## SERVICE REPORT PREVENTIVE MAINTENANCE PRECISION AIR HANDLING UNIT (PAHU)

FORM	NO.

Tipe Form PM03

									Tipe Form Fillus	
Loka	asi : LT3	Model Unit :			Team Engineer List :			Date: 2024-07-29 09:53:39		
Cod	e unit : 2	No. Seri : 2			1			Start PM:		
Non	nor Unit :	Periode :		1			Close PM	:		
CHI	ECKLIST TEAM BRIEFII	NG								
INTI	ENSIVE SAFETY BRIEFING	GTEAM?OK?	NOT OK							
Λ	Filter Section									
A	Filler Section	Spec. Range /								
	Item Checked	Cond. Std.	Actual	Checked	Item Checked		Spec	. Range	Actual Checked	
	4. OhaaldDawlaaa filtana		Dirty		5. Clean condensate pan 6. Clean trap in		Clean or Dirty		Clean	
	1. Check/Replace filters	Clean or Dirty								
	2. Grille area	Ol. an Na							Clean	
	unrestricted	Ok or No			condensate drain		Clean or Dirty			
	3. Wipe section clean	Clean or Dirty	Clo	ean	7. Check/	Test filter-		1	Ok	
	•	,			clog swite		Ok or No			
	4. Coil clean	Clean or Dirty	Clo	ean	operation					
В	<b>Blower Section</b>									
	Item Checked	Spec. Range /	Blov	ver 1	Blo	wer 2	Blower 3		- Keterangan	
		Cond. Std.	Before	After	Before	After	Before	After	rtotorungun	
	1. Mounting bolts tight	Ok or No	OK	OK	OK	OK	OK	OK	OK	
	2. Fan-guard bolts tight	Ok or No	OK	OK	OK	OK	OK	OK	OK	
	3. Impeller spins freely	Ok or No	OK	OK	OK	OK	OK	OK	OK	
	4. Check/Test air sail switch	Ok or No	OK	OK	OK	OK	OK	OK	OK	
	5. Motor amp draw	FLA L1 = A	L1	L1	L1	L1	L1	L1	11	
	Compare to	FLA L2 = A	L2	L2	L2	L2	L2	L2	11	
	nameplateamps	FLA L3 = A	L3	L3	L3	L3	L3	L3	11	
	6. Check belt tension	OLN.	Ok	Ok	Ok	Ok	Ok	Ok	Ok	
	and	Ok or No								
	condition									
	7. Check sheave/pulley	Ok or No	Ok	Ok	Ok	Ok	Ok	Ok	Ok	
С	Reheat									
	Item Checked	Spec. Range /			Heater 2		Heater 3		Keterangan	
		Cond. Std.	Before	After	Before	After	Before	After	1101010119011	
	1. Reheat amp draw	FLA = A	1	1	1	1	11	1	1	
	2. Check Heater Resistance	18-22 ohm	1	1	1	1	11	1	1	
	3. Inspect elements	Ok or No	Ok	Ok	Ok	Ok	Ok	Ok	Ok	
	4. Check	22.22	1	1	1	1	1	1	1	
	TemperatureHeater	max 90 ?C								
	5. Check wire	OLN.	Ok	Ok	Ok	Ok	Ok	Ok	Ok	
	connections	Ok or No								
D	Steam Generating Hum	nidifier								
	Item Checked	Spec. Range	Actual Checked  1  Ok  Clean		Item Checked  4. Check condition of steam hose			Spec. Range	Actual Checked	
	1. Humidifier amp draw	A						Ok or No	Clean	
	2. Check drain valve/drain lines/trap for damage/clogs/leaks	Ok or No			5. Clean s	strainer		Ok or No	Clean	
	3. Check water fill valve and all supply lines/connection for leaks	Ok or No			6. Check humidifier bottle (Boiler tank)			Ok or No	Clean	
					7. Check	operation of	f	Ok or No	Ok	

E Electrical Panel

Item Checked	Spec. Range / Cond. Std.	Actual Checked				Keterangan		
	Cond. Std.	Before			After			
1. Check fuses	Ok or No	Ok	Ok			Ok		
2. Check contactors for pitting (Replace if pitted)	Ok or No	Ok		Ok	Ok			
3. Check/Re-torque wire connections	Ok or No	Ok		Ok		Ok		
E Electrical Panel								
Item Checked	Spec. Range / Cond. Std.		Actual Checked			Keterangan		
		Before		After				
4. Voltage Line to Neutral Ground	220 + 10%	L1/L2/L3 =V L		L1/L2/L3 =V		1		
5. Voltage Line to Line	380 + 10%	L1L2/L2L3/L1L3 =	V	L1L2/L2L3/L1L3 =	V	1		
6. Frequency	50 + 10%	F =		F =		1		
F Controls	30 + 10%	F =	ПZ	F =	ПZ	-		
Item Checked	Spec. Range / Cond. Std.	Actual Checked	lt	tem Checked	Spec. Range	Actual Checked		
1. Check/Verify control operation	Ok or No	Ok	3. Check/T device	est water-detection	Ok or No	Ok		
2. Check/Test changeoverdevice	Ok or No	Ok	4. Check/Test CAN connection between indoor and outdoor units		Ok or No	Ok		
G Chiled Water								
Item Checked	Spec. Range	Actual Checked	Item Checked  5. Check Valve in & Out Chilled Water (No Corrosion, No Leaks)  6. Clean outside valve & Pipe  7. Clean Strainer		Spec. Range	Actual Checked		
1. Check Water Temperature / Pressure In	?C Psi	1			Ok or No	Ok		
2. Check Temperature / Pressure Out	?C	1			Clean	Clean		
3. Clean Pressure gauge & Temperature Gauge	Clean or Dirty	Clean			Dirty Clean or	Clean		
4. Check motorize valve	Ok or No	Ol-	9 Chack Bine Inculation		Dirty Ok or No	Ok		
H General Function	OK OF INO	Ok 8. Check Pipe Insulation		OK OF NO	OK			
Item Checked	Spec. Range	Actual Checked	It	tem Checked	Spec. Range	Actual Checked		
1. Cooling Test	Ok or No	&Ok	4. Dehumi	dification Test	Ok or No	Ok		
2. Heating Test	Ok or No	Ok	5. Alarm T	est	Ok or No	Ok;		
3. Humidification Test	Ok or No	Ok						
Room Condition Item Checked	Spec. Range	Actual Checked	It	tem Checked	Spec. Range	Actual Checked		
1. Temperature	1 C	1	2. Humidit	y	1%	1		
NOTES  Temuan : 1								
		Rekomendasi :1						
Rekomendasi :1								

JOB COMPLETED ? ? Yes	RUNNING HOURS	:1
	APPROVAL SIGNING	
Approved by	Approved by Verified By	
ISS,	Supervisor,	Team Leader/Staf,
()	()	()
No. HP.	No. HP.	No. HP.

No. HP.

Keterangan : Lembar 1 untuk Teknisi; Lembar 2 untuk User; Lembar 3 Arsip Kantor