

HOLD CORE INTELLIGENT SEWING TECHNOLOGY

掌握核心智慧缝制技术



产品样本

MAQI SEWING MACHINE

www.chinamaqi.com



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产品因技术的发展在不断更新中，参数、图片、机型特点等如有变更，恕不另行通知。

Products due to the development of technology in the constantly updated, parameters, pictures, models and other characteristics are subject to change without notice.

2021-1



企业简介

“美机”是全球缝制设备运营商，是一直在跃升中的中国骨干品牌。

“美机”的使命是使缝纫机更先进，更方便。

“美机”的愿景是“创一流企业，铸世界品牌”，在十三五美机规划中定位“跻身国内一流前列，继续做精做强美机”。

“美机”的核心价值观是“重视客户价值”。“美机”的质量方针是重视客户价值、追求卓越品质、依创新促发展、靠科技塑品牌。

“美机”是电脑车专家，机电一体化领军品牌。

“美机”的生产基地座落于“中国缝制之都”的台州温岭市，公司注册资金8000万人民币，占地一百零八亩，建筑面积80000平方米，员工1000多人，年生产能力达到50万台工业缝纫机，拥有世界上先进的检测设备和各种加工设备。

“美机”在中国的金融科技中心上海市设立了研发机构，依托上海的科技力量，博采日本和德国缝纫机专家之长，为“美机”中长期的稳健发展奠定了坚实的技术研发基础。

“美机”主要生产平缝、包缝、绷缝、链缝、套结、钉扣、锁眼、花样、曲折缝系列：厚料机、伺服控制系统、缝制单元等十二大系列200多种品种，倡导“机电一体化”，为制衣、制帽、制包、制鞋等行业提供服务。产品通过ISO9001质量认证和欧盟CE认证，美机产品已通过环保节能产品认证，LS-T1790、LS-T1900产品被列为国家火炬项目、LS900UT全自动智能包缝机、LS-T9820高速电子锁眼机荣获中国轻工业联合会科技进步奖，“美机”品牌已成为行业知名品牌。

公司被认定为国家级高新技术企业，“美机”商标荣获中国驰名商标，浙江省著名商标，美机商号被认定为浙江省知名商号。美机缝纫机研发中心被认定为省级高新技术研发中心、省企业技术中心，美机牌工业缝纫机被评定为浙江省名牌产品、“浙江省出口名牌”。公司信用良好，被评为浙江省工商信用AAA级企业、“行业十强企业”、“行业排头兵工业企业”，同时被中国缝制机械协会吸纳为常务理事单位。

“美机”和全球各地代理商一起建立了销售和服务网络，为用户提供优质完善的服务，“美机”始终坚持建设完善营销渠道，始终坚持以服务创造价值理念，“美机”始终把各级代理商和用户的利益放在第一位。

“美机”是你的，我的，大家的！“美机”不仅是中国的，更是世界的！ 激情美机，锦绣世界！

BRIEF INTRODUCTION

MAQI is the global sewing machine maker, a developing China Well-known Brand.

MAQI's mission is to make industrial sewing machine more advanced and more convenient.

MAQI's wish is to "create a first class enterprise, in the next 5 year plan, MAQI's position is as "the first class enterprise in China, pursuit perfect and stronger"

MAQI's central view is to focus on customers' value.

MAQI's quality policy is paying attention to the customer value, pursuit of excellent quality, depend on innovation to develop, rely on technology to cast brand.

MAQI is expert in computerized sewing machine, MAQI brand is the leading brand in mechatronics.

MAQI locates in Taizhou Wenling City-China sewing machine city, the registered capital is 80 million RMB. The area is more than 108 MU, and having construction floor 80000 sqm, annual production capacity is 500,000 sets of industrial sewing machines, and the advanced testing and processing equipments with more than 1,000 staff.

MAQI has established R&D institute in Shanghai-China commercial and business center, to rely on the technical force in Shanghai, to draw in the goodness from Japan and Germany sewing machine expertise, and to establish solid technical force for the sustainable development for MAQI. MAQI main products are: lockstitch, overlock, interlock, chainstitch, bar-tacking, button-holing, pattern sewing, heavy-material zigzag sewing machine, servo control system etc. Sewing unit is 12 series more than 200 models, promotes the tendency of "integrity of machine and electronics", serving the garment, cap, bag and shoes manufacturing business. It has got ISO9001 and CE certificates.

MAQI products have certified ECO and Energy-saving, LS-T1790, LS-T1900 are National Torch Project. LS-900UT Complete automatic overlock sewing machine and LS-T9820 High-speed electronic eyelet button holing sewing machine are awarded Technology Development of National Light Industry Association, MAQI has become a Well-known Brand in the field.

MAQI is affirmed as National high and new technology enterprise, high-tech research and development center, MAQI is with good credit, awarded the "industrial and commercial enterprise to credit 'AAA' class", "TOP 10 of China sewing machine", "leading cooperation of the industry" and taken a seat of director company by China sewing machinery association.

MAQI has established market and service network with its agents in global, offering good and consummate service, insist the idea of service create value all the time putting the benefit of agents and end-users in the first place.

MAQI is yours, mine and ours! MAQI is not only in China, but also in the world Dress the world with passion!

MAQI



掌握核心智慧缝制技术

HOLD CORE INTELLIGENT SEWING TECHNOLOGY

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拥有核心技术

智慧缝纫机 一天不到一度电
hold core technology
consume electricity less than
1kw·h in one day

Q5T/Q4T/Q3T

智慧缝纫机

Intelligent lockstitch sewing machine

用途：

- ①一般薄料，中厚料缝制。
- ②适用于针织品，衬衫、西服、牛仔等。

Applicable to:

- 1.Common light and Medium-heavy material
- 2.Knitting wear, shirts, suit, jeans etc.



大空间触摸屏操作

操作空间大，使用更便利
Super-large space, strong heavy big Operation space , convenient to use



语音导航，一键直达

操作简单，可快速上手适应
One key to voice navigation, simple Operation, fast adaptable



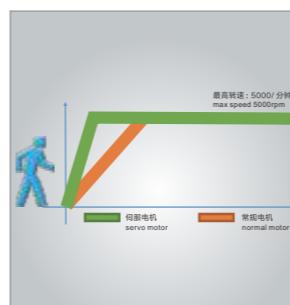
USB智能端口

提供持续电源服务升级电控程序
USB intelligent outlet Supply power for varies of USB connected products update control system program



一天不到一度电

科学设计，只为节能环保
Consume electricity less than 1 kw.h in one day
Scientific design ,especially for energy Saving and environment protection)



高速运转 省时省料

大幅提升转速和效率从0-5000转不到一秒钟
super-high speed ,saving time , saving material Substantial increased speed and working efficiency Speeding from 0-5000rpm only need less than one second



能薄能厚 适应性广

二层薄平布到16层薄牛仔
从容缝制
applicable for light and heavy material ,wide adaptable
Easy sewing for material from two layers of light plain fabric to 16 layers light jeans fabric

| Q5T-M-4N-I | DBX1 11#-18# | 5 | 5/13 | ★ | ★ | ★ | ★ | ★ | ★ | - | ★ | 5000 | 39/45 | 65.5X27X56 | | | | | | |
|--------------|--------------|---|------|---|---|---|---|---|---|---|---|------|-------|------------|--|--|--|--|--|--|
| Q5T-H-4N-I | DPX5 16#-24# | 5 | 6/13 | ★ | ★ | ★ | ★ | - | - | ★ | ★ | 4000 | 39/45 | 65.5X27X56 | | | | | | |
| Q5T-HL-4N-I | DPX5 16#-24# | 7 | 6/13 | ★ | ★ | ★ | ★ | - | - | ★ | ★ | 3500 | 39/45 | 65.5X27X56 | | | | | | |
| Q4T-M-4C-II | DBX1 11#-18# | 5 | 5/13 | ★ | ★ | ★ | ★ | ★ | ★ | - | ★ | 5000 | 39/45 | 65.5X27X56 | | | | | | |
| Q4T-H-4C-II | DPX5 16#-24# | 5 | 6/13 | ★ | ★ | ★ | ★ | - | - | ★ | ★ | 4000 | 39/45 | 65.5X27X56 | | | | | | |
| Q4T-HL-4C-II | DPX5 16#-24# | 7 | 6/13 | ★ | ★ | ★ | ★ | - | - | ★ | ★ | 3500 | 39/45 | 65.5X27X56 | | | | | | |
| Q4T-K-4C-II | DBX1 11#-18# | 5 | 5/13 | ★ | ★ | ★ | ★ | - | - | - | - | 5000 | 39/45 | 65.5X27X56 | | | | | | |
| Q3T-M-3C-I22 | DBX1 11#-18# | 5 | 5/13 | ★ | ★ | ★ | - | ★ | ★ | - | ★ | 5000 | 39/45 | 65.5X27X56 | | | | | | |
| Q3T-M-3C-I | DBX1 11#-18# | 5 | 5/13 | ★ | ★ | ★ | - | ★ | ★ | - | ★ | 5000 | 39/45 | 65.5X27X56 | | | | | | |
| Q3T-H-3C-I | DPX5 16#-24# | 5 | 5/13 | ★ | ★ | ★ | - | - | - | ★ | ★ | 4000 | 39/45 | 65.5X27X56 | | | | | | |
| Q3T-HL-3C-I | DPX5 16#-24# | 7 | 5/13 | ★ | ★ | ★ | - | - | - | ★ | ★ | 3500 | 39/45 | 65.5X27X56 | | | | | | |
| Q5T-M-4N-IV | DBX1 11#-18# | 5 | 5/13 | ★ | ★ | ★ | ★ | ★ | ★ | - | ★ | 5000 | 39/45 | 65.5X27X56 | | | | | | |
| Q5T-M-4N-II | DBX1 11#-18# | 5 | 5/13 | ★ | ★ | ★ | ★ | ★ | ★ | - | ★ | 5000 | 39/45 | 65.5X27X56 | | | | | | |



拥有核心技术

智慧缝纫机 一天不到一度电

hold core technology
consume electricity less than
1kw·h in one day

Q5s

智慧缝纫机

Intelligent lockstitch sewing machine

用途：

- ①一般薄料，中厚料缝制。
- ②适用于针织品，衬衫、西服、牛仔等。

Applicable to:

- 1.Common light and Medium-heavy material
- 2.Knitting wear, shirts, suit, jeans etc.



语音导航,一键直达

操作简单,可快速上手适应
One key to voice navigation,
simple Operation, fast
adaptable



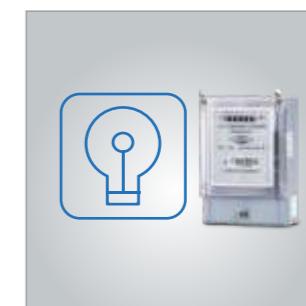
USB智能端口

为各类USB产品提供持续电源服务还可升级电控设备
USB intelligent outlet
Supply power for varies of
USB connected products
update control system
program



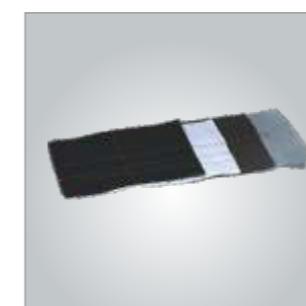
大空间液晶屏

操作空间大,使用更便利
Super-large space, strong
heavy big Operation space ,
convenient to use



一天不到一度电

科学设计,只为节能环保
Consume electricity less
than 1 kw.h in one day
Scientific design ,especially
for energy Saving and
environment protection)



能薄能厚 适应性广

二层薄平布到16层薄牛仔
从容缝制
applicable for light and heavy
material ,wide adaptable
Easy sewing for material from
two layers of light plain fabric
to 16 layers light jeans fabric



配置密针缝功能

Condense stitch function
Auto condense stitch ,auto lock stitch
short remaining thread(3mm)
短线头3mm



Q5s-M-5N-IV DBX1 11#-18# 5 5/13 ★ ★ ★ ★ ★ 3-3.5mm ★ 5000 39/45 65.5X27X56

**用途：**

- ①一般薄料，中厚料缝制。
②适用于针织品、衬衫、西服、牛仔等。

Applicable to:

- 1.Common light and Medium-heavy material
2.Knitting wear, shirts, suit, jeans etc.

拥有核心技术

美机 Q1Q2 智慧缝纫机一天不到一度电

**hold core technology
consume electricity less than
1kw·h in one day**

Q1/Q2**智慧缝纫机**

Intelligent lockstitch sewing machine



实用的USB智能端口，
手机等电器充电、产品升级的窗口。

Intelligent USB interface for
varieties of USB connected
products, update control
system program.



人性化的补针功能和
LED灯，让人眼前一亮。

Humanized add stitch function
and LED light, more novelty.



自主知识产权电控，
保修期限长。

Electronically controlled
independent intellectual
property rights , long-term
warranty.



操作界面更简洁，操作更简单
Interface is more concise, simple operation

P 工作模式下，切换上下停针位；
参数模式下，作参数设置。
Work mode, switching the up and down
needle position;parameter mode is use
for parameten setting.

S 工作模式下，参数模式下，作参数保存。
Work mode and parameter mode all
use for saving setting.

H 工作模式下，调节电机转速，参数模式下，
作参数的选择及调整。
Work mode, adjust the motor speed;
parameter mode is use for selection
and adjustment

**Q2**

经济实惠的直驱自动
剪线平缝机

the most economiest direct
drive automatic trimmer
lockstitch sewing machine



圆刀剪线
Round knife

| Q1-M | DBX1 11#-18# | 5 | 5/13 | ★ | ★ | ★ | - | ★ | - | 5000 | 31/35 | 63*25*56 | |
|-------|-----------------|---|------|---|---|---|---|---|---|------|-------|----------|--|
| Q1-ML | DBX1 11#-18# | 7 | 5/13 | ★ | ★ | ★ | - | ★ | - | 3500 | 31/35 | 63*25*56 | |
| Q1-H | DPX5 16#-24# | 5 | 5/13 | ★ | - | - | ★ | ★ | - | 3500 | 31/35 | 63*25*56 | |
| Q1-HL | DPX5 16#-24# | 7 | 5/13 | ★ | - | - | ★ | ★ | - | 3500 | 31/35 | 63*25*56 | |
| Q2-M | DBX1 11#-18# | 5 | 5/13 | ★ | ★ | ★ | - | ★ | ★ | 5000 | 31/35 | 63*25*56 | |
| Q2-ML | DBX1 11#-18# | 7 | 5/13 | ★ | ★ | ★ | - | ★ | ★ | 3500 | 31/35 | 63*25*56 | |
| Q2-H | DPX5 16#-24# | 5 | 5/13 | ★ | - | - | ★ | ★ | ★ | 3500 | 31/35 | 63*25*56 | |
| Q2-HL | DPX5 16#-24# | 7 | 5/13 | ★ | - | - | ★ | ★ | ★ | 3500 | 31/35 | 63*25*56 | |



巨划算
拥有20多项专利

A3

A4

经济款电脑平缝机



实现电脑平车的全部功能
All computerize lockstitch function



自主研发电控
Self research and develop control box

用途:

- ①一般薄料、中厚料缝制。
- ②适用于针织品，衬衫、西服、休闲服、牛仔等。

Applicable:

- 1. Common thin materials ,medium heavy material
- 2. Knit wear ,shirt,suit,leisure wear ,jeans.



