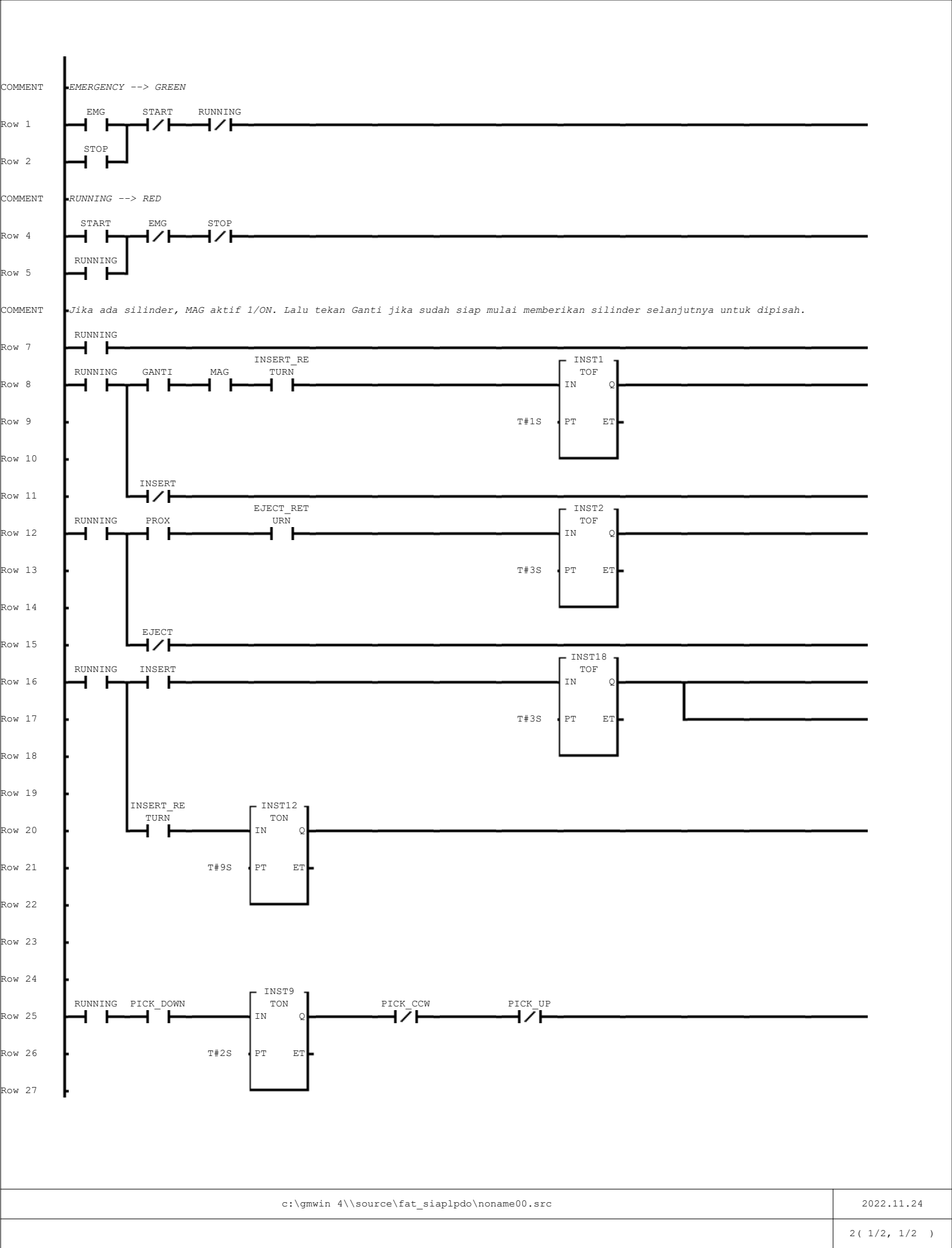


Variable name	Variable kind	Data type	(Memory allocation) (Initial value)
CONV	VAR	BOOL	AT %QX0.2.10
EJECT	VAR	BOOL	AT %QX0.2.8
EJECT_RETURN	VAR	BOOL	AT %QX0.2.9
EMG	VAR	BOOL	AT %IX0.1.11
GANTI	VAR	BOOL	AT %IX0.1.12
INS_BT	VAR	BOOL	
INS_RET_BT	VAR	BOOL	
INSERT	VAR	BOOL	AT %QX0.2.6
INSERT_RETURN	VAR	BOOL	AT %QX0.2.7
INST0	VAR	FB Instance	
INST1	VAR	FB Instance	
INST10	VAR	FB Instance	
INST11	VAR	FB Instance	
INST12	VAR	FB Instance	
INST13	VAR	FB Instance	
INST14	VAR	FB Instance	
INST15	VAR	FB Instance	
INST16	VAR	FB Instance	
INST17	VAR	FB Instance	
INST18	VAR	FB Instance	
INST2	VAR	FB Instance	
INST3	VAR	FB Instance	
INST4	VAR	FB Instance	
INST5	VAR	FB Instance	
INST6	VAR	FB Instance	
INST7	VAR	FB Instance	
INST8	VAR	FB Instance	
INST9	VAR	FB Instance	
MAG	VAR	BOOL	AT %IX0.0.6
PICK_CCW	VAR	BOOL	AT %QX0.3.6
PICK_CW	VAR	BOOL	AT %QX0.3.7
PICK_DOWN	VAR	BOOL	AT %QX0.3.9
PICK_UP	VAR	BOOL	AT %QX0.3.8
PROX	VAR	BOOL	AT %IX0.0.8
RUNNING	VAR	BOOL	AT %QX0.3.11
c:\gmwin 4\source\fat_siap\pdo\noname00.src			2022.11.24
°-¼ö			1

Variable name	Variable kind	Data type	(Memory allocation) (Initial value)
START	VAR	BOOL	AT %IX0.0.15
STOP	VAR	BOOL	AT %QX0.3.13
T_EXTEND	VAR	BOOL	
TRIG_VACUM	VAR	BOOL	
VACUM	VAR	BOOL	AT %QX0.3.10
Y1	VAR	BOOL	
Y2	VAR	BOOL	
c:\gmwin 4\source\fat_siaplpdo\noname00.src			2022.11.24
°¹¼ö			2



		STOP
		RUNNING
		CONV
		INSERT
		INSERT_RE TURN
		EJECT
		EJECT_RET URN
		PICK_UP
		PICK_CW
		PICK_DOWN
		TRIG_VACU M
c:\gmwin 4\source\fat_siaplpdo\noname00.src		2022.11.24
		3 (2/2, 1/2)

