

Structural and Electrical Characterization of Sn doped ZnS Thin Films Synthesized by Chemical Bath Deposition (CBD)

Presented by

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## Outlines

- Introduction of thin films
- Various deposition techniques of thin films
- Applications
- Fabrication process of Sn doped ZnS thin films
- Results & Discussion

#### **Define Thin film!**

- A **thin film** is a layer of materials ranging from fractions of a nanometer(monolayer) to several micrometer in thickness.
- Thin film technology is a 'self organizing' structural evolution.



Fig.1: Thin film using material Cu,Sn,Zn,S developed by IBM

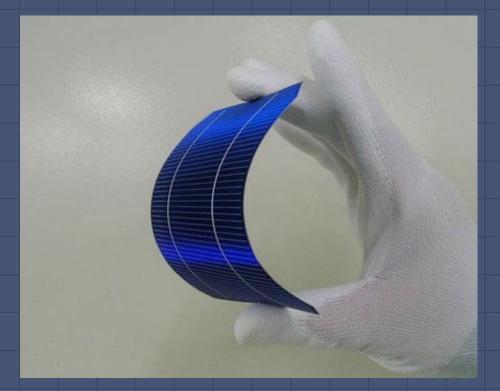


Fig.2: Smallest solar cells thinner than human hair

Source: [1]https://inhabitat.com/ibm-releases-cheaper-40-more-efficient-thin-film-solar-cell/

[2]https://www.pinterest.com/pin/27443878952279610/

#### **Thin film Market Demand**

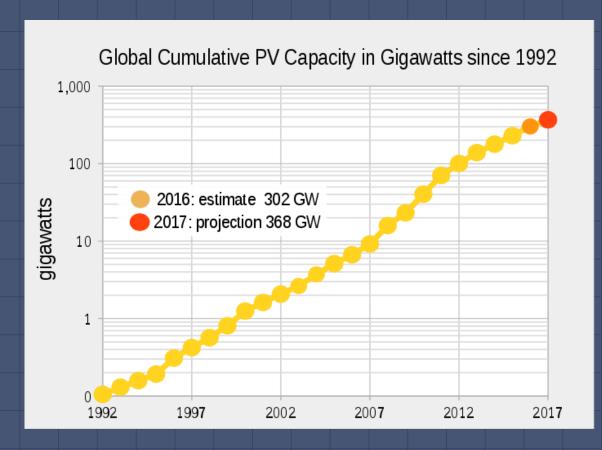


Fig.3: The prospects of solar energy industry globally

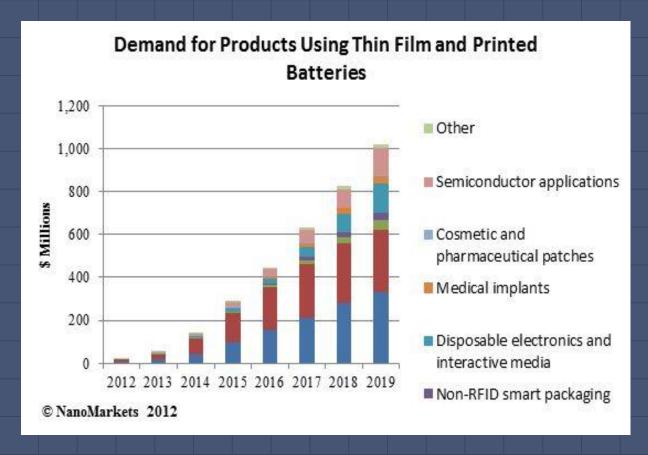


Fig.4: Demand for using thin film and printed batteries

# **Applications**

- ZnS thin film can be used as
  - Antireflection coating for solar cell
  - 2. Optoelectronic devices
  - 3. photosynthetic coating
  - photoluminescence devices and many more
- Our main goal is to apply Sn doped
  ZnS thin film as a buffer layer in solar
  cell