LS 9520MX-TD3

高速直驱带刀平缝机

Electronic lockstitch sewing machine with side cutter

用途:

- ①一般薄料，中厚料缝制。
- ②适用于针织品，衬衫、外套、休闲服、牛仔、羽绒服等。

Applicable:

- 1.common thin materials,medium heavy materials.
- 2. knit wear,shirt,coat,leisure wear,jeans,down jacket etc.



自主研发电控
Self research and develop control box



先进的切刀机构
Advanced cutter



实现电脑平车的全部功能
All computerize lockstitch function



切换切料刀，快捷方便
swap cutery fast and convenient

| | | | | | | | | | | | | | | |
|----|-----------------|---|---|------|---|---|---|---|---|---|---|---|---|---------------------|
| | | | | | | | | | | | | | | |
| A3 | DBX1 11#-18# | 5 | - | 5/13 | ★ | - | ★ | ★ | - | ★ | - | ★ | - | 5000 37/41 63X25X56 |
| A4 | DBX1 11#-18# | 5 | ★ | 5/13 | ★ | - | ★ | ★ | - | ★ | - | ★ | - | 5000 37/41 63X25X56 |

| | | | | | | | | | | | | | | |
|---------------|-----------------|---|---|---|---|---|---|---|---|---|---|---|---|---------------------|
| | | | | | | | | | | | | | | |
| LS 9520MX-TD3 | DBX1 11#-18# | 5 | - | 5 | ★ | - | ★ | ★ | - | ★ | - | ★ | - | 5000 39/43 63X25X56 |



LS 9520DP

直驱侧切刀平缝机

Lockstitch sewing machine with side cutter

用途：

- ①一般薄料、中厚料缝制；
- ②适用于针织品，衬衫、西服、休闲服、牛仔等。

Applicable:

Common thin materials, medium heavy materials Knit wear, shirt, suit, leisure wear, jeans



补针功能
Add stitch



切换切料刀，快捷方便
Snitch cutter quick and convenient



自主研发电控
self research and develop control box



先进的切刀机构
Advanced cutter construction

| | | | | | | | | | | | | | | |
|-----------|-----------------|---|------|---|---|-----|---|---|---|-----|------|-------|----------|--|
| | | | | | | | | | | | | | | |
| LS 9520DP | DBX1 11#-18# | 5 | 5/13 | ★ | 1 | 3.2 | - | ★ | ★ | 4.0 | 5000 | 29/40 | 58*26*53 | |



LS 9520DP-QB

直驱侧切刀包边平缝机

Direct Drive Lockstitch Sewing Machine
with side cutter for hemming

用途：

- ①一般薄料 中厚料缝制。
- ②适用于针织品 衬衫、外套、休闲服、牛仔、羽绒服等。

Applicable:

1. Common light and medium-heavy material.
2. Knitting wear, shirt, coat, leisure wear, jeans, down coat etc.



补针功能
Add stitch



先进的切刀机构
Advanced cutter



包边机构
Wrapping construction



自主研发电控
self research and develop control box

| | | | | | | | | | | | | | | |
|--------------|-----------------|---|------|---|---|-----|---|-----|---|------|-------|----------|--|--|
| | | | | | | | | | | | | | | |
| LS 9520DP-QB | DBX1 11#-18# | 5 | 5/13 | 1 | ★ | 3.2 | ★ | 4.0 | ★ | 5000 | 29/40 | 58*26*53 | | |



LS 8450N-D3/D4

双针微油自动剪线平缝机

Electronic lockstitch sewing machine

用途:

- ①一般薄料、中厚料缝制、厚料；
- ②适用于针织品，衬衫、西服、休闲服、牛仔等。

Applicable:

common thin materials, medium heavy materials, heavy materials such as Knit wear, shirt, suit,leisure wear, jeans etc.



机头微油
Mini-oil head



自动倒缝装置
Auto reverse stitching device



自动剪线机构
Auto trimmer



弧形动刀
Arc knife



D4自动抬压脚装置
D4 automatic foot lifter device



LS 8720EZN-D3/D4

电脑双针一体平缝机

Electronic lockstitch sewing machine

用途:

- ①一般薄料、中厚料缝制、厚料；
- ②适用于针织品，衬衫、西服、休闲服、牛仔等。

Applicable:

common thin materials, medium heavy materials, heavy materials such as Knit wear, shirt, suit,leisure wear, jeans etc.



USB智能端口、语音导航、一键直达
为各类USB产品提供持续电源服务，
还可升级电控设置。
USB smart port, voice navigation, one-button
direct access, provide continuous power supply
service for all kinds of USB products, but also
can upgrade electronic control Settings



四自动抬压脚装置
Automatic foot lift device



头部微油
The head of micro oil



直刀
Straight knife

| | | | | | | | | | | | | | | | | | |
|--------------------------------------|---|------|---|---|---|------|---|-----|---|---|---|---|---|---|------|-----------|--------------|
| | | | | | | | | | | | | | | | | | |
| LS 8450-D3 DPX5 LS 8450-D4 14-22# | 5 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | ★ | ★ | ★ | ★ | ★ | — | 3000 | 59.1/57.9 | 74*33.2*66.6 |
| LS 8420-D3 DPX5 LS 8420-D4 14-22# | 5 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | ★ | ★ | ★ | ★ | — | 3000 | 48.3/57.1 | 74*33.2*66.6 |
| LS 8720-D3 DPX5 LS 8720-D4 14-22# | 7 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 |
| LS 8750-D3 DPX5 LS 8750-D4 14-22# | 7 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 |

| | | | | | | | | | | | | | | | | | |
|--------------------------------|---|------|---|---|---|------|---|-----|---|---|---|---|---|---|------|-----------|--------------|
| | | | | | | | | | | | | | | | | | |
| LS 8720EZN-D3 DPX5 14-22# | 7 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | ★ | ★ | ★ | ★ | ★ | — | 3000 | 59.1/57.9 | 74*33.2*66.6 |
| LS 8750EZN-D3 DPX5 14-22# | 7 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 |
| LS 8420EZN-D3 DPX5 14-22# | 4 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 |
| LS 8420EZN-D3-5 DPX5 14-22# | 5 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 |
| LS 8450EZN-D3 DPX5 14-22# | 4 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 |
| LS 8450EZN-D3-5 DPX5 14-22# | 5 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 |



LS 8420DP-5

简易一体双针平缝机

Electronic lockstitch sewing machine



三档调节LED光源及补针

Three-stage adjustable LED light source and needle compensate



自产电控智能USB端口

Self-produced electric control, and Intelligent USB Port



头部微油

The head of micro oil



LS 2252

双针针杆分离式平缝机

Double Needle split Needle bar Lockstitch sewing machine



针位更换简易方便

Easy to change needle position



注塞泵油润滑

Piston pump oil lubrication



双针立式大旋梭

Double-needle vertical hook

| LS 8420DP-5 | DPX5 14-22# | 5 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | ★ | ★ | ★ | ★ | ★ | — | 3000 | 59.1/57.9 | 74*33.2*66.6 | | |
|-------------|-------------|---|------|---|---|---|------|---|-----|---|---|---|---|---|---|------|-----------|--------------|--|--|
| LS 8420DP-3 | DPX5 14-22# | 4 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | ★ | ★ | ★ | ★ | — | 3000 | 48.3/57.1 | 74*33.2*66.6 | | |
| LS 8450DP-3 | DPX5 14-22# | 4 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 | | |
| LS 8450DP-5 | DPX5 14-22# | 5 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 | | |
| LS 8720DP | DPX5 14-22# | 7 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 | | |
| LS 8750DP | DPX5 14-22# | 7 | 7/13 | ★ | ★ | ★ | 33.4 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | 3000 | 59.1/57.9 | 74*33.2*66.6 | | |

| LS 2252-3 | DPX5 11#-14# | 4 | 7/13 | 33.4 | ★ | 6.4 | ★ | ★ | ★ | — | ★ | — | — | — | — | 3500 | 39/47 | 70.5*28*67.5 | | |
|-----------|--------------|---|------|------|---|-----|---|---|---|---|---|---|---|---|---|------|---------|--------------|--|--|
| LS 2252-5 | DPX5 18#-22# | 5 | 7/13 | 33.4 | ★ | 6.4 | ★ | — | ★ | ★ | ★ | ★ | ★ | — | — | 3000 | 39/47 | 70.5*28*67.5 | | |
| LS 2252-H | DPX5 18#-22# | 7 | 7/13 | 35 | ★ | 6.4 | ★ | — | ★ | ★ | ★ | — | ★ | — | — | 3000 | 39/47 | 70.5*28*67.5 | | |
| LS 2052-3 | DPX5 11#-14# | 4 | 7/13 | 33.4 | ★ | 6.4 | — | ★ | ★ | — | ★ | — | — | — | — | 3500 | 38/45.8 | 70.5*28*67.5 | | |
| LS 2052-5 | DPX5 18#-22# | 5 | 7/13 | 33.4 | ★ | 6.4 | — | — | ★ | ★ | ★ | ★ | ★ | — | — | 3000 | 38/45.8 | 70.5*28*67.5 | | |
| LS 2052-H | DPX5 18#-22# | 7 | 7/13 | 35 | ★ | 6.4 | — | — | ★ | ★ | — | ★ | ★ | — | — | 3000 | 38/45.8 | 70.5*28*67.5 | | |



LS 202E-TD3/TD4

电脑大旋梭厚料平缝机

Electronic lockstitch sewing machine with big hook
for heavy material

用途:

适用于中厚料，牛仔，皮革

Applicable:

middle and heavy material jeans leather



配备电子夹线器
Electronic thread tension



大旋梭
Big hook



大手轮
Big hand wheel



圆刀剪线
Round thread trimmer



LS 202DP

直驱大旋梭厚料平缝机

Direct drive lockstitch sewing machine with big hook
for heavy material

用途:

- ①一般车缝；
- ②用于牛仔裤、蓬帐、座垫及皮制品等。

Applicable:

common sewing such as Jean, tent, cushion, leather etc.



简易一体电控
simple integrative control box



配备照明功能
with light function



配备绕线器
with winder

| LS 202E-TD3 | DPX5 100-160 | 37 | 8 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2500 | 35/41 | 74*27*51 | | |
|---------------|-----------------|----|----|------|---|---|---|---|---|------|-------|----------|--|--|
| LS 202E-TD4 | DPX5 160-160 | 37 | 8 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2500 | 35/41 | 74*27*51 | | |
| LS 202ECX-TD3 | DPX5 160-160 | 37 | 12 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2500 | 35/41 | 74*27*51 | | |

| LS 202 | DPX5 100-160 | 37 | 8 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2500 | 28/35 | 63*25*56 | | |
|------------|-----------------|----|----|------|---|---|---|---|---|------|-------|----------|--|--|
| LS 202DP | DPX5 100-160 | 37 | 8 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2500 | 32/38 | 74*27*51 | | |
| LS 202DPCX | DPX5 100-160 | 37 | 12 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2500 | 28/35 | 74*27*51 | | |
| LS 202CX | DPX5 100-160 | 37 | 12 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2500 | 28/35 | 63*25*56 | | |



LS 0303E-TD3/TD4

上下复合送料厚料电脑平缝机

Electronic top and bottom feed lockstitch sewing machine



大旋梭
Big hook



一体电控
integrative control box



配备电子夹线器
Electronic thread tension



圆刀剪线
Round thread-trimmer



大手轮
Big hand wheel



LS 0303DP

直驱上下复合送料厚料平缝机

Direct drive top and bottom feed lockstitch sewing machine



简易一体电控
simple integrative control box



配备绕线器
with winding



配备照明功能
with LED-light



压力微调功能
Pressure fine trimming function

| LS 0303E-TD3 | DPX17 110-180 | 37 | 8 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2000 | 37/43 | 74*27*51 | |
|----------------|------------------|----|----|------|---|---|---|---|---|------|-------|----------|--|
| LS 0303E-TD4 | DPX17 110-180 | 37 | 8 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2000 | 37/43 | 74*27*51 | |
| LS 0303ECX-TD3 | DPX17 110-180 | 37 | 12 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2000 | 37/43 | 74*27*51 | |

| LS 0303 | DPX17 110-180 | 37 | 8 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2000 | 32/38 | 63*25*56 | |
|-------------|------------------|----|----|------|---|---|---|---|---|------|-------|----------|--|
| LS 0303CX | DPX17 110-180 | 37 | 12 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2000 | 32/38 | 63*25*56 | |
| LS 0303DP | DPX17 110-180 | 37 | 8 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2000 | 35/41 | 74*27*51 | |
| LS 0303DPCX | DPX17 110-180 | 37 | 12 | 8/16 | ★ | ★ | ★ | ★ | ★ | 2000 | 35/41 | 74*27*51 | |



LS 640E-D3/D4

上下复合送料厚料电脑平缝机

Electronic top and bottom feed lockstitch sewing machine

用途:

适用于中厚料，皮革，凉席，拖鞋

Applicable:

middle and heavy material leather mat shipper



大缝制空间
Super huge sewing space



大行程挑线杆，吃厚能力更强
Bigger take-up level, better material ability for thick mat



针距可达9mm
Wider needle range



压脚交替量可调
Adjustable presser foot lifter



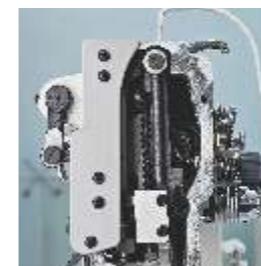
气动抬压脚结构
pneumatic foot lifter



LS-H4420

双针综合送料厚料平缝机

Single needle/double needle unison feed lockstitch sewing machine for heavy material



综合送料结构
Unison feed construction



柱塞式油泵自动润滑
Plunger pump automatic lubrication



厚料立式大旋梭
Vertical big hook for heavy material



高强度的压脚压力
High strength presser foot pressure

| | | | | | | | | | | | | | |
|------------|------------------|----|---|------|---|---|---|---|---|---|------|-------|----------|
| | | | | | | | | | | | | | |
| LS 640E-D3 | DPX17 110-180 | 38 | 9 | 7/16 | ★ | ★ | ★ | ★ | ★ | ★ | 2200 | 37/43 | 74*27*51 |
| LS 640E-D4 | DPX17 110-180 | 38 | 9 | 7/16 | ★ | ★ | ★ | ★ | ★ | ★ | 2200 | 37/43 | 74*27*51 |

| | | | | | | | | | | | | | |
|----------|------------------|---|---|-----|---|-----|---|---|------|----|------|-----------|--------------|
| | | | | | | | | | | | | | |
| LS-H4420 | DPx17 18#-23# | 2 | 2 | 6.4 | ★ | 0-9 | ★ | ★ | 8/16 | 36 | 2000 | 36.4/45 | 70.5*28*67.5 |
| LS-H4400 | DPx17 18#-23# | 1 | 1 | - | ★ | 0-9 | ★ | ★ | 8/16 | 36 | 2000 | 34.5/43.2 | 70.5*28*67.5 |

**用途:**

- ①一般车缝;
②用于牛仔裤侧缝, 床上用品及薄形包袋, 装饰缝及衬衫, 袖子, 西裤缝合等。

Applicable:

Common sewing such as Edging of jean trousers, bedding, thin bag, decorative sewing, suture of sleeves and suit.

