Title

Comment

Prepared By

Date

Data Name : Memory Capacity
Memory Capacity

[Memory Capacity]
8000

[Program Capacity]
8000 Steps

[Comments Capacity]
0 Block 0 Points

[File Register Capacity
0 Block 0 Points

PLC System

[Battery Less Mode]

-

[MODEM Initialized]

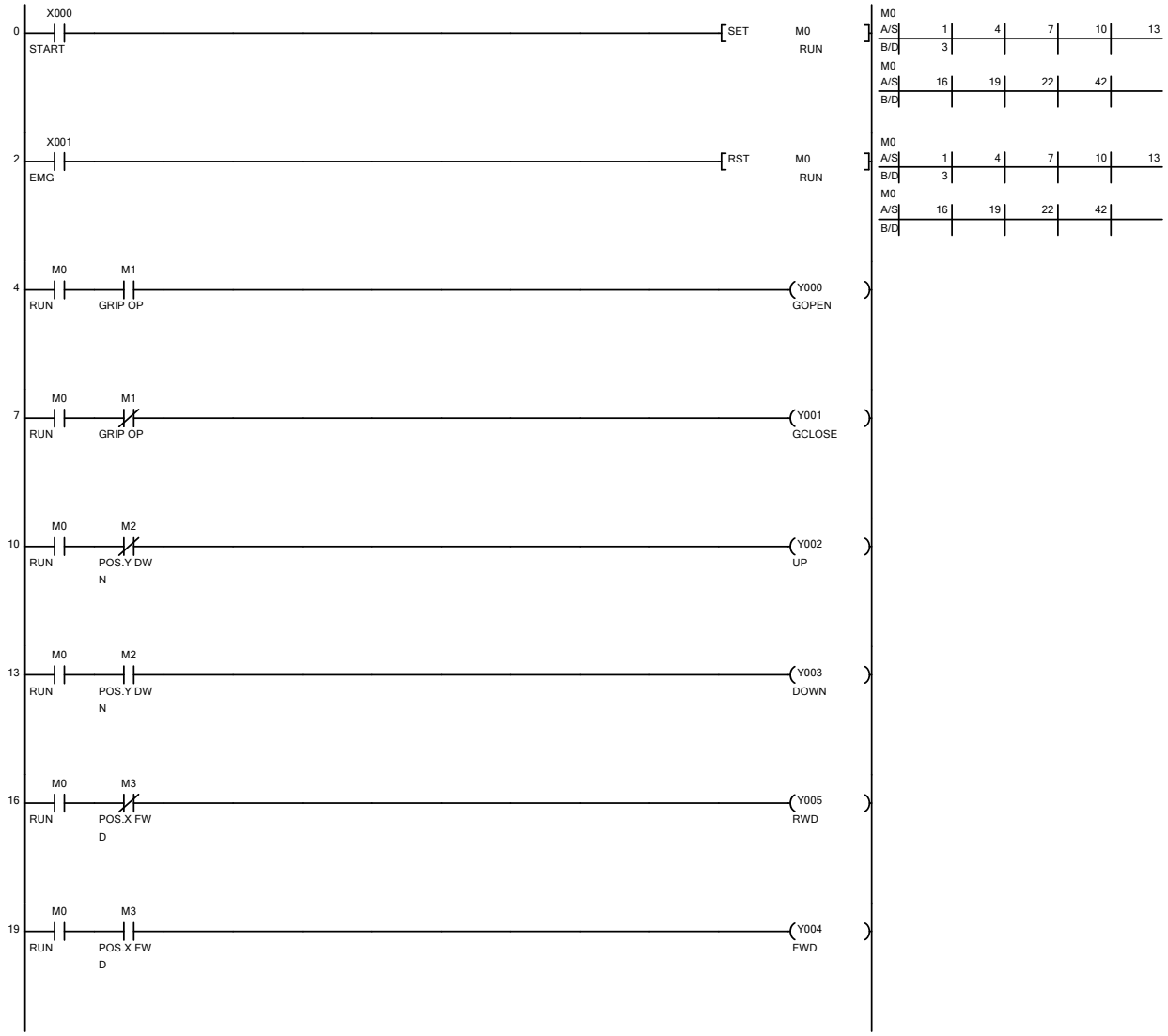
None

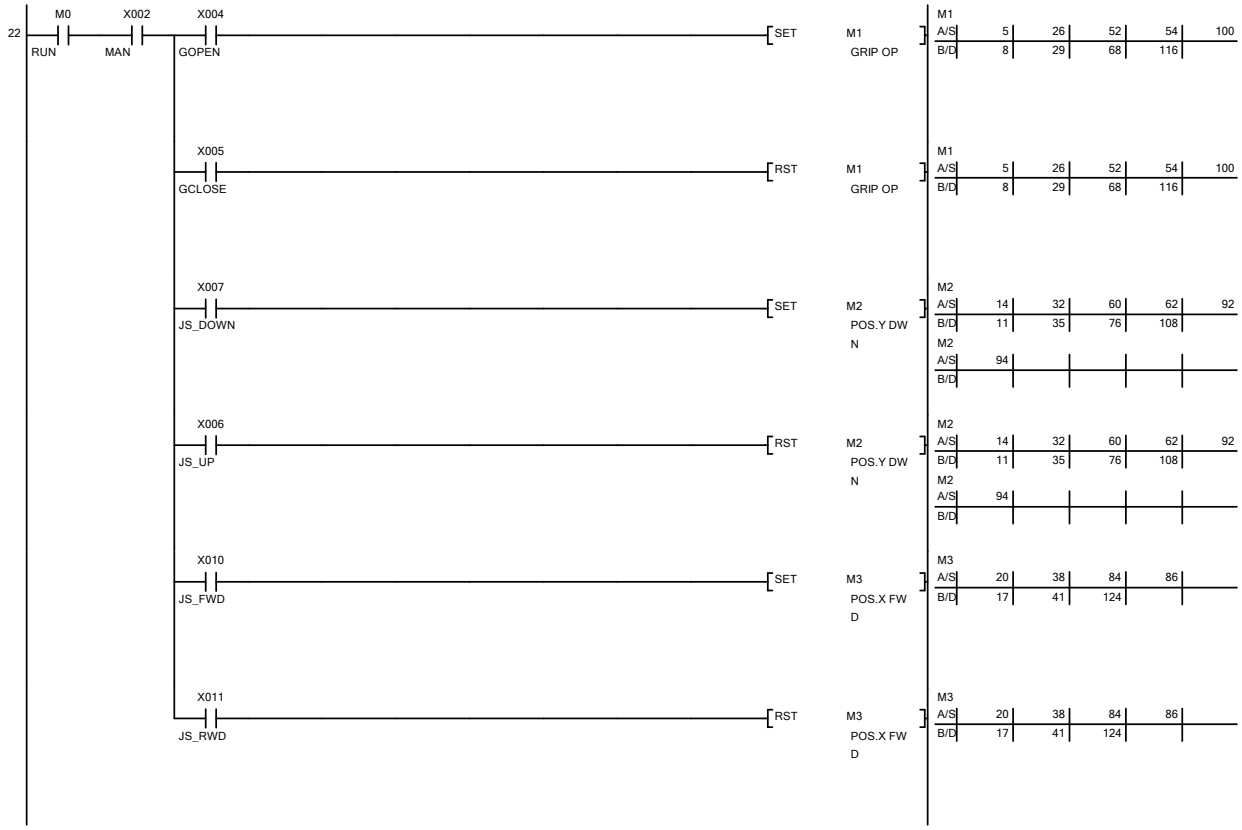
[RUN Terminal Input]

