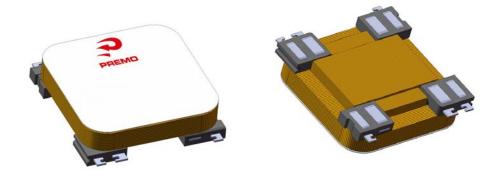
■ IME	CUSTOMER STF COMPANY		TOMER COI	DE	3D CC	T <b>DESCRIPTION</b> DIL 11x11LP X, Y, Z: 4.7, 4.7, 6.8 Dic@134 kHz	mH.
- "	X-D0725-000	_	<b>DATE</b> 14/05/2008	EDITI 2	<b>ON</b>	DOCUMENT NAME E07250003_2.doc	<b>PAGE</b> 1/8

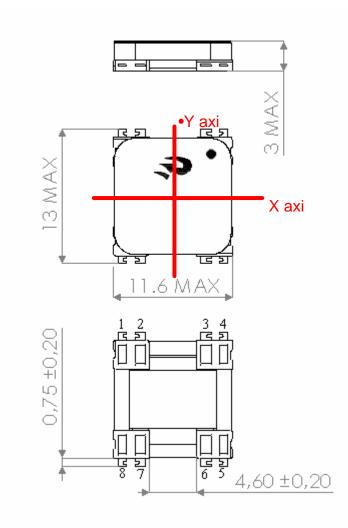


# 3DCOIL 11x11 Low Profile 11.6/13/3 mm. 4.7 mH, 4.7 mH, 6.8 mH @134 kHz

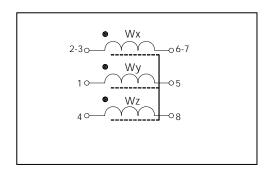


IMO	<b>CUSTOMER</b> STF COMPANY				PART DESCRIPTION 3D COIL 11x11LP X, Y, Z: 4.7, 4.7, 6.8mH. isotropic@134 kHz		
Para	X-D0725-000		<b>DATE</b> 14/05/2008	<b>EDITI</b>	ON 2	DOCUMENT NAME E07250003_2.doc	<b>PAGE</b> 2/8

# 1.- DIMENSIONS AND PINS CONFIGURATION



All dimensios are in mm.

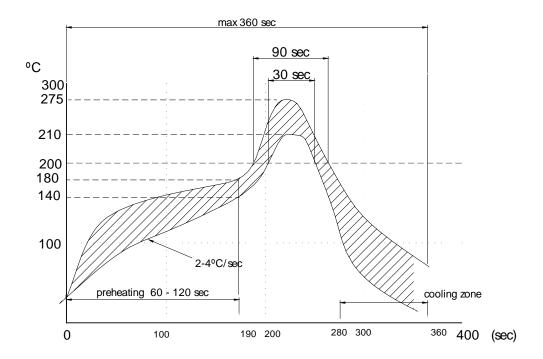


IMO IMO	CUSTOMER STF COMPANY	 TOMER COI	DE	3D CO	**DESCRIPTION OIL 11x11LP X, Y, Z: 4.7, 4.7, 6.8 oic@134 kHz	mH.
BHd	X-D0725-000	<b>DATE</b> 14/05/2008	EDITI 2	ON 2	DOCUMENT NAME E07250003_2.doc	<b>PAGE</b> 3/8

C/Severo Ochoa 33 - Parque Tecnológico de Andalucía. 29590 Campanillas .Málaga (Spain) **Phone** +34 951 231 320 Fax +34 951 231 321 E-mail: Federico.martin@grupopremo.com Web <a href="http://www.grupopremo.com">http://www.grupopremo.com</a>

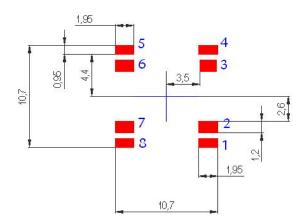
## 2.- SOLDERING

# 2.1.- RECOMMENDED REFLOW PROFILE



The reflow condition recommended above is according to the machine used by our company. Big differences will arise as a result of the type of machine, reflow conditions, method, etc used.

# 2.2.- RECOMMENDED PAD LAYOUT



All dimensios are in mm.