LS 3800DPL

链式平缝机
Direct drive chain stitch sewing machine



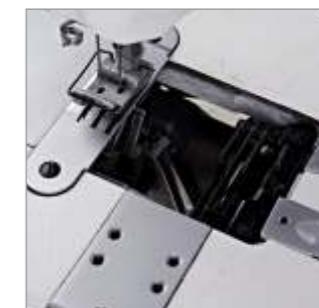
面板 (托轮面板)
Panel (puller panel)



自产电控
Self produced control control



联动部位
Linkage part



弯针机构
Curved needle construction



低速油泵
Low speed & oil supply

| 型号 | 线迹 | 针距 | 针迹密度 | 针数 | 速度 | 线迹 | 线迹 | 线迹 | 线迹 | 线迹 | 线迹 |
|------------|-----------------|-------|------|----|----|----|----|------|-------|------------|----|
| LS 3810DP | TVX7 16#-21# | 1.4-4 | 5/10 | ★ | 4 | ★ | ★ | 4000 | 36/46 | 63*25*57.5 | |
| LS 3820DP | TVX7 16#-21# | 1.4-4 | 5/10 | ★ | 4 | ★ | ★ | 4000 | 36/46 | 63*25*57.5 | |
| LS 3830DPL | TVX7 16#-21# | 1.4-4 | 5/10 | ★ | 6 | ★ | ★ | 4000 | 36/46 | 63*25*57.5 | |
| LS 4810DP | TVX7 16#-21# | 1.4-4 | 5/10 | ★ | 2 | ★ | ★ | 4000 | 34/42 | 63*25*57.5 | |



适用于各种薄料、中厚料织物的包边或包缝作业

This machine is the ideal equipment that applicable to overedging and overlocking operation of all kinds of thin

拥有核心技术

美机 X5 智慧缝纫机 一天不到一度电
hold core technology
consume electricity less than 1kw·h in one day

电动式/气动式
Dynamic type/Pneumatic type

X5

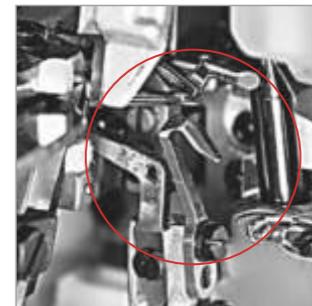
智慧缝纫机

Intelligent lockstitch sewing machine



多种模式切换
全自动、半自动、全手工、自由缝模式适合不同的缝切工艺，一键切换，轻松搞定。
Multiple mode switching:
Automatic, semi-automatic, hand-stitch, free sewing, suitable for different crafts. It's very easy to switch those modes.

超高速(最高转速可以达到7500转/分)省时、省线、省人工，
(1)X5智慧包缝机效率比普通机提升35%
(2)节省缝线，每台包缝机年省线100-150卷
(3)劳动强度却降低了30%
Super high speed(maximum sewing speed up to 7500 rpm) Time-saving, energy-saving, labor-saving
(1)Efficiency is increased by 35% than ordinary ones
(2)Save sewing thread, it's about 100-150 roll threads each year for one overlocking machine
(3)Labor intensity is reduced by 30%



黑金刚滑杆

采用世界先进的耐磨工艺制成的上弯针滑杆，使上弯针滑杆更耐磨更稳定，使用寿命更长。

Black stainless steel slide bar Adopt global advanced wear-resistant technology to make upper looper slide bar which gets more wearable and steadier with longer useful time



能吃厚

缝纫范围广，从网纱布到薄毛毯均能适用。

Applicable from net gauze to light blanket, for lots of materials.



USB智能端口

为各类USB产品提供持续电源服务还可升级电控设备

USB intelligent outlet Supply power for varies of USB connected products update control system program



直轴式设计

运转更平稳转速更高
Straight shaft design the operation is more stable, the speed is higher



三光眼 3 Sensors 三光眼外移 outside 3 sensors



三光眼，防切布
Infrared light prevent from cutting cloth
Third eye is designed behind the cutter, stop cutting, make thread-trimmer more accurate and steadier, it's also suitable for bevel edge materials



| | 1 | 3 | DCX27 11# | - | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55°35°56.5 |
|-----------------|---|---|--------------|---|---|-----|-------|-----|------|-------|------------|
| X5S-3-02/233-I | 1 | 3 | DCX27 11# | 2 | 4 | 5 | 0.7-2 | 5.5 | 7000 | 38/40 | 55°35°56.5 |
| X5S-4-M03/333-I | 2 | 4 | DCX27 14# | 3 | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55°35°56.5 |
| X5S-5-03/233 | 2 | 5 | DCX27 14# | - | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55°35°56.5 |
| X5C-3-02/233 | 1 | 3 | DCX27 11# | - | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55°35°56.5 |
| X5C-4-M03/333 | 2 | 4 | DCX27 11# | 2 | 4 | 5 | 0.7-2 | 5.5 | 7000 | 38/40 | 55°35°56.5 |
| X5C-5-03/233 | 2 | 5 | DCX27 14# | 3 | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55°35°56.5 |
| X6S-3-02/233 | 1 | 3 | DCX27 11# | - | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55°35°56.5 |
| X6S-4-M03/333 | 2 | 4 | DCX27 11# | 2 | 4 | 5 | 0.7-2 | 5.5 | 7000 | 38/40 | 55°35°56.5 |
| X6S-5-03/233 | 2 | 5 | DCX27 14# | 3 | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55°35°56.5 |
| X6C-302/233 | 1 | 3 | DCX27 11# | - | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55°35°56.5 |
| X6C-4-M03/333 | 2 | 4 | DCX27 11# | 2 | 4 | 5 | 0.7-2 | 5.5 | 7000 | 38/40 | 55°35°56.5 |
| X6C-5-03/233 | 2 | 5 | DCX27 14# | 3 | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55°35°56.5 |



X1C/X2C

智慧包缝机

Intelligent overlock sewing machine



多功能USB接口
Multi-function USB connector



一机多用,厚薄通吃
Multi-function for sewing heavy and light fabrics



自主知识产权电控,保修期限长
Self-produced electronic control Warranty is longer than the competitor.



X2C具有自动抬压脚功能
X2C with automatic foot lifter function

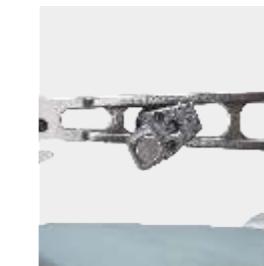
LS 889TUT

超高速上下差动全自动剪线包缝机

Super high speed top and bottom differential overlock sewing machine with auto trimmer



LED灯
LED Light



电磁式安全开关
Electromagnetic safety switch



三光眼
Infrared light



上差动送料牙
top differential feed dog.

| X1C-3-02/233 | 1 | 3 | DCX27 11# | 2 | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55*35*56.5 | | | |
|--------------|---|---|-----------|---------|---|---------|----------|------|-------|------------|------------|--|--|--|
| X1C-4-54/433 | 2 | 4 | DCX27 11# | 2 | 4 | 3.8 | 0.85-2.8 | 5.5 | 7000 | 38/40 | 55*35*56.5 | | | |
| X1C-5-02/233 | 2 | 5 | DCX27 14# | 3 | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55*35*56.5 | | | |
| X1C-5-03/333 | 2 | 5 | DCX27 14# | 5 | 5 | 3.8 | 0.7-2 | 5.5 | 7000 | 38/40 | 55*35*56.5 | | | |
| X1C-5-04/435 | 2 | 5 | DCX27 21# | 5 | 6 | 5 | 0.8-1.5 | 7 | 6500 | 38/40 | 55*35*56.5 | | | |
| X1C-6-03/333 | 3 | 6 | DCX27 11# | 3x2 5x2 | 4 | 3.8 | 0.7-2 | 5.5 | 7000 | 38/40 | 55*35*56.5 | | | |
| X2C-3-02/233 | 1 | 3 | DCX27 11# | 2 | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55*35*56.5 | | | |
| X2C-4-54/433 | 2 | 4 | DCX27 11# | 2 | 4 | 3.8 | 0.85-2.8 | 5.5 | 7000 | 38/40 | 55*35*56.5 | | | |
| X2C-5-02/233 | 2 | 5 | DCX27 14# | 3 | 4 | 3.8 | 0.7-2 | 5 | 7000 | 38/40 | 55*35*56.5 | | | |
| X2C-5-04/435 | 2 | 5 | DCX27 21# | 5 | 5 | 0.8-1.5 | 7 | 6500 | 38/40 | 55*35*56.5 | | | | |
| X2C-6-03/333 | 3 | 6 | DCX27 11# | 3x2 5x2 | 4 | 3.8 | 0.7-2 | 5.5 | 7000 | 38/40 | 55*35*56.5 | | | |

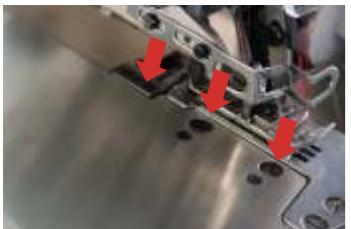
| LS 889TUT-3-03/233 | 1 | 3 | DCX27 11# | - | 4 | 3.8 | 0.7-2 | 1-6 | 3.5 | 5 | 6500 | 42.7/32.6 | 55X36X56.5 | |
|---------------------|---|---|-----------|---|-----|-----|---------|-----|-----|-----|------|-----------|------------|--|
| LS 889TUT-4-M03/333 | 2 | 4 | DCX27 11# | 2 | 4 | 3.8 | 0.7-2 | 1-6 | 4.5 | 5.5 | 6500 | 42.7/32.6 | 55X36X56.5 | |
| LS 889TUT-4-03H/333 | 2 | 4 | DCX27 11# | 2 | 4 | 6 | 1.1-3.8 | 1-8 | 6 | 7 | 5500 | 42.7/32.6 | 55X36X56.5 | |
| LS 889TUT-5-03/233 | 2 | 5 | DCX27 14# | 5 | 5 | 3.8 | 0.7-2 | 1-6 | 4.5 | 5 | 6500 | 42.7/32.6 | 55X36X56.5 | |
| LS 889TUT-5-03/333 | 2 | 5 | DCX27 14# | 5 | 5 | 3.8 | 0.7-2 | 1-6 | 3.5 | 5 | 6500 | 42.7/32.6 | 55X36X56.5 | |
| LS 889TUT-5-A05/535 | 2 | 5 | DCX27 18# | 5 | 5/6 | 5 | 1.1-3.8 | 1-8 | 6.5 | 7 | 5500 | 42.7/32.6 | 55X36X56.5 | |



C4

智慧包缝机

Intelligent overlock sewing machine

三光眼,防切布
Infrared light, prevent from cutting cloth外置针距按钮
External stitch length button一体式直轴设置
Embedded display

| | 1 | 3 | DCX27 11# | - | 4 | 4.5 | 0.7-2 | 5.5 | 6000 | 27/36 | 47.5X37X55 |
|----------|---|---|--------------|---|---|-----|-------|-----|------|-------|------------|
| C4-3-04 | 1 | 3 | DCX27 11# | - | 4 | 4.5 | 0.7-2 | 5.5 | 6000 | 27/36 | 47.5X37X55 |
| C4-4-24 | 2 | 4 | DCX27 11# | 2 | 4 | 4.5 | 0.7-2 | 6 | 6000 | 27/36 | 47.5X37X55 |
| C4-4-24H | 2 | 4 | DCX27 11# | 2 | 4 | 4.5 | 0.7-2 | 6 | 5500 | 27/36 | 47.5X37X55 |
| C4-5-35 | 2 | 5 | DCX27 14# | 3 | 5 | 4.5 | 0.7-2 | 6 | 6000 | 27/36 | 47.5X37X55 |
| C4-5-55 | 2 | 5 | DCX27 14# | 5 | 5 | 4.5 | 0.7-2 | 6 | 6000 | 27/36 | 47.5X37X55 |
| C4-5-56 | 2 | 5 | DCX27 18# | 5 | 6 | 4.5 | 0.7-2 | 6 | 5500 | 27/36 | 47.5X37X55 |
| C1-3-04 | 1 | 3 | DCX27 11# | - | 4 | 4.5 | 0.7-2 | 5.5 | 6000 | 27/36 | 47.5X37X55 |
| C1-4-24 | 2 | 4 | DCX27 11# | 2 | 4 | 4.5 | 0.7-2 | 6 | 6000 | 27/36 | 47.5X37X55 |
| C1-4-24H | 2 | 4 | DCX27 11# | 2 | 4 | 4.5 | 0.7-2 | 6 | 5500 | 27/36 | 47.5X37X55 |
| C1-5-35 | 2 | 5 | DCX27 14# | 3 | 5 | 4.5 | 0.7-2 | 6 | 6000 | 27/36 | 47.5X37X55 |
| C1-5-55 | 2 | 5 | DCX27 14# | 5 | 5 | 4.5 | 0.7-2 | 6 | 6000 | 27/36 | 47.5X37X55 |
| C1-5-56 | 2 | 5 | DCX27 18# | 5 | 6 | 4.5 | 0.7-2 | 6 | 5500 | 27/36 | 47.5X37X55 |



C1

智慧包缝机

Intelligent overlock sewing machine

内嵌式显示屏
One-piece straight shaft setting外置针距按钮
External stitch length button一体式直轴设置
Embedded display

| | 1 | 3 | DCX27 11# | - | 4 | 4.5 | 0.7-2 | 5.5 | 6000 | 27/36 | 47.5X37X55 |
|----------|---|---|--------------|---|---|-----|-------|-----|------|-------|------------|
| C1-3-04 | 1 | 3 | DCX27 11# | - | 4 | 4.5 | 0.7-2 | 5.5 | 6000 | 27/36 | 47.5X37X55 |
| C1-4-24 | 2 | 4 | DCX27 11# | 2 | 4 | 4.5 | 0.7-2 | 6 | 6000 | 27/36 | 47.5X37X55 |
| C1-4-24H | 2 | 4 | DCX27 11# | 2 | 4 | 4.5 | 0.7-2 | 6 | 5500 | 27/36 | 47.5X37X55 |
| C1-5-35 | 2 | 5 | DCX27 14# | 3 | 5 | 4.5 | 0.7-2 | 6 | 6000 | 27/36 | 47.5X37X55 |
| C1-5-55 | 2 | 5 | DCX27 14# | 5 | 5 | 4.5 | 0.7-2 | 6 | 6000 | 27/36 | 47.5X37X55 |
| C1-5-56 | 2 | 5 | DCX27 18# | 5 | 6 | 4.5 | 0.7-2 | 6 | 5500 | 27/36 | 47.5X37X55 |



用途：
适用于针织面料，运动服、休闲服等。

Application:
applicable to knitwear, sports wear, casual wear,etc.