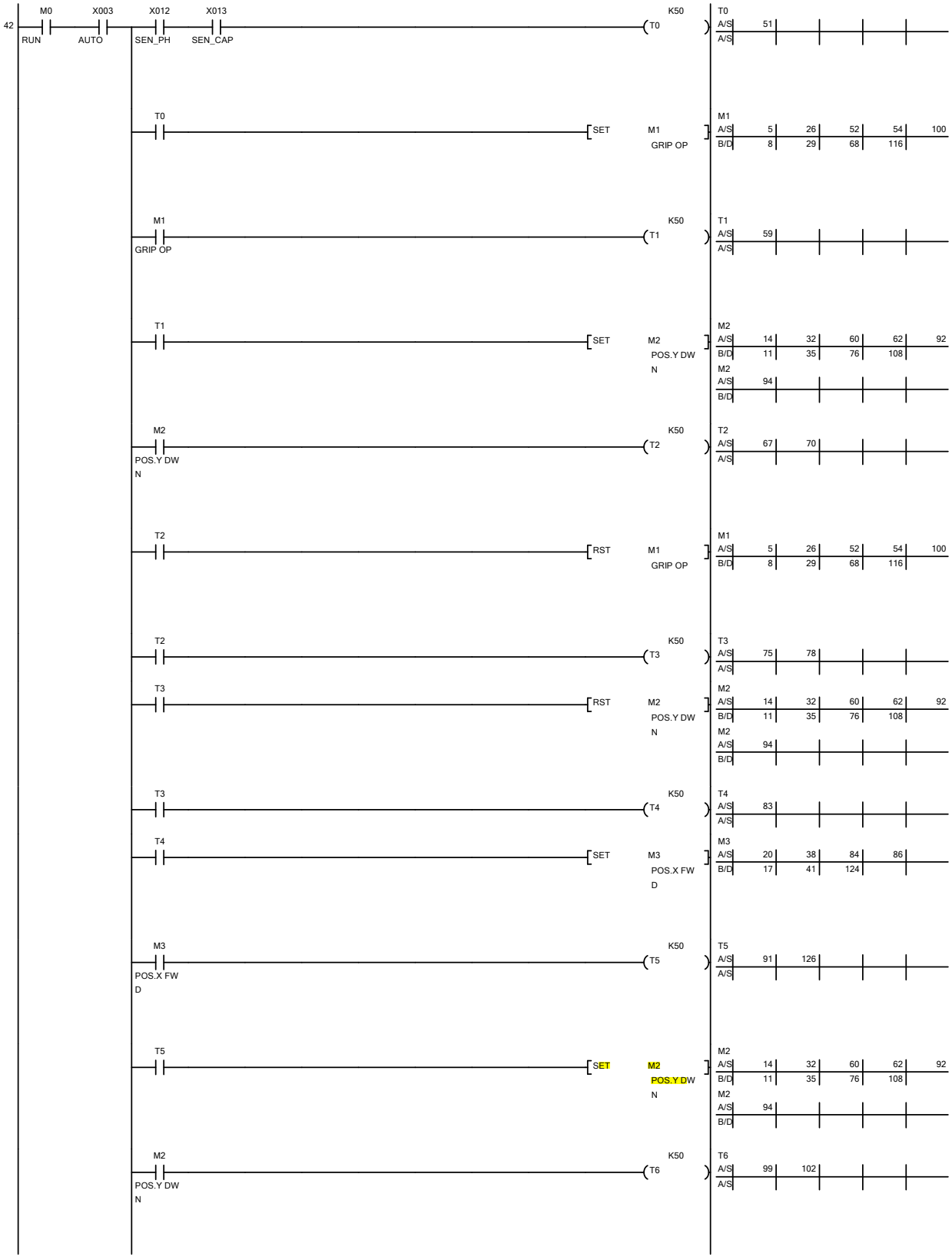
None

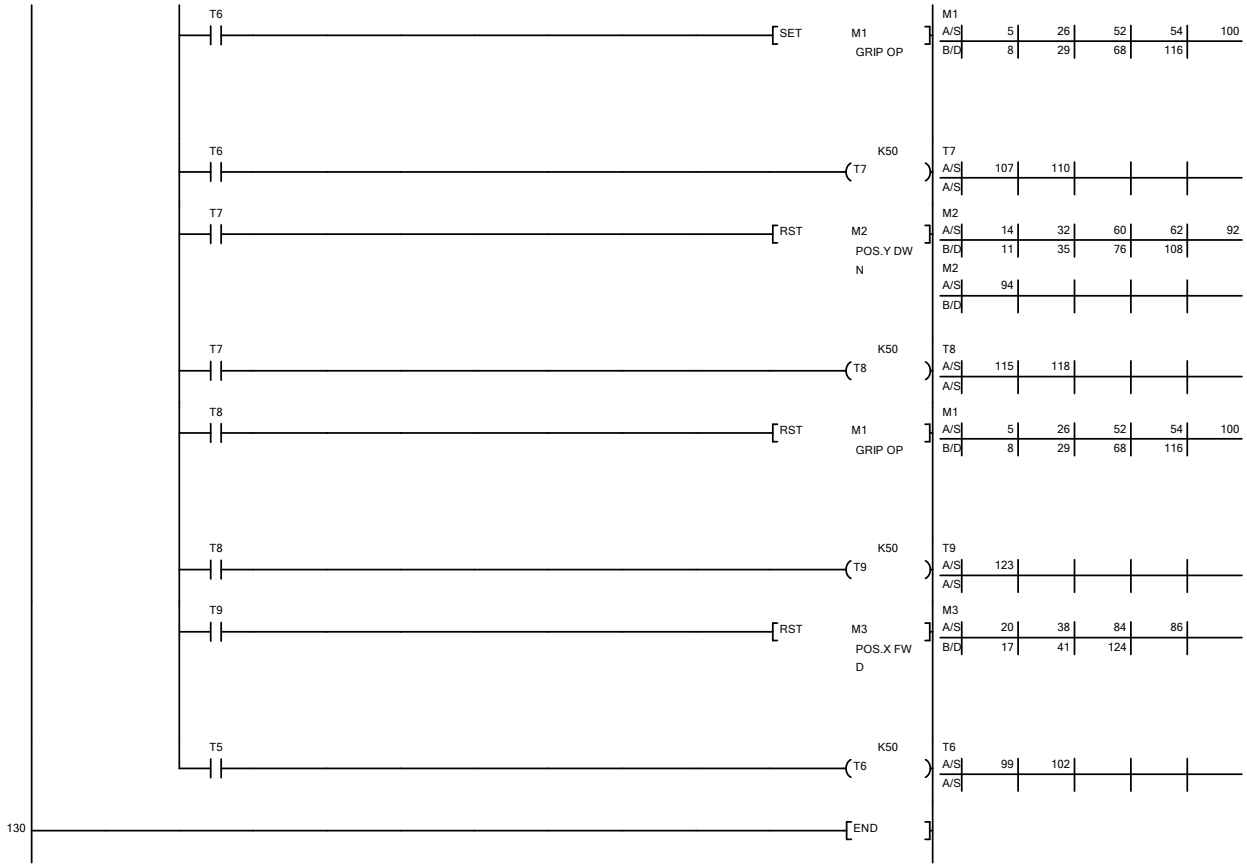
Data Name : Program setting

Execution type	Program file name [Title]
Execution Program	MAIN


0
X000
START
SET
M0
RUN
2
X001
EMG
RST
M0
RUN
4
M0
RUN
M1
GRIP OP
Y000
GOPEN
7
M0
RUN
M1
GRIP OP
Y001
GCLOSE
10
M0
RUN
M2
POS.Y DW
N
Y002
UP
13
M0
RUN
M2
POS.Y DW
N
Y003
DOWN
16
M0
RUN
M3
POS.X FW
D
Y005
RWD
19
M0
RUN
M3
POS.X FW
D
Y004
FWD
M0
A/S 1 4 7 10 13
B/D 3
M0
A/S 16 19 22 42
B/D
M0
A/S 1 4 7 10 13
B/D 3
M0
A/S 16 19 22 42
B/D


22
M0
RUN
X002
MAN
X004
GOPEN
SET
M1
GRIP OP
M1
A/S 5 26 52 54 100
B/D 8 29 68 116
X005
GCLOSE
RST
M1
GRIP OP
M1
A/S 5 26 52 54 100
B/D 8 29 68 116
X007
JS_DOWN
SET
M2
POS.Y DWN
M2
A/S 14 32 60 62 92
B/D 11 35 76 108
M2
A/S 94
B/D
X006
JS_UP
RST
M2
POS.Y DWN
M2
A/S 14 32 60 62 92
B/D 11 35 76 108
M2
A/S 94
B/D
X010
JS_FWD
SET
M3
POS.X FWD
M3
A/S 20 38 84 86
B/D 17 41 124
X011
JS_RWD
RST
M3
POS.X FWD
M3
A/S 20 38 84 86
B/D 17 41 124


