

# Advanced Motion Control

## Part VIII: Optimal and Robust Control

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## Introduction

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### Advanced motion control design procedure (Oomen & Steinbuch 2020) (Oomen 2018)

1. **interaction analysis**: e.g., RGA. Decoupled?
  - ▶ yes: independent SISO designs. no: next step
2. **static decoupling**: Decoupled?
  - ▶ yes: independent SISO designs. no: next step
3. **decentralized MIMO design**: loop closing procedures
  - ▶ robustness for interaction, e.g., using factorized Nyquist
  - ▶ design for interaction, e.g., sequential loop closing

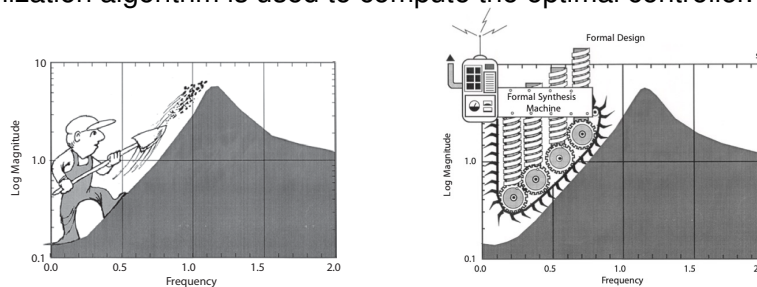
### Key point

- ▶ All steps 1-3 can be done using **non-parametric FRF models**
- ▶ What if we are not successful?  
this lecture: model-based control

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### What is model-based control?

1. A **parametric** model is used.  
Typically, state-space models are used, which is in sharp contrast to non-parametric FRF models used earlier.
2. The controller is optimal.  
The control engineer has to translate the control requirements in a suitable (scalar) criterion, typically involving a certain norm.
3. The controller is synthesized.  
An optimization algorithm is used to compute the optimal controller.



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### Some differences

Traditional <sup>(James et al. 1947)</sup>	Model-based
manual tuning non-optimal non-parametric models bandwidth, gain/phase margin Bode/Nyquist PID, notches simple problems SISO	computer algorithms optimal parametric models norms ( $\mathcal{H}_2$ , $\mathcal{H}_\infty$ , $\mu$ , ...) Riccati, Lyapunov, LMIs state-space, transfer function matrices complex problems MIMO

### Similarities

both require skill and experience!

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## Motivation for model-based control

1. To solve complex control design problems, including
  - a. rigid-body decoupling is unsuccessful
  - b. disturbance-based redesign
  - c. additional actuators and/or sensors
  - d. measured variables  $\neq$  performance variables
  - e. dealing with uncertainty
2. To automatically and quickly design a controller, e.g., through automated loopshaping
3. To determine NS, NP, RS, RP for a given controller

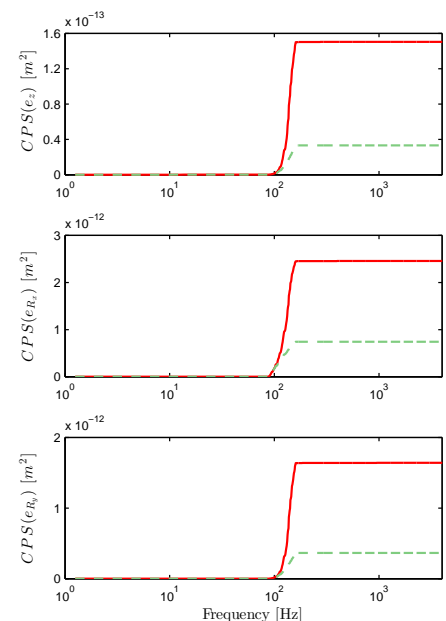
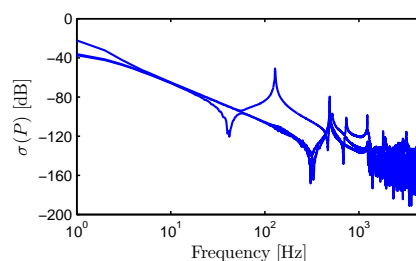
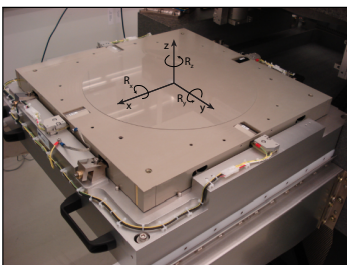
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### 1a. Rigid-body decoupling unsuccessful

- model system

$$G_m = \underbrace{\sum_{i=1}^{N_{RB}} \frac{c_i b_i^T}{s^2}}_{\text{rigid-body modes}} + \underbrace{\sum_{i=N_{rb}+1}^{N_{nrb}} \frac{c_i b_i^T}{s^2 + 2\zeta_i \omega_i s + \omega_i^2}}_{\text{flexible modes}}$$

- each mode has an associated direction  $c_i b_i^T$
- requires a MIMO controller<sup>(Boeren et al. 2015)</sup>

