

**Program**

**noname00.src**

Variable name	Variable kind	Data type	(Memory allocation) (Initial value)
AS_BACKWARD	VAR	BOOL	AT %IX0.0.1
AS_CCW	VAR	BOOL	AT %IX0.1.6
AS_CW	VAR	BOOL	AT %IX0.1.7
AS_DOWN	VAR	BOOL	AT %IX0.0.3
AS_DOWN_V	VAR	BOOL	AT %IX0.1.9
AS_DRILL_DOWN	VAR	BOOL	AT %IX0.1.4
AS_DRILL_UP	VAR	BOOL	AT %IX0.1.3
AS_EJECT	VAR	BOOL	AT %IX0.0.12
AS_EJECT_RETURN	VAR	BOOL	AT %IX0.0.13
AS_FORWARD	VAR	BOOL	AT %IX0.0.0
AS_GRIP	VAR	BOOL	AT %IX0.0.5
AS_INSERT	VAR	BOOL	AT %IX0.0.10
AS_INSERT_RETURN	VAR	BOOL	AT %IX0.0.11
AS_OPEN	VAR	BOOL	AT %IX0.0.4
AS_STOPPER_DOWN	VAR	BOOL	AT %IX0.1.1
AS_STOPPER_UP	VAR	BOOL	AT %IX0.1.0
AS_UP	VAR	BOOL	AT %IX0.0.2
AS_UP_V	VAR	BOOL	AT %IX0.1.8
AS_VACUUM	VAR	BOOL	AT %IX0.1.10
BACKWARD	VAR	BOOL	AT %QX0.2.1
BIRU_OUT1	VAR	BOOL	
BIRU_OUT2	VAR	BOOL	
BIRU_OUT3	VAR	BOOL	
BIRU_OUT4	VAR	BOOL	
BIRU_OUT5	VAR	BOOL	
BIRU_OUT6	VAR	BOOL	
BIRU1	VAR	BOOL	
BIRU2	VAR	BOOL	
BIRU3	VAR	BOOL	
BIRU4	VAR	BOOL	
BIRU5	VAR	BOOL	
BIRU6	VAR	BOOL	
CAPASITIVE	VAR	BOOL	AT %IX0.0.9
CCW	VAR	BOOL	AT %QX0.3.6
CNT_B1	VAR	BOOL	
CNT_B2	VAR	BOOL	
CNT_B3	VAR	BOOL	
CNT_B4	VAR	BOOL	
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Variable name	Variable kind	Data type	(Memory allocation) (Initial value)
CNT_B5	VAR	BOOL	
CNT_B6	VAR	BOOL	
CNT_H1	VAR	BOOL	
CNT_H2	VAR	BOOL	
CNT_H3	VAR	BOOL	
CNT_H4	VAR	BOOL	
CNT_H5	VAR	BOOL	
CNT_H6	VAR	BOOL	
CONVEYOR1	VAR	BOOL	AT %QX0.2.10
CONVEYOR2	VAR	BOOL	AT %QX0.3.4
CW	VAR	BOOL	AT %QX0.3.7
DOWN	VAR	BOOL	AT %QX0.2.3
DOWN_VACUUM	VAR	BOOL	AT %QX0.3.9
DRILL_DOWN	VAR	BOOL	AT %QX0.3.2
DRILL_ON	VAR	BOOL	AT %QX0.3.3
DRILL_UP	VAR	BOOL	AT %QX0.3.1
EJECT	VAR	BOOL	AT %QX0.2.8
EJECT_RETURN	VAR	BOOL	AT %QX0.2.9
END1	VAR	BOOL	AT %IX0.0.14
END2	VAR	BOOL	AT %IX0.1.5
FINGER_GRIP	VAR	BOOL	AT %QX0.2.4
FORWARD	VAR	BOOL	AT %QX0.2.0
HITAM_OUT1	VAR	BOOL	
HITAM_OUT2	VAR	BOOL	
HITAM_OUT3	VAR	BOOL	
HITAM_OUT4	VAR	BOOL	
HITAM_OUT5	VAR	BOOL	
HITAM_OUT6	VAR	BOOL	
HITAM1	VAR	BOOL	
HITAM2	VAR	BOOL	
HITAM3	VAR	BOOL	
HITAM4	VAR	BOOL	
HITAM5	VAR	BOOL	
HITAM6	VAR	BOOL	
INSERT	VAR	BOOL	AT %QX0.2.6
INSERT_RETURN	VAR	BOOL	AT %QX0.2.7
INST0	VAR	FB Instance	
INST1	VAR	FB Instance	
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Variable name	Variable kind	Data type	(Memory allocation)	(Initial value)
INST10	VAR	FB Instance		
INST11	VAR	FB Instance		
INST12	VAR	FB Instance		
INST13	VAR	FB Instance		
INST14	VAR	FB Instance		
INST15	VAR	FB Instance		
INST16	VAR	FB Instance		
INST17	VAR	FB Instance		
INST18	VAR	FB Instance		
INST19	VAR	FB Instance		
INST2	VAR	FB Instance		
INST20	VAR	FB Instance		
INST21	VAR	FB Instance		
INST22	VAR	FB Instance		
INST23	VAR	FB Instance		
INST24	VAR	FB Instance		
INST25	VAR	FB Instance		
INST26	VAR	FB Instance		
INST27	VAR	FB Instance		
INST28	VAR	FB Instance		
INST29	VAR	FB Instance		
INST3	VAR	FB Instance		
INST30	VAR	FB Instance		
INST31	VAR	FB Instance		
INST32	VAR	FB Instance		
INST33	VAR	FB Instance		
INST34	VAR	FB Instance		
INST35	VAR	FB Instance		