42
M0
RUN
X003
AUTO
X012
SEN_PH
X013
SEN_CAP
K50
T0
T0
A/S 51
A/S
T0
SET
M1
GRIP OP
M1
A/S 5 26 52 54 100
B/D 8 29 68 116
M1
GRIP OP
K50
T1
T1
A/S 59
A/S
T1
SET
M2
POS.Y DW
N
M2
A/S 14 32 60 62 92
B/D 11 35 76 108
M2
A/S 94
B/D
M2
POS.Y DW
N
K50
T2
T2
A/S 67 70
A/S
T2
RST
M1
GRIP OP
M1
A/S 5 26 52 54 100
B/D 8 29 68 116
T2
K50
T3
T3
A/S 75 78
A/S
T3
RST
M2
POS.Y DW
N
M2
A/S 14 32 60 62 92
B/D 11 35 76 108
M2
A/S 94
B/D
T3
K50
T4
T4
A/S 83
A/S
T4
SET
M3
POS.X FW
D
M3
A/S 20 38 84 86
B/D 17 41 124
M3
POS.X FW
D
K50
T5
T5
A/S 91 126
A/S
T5
SET
M2
POS.Y DW
N
M2
A/S 14 32 60 62 92
B/D 11 35 76 108
M2
A/S 94
B/D
M2
POS.Y DW
N
K50
T6
T6
A/S 99 102
A/S


T6
SET
M1
GRIP OP
M1
A/S 5 26 52 54 100
B/D 8 29 68 116
T6
K50
T7
T7
A/S 107 110
A/S
T7
RST
M2
POS.Y DW
N
M2
A/S 14 32 60 62 92
B/D 11 35 76 108
M2
A/S 94
B/D
T7
K50
T8
T8
A/S 115 118
A/S
T8
RST
M1
GRIP OP
M1
A/S 5 26 52 54 100
B/D 8 29 68 116
T8
K50
T9
T9
A/S 123
A/S
T9
RST
M3
POS.X FW
D
M3
A/S 20 38 84 86
B/D 17 41 124
T5
K50
T6
T6
A/S 99 102
A/S
130
END

Device Comment 2/2/2023
Data Name : COMMENT

Device Name	Comment
M0	RUN
M1	GRIP OP
M2	POS.Y DWN
M3	POS.X FWD
X000	START
X001	EMG
X002	MAN
X003	AUTO
X004	GOPEN
X005	GCLOSE
X006	JS_UP
X007	JS_DOWN
X010	JS_FWD
X011	JS_RWD
X012	SEN_PH
X013	SEN_CAP
Y000	GOPEN
Y001	GCLOSE
Y002	UP
Y003	DOWN
Y004	FWD
Y005	RWD

TC Setting 2/2/2023
Data Name : MAIN

Position	Device	Setting Value
(47)	T0	K50
(55)	T1	K50
(63)	T2	K50
(71)	T3	K50
(79)	T4	K50
(87)	T5	K50
(95)	T6	K50
(103)	T7	K50
(111)	T8	K50
(119)	T9	K50
(127)	T6	K50

Data Name : Device List

Find In:(Entire project)
Find What:Used Device (Contact & Coil)
Print Range:Whole Range

*:in use (times): the number of coil uses

Device	Contact	Coil	Parameter	Comment
M0	*	*(2)		RUN
M1	*	*(6)		GRIP OP
M2	*	*(6)		POS.Y DWN
M3	*	*(4)		POS.X FWD
T0	*	*(1)		
T1	*	*(1)		
T2	*	*(1)		
T3	*	*(1)		
T4	*	*(1)		
T5	*	*(1)		
T6	*	*(2)		
T7	*	*(1)		
T8	*	*(1)		
T9	*	*(1)		

Project Contents List 2/2/2023
Data Name : Project Contents List

Workspace Name :
Project Name : SKUBI_program_worked
Title :

Data Name	Last Change	Title
Parameter	2/1/2023 8:41:58 PM	
PLC Parameter	2/1/2023 8:41:58 PM	
Global Device Comment	2/2/2023 6:17:36 PM	
Program Setting		
Execution Program		
MAIN	2/1/2023 8:42:03 PM	
MAIN	2/2/2023 8:06:36 PM	
POU		
Program	2/1/2023 8:42:03 PM	
MAIN	2/2/2023 8:06:36 PM	
Local Device Comment		
Device Memory	2/1/2023 8:42:05 PM	
MAIN	2/1/2023 8:42:05 PM	