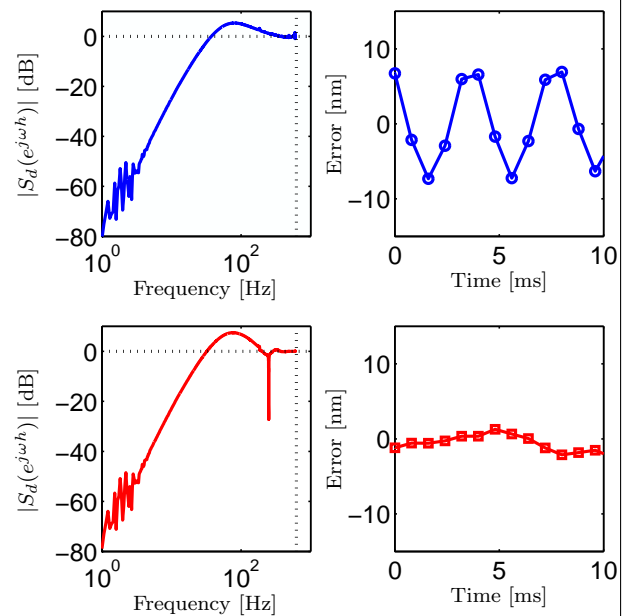


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1b. Disturbance-based redesign (Oomen et al. 2007)

Sensitivity functions

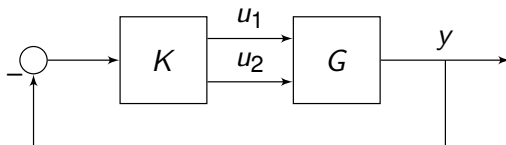
- **initial controller:**  
dominant frequency component
- **disturbance-based  $\mathcal{H}_\infty$  controller:**  
suppresses disturbance



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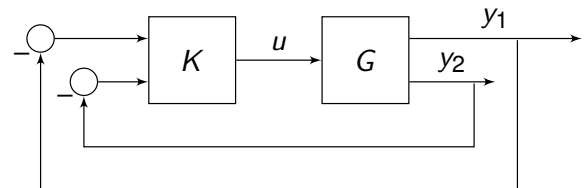
## 1c. Additional actuators and/or sensors

## Additional actuators



- dual-stage wafer stages (Oomen et al. 2014)
- optical disc drives
- hard disk drives

## Additional sensors



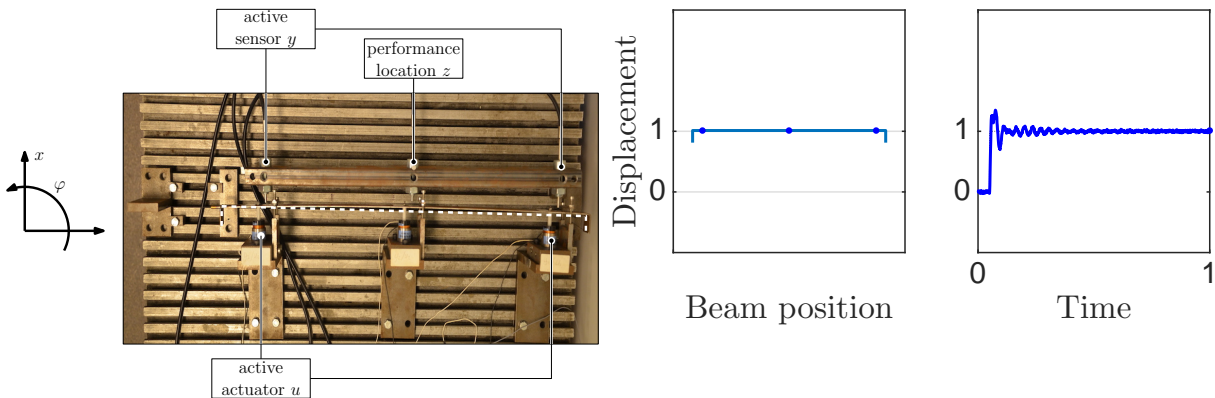
- velocity sensors
- accelerometers

- How to design  $K$  using manual design? See also (Skogestad & Postlethwaite 2005, Section 10.5.3)
- What are the benefits? See also (van Zundert et al. 2019)

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### 1d. Measured variables $\neq$ performance variables <sup>(Oomen et al. 2015)</sup>

