## Light-weight concrete (expanded clay) inside/outside wall

Ingredients		Density	Density	Density	Density	Density
		0,6 kg/m <sup>3</sup>	0,7 kg/m <sup>3</sup>	1,0 kg/m <sup>3</sup>	1,2 kg/m <sup>3</sup>	1,5 kg/m <sup>3</sup>
Water	[kg/m³]	130	100	150	175	162
Cement	[kg/m³]	180	240	300	350	325
Sand	[kg/m³]	-	100	350	170	750
Expanded clay	[kg/m³]	340	325	284	260	240

## Light-weight concrete (expanded clay) block

Ingredients		Density	Density	
		0,8 kg/m <sup>3</sup>	1,6 kg/m <sup>3</sup>	
		hollow block	solid block	
Water	[kg/m³]	90	90	
Cement	[kg/m³]	180	190	
Sand	[kg/m³]	100	100	
Expanded clay	[kg/m³]	325	321	

## **Light-weight concrete (pumice)**

Ingredients		Density	Density	Density	
		0,8 kg/m <sup>3</sup>	1,6 kg/m <sup>3</sup>	1,6 kg/m <sup>3</sup>	
		hollov	solid block		
Pumice	[kg/m³]	690	900	90	
Sand and crushed stone	[kg/m³]	18	714	18	
Lava	[kg/m³]	90	90	90	
Cement	[kg/m³]	93	130	114	