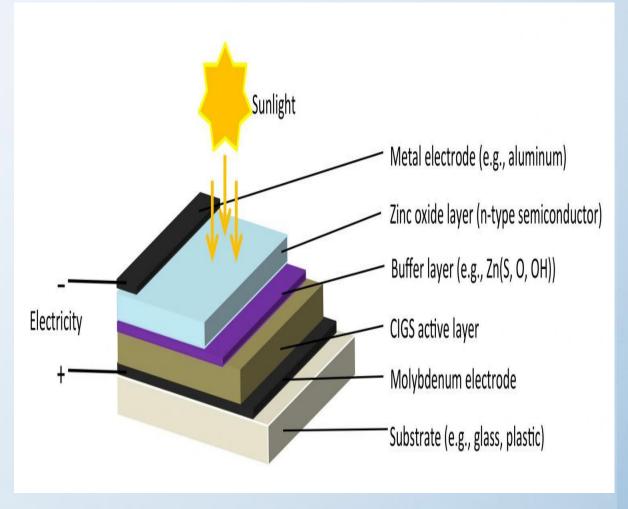
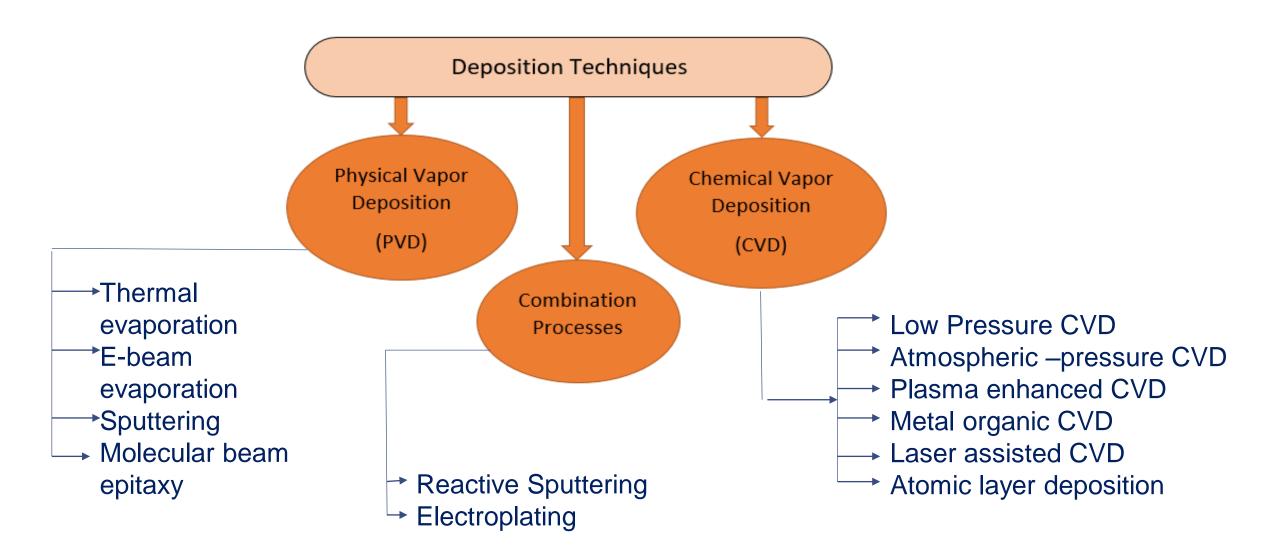


Fig.5: The configuration of a typical CIGS solar cell

Credit: Copyright (C) 2015 Toyohashi University Of Technology

## Thin film deposition technique



# Why Chemical Bath Deposition??

• Chemical bath deposition (CBD) is a method to deposit thin films and nanomaterials by chemical reaction. It is also known as Chemical Solution Deposition (CSD).

• Substrates are immersed in a chemical bath containing precursor solution.

• It requires low cost and low temperature (highest 90 °C).