INST36	VAR	FB Instance		
INST4	VAR	FB Instance		
INST5	VAR	FB Instance		
INST6	VAR	FB Instance		
INST7	VAR	FB Instance		
INST8	VAR	FB Instance		
INST9	VAR	FB Instance		
LA	VAR	BOOL	AT %IX0.1.15	
M_CNT1	VAR	BOOL		
M_CNT2	VAR	BOOL	c:\gmwin 4\source\gm4 factory automatic trainer\noname00.src	2022.11.18
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Variable name	Variable kind	Data type	(Memory allocation)	(Initial value)
M_CNT3	VAR	BOOL		
M_CNT4	VAR	BOOL		
M_CNT5	VAR	BOOL		
M_CNT6	VAR	BOOL		
M_STOP	VAR	BOOL		
M_STOP1	VAR	BOOL		
MAGAZINE	VAR	BOOL	AT %IX0.0.6	
PHOTO_SENSOR	VAR	BOOL	AT %IX0.0.7	
PROXIMITY	VAR	BOOL	AT %IX0.0.8	
RST_CNT	VAR	BOOL		
RST_CNT2	VAR	BOOL		
SIGN_GREEN	VAR	BOOL	AT %QX0.3.13	
SIGN_RED	VAR	BOOL	AT %QX0.3.11	
SIGN_YELLOW	VAR	BOOL	AT %QX0.3.12	
START	VAR	BOOL	AT %IX0.1.11	
STEP1	VAR	BOOL		
STEP10A	VAR	BOOL		
STEP10B	VAR	BOOL		
STEP11	VAR	BOOL		
STEP12	VAR	BOOL		
STEP13A	VAR	BOOL		
STEP13B	VAR	BOOL		
STEP14A	VAR	BOOL		
STEP14B	VAR	BOOL		
STEP14C	VAR	BOOL		
STEP15	VAR	BOOL		
STEP15_TIM	VAR	BOOL		
STEP16	VAR	BOOL		
STEP16B	VAR	BOOL		
STEP16C	VAR	BOOL		
STEP17	VAR	BOOL		
STEP17_TIM	VAR	BOOL		
STEP18	VAR	BOOL		
STEP18A	VAR	BOOL		
STEP18B	VAR	BOOL		
STEP19A	VAR	BOOL		
STEP19B	VAR	BOOL		
STEP19C	VAR	BOOL		
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Variable name	Variable kind	Data type	(Memory allocation)	(Initial value)
STEP19D	VAR	BOOL		
STEP2	VAR	BOOL		
STEP20A	VAR	BOOL		
STEP20B	VAR	BOOL		
STEP20C	VAR	BOOL		
STEP20D	VAR	BOOL		
STEP21A	VAR	BOOL		
STEP21A_TIM	VAR	BOOL		
STEP21B	VAR	BOOL		
STEP21C	VAR	BOOL		
STEP22A	VAR	BOOL		
STEP22B	VAR	BOOL		
STEP22C	VAR	BOOL		
STEP22D	VAR	BOOL		
STEP23	VAR	BOOL		
STEP23B	VAR	BOOL		
STEP24	VAR	BOOL		
STEP34	VAR	BOOL		
STEP3A	VAR	BOOL		
STEP3B	VAR	BOOL		
STEP4	VAR	BOOL		
STEP5A	VAR	BOOL		
STEP5B	VAR	BOOL		
STEP5C	VAR	BOOL		
STEP5D	VAR	BOOL		
STEP5E	VAR	BOOL		
STEP6	VAR	BOOL		
STEP7	VAR	BOOL		
STEP8	VAR	BOOL		
STEP9A	VAR	BOOL		
STOP	VAR	BOOL	AT %IX0.1.12	
STOPPER_UP	VAR	BOOL	AT %QX0.3.0	
TP	VAR	BOOL		
UP	VAR	BOOL	AT %QX0.2.2	
UP_VACUUM	VAR	BOOL	AT %QX0.3.8	
VACUUM	VAR	BOOL	AT %QX0.3.10	
WORK_POINT	VAR	BOOL	AT %IX0.1.2	
Y0	VAR	BOOL		
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Variable name	Variable kind	Data type	(Memory allocation)	(Initial value)
Y1	VAR	BOOL		
Y10	VAR	BOOL		
Y11	VAR	BOOL		
Y12	VAR	BOOL		
Y13	VAR	BOOL		
Y14	VAR	BOOL		
Y15	VAR	BOOL		
Y16	VAR	BOOL		
Y17	VAR	BOOL		
Y18	VAR	BOOL		
Y19	VAR	BOOL		
Y2	VAR	BOOL		
Y20	VAR	BOOL		
Y21	VAR	BOOL		
Y22	VAR	BOOL		
Y23	VAR	BOOL		
Y24	VAR	BOOL		
Y25	VAR	BOOL		
Y26	VAR	BOOL		
Y27	VAR	BOOL		
Y28	VAR	BOOL		
Y29	VAR	BOOL		
Y3	VAR	BOOL		
Y30	VAR	BOOL		
Y31	VAR	BOOL		
Y32	VAR	BOOL		
Y33	VAR	BOOL		
Y34	VAR	BOOL		
Y35	VAR	BOOL		
Y36	VAR	BOOL		
Y37	VAR	BOOL		
Y38	VAR	BOOL		
Y39	VAR	BOOL		
Y4	VAR	BOOL		
Y40	VAR	BOOL		
Y41	VAR	BOOL		
Y5	VAR	BOOL		
Y6	VAR	BOOL	c:\gmwin 4\source\gm4 factory automatic trainer\noname00.src	2022.11.18
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