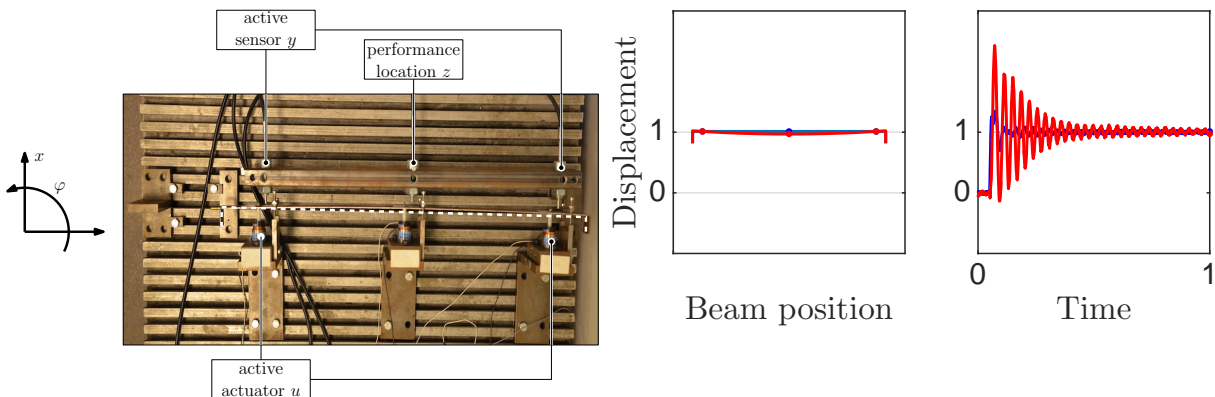
- **blue**: what you think happens at  $z$  if you assume rigid-body dynamics



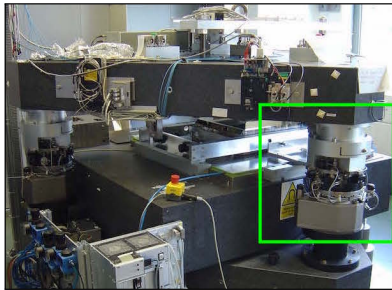
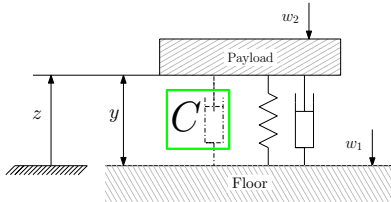
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### 1d. Measured variables $\neq$ performance variables <sup>(Oomen et al. 2015)</sup>

- **blue**: what you think happens at  $z$  if you assume rigid-body dynamics
- **red**: what actually happens if you measure at  $z$



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1d. Measured variables  $\neq$  performance variables <sup>(Voorhoeve et al. 2015)</sup>

## Control goal

- ▶ performance variable  $z = 0$
- ▶ in presence of disturbances  $w_1$  and  $w_2$
- ▶ given measurement  $y$

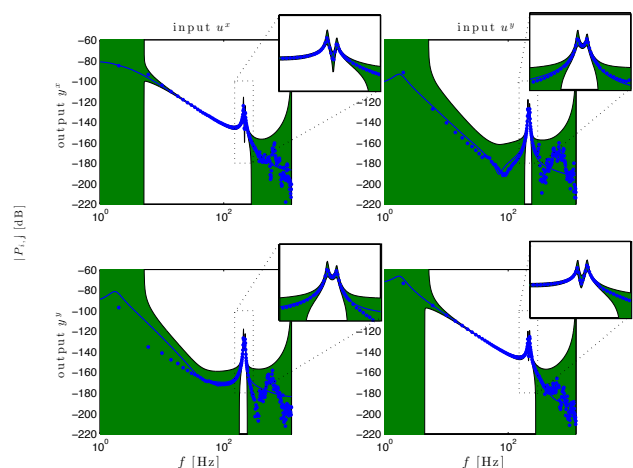
High-gain or low-gain controller?

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1e. Dealing with uncertainty <sup>(Oomen et al. 2014)</sup>

Models are always an approximation of reality

- ▶ explicit characterization of uncertainty
- ▶ leads to model set  $G_p = G + E$
- ▶  $E$ : unknown but bounded perturbation, e.g.,  $E = w\Delta$ ,  $\Delta \in \mathcal{B}\Delta$
- ▶ design a controller that works well for all candidate models  $G_p$ : design for RP



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## General control configuration

Norm-based control

Weighting filter design

$\mathcal{H}_\infty$  Norm for Multivariable Systems

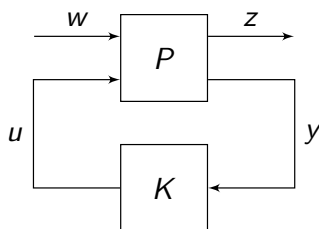
$\mathcal{H}_\infty$  Controller Synthesis

Summary and reading

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## General control configuration

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### General control configuration

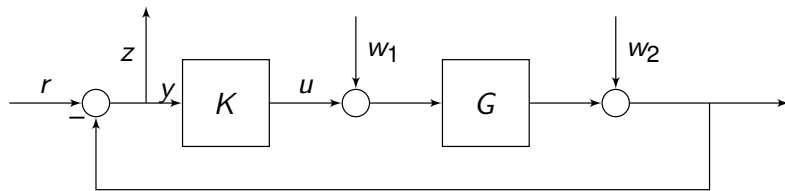
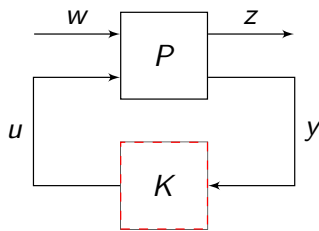
- ▶  $w$ : (weighted) exogenous inputs
- ▶  $z$ : (weighted) exogenous outputs
- ▶  $y$ : measured variables
- ▶  $u$ : manipulated variables