拥有核心技术
美机 W5 智慧缝纫机一天不到一度电
hold core technology
consume electricity less than
1kw·h in one day

W5

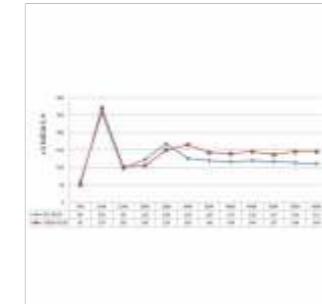
智慧绷缝机

Intelligent interlock sewing machine



一键导航，便捷操作
One key navigation,easily operate

操作简单，可快速上手
Voice tonavigation easy & quick to operate



W5、31016振动对比
W5, 31016 vibration comparison



打线凸轮外置
(穿线、维修更方便)
External cable & cam
(More easy to thread & maintain)



强动力，高转速
Super power, high speed

1. W5智慧组绷缝机效率比普通绷缝机提升30%-40%
 2. 节省大量的缝纫线
 3. 线头最短可达3-5mm,降低了劳动强度
- 1.W5 interlock sewing machine, more effective than general interlock sewing machine for 30%-40%
2. saving a lot of threads
3. 3-5mm short threads, reduce labor intensity



大空间
结实厚重(操作空间大,机壳加重,平衡佳、振动低)
Super large space, strong and heavy(huge operation space, add the shell's weight , more stable, less vibration)



USB智能端口
为各类USB产品提供持续电源服务还可升级电控设备
USB intelligent outlet Supply power for varies of USB connected products update control system program

| W5-01CB | 3 | 5 | 11-14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | |
|---------|---|---|--------|---------|-----|----------|---|------|-------|--------------|--|
| W5-21BB | 3 | 5 | 14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | |



用途:

适用于针织面料，运动服、休闲服等。

Application:

applicable to knitwear, sports wear, casual wear,etc.

拥有核心技术

美机W1W2智慧缝纫机一天不到一度电

hold core technology
consume electricity less than
1kw·h in one day

W1/W2

智慧绷缝机

Intelligent interlock sewing machine



一键导航，便捷操作
One key navigation,easily operate

- P 工作模式下, 切换上下针针位; 参数模式下, 作参数设置。
Parameter setting button for setting parameter under working mode.
- S 工作模式下, 参数模式下, 作参数保存。
parameter storage button under working mode
- + 工作模式下, 调节电机转速。参数模式下, 作参数的选择及调整。
parameter up button under working mode
- 工作模式下, 调节电机转速。参数模式下, 作参数的降低及调整。
parameter down button under working mode



强动力，高转速
Super power, high speed

1. W1智慧绷缝机效率比普通绷缝机提升30%-40%
 2. 节省大量的缝纫线
 3. 线头最短可达3-5mm,降低了劳动强度
- W1S interlock sewing machine, more effective than general interlock sewing machine for 30%-40%
2. saving a lot of threads
3. 3-5mm short threads, reduce labor intensity



打线凸轮外置
(穿线、维修更方便)
External cable & cam
(More easy to thread & maintain)



多功能USB接口
Multi-function USB connector

- 可为手机等电器充电,更是软件升级之窗。
For charging cell phone,cooling fan,also can be used to upgrade software



超大空间
结实厚重(操作空间大,机壳加重,平衡佳、振动低)
Super large space, strong and heavy
(huge operation space, add the shell's weight , more stable, less vibration)



W2

经济实惠的直驱自动抬压脚绷缝机

the most economiest direct drive
automatic foot lifter interlock sewing
machine

内缩平台车缝定位精准、易送料、
转换快捷、方便
The retractable platform , accurately
positioning, easy to feed, fast and
convenient to convert.

具有抬压脚功能
with foot lifter function

| | W1-01CB | W1-02BB | W1-05CB | W1-21BB | W2-01CB | W2-02BB | W2-05CB | W2-21BB | 尺寸 | 重量 | 电压 | 功率 |
|--|---------|---------|---------|---------|---------|----------|---------|---------|-------|--------------|----|----|
| | 3 | 5 | 11-14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | | |
| | 3 | 5 | 11-14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | | |
| | 3 | 5 | 11-14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | | |
| | 3 | 5 | 14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | | |
| | 3 | 5 | 11-14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | | |
| | 3 | 5 | 11-14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | | |
| | 3 | 5 | 11-14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | | |
| | 3 | 5 | 14# | 5.6/6.4 | 4.4 | 0.65-1.3 | 5 | 5000 | 55/60 | 67.5X42.5X65 | | |

**用途：**

- ①一般车缝。
- ②一般针织品，运动衫、休闲服等。

Applicable:

general sewing of knit wear, sports wear and leisure suits.

P5**智慧绷缝机**

Intelligent interlock sewing machine



一键导航,便捷操作
One key navigation,easily operate

操作简单,可快速上手
Voice tonavigation easy & quick
tooperate

**强动力,高转速**
Super power, high speed

1. P5智慧组绷缝机效率比普通绷缝机提升30%-40%
 2. 节省大量的缝纫线
 3. 线头最短可达3-5mm,降低了劳动强度
- 1.P5 interlock sewing machine, more effective than general interlock sewing machine for 30%-40%
2. saving a lot of threads
3. 3-5mm short threads, reducelabor intensity

**凸轮外置**
Outside puller

大空间,结实厚重(操作空间
大,机壳加重,平衡佳、振动低)
Super large space, strong and heavy
(huge operation space, add the shell's
weight , more stable, less vibration)

**多功能USB接口**
Multi-function USB connector

可为手机等电器充电,更是软
件升级之窗。
For charging cell phone,cooling fan,also
can be used to upgrade software

| P5-01 | 3 | 5 | 11-14# | 5.6/6.4 | 1.5-4.4 | 0.8-1.2 | 5 | 5500 | 50/55 | 61.5*40.5*65 | 适用于针织面料, 双面装饰缝。 | | |
|----------|---|---|--------|---------|---------|---------|---|------|-------|--------------|-------------------|--|--|
| P5-35 | 3 | 5 | 11-14# | 5.6/6.4 | 1.5-4.4 | 0.8-1.2 | 5 | 5000 | 50/55 | 61.5*40.5*65 | 适用于针织面料, 双面装饰缝。 | | |
| P5-02-GB | 3 | 5 | 11-14# | 5.6/6.4 | 1.5-4.4 | 0.8-1.2 | 5 | 5500 | 45/50 | 61.5*40.5*65 | 适用缝制内衣或T恤领口处上滚条用。 | | |

**用途：**

- ①一般车缝。
- ②一般针织品，运动衫、休闲服等。

Applicable:

general sewing of knit wear, sports wear and leisure suits.

P1**智慧绷缝机**

Intelligent interlock sewing machine



一键导航，便捷操作
One key navigation,easily operate

操作简单,可快速上手
Voice tonavigation easy & quick
tooperate



强动力,高转速
Super power, high speed

1. P5智慧组阳缝机效率比普通绷缝机提升30%-40%
2. 节省大量的缝纫线
3. 线头最短可达3-5mm,降低了劳动强度



凸轮外置
Outside puller

大空间,结实厚重(操作空间
大,机壳加重,平衡佳、振动低)
Super large space, strong and heavy
(huge operation space, add the shell's
weight , more stable, less vibration)



多功能USB接口
Multi-function USB connector

可为手机等电器充电,更是软件
升级之窗。

For charging cell phone,cooling fan,also
can be used to upgrade software

| | | | | | | | | | | | |
|--|--|--|--|--|--|--|--|--|--|--|-----------------|
| | | | | | | | | | | | 适用于针织面料, 双面装饰缝。 |
|--|--|--|--|--|--|--|--|--|--|--|-----------------|



LS 32026P-01CB/UT

小方头电脑绷缝机

Electronic cylinder-bed interlock sewing machine
with auto-trimmer

用途:

- ①一般车缝。
- ②一般针织品，运动衫、休闲服等。

Applicable:

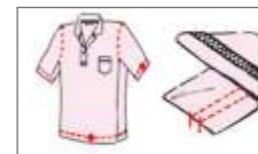
general sewing of knit wear, sports wear and leisure suits.



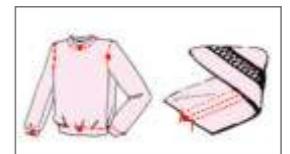
| LS 32026P-35AB | 3 | 5 | #11-14 | 5.6/6.4 | 1.5-4.4 | 0.8-1.2 | 5 | 5000 | 50/55 | 61.5*40.5*65 | 下摆折缝 | | |
|-------------------|---|---|--------|---------|---------|---------|---|------|-------|--------------|---------------------|--|--|
| LS 32026P-02GB | 3 | 5 | #11-14 | 5.6/6.4 | 1.5-4.4 | 0.8-1.2 | 5 | 5500 | 45/50 | 61.5*40.5*65 | 适用缝制内衣或T恤领口处上滚条用。 | | |
| LS 32026P-03FB | 3 | 5 | #11-14 | 5.6/6.4 | 1.5-4.4 | 0.8-1.2 | 5 | 5500 | 50/55 | 61.5*40.5*65 | 适用于各种针织品、运动服等压扁用。 | | |
| LS 32026P-03GB | 3 | 5 | #11-14 | 5.6/6.4 | 1.5-4.4 | 0.8-1.2 | 5 | 5500 | 50/55 | 61.5*40.5*65 | 适用于各种针织品、运动服包边后压倒用。 | | |
| LS 32026P-01CB/UT | 3 | 5 | #11-14 | 5.6/6.4 | 1.5-4.4 | 0.8-1.2 | 5 | 5000 | 50/55 | 61.5*40.5*65 | 适用于针织面料，双面装饰缝。 | | |
| LS 32026P-01CB | 3 | 5 | #11-14 | 5.6/6.4 | 1.5-4.4 | 0.8-1.2 | 5 | 5500 | 50/55 | 61.5*40.5*65 | 适用于针织面料，双面装饰缝。 | | |



适用于各种运动服、夹克、压单边双针
applicable to covering double-stitches
W/O upper spreading on sportswear jackets.



适用于各式休闲服、袖口、裙下摆
applicable to hemming bottoms on
T-shirts underwear and sports wear.



适用于各种针织品、运动服压线
applicable to covering seams on all
sorts of knitted goods, sportswear.



适用于各种式运动裤、裤头。
Applicable to hemming wide waist
band of trousers.

LS 787-356

横筒型高速三针绷缝机

Cylinder-bed high speed Interlock stitch machine wtth
electrical type thread trimmer and rear puller



底线改良过线组

精心改良的底线过线方式，底线送线更顺畅，让线灰
不会跑入剪刀架中，使剪刀切切线更稳定，零件寿命
更长，精准的微调出剪刀尺寸。

Carefully improved bottom line way, so that the
bottom line to send a moresmooth line, so ash will
not run into the scissors, the scissore more stable
tangent, longer life parts, precise fine-tuning the
size of the scissors.



电磁直驱式抬压脚组

电磁直驱式抬压脚组，不产生杂音，
反应更为灵敏。

"Direct Driving type" presser foot
lefter. It's going to more sensitive
and silent.

LS 720-356

细横筒型高速三针绷缝机

Small cylinder-bed high speed interlock stich machine
wtth-electrlcaltype thread trimmer



前置式底线分线盘

底线分线盘前置于机体内侧，可轻易清楚纹线、调整容易。
可微调的底线可线架，可针对底线的收放与松紧，做更精
细的调整。

the looper thread take-up put on the front of body, to
clean the winding and adjustment easily. the flexible
thread take-up eylet holder,to offer the looper thread
tension and release more details adjustment.



迷你直驱伺服马达

直驱外接下主轴心式迷你伺服小马达、安装
容隐、反应灵敏、寂静无声、定位准确车头
不因切线而摇动。

"Directly driving under shaft connecting
type" mini sero motor which could offer
you easy to installing, more sensitive,more
silence and precisely needle position
detection, the machine head would' t swing
when it trimming.

| LS 787-240 | 2 | 3 | 4.0 | 1.4-4.5 | 0.8~1.4 | 7 | 4500 |
|------------|---|---|-----|---------|---------|---|------|
| LS 787-248 | 2 | 3 | 4.8 | 1.4-4.5 | 0.8~1.4 | 7 | 4500 |
| LS 787-348 | 3 | 5 | 4.8 | 1.4-4.5 | 0.8~1.4 | 7 | 4500 |
| LS 787-356 | 3 | 5 | 5.6 | 1.4-4.5 | 0.8~1.4 | 7 | 4500 |
| LS 787-364 | 3 | 5 | 6.4 | 1.4-4.5 | 0.8~1.4 | 7 | 4500 |

| LS 720-240 | 2 | 3 | 4.0 | 1.4-4.5 | 0.8~1.4 | 7 | 4200 |
|------------|---|---|-----|---------|---------|---|------|
| LS 720-248 | 2 | 3 | 4.8 | 1.4-4.5 | 0.8~1.4 | 7 | 4200 |
| LS 720-348 | 3 | 5 | 4.8 | 1.4-4.5 | 0.8~1.4 | 7 | 4200 |
| LS 720-356 | 3 | 5 | 5.6 | 1.4-4.5 | 0.8~1.4 | 7 | 4200 |
| LS 720-364 | 3 | 5 | 6.4 | 1.4-4.5 | 0.8~1.4 | 7 | 4200 |



LS 946-460

曲臂式四针六线拼缝机

Direct drive 4 needle 6 thread sewing machine



全新设计之隐藏式抬压脚机构与机座
创新结合在一起，美观、避震

to combine hidden presser foot lifter and holder
in newly design, beauty and anti-vibration.