#### **Advantages**

- ✓ Solution containers and substrate mounting device
- ✓ Stable, adherent, uniform and hard films
- ✓ Suitable method for highly efficient film
- ✓ No need of vacuum environment

#### **Disadvantages**

- ✓ Waste of solution
- ✓ Substrate cleaning

## Chemical Bath Deposition Process

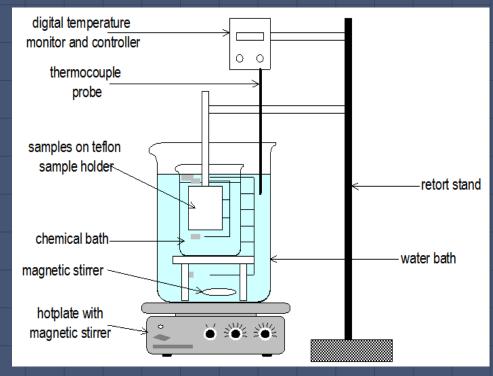


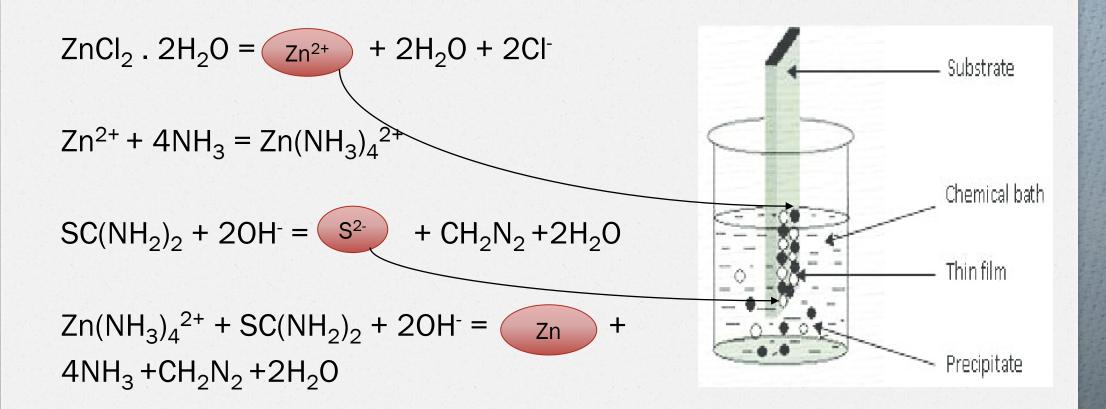
Fig.6: Chemical Bath Deposition Set-up



Fig.7: A Sample of Sn doped ZnS thin film

Deposition processes is done to controllably transfer atoms from a source to a substrate





Source: [8]https://www.researchgate.net/figure/Schematic-of-Chemical-Bath-Deposition\_fig1\_303843308

## X-ray Powder Diffraction Pattern

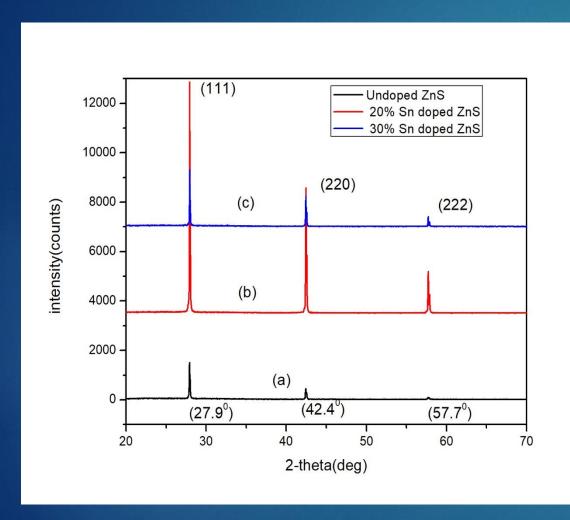


Fig.9: X-ray diffraction pattern for a)Undoped ZnS,

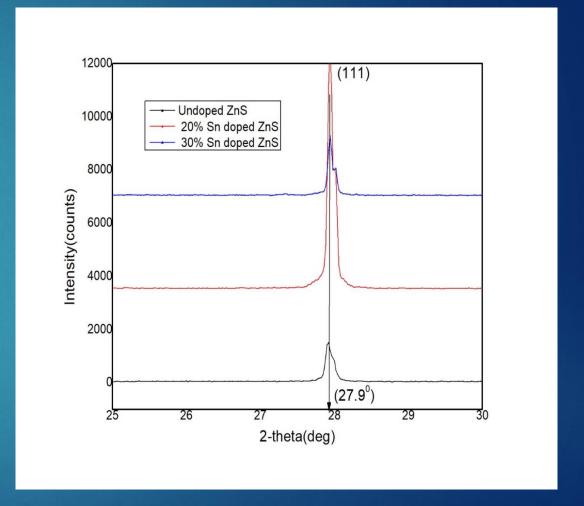


Fig.10: Left shift of 2-theta angle for (111) plane

# XRD Analysis

- The crystal structure is cubic (zinc blend).
- The crystallite size is calculated from