Control goal: design  $K$  such that the closed-loop norm from  $w$  to  $z$  is minimized

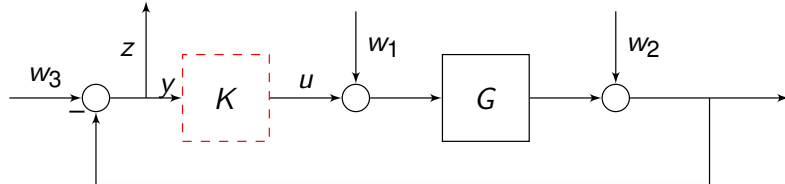
- ▶  $z$  and  $y$  need not be equal
- ▶ dimensions of  $y$  and  $u$  need not be equal:  $K$  may be MIMO and nonsquare

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## Putting any problem into the general control configuration

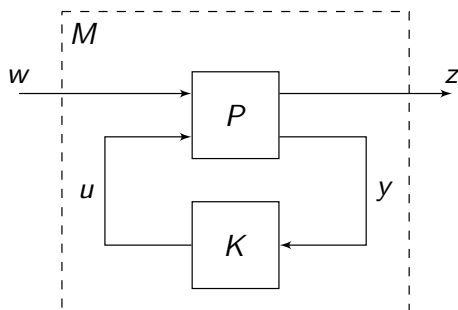


Set  $w_3 = r$ , and remove  $K$



What is  $P$ ?

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## Control goal

- design  $K$  such that a norm from  $w$  to  $z$  is minimized
- equivalent to minimizing a norm of  $M$ : norm-based control
- ideally:  $\|M\| = 0$

## Linear Fractional Transformation (LFT)

$$M = \mathcal{F}_l(P, K)$$

$$\begin{bmatrix} z \\ y \end{bmatrix} = \begin{bmatrix} P_{11} & P_{12} \\ P_{21} & P_{22} \end{bmatrix} \begin{bmatrix} w \\ u \end{bmatrix}$$

$$M = P_{11} + P_{12}K(I - P_{22}K)^{-1}P_{21}$$

How to derive  $M$ ?

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General control configuration

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$\mathcal{H}_\infty$  Norm for Multivariable Systems

$\mathcal{H}_\infty$  Controller Synthesis

Summary and reading

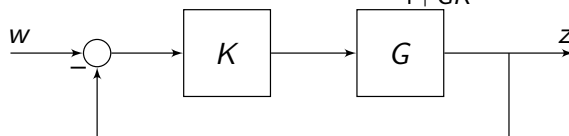
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## Norm-based control

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### Norms to quantify control goals

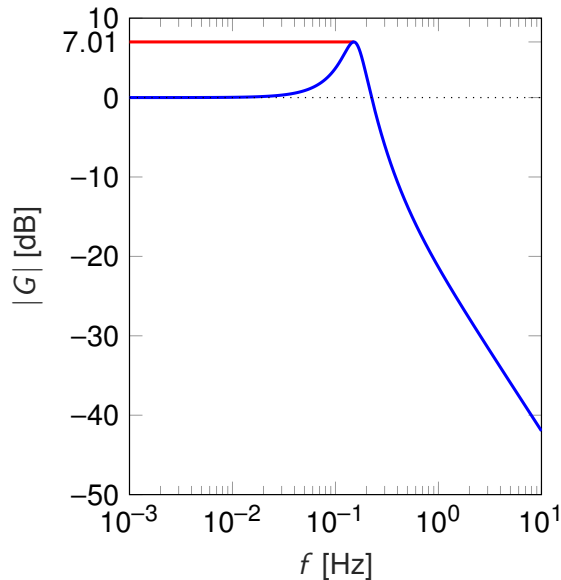
- consider scalar  $w, z$ , with  $M = \frac{GK}{1+GK}$



- $\mathcal{H}_2$  norm for stable and strictly proper  $M$ :  $\|M\|_2 = \left( \frac{1}{2\pi} \int_{-\infty}^{\infty} |M(j\omega)|^2 d\omega \right)^{\frac{1}{2}}$
- $\mathcal{H}_\infty$  norm for stable and proper  $M$ :  $\|M\|_\infty = \sup_{\omega} |M(j\omega)|$
- $\mathcal{H}_\infty$  norm is limit case of  $\mathcal{H}_p$  norm:  $\sup_{\omega} |M(j\omega)| = \lim_{p \rightarrow \infty} \left( \int_{-\infty}^{\infty} |M(j\omega)|^p d\omega \right)^{\frac{1}{p}}$

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## Norms to quantify control goals



## Interpretation of norms

- ▶  $\|M\|_{\infty} = \sup_{\omega} |M(j\omega)| = 7.01$ 
  - ▶ peak magnitude
  - ▶ 'worst-case' frequency
- ▶  $\|M\|_2 = \left( \frac{1}{2\pi} \int_{-\infty}^{\infty} |M(j\omega)|^2 d\omega \right)^{\frac{1}{2}} = 1.11$ 
  - ▶ 'surface' under magnitude plot (square root of squared surface)
  - ▶ 'all' frequency

