# BA611 100% Solid Grade Thermoplastic Acrylic Resin

#### Introduction

LG MMA Corp. produces a wide range of acrylic coating resins based on its unique polymerization technology.

LG MMA's BA611 is a methacrylic resin with extremely high hardness, as well as excellent durability, weathering resistance, adhesion, pigment dispersion and scratch resistance.

BA611 is a product with low molecular weight well suited for paints, inks and calendaring varnish.

<b>Typical</b>	l App	lication
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□ Paints

□ Inks

□ Calendaring varnishes

## **Physical Properties**

Appearance	Powder
Solid content, mass %	100
Molecular weight (Mw, ave.)	40,000
Density @ 25℃, kg/lilter	1.21
Brookfield viscosity at 23℃, cPs (40% solution in MEK)	520
Glass transition temperature (℃)	105
Acid value (mg KOH/g)	2

REMARKS: The listed values should be used for reference purpose only.



### Resins Viscosity in Various Solvents

Grade	Alcohol			Ester		Hydrocarbon		Ketone		
	Methanol	Ethanol	IPA	Butanol	Ethyl Acetate	Ethyl Acetate	Toluene	Xylene	Acetone	MEK
BA030	Insoluble	Insoluble	Insoluble	Insoluble	10030	105 <sup>30</sup>	700	170 <sup>30</sup>	250	260
BA122	Insoluble	Insoluble	Insoluble	P.S.	290	410	310	480	150	140
BA123	Insoluble	Insoluble	Insoluble	P.S.	300	410	350	555	150	140
BA140	Insoluble	Insoluble	Insoluble	Insoluble	170 <sup>30</sup>	2,340	2,300	75 <sup>20</sup>	490	610
BA141	Insoluble	Insoluble	Insoluble	Insoluble	10030	1,150	830	1,400	360	350
BA410	Insoluble	Insoluble	Insoluble	Insoluble	315	445	340	600	160	160
BA525	Insoluble	Insoluble	Insoluble	Insoluble	20030	28030	130 <sup>20</sup>	P.S.	970	1,050
BA531	Insoluble	Insoluble	Insoluble	Insoluble	77030	80 <sup>20</sup>	8,500	9020	7,280	6,600
BA611	Insoluble	Insoluble	Insoluble	Insoluble	110 <sup>30</sup>	1,600	1,070	50 <sup>20</sup>	530	520
BA720	Insoluble	Insoluble	Insoluble	Insoluble	270 <sup>30</sup>	44030	2,430	65 <sup>20</sup>	155 <sup>30</sup>	2,130
BN720	Insoluble	Insoluble	Insoluble	Insoluble	22030	38030	2,300	63 <sup>20</sup>	140 <sup>30</sup>	1,780

- Values are Brookfield viscosity (cP), at 23℃ of a 40% solids solution, except as noted.
- Superscript indicates % solids.
- I.S.: Insoluble / P.S.: Partially soluble (Test Method: Solubility 20wt% resin at room temperature)

#### Safe Handling Information

LG MMA Material Safety Data Sheet contain pertinent information that you need to protect your employees and customers against any known health and safety hazards associated with our products.

#### Contact

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