Debye-Scherrer's formula for (111) plane-

Crystallite Size,  $D = 0.9\lambda/\beta \cos\theta$ ,

Dislocation density,  $\delta = 1/D^2$ 

Microtrain,  $\varepsilon = \beta \cos \theta/4$ 

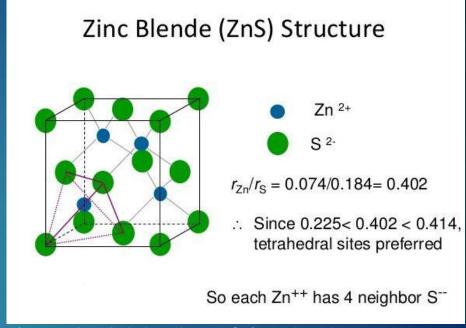


Fig.11: Crystal structure of Zinc Blende

For plane(111) at 2θ = 27.9 °				
Thin film	Crystallite size, nm	Dislocation density, m <sup>-2</sup>	Microstrain	
Undoped ZnS	112.14	7.95x10 <sup>13</sup>	3.09x10 <sup>-4</sup>	
20% Sn doped ZnS	136.44	5.37x10 <sup>13</sup>	2.54x10 <sup>-4</sup>	
30% Sn doped ZnS	146.24	4.67x10 <sup>13</sup>	2.37x10 <sup>-4</sup>	

## UV-Visible Spectrophotometer Spectra

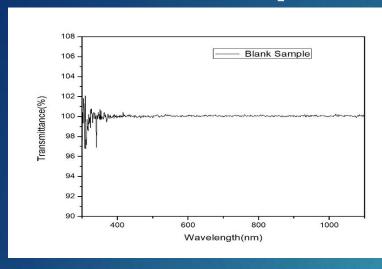


Fig.12: Transmission spectra for a blank sample

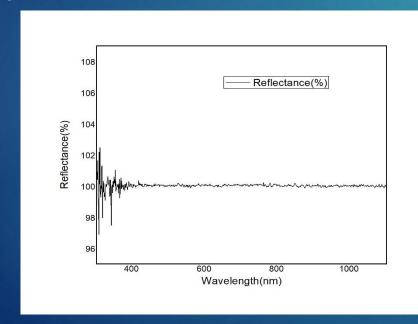


Fig.13: A graph of transmittance (%) against wavelength(nm)

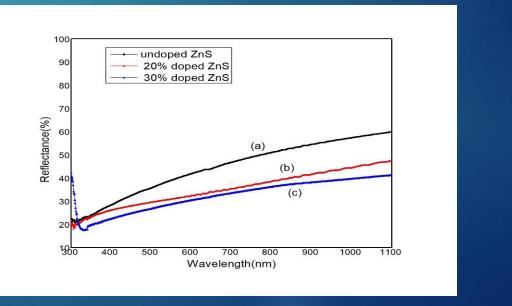


Fig.15: A graph of Reflectance(%) against wavelength(nm)

Fig. 14: Reflectance spectra for a blank sample

## **Absorbance**

Absorbance is calculated by the relation

T+R+A=1

or, A= 1-(T+R)

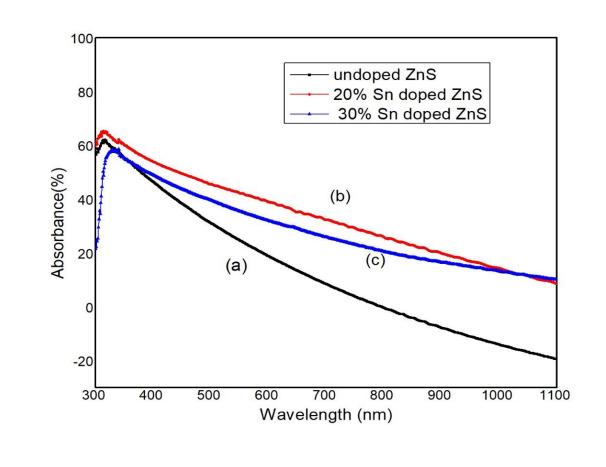


Fig.16: A graph of absorbance (%) against wavelength (nm) a) Undoped ZnS b) 20% Sn: ZnS c) 30% Sn: ZnS