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## $\mathcal{H}_{\infty}$ is suitable for both performance and robustness control goals

- ▶ performance: enables loop-shaping
  - ▶ open-loop shaping (McFarlane & Glover 1990) (Vinnicombe 2001)
  - ▶ closed-loop shaping (van de Wal et al. 2002)
- ▶ robustness: enables quantifying model uncertainty in the frequency domain

## $\mathcal{H}_2$

- ▶ performance: ideal for disturbance attenuation (Boeren et al. 2018)
- ▶ robustness: hard to enforce, LQG control is very similar to  $\mathcal{H}_2$  (Skogestad & Postlethwaite 2005, Section 9.3.3)

### Guaranteed Margins for LQG Regulators

JOHN C. DOYLE

*Abstract*—There are none.

#### INTRODUCTION

Considerable attention has been given lately to the issue of robustness of linear-quadratic (LQ) regulators. The recent work by Safonov and

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General control configuration

Norm-based control

Weighting filter design

$\mathcal{H}_\infty$  Norm for Multivariable Systems

$\mathcal{H}_\infty$  Controller Synthesis

Summary and reading

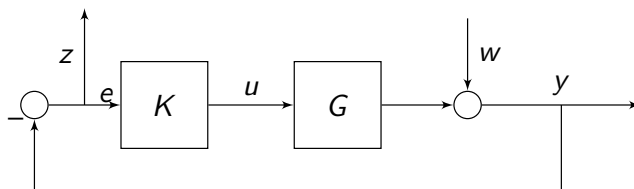
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## Weighting filter design

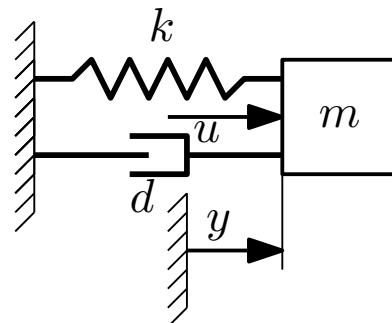
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### Example

- ▶ consider  $G = \frac{1}{ms^2 + ds + k}$
- ▶ interconnection structure



- ▶ thus  $z = Mw$ , with  $M = -\frac{1}{1+GK}$
- ▶ question: compute  $K^{\text{opt}} = \arg \min \|M\|_\infty$



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## Loopshaping design

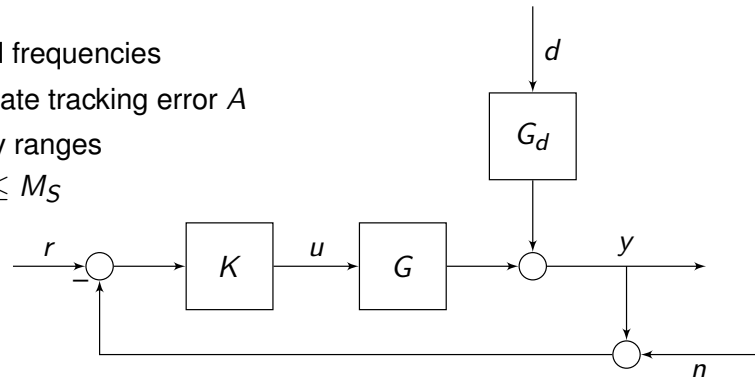
$$e = y - r = -\frac{1}{1 + GK} r + \frac{1}{1 + GK} G_d d - \frac{GK}{1 + GK} n$$

Specifications for  $S$  (note the definition of  $e$ !)

1. minimum bandwidth  $f_{BW}$
2. maximum tracking error at selected frequencies
3. system type or maximum steady-state tracking error  $A$
4. shape of  $S$  over selected frequency ranges
5. maximum peak magnitude  $\|S\|_\infty \leq M_S$ 
  - $GM \geq \frac{M_S}{M_S - 1}$ ,  $PM \geq \frac{1}{M_S} \cdot \frac{180}{\pi}$

Ideally:

