

FCC PART 15 CLASS B
EMI MEASUREMENT AND TEST REPORT
For

JURONG RIWELL ELECTRICAL CO.,LTD
NO.886,Linmei Village,Houbai Town,Jurong City,Zhenjiang City,Jiangsu,China

FCC ID: 2AA76RL200A

October 25, 2013

This Report Concerns: Original Report	Equipment Type: 3D Printer
Test Engineer:	Lisa Chen <i>Lisa Chen</i>
Report No.:	BSL13071026Y-1ER-5
Receive EUT Date/Test Date:	October 10, 2013 / October 10 – October 25, 2013
Reviewed By:	<i>Sky Zhang</i> Sky Zhang
Prepared By:	BSL Testing Co.,LTD. NO. 24, ZH Park, Nantou, Shenzhen, 518000 China Tel: 86- 755-26508703 Fax: 86- 755-26508703

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TABLE OF CONTENTS

1.	GENERAL INFORMATION	3
1.1.	Report information.....	3
2.	PRODUCT DESCRIPTION	4
2.1.	EUT Description	4
2.2.	Block Diagram of EUT Configuration	4
2.3.	Support Equipment List	4
2.4.	Test Conditions	5
2.5.	TEST Results SUMmary	5
3.	TEST EQUIPMENT USED	6
4.	CONDUCTED EMISSION TEST.....	7
4.1.	Measurement Uncertainty	7
4.2.	Block Diagram of Test Setup.....	7
4.3.	Test Standard	7
4.4.	Conducted Emission Limit(Class B)	8
4.5.	EUT Configuration on Test	8
4.6.	Operating Condition of EUT	8
4.7.	Test Procedure	8
4.8.	Test Result	8
5.	RADIATED EMISSION MEASUREMENT	11
5.1.	Measurement Uncertainty	11
5.2.	Block Diagram of EUT Configuration	11
5.3.	Test Standard	11
5.4.	Radiated Emission Limit(Class B)	12
5.5.	EUT Configuration on Test	12
5.6.	Operating Condition of EUT	12
5.7.	Test Procedure	13
5.8.	Test Result	13

1. GENERAL INFORMATION

1.1. Report information

- 1.1.1.This report is not a certificate of quality; it only applies to the sample of the specific product/equipment given at the time of its testing. The results are not used to indicate or imply that they are application to the similar items. In addition, such results must not be used to indicate or imply that BSL approves recommends or endorses the manufacture, supplier or use of such product/equipment, or that BSL in any way guarantees the later performance of the product/equipment.
- 1.1.2.The sample/s mentioned in this report is/are supplied by Applicant, BSL therefore assumes no responsibility for the accuracy of information on the brand name, model number, origin of manufacture or any information supplied.
- 1.1.3.Additional copies of the report are available to the Applicant at an additional fee. No third part can obtain a copy of this report through BSL, unless the applicant has authorized BSL in writing to do so.

Test Facility -

The test site used to collect the radiated data is located on the address of
BSL Testing Co.,LTD.

(FCC Registered Test Site Number: 191509) on
NO. 24, ZH Park, Nantou, Shenzhen, 518000 China

The Test Site is constructed and calibrated to meet the FCC requirements.

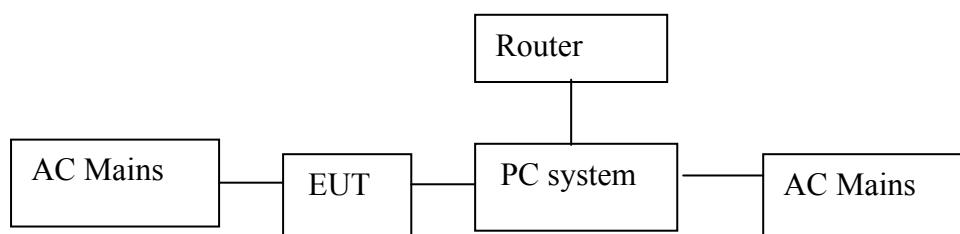
2. PRODUCT DESCRIPTION

2.1. EUT Description

Applicant : JURONG RIWELL ELECTRICAL CO.,LTD
 Address : NO.886,Linmei Village,Houbai Town,Jurong City,Zhenjiang
 City,Jiangsu,China
 Manufacturer : JURONG RIWELL ELECTRICAL CO.,LTD
 Address : NO.886,Linmei Village,Houbai Town,Jurong City,Zhenjiang
 City,Jiangsu,China
 EUT Description : 3D Printer
 Model Number : RL200A,RLI200A,RLD200C,RLDS200D,RLDD200E,RL300A
 Power Supply : This power supply is built-in
 Input AC 120V output 24V

The series products, model name: RL200A,RLI200A,RLD200C,RLDS200D,RLDD200E,RL300A have the same circuit diagram,PCB layout, software, Module, Features and functionality. The differences are the model name, so, we select 3D Printer RL200A to test.

2.2. Block Diagram of EUT Configuration



2.3. Support Equipment List

Name	Model No	S/N	Manufacturer	Used (Y/N)
PC system	AM1830	N/A	Acer	Y
Router	PL-R860	N/A	TP-LINK	Y

2.4. Test Conditions

Temperature: 23~27°C

Relative Humidity: 50~63 %

2.5. TEST Results Summary**Table 1 Test Results Summary**

FCC Part 15 CLASS B : 2013	
Test Items	Test Results
Conducted disturbance	Pass
Radiated disturbance	Pass

Remark: "N/A" means "Not applicable."

3. TEST EQUIPMENT USED

EQUIPMENT/FACILITIES	MANUFACTURER	MODEL	SERIAL NO.	DATE OF CAL.	CAL. INTERVAL
3m Semi-Anechoic Chamber	Chengyu Electron	9 (L)*6 (W)* 6 (H)	BSL086	Aug. 23 2013	1 Year
EMI Test Receiver	Rohde & Schwarz	ESCI3	BSL001	Sep. 28 2013	1 Year
BiConiLog Antenna	Rohde & Schwarz	HL562	BSL009	Sep. 28 2013	1 Year
Double -ridged waveguide horn	Rohde & Schwarz	9120D	BSL008	Aug. 27 2013	1 Year
Horn Antenna	ETS-LINDGREN	3160	BSL072	Dec. 28 2012	1 Year
Cable	Rohde & Schwarz	N/A	BSL045	Aug. 27 2013	1 Year
Cable	Rohde & Schwarz	N/A	BSL046	Aug. 27 2013	1 Year
Cable	Rohde & Schwarz	N/A	BSL047	Aug. 27 2013	1 Year
Amplifier(100kHz-40G Hz)	R&S	SMR40	BSL007	Sep. 28 2013	1 Year
Band filter	Amindeon	82346	BSL049	Aug. 27 2013	1 Year
Active Loop Antenna	EMTES	EM15	BSL011	Sep. 28 2013	1 Year
Power Meter	R&S	NRVS	BSL052	Aug. 3, 2013	1 Year
Power Sensor	R&S	NRV-Z33	BSL053	Aug. 3, 2013	1 Year
Shielding Room	Chengyu Electron	7.0(L)x3.0(W)x3.0(H)	BSL085	Aug. 25 2013	1 Year
EMI Test Receiver	R&S	ESPI13	BSL002	Sep. 28 2013	1 Year
10dB Pulse Limita	R&S	N/A	BSL003	Sep. 28 2013	1 Year
Coaxial Switch	YUANFANG	TA218B	BSL004	Aug. 27 2013	1 Year
LISN	Rohde & Schwarz	ESH3-Y5	BSL005	Sep. 28 2013	1 Year
Coaxial Cable	Rohde & Schwarz	N/A	BSL048	Aug. 27 2013	1 Year
Spectrum analyzer	Rohde & Schwarz	FSP40	BSL049	Sep. 28 2013	1 Year

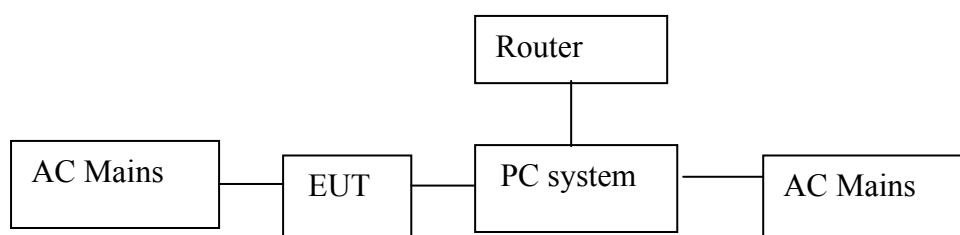
4. CONDUCTED EMISSION TEST

4.1. Measurement Uncertainty

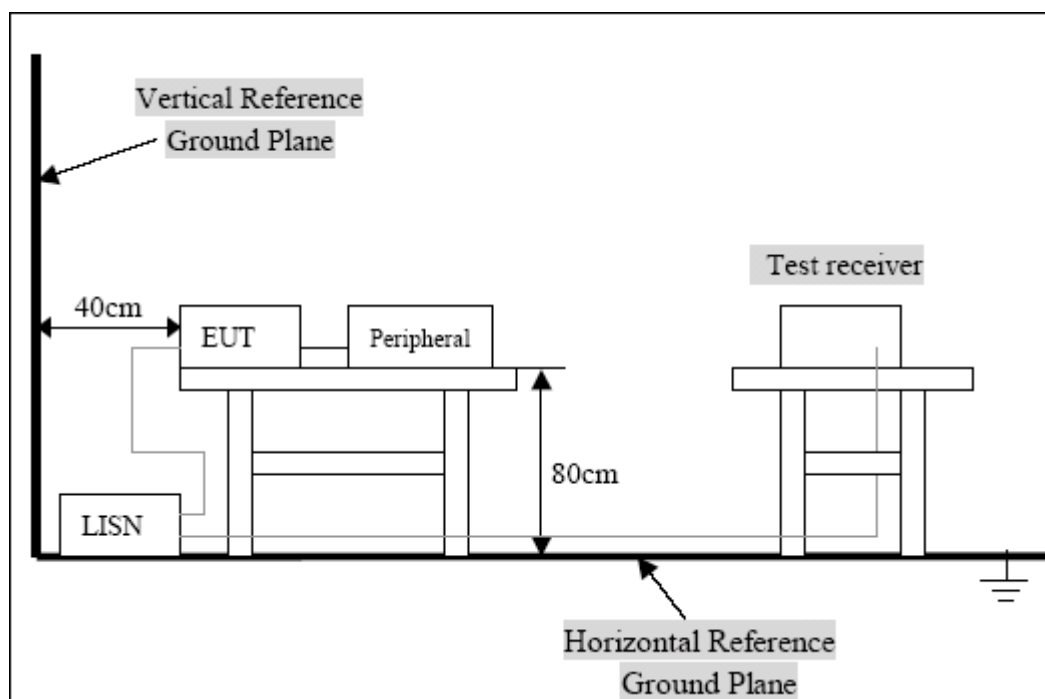
The Treatment of Uncertainty in EMC Measurements, the best estimate of the uncertainty of any conducted emissions measurement is + 2.88 dB.

4.2. Block Diagram of Test Setup

4.2.1. Block Diagram of connection between the EUT and the simulators



4.2.2. Test Setup Diagram



4.3. Test Standard

FCC Part 15: 2013 CLASS B

ANSI C63.4 2003

4.4. Conducted Emission Limit(Class B)

Frequency MHz	Limits dB(μV)	
	Quasi-peak Level	Average Level
0.15 ~ 0.50	66 ~ 56*	56 ~ 46*
0.50 ~ 5.00	56	46
5.00 ~ 30.00	60	50

Notes: 1. *Decreasing linearly with logarithm of frequency.

4.5. EUT Configuration on Test

The following equipments are installed on conducted emission test to meet FCC Part 15 requirement and operating in a manner, which tends to maximize its emission characteristics in a normal application.

4.6. Operating Condition of EUT

4.6.1. Setup the EUT and simulators as shown in Section 4.2.

4.6.2. Turn on the power of all equipments.

4.6.3. Let the EUT work in test mode (Connect to a router and the router attached to PC) and test it.

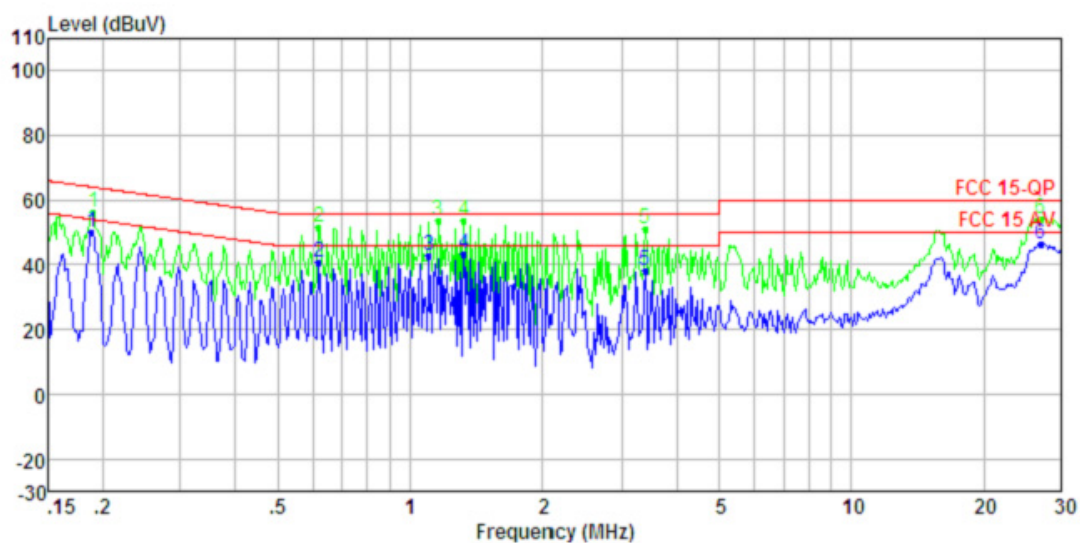
4.7. Test Procedure

The EUT is put on a table of non-conducting material that is 80cm high. The vertical conducting wall of shielding is located 40cm to the rear of the EUT. The power line of the EUT is connected to the AC mains through a Artificial Mains Network (A.M.N.). A EMI test receiver is used to test the emissions form both sides of AC line. The bandwidth of EMI test receiver is set at 9kHz.

4.8. Test Result

Pass

L Line



Condition:

: RBW:9.000KHz VBW:30.000KHz

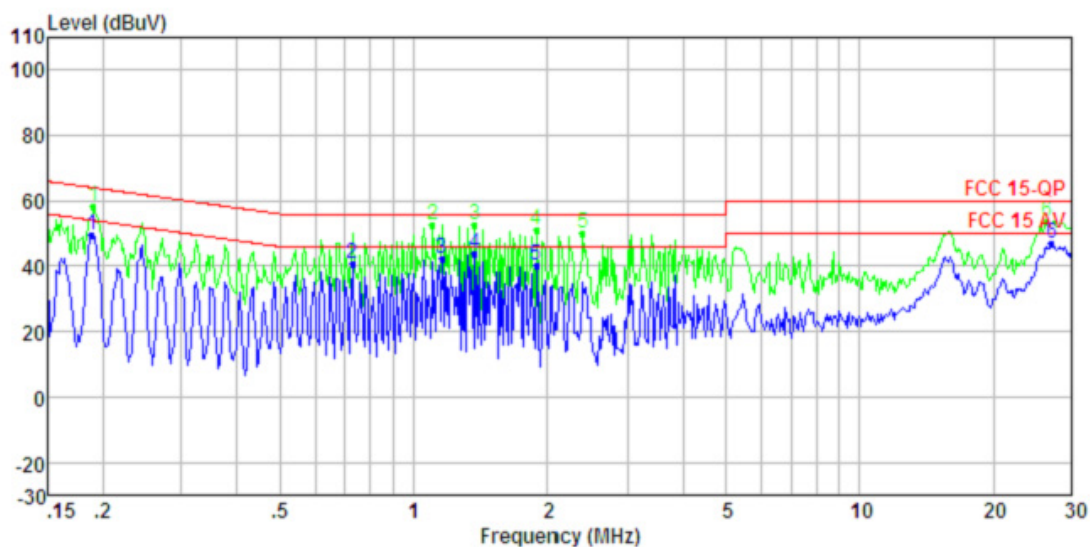
	Freq	Level	Limit	Over		
	MHz	dBuV	Line	Limit	Remark	Pol/Phase
1	0.19	49.82	54.11	-4.29	Average	LINE
2	0.62	40.63	46.00	-5.37	Average	LINE
3	1.11	42.98	46.00	-3.02	Average	LINE
4 max	1.32	43.52	46.00	-2.48	Average	LINE
5	3.40	38.23	46.00	-7.77	Average	LINE
6	26.98	46.60	50.00	-3.40	Average	LINE

Condition:

: RBW:9.000KHz VBW:30.000KHz

	Freq	Level	Limit	Over		
	MHz	dBuV	Line	Limit	Remark	Pol/Phase
1	0.19	56.34	64.02	-7.68	QP	LINE
2	0.62	51.88	56.00	-4.12	QP	LINE
3	1.16	53.73	56.00	-2.27	QP	LINE
4 max	1.32	53.82	56.00	-2.18	QP	LINE
5	3.40	51.16	56.00	-4.84	QP	LINE
6	26.98	54.28	60.00	-5.72	QP	LINE

N Line



Condition:

: RBW:9.000KHz VBW:30.000KHz

	Freq	Level	Limit	Over		
	MHz	dBuV	Line	Limit	Remark	Pol/Phase
1	0.19	49.39	54.11	-4.72	Average	NEUTRAL
2 max	0.73	40.87	46.00	-5.13	Average	NEUTRAL
3	1.16	42.43	46.00	-3.57	Average	NEUTRAL
4	1.37	43.92	46.00	-2.08	Average	NEUTRAL
5	1.89	40.37	46.00	-5.63	Average	NEUTRAL
6	27.13	46.90	50.00	-3.10	Average	NEUTRAL

Condition:

: RBW:9.000KHz VBW:30.000KHz

	Freq	Level	Limit	Over		
	MHz	dBuV	Line	Limit	Remark	Pol/Phase
1	0.19	58.22	64.02	-5.80	QP	NEUTRAL
2 max	1.11	52.70	56.00	-3.30	QP	NEUTRAL
3	1.37	52.44	56.00	-3.56	QP	NEUTRAL
4	1.89	51.13	56.00	-4.87	QP	NEUTRAL
5	2.38	50.27	56.00	-5.73	QP	NEUTRAL
6	26.42	53.62	60.00	-6.38	QP	NEUTRAL

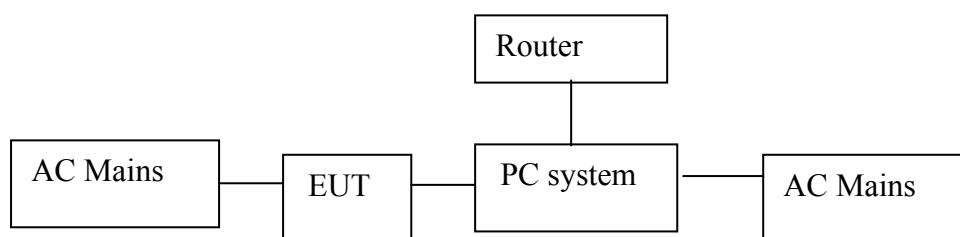
5. RADIATED EMISSION MEASUREMENT

5.1. Measurement Uncertainty

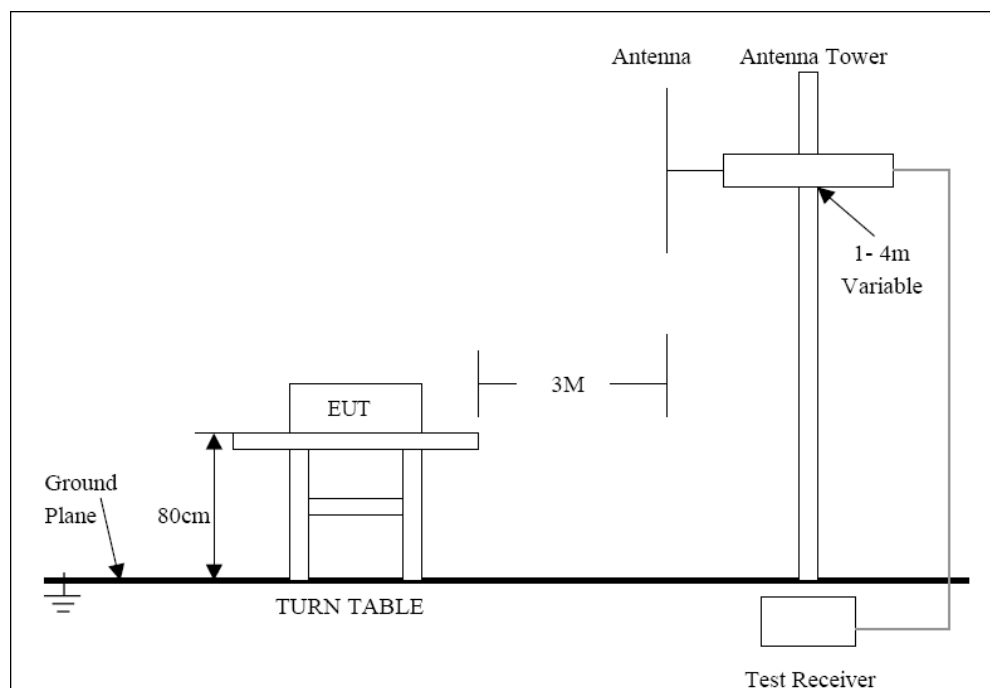
The Treatment of Uncertainty in EMC Measurements, the best estimate of the uncertainty of any radiation emissions measurement is + 5.10 dB.

5.2. Block Diagram of EUT Configuration

5.2.1. Block Diagram of connection between the EUT and the simulators



5.2.2. Semi-anechoic Chamber Test Setup Diagram



5.3. Test Standard

FCC Part 15: 2013 CLASS B
ANSI C63.4 2003

5.4. Radiated Emission Limit(Class B)

FREQUENCY (MHz)	DISTANCE (Meters)	FIELD STRENGTHS LIMITS (dB μ V/m)
30 ~ 88	3	40.0
88 ~ 216	3	43.5
216 ~ 960	3	46.0
Above 1000	3	54.0

Note:(1) The smaller limit shall apply at the edge between two frequency bands.

(2) Distance refers to the distance in meters between the measuring instrument antenna and the closed point of any part of the EUT or system.

5.5. EUT Configuration on Test

The following equipment are installed on Radiated Emission Measurement to meet the Commission requirements and operating regulations in a manner which tends to maximize Its emission characteristics in normal application.

5.6. Operating Condition of EUT

5.6.1.Setup the EUT as shown on Section 5.2.1

5.6.2.Turn on the power of all equipments.

5.6.3.Let the EUT work in test mode (Connect to a router and the router attached to PC) and test it.

5.7. Test Procedure

The EUT and its simulators are placed on a turntable, which is 0.8 meter high above ground. The turntable can rotate 360 degrees to determine the position of the maximum emission level. EUT is set 3.0 meters away from the receiving antenna, which is mounted on an antenna tower. The antenna can be moved up and down between 1.0 meter and 4 meters to find out the maximum emission level. Calibrated Loop antenna is used as receiving antenna for frequencies below 30MHz, Calibrated Bilog antenna is used as receiving antenna for frequencies between 30 MHz and 1 GHz, Calibrated Horn antenna is used as receiving antenna for frequencies above 1000MHz. Both horizontal and vertical polarizations of the antenna are set on measurement. In order to find the maximum emission levels, all of the interface cables must be manipulated according to ANSI C63.4: 2003 on radiated emission measurement.

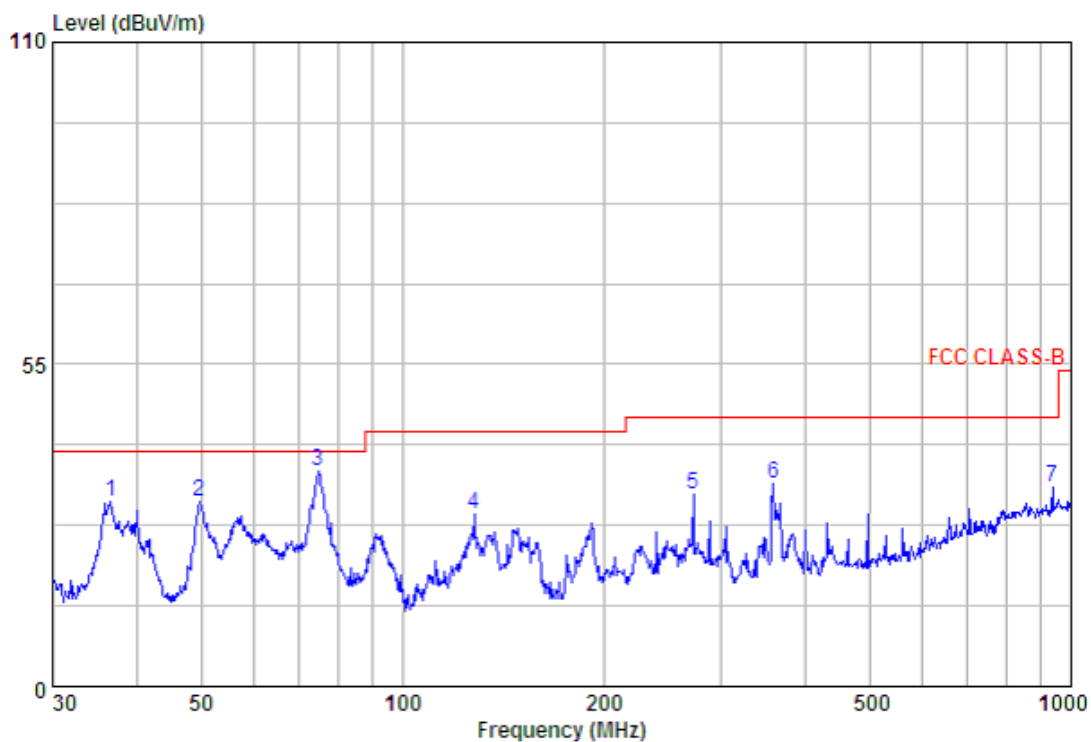
The bandwidth of test receiver is set at 9kHz in below 30MHz. and set at 120kHz in 30-1000MHz.

The final measurement in band 9-90kHz, 110-490kHz and above 1000MHz is performed with Peak detector and Average detector. Except those frequency bands mention above, the final measurement for frequencies below 1000MHz is performed with Quasi Peak detector. The frequency range from 9kHz to 1000MHz is checked. All the test results are listed in Section 6.8. The measurements greater than 20dB below the limit are not report.

5.8. Test Result

PASS

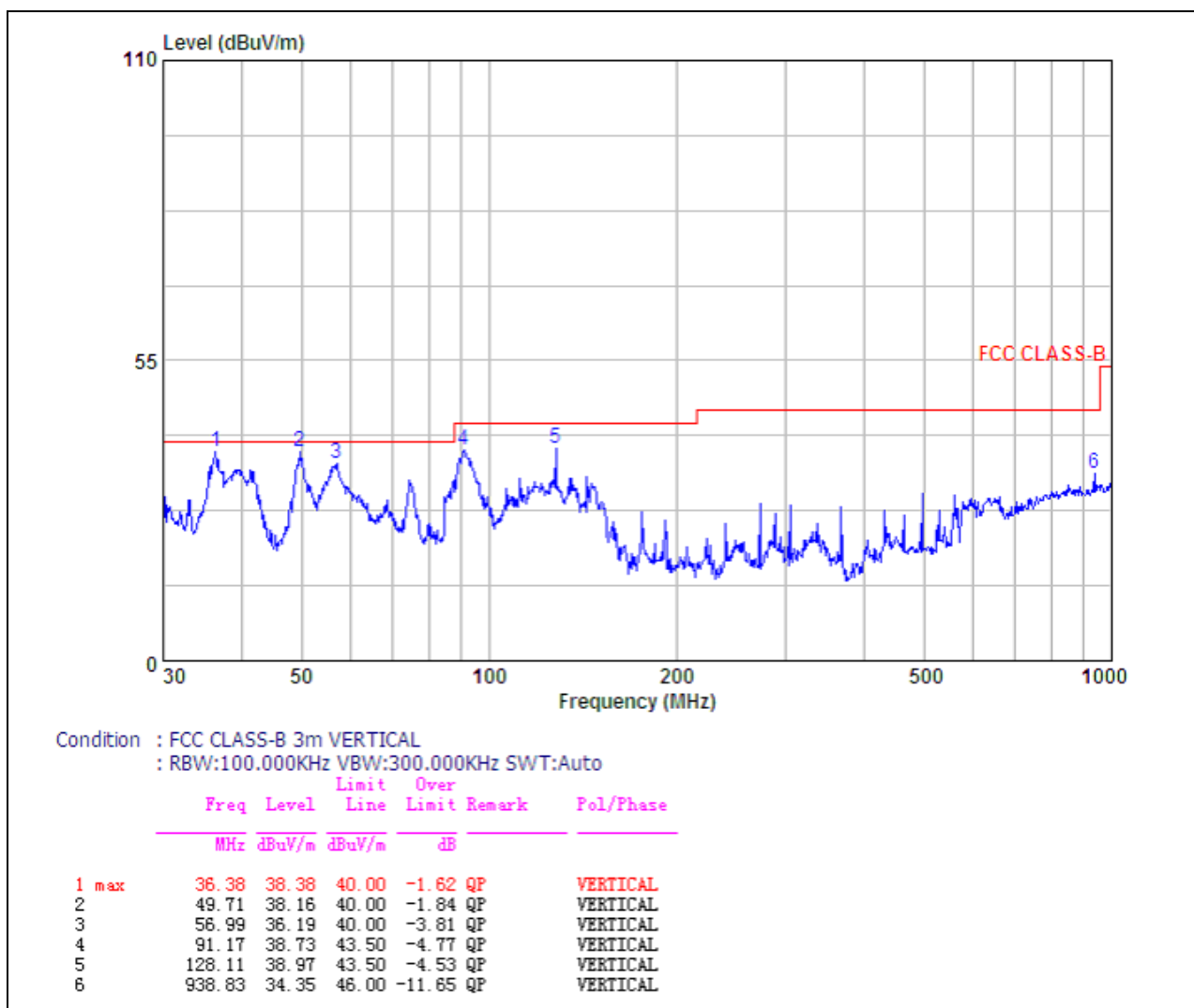
Horizontal



Condition : FCC CLASS-B 3m HORIZONTAL
 : RBW:100.000KHz VBW:300.000KHz SWT:Auto

	Freq	Level	Limit	Over		
	MHz	dBuV/m	Line	Limit	Remark	Pol/Phase
			dBuV/m	dB		
1	36.64	31.47	40.00	-8.53	QP	HORIZONTAL
2	49.71	31.43	40.00	-8.57	QP	HORIZONTAL
3 max	74.92	36.76	40.00	-3.24	QP	HORIZONTAL
4	128.11	29.29	43.50	-14.21	QP	HORIZONTAL
5	272.28	32.92	46.00	-13.08	QP	HORIZONTAL
6	359.19	34.49	46.00	-11.51	QP	HORIZONTAL
7	938.83	34.06	46.00	-11.94	QP	HORIZONTAL

Vertical



Above 1GHz

Frequency (MHz)	Receiver		Turn table Degree	Rx Antenna		Corrected Factor (dB/m)	Corrected Amplitude (dBuV/m)	FCC Part 15.109	
	Reading (dBuV)	Detector (PK/QP/Ave.)		Height (m)	Polar (H / V)			Limit (dBuV/m)	Margin (dB)
1434	26.95	Ave.	167.6	28.27	V	9.19	36.14	54	17.86
2219	30.04	Ave.	101.6	30.12	V	1.88	31.92	54	22.08
2844	30.12	Ave.	24.6	30.94	V	3.8	33.92	54	20.08
4004	25.52	Ave.	28.6	32.18	V	10.46	35.98	54	18.02
4759	24.03	Ave.	124.6	34.25	V	15.87	39.9	54	14.1
5434	23.32	Ave.	14.6	34.37	V	17.24	40.56	54	13.44
1434	36.37	PK	167.6	28.27	V	9.19	45.56	74	28.44
2219	39.93	PK	24.6	30.12	V	1.88	41.81	74	32.19
2844	40	PK	101.6	30.94	V	3.8	43.8	74	30.2
4004	35.7	PK	28.6	32.18	V	10.46	46.16	74	27.84
4759	33.71	PK	124.6	34.25	V	15.87	49.58	74	24.42
5434	33.93	PK	14.6	34.37	V	17.24	51.17	74	22.83
1429	26.33	Ave.	167.6	28.29	H	9.21	35.54	54	18.46
2274	30.33	Ave.	101.6	30.56	H	2.49	32.82	54	21.18
3339	29.04	Ave.	24.6	31.04	H	6.25	35.29	54	18.71
4159	26.15	Ave.	28.6	32.49	H	11.58	37.73	54	16.27
5154	24.33	Ave.	124.6	34.62	H	17.01	41.34	54	12.66
5774	23.99	Ave.	14.6	35.1	H	18.45	42.44	54	11.56
1429	36.51	PK	167.6	28.29	H	9.21	45.72	74	28.28
2274	40.58	PK	24.6	30.56	H	2.49	43.07	74	30.93
3339	38.74	PK	101.6	31.04	H	6.25	44.99	74	29.01
4159	36.15	PK	28.6	32.49	H	11.58	47.73	74	26.27
5154	34.49	PK	124.6	34.62	H	17.01	51.5	74	22.5
5774	33.54	PK	14.6	35.1	H	18.45	51.99	74	22.01

***** END OF REPORT *****