

MELSEC FX1N-24MR Program for Electro-Pneumatic Module SKUBI

Designed with Ladder

Prepared By Faris

Published on 17 February 2023

PLC Parameter
Data Name : Memory Capacity
Memory Capacity

2/17/2023

[Memory Capacity]

8000

[Program Capacity]

8000 Steps

[Comments Capacity]

0 Block 0 Points

[File Register Capacity]

0 Block 0 Points

PLC Parameter
Data Name : PLC System
PLC System

2/17/2023

[Battery Less Mode]

-

[MODEM Initialized]

None

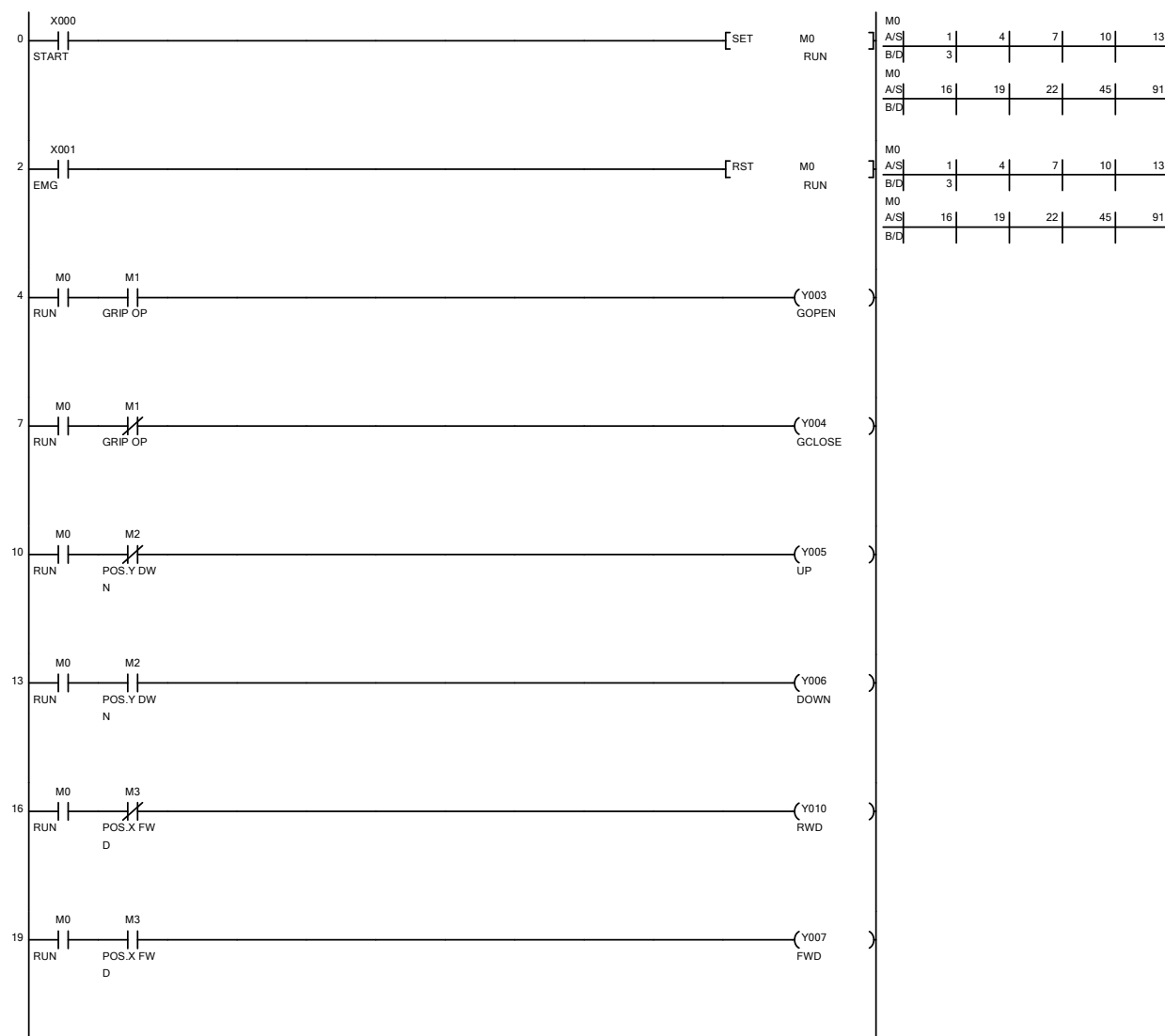
[RUN Terminal Input]

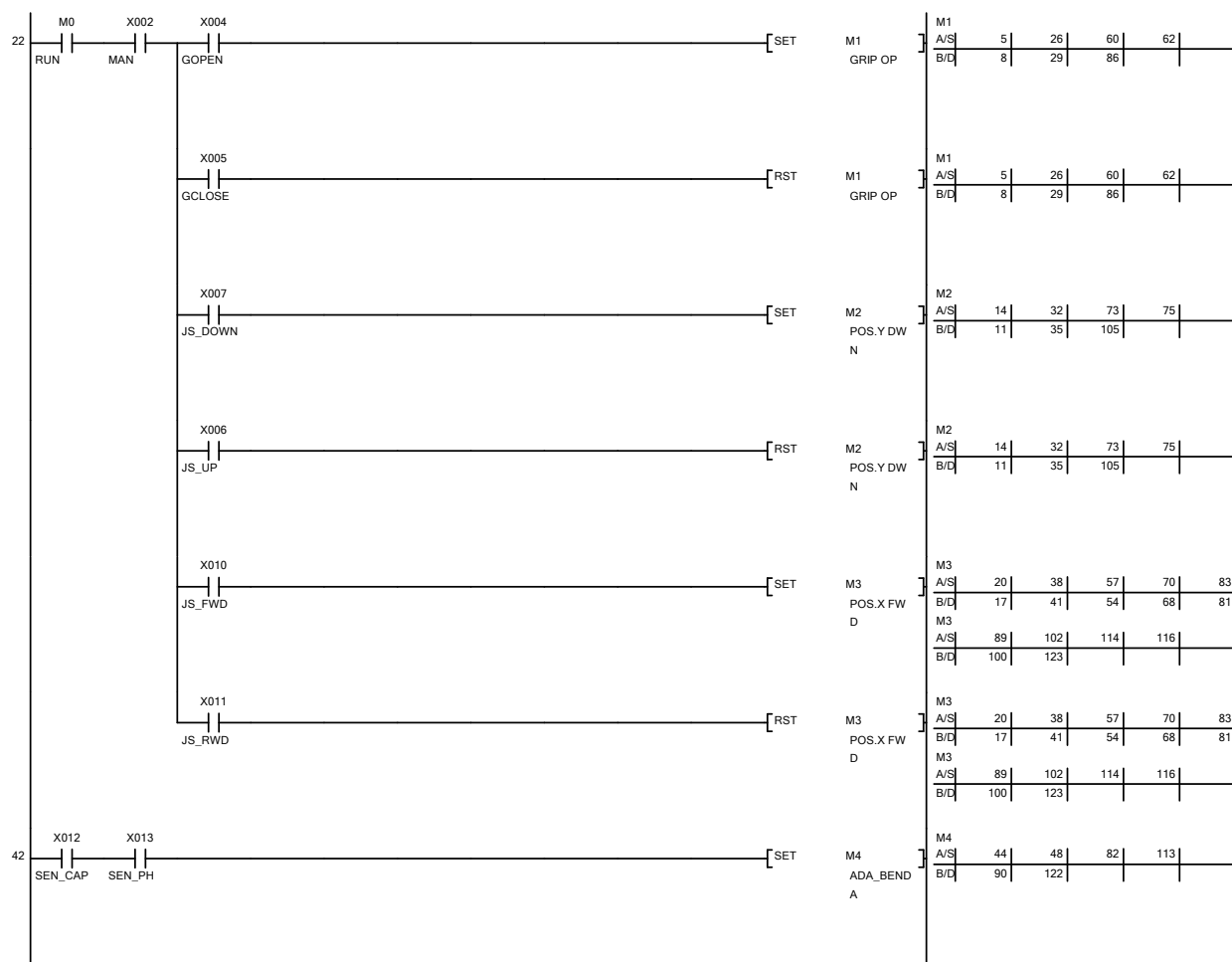
None

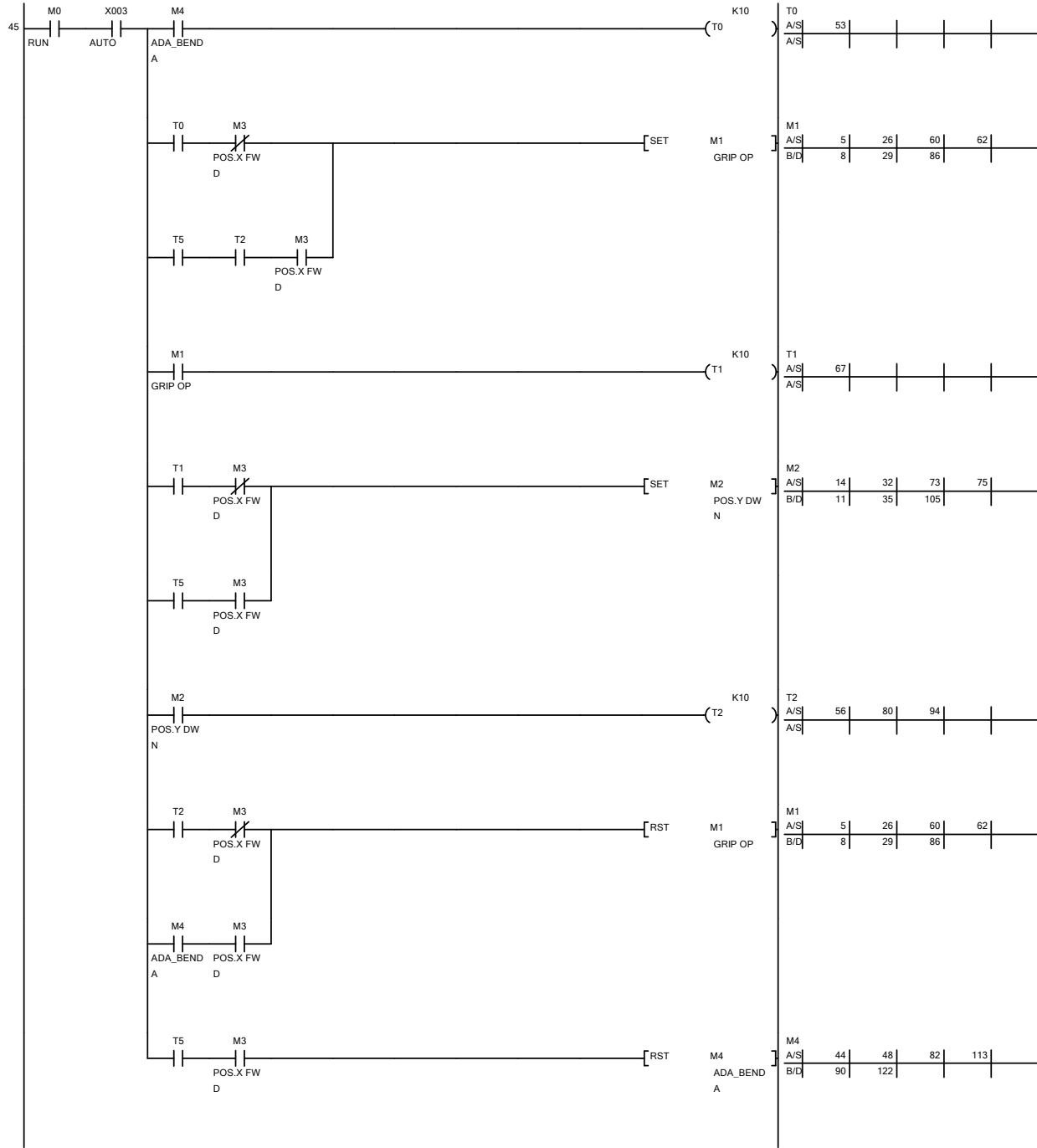
Program setting
Data Name : Program setting

2/17/2023

Execution type	Program file name [Title]
Execution Program	MAIN









Device Comment
Data Name : COMMENT

2/17/2023

Device Name	Comment
M0	RUN
M1	GRIP OP
M2	POS.Y DWN
M3	POS.X FWD
M4	ADA_BENDA
X000	START
X001	EMG
X002	MAN
X003	AUTO
X004	GOPEN
X005	GCLOSE
X006	JS_UP
X007	JS_DOWN
X010	JS_FWD
X011	JS_RWD
X012	SEN_CAP
X013	SEN_PH
Y003	GOPEN
Y004	GCLOSE
Y005	UP
Y006	DOWN
Y007	FWD
Y010	RWD

TC Setting
Data Name : MAIN

2/17/2023

Position	Device	Setting Value
(49)	T0	K10
(63)	T1	K10
(76)	T2	K10
(95)	T3	K10
(108)	T4	K10
(117)	T5	K10

Device List
Data Name : Device List

2/17/2023

Find In:(Entire project)
Find What:Used Device (Contact & Coil)
Print Range:Whole Range

*:in use (times): the number of coil uses

Device	Contact	Coil	Parameter	Comment
M0	*	*(2)		RUN
M1	*	*(4)		GRIP OP
M2	*	*(4)		POS.Y DWN
M3	*	*(4)		POS.X FWD
M4	*	*(2)		ADA_BENDA
T0	*	*(1)		
T1	*	*(1)		
T2	*	*(1)		
T3	*	*(1)		
T4	*	*(1)		
T5	*	*(1)		

Project Contents List
Data Name : Project Contents List

2/17/2023

Workspace Name :
Project Name : SKUBI_program_work_simplified
Title :

Data Name	Last Change	Title
Parameter	2/1/2023 8:41:58 PM	
PLC Parameter	2/1/2023 8:41:58 PM	
Global Device Comment	2/15/2023 12:51:23 AM	
Program Setting		
Execution Program		
MAIN	2/1/2023 8:42:03 PM	
MAIN	2/15/2023 12:54:52 AM	
POU		
Program	2/1/2023 8:42:03 PM	
MAIN	2/15/2023 12:54:52 AM	
Local Device Comment		
Device Memory	2/1/2023 8:42:05 PM	
MAIN	2/1/2023 8:42:05 PM	