$$e = 0 \cdot r + 0 \cdot d - 0 \cdot n$$

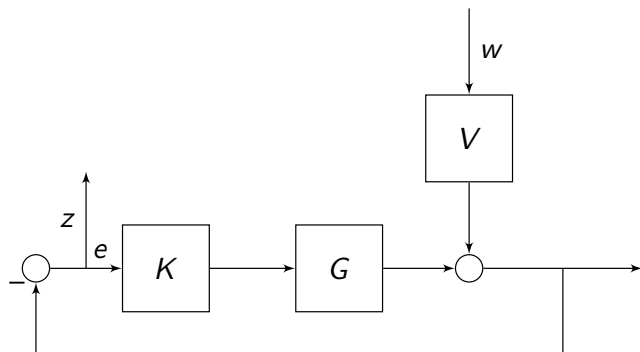


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# Weighting filter design

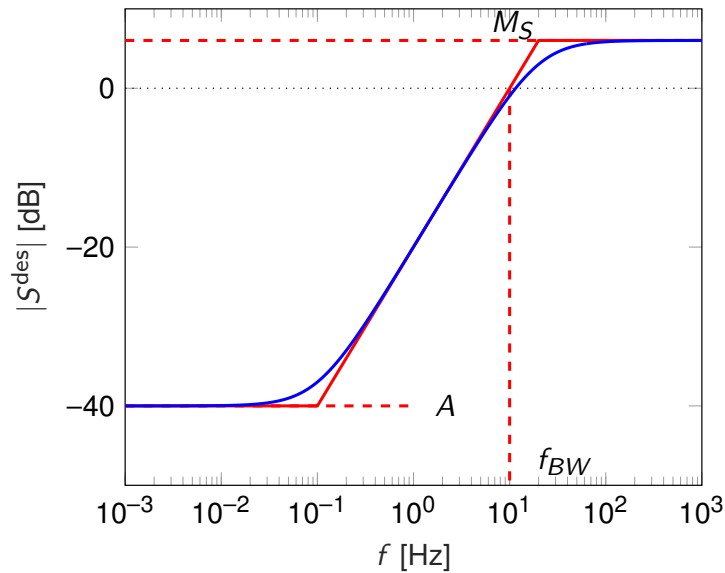
## Loopshaping design

- idea: specify  $|S(j\omega)|$  by  $|S^{\text{des}}(j\omega)|$
- then  $|S(j\omega)| < |S^{\text{des}}(j\omega)| \Leftrightarrow \left| \frac{S(j\omega)}{S^{\text{des}}(j\omega)} \right| < 1$
- from  $z = -SVw$ , set  $V = \frac{1}{S^{\text{des}}}$
- so that  $\left| \frac{S(j\omega)}{S^{\text{des}}(j\omega)} \right| < 1 \Leftrightarrow |S(j\omega)V(j\omega)| < 1$
- next,  $|S(j\omega)V(j\omega)| < 1 \forall \omega \Leftrightarrow \|SV\|_\infty < 1$



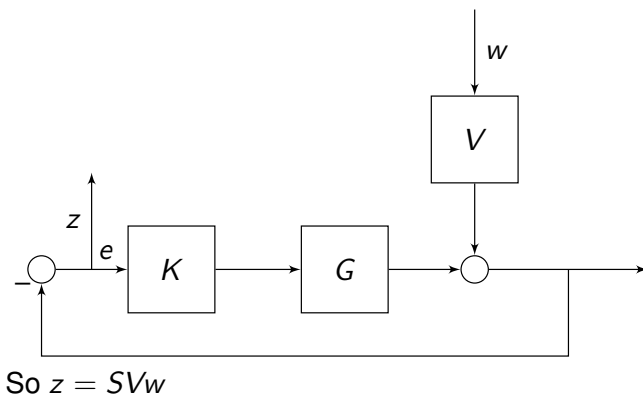
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### Example $V(s)$



$$S^{\text{des}} = V^{-1} = \frac{\frac{s}{M_S} + 2\pi f_{BW}}{s + 2\pi f_{BW}A}$$

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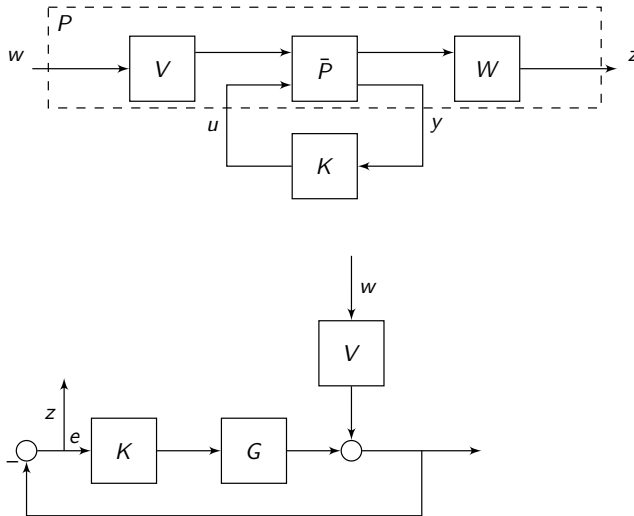


## Control goals

- $\mathcal{H}_\infty$ -sub-optimal design: compute a stabilizing  $K$  such that  $\|SV\|_\infty < 1$
- $\mathcal{H}_\infty$ -optimal design: compute a stabilizing  $K$  such that  $\|SV\|_\infty$  is minimized

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## Weighting filters in the general control configuration



## Approach

- absorb weights  $W$ ,  $V$  into  $M$
- goal:  $K^{\text{opt}} = \arg \min_K \|\mathcal{F}_I(P, K)\|_{\infty}$

## Sensitivity example

- $W = 1$ ,  $V = \frac{1}{S_{\text{des}}}$
- $M = -SV$

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General control configuration

