

**SERVICE REPORT PREVENTIVE
MAINTENANCE
AIR HANDLING UNIT (AHU)**

FORM NO.
AHU-PM-11-24-00004

Tipe Form PM09

Lokasi : LT3	Model Unit :	Team Engineer List : asd	Date :2024-11-15
Code unit : asd	No. Seri : asd		Start PM : 13:22
Nomor Unit :	Periode :		Close PM :

CHECKLIST TEAM BRIEFING

INTENSIVE SAFETY BRIEFING TEAM

? OK

? NOT OK

A Filter AHU

Item Checked	Standart Condition	Freq. (month)	Actual Checked		Remark
			Before	After	
1. Check Pressure Different in/out PreFilter	30-100 pa	1M	1	2	2
2. Check Pressure Different in/out BagFilter (Pocket Filter)	70-225 pa	1M	22	2	2
3. Cleaning Pre Filter	Clean	1M	2	2	2
4. Cleaning Bag Filter	Clean	1M	2	2	2
5. Replace Pre Filter	3 Month	3M	2	2	2
6. Replace Bag Filter	248 pa	3M	2	2	2

B Cooling Coil

Item Checked	Standart Condition	Freq. (month)	Actual Checked		Remark
			Before	After	
1. Check Pressure Different in/out Cooling Coil	30-100 pa	1M	2	2	2
2. Check temperature Cooling Coil	10-12°C	1M	2	2	2
3. Inspect Temperature Water in & out	Delta T 3-5°C	1M	2	2	2
4. Inspect Pressure Water in & out	D.P 0,5 - 1 Bar	1M	2	2	2
5. Inspect Manual valve	Normal	1M	2	2	2
6. Inspect Motorize Valve	Normal	1M	2	2	2
7. Cleaning Cooling Coil	Clean	3M	2	2	2
8. Check air velocity	2,5 m/s	3M	2	2	2
9. Replace Snap ring Motorize valve	3 Month	3M	2	2	2
10. Cleaning Strainer	Clean	3 M	2	2	2

C Heating Coil

Item Checked	Standart Condition	Freq. (month)	Actual Checked		Remark
			Before	After	
1. Check Pressure Different in/out Heating Coil	30-100 pa	1M	2	2	2
2. Check temperature Heating Coil	10-12°C	1M	2	2	2
3. Inspect Temperature Water in & out	Delta T 3-5°C	1M	2	2	2
4. Inspect Pressure Water in & out	D.P 0,5 - 1 Bar	1M	2	2	2
5. Inspect Manual valve	Normal	1M	2	2	2
6. Inspect Motorize Valve	Normal	1M	2	2	2
7. Cleaning Heating Coil	Clean	3M	2	2	2
8. Check air velocity	2,5 m/s	3M	2	2	2
9. Replace Snap ring Motorize valve	3 Month	3M	2	2	2

D Blower AHU

Item Checked	Standart Condition	Freq. (month)	Actual Checked		Remark
			Before	After	
1. Check V-Belt Condition	Kondisi Bagus	1M	2	2	2
2. Check V-Belt Tension	2,7-4,1 kgF	3M	2	2	2
3. Dressing V-Belt	Kondisi Bagus	3M	2	2	2
4. Replace V-Belt	6 Month	6M	2	2	2
5. Check Abrassion of Pulley	Normal	6M	2	2	2
6. Check Allignment of Pulley	Center	6M	2	2	2
7. Check Cover Blower	Kondisi Bagus	3M	2	2	2
8. Check blower condition	Normal	3M	2	2	2
9. Cleaning Blower	Clean	3M	2	2	2
10. Cleaning Cover Blower	Clean	3M	2	2	2
11. Check Motor Blower	Normal	3M	2	2	2
12. Cleaning Cover motor blower	Clean	3M	2	2	2
13. Check Temperature Motor blower	40-60°C	3M	2	2	2
14. Greasing Bearing Motor Blower & Pillow block Bearing		3M	2	2	2
15. Check Insulation Motor Blower	>50M?	12M	2	2	2

E Drain System						
	Item Checked	Standart Condition	Freq. (month)	Actual Checked		Remark
				Before	After	
	1. Inspect Basin	Kondisi Bagus	1M	2	2	2
	2. Cleaning Basin	Clean	1M	2	2	2
	3. Inspect U-Trap	Clean	1M	2	2	2
	4. Inspect Piping	Clean	1M	2	2	2
	5. Cleaning Piping	Clean	1M	2	2	2
E Control Panel						
	Item Checked	Standart Condition	Freq. (month)	Actual Checked		Remark
				Before	After	
	1. Inspect Panel Control Component	Kondisi Bagus	3M	2	2	2
	2. Cleaning Dust in the panel box	Clean	3M	2	2	2
	3. Check terminal tight	Kondisi Bagus	3M	2	2	2
F Checklist History PM						
	1. Checklist History PM OK					
NOTES						
Temuan :2						
Rekomendasi : 2						
RESUME						
JOB COMPLETED ? ?				please check on NOTES		RUNNING HOURS :
APPROVAL SIGNING						
Approved by ISS,		Verified By Supervisor,		Service By Team Leader/Staf,		
(_____) No. HP.		(_____) No. HP.		(_____) No. HP.		

Keterangan : Lembar 1 untuk Teknisi; Lembar 2 untuk User; Lembar 3 Arsip Kantor



Foto Equipment			
No	Gambar	Info	Keterangan
1		AHU1	Before

Foto Parameter			
No	Gambar	Info	Keterangan
1		AHU1	Before