

SERVICE REPORT PREVENTIVE MAINTENANCE PRECISION AIR HANDLING UNIT (PAHU)							FORM NO.		
Tipe Form PM03									
Lokasi : LT3		Model Unit :		Team Engineer List :		Date : 2024-07-28 03:22:12			
Code unit :		No. Seri :				Start PM :			
Nomor Unit :		Periode :				Close PM :			
CHECKLIST TEAM BRIEFING									
INTENSIVE SAFETY BRIEFING TEAM ? OK ? NOT OK									
A Filter Section									
	Item Checked	Spec. Range / Cond. Std.	Actual Checked	Item Checked	Spec. Range	Actual Checked			
	1. Check/Replace filters	Clean or Dirty	Clean	5. Clean condensate pan	Clean or Dirty	Clean			
	2. Grille area unrestricted	Ok or No	Ok	6. Clean trap in condensate drain	Clean or Dirty	Clean			
	3. Wipe section clean	Clean or Dirty	Clean	7. Check/Test filter-clog switch operation	Ok or No	Ok			
	4. Coil clean	Clean or Dirty	Clean						
B Blower Section									
	Item Checked	Spec. Range / Cond. Std.	Blower 1		Blower 2		Blower 3		Keterangan
			Before	After	Before	After	Before	After	
	1. Mounting bolts tight	Ok or No	OK	OK	OK	OK	OK	OK	OK
	2. Fan-guard bolts tight	Ok or No	OK	OK	OK	OK	OK	OK	OK
	3. Impeller spins freely	Ok or No	OK	OK	OK	OK	OK	OK	OK
	4. Check/Test air sail switch	Ok or No	OK	OK	OK	OK	OK	OK	OK
	5. Motor amp draw • Compare to nameplate amps	FLA L1 =..... A	L1	L1	L1	L1	L1	L1	1
		FLA L2 =..... A	L2	L2	L2	L2	L2	L2	1
		FLA L3 =..... A	L3	L3	L3	L3	L3	L3	1
	6. Check belt tension and condition	Ok or No	Ok	Ok	Ok	Ok	Ok	Ok	Ok
	7. Check sheave/pulley	Ok or No	Ok	Ok	Ok	Ok	Ok	Ok	Ok
C Reheat									
	Item Checked	Spec. Range / Cond. Std.	Heater 1		Heater 2		Heater 3		Keterangan
			Before	After	Before	After	Before	After	
	1. Reheat amp draw	FLA =..... A	1	1	1	1	1	1	1
	2. Check Heater Resistance	18-22 ohm	1	1	1	1	1	1	1
	3. Inspect elements	Ok or No	Ok	Ok	Ok	Ok	Ok	Ok	Ok
	4. Check Temperature Heater	max 90 ?C	1	1	1	1	1	1	1
	5. Check wire connections	Ok or No	Ok	Ok	Ok	Ok	Ok	Ok	Ok
D Steam Generating Humidifier									
	Item Checked	Spec. Range	Actual Checked	Item Checked	Spec. Range	Actual Checked			
	1. Humidifier amp draw A	1	4. Check condition of steam hose	Ok or No	Clean			
	2. Check drain valve/drain lines/trap for damage/clogs/leaks	Ok or No	Ok	5. Clean strainer	Ok or No	Clean			
	3. Check water fill valve and all supply lines/connection for leaks	Ok or No	Clean	6. Check humidifier bottle (Boiler tank)	Ok or No	Clean			
				7. Check operation of humidifier	Ok or No	Ok			
E Electrical Panel									

	Item Checked	Spec. Range / Cond. Std.	Actual Checked		Keterangan
			Before	After	
	1. Check fuses	Ok or No	Ok	Ok	Ok
	2. Check contactors for pitting (Replace if pitted)	Ok or No	Ok	Ok	Ok
	3. Check/Re-torque wire connections	Ok or No	Ok	OK	OK

E Electrical Panel

	Item Checked	Spec. Range / Cond. Std.	Actual Checked		Keterangan
			Before	After	
	4. Voltage Line to Neutral Ground	220 + 10%	L1/L2/L3 = V	L1/L2/L3 = V	
	5. Voltage Line to Line	380 + 10%	L1L2/L2L3/L1L3 = V	L1L2/L2L3/L1L3 = V	
	6. Frequency	50 + 10%	F = Hz	F = Hz	

F Controls

	Item Checked	Spec. Range / Cond. Std.	Actual Checked	Item Checked	Spec. Range	Actual Checked
	1. Check/Verify control operation	Ok or No		3. Check/Test water-detection device	Ok or No	
	2. Check/Test changeover device	Ok or No		4. Check/Test CAN connection between indoor and outdoor units	Ok or No	

G Chilled Water

	Item Checked	Spec. Range	Actual Checked	Item Checked	Spec. Range	Actual Checked
	1. Check Water Temperature / Pressure In ?C Psi		5. Check Valve in & Out Chilled Water (No Corrosion, No Leaks)	Ok or No	
	2. Check Temperature / Pressure Out ?C Psi		6. Clean outside valve & Pipe	Clean or Dirty	
	3. Clean Pressure gauge & Temperature Gauge	Clean or Dirty		7. Clean Strainer	Clean or Dirty	
	4. Check motorize valve	Ok or No		8. Check Pipe Insulation	Ok or No	

H General Function

	Item Checked	Spec. Range	Actual Checked	Item Checked	Spec. Range	Actual Checked
	1. Cooling Test	Ok or No		4. Dehumidification Test	Ok or No	
	2. Heating Test	Ok or No		5. Alarm Test	Ok or No	
	3. Humidification Test	Ok or No				

I Room Condition

	Item Checked	Spec. Range	Actual Checked	Item Checked	Spec. Range	Actual Checked
	1. Temperature ?C		2. Humidity %	

NOTES

Temuan :

Rekomendasi :

RESUME