Norm-based control

Weighting filter design

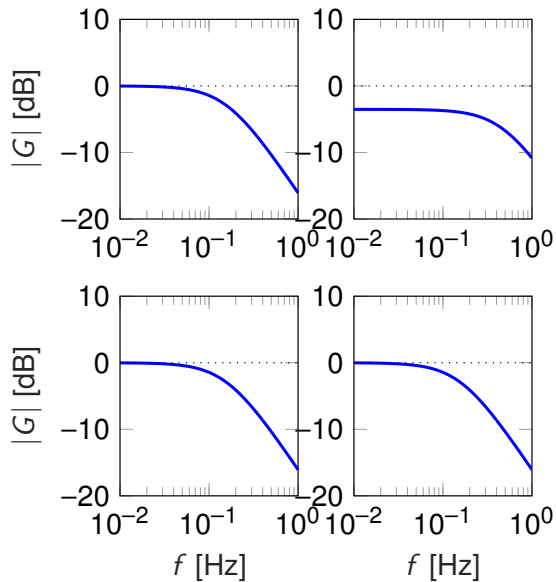
$\mathcal{H}_{\infty}$  Norm for Multivariable Systems

$\mathcal{H}_{\infty}$  Controller Synthesis

Summary and reading

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## Bode diagram



## Multivariable systems

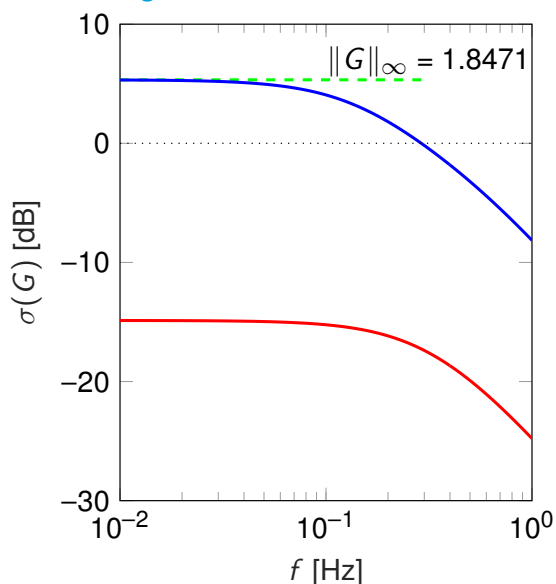
$$G(s) = \begin{bmatrix} \frac{1}{s+1} & \frac{2}{s+3} \\ \frac{1}{s+1} & \frac{1}{s+1} \end{bmatrix}$$

## System norms

- SISO case:  $\|G\|_\infty = \sup_{\omega} |G(j\omega)|$
- how to generalise to MIMO?

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## Bode diagram



## Multivariable systems

$$G(s) = \begin{bmatrix} \frac{1}{s+1} & \frac{2}{s+3} \\ \frac{1}{s+1} & \frac{1}{s+1} \end{bmatrix}$$

## System norms

- SISO case:  $\|G\|_\infty = \sup_{\omega} |G(j\omega)|$
- MIMO case:  $\|G\|_\infty = \sup_{\omega} \bar{\sigma}(G(j\omega))$
- interpretation  $\mathcal{H}_\infty$ :
  - worst-case frequency, worst-case direction
- interpretation  $\mathcal{H}_2$ :
  - average frequency, average direction
  - see (Skogestad & Postlethwaite 2005, Sec. 4.10.1)
- scaling-dependent

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General control configuration

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$\mathcal{H}_\infty$  Norm for Multivariable Systems

$\mathcal{H}_\infty$  Controller Synthesis

Summary and reading

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## $\mathcal{H}_\infty$ Controller Synthesis

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### $\mathcal{H}_\infty$ synthesis

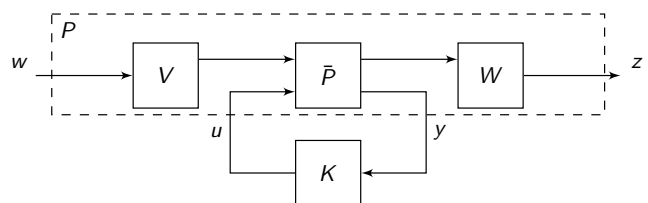
- $P(s)$  is input to software, with

$$\begin{bmatrix} z \\ y \end{bmatrix} = P \begin{bmatrix} w \\ u \end{bmatrix}$$
$$P \stackrel{s}{=} \left[ \begin{array}{c|cc} A & B_1 & B_2 \\ \hline C_1 & D_{11} & D_{12} \\ C_2 & D_{21} & D_{22} \end{array} \right]$$

- available software

- Matlab Robust Control Toolbox
- Matlab  $\mu$ -Analysis and Synthesis Toolbox (old)
- Matlab LMI Control Toolbox (old)
- LMI Parser & Solver (free versions available, e.g., YALMIP, CVX)

### General control configuration



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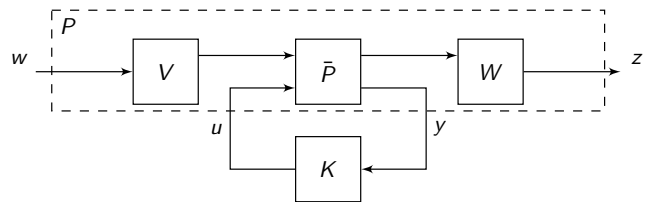
## $\mathcal{H}_\infty$ synthesis