# Direct Band Gap

The value of Eg can get by usually the Tauc relation,

ahv = A (hv - Eg)<sup>n</sup> Where 
$$n=1/2$$

Film	Eg = hv(eV)
Undoped ZnS	3.9 eV
20% Sn doped ZnS	4.2 eV
30% Sn doped ZnS	3.7 eV

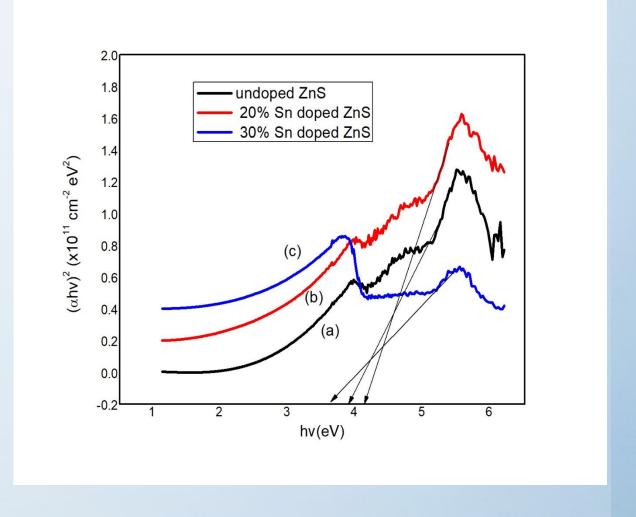


Fig.17: Graphical determination of band gap a) undoped

ZnS,b) 20% doped ZnS, c) 30% doped ZnS

## Refractive index pattern

Refractive indexes across wavelength are calculated by

 $\eta = (1 + \sqrt{R})/(1 - \sqrt{R})$ 

Where,

R= Reflectance

Extinction Coefficient,  $K = \alpha \lambda / 4\pi$ 

here,  $\alpha$ = Absorption coefficient

λ= Corresponding wavelength

Absorption Coefficient,  $\alpha = 2.303*A/t$ 

Here, A= Absorbance

t= Film thickness

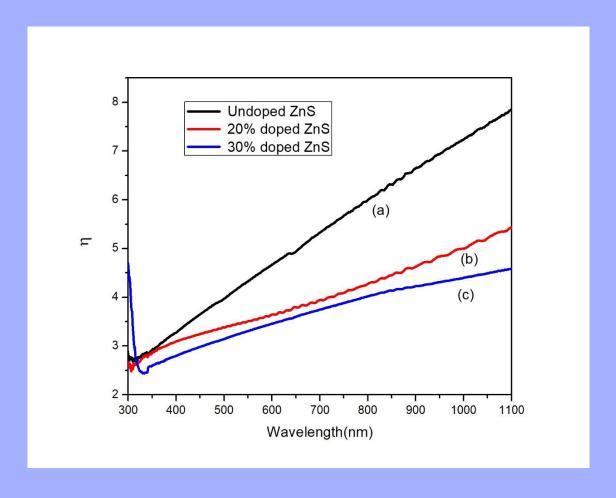


Fig.18: A graph of refractive indexes along wavelength (nm)

## 4 - Point Probe Measurement

Resistivity ,p is calculated by the formula  $\rho = a2\pi s \; (V/I)$  or  $\rho = 4.53t \; (V/I)$  Where ,  $t = Wafer \; thickness$   $s = Distance \; between \; two \; successive \; probe$ 

Thin film	Temperature	Resistivity, ρ(Ω.m)
☐ 30% Sn doped	20 °C	1.44
ZnS	25 °C	0.724
☐ 20% Sn doped ZnS	20 °C	8.285
	25 °C	0.3

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# THANK YOU FOR YOUR TIME