Critical characteristics marked with (\*)



IMO	CUSTOMER STF COMPANY	CUS	TOMER COI	DE	3D CO	**DESCRIPTION DIL 11x11LP X, Y, Z: 4.7, 4.7, 6.8i Dic@134 kHz	mH.
	INTERNAL CODE	E DATE EDITION			ON	DOCUMENT NAME	PAGE
	X-D0725-0003	00725-0003		2		E07250003_2.doc	4/8

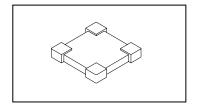
### 3.- MATERIALS

### 3.1.- FERRITE CORE MATERIAL

Initial permeability  $\mu_i$ : 1000 (at 25 °C, <10 kHz)

 $Tc \ge 100$  °C.

Bs: ≈320 mT (at 25°C).



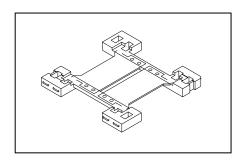
# 3.2.- SMD BASE (LEADFRAME)

Plastic material: LCP E4008.

Tinned terminals: 0.25 mm total thickness.

Base material CuSn6 (Phosphor Bronze), 2-3 µm Cu

4-6 µm Sn100 (finish layer)



## 3.3.- WIRE

Selfbonding wire with modified Polyurethane MSB180, isolation Grade 1B; norms IEC 317-35, IEC 317-2.

Enamelled wire with modified Polyurethane P180, isolation Grade 1; norms IEC 317-20, MW79.

Diameters: 0.048 mm and 0.060 mm.

# 3.4.- ADHESIVE to join ferrite to plastic base

Epoxy based adhesive

#### 3.5.- **LABEL**

Acrylate material



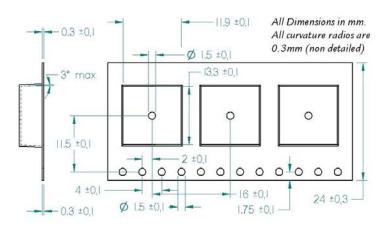
Critical characteristics marked with (\*)



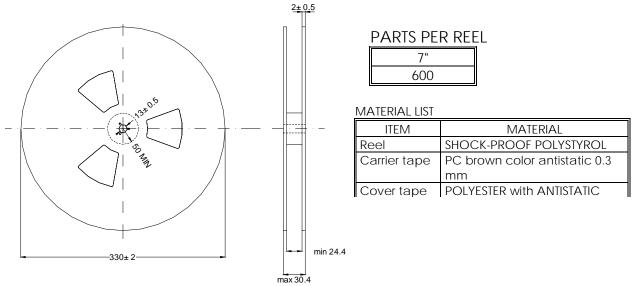
IMO	CUSTOMER STF COMPANY	CUS	TOMER COI	DE	3D CO	**DESCRIPTION DIL 11x11LP X, Y, Z: 4.7, 4.7, 6.8 Dic@134 kHz	mH.
	INTERNAL CODE	E DATE EDITION		ON	DOCUMENT NAME	PAGE	
	X-D0725-0003	3	14/05/2008	2	2	E07250003_2.doc	5/8

#### 4.- PACKAGING AND LABELLING

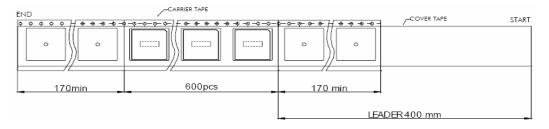
# 4.1.- TAPING SPECIFICATION (According to EIA481)



## 4.2.- REEL



## **4.3. TAPING**



# NOTES

Critical characteristics marked with (\*)

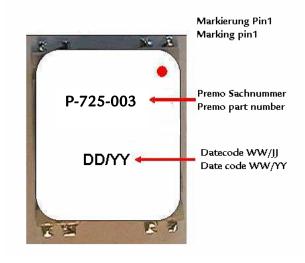


No.	<b>CUSTOMER</b> STF COMPANY		TOMER COI		3D CO	**DESCRIPTION DIL 11x11LP X, Y, Z: 4.7, 4.7, 6.8 Dic@134 kHz	nH.
a a	X-D0725-000	_	<b>DATE</b> 14/05/2008	EDITION 2	ON	DOCUMENT NAME E07250003_2.doc	<b>PAGE</b> 6/8

