \left[1 + \left(\frac{\mu_{f}}{\mu_{g}} - 1 \right) x \right]^{-0.25} \left[1 + \left(\frac{\rho_{f}}{\rho_{g}} - 1 \right) x \right] dz$$

- This multiplier represents the effect of two-phase flow conditions on the friction pressure loss.
- The value of the integral multiplier depends on the values of local multiplier along the channel

Total Integral Pressure Drop (5)



r₃ multiplier as a function of the exit quality, for various reference pressures

It is assumed that quality is 0 at the channel inlet and that the power is distributed uniformly in the channel.

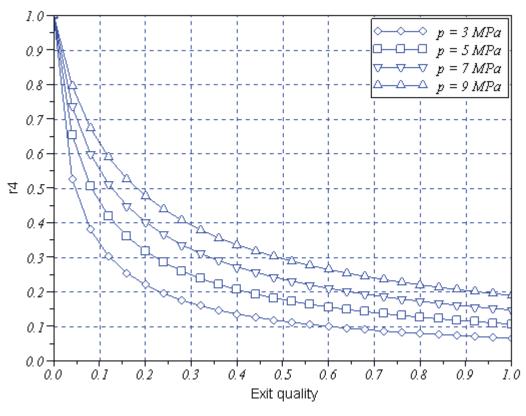
Total Integral Pressure Drop (6)

Integral gravity multiplier:

$$r_4 = \frac{1}{L\rho_l} \int_0^L \left[\alpha \rho_g + (1 - \alpha) \rho_f \right] dz = 1 - \frac{\rho_f - \rho_g}{\rho_f} \frac{1}{L} \int_0^L \alpha dz$$

- This multiplier describes the influence of two-phase flow conditions on the gravity pressure drop.
- The value of the friction multiplier depends on the void fraction distribution along the channel.

Total Integral Pressure Drop (6)



r₄ multiplier as a function of the exit quality, for various reference pressures

It is assumed that quality is 0 at the channel inlet and that the power is distributed uniformly in the channel.

Total Integral Pressure Drop (7)

The total channel pressure drop can be then found

as,
$$-\Delta p = r_3 C_{f,lo} \frac{4L}{D} \frac{G^2}{2\rho_f} + r_4 L \rho_f g \sin \varphi + 2r_2 \frac{G^2}{2\rho_f} =$$

$$\left(r_3 \frac{4C_{f,lo} L}{D} + 2r_2 \right) \frac{G^2}{2\rho_f} + r_4 L \rho_f g \sin \varphi$$

If the channel contains a number of local losses (i = 1, .., N), the total pressure drop will be as follows,

$$-\Delta p = r_3 C_{f,lo} \frac{4L}{D} \frac{G^2}{2\rho_f} + r_4 L \rho_f g \sin \varphi + 2r_2 \frac{G^2}{2\rho_f} + \left(\sum_{i=1}^{N} \phi_{lo,di}^2 \xi_i\right) \frac{G^2}{2\rho_f} = \frac{1}{2\rho_f} \left(\sum_{i=1}^{N} \phi_{lo,di}^2 \xi_i\right) \frac{G^2}{2\rho_f} = \frac$$

$$\left[r_3 \frac{4C_{f,lo}L}{D} + 2r_2 + \left(\sum_{i=1}^{N} \phi_{lo,di}^2 \xi_i \right) \right] \frac{G^2}{2\rho_f} + r_4 L \rho_f g \sin \varphi$$

Total Integral Pressure Drop (8)

NOTE:

definitions of the integral multipliers used in this course are slightly different from definitions used in literature. This is due to two reasons:

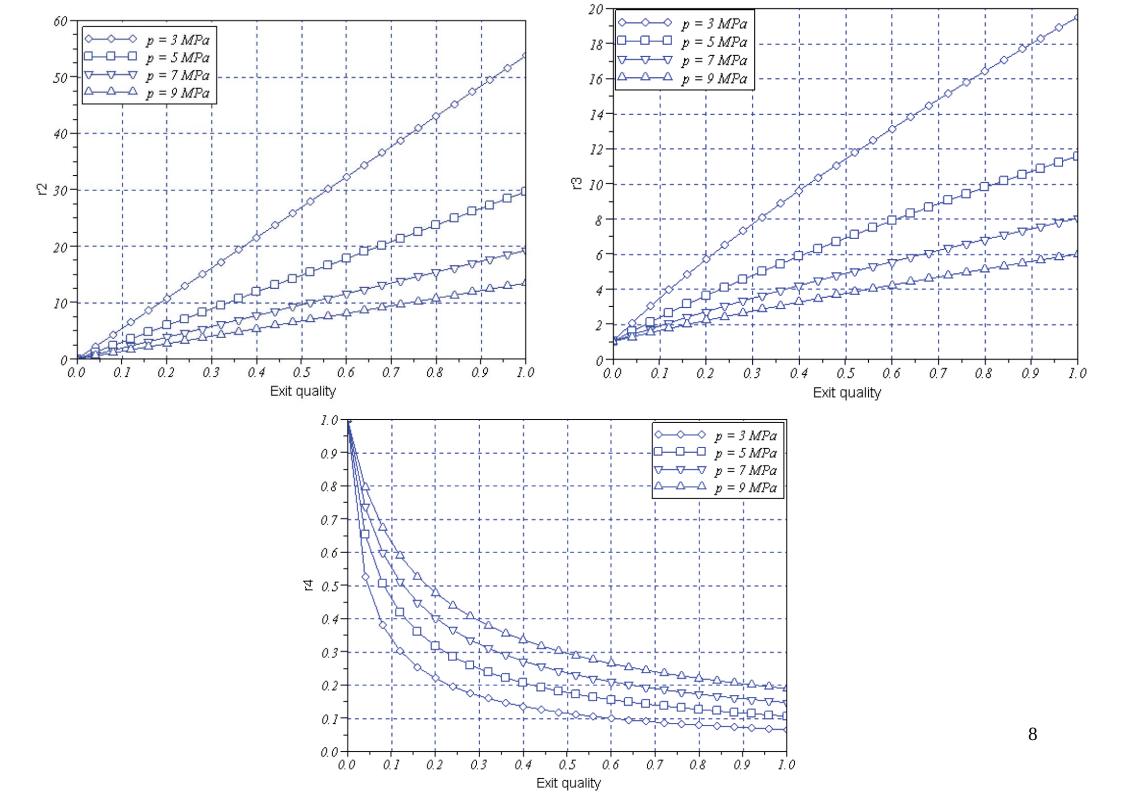
- our definitions give non-dimensional values of multipliers
- with definitions used in this course, the two-phase pressure drop equation is a natural extension of the single-phase equation

$$-\Delta p = \left(r_3 \frac{4C_{f,lo}L}{D} + 2r_2\right) \frac{G^2}{2\rho_f} + r_4 L \rho_f g \sin \varphi$$

two-phase flow pressure drop

$$-\Delta p = \frac{4C_f L}{D} \frac{G^2}{2\rho_f} + L\rho_f g \sin \varphi$$

single-phase flow pressure drop $r_2 = 0$, $r_3 = r_4 = 1$



E02_P03

Two phase mixture of saturated steam and water is flowing upward in a uniformly heated vertical pipe with 15 mm internal diameter and 3.5 m in length. The inlet is saturated water (x=0) and the outlet is saturated vapor (x=1). The total mass flux is 1200 kg/m²s. Assume constant fluid properties at reference pressure 7 MPa. Calculate the friction, gravity and acceleration pressure drop in the pipe, using HEM.

Solution:

The total two-phase flow pressure drop is calculated using multipliers as

$$-\Delta p = r_3 C_{f,lo} \frac{4L}{D} \frac{G^2}{2\rho_l} + r_4 L \rho_l g \sin \varphi + r_2 \frac{G^2}{\rho_l} + \left(\sum_{i=1}^{N} \phi_{lo,d,i}^2 \xi_i\right) \frac{G^2}{2\rho_l}$$

$$-\Delta p_{tot} = \left(-\Delta p_{fric}\right) + \left(-\Delta p_{grav}\right) + \left(-\Delta p_{acc}\right) + \left(-\Delta p_{local}\right)$$

Since the flow is uniformly heated and the inlet quality is 0, the curves on two-phase flow pressure drop multipliers on the lecture slides could be directly used. The pressure is 7 MPa and the exit quality is 1. The multipliers are therefore obtained as

$$r_2 = 20$$

$$r_3 = 8$$

$$r_4 = 0.15$$

E02_P03

Two phase mixture of saturated steam and water is flowing upward in a uniformly heated vertical pipe with 15 mm internal diameter and 3.5 m in length. The inlet is saturated water (x=0) and the outlet is saturated vapor (x=1). The total mass flux is 1200 kg/m²s. Assume constant fluid properties at reference pressure 7 MPa. Calculate the friction, gravity and acceleration pressure drop in the pipe, using HEM.

For friction pressure drop, the Re number is calculated as

$$Re_{lo} = \frac{GD}{\mu_f} = 1.97 \times 10^5$$

We use the Haaland correlation to obtain the Fanning friction factor

$$C_{f,lo} = 0.0039$$

Finally we calculate the pressure drops as

$$-\Delta p_{fric} = 2.82 \times 10^4 Pa$$

$$-\Delta p_{grav} = 3.81 \times 10^3 Pa$$

$$-\Delta p_{acc} = 3.89 \times 10^4 Pa$$