### ► Assumptions on

$$P \stackrel{s}{=} \left[ \begin{array}{c|cc} A & B_1 & B_2 \\ \hline C_1 & D_{11} & D_{12} \\ C_2 & D_{21} & D_{22} \end{array} \right]$$

- $(A, B_2)$  stabilizable
  - $V$  must be stable
- $(C_2, A)$  detectable
  - $W$  must be stable
- $D_{12}$  must have full column rank
  - penalise control inputs to ensure proper and realizable controllers
- $D_{21}$  must have full row rank
  - all measurements are corrupted by noise to ensure proper and realizable controllers
- several more: see (Skogestad & Postlethwaite 2005, Sec. 9.3.1)

## General control configuration



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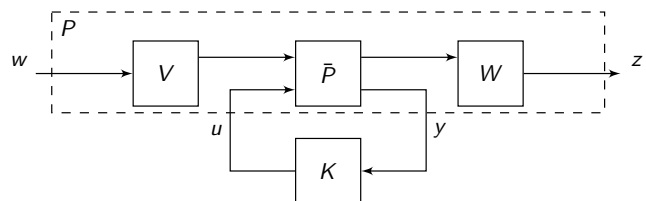
## $\mathcal{H}_\infty$ synthesis

### ► $\mathcal{H}_\infty$ synthesis of the optimal controller:

$$\min_{K \text{ stabilizing}} \|\mathcal{F}_I(P, K)\|_\infty$$

- suboptimal solutions
  - in practice computationally and theoretically simpler
  - $\|\mathcal{F}_I(P, K)\|_\infty < \gamma$
- bisection:
  - given some  $\gamma$ , compute stabilizing  $K$  such that  $\|\mathcal{F}_I(P, K)\|_\infty < \gamma$
  - if it exists, decrease  $\gamma$
  - if it does not exist, increase  $\gamma$
  - continue until tolerance on  $\gamma$  is below threshold

## General control configuration



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### Reliable $\mathcal{H}_\infty$ synthesis via Two-Riccati approach<sup>(Doyle et al. 1989)</sup>

Let the assumptions of Slide 27 be satisfied. Then, a stabilizing controller such that  $\|\mathcal{F}_I(P, K)\|_\infty < \gamma$  exists if and only if

1.  $X_\infty \succeq 0$  is a solution to the algebraic Riccati equation

$$A^T X_\infty + X_\infty A + C_1^T C_1 + X_\infty (\gamma^{-2} B_1 B_1^T - B_2 B_2^T) X_\infty = 0$$

such that  $\operatorname{Re} \left( \lambda_i \left( A + (\gamma^{-2} B_1 B_1^T - B_2 B_2^T) X_\infty \right) \right) < 0 \forall i$

2.  $Y_\infty \succeq 0$  is a solution to the algebraic Riccati equation

$$A Y_\infty + Y_\infty A^T + B_1 B_1^T + Y_\infty (\gamma^{-2} C_1^T C_1 - C_2^T C_2) Y_\infty = 0$$

such that  $\operatorname{Re} \left( \lambda_i \left( A + Y_\infty (\gamma^{-2} C_1^T C_1 + C_2^T C_2) \right) \right) < 0 \forall i$

3.  $\rho(X_\infty Y_\infty) < \gamma^2$  Then, all controllers are parameterized as  $K = \mathcal{F}_I(K_c, Q)$ , for any  $Q$  that satisfies  $\|Q\|_\infty < \gamma$ , and  $K_c$  is the central controller.

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### Reliable $\mathcal{H}_\infty$ synthesis via Two-Riccati approach<sup>(Doyle et al. 1989)</sup>

- ▶ state dimension of  $K_c$  is identical to  $P$ 
  - ▶ keep order  $G$ ,  $V$ , and  $W$  small
  - ▶ or use controller order reduction afterwards
- ▶ the feedback interconnection of  $K_c$  and  $P$  is guaranteed to be stable
- ▶ stability of  $K_c$  cannot be guaranteed
- ▶  $K_c$  is typically a centralized controller
- ▶ enforcing additional structure in  $K_c$  typically leads to a nonconvex synthesis
  - ▶ e.g., decentralized

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General control configuration

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$\mathcal{H}_\infty$  Norm for Multivariable Systems

$\mathcal{H}_\infty$  Controller Synthesis

Summary and reading

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## Summary and reading

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### Take-home messages

- ▶ general control configuration: fits any control problem
- ▶ automated synthesis algorithms available
- ▶ control objective must be translated into a norm
- ▶ weighting filters are essential
- ▶ often uses parametric model of system

### Next

- ▶ how to incorporate the model and model errors?
- ▶ how to specify weighting filters for motion systems?

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- Boeren, F., Blanken, L., Bruijnen, D. & Oomen, T. (2018), 'Optimal estimation of rational feedforward controllers: An instrumental variable approach and noncausal implementation on a wafer stage', *Asian Journal of Control* **20**(1), 1–18.
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