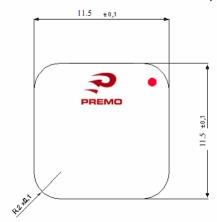
C/Severo Ochoa 33 - Parque Tecnológico de Andalucía. 29590 Campanillas .Málaga (Spain) **Phone** +34 951 231 320 Fax +34 951 231 321 E-mail: Federico.martin@grupopremo.com Web <a href="http://www.grupopremo.com">http://www.grupopremo.com</a>

#### 4.4. LABELLING

The Labelling will be according to the following Figures:



Label dimensions have to fully cover the top part of the Z winding:



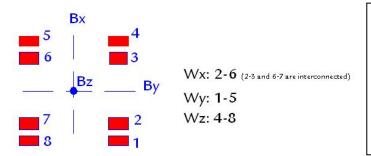
SIMO IN	CUSTOMER STF COMPANY	CUS	TOMER COI	DE	3D CO	**DESCRIPTION DIL 11x11LP X, Y, Z: 4.7, 4.7, 6.8 Dic@134 kHz	mH.
"	INTERNAL CODE	E DATE EDITION		ON	DOCUMENT NAME	PAGE	
	X-D0725-0003		14/05/2008	008 2		E07250003_2.doc	7/8

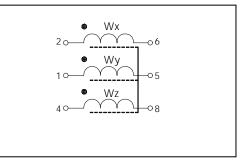
# 5.- ELECTRICAL CHARACTERISTICS OF THE PART

	X Winding	
Wire $\Phi_{Cu}(mm)$	Number of turns in the winding	@134 kHz, 1 Vac, 25 °C
0.048 P180	416 <sub>typ</sub>	L (mH) (*) Q (*)
$Rdc\left(\Omega\right)$	SRF (kHz) @ 1Vac, 25 °C	4.7 ± 5% > 18.5
85 ± 10%	> 330	
Sensitivity	(mV <sub>rms</sub> /A <sub>rms</sub> /m) @ 125 kHz	
	> 75	

	Y Winding	
Wire $\Phi_{Cu}(mm)$	Number of turns in the winding	@134 kHz, 1 Vac, 25 °C
0.048 P180	432 <sub>typ</sub>	L (mH) (*) Q (*)
$Rdc\left(\Omega\right)$	SRF (kHz) @ 1Vac, 25 °C	4.7 ± 5% > 18.5
90 ± 10%	> 330	
Sensitivity	(mV <sub>rms</sub> /A <sub>rms</sub> /m) @ 125 kHz	
	> 75	

	Z Winding		
Wire $\Phi_{Cu}(mm)$	Number of turns in the winding	@134 kHz, 1	Vac, 25 °C
0.060 B155	$560_{\mathrm{typ}}$	L (mH) (*)	Q (*)
Rdc (Ω)	SRF (kHz) @ 1Vac, 25 °C	6.8 ± 5%	> 24
140 ± 10%	> 700		
Sensitivity	(mV <sub>rms</sub> /A <sub>rms</sub> /m) @ 125 kHz		
	> 80		





Inductance, Q factor,  $R_{dc}$  and SRF measured with an LCR meter Wayne Kerr PMA 3260A Sensitivity measured with Helmholtz coils 5 turns, 166 mm  $\Phi$  (contact PREDAN for measurement specifications)

# **NOTES**



IMO IMO	CUSTOMER STF COMPANY				PART DESCRIPTION 3D COIL 11x11LP X, Y, Z: 4.7, 4.7, 6.8mH. isotropic@134 kHz		
PAR	X-D0725-000		<b>DATE</b> 14/05/2008	EDITI 2	ON !	DOCUMENT NAME E07250003_2.doc	<b>PAGE</b> 8/8

# 6.- FUNCTIONAL PERFORMANCE

The qualification plan of the piece will follow the AEC-Q200 revision C.

# **6.1.- OPERATING-STORAGE TEMPERATURE**

The operating temperature range is fixed between -40 °C and +85 °C. The storage temperature range is fixed between -40 °C and +85 °C.

## 7.- EDITION CONTROL

Edition	Date	Change description	Made by
1 <sup>st</sup>	31/08/07	Preliminary edition 3DC11X11LP	Federico Martin
2 <sup>nd</sup>	14/05/08	Updated design according to last samples sent and tested by customer (XD10335-002)	MM. Villarrubia

