

103 – 220V(L) PLC	104 – 220V(N) PLC	106 – PE PLC	109 – 220V(N) SAKLAR	110 – 220V(L) MCB	209 – START PB.START 13	211 – STOP PB.STOP NO 13	212 – MAN SW Man 13	213A – AUTO SW Auto 23	213 – GRIP OPEN PB Grip Open 13	215 – GRIP CLOSE PB Grip Close 13	225 – JS.UP Joystick Atas 13
103 – 220V(L) MCB	104 – 220V(N) SAKLAR	106 – PE STEKER	109 – 220V(N) STEKER	110 – 220V(L) STEKER	209 – START T.Block 0V No.01 TB12Pin	211 – STOP T.Block 0V No.02 TB12Pin	212 – MAN T.Block 0V No.03 TB12Pin	213A – AUTO T.Block 0V No.04 TB12Pin	213 – GRIP OPEN T.Block 0V No.05 TB12Pin	215 – GRIP CLOSE T.Block 0V No.06 TB12Pin	225 – JS.UP T.Block 0V No.07 TB12Pin
227 – JS.DOWN Joystick Bawah 13	228 – JS.FWD Joystick Kiri 13	229 – JS.RWD Joystick Kanan 13	331 – 24V CAP Capacitive Sensor BRW	229A – 0V CAP Capacitive Sensor BLU	232 – 0V PHO Photo Sensor BLU	331A – 24V PHO Photo Sensor BRW	209A – START PB.START 14	211A – STOP PB.STOP NO 24	212A – MAN SW Man 14	213B – AUTO SW Auto 24	213C – GRIP OPEN PB Grip Open 14
227 – JS.DOWN T.Block 0V No.08 TB12Pin	228 – JS.FWD T.Block 0V No.09 TB12Pin	229 – JS.RWD T.Block 0V No.10 TB12Pin	331 – 24V CAP T.Block 24V No.08 TB12Pin	229A – 0V CAP T.Block 0V No.11 TB12Pin	232 – 0V PHO T.Block 0V No.12 TB12Pin	331A – 24V PHO T.Block 24V No.07 TB12Pin	209A – START PLC X0	211A – STOP PLC X1	212A – MAN PLC X2	213B – AUTO PLC X3	213C – GRIP OPEN PLC X4
215 – GRIP CLOSE PB Grip Close 13	225 – JS.UP Joystick Atas 14	227 – JS.DOWN Joystick Bawah 14	228 – JS.FWD Joystick Kiri 14	229 – JS.RWD Joystick Kanan 14	229C – DATA CAP Capacitive Sensor	231 – DATA PHO Photo Sensor	324A – SOL CLOSE T.Block 24V No.01	326 – SOL OPEN T.Block 24VNo.02	327A SOL DOWN T.Block24V No.03	327 – SOL UP T.Block24V No.04	328 – SOL FWD T.Block24V No.05
215 – GRIP CLOSE PLC X5	225 – JS.UP PLC X6	227 – JS.DOWN PLC X7	228 – JS.FWD PLC X10	229 – JS.RWD PLC X11	229C – DATA CAP PLC X12	231 – DATA PHO PLC X13	324A – SOL CLOSE 24V Sol.Close Skun Tusuk	326 – SOL OPEN 24V Sol.Open Skun Tusuk	327A SOL DOWN 24V Sol.Down Skun Tusuk	327 – SOL UP 24V Sol.Up Skun Tusuk	328 – SOL FWD 24V Sol.FWD Skun Tusuk
330 – SOL RWD T.Block24V No.06	407B – SOL OPEN 0V Sol. Open	407A – SOL CLOSE 0V Sol. Close	411A – SOL UP 0V Sol. UP	411 – SOL DOWN 0V Sol. DOWN	416 – SOL FWD 0V Sol. FWD	416A – SOL RWD 0V Sol. RWD	233 – 24V PLC T.Block24V No.10	239 – 0V PLC T.Block 0V No.02 TB 4pin	304 – COM OUT T.Block 0V No.02	305 – DO COM0 PLC DO COM3	305 – DO COM1 PLC DO COM4
330 – SOL RWD 24V Sol.RWD Skun Tusuk	407B – SOL OPEN PLC Y0	407A – SOL CLOSE PLC Y1	411A – SOL UP PLC Y2	411 – SOL DOWN PLC Y3	416 – SOL FWD PLC Y4	416A – SOL RWD PLC Y5	233 – 24V PLC PLC +24V	239 – 0V PLC PLC 0V	304 – COM OUT PB STOP NC 11	305 – COM DO PB STOP NC 12	305 – DO COM1 PB STOP NC 12

SOLENOID UP	SOLENOID DOWN	SOLENOID FWD	SOLENOID RWD	SOLENOID GRIP OPEN	SOLENOID GRIP CLOSE	ON OFF	MCB 2A	24V PLC	0V PLC
220VAC	L N	PE PE	OFF	→ →	→ →	AMBIL OBJEK		TARUH OBJEK	

