## SERVICE REPORT PREVENTIVE **MAINTENANCE** PRECISION AIR HANDLING UNIT (PAHU)

FORM	NO.

		_			_			_	Tipe Form PM03
Loka	asi : LT3	Model Unit :			Team Eng	ineer List :		Date : 202	4-07-28 03:22:12
Cod	e unit :	No. Seri :						Start PM:	
Non	nor Unit :	Periode :						Close PM	:
CHI	ECKLIST TEAM BRIEFII	NG							
INT	ENSIVE SAFETY BRIEFING	GTEAM? OK?	NOT OK						
Α	Filter Section								
	Item Checked	Spec. Range / Cond. Std.	Actual	Checked	ltem (	Checked	Spec. Range		Actual Checked
	1. Check/Replace filters	Clean or Dirty	Cl	ean	pan	ondensate	Clean or Dirty		Clean
	2. Grille area unrestricted	Ok or No	C	0k	6. Clean trap in condensate drain  7. Check/Test filter-clog switch		Clean or Dirty		Clean
	3. Wipe section clean	Clean or Dirty	Cl	ean			Ok or No		Ok
	4. Coil clean	Clean or Dirty	Cl	ean	_	operation			
В	Blower Section								
	Item Checked	Spec. Range /		wer 1	_	wer 2		wer 3	Keterangan
		Cond. Std.	Before	After	Before	After	Before	After	
	1. Mounting bolts tight	Ok or No	OK	OK	OK	OK	OK	OK	OK
	2. Fan-guard bolts tight	Ok or No	OK	OK	OK	OK	OK	OK	OK
	3. Impeller spins freely	Ok or No	OK	OK	OK	OK	OK	OK	OK
	4. Check/Test air sail switch	Ok or No	OK	OK	OK	OK	OK	OK	OK
	5. Motor amp draw	FLA L1 = A	L1	L1	L1	L1	L1	L1	1
	Compare to	FLA L2 = A	L2	L2	L2	L2	L2	L2	1
	nameplateamps	FLA L3 = A	L3	L3	L3	L3	L3	L3	1
	6. Check belt tension and	Ok or No	Ok	Ok	Ok	Ok	Ok	Ok	Ok
	condition								
	7. Check sheave/pulley	Ok or No	Ok	Ok	Ok	Ok	Ok	Ok	Ok
<u>C</u>	Reheat								
	Item Checked	Spec. Range /		ter 1 Heater 2			Heater 3		- Keterangan
		Cond. Std.	Before	After	Before	After	Before	After	
	Reheat amp draw     Check Heater	FLA = A 18-22 ohm	1	1	1	1	1	1	1
	Resistance								
	3. Inspect elements	Ok or No	Ok	Ok	Ok	Ok	Ok	Ok	Ok
	4. Check TemperatureHeater	max 90 ?C	Ok	Ok	Ok	Ok	Ok	Ok	Ok
	5. Check wire connections	Ok or No							
D	Steam Generating Hum	nidifier							
	Item Checked	Spec. Range	Actual	Checked		Item Checke	ed	Spec. Range	Actual Checked
	1. Humidifier amp draw	A			4. Check hose	condition o	f steam	Ok or No	
	2. Check drain valve/drain lines/trap for damage/clogs/leaks	Ok or No			5. Clean strainer			Ok or No	
	3. Check water fill valve and all supply lines/connection for	Ok or No			6. Check humidifier b (Boiler tank)		ottle	Ok or No	
	leaks					operation of	f	Ok or No	
E	Electrical Panel								

	Item Checked	Spec. Range /	Actual Checked			Keterangan	
		Cond. Std.	Before	One	After		J
	1. Check fuses	Ok or No					
	2. Check contactors for	Oli an Na	,		,		
	pitting (Replace if pitted)	Ok or No					
	3. Check/Re-torque wire	Ok or No					
	connections	OK OF 140			ı		
Е	Electrical Panel						
	Item Checked	Spec. Range /			tual		Keterangan
		Cond. Std.	Before	Checked After			
	4. Voltage Line to		20.0.0		Aitei		
	Neutral	220 + 10%	L1/L2/L3 =	V	L1/L2/L3 =V		
	Ground						
	5. Voltage Line to Line	380 + 10%	L1L2/L2L3/L1L3 =	V	L1L2/L2L3/L1L3 =	V	
	6. Frequency	50 + 10%	F =	Hz	F =	Hz	
F	Controls	00 / 10/0					
	Item Checked	Spec. Range / Cond. Std.	Actual Checked	It	tem Checked	Spec. Range	Actual Checked
	1. Check/Verify controloperation	Ok or No		3. Check/T device	est water-detection	Ok or No	
	2. Check/Test changeover device	Ok or No		4. Check/Test CAN connection between indoor and outdoor units		Ok or No	
G	Chiled Water						
	Item Checked	Spec. Range	Actual Checked	Item Checked		Spec. Range	Actual Checked
	1. Check Water Temperature / Pressure In	?C Psi		5. Check Valve in & Out Chilled Water (No Corrosion, No Leaks)		Ok or No	
	2. Check Temperature / Pressure Out	?C		6. Clean outside valve & Pipe		Clean	
	riessule Out	Psi				or Dirty	
	3. Clean Pressure gauge	G		7. Clean Strainer		Clean	
	& Tamananatura Causa	Clean or Dirty				or	
	Temperature Gauge 4. Check motorize valve	Ok or No				Dirty	
-	General Function	OK OF NO		8. Check Pipe Insulation		Ok or No	
111	Item Checked	Spec. Range	Actual Checked	Item Checked		Spec. Range	Actual Checked
	1. Cooling Test	Ok or No		4. Dehumi	dification Test	Ok or No	
_	2. Heating Test	Ok or No		5. Alarm T		Ok or No	
	3. Humidification Test	Ok or No					
	Room Condition						
	Item Checked	Spec. Range	Actual Checked	Item Checked		Spec. Range	Actual Checked
	1. Temperature	?C		2. Humidity		%	
	NOTES						
Tem	uan :						
Rek	Rekomendasi : RESUME						

JOB COMPLETED ? ? YES	? NO, please check on NOTES	RUNNING HOURS :			
APPROVAL SIGNING					
Approved by	Verified By	Service By			
ISS,	Supervisor,	Team Leader/Staf,			
()	()	()			
No. HP.	No. HP.	()			
110.111.	INO. III .	No. HP.			

Keterangan : Lembar 1 untuk Teknisi; Lembar 2 untuk User; Lembar 3 Arsip Kantor