

Variable name	Variable kind Data type		(Memory allocation) (Initial value)			
CONV	VAR	BOOL	AT %QX0.2.10			
EJECT	VAR	BOOL	AT %QX0.2.8			
EJECT_RETURN	VAR	BOOL	AT %QX0.2.9			
EMG	VAR	BOOL	AT %IX0.1.11			
END	VAR	BOOL	AT %IX0.0.14			
GANTI	VAR	BOOL	AT %IX0.1.12			
INS_BT	VAR	BOOL				
INS_RET_BT	VAR	BOOL				
INSERT	VAR	BOOL	AT %QX0.2.6			
INSERT_RETURN	I VAR	BOOL	AT %QX0.2.7			
INST0	VAR	FB Instance				
INST1	VAR	FB Instance				
INST10	VAR	FB Instance				
INST11	VAR	FB Instance				
INST12	VAR	FB Instance				
INST13	VAR	FB Instance				
INST14	VAR	FB Instance				
INST15	VAR	FB Instance				
INST16	VAR	FB Instance				
INST17	VAR	FB Instance				
INST18	VAR	FB Instance				
INST19	VAR	FB Instance				
INST2	VAR	FB Instance				
INST20	VAR	FB Instance				
INST21	VAR	FB Instance				
	c:\gmwin 4\source\fat_siaplpdo\noname00.src 2022.1					
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Variable name	Variable kind	Data type	(Memory allocation) (Initial value)	
INST22	VAR	FB Instance		
INST23	VAR	FB Instance		
INST24	VAR	FB Instance		
INST3	VAR	FB Instance		
INST4	VAR	FB Instance		
INST5	VAR	FB Instance		
INST6	VAR	FB Instance		
INST7	VAR	FB Instance		
INST8	VAR	FB Instance		
INST9	VAR	FB Instance		
MAG	VAR	BOOL	AT %IX0.0.6	
PICK_CCW	VAR	BOOL	AT %QX0.3.6	
PICK_CW	VAR	BOOL	AT %QX0.3.7	
PICK_DOWN	VAR	BOOL	AT %QX0.3.9	
PICK_UP	VAR	BOOL	AT %QX0.3.8	
PROX	VAR	BOOL	AT %IX0.0.8	
RUNNING	VAR	BOOL	AT %QX0.3.11	
START	VAR	BOOL	AT %IX0.0.15	
STOP	VAR	BOOL	AT %QX0.3.13	
T_EXTEND	VAR	BOOL		
TAHAN ANGKAT		BOOL		
TRIG_VACUM	VAR	BOOL		
VACUM	VAR	BOOL	AT %QX0.3.10	
Y1	VAR	BOOL		
Y2	VAR	BOOL		
			c:\gmwin 4\source\fat_siaplpdo\noname00.src	2022.11.25
			⁰⁻ 1⁄4Ö	2

Variable name	Variable kind	Data type (Memory allocation) (Initial value)				
	c:\gmwin 4\source\fat_siaplpdo\noname00.src 2022.11.2					
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