小马达设计使车缝更灵敏，拆装更方便
it is the design of mini servo-motor to offer more
sensitive and more convenient in assembly.



防止绕线，使车缝的过线更为滑顺
to reduce the distance from thread stand to the
machine and offer thread supply and tension
smoother.

| LS 946TA | 4 | 6 | 4.8 5.2 | 1.6-2.5 | 1:0.7 1:0.5 | 6-8 | 4200 | |
|-------------|---|---|------------|---------|----------------|-----|------|--|
| LS 946TA-S | 4 | 6 | 5.2 6.0 | 1.6-2.5 | 1:0.7 1:0.5 | 6-8 | 4200 | |
| LS 946TA-T1 | 4 | 6 | 5.2 6.0 | 1.6-2.5 | 1:0.7 1:0.5 | 6-8 | 4200 | |
| LS 946TA-T2 | 4 | 6 | 5.2 6.0 | 1.6-2.5 | 1:0.7 1:0.5 | 6-8 | 4200 | |
| LS 946TA-H | 4 | 6 | 5.2 6.0 | 1.6-2.5 | 1:0.7 1:0.5 | 6-8 | 4200 | |

LS 1412P

多针机系列

Multi-needle sewing machine series

用途:

- ①一般车缝。
- ②适用于高级衣物之装饰车缝。

Applicable:

common sewing and sewing work of high quality clothes



2000C



1508P



1404系列

| Model | Sewn Type | Q'ty | Q'ty | Needle | | Gauge (inch) | Gauge (mm) | Feeding (stitch/inch) | Lifting | Strobe (mm) | Spm |
|-------------------|-----------|------|------|-------------|-------------|------------------|---------------------|-----------------------|---------|-------------|------|
| | | | | Organ | Schmetz | | | | | | |
| LS 1404P 401 | | 4 | 8 | UOx113GS 14 | UYx113GS 90 | 1/4,5/16,1/3,3/8 | 6.35,7.94,8.46,9.37 | 7~17 | 10 | 34 | 4000 |
| LS 1406P 401 | | 6 | 12 | UOx113GS 14 | UYx113GS 90 | 1/4,5/16 | 6.35,7.94 | 7~17 | 10 | 34 | 4000 |
| LS 1408P 401 | | 8 | 16 | UOx113GS 14 | UYx113GS 90 | 1/4,5/16,3/16 | 6.35,7.94,4.76 | 7~17 | 10 | 34 | 4000 |
| LS 1412P 401 | | 12 | 24 | UOx113GS 14 | UYx113GS 90 | 1/8,3/16,1/4, | 3.17,4.76,6.35,5 | 7~17 | 10 | 34 | 4000 |
| LS 1404PMD 401 | | 4 | 8 | UOx113GS 14 | UYx113GS 90 | 1/4,5/16,1/3,3/8 | 6.35,7.94,8.46,9.37 | 8~14 | 10 | 34 | 4000 |
| LS 1404PSF 401 | | 4 | 8 | UOx113GS 14 | UYx113GS 90 | 1/4-1-1/4 | 6.35-25.4-6.35 | 7~17 | 10 | 34 | 4000 |

| LS 1508 | P | 1-1/2" | 38.1 | 1-4"-1"-1/4" | 6.35-25.4-6.35 | TVx5 21# | 4 | 8 | 7-16 | 10 | 4000 |
|---------------------|--------|--------|------|--------------|----------------|----------|---|---|------|----|-------|
| | PR | 1-1/2" | 38.1 | 1/4"-1"-1/4" | 6.35-25.4-6.35 | | | | | | |
| LS 1702 LS 2000C | BK (C) | — | 1/4" | 6.35 | UY128GAS 16# | | 2 | 3 | 9-12 | 8 | 4000 |
| | | | | | | | | | | | 52/48 |



M10

360度 旋转头模板机

M10 rotary head template machine

适用范围：羽绒服、棉衣、西服、衬衣、鞋类、箱包、沙发及其它家居缝制品、航空座椅、汽车用品等
Scope of application: down jackets, cotton coats, suits, shirts, shoes, bags, sofas and other household sewing products, aviation seats, automotive supplies, etc.



机头微量供油，特殊镀层机针
Machine head micro oil supply,
special coating



旋转头电机中置,高速旋转更稳定
The needle rotating head motor is located in the middle, high-speed rotation is more stable



平刀剪线适应性更广
Flat knife trimming is more adaptable



机械式油泵同步供油持续可靠
The mechanical oil pump synchronously supplies oil continuously and reliably



M928-EM

智慧模板机

Automatic multi-function template machine

广泛适用于羽绒、棉呢、西装、衬衫、箱包、皮具、家纺、鞋帽等各种图型线迹的加工。
It's widely applicable to down feather, cotton, suit, shirt, luggage, leather, textile, shoes, hat and so on.



最新剪刀设计
new thread trimmer design



密封式齿轮箱
closed type gear box



旋梭微量供油
rotay hook mini-oil

| 型号 | Model | M928-EM | |
|--|--|---------|------------------------------|
| 缝制范围/ Sewing range | M10 | 缝纫面积 | Sewing area |
| 最高缝制速度/ Maximum sewing speed | X向1300mm (可定制)、Y向900mm X direction 1300mm(customizable), Y direction 900mm 3500rpm | 针距 | Needle gauge |
| 针距/ Pitch | 0.5-12.7 | 缝纫速度 | Speed |
| 单花样最多针数/ Maximum number of stitches per flower | 20000针/stitches | 使用机针 | Needle type |
| 压脚驱动方式/ Presser foot drive | 脉冲马达/气动/ pulse motor / pneumatic | 程序输入装置 | Program input device |
| 旋梭/ Hook | 2倍大旋梭/ 2 times big hook | 记忆程序数 | Number of memory programs |
| 切线装置/ Tangent device | 标配/ standard | 缝纫机马达 | Motor |
| 数据存储方式/ Data storage method | 闪存 (使用CF卡可任意缝纫图案) flash memory(use CF card to arbitrarily sew patterns) | 中压脚驱动 | Middle presser foot device |
| 马达/ Motor | AC伺服马达750w/ AC servo motor 750w | 中压脚高度 | Middle presser foot height |
| 重量/ Weight | 600-800kg | 外压脚高度 | Outsider presser foot height |
| 电源/ Power supply | 单相220V, 3相380V/ single phase 220V, 3-phase 380V | 花样读取方式 | Pattern reading mode, |
| 气压/ Air pressure | 0.5Mpa 1.7L/min | 电源规格 | RFID射频装置 |
| | | 气压规格 | RFID radio frequency device |
| | | 机器重量 | 最大0.5 mpa |
| | | | 580Kg (不含包装箱) |



M6

线内模板机

Automatic multi-function template machine



使用范围：主要用于衣领、袖口、门襟、袋盖，也用于上拉链、开口袋、贴商标、缝花样等，也可用于童装、工艺礼品、箱包等缝纫。

亮点：

- 1、接近于平车的机械结构与操作方式，可站可坐，让操作得心应手。
- 2、双动刀设计，短线头、少鸟巢。
- 3、机头无油，旋梭处微油，避免油污风险。

Scope of application: Mainly used for collar, cuff, placket, bag cover, also used for upper zipper, open bag, label sticking, sewing patterns, etc. It can also be used for sewing children's clothing, craft gifts, bags, etc.

Strong point:

- 1.The mechanical mechanism and operation mode of M6 closes to lockstitch sewing machine ,can stand and sit so that the operation can be handy.
- 2.Double-acting knife design, short thread head, little bird's nest.
- 3.No oil in the machine head, little oil at the hook, avoiding oil pollution risk

| 型号 | Model | M6 | |
|--------|------------------------------|--|--|
| 缝纫面积 | Sewing area | X向(左右) : 650mm X axis(left and right):650mm | Y向(前后) : 450mm Y axis(front and behind):450mm |
| 针距 | Needle gauge | 0.5mm-12.7mm | |
| 缝纫速度 | Speed | 3500转/分钟 | |
| 使用机针 | Needle type | DBX1 9# (7#-14#) | |
| 程序输入装置 | Program input device | U盘 | USB line or disk |
| 花样存储数量 | Number of pattern storage | 999 | |
| 缝纫机马达 | Motor | 550W直驱伺服马达 | 750W direct-drive servo motor |
| 中压脚驱动 | Middle presser foot device | 机械驱动 | independent motor drive |
| 中压脚高度 | Middle presser foot height | >13mm | |
| 外压脚高度 | Outsider presser foot height | >15mm | 15mm |
| 电源规格 | Power specification | 220V/1200W | |
| 使用气压规格 | Air pressuer specification | 最大0.5Mpa | Maximum 0.5Mpa |
| 机器重量 | Machine weight | 210Kg(不含包装箱) | |



M928-EM-LC

激光模板机

Laser template machine

- 1、采用全新设计外观。
- 2、全新设计激光管防护罩开启方式，方便后期维护保养。
- 3、大功率激光管，适合较厚面料的切割。
- 4、有效缝制行程： X向1300mm,Y向850mm。

- 1.Appearance of new design
- 2.New design of laser tube shield opening mode to facilitate later maintenance
- 3.High power laser tube, suitable for cutting thicker fabrics
- 4.sewing size. X axis 130mm,Y axis 850mm.



| 型号 | Model | M928-EM-LC | |
|------------|--|--|--|
| 激光模板机切割范围 | | X向(左右) : 1100mm X axis(left and right):1100mm | Y向(前后) : 850mm Y axis(front and behind):850mm |
| 缝纫面积 | Sewing area | X向1300mm,Y向850mm | |
| 针距 | Needle gauge | 0.5mm-12.7mm | |
| 缝纫速度 | Speed | 2800rpm | |
| 使用机针 | Needle type | DBX1 9# (7#-23#) | |
| 程序输入装置 | Program input device | USB数据线或U盘 | USB line or disk |
| 程序记忆载体 | Program memory carrier | EPROM内存 | EPROM RAM |
| 记忆程序数 | Nunber of memory programs | 999 | |
| 缝纫机马达 | Motor | 750W直驱伺服马达 | 750W direct-drive servo motor |
| 中压脚驱动 | Middle presser foot device | 独立电机驱动 | independent motor drive |
| 中压脚高度 | Middle presser foot height | >17mm | |
| 外压脚高度 | Outsider presser foot height | 最高30mm | Highest 30mm |
| 电源规格 | Power specification | 220V/1200W | |
| 使用气压规格 | Air pressuer specification | 最大0.5Mpa | Maximum 0.5Mpa |
| 激光管功率 | Laser tube power | 80W-150W | |
| 总重量 (包括外箱) | Total weight(including packing carton) | 约850kg | About 850kg |

**M5****智慧模板机**

Automatic multi-function template machine

使用范围：主要用于衣领、袖口、门襟、袋盖的缝制，也用于装拉链、开口袋、订商标、打套结、花样缝等，也用于童装、箱包、工艺品的缝制

缝纫面积：X向（左右）800mm Y向（前后）350mm

针距：0.5-12.7mm

缝纫速度：3500转/分

使用机针：DB*1 9# (7#-14#)

程序输入装置：U盘

程序记忆载体：EPROM内存

记忆程序数：999种

缝纫机马达：750W直驱伺服马达

中压脚驱动：机械式

中压脚高度：13mm>13mm

外压脚高度：15mm>15mm

花样识别方式：RFID射频技术

电源规格：220V/1200W

使用气压规格：最大0.5Mpa

设备总重量（含外箱）：约248Kg

Use scope: mainly used for the collar and cuffs, placket, sewing bag cover, also for zipper, slash pockets, set trademark, and bartacking, pattern sewing, etc. also used in children's clothing, bags, arts and crafts sewing.

Sewing area: X (left and right) 800mm Y (front and back) 350mm.

Stitch length: 0.5-12.7 mm

Sewing speed: 3500 RPM.

Machine needle: DB*1 9# (7#-14#)

Program input device: usb flash drive.

Program memory carrier: EPROM memory.

Memory of pattern number: 999 kinds.

Sewing machine motor: 750W direct drive servo motor.

Middle presser foot drive: mechanical.

Height of middle presser foot: 13mm > 13mm

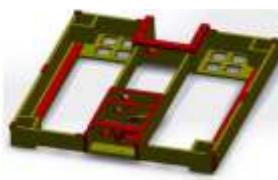
External presser foot height: 15mm > 15mm

Pattern recognition: RFID radio frequency technology.

Power supply specification: 220V/1200W.

Air pressure specification: maximum 0.5Mpa.

Total equipment weight (including box) : about 248Kg.



一体式机座
Integrated stand



内置式电控系统
Built-in electronic control system



旋梭微油控制
semi-dry hook

**LS 591N-D3/592N-D3****电脑自动剪线罗拉车系列**

Computerized automatic threading roller
presser post bed lockstitch series



省时：
自动倒缝、剪线、抬压脚
Time saving: automatic rewinding, trimming, and pressering



省线：
加强型动定刀和夹线片，线头短，
夹线稳定。
Thread saving: reinforced moving knife and
clamping piece, short thread and stable thread



省电：
全时伺服
Power saving: full-time servo



省心：
机电一体化设计
Free from worry: mechatronics design

| LS 591N-D3 | DPX5 16# | 1 | 3000 | 0.8-5mm | 7/10 | 38mm | 550W | ★ | 61.9/70 | 75x37x68 |
|------------|----------|---|------|-----------|------|------|------|---|---------|----------|
| LS 592N-D3 | DPX5 16# | 2 | 2000 | 0.6-3.6mm | 7/10 | 38mm | 550W | ★ | 61.9/70 | 75x37x68 |



LS 1591N-D3

步进电机送料电脑罗拉车

Computerized automatic threading roller
presser post bed lockstitch series

用途:

本机型适用于马靴、运动鞋、休闲鞋、海棉鞋、婴儿鞋、高级皮革鞋类及箱包缝制。

Applicable:

Product use: This model is suitable for riding boots, sports shoes, casual shoes, sponge shoes, baby shoes, high leather shoes and bags.



电子针距，倒缝无声
Electronic stitch length, silent reverse stitching



智能触摸屏，功能一键直达
Integrated button lighting, neat and beautiful Smart touch screen, one-key direct access to functions



花样线迹，随心所欲
Pattern stitches, sew as you like



LS 1591N DPX5 16# 1 3000 0.8-5mm 7/10 38mm 550W ★ 61.9/70 75x37x68



LS-T9820

高速电子圆头锁眼机

Electronic Eyelet Button Holing Sewing Machine

用途:

机适用于西服、外衣、工作服、裤子等薄、中厚料的各种样式的锁眼。

Applicable:

Applicable for suit, coat, jumper, pants etc light and medium materials of button holing.



大机腔，操作简便
Large space simple operation



布屑收集装置，干净整洁
Rest cloth collecting device is clean and tidy



9820-02超短线头
9820-02 super short thread residue



LS-T9820-00B Do×558 11#-16# 5-50 1.5-5 12-16 ★ ★ 22 2500 170/210 106*75*115

LS-T9820-01B Do×558 11#-16# 8-42 1.5-5 12-16 ★ ★ 22 2500 170/210 106*75*115

LS-T9820-02B Do×558 11#-16# - 1.5-5 12-16 ★ ★ 22 2500 170/210 106*75*115



LS-T1790C

高速电子平头锁眼机系列

Electronic Button holing Sewing Machine

用途:

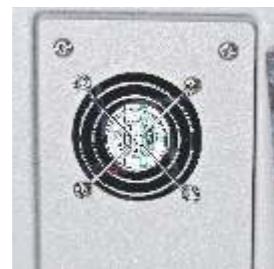
- ①一般薄料、中厚料、厚料缝制；
- ②适用于各种针织、棉纺、化纤等织物的钮孔缝锁。尤适于袖子的锁眼作业。

Applicable:

- 1.Light, medium and heavy material.
- 2.For button holing of all kind of materials, especially for sleeve button holing.



电机切刀，低噪音
Motor cutter, low noise



风扇散热
rejection of heat



进口旋梭
Import hook



缝制长度120mm
Longest sewing length 120mm



LS-T781F

高速直驱平头锁眼机

Direct drive button holing sewing machine

用途:

- ①一般薄料、中厚料、厚料缝制；
- ②适用于各种针织、棉纺、化纤等织物的钮孔缝锁。尤适于袖子的锁眼作业。

Applicable to:

Common thin material, medium heavy material and heavy material sewing in knitting wear, cotton fabrics, fibers buttonholing sewing and sleeve sewing.



节能无刷直驱电机，节能低噪
Energy saving brushless direct drive motor with energy saving and low noise



同步带传动，调节简单
Synchronous belt transmission simple adjustment



电机抬压脚
Motor presser foot

| LS-T1790C | DP×5 11#~14# | 25 | 2.5-5 | 17 | ★ | ★ | 1/4"-1"-1/4" 6.4-19 | ★ | 4200 | 1000W | 112/120 | 78×39×76.5 | | | | |
|--------------|--------------|-----|-------|----|---|---|---------------------|---|------|-------|---------|------------|--|--|--|--|
| LS-T1790C-K | DP×5 11#~14# | 25 | 2.5-4 | 17 | ★ | ★ | 1/4"-3/4" 6.4-19 | ★ | 4200 | 1000W | 112/120 | 78×39×76.5 | | | | |
| LS-T1790C-7 | DP×5 11#~14# | 70 | 2.5-5 | 17 | ★ | ★ | 1/4"-1"-1/4" 6.4-65 | ★ | 4200 | 1000W | 112/120 | 78×39×76.5 | | | | |
| LS-T1790C-12 | DP×5 11#~14# | 120 | 2.5-4 | 17 | ★ | ★ | 1/4"-3/4" 6.4-115 | ★ | 4200 | 1000W | 112/120 | 78×39×76.5 | | | | |
| LS-T1790C-G | DP×5 11#~14# | 25 | 2.5-4 | 17 | ★ | ★ | 1/4"-3/4" 6.4-115 | ★ | 4200 | 1000W | 112/120 | 78×39×76.5 | | | | |

| LS-T781F | DP×5 11#~14# | 22 | 2.5-4 | 12 | ★ | ★ | 1/4"-3/4" 6.4-19 | ★ | 3600 | 370 | 58/69 | 74.5*34*93 | | | | |
|-----------|--------------|----|-------|----|---|---|---------------------|---|------|-----|-------|------------|--|--|--|--|
| LS-T781FK | DP×5 11#~14# | 22 | 2.5-4 | 12 | ★ | ★ | 1/4"-3/4" 6.4-19 | ★ | 3600 | 370 | 58/69 | 74.5*34*93 | | | | |
| LS-T783F | DP×5 11#~14# | 40 | 2.5-4 | 12 | ★ | ★ | 1/4"-11/4" 6.4-31.7 | ★ | 3600 | 370 | 58/69 | 74.5*34*93 | | | | |



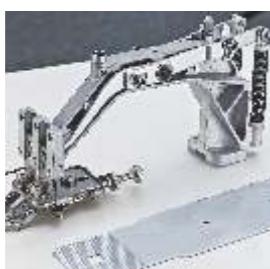
LS-T430G-01E/-02E

高速电子套结机（一体式）

Electronic bartacking sewing machine.



高效节能伺服马达
High efficiency energy-saving servo motor



套结钉扣简易快速更换装置
Simple and quick replacement device for fastening pin buckle



无污染干式润滑，镀黑金钢针杆
No pollution dry lubrication black stainless steel needle bar



自动抬压扫线结构
Automatic presser sweep construction



LS-T1900ESS

高速电子套结机系列

Electronic bartacking sewing machine



电子夹线
Electronic thread clamp



可选配气动压脚
Optional pneumatic presser foot



可选配液晶屏面板
Optional LCD panel



全封闭下轴齿轮超耐磨
super durable closed bottom shaft gear

| LS-T430G-01E(中厚料) | 14#-19# DPX17 | 0.05-12.7 | ★ | ★ | 17mm | ★ | - | 3200 | 56.6 78*36*55 |
|---------------------------|------------------|-----------|---|---|------|---|---|------|---------------|
| LS-T430G-02E(厚料) | 14#-19# DPX17 | 0.05-12.7 | ★ | ★ | 17mm | - | ★ | 3200 | 56.6 78*36*55 |
| LS-T430G-02E-ZH(带钉扣装置可互换) | 14#-19# DPX17 | 0.05-12.7 | ★ | ★ | 17mm | - | ★ | 3200 | 56.6 78*36*55 |

| LS-T1900ESS | 16# DPX5 | 普通套结 | | 3000 | 45/52 | 78*36*55 | |
|--------------|-------------|-------|--|------|-------|----------|--|
| LS-T1900EYS | 16# DPX5 | 帽眼,圆形 | | 3000 | 45/52 | 78*36*55 | |
| LS-T1900EFS | 16# DPX5 | 长方形 | | 3000 | 45/52 | 78*36*55 | |
| LS-T1900EHS | 21# DPX5 | 厚料 | | 3000 | 45/52 | 78*36*55 | |
| LS-T1900ELS | 16# DPX5 | 纵向 | | 3000 | 45/52 | 78*36*55 | |
| LS-T1900EBYS | 16# DPX5 | 半圆 | | 3000 | 45/52 | 78*36*55 | |
| LS-T1900EKS | 11# DPX5 | 针织 | | 3000 | 45/52 | 78*36*55 | |



LS-T438GE

高速电子钉扣机（一体式）

Electronic button attaching sewing machine

用途：

适用于各类服装的纽扣缝制。

Applicable:

Button attaching of different kinds of garment.



大范围可调节扣夹
big range adjustable retaining clip



高精度进口耐磨摆梭
High precision imported wear-resistant shuttle



特殊处理超耐磨下轴系统
Special treatment, super wear, lower shaft system



无污染干式润滑，镀黑金钢针杆（头部特写）
No pollution dry lubrication, black plating Steel needle rod (head feature)



LS T436GE

高速电子小花样机（一体式）

Electronic button attaching sewing machine

用途：

标志缝制：鞋面花样；徽章缝合等缝制作业。

Applicable:

Logo stitching: vamp pattern, badge stitching, sewing work.



标配USB接口，减少重复劳动
Standard USB connector reduce duplication of labor



缝制范围（9cmX6cm）
Super large sewing range (9cmX6cm)



高清易上手多功能液晶屏面板
HD easy optional and multi-fuction LCD panel



稳定高效拨线结构
Stable and high efficiency thread swapping construction

| | | | | | | | | | | |
|-----------|-----------|-----------|---|---|------|---|---|------|-------|------------|
| | | | | | | | | | | |
| LS-T438GE | 12# DPX17 | 0.05-12.7 | ★ | ★ | 13mm | ★ | - | 2700 | 62/56 | 71.5*45*55 |

| | | | | | | | | | | |
|-----------|--------------|-----------|---|---|------|---|---|------|-------|------------|
| | | | | | | | | | | |
| LS T436GE | 6#-19# DPX17 | 0.05-12.7 | ★ | ★ | 17mm | ★ | - | 2700 | 62/56 | 71.5*45*55 |



LS-T438GE-SK

全自动喂扣机

Automatic button feeding machine

用途:

适用于各类服装纽扣的缝制

Applicable:

The utility model is suitable for sewing various kinds of clothing buttons



步进电机双向压扣系统
stepping motor both way pressing buckle system



大范围气动扣夹
big range pneumatic retaining clip



高速稳定控制系统
High speed stability control system



稳定高效的步进电机送扣系统
stable and high efficient stepping motor button feed system

技术参数:

送扣时间: 0.4秒/个
频率: 50-60Hz
电压: 22V
消耗功率: 120W
纽扣类型: 标准, 2孔和4孔
可选, 3孔和5孔
纽扣直径: 8-28mm
纽扣厚度: 1.8-5mm
供给方式: 搬动盘供给

button feeder machine parameters:

sendbutton time :every 0.4 seconds
frequency:50-60Hz
voitage:22V
power consumption: 120W
button type:standard,2 holes and 4 holes
optionally,3 holes and 5 holes
button diameter:8-28mm
button thickness:1.8-5mm
supply mode:vibration plate supply



LS-T1903ESS

高速电子钉扣机（一体式）

Electronic button attaching sewing machine

用途:

适用于各类服装的纽扣缝制。

Applicable:

Button attaching of different kinds of garment.



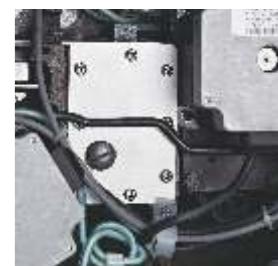
大范围可调节扣夹
Big range adjustable retaining clip



电子夹线
Electronic thread clip



干式无污染润滑
超耐磨镀黑金钢针杆
Dry and pollution-free lubrication
Super wear resistance Plated steel
needle rod



全封闭下轴齿轮超耐磨
super durable closed shaft
gear

| LS-T1903ESS | 14# DPX17 | 标准型 | 2700 | 45/52 | 78*36*55 |
|-------------|-----------|-----|------|-------|----------|
|-------------|-----------|-----|------|-------|----------|



LS-T1904E

高速电子大花样套结机（一体式）

Electronic small pattern bartacking sewing machine.

用途：

适用于无纺布袋，徽章缝合，鞋面花样等缝制作业。

Applicable:

The utility model is suitable for the sewing operation of non-woven cloth bags, badges, stitching, vamp patterns, etc..



缝制面积4cmX6cm
Super large sewing range (4cmX6cm)



电子面线收线装置
Electronic line receiving device



干式无油润滑，镀黑金钢针杆
Dry and pollution-free lubrication
Super wear resistance Plated steel
needle rod



选配气动压脚
Optional pneumatic presser foot



LS-T3020

高速电子花样机

High speed electronic pattern sewing machine

用途：

提包零件；徽章缝合；鞋面花样；汽车坐椅；笔记本；标志绣缝；织带；后袋花图案等。

Applicable:

Bag parts, badge sewing, shoes pattern, car seat, notebook, logo sewing, bag pattern sewing etc. Presser foot control system can provide identical upper and lower tension sewing.



导轨
Guide rail



耐磨齿轮
Super durable gear



进口旋梭
Imported hook



断线检测装置
Broken wire detection device

| LS-T1904E | DPX17 #16 | 高速电子大花样套结机(带中压脚) | 长方形 | (40x60) | 3000 | 45/52 | 78*36*55 |
|-----------|-----------|------------------|-----|---------|------|-------|----------|
| LS-T1905E | DPX17 #16 | 高速电子橡筋对接机(带中压脚) | 纵向 | | 3000 | 45/52 | 78*36*55 |

| LS-T3020G | DPX17 18#-21# | 0.05-12.7 | 25 | 300x200 | ★ ★ | 2700 | 88/110 | 160x130x150 |
|--------------------|------------------|-----------|----|---------|-----|------|--------|-------------|
| LS-T3020G-M (自动换模) | DPX17 18#-21# | 0.05-12.7 | 25 | 300x200 | ★ ★ | 2700 | 88/110 | 160x130x150 |
| LST3020G-CH (侧滑装置) | DPX17 18#-21# | 0.05-12.7 | 25 | 300x200 | ★ ★ | 2700 | 88/110 | 160x130x150 |



LS-T2210G

高速电子花样机

pattern sewing machine (pneumatic /electricity)

用途:

提包零件；徽章缝合；鞋面花样；汽车坐椅；笔记本；
标志绣缝；织带；后袋花图案等。

Applicable:

bag sewing badges stitching pattern of shoes logo sewing etc.



翻转压脚
Flip presser



侧滑压脚
Sliding presser



断线检测装置
Broken wire detection device



LS-T2290SS-D3-B

高速直驱电子曲折缝缝纫机

Electronic Zigzag Sewing machine

用途:

1、男装手巾袋缝口，领脚撬缝上商标缝制；
2、女装中夹克，罩衫的领子，前身花样缝制。

Applicable:

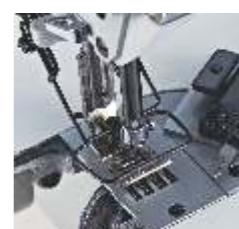
pocket seaming, trademark sewing on neckline, jacket, collar, pattern sewing.



闭环步进电机
steppes motor



触控操作面板
touch operation panel



黑金刚针杆和钨钢剪刀
Black stainless steel needle bar and tungsten steel scissors



SR送料步进电机
SR steppes motor



微油结构
Mini oil structure

| LS-T1310G-01A (气动) | DPX17 16#-19# | 0.05-12.7 | 30 | 130x100 | ★ | - | ★ | 2700 | 88/110 | 130x90x135 | | |
|-------------------------|------------------|-----------|----|---------|---|---|---|------|--------|-------------|--|--|
| LS-T1310G-02A (气动) | DPX17 16#-19# | 0.05-12.7 | 30 | 130x100 | ★ | ★ | - | 2700 | 88/110 | 130x90x135 | | |
| LS-T1310G-02A-CH (侧滑压脚) | DPX17 16#-19# | 0.05-12.7 | 30 | 130x100 | ★ | - | ★ | 2700 | 88/110 | 145x115x130 | | |
| LS-T2210G-01A (气动) | DPX17 16#-19# | 0.05-12.7 | 30 | 220x100 | ★ | - | ★ | 2700 | 88/110 | 145x115x130 | | |
| LS-T2210G-02A (气动) | DPX17 16#-19# | 0.05-12.7 | 30 | 220x100 | ★ | ★ | - | 2700 | 88/110 | 145x115x130 | | |
| LS-T2210G-01A-FZ (翻转压脚) | DPX17 16#-19# | 0.05-12.7 | 30 | 220x100 | ★ | - | - | 2700 | 88/110 | 145x115x130 | | |
| LS-T2210G-02A-CH (侧滑压脚) | DPX17 16#-19# | 0.05-12.7 | 30 | 220x100 | ★ | - | - | 2700 | 88/110 | 145x115x130 | | |

| LS-T2290SS-D3-B | DPX5 10-14# | ★ | 8 | 2.5 | ★ | ★ | 5.5-10 | ★ | 5000 | 65 | 78*38*86.7 | |
|-----------------|----------------|---|---|-----|---|---|--------|---|------|----|------------|--|
| LS-T2290SS-B | DPX5 10-14# | ★ | 8 | 2.5 | ★ | ★ | 5.5-10 | ★ | 5000 | 65 | 78*38*86.7 | |
| LS-T2290SR-D3-B | DPX5 10-14# | ★ | 8 | 2.5 | ★ | ★ | 5.5-10 | ★ | 5000 | 65 | 78*38*86.7 | |



LS-T2284N

高速单针曲折缝缝纫机

High speed Zigzag Sewing machine

用途:

曲折缝纫（人字车缝）适用各种高档服装，特别是内衣，也适应鞋帽、皮件、箱包等装饰品。

Applicable:

high-grade wear, underwear, shoes, hats, leather, luggage, decorative sewing.



黑金刚针杆
black stainless steel needle bar



进口旋梭
Imported hook



一步两点和三步四点转换装置
One step, two steps and three steps, four points conversion device



直驱节能电机
Direct drive sewing motor



LS-T2284N DPX5 10-14# 5.5/10 ★ ★ 5000 40/45 66*34*73



LS-T928D

曲腕机系列

Feed-off-arm chain stitch sewing machine

用途:

适用于衬衫、风衣、牛仔裤、运动服、休闲服等薄料到厚料服装加工。

Applicable:

shirt, windbreaker, jeans, sportswear materials range from light to heavy.

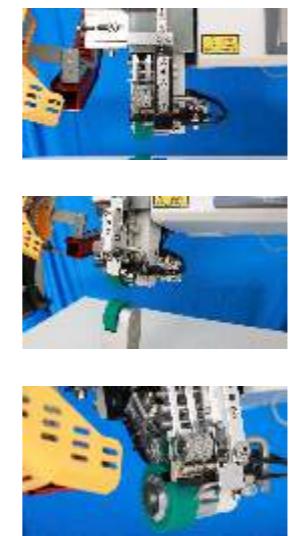


| | 2 | 10 | ★ | TVX04 #11-#16 | 3.0-3.5 | ★ | ★ | - | 3500 | 0.15CBM |
|--------------------|---|-------|---|------------------|---------|---|---|---|------|---------|
| LS-T927D-PS (外置拖轮) | 2 | 10 | ★ | TVX04 #11-#16 | 3.0-3.5 | ★ | ★ | - | 3500 | 0.15CBM |
| LS-T927D-PL (内置拖轮) | 3 | 10-11 | ★ | TVX04 #11-#16 | 3.0-4.2 | ★ | ★ | - | 3500 | 0.15CBM |
| LS-T928D | 3 | 10-11 | ★ | TVX5 #11-#22 | 3.0-4.2 | ★ | ★ | ★ | 3500 | 0.15CBM |
| LS-T928D-PS (外置拖轮) | 3 | 10-11 | ★ | TVX5 #11-#22 | 3.0-4.2 | ★ | ★ | ★ | 3500 | 0.15CBM |
| LS-T928D-PL (内置拖轮) | 3 | 10-11 | ★ | TVX5 #11-#22 | 3.0-4.2 | ★ | ★ | ★ | 3500 | 0.15CBM |

LS-001

热风缝口密封机

Multi-needle sewing machine series

**用途：**

主要用于各类医用防护服、防水服装、户外运动产品缝口的防水加工，如套装雨衣，防水鞋帽，帐篷，冲锋衣，防水潜水服等；

产品特点：

- 1、采用PLC易读系统，高清晰触摸式多功能显示屏，对速度、温度、操作编程作出清晰显示。
- 2、温度自动控制，稳定性高，温度波动±1°C，温度上限报警设计、保护发热丝。
- 3、上下压链条同步传动、自动补偿虚位、自动微退功能、减少压带空白。
- 4、可以连续24小时工作，高效率生产。
- 5、特别设计双脚踏控制程序，操作舒适、简便，动作清晰；
- 6、独特加热管结构，加热均匀，出风稳定；
- 7、自动微退功能，可根据需求设定长度，自动送带、剪带、制作质量高要求产品；
- 8、自动切带、送带功能，自动尾带完成，减少材料损耗，根据客户需求可设定长度，自动剪带；
- 9、加强型框架结构，超大操作空间。
- 10、下柱独特超薄设计，适宜各种大中小件密封压带生产。

| | |
|---------|--------------------------|
| 产品型号 | LS-001 |
| 电源 | AC 220V 50/60Hz |
| 额定功率 | 3.0kw |
| 热力控制 | 无段可调，常温-700°C |
| 速度 | 1-24m/min |
| 压缩空气 | 0.35-0.5Mpa |
| 压轮宽度 | 光面25mm标准型，其他如钢纹、直纹等可自由选择 |
| 上压轮升降距离 | 10-30mm |
| 外形尺寸 | 1250mmx610mmx1550mm |
| 净重 | 150kg |

Usage:

Mainly used for waterproof processing of various medical protective clothing, waterproof clothing, outdoor sports products, such as suit raincoats, waterproof shoes and hats, tents, jackets, waterproof diving suits, etc. ;

Product features:

1. Adopt PLC easy-to-read system, high-definition touch-type multi-function display, make clear display of speed, temperature and operation programming.
2. Automatic temperature control, high stability, temperature fluctuation ± 1 °C, temperature upper limit alarm design, protection of heating wire.
3. Synchronous transmission of the upper and lower pressure transmission chain, automatic compensation for virtual position, automatic micro-retraction function, reduce blanking of pressure belt.
4. Able to work continuously for 24 hours, high efficiency production.
5. Specially designed double foot control program, comfortable and convenient operation, clear movement;
6. Unique heating tube structure, uniform heating and stable wind output;
7. Automatic micro-retreat function, the length can be set according to requirements, automatic tape feeding, tape cutting, and production of high-quality products;
8. Automatic belt cutting and feeding function, automatic tail belt completion, reduce material loss, length can be set according to customer needs, automatic belt cutting;
9. Enhanced frame structure, super large operation space.
10. The unique ultra-thin design of the lower column is suitable for the production of various large, medium and small pieces of sealing and pressing belts.

LS-T3520F-LC

激光开袋机

Laser bag opening machine

产品描述

- ①红外线定位，无需画线，定位精准。
- ②自动运夹，切口、缝制，一气呵成。
- ③大功率激光开袋，功率可调节，厚薄布料通用，可用于西裤、牛仔、工装、羽绒服、棉服、夹克、坎肩、休闲裤等开口袋
- ④数字化缝制，大豪电控，自由编程。
- ⑤一机多用，除了开口袋，还可以用来开门襟（需更换夹具）、花样缝（需更换夹具）。

product description

- ①Infrared positioning, no need to draw lines, precise positioning.
- ②Automatic clamping, cutting and sewing, all in one step
- ③High-power laser bag opening, adjustable power, universal thickness and thin fabrics, can be used for opening pockets such as trousers, denim, tooling, down jacket, cotton jacket, jacket, waistcoat, casual pants, etc.
- ④Digital sewing, Dahao electronic control, free programming.
- ⑤One machine is multi-purpose. In addition to opening pockets, it can also be used to open plackets (fixtures need to be replaced) and pattern sewing (fixtures need to be replaced).

**工作原理：**

将激光模板机的开口袋功能巧妙嫁接在电脑花样机上，最快20秒钟开一个口袋，实现了低成本、高效率、高品质自动开袋。

相关配置说明：

- ①标配100W功率激光管，可根据用户需要选配更大功率的激光管；
- ②自带循环水冷却系统，激光管可连续长时间工作；
- ③全时静音吸风装置清理切割过程中产生的烟雾和毛屑，安全、环保、清洁；
- ④7寸液晶触摸屏，语音提示，先进的人机交互，“傻瓜式”操作；
- ⑤自动剪线、自动扫线、电子夹线器；
- ⑥2倍旋梭，节约换线时间；
- ⑦微油针杆，清洁缝制。

技术参数：

- ①机针:DPX17#18;
- ②最高缝纫速度：2700;
- ③单花样最多针数：8000针；
- ④缝纫尺寸 (X*Y) :350X200 mm, 激光有效切割范围210*195)；
- ⑤抬压脚驱动方式:空压式；
- ⑥外压脚提升量 32mm;
- ⑦内压脚提升量20mm;
- ⑧内压脚动量:4-10mm;
- ⑨马达：750W伺服电机；
- ⑩电源规格：220V/交流；
- ⑪空气压力：0.5Mpa 1.8 l/min;
- ⑫机器重量：200kg (不包括包装箱)。

working principle:

The pocket opening function of the laser template machine is cleverly grafted to the computer pattern machine, and a pocket can be opened in as fast as 20 seconds, realizing low-cost, high-efficiency and high-quality automatic bag opening.

Related configuration instructions:

- ①A 100W power laser tube is standard, and a higher power laser tube can be selected according to user needs;
- ②With a circulating water cooling system, the laser tube can work continuously for a long time;
- ③The full-time silent suction device cleans up the smoke and dander generated during the cutting process, which is safe, environmentally friendly and clean;
- ④7-inch LCD touch screen, voice prompts, advanced human-computer interaction, "foolish" operation;
- ⑤Automatic thread trimming, automatic thread sweeping, electronic thread clamp;
- ⑥Two times the rotar

Technical Parameters:

- ①Needle: DPX17#18;
- ②Maximum sewing speed: 2700;
- ③Maximum number of stitches for a single pattern: 8000 stitches;
- ④Sewing size (X*Y): 350X200 mm, effective laser cutting range 210*195);
- ⑤Drive mode of presser foot lifting: pneumatic type;
- ⑥The lifting amount of the outer presser foot is 32mm;
- ⑦The lifting amount of the inner presser foot is 20mm;
- ⑧Momentum of inner presser foot: 4-10mm;
- ⑨Motor: 750W servo motor;
- ⑩Power specification: 220V/AC;
- ⑪Air pressure: 0.5Mpa 1.8 l/min;
- ⑫Machine weight: 200kg (not including packing box).

LS-8081

全自动开袋机

automatic bag opening machine



自动开袋机配置了最新的微油双针机头，能够高速缝制薄料到中厚料各类口袋，包括单边口袋，双边口袋，斜口袋，带袋盖口袋等；本机配上专用附件后，可为口袋缝制拉链；开袋机打压板的传送和所有剪切系统都有各自的驱动步进电机自动控制，中心刀由一个电动马达单独驱动，设置方便、灵活。规格可根据型号而有所不同。

Automatic pocket machine equipped with the latest mini-oil double needle machine head, adapt to sewing from thin material to heavy material of all kinds of pockets, including single-edge pockets, double-edged pockets, oblique pockets, can sewing the zipper for pockets after equip a special attachment ; transfer of the presser plate and all the cutting system have their own drive stepper motors in automatic control, the center knife driven by an electric motor separately, easy to set up, flexible. Specifications can be different according to the model.

| | LS-8081直袋型 | LS-8081斜袋型 |
|-------------|----------------------------|----------------------------------|
| 开袋的种类 | 双边口袋、单边口袋 (有/无袋盖) | 双边口袋、单边口袋、斜双边口袋、斜单边口袋 (有/无袋盖) |
| 针间距 | 8–30mm (每2mm间隔) 标准: 12mm | |
| 缝制长度 | 20–200mm (最大240mm选购件) | |
| 针制长度 | 0.5–3.5mm | |
| 加固缝部位针距(密缝) | 0.5–5mm | |
| 加固缝部位针距(倒缝) | 0.5–5mm | |
| 缝制速度 | 最大3,000rpm | |
| 程序数 | 50 | |
| 循环程序数 | 6 | |
| 使用旋梭 | 标准水平旋梭 | |
| 耗气量 | 16NL | |
| 功率 | 800W | |
| 生产能力 | 1600–2000/8h | |
| 感应器确认功能 | 有 | |
| 机针类型 | 2134–85 100/16# | |
| 电源·电压 | 1P–220V | |
| 气源 | 0.6Mpa (无水无油) | |
| 机器尺寸 | 长1,650mm×宽1,700mm×高1,300mm | |
| 重量 | 220kg | |
| 提供语言(可选用3种) | 中文 英文 德文 法文 西班牙文等 | |
| 缝制时间 | 5.2sec | |

LS-6061

自动圆筒下摆卷边单元

Automatic tubular bottom hemming unit

主要特点

可配备飞马、大和或者其他机头；适用于筒状或已边缝的T恤衫全自动卷下摆，可以作为第一或者最后一道工序；一人多机；自动汇流排控设计；自动尺寸控制；始缝和终缝线迹完全对齐；电子式下摆导边系统；可以选配收料装置和具有专利的倒骨装置。

Features

Head options:Pegasus,Yamato and others; T shirt of tubular or side seamed body can be hemmed, maybe hemmed first or last operation; Tandem operation; Serial bus control system; Automatic size control; Perfectly aligned oversew; Electronic active edge guiding system; Stacker or patented overlap passing device are optional.



生产效率

根据不同面料和衣片大小，一个操作工每小时可以完成240-360件衣服卷下摆，同时，这个操作工一人可以操作2-3台机器。

Efficiency

Depending on fabric and size of parts, one machine can produce 240-360 pieces per hour, but one operator can control 2 or 3 sets.

技术规格 / Technical specifications

| | |
|-----------------------------|-------------|
| 型号/ Model | LS 6061 |
| 最高缝速/ Max sewing speed | 5000 rpm |
| 最小周长/ Minimum perimeter | 92cm (46) |
| 电源/ Power supply | 220V, 6.5A |
| 建议气压/Suggested air pressure | 6 bar |
| 重量/ Weight | 370Kg |
| 机器尺寸/ Dimension | 1900*1300mm |

注：特殊针位和折边器可以订购
Special needle gauges and folders are available on request.

LS-6011

自动卷后袋口单元
Automatic unit for pocket hemming

主要特点

高质量的双针锁式线迹机头或者双针链式线迹机头（根据需要可以互换）；
两种机头都配备贺欣直驱电机；
更换机头约用时20-30分钟；
标准针位6.4毫米；
可以调折边器，出厂折边宽度10毫米
步进电机驱动的送料皮带；
智能收料装置，根据收料的口袋高度相应调整收料位置；
高质量的剪线装置（前后都剪）；
西门子控制系统，带彩色触摸屏；
通过触摸屏可以调节程序；



链式线迹机头
Movable and changeable machine head



PS

技术规格 / Technical specifications

| 型号/ Model | LS-6011-C | LS-6011-L | LS-6011-CL |
|-------------------------|-------------------------------------|-------------------------------------|--|
| 采用机头/ Machine head | 双针锁式线迹 2 needle chainstitch head | 双针链式线迹 2 needle chainstitch head | 双针锁式和链式线迹 2 needle chainstitch head |
| 缝纫工序/ Sewing process | 自动卷后袋口 | | |
| 最大缝速/ Max. sewing speed | 3500rpm | 2700rpm | 3500 rpm or 2700rpm |
| 针位/ Needle gauge | | 1/4" (6.4mm) | |
| 机针规格/ Needle system | TV×7 | DP×5 | TV×7 or Dp×5 |
| 卷边宽度/ Hemming width | 可调/Adjustable 10mm | | |
| 电源/ Power supply | 220v,50/60Hz | | |
| 功率/ Power | 1kw | | |
| 压缩空气压力/ Air pressure | 6 bar | | |
| 机器尺寸/ Machine size | 1350×1100mm(L×W) | | |
| 重量/ Weight | 190kg | | |

Special needle gauges and folders are available on request.
注：特殊针位和折边器可以订购

LS-9026

自动免烫贴袋单元
1-needle automatic pocket setter



生产效率

每小时可以贴140-160个口袋，根据袋型和面料会有一些差异

Efficiency

The machine can process 140-160 pockets per hour, depending on the stitching design and fabric.

Features

- Brother S-7300A lockstitch sewing machine head
- Stitching area 210*200 mm
- The unit is equipped with an easy adjustable cold folding group. The stitch edge control can reach to 1mm.
- The pocket moving, and transport are done by high speed step motors with a 0.005mm precision.
- Pocket moulds are easy to produce in the factory, or from our side

| 型号/ Model | LS 9026 |
|-------------------------|--|
| 最高缝速/ Max. sewing speed | 2200 |
| 最大缝制范围 Max. sewing area | 210x200mm |
| 最大针码/ Max Stitch length | 7mm |
| 机针/ Needle system | DB×1(#11-18),DP×5(Nm75-110) |
| 电源/ Power supply | 220v,50/60Hz |
| 功率/ power | 2.3Kw(带泵/with pump) , 1.2Kw(泵不工作/without pump) |
| 机器尺寸/ Machine size | 1950*1220mm |
| 机器重量/ Weight | Weight :250kg |

LS 9025-E

全自动单色免烫贴袋单元 (Euromac机头)
1-needle automatic pocket setter (Euromac pattern sewer)



生产效率

SG 9025系列全自动单色免烫贴袋单元每小时可以完成200个口袋的贴袋工作，速度通常为2500转/分

主要特点

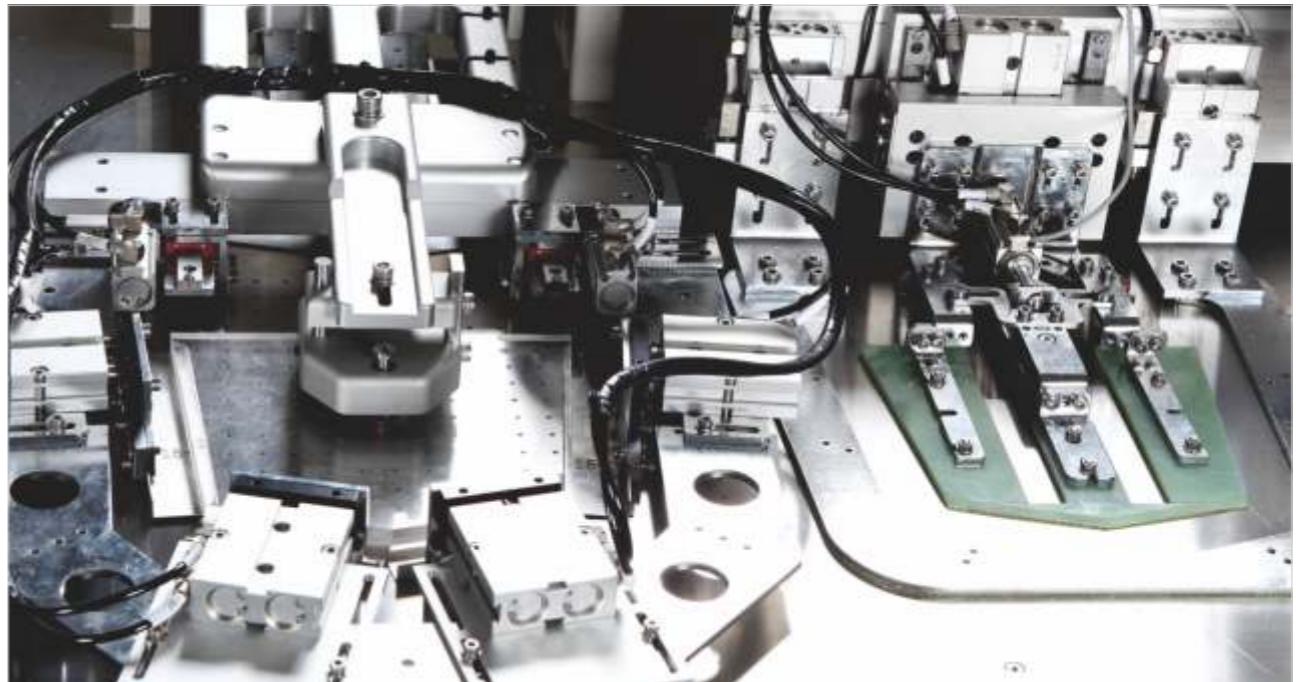
- SG 9025系列主要配置Singer高质量花样机机头，核心零部件全部采用进口品牌。也可选配兄弟花样机机头。
- 稳定可靠的冷折装置。
- 快速换模装置，更换模具简易方便。
- 标配缩水装置
- 断线感应装置，断线即停，避免做无用功。
- 收料装置，提高工作效率。

适用范围

9025牛仔裤系列贴袋单元，适用各种形状和缝料的后袋贴袋工序，例如圆形、方形、曲线形和不对称口袋形状，可以对牛仔裤、休闲裤、军装和工作服进行贴袋等。

LS 9025-B

全自动单色免烫贴袋单元 (Brother机头)
1-needle automatic pocket setter (Brother pattern sewer)



● 自动冷折装置
Automatic cold folding device

● 送料与缝制装置
Feeding and sewing device



● 快速换模机构
Quick mold changing mechanism



● EM 9025标配预缩水装置
standard pre-shrinking device



● 断线感应装置
Thread breaking detector

Features

- The unit can adopt Singer pattern sewer as machine head, also can adopt Brother pattern sewer as machine head.
- The unit is equipped with an easy adjustable cold folding group.
- Pocket moulds are easy to produce in the factory, or from our side, and convenient to exchange.
- Preshrinking device is standard.
- Thread breaking detector, the unit will stop at once after thread breaking, not waste working time.
- Stacker, improve efficiency.

Applications

9025 jeans series pouch unit, suitable for back bag pasting processes of various shapes and sewing materials, such as round, square, curved and asymmetric pocket shapes. it can be used for bagging jeans, casual pants, military uniforms and work clothes, etc.

| 型号/Model | LS 9025-E | LS 9025-B |
|-----------------------------|---|-----------|
| 最大贴袋范围/Max. stitching field | 200x220mm | |
| 最高贴袋速度/Max. sewing speed | 2500rpm | |
| 产量每小时/Production | 每小时140-160个口袋(取决于不同面料和贴袋线迹) 140-160 pockets per hour(depending on fabric and stitches) | |
| 针迹长度/ Stitch length | Max. 7mm | |
| 机针型号/Needle system | DPX17 Nm 120/19 | |
| 电压/Power supply | 220v,50/60Hz | |
| 功率/Power | 2.3kw(with pump/带泵),1.2Kw (without pump/无泵) | |
| 压缩空气压力/Air pressure | 6 bar | |
| 机器尺寸/Machine size | 1950*1220mm | |
| 机器重量/Weight | 250kg | |



外散热离合器电机E系列
outside heat disperse clutch motor E series



内外散热离合器电机F系列
inside and outside heat disperse clutch motor F series

E系列

| 产品类别 type | 型号 model | 额定电压 voltage | 输出功率 output | | 频率 cycles Hz | 转速 R.P.M. | 毛重 N.WT (KG) | 净重 G.WT (KG) | 外形尺寸 size (X×L×H) cm |
|-----------------------|-------------|-----------------|----------------|-----|--------------------|--------------|--------------------|--------------------|-------------------------------|
| | | | W | HP | | | | | |
| 离合器电机 clutch motor | DOL13H | 220 | 250 | 1/3 | 50 | 2850 | 17.8 | 18.8 | 38X29X27 |
| | AOL12H | 380 | 370(400) | 1/2 | 50 | 2850 | 17.8 | 18.8 | |

F系列

| 产品类别 type | 型号 model | 额定电压 voltage | 输出功率 output | | 频率 cycles Hz | 转速 R.P.M. | 毛重 N.WT (KG) | 净重 G.WT (KG) | 外形尺寸 size (X×L×H) cm |
|---------------------|-------------|-----------------|----------------|-----|--------------------|--------------|--------------------|--------------------|-------------------------------|
| | | | W | HP | | | | | |
| F系列 clutch motor | DOL13H | 220 | 250 | 1/3 | 50 | 2850 | 18.8 | 19.8 | 38X29X27 |
| | AOL12H | 380 | 370(400) | 1/2 | 50 | 2850 | 18.8 | 19.8 | |
| | DOL12H | 220 | 400 | 1/2 | 50 | 2850 | 18.8 | 19.8 | |
| | DOL12L | 220 | 400 | 1/2 | 50 | 1450 | 19.8 | 20.8 | |
| | AOL12L | 380 | 400 | 1/2 | 50 | 1450 | 18.8 | 19.8 | |
| | DOL34H | 220 | 550 | 3/4 | 50 | 2850 | 19.8 | 20.8 | |
| | DOL34L | 220 | 550 | 3/4 | 50 | 1450 | 19.8 | 20.8 | |
| | AOL34H | 380 | 550 | 3/4 | 50 | 2850 | 19.8 | 20.8 | |
| | AOL34L | 380 | 550 | 3/4 | 50 | 1450 | 19.8 | 20.8 | |
| | DOL13H-1 | 110/220 | 250 | 1/3 | 60 | 3450 | 18.8 | 19.8 | |
| | AOL12H-1 | 220/380 | 370(400) | 1/2 | 60 | 3450 | 18.8 | 19.8 | |
| | DOL12H-1 | 110/220 | 400 | 1/2 | 60 | 3450 | 18.8 | 19.8 | |
| | DOL12L-1 | 110/220 | 400 | 1/2 | 60 | 1725 | 19.8 | 20.8 | |
| | AOL12L-1 | 220/380 | 400 | 1/2 | 60 | 1725 | 18.8 | 19.8 | |
| | DOL34H-1 | 110/220 | 550 | 3/4 | 60 | 3450 | 19.8 | 20.8 | |
| | DOL34L-1 | 110/220 | 550 | 3/4 | 60 | 1725 | 19.8 | 20.8 | |
| | AOL34H-1 | 220/380 | 550 | 3/4 | 60 | 3450 | 19.8 | 20.8 | |
| | AOL34L-1 | 220/380 | 550 | 3/4 | 60 | 1725 | 19.8 | 20.8 | |

钉扣机、锁眼机电机（钢板壳）系列

| 产品类别 type | 型号 model | 额定电压 voltage | 输出功率 output | | 频率 cycles Hz | 转速 R.P.M. | 毛重 N.WT (KG) | 净重 G.WT (KG) | 外形尺寸 size (X×L×H) cm |
|--|-------------|-----------------|----------------|-----|--------------------|--------------|--------------------|--------------------|-------------------------------|
| | | | W | HP | | | | | |
| 钉扣机、锁眼机电机（钢板壳） Button-attaching and buttonholing motor (stainless steel shell) | YYT34-G | 220 | 400 | 1/2 | 50 | 1400 | 15 | 16 | 38X28X27 |
| | JW7124-G | 380 | 400 | 1/2 | 50 | 1400 | 15 | 16 | |



钉扣机、锁眼机电机（钢板壳）系列
Button-attaching and buttonholing
motor (stainless steel shell)



普通钉扣机、锁眼机电机系列
Button-attaching and
buttonholing machine motor

普通钉扣机、锁眼机电机系列

| 产品类别 type | 型号 model | 额定电压 voltage | 输出功率 output | | 频率 cycles Hz | 转速 R.P.M. | 毛重 N.WT (KG) | 净重 G.WT (KG) | 外形尺寸 size (X×L×H) cm |
|--|-------------|-----------------|----------------|-----|--------------------|--------------|--------------------|--------------------|-------------------------------|
| | | | W | HP | | | | | |
| 钉扣机、锁眼机电机系列 Button Attaching, buttonholing Motor | YYT34-III | 220 | 550 | 1/2 | 50 | 1400 | 9.5 | 9 | 30X20X21 |
| | JW7124-III | 380 | 550 | | 50 | 1400 | 9.5 | 9 | |



节能无刷马达

Energy-saving motor

电压(voltage): 220V 电流(current): 2.3A
功率(power): 550W 频率(frequency): 50/60Hz
转速(speed): 0-5000r/min

| 产品名称 product name | 控制面板 control panel | 过载保护 overload protection | 上/下停针 up/down needle position | 正反转选择 positive and reverse |
|----------------------|-----------------------|-----------------------------|-------------------------------------|----------------------------------|
| XG-A-550 | / | / | | / |
| XG-B-550T